

# visofold 3000

SLIDE FOLDING DOORS



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Smart Architectural Aluminium

## **Visofold 3000** **Technical Manual** February 2010

For further information visit [www.smartsystems.co.uk](http://www.smartsystems.co.uk)

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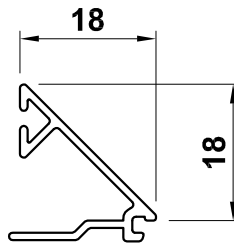
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**DV**



**Bulletin**

**DV65 Chamfered Glazing Bead will no longer be available  
from 1st June 2014**



**DV65**

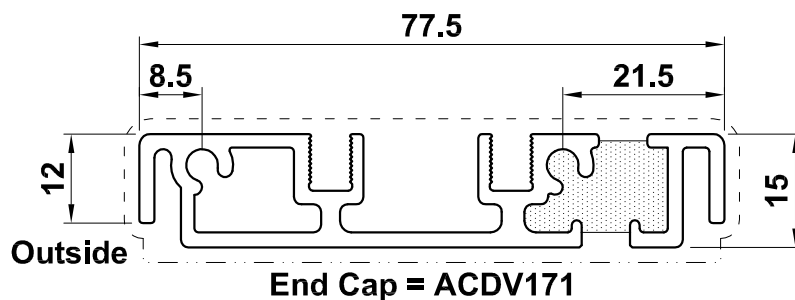


**Bulletin**

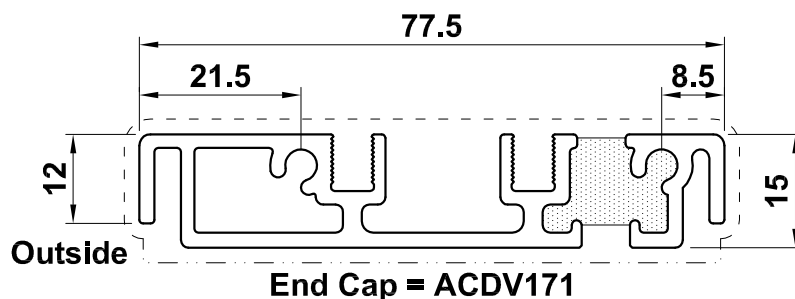
**New low threshold DV271 to be used as an alternative to DV171 on open out doors.**

	Number	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
<b>New</b>	<b>DV271</b>	356	170	23.41	1.07	6.5	1		✓			
				----- 5.81	----- 1.48							

**New**  
**DV271**  
 Open Out  
 Low Threshold



**Existing**  
**DV171**  
 Open In  
 Low Threshold



**Please Note: DV171 & DV271 are non-rebated. Please use rebated threshold where enhanced weather performance is required.**

## Bulletin

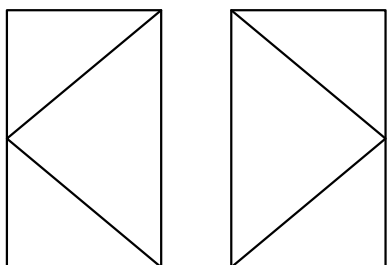
Due to a change in product from our supplier, the existing locks shown here are now handed.

Please specify the required handing when placing your order.

Part Code	Pack	Unit
<b>ACDV715L/R</b> Visofold Lock	1	set
<b>ACVL415L/R</b> Visoline Lock	1	set
<b>ACVL642L/R</b> Visoline Lock	1	set
<b>ACVL707L/R</b> Visoline Lock	1	set

### OPEN IN

Viewed Externally



Inside



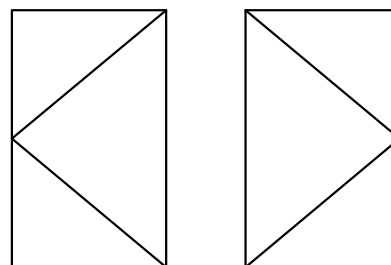
Right Hand  
Lock Set

Left Hand  
Lock Set

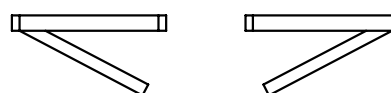
Outside

### OPEN OUT

Viewed Externally



Inside




Left Hand  
Lock Set

Right Hand  
Lock Set

Outside

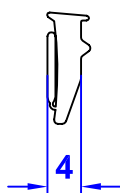
## Bulletin

**New**

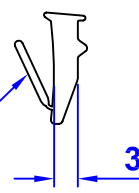
Image	Part Code	Pack	Unit	Application
	<b>ACW20038</b>  4-3mm Tear-away Low-line Wedge Gasket Black Only	<b>200</b>	<b>m</b>	<b>Alitherm series, Evolution</b>

### ACW20038

**New alternative wedge gasket to ACW20034 with tear-away strip to reduce from a 4mm wedge to 3mm wedge.**



**1mm tear-away**





## ACDV 308

VISOFOLD DOOR PANEL CATCH

COLOURS - POLISHED CHROME

APPLICATION - OPEN IN AND OPEN OUT

### ***Special Note !***

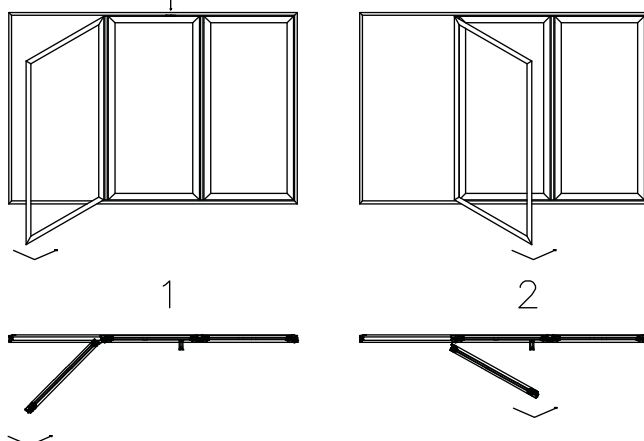
It is critical that doors are installed level and plumb. If packing is used below sill/threshold, this should be at a minimum 300 c/c.  
Frame MUST be measured to ensure diagonals are exactly the same.

### **WARNING!**

1) Not to be used on original Visofold (4000).

2) Catch is **SPRING LOADED**, take care when removing from base plate and point in a safe direction.

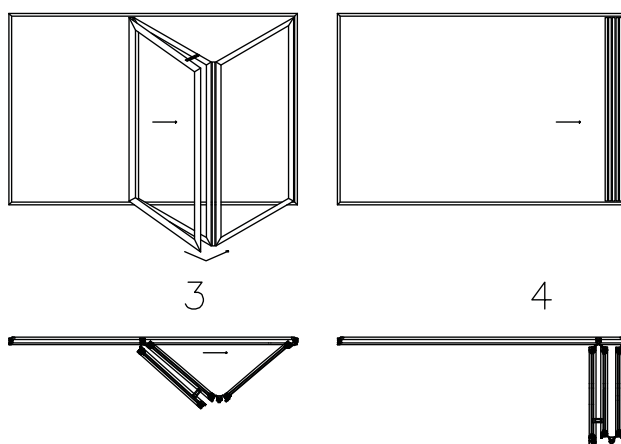
POSITION OF PANEL CATCH



TO OPEN

1. UNLOCK THE MAIN DOOR.
2. FULLY OPEN MAIN DOOR AND ENGAGE ONTO PANEL CATCH.
3. OPEN EACH SET OF FOLDING DOORS AS MUCH AS POSSIBLE

CLOSE IN REVERSE ORDER.





## ACDV 308

VISOFOLD DOOR PANEL CATCH

COLOURS - POLISHED CHROME

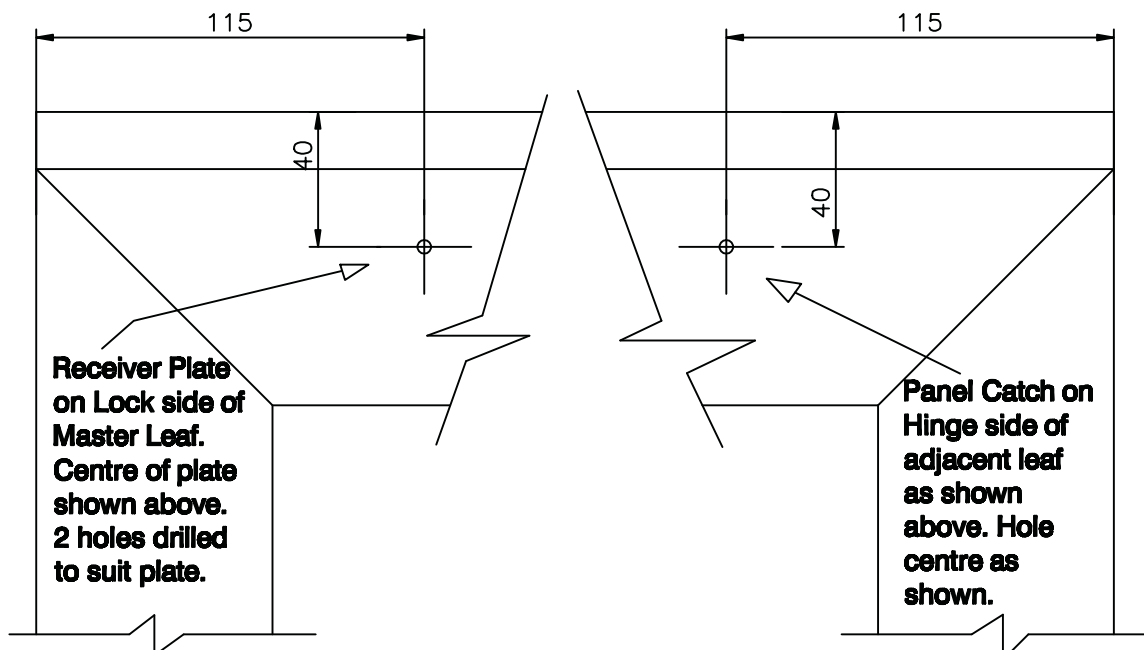
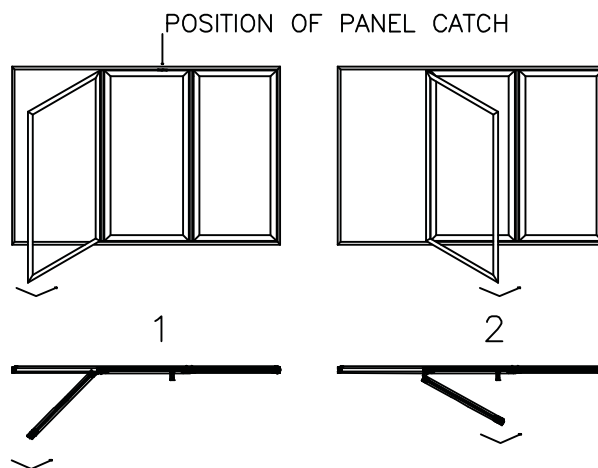
APPLICATION - OPEN IN AND OPEN OUT

### **Special Note !**


It is critical that doors are installed level and plumb. If packing is used below sill/threshold, this should be at a minimum 300 c/c.  
Frame MUST be measured to ensure diagonals are exactly the same.

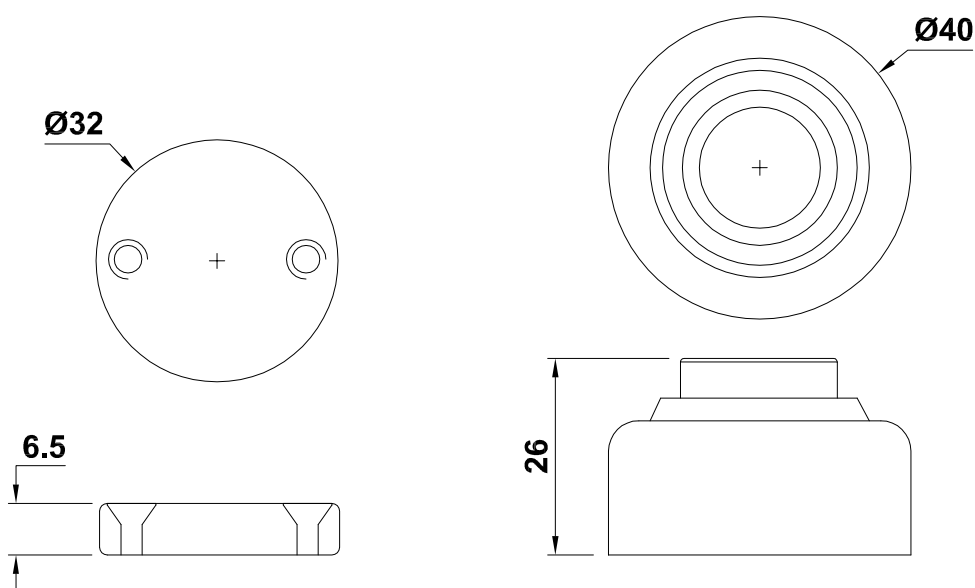
### **WARNING!**

- 1) Not to be used on original Visofold (4000).
- 2) Catch is SPRING LOADED, take care when removing from base plate and point in a safe direction.



**Bulletin**
**ACDV309 - Small Magnetic Catch**
**New**

Image	Part Code	Pack	Unit	Application
	<b>ACDV309</b> Magnetic Catch	<b>1</b>	<b>each</b>	<b>Visofold 1000 2000 3000</b>



**For use on swinging door leaves where lever handles are not present.**

**The fitting method is the same as ACDV308.**

# Open Out



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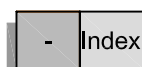
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# Open In



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## Profiles

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## Statics

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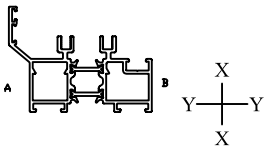
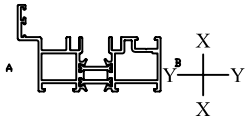
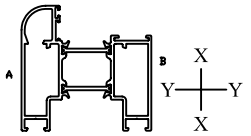
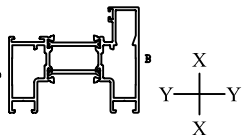
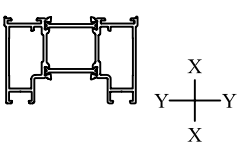
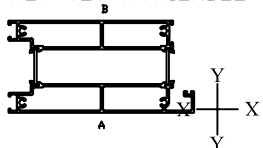
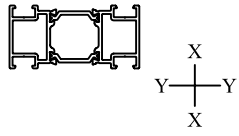
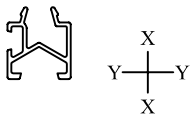
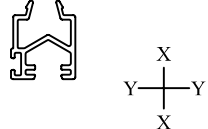
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## Sawing Tables

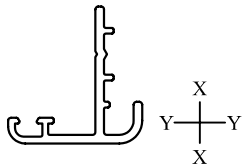
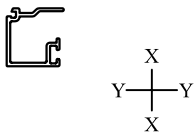
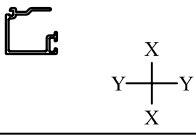
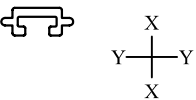

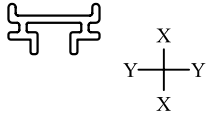
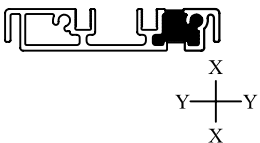
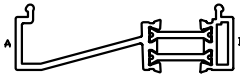
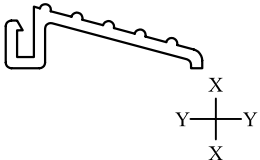
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Number	Picture	Page	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
<b>DV11</b>		5	544.7	105.7	39.9 9.7	13.5 5.8	6.5	1	X	X	X	X	X
<b>DV14</b>	NOT YET AVAILABLE 	5	473.7	99.2	37.0 8.9	7.8 4.3	6.5	1	X	X	X	X	X
<b>DV22</b>		5	469.1	151.4	48.2 12.1	27.4 8.2	6.5	1	X	X	X	X	X
<b>DV23</b>	NOT YET AVAILABLE 	6	422.1	140.0	43.0 10.6	16.2 5.8	6.5	1	X	X	X	X	X
<b>DV24</b>	NOT YET AVAILABLE 	6	412.7	121.7	41.1 10.8	14.0 6.1	6.5	1	X	X	X	X	X
<b>DV25</b>	NOT YET AVAILABLE 	6	823.9	309.4	105.3 27.2	279.4 38.9	6.5	1	X	X	X	X	X
<b>DV32</b>		7	369.8	82.1	33.2 9.0	6.2 3.5	6.5	1	X	X	X	X	X
<b>DV52</b>		7	131.9	20.1	— — —	— — —	6.5	1	X	X	X	X	
<b>DV54</b>		7	156.7	23.0	— — —	— — —	6.5	1	X	X	X	X	

 A = Outside  
 B = Inside

 GOZ = Gold  
 W = White  
 Z = Black

 MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

Number	Picture	Page	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
<b>DV56</b>		7	124.91	33.05	---	---	5	1	X	X	X	X	
<b>DV57</b>		7	141.09	38.13	---	---	6.5	1	X	X	X	X	
<b>DV58</b>		8	149.09	42.13	---	---	6.5	1	X	X	X	X	
<b>DV59</b>		8	--	--	---	---	3	1	X				
<b>DV60</b>		8	--	--	---	---	6	1			Z		
<b>DV62</b>		8	--	--	---	---	6.5	1		X			
<b>DV171</b>		8	271.7	35.1	---	---	6.5	1	X	X	X	X	X
<b>DV172</b>		8	631	97	30.1 8.0	12.8 6.0	6.5	1	X	X	X	X	X
<b>EUD03</b>		8	--	--	---	---	4	1		X			

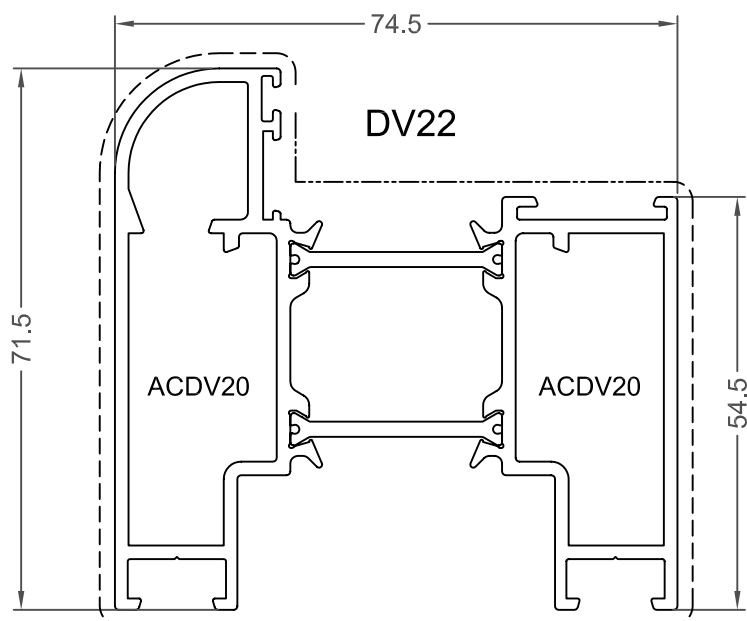
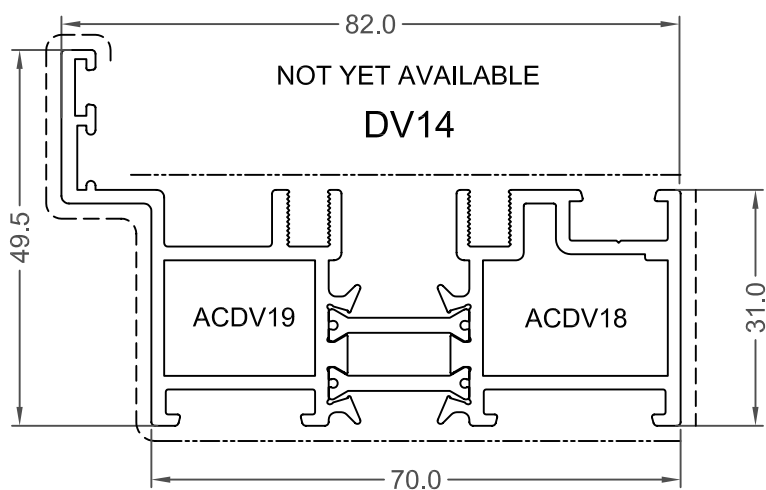
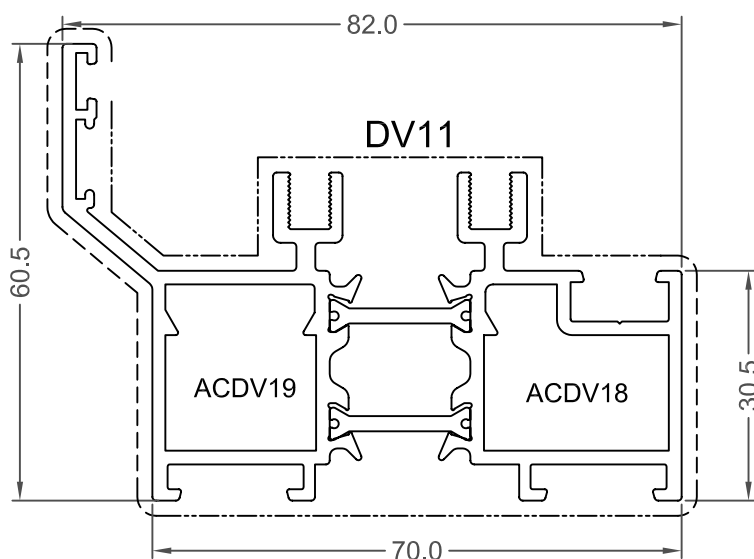
 A = Outside  
 B = Inside

 GOZ = Gold  
 W = White  
 Z = Black

 MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

Primary Visible Side -----

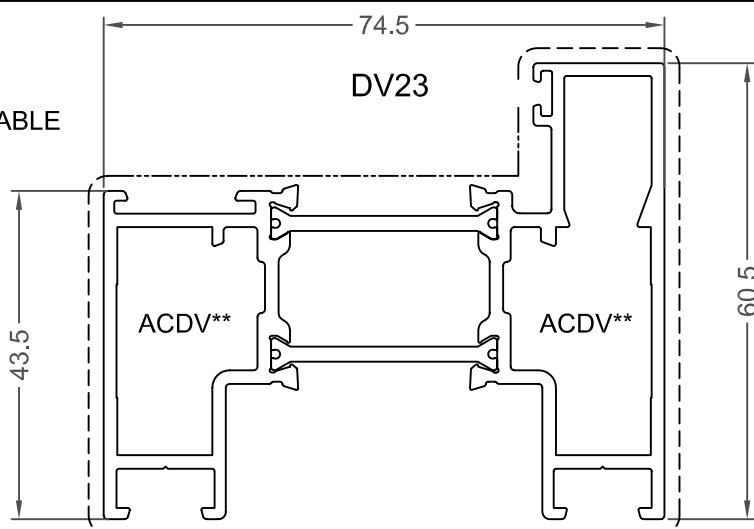
Secondary Visible Side -----



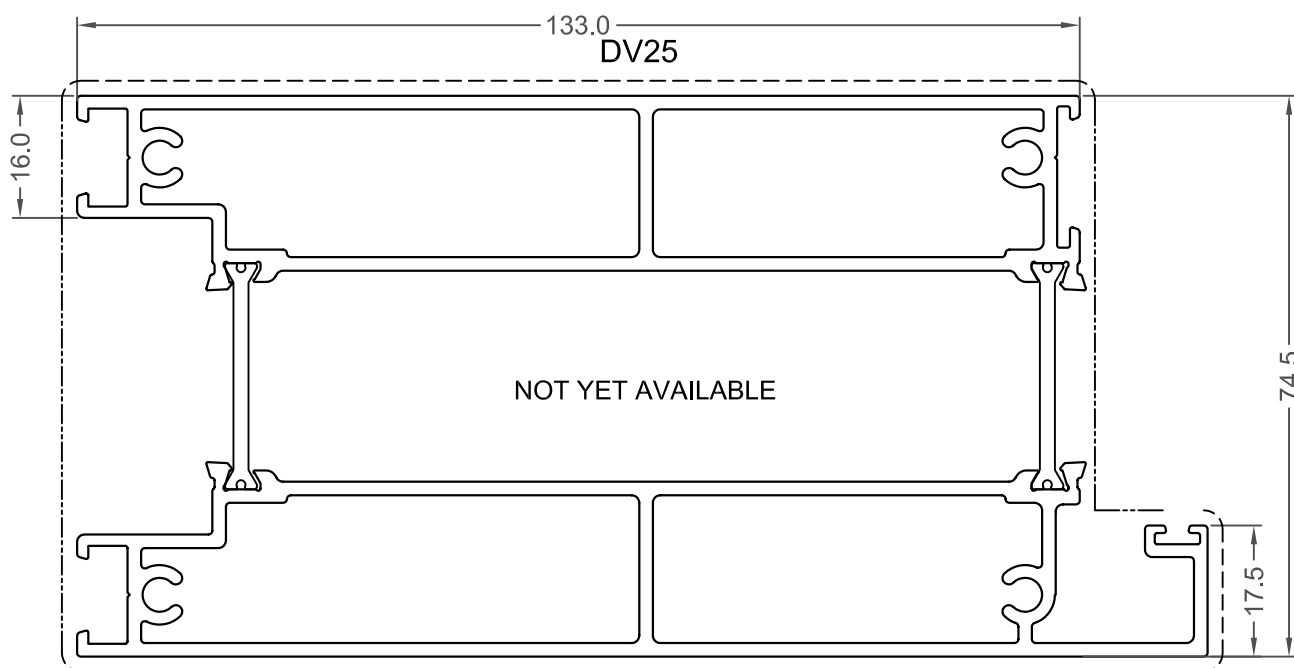
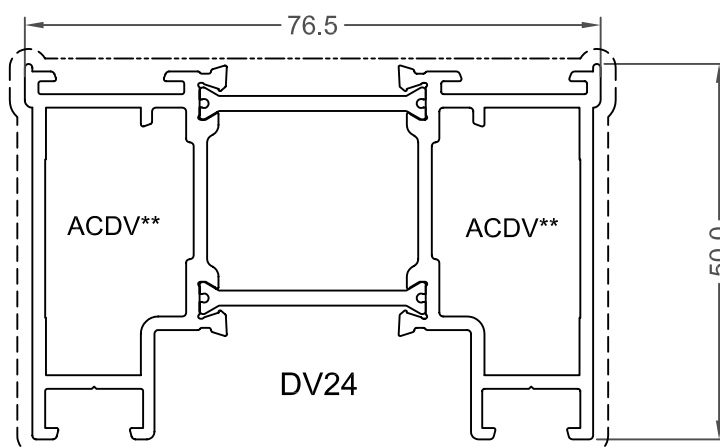
----- Primary Visible Side

----- Secondary Visible Side

NOT YET AVAILABLE



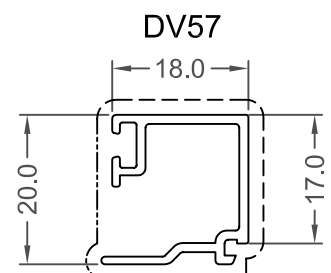
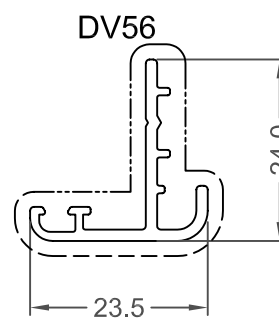
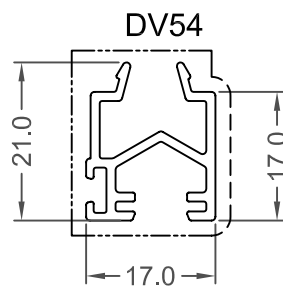
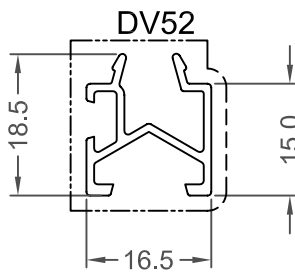
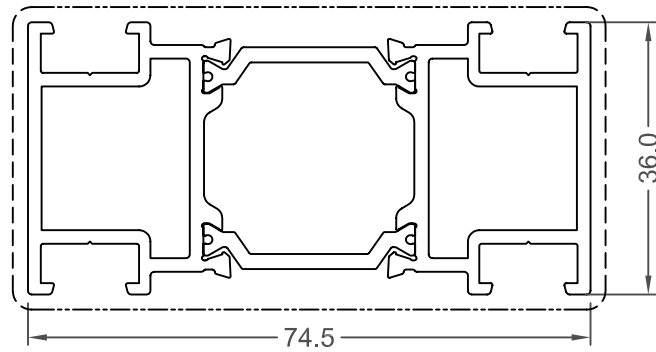
NOT YET AVAILABLE



----- Primary Visible Side

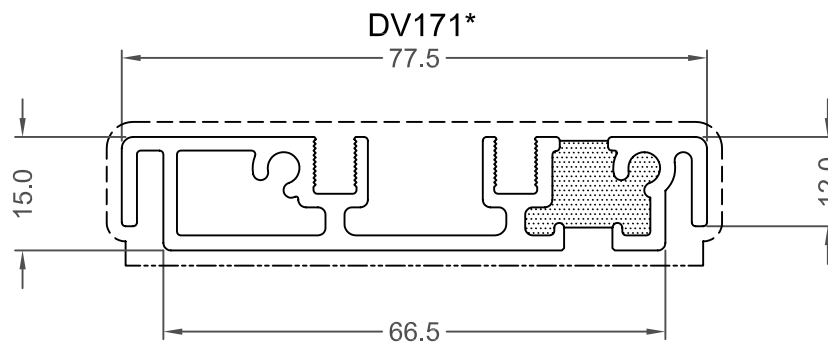
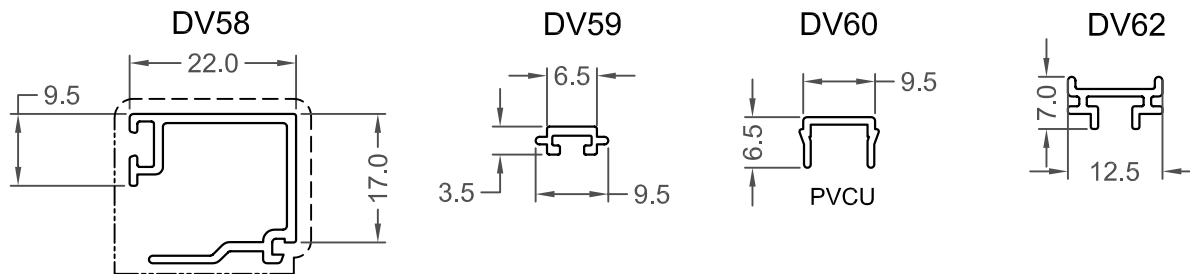
----- Secondary Visible Side

DV32

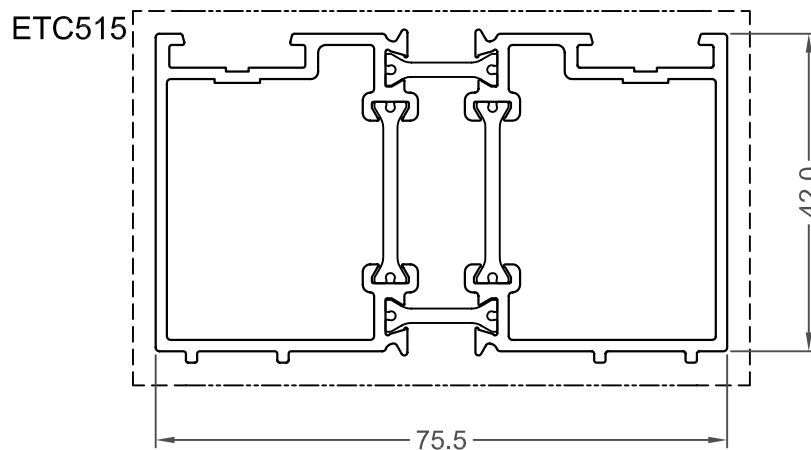
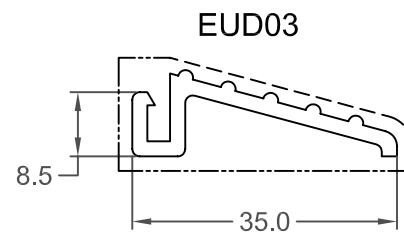
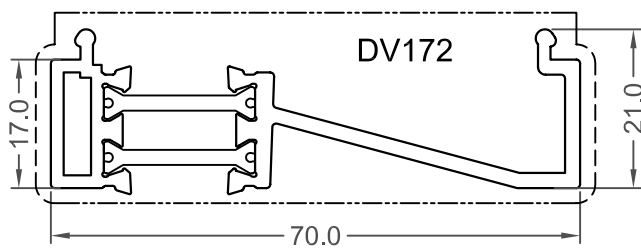


----- Primary Visible Side

----- Secondary Visible Side




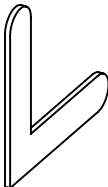


\*DV171 is non-rebated. Please use rebated threshold where enhanced weather performance is required.



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## Accessories

Image	Part Code	Pack	Unit	Application	Colour	
 X=24mm Y=19mm	<b>ACDV18</b> Cleat	24	Each	DV11 DV14	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
 X=20mm Y=15mm	<b>ACDV19</b> Cleat	24	Each	DV11	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
 X=12mm Y=41mm	<b>ACDV20</b> Cleat	24	Each	DV22	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	<b>ACDV21</b> Chevron	100	Each	DV11	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
<div>This Left Intentionally Blank</div>					MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	



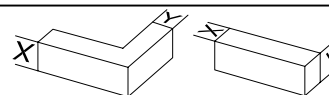
T-BARS  
 ACVG65=2,5mm  
 ACVG66=3,0mm  
 ACVL150=4,0mm







Screw (Grub)

MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

GOZ = Gold  
 W = White  
 Z = Black



## Accessories

Image	Part Code	Pack	Unit	Application	Colour
	<b>ACDV202N</b> Vent Gasket	25m	Coil	DV22 DV32	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
This Left Intentionally Blank					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACDV220</b> Support Plate	1	Each	DV32	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACDV226</b> Shootbolt Operating Handle	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACDV227</b> Shootbolt Gearbox	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



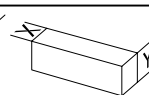
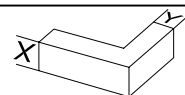
T-BARS  
 ACVG65=2,5mm  
 ACVG66=3,0mm  
 ACVL160=4,0mm




Screw (Grub)

MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

GOZ = Gold  
 W = White  
 Z = Black



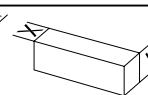
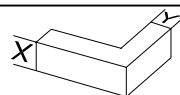
## Accessories

Image	Part Code	Pack	Unit	Application	Colour	
	<b>ACDV228</b> Shootbolt Locking Rods-Length 1300mm	1	Pair	DV22	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	<b>ACDV229</b> Locking Rod Guide Block (Black Only)	1	Pair	DV22	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
	<b>ACDV230</b> Gearbox Cover Plate (Black Only)	1	Each	DV22	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
	<b>ACDV231</b> Intermediate Hinge Assembly (Black Only)	1	Each	DV22	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
<div>This Left Intentionally Blank</div>					MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	



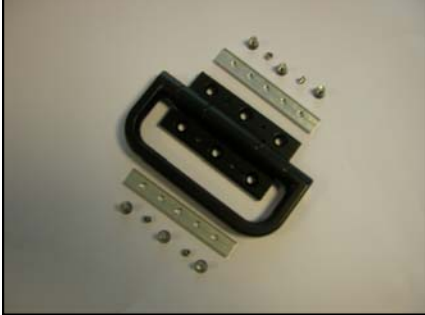
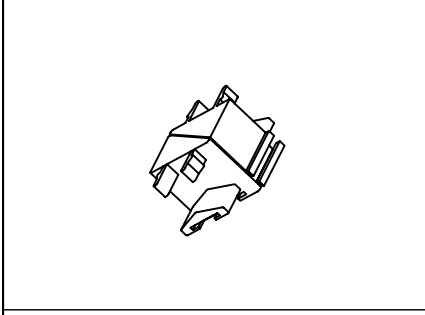
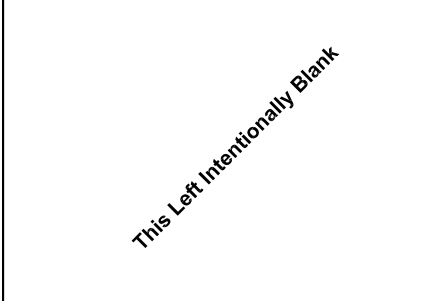

 T-BARS  
 ACVG65=2,5mm  
 ACVG66=3,0mm  
 ACVL150=4,0mm


Screw (Grub)

 MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

 GOZ = Gold  
 W = White  
 Z = Black


## Accessories

Image	Part Code	Pack	Unit	Application	Colour
	<b>ACDV232</b> Bottom Roller Carrier Includes Hinge (Black Only)	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACDV233</b> Top Guide Carrier Includes Hinge (Black Only)	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACDV234</b> D Handle Hinge Assembly (Black Only)	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACDV237</b> Infill Blocks (Black Only)	10	Pairs	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



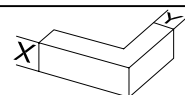
T-BARS  
 ACVG65=2,5mm  
 ACVG66=3,0mm  
 ACVL150=4,0mm



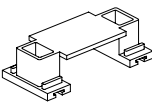
Screw (Grub)

MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

GOZ = Gold  
 W = White  
 Z = Black



## Accessories

Image	Part Code	Pack	Unit	Application	Colour
	<b>ACDV239</b> Low Threshold End Cap	10	Each	DV11 DV171	MF
					SA
					KL
					HP
					M
					GOZ
					W <b>X</b>
					Z <b>X</b>
	<b>ACDV240</b> Packer for One-Piece Keep			DV11	MF <b>X</b>
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACDV241</b> Packer for One-Piece Keep			DV22	MF <b>X</b>
					SA
					KL
					HP
					M
					GOZ
					W <b>X</b>
					Z <b>X</b>
	<b>ACDV242</b> End Cap	10	Each	DV32 DV171	MF
					SA
					KL
					HP
					M
					GOZ
					W <b>X</b>
					Z <b>X</b>
	<b>ACDV243</b> End Cap	10	Each	DV32 DV11	MF
					SA
					KL
					HP
					M
					GOZ
					W <b>X</b>
					Z <b>X</b>



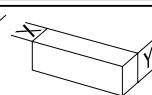
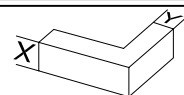
T-BARS  
ACVG65=2,5mm  
ACVG66=3,0mm  
ACVL150=4,0mm



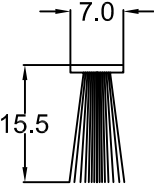
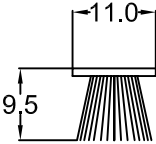
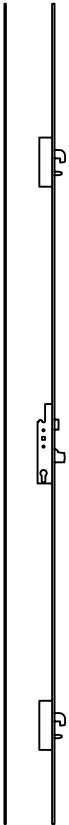
Screw (Grub)

MF = Mill Finish  
SA = Silver Anodised  
KL = Basic Colour  
HP = Special Colour  
M = Dual Colour

GOZ = Gold  
W = Black  
Z = White



## Accessories

Image	Part Code	Pack	Unit	Application	Colour
	<b>ACDV249</b> Brush Pile			DV171	MF <b>X</b>
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACDV250</b> Brush Pile			DV11 DV14	MF <b>X</b>
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACDV717</b> Multi Point Lock Kit	1	Each	DV22 ACMX108 ACMX109 ACMX120 ACIM442	MF <b>X</b>
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



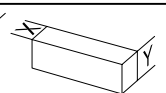
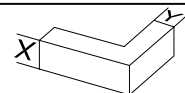
T-BARS  
 ACVG65=2.5mm  
 ACVG66=3.0mm  
 ACVL150=4.0mm



Screw (Grub)

MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

GOZ = Gold  
 W = White  
 Z = Black



## Accessories

Image	Part Code	Pack	Unit	Application	Colour	
	<b>ACDV900</b> Punch Tool	1	Each	DV11 DV22	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	<b>ACDV057</b> Bridge Packer (100mm)	100	Each	DV22	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	<b>ACET131</b> Drain cap	100	Pack		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	<b>ACSR012A</b> Brush Pile	100m	Coil	DV11 DV14	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	<b>ACMX108</b> Escutcheon Plate	1	Each	DV22 ACIM442	MF	X
					SA	X
					KL	X
					HP	X
					M	
					GOZ	
					W	X
					Z	X



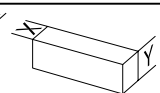
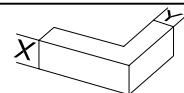
T-BARS  
ACVG85=2,5mm  
ACVG86=3,0mm  
ACVL150=4,0mm





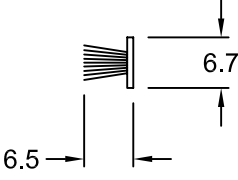
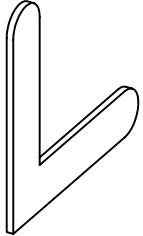

Screw (Grub)

MF = Mill Finish  
SA = Silver Anodised  
KL = Basic Colour  
HP = Special Colour  
M = Dual Colour

GOZ = Gold  
W = Black  
Z = White

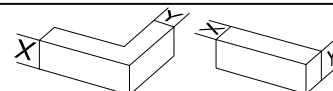


## Accessories

Image	Part Code	Pack	Unit	Application	Colour
	<b>ACMX120</b> Handle	1	Each	DV22	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACMX309</b> Spindle	1	Each	ACMX120	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>RCA019</b> Self Adhesive Brush Pile	100	Metre	ACDV243	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>WCA106</b> Chevron	100	Each	DV11	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z

MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

GOZ = Gold  
 W = White  
 Z = Black



## Accessories

Image	Part Code	Pack	Unit	Application	Colour
	<b>ACMX09700</b> Alu Polish	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACMX09761</b> Maxi-Gloss	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACMX09762</b> Alu Bright	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACMX09763</b> Teflon Spray	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACMX09764</b> Maxi-Clean	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



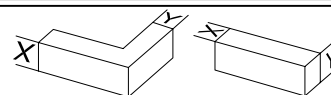
T-BARS  
 ACVG65=2.5mm  
 ACVG66=3.0mm  
 ACVL150=4.0mm



Screw (Grub)

MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

GOZ = Gold  
 W = White  
 Z = Black



## Accessories

Image	Part Code	Pack	Unit	Application	Colour
	<b>ACMX09765</b> Alu-Cleaner	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACMX09770</b> Roll & Wrap 100mm	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACMX09775</b> Grip Handwrap	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACMX09801</b> Protective Tape 50mm	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACMX09802</b> Protective Tape 70mm	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



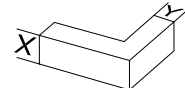
T-BARS  
 ACVG65=2.5mm  
 ACVG66=3.0mm  
 ACVL150=4.0mm



Screw (Grub)

MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

GOZ = Gold  
 W = White  
 Z = Black



## Accessories

Image	Part Code	Pack	Unit	Application	Colour
	<b>ACMX09803</b> Protective Tape 100mm	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACMX09830</b> Rubber Sealant	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACSIL04</b> Sealing Glue	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACSIL08</b> Silicon Gun	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	<b>ACSIL013</b> Glue for Mitre	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z

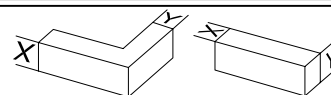


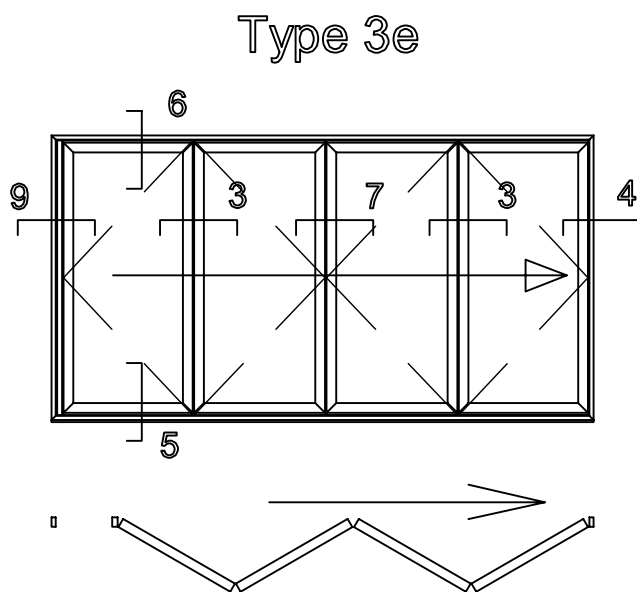
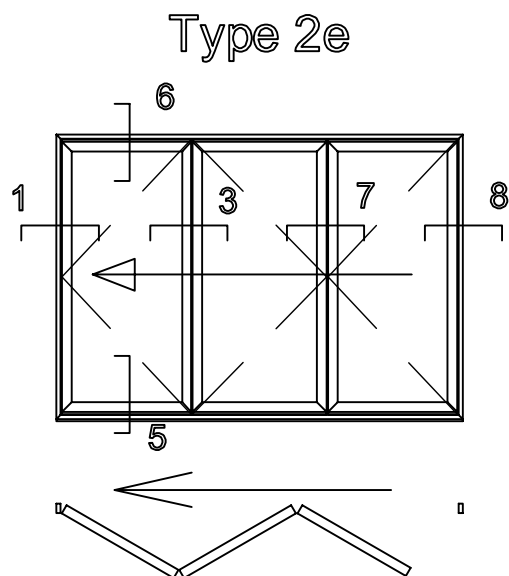
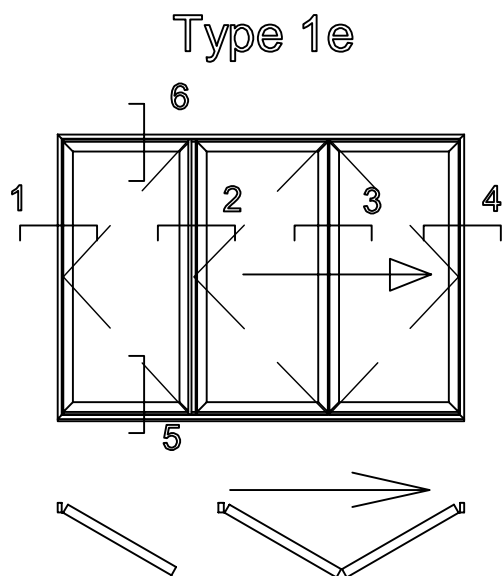
T-BARS  
 ACVG65=2.5mm  
 ACVG66=3.0mm  
 ACVL150=4.0mm

Screw (Grub)

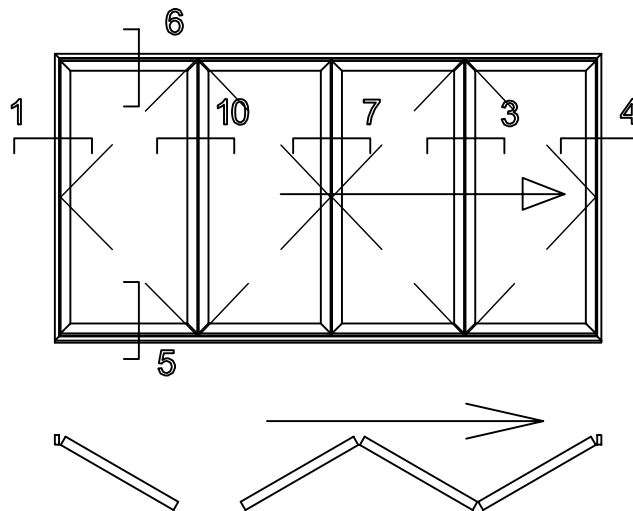
MF = Mill Finish  
 SA = Silver Anodised  
 KL = Basic Colour  
 HP = Special Colour  
 M = Dual Colour

GOZ = Gold  
 W = White  
 Z = Black

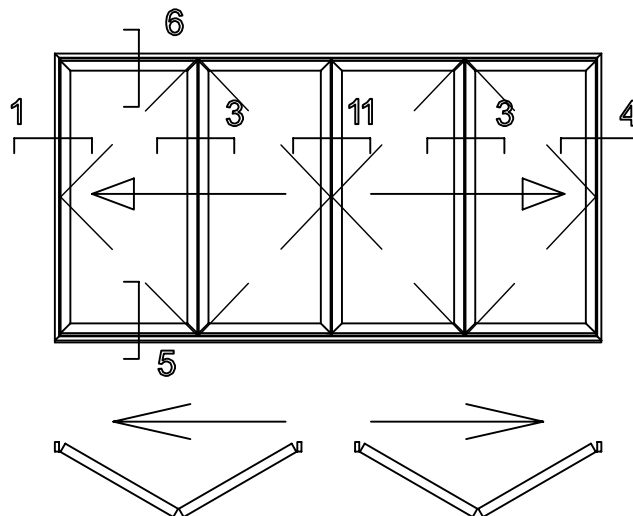




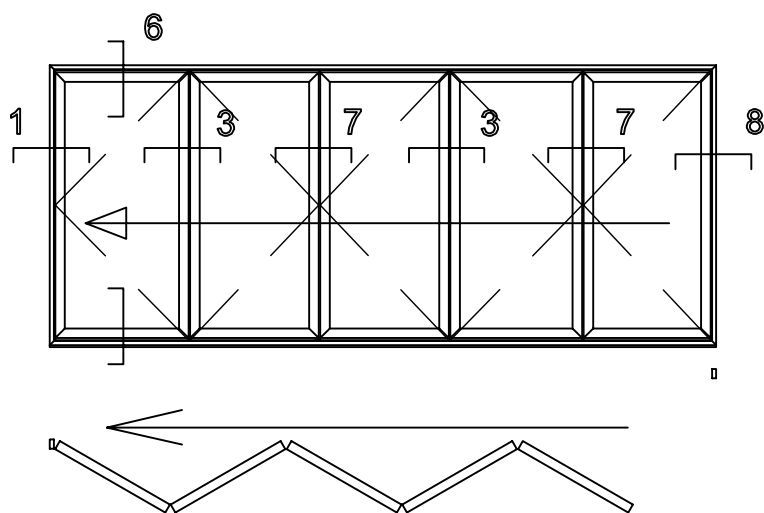
Type 4e



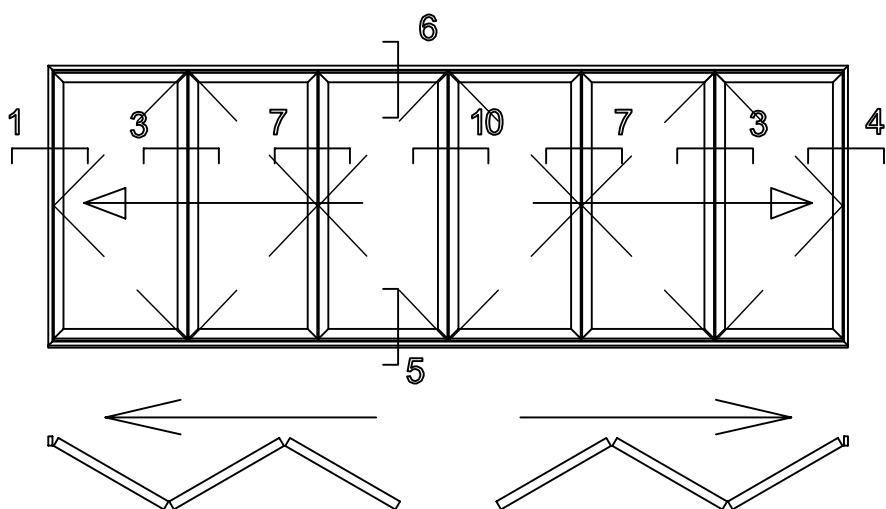
Type 5e

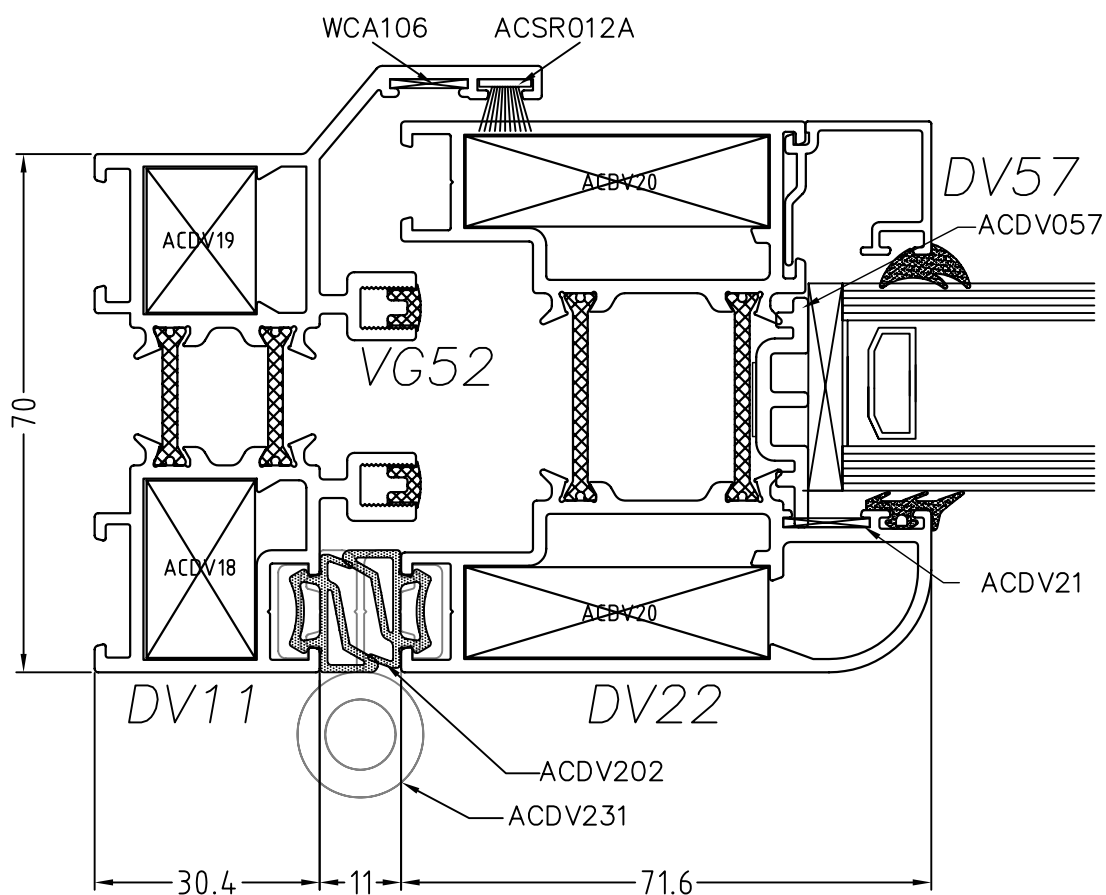
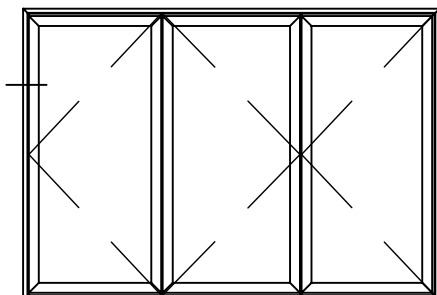


Type 6e



Type 7e

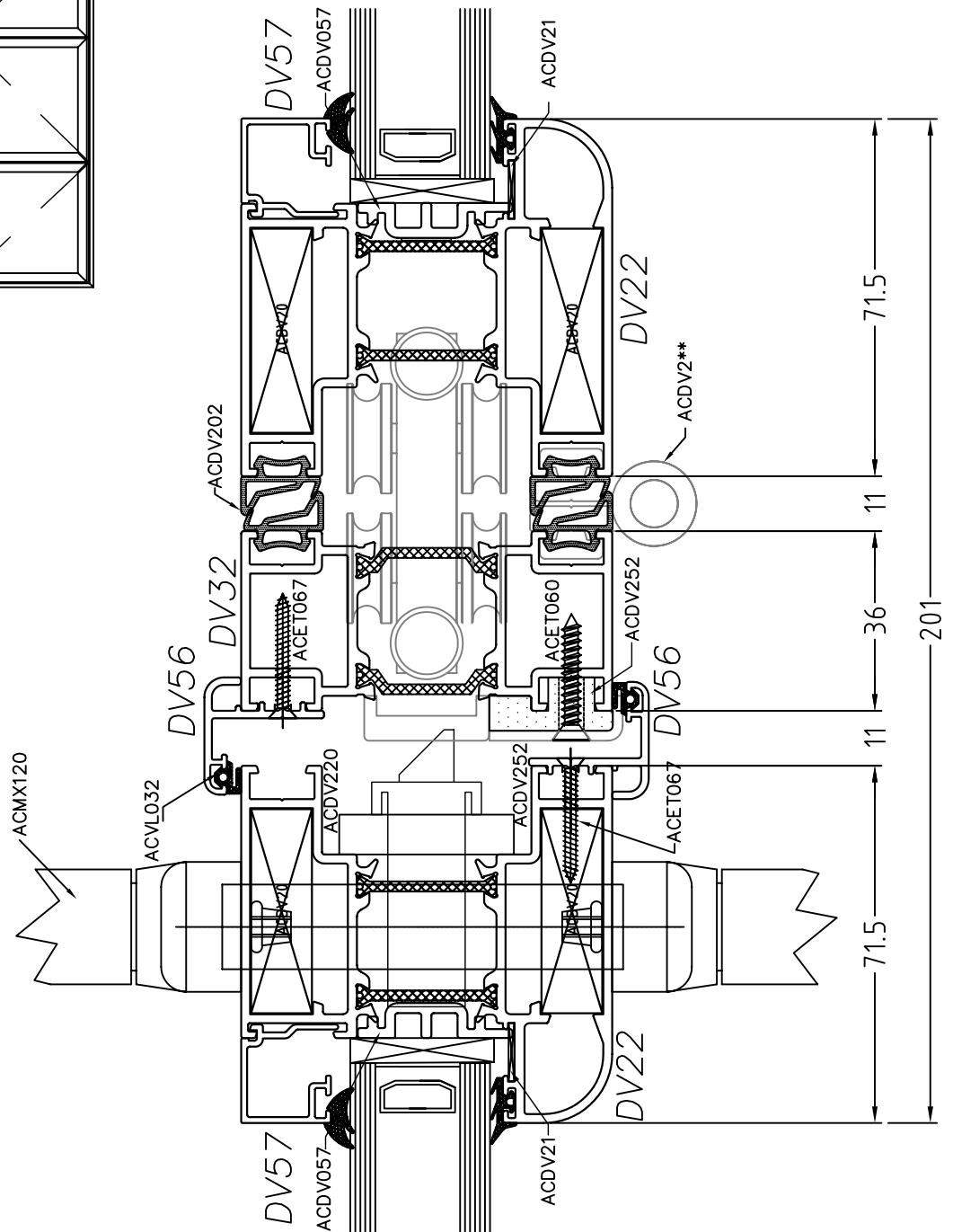
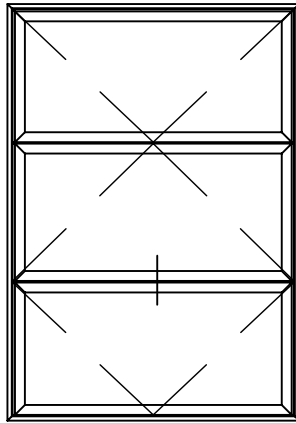




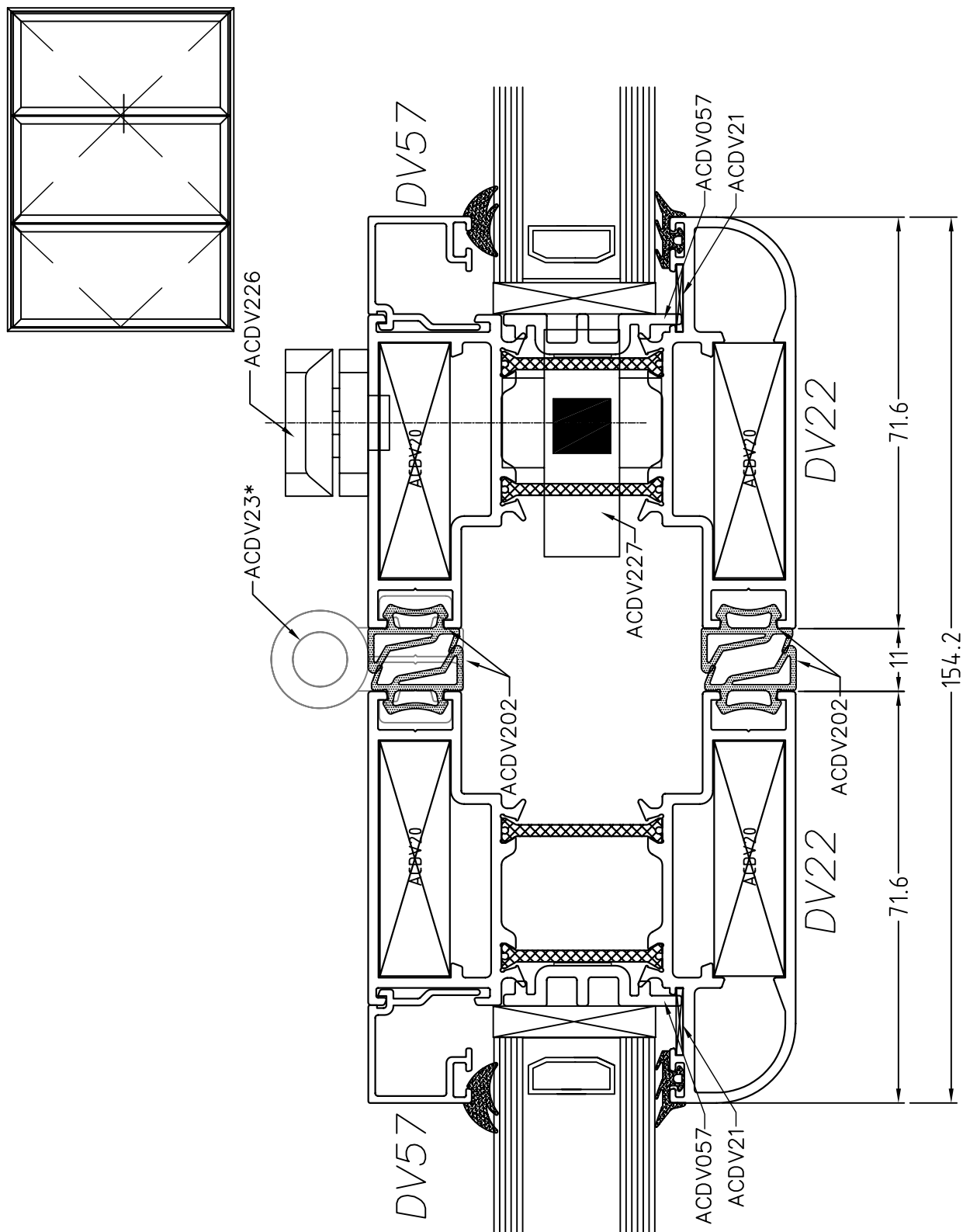
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Open Out

Scale 0.75



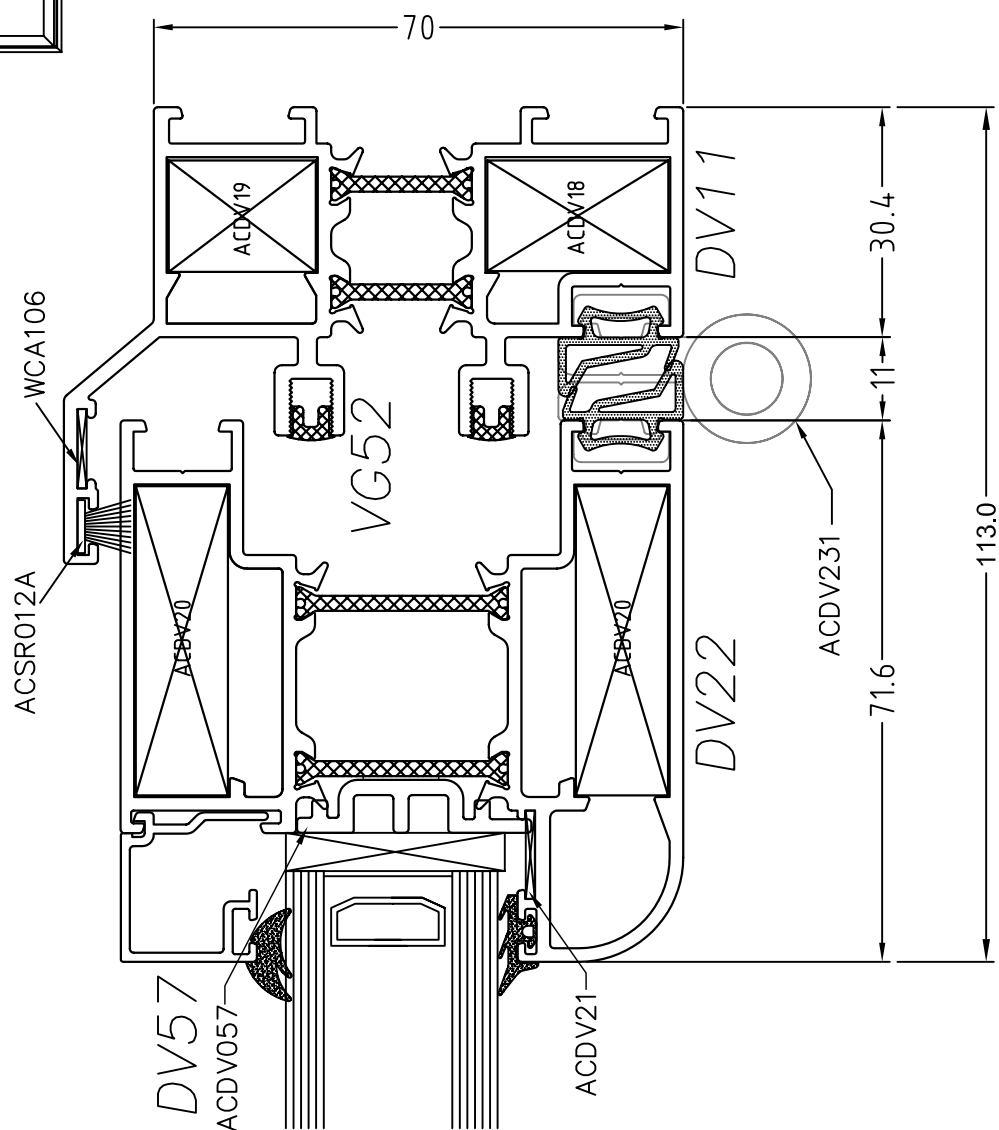
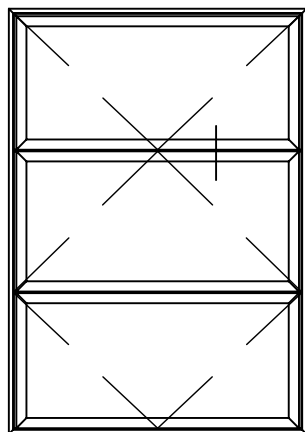
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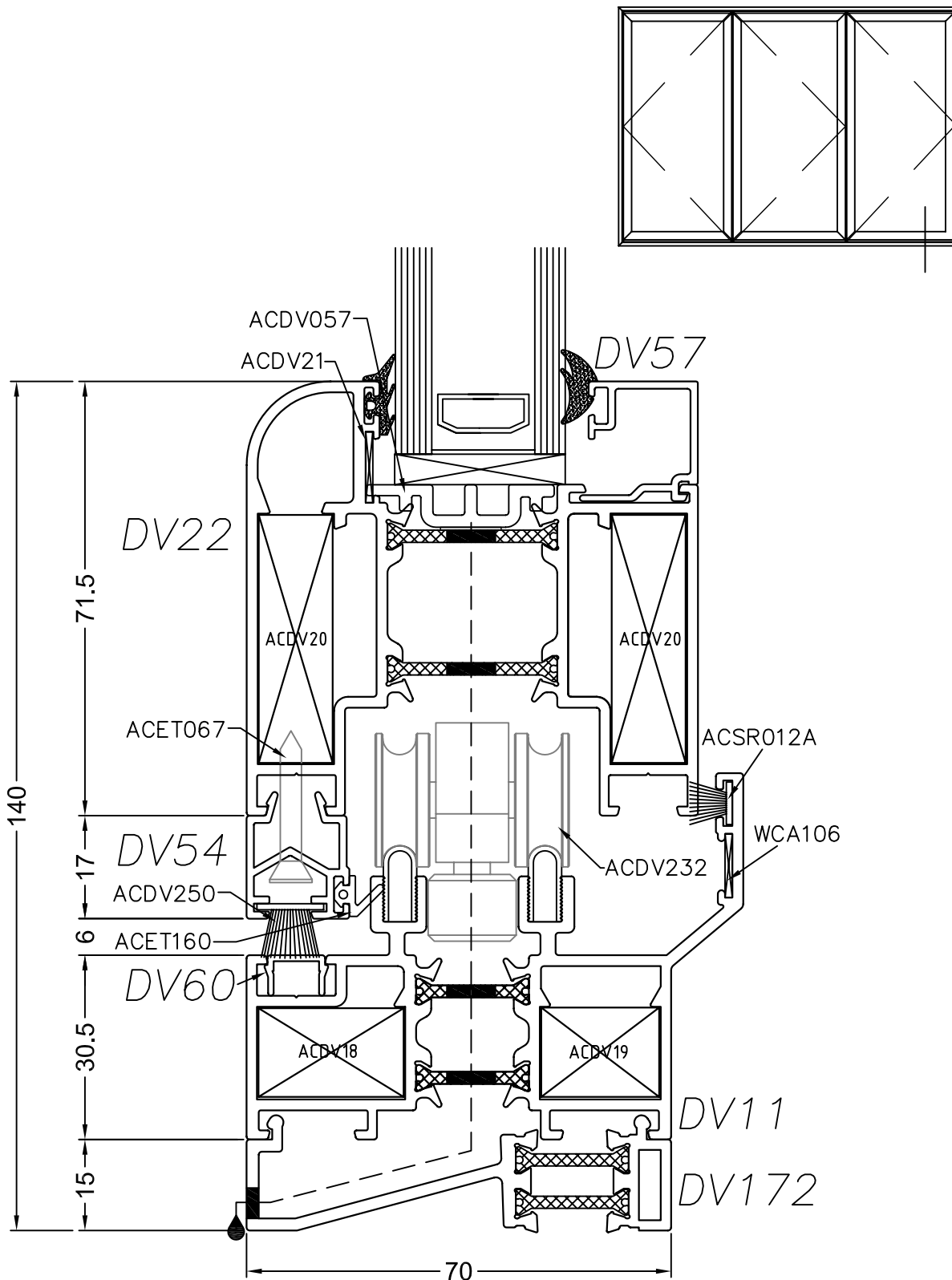
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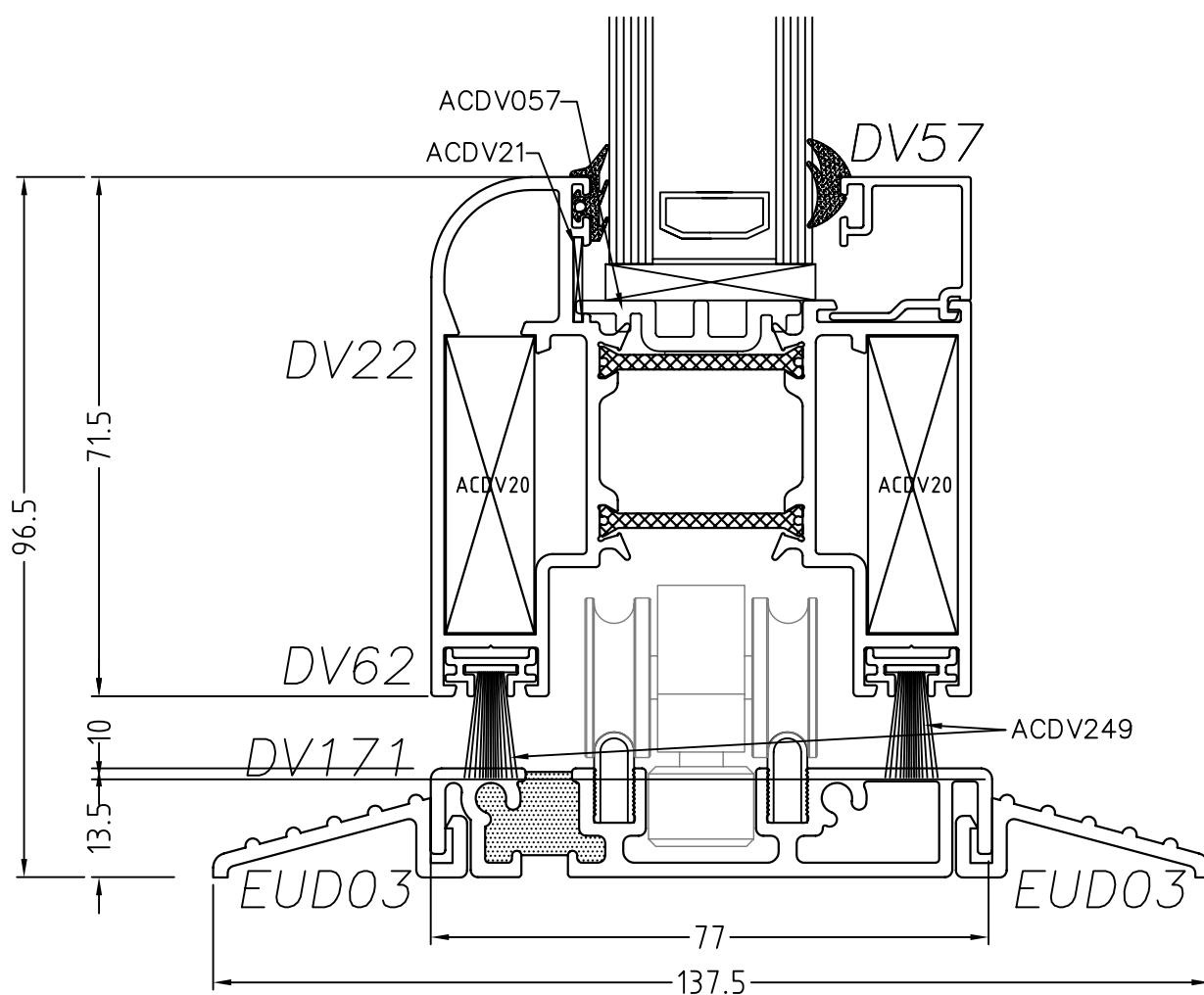
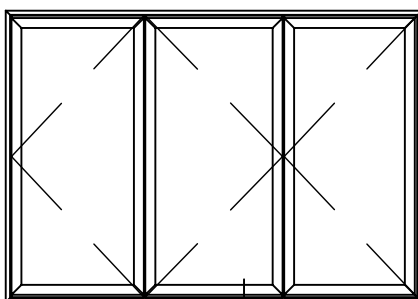
Open Out

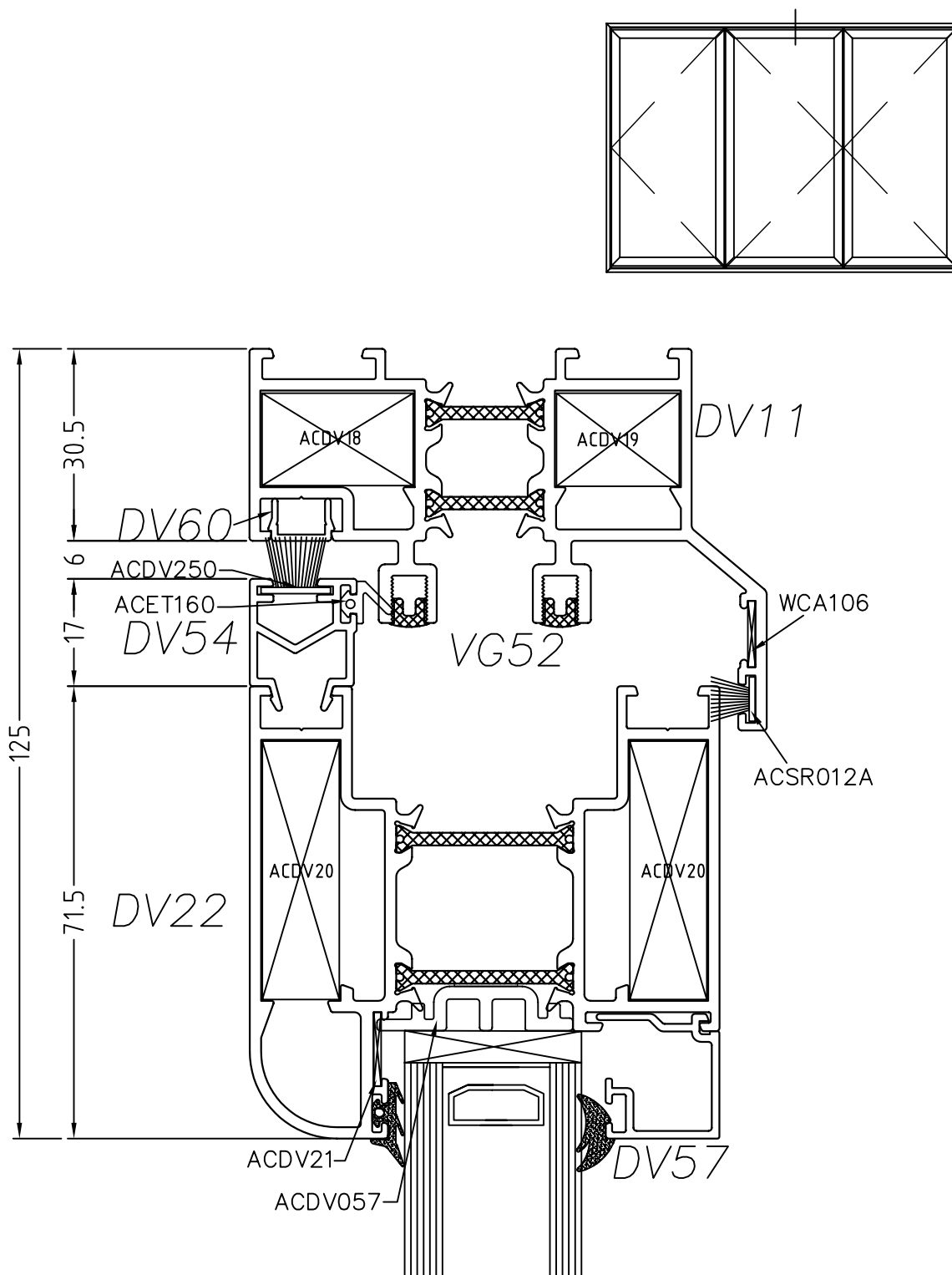
Scale 1:1



Do Not Scale From This Drawing



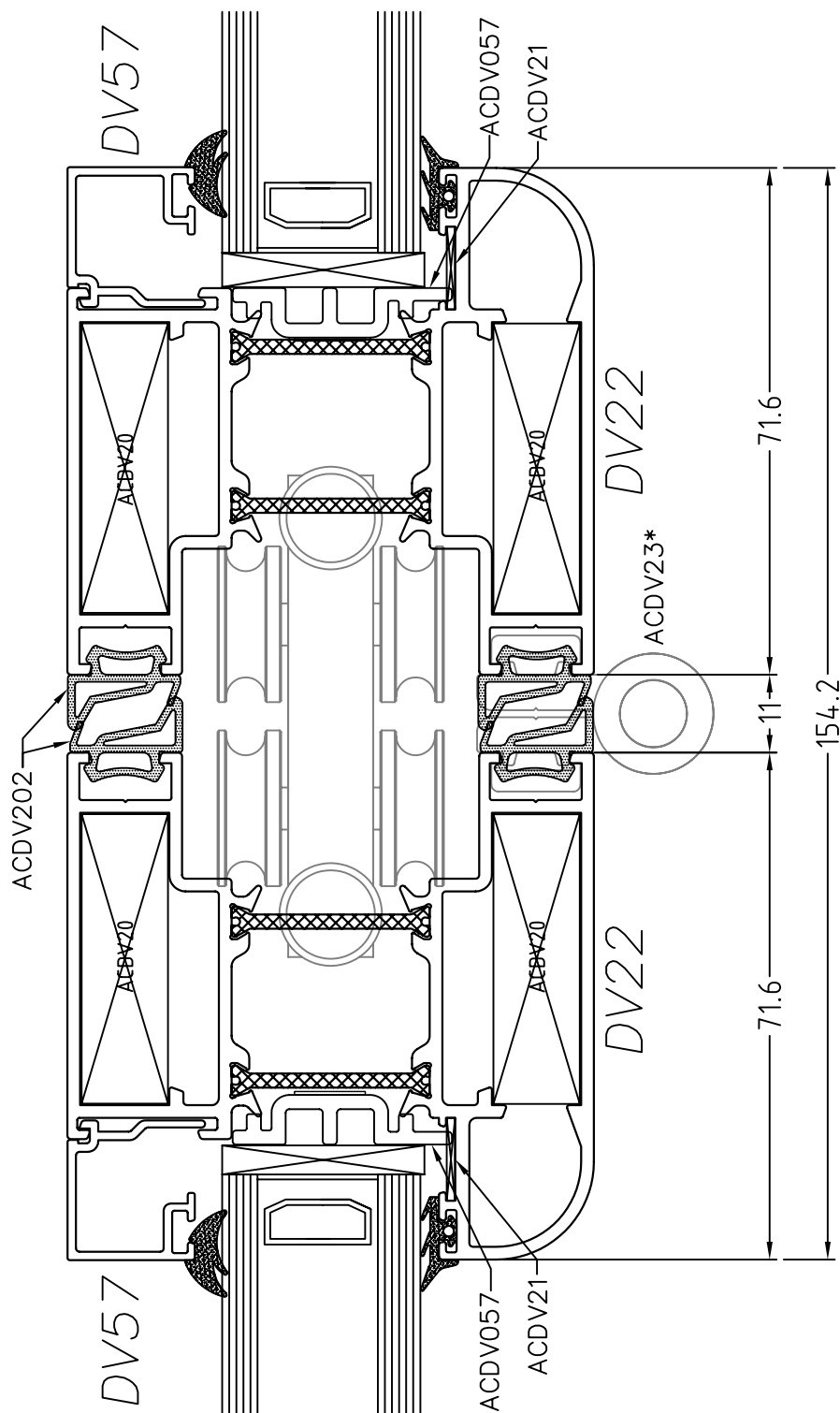
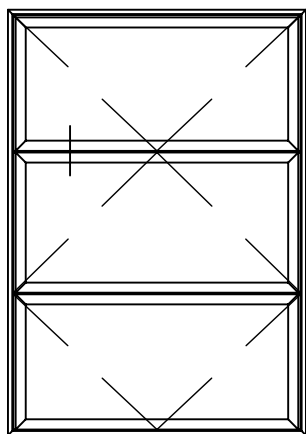


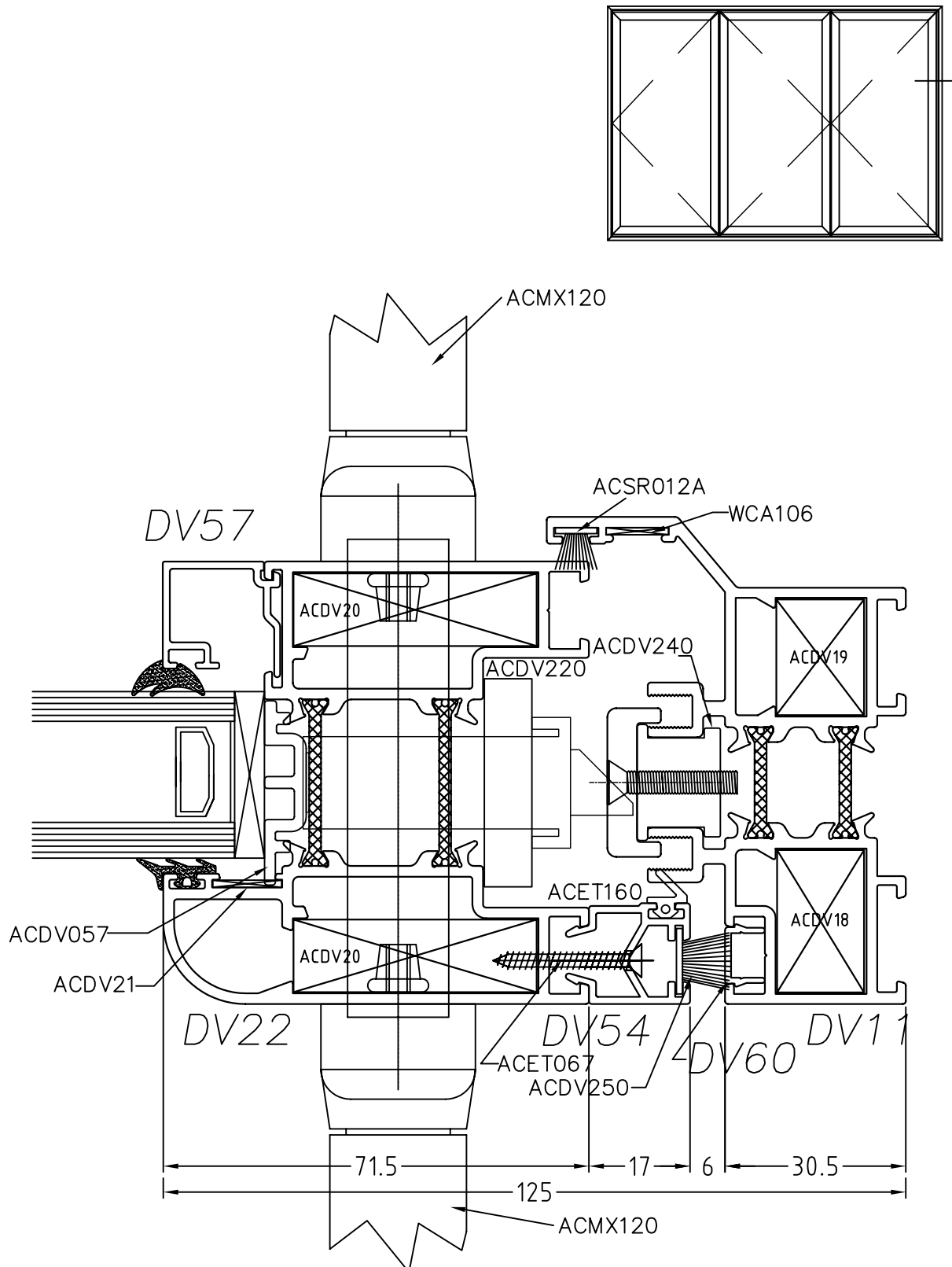


7

Open Out

Scale 1:1

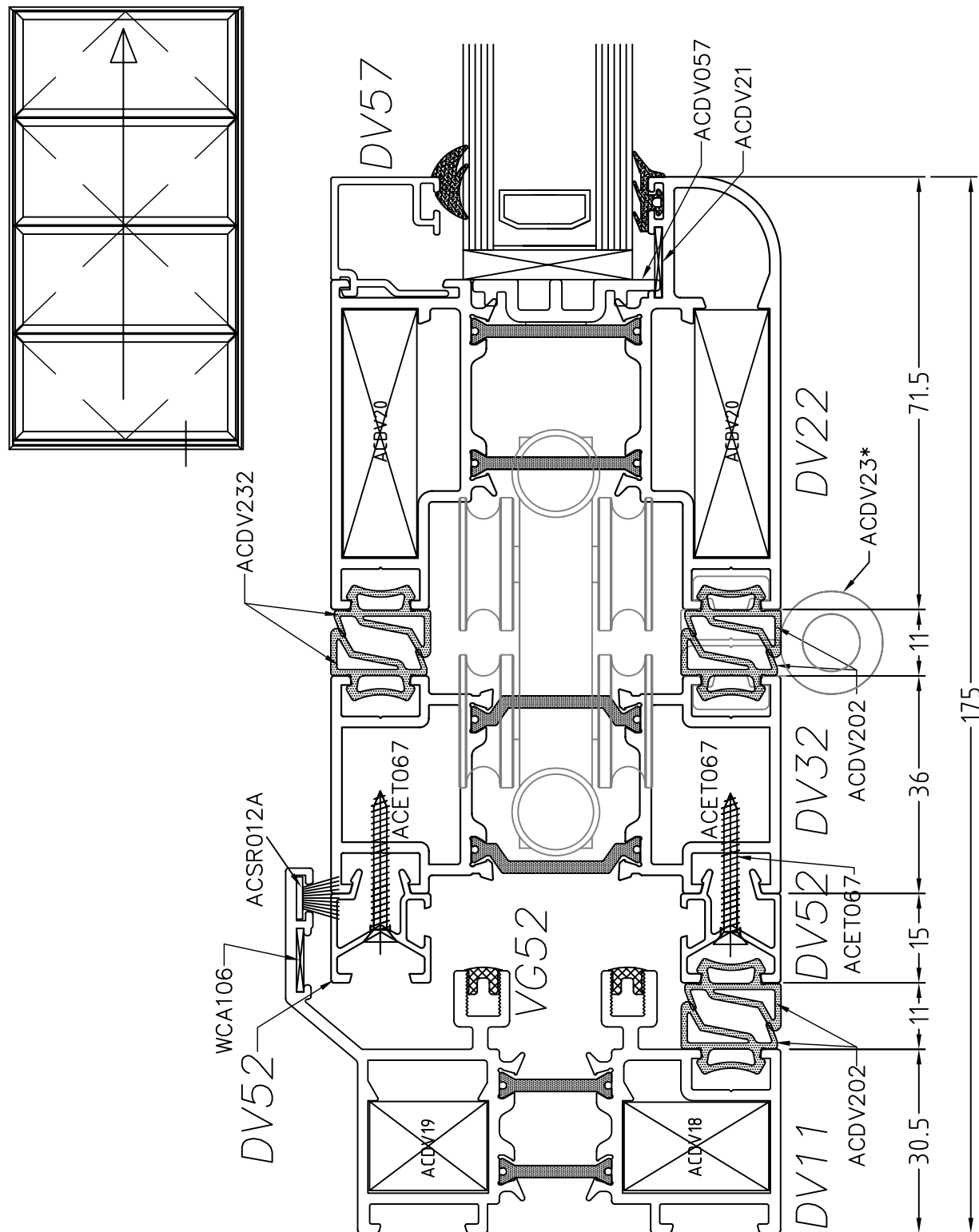




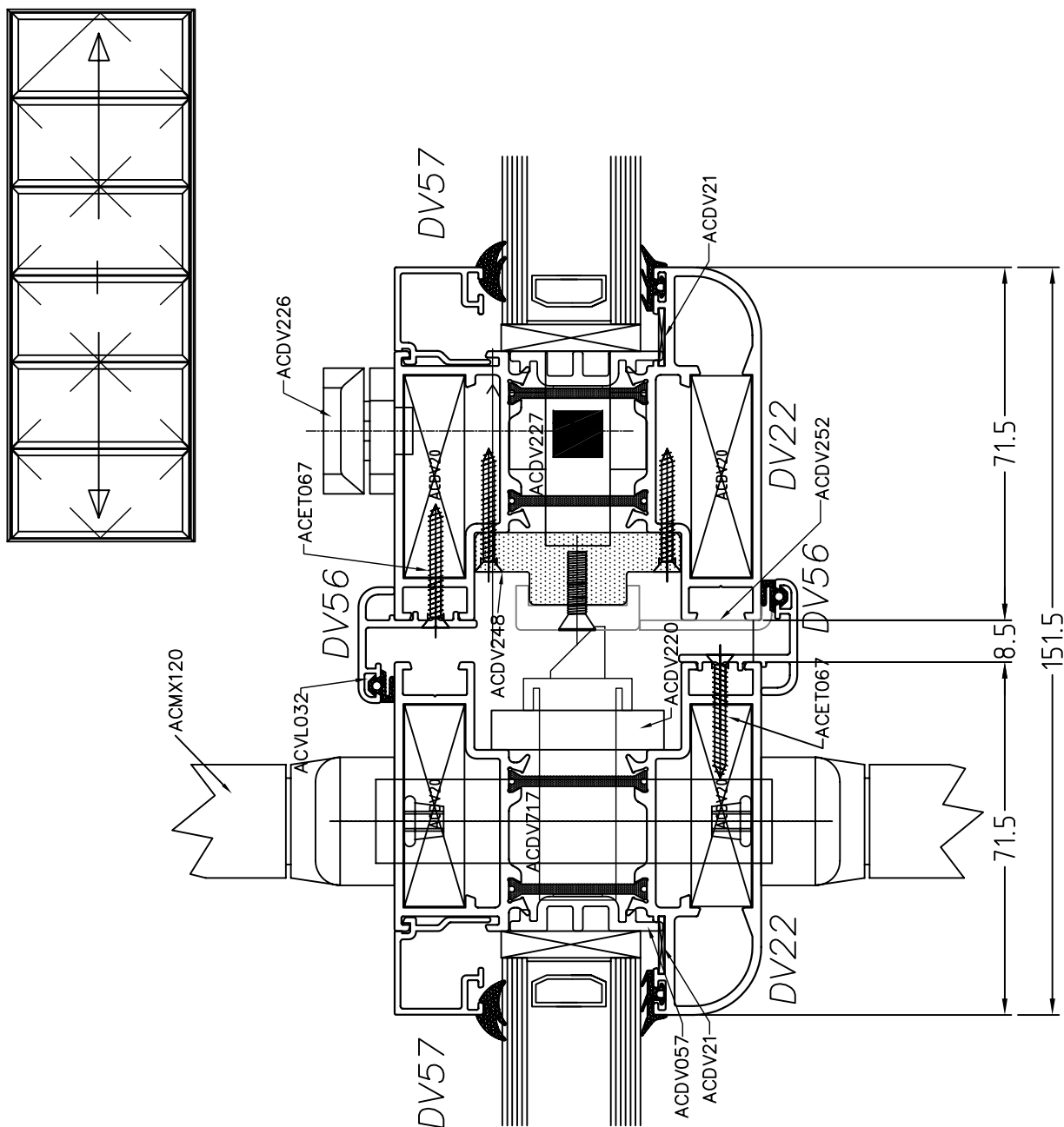
9

Open Out

Scale 1:1



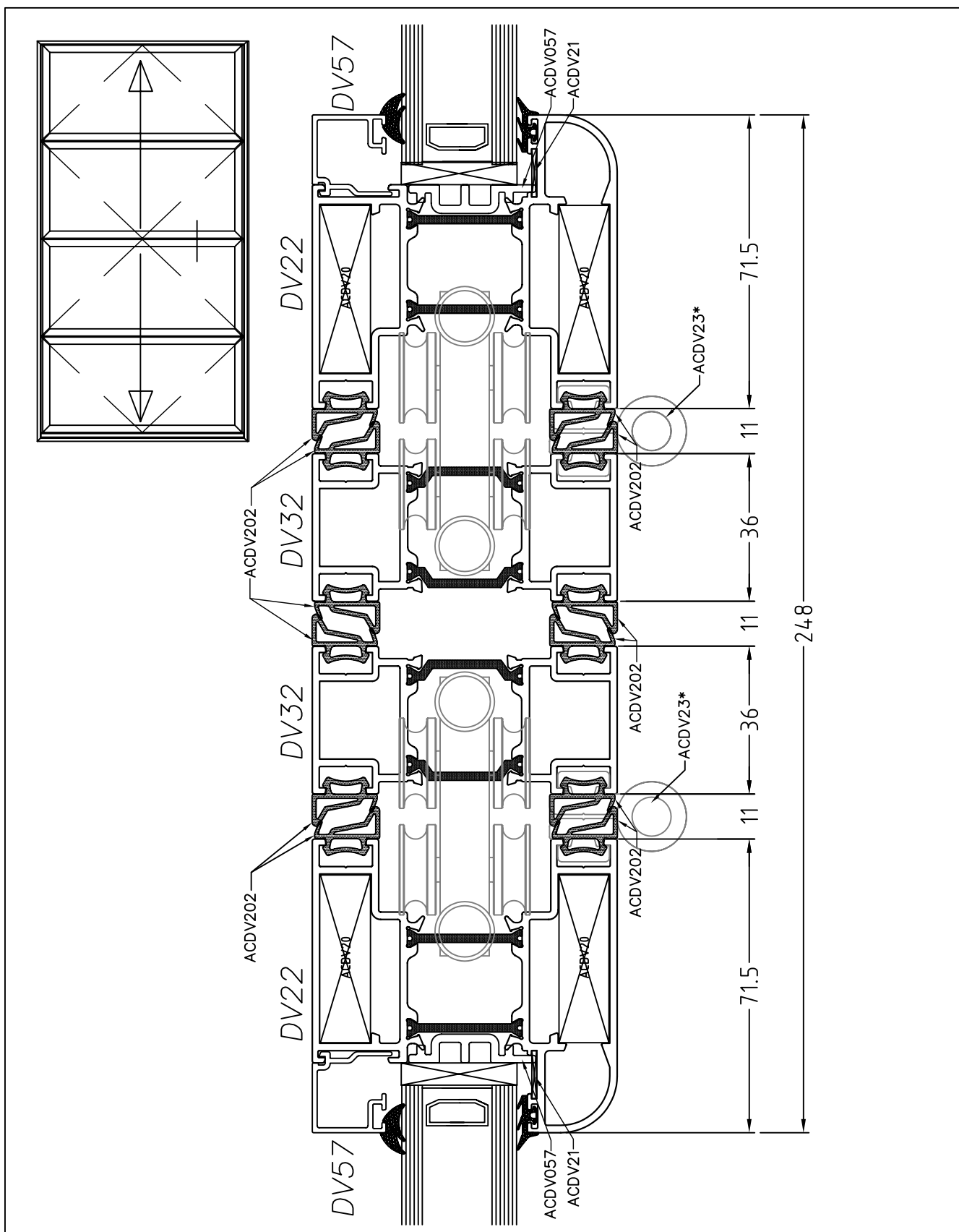
Do Not Scale From This Drawing



11

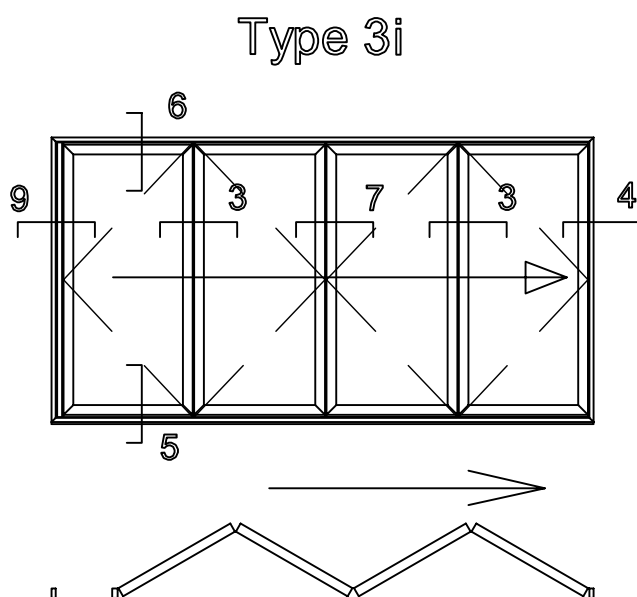
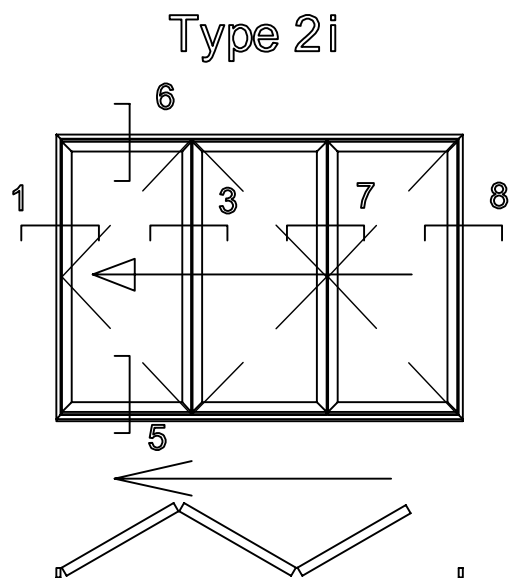
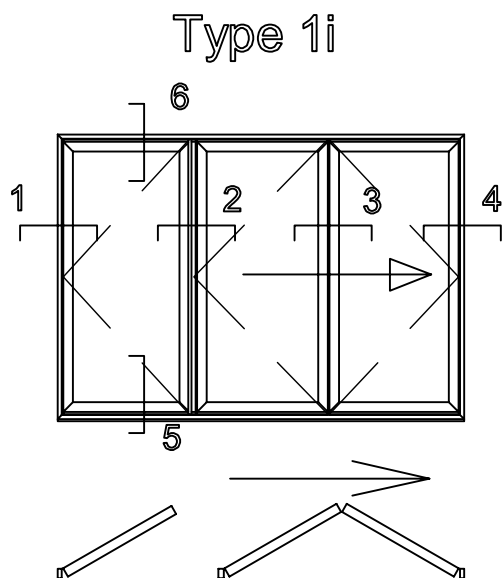
Open Out

Scale 0.75

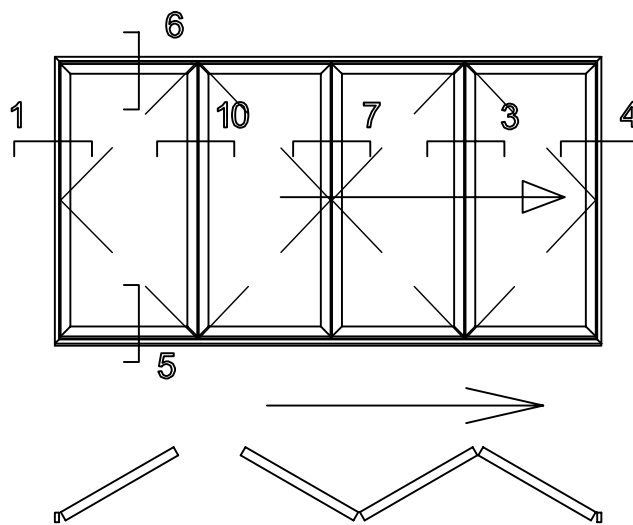


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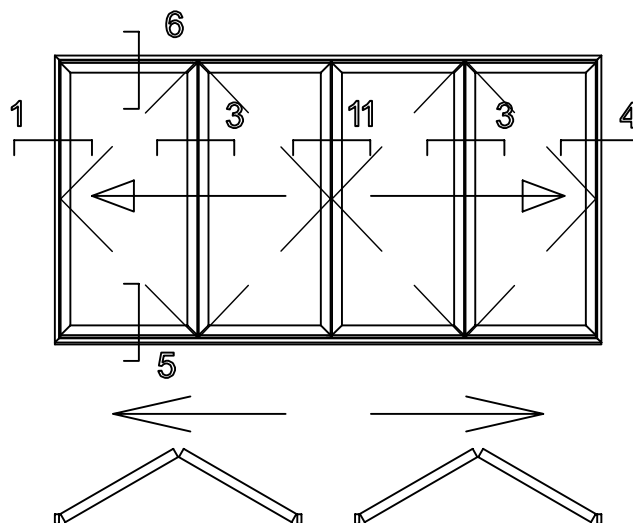
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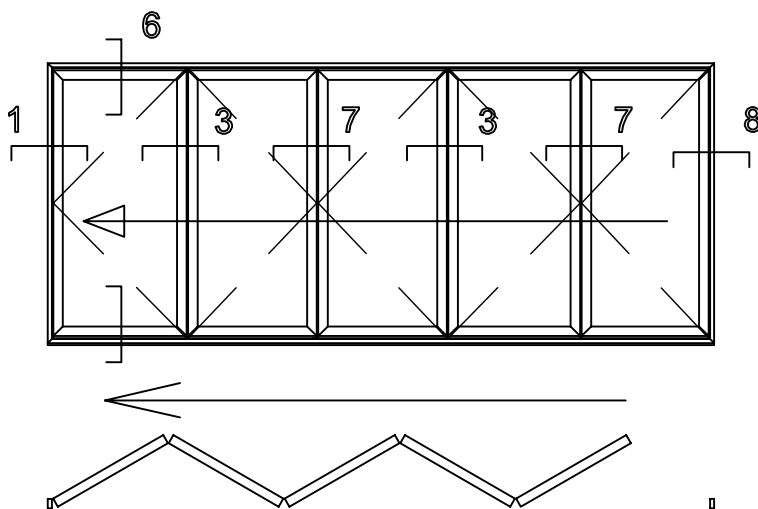
Type 4i



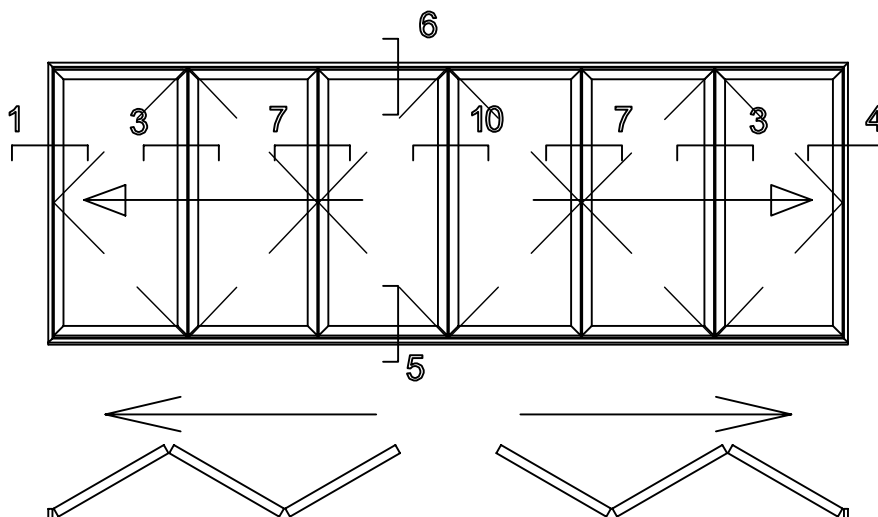
Type 5i



Type 6i



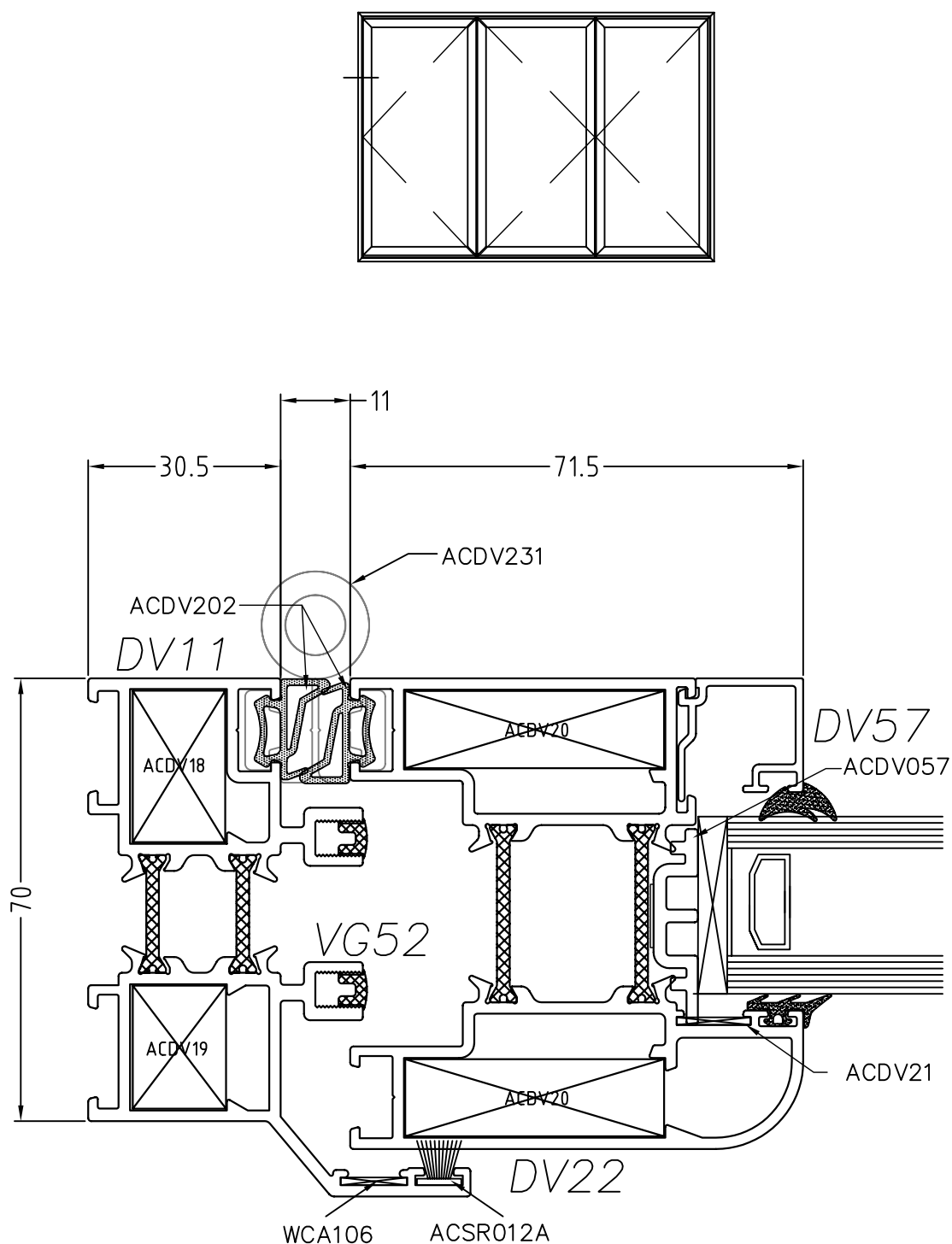
Type 7i



Drawing Number: cDV-04-00

Scale 1:1

Open In

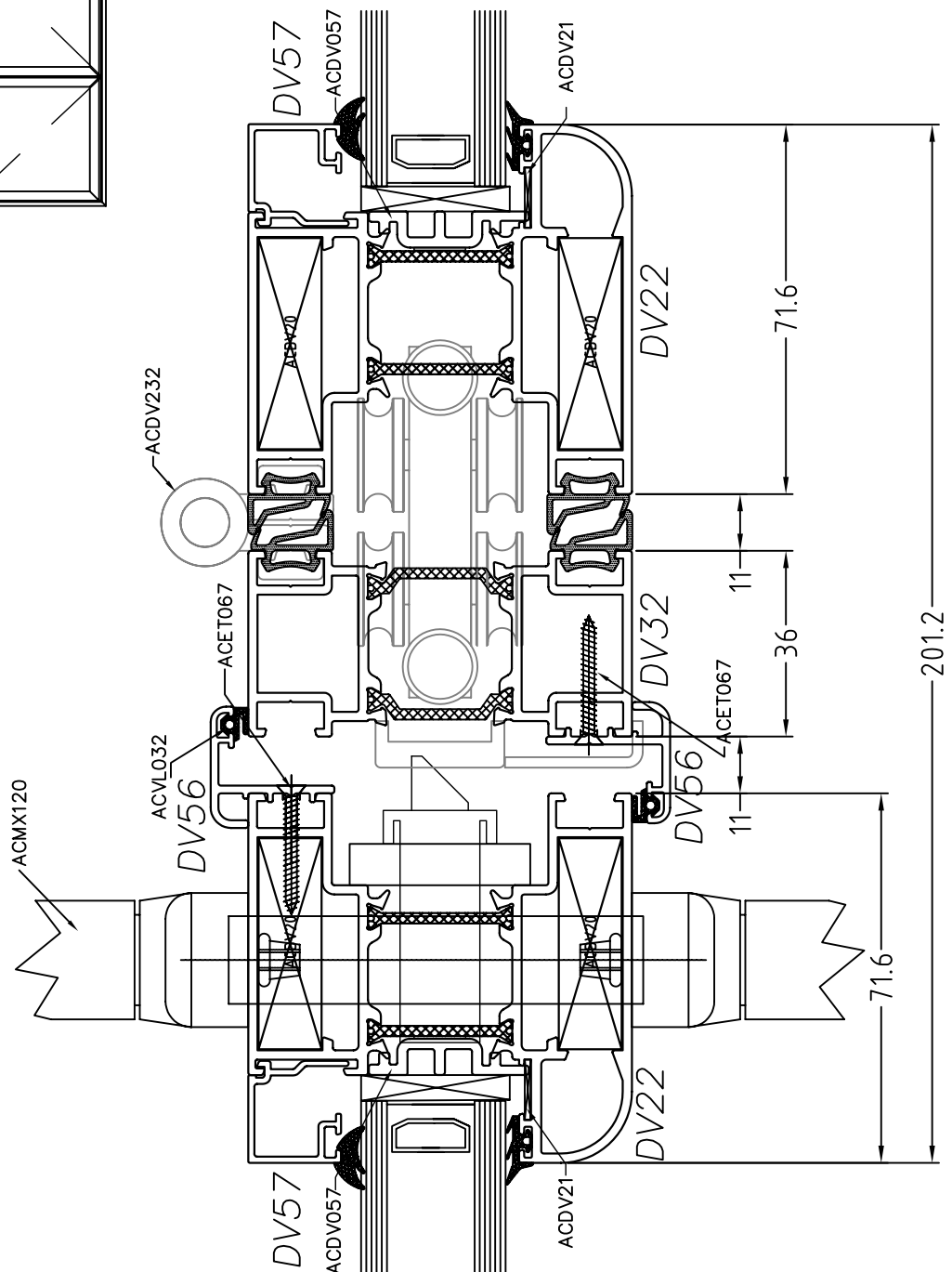
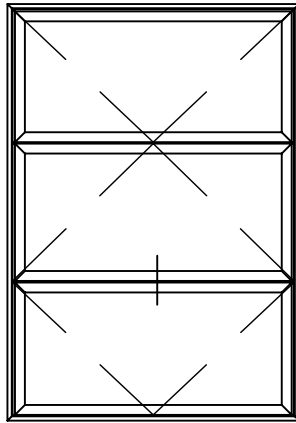
**1**

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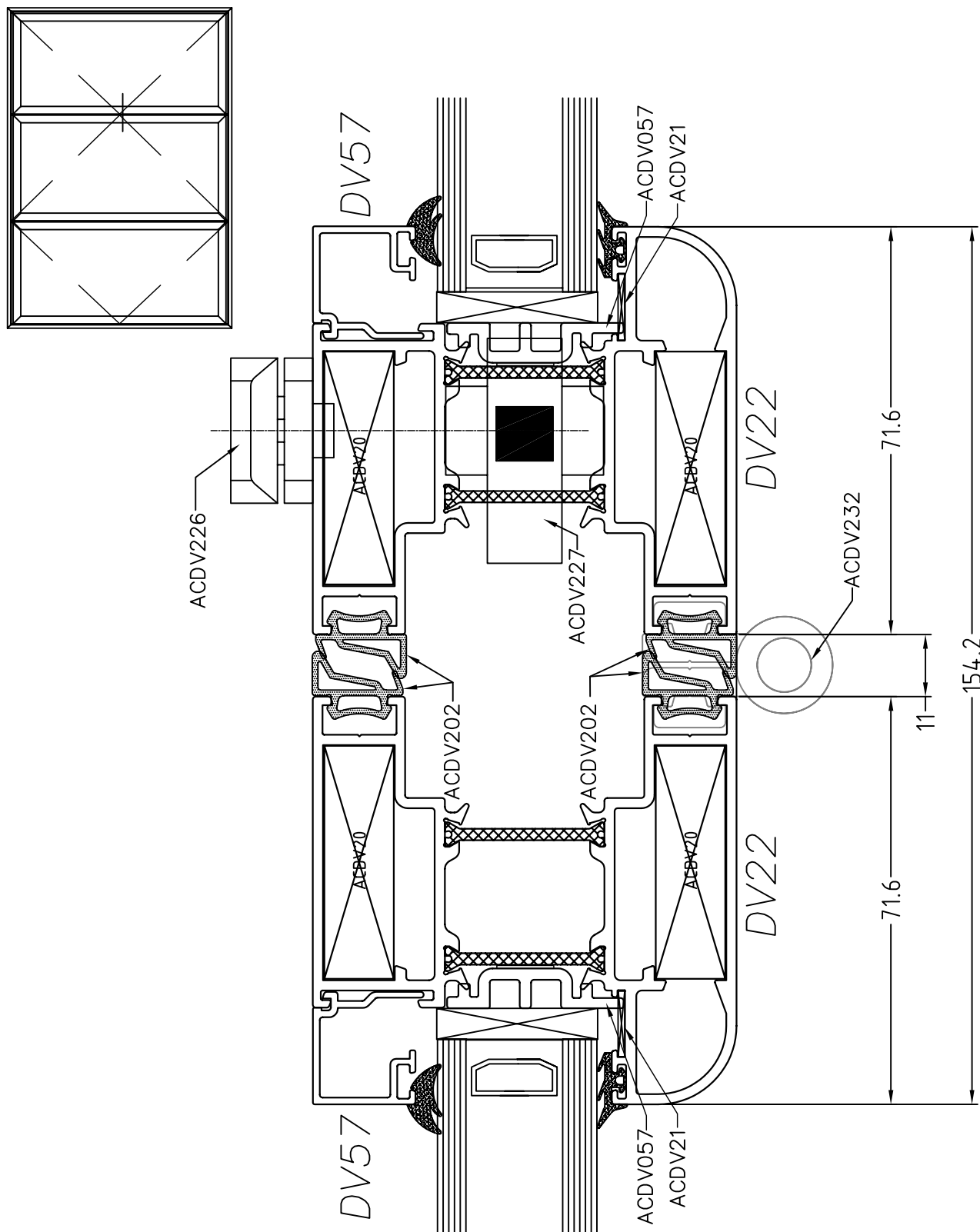
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Open In

Scale 0.75



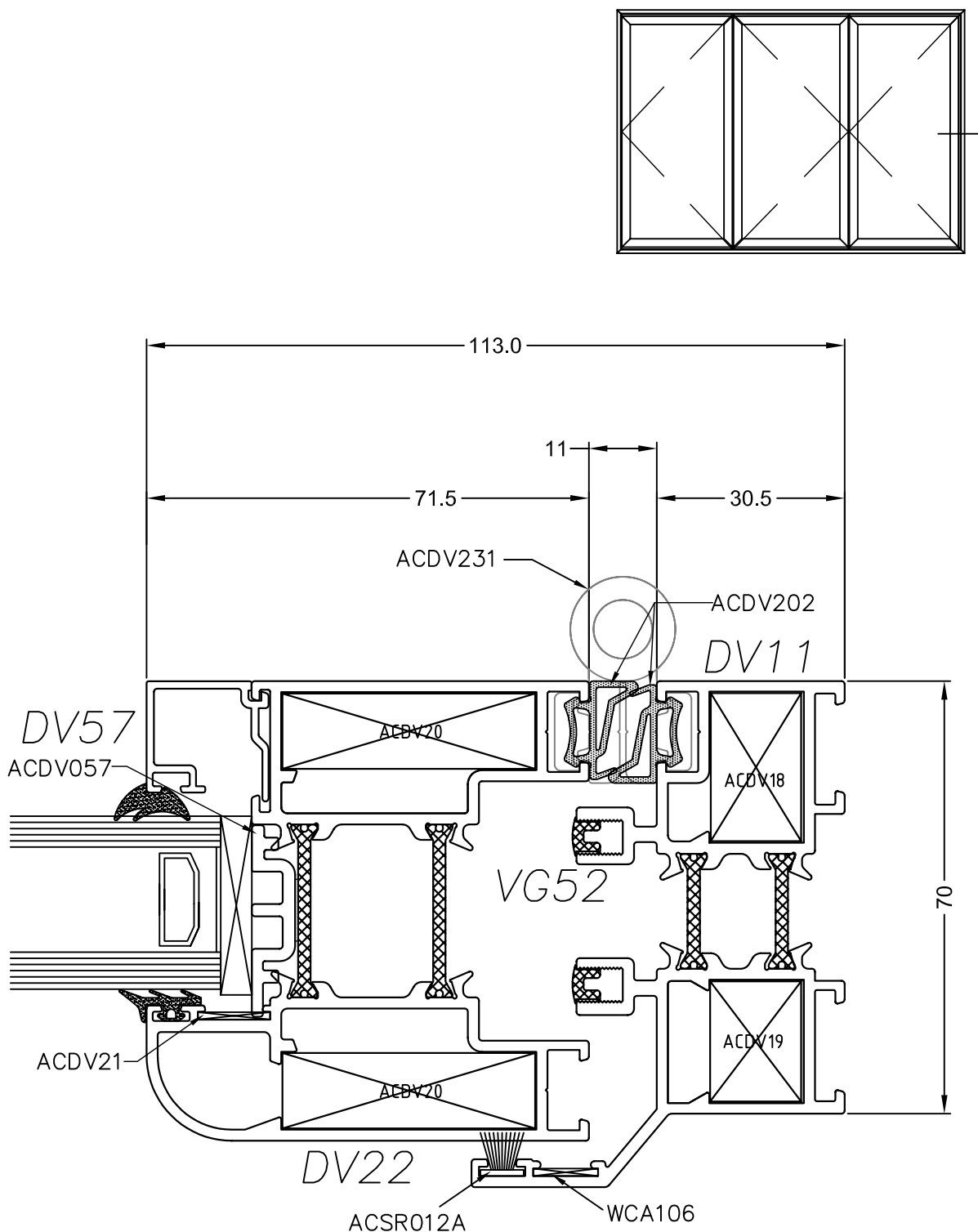
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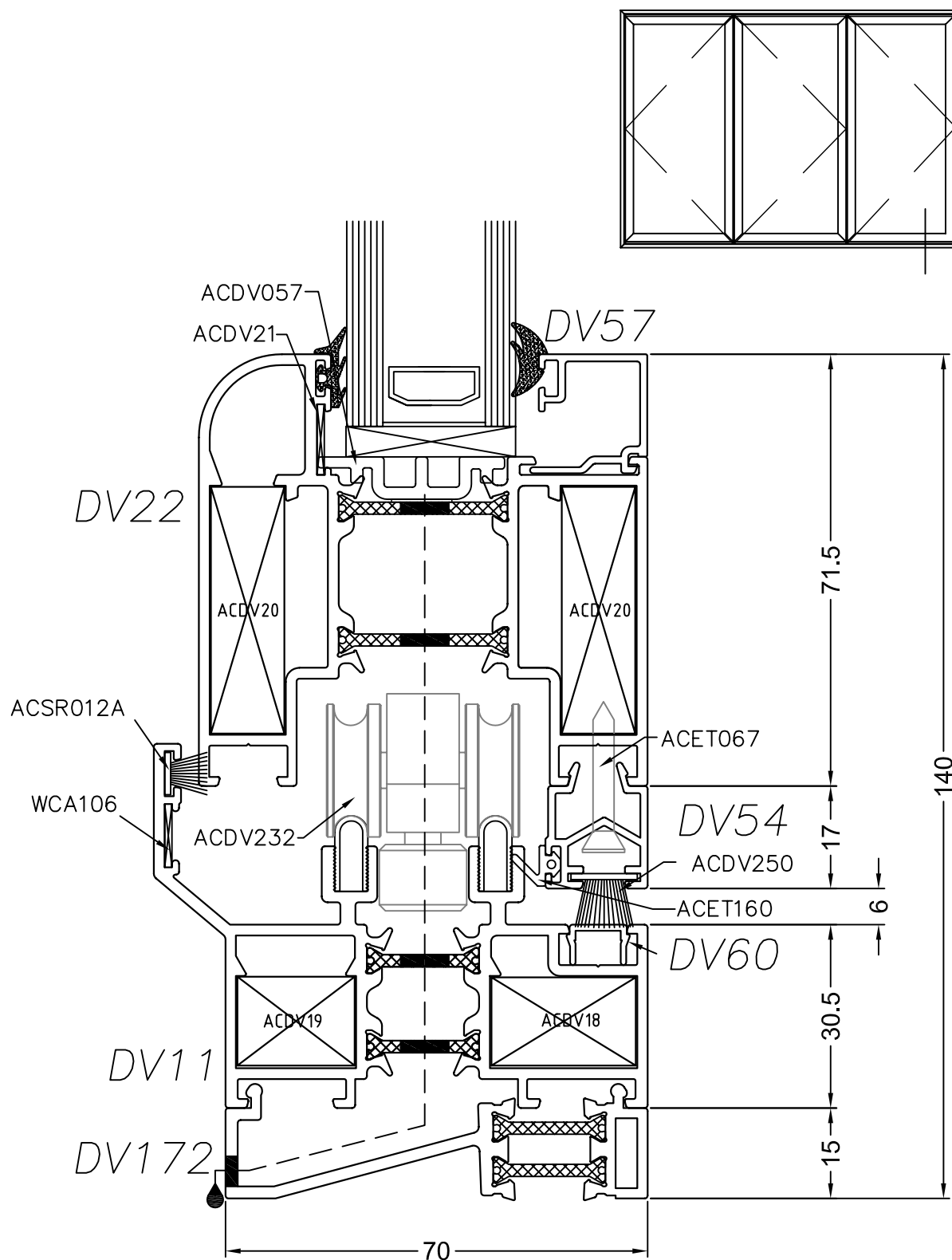
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Open In

Scale 1:1



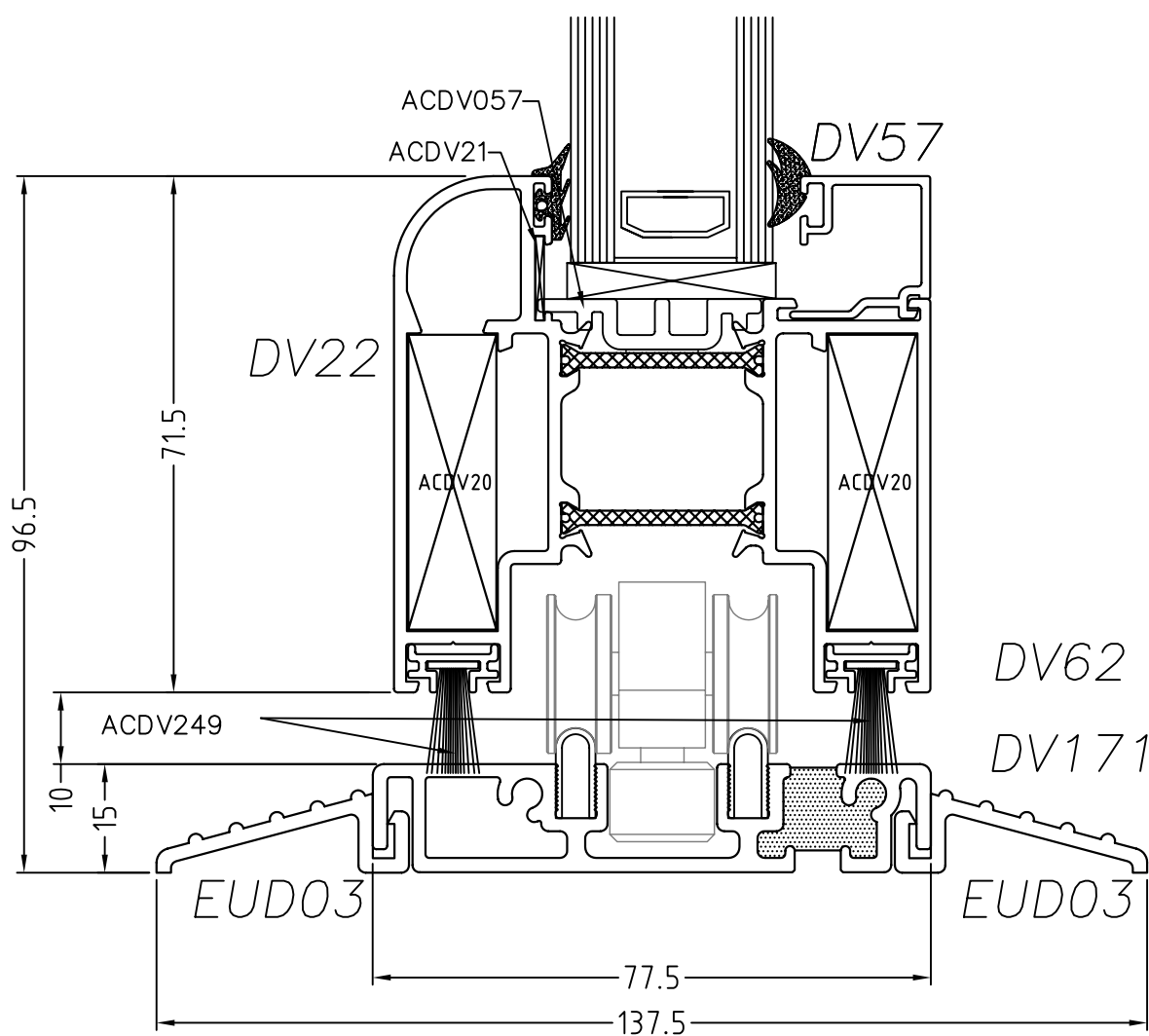
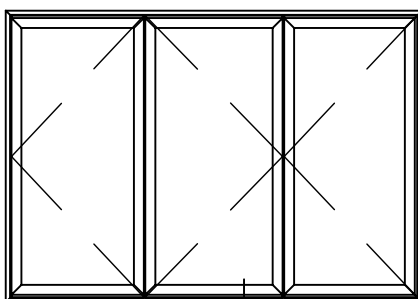
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Scale 1:1

Open In

**5b**

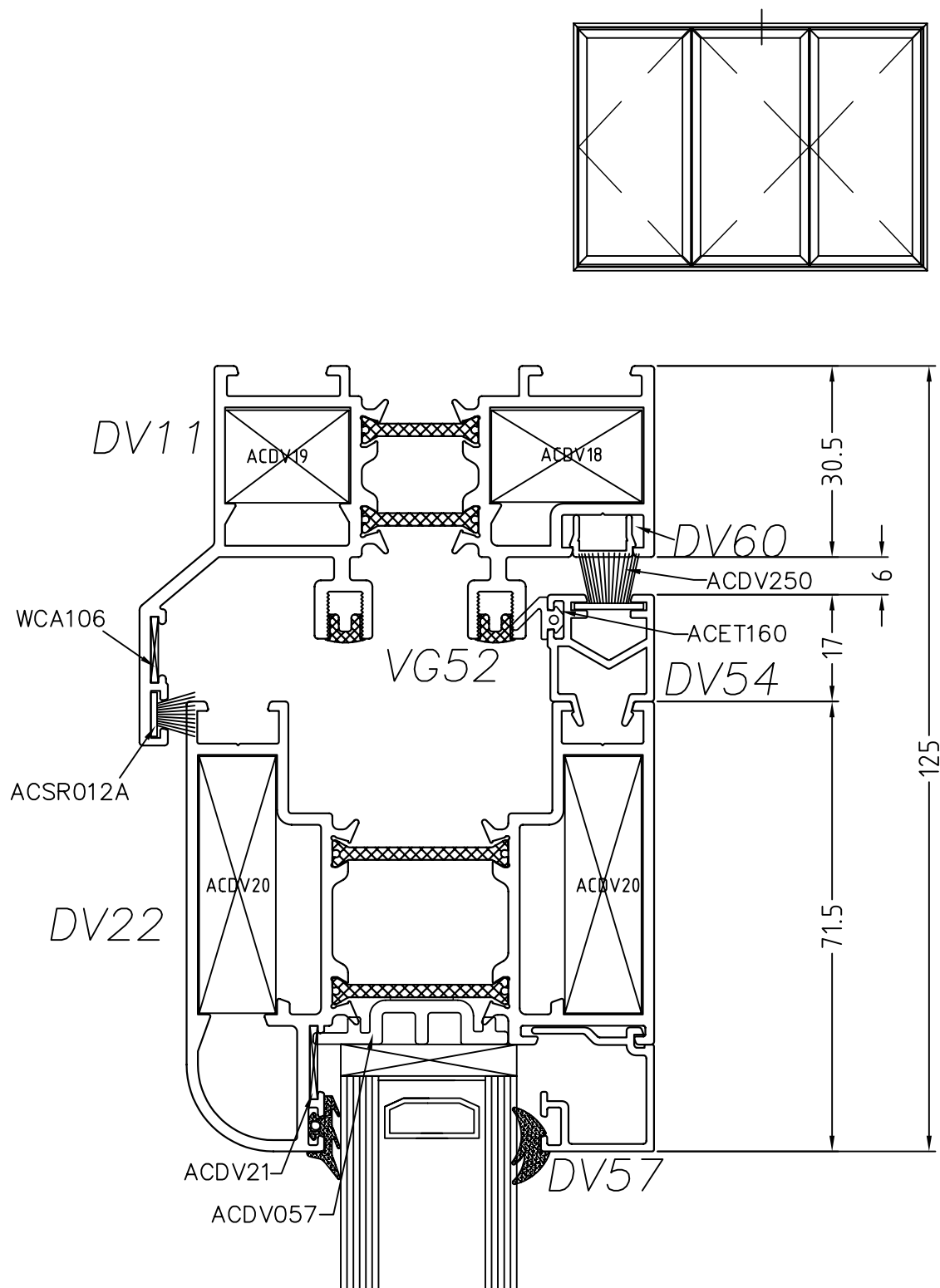


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Drawing Number: cDV-10-00

Scale 1:1

Open In

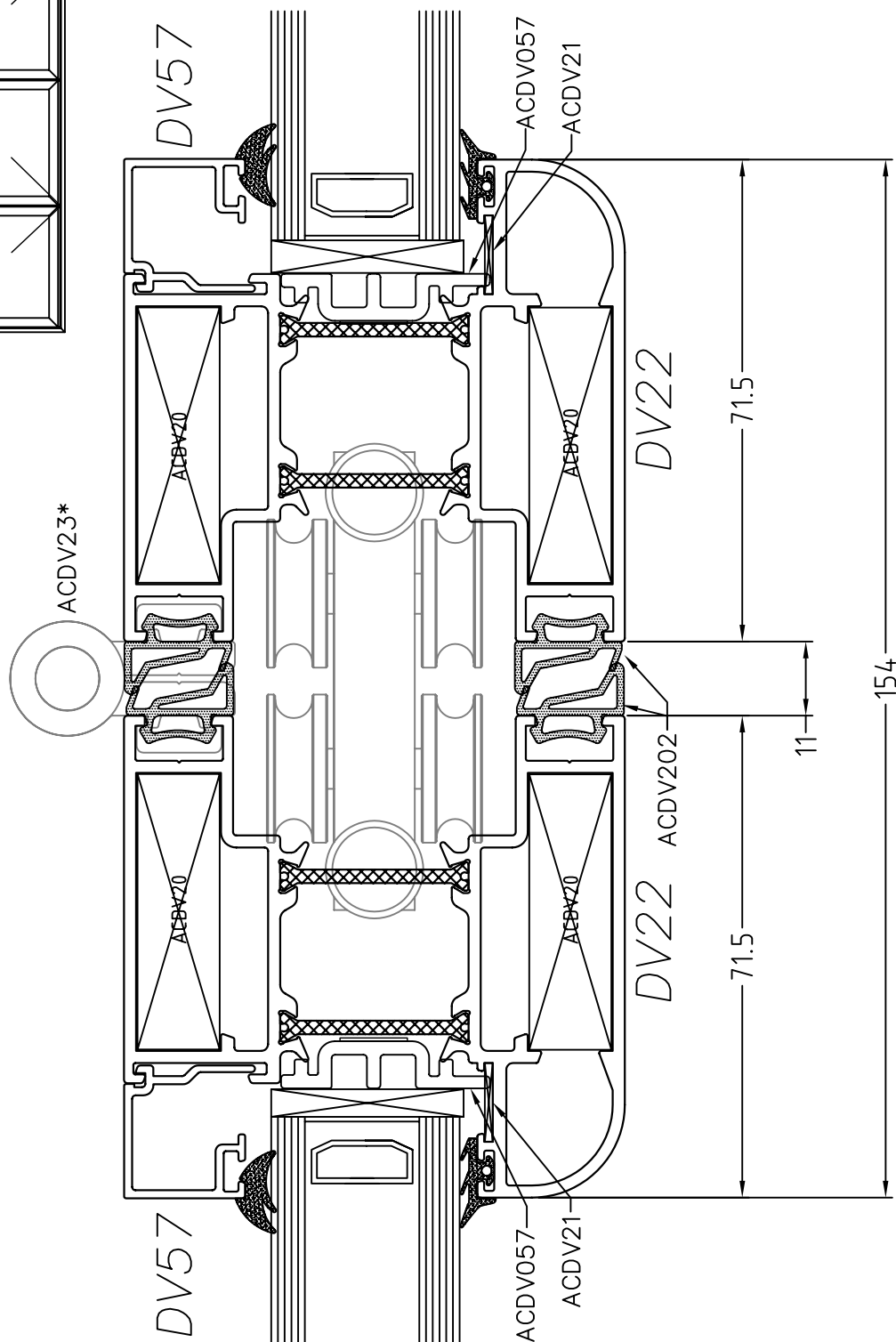
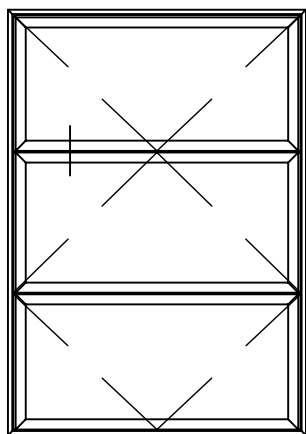
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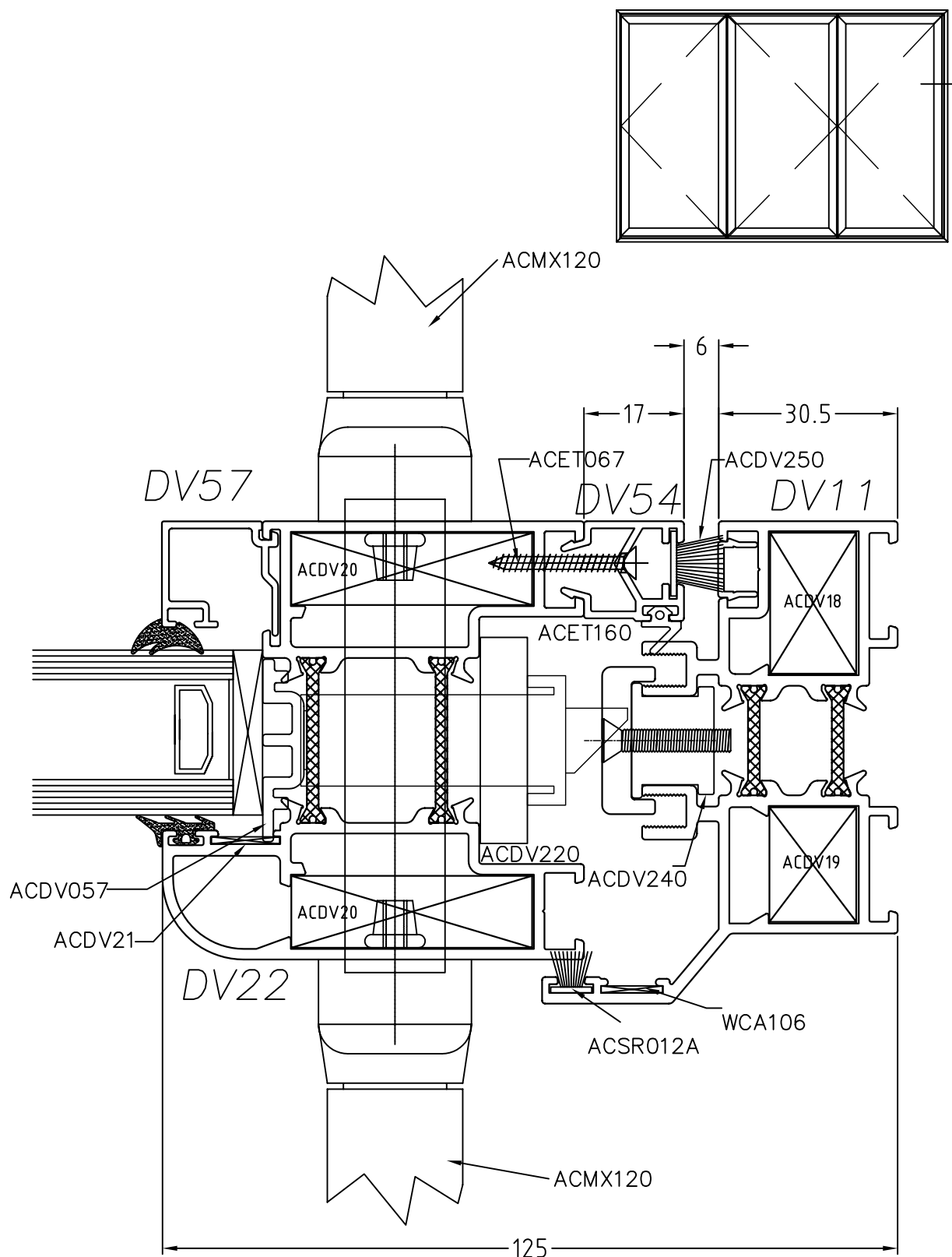
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Open In

Scale 1:1



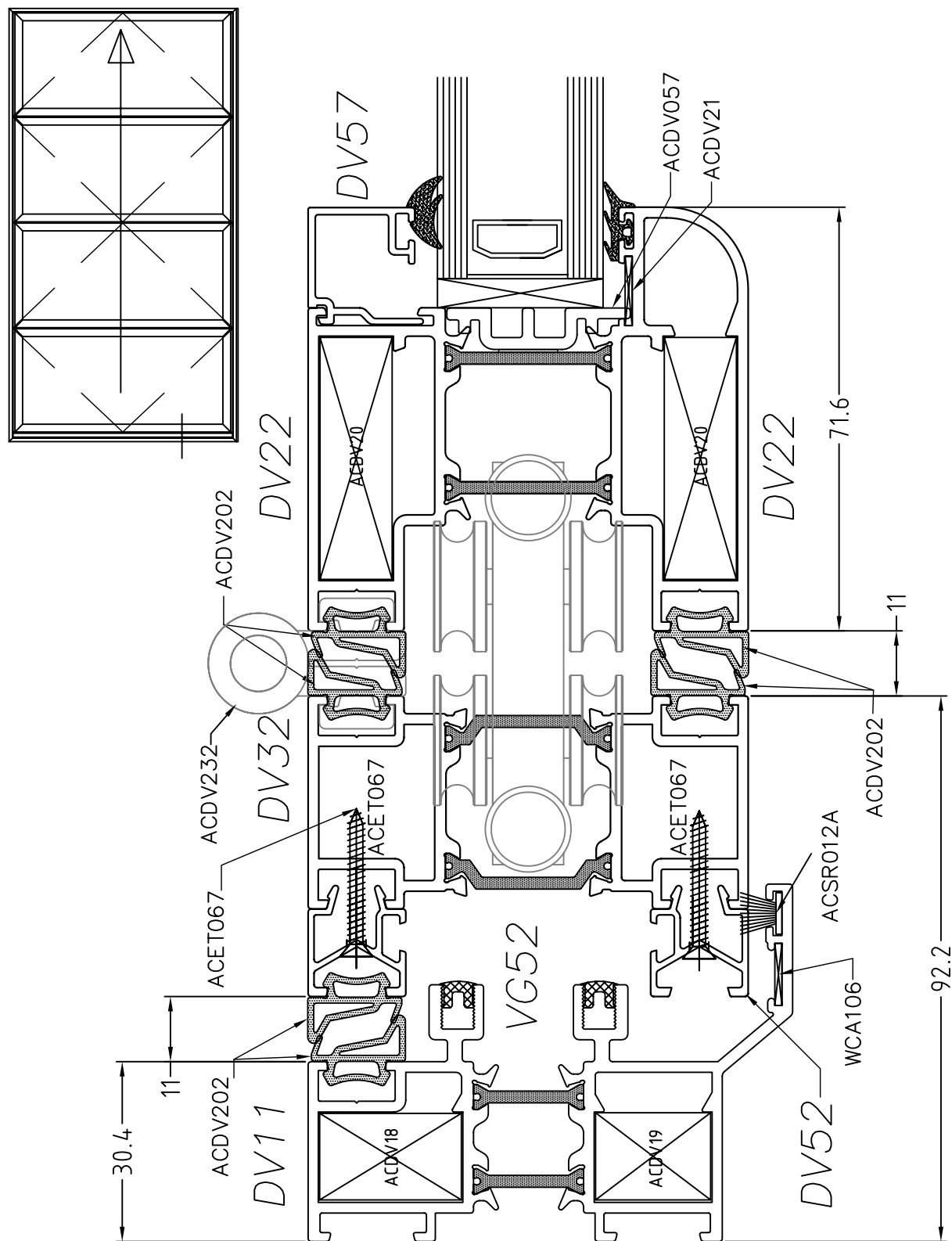
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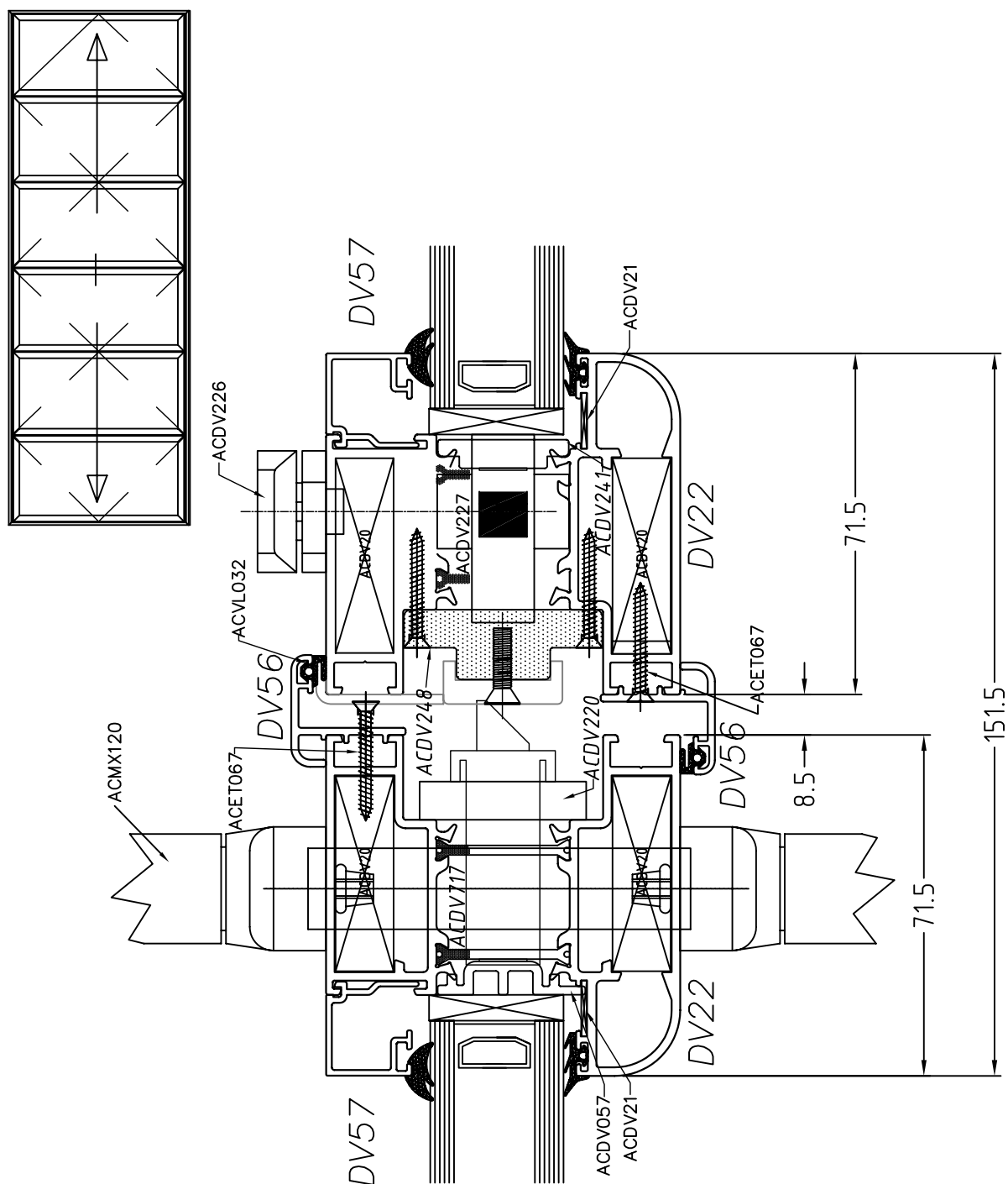
9

Open In

Scale 1:1



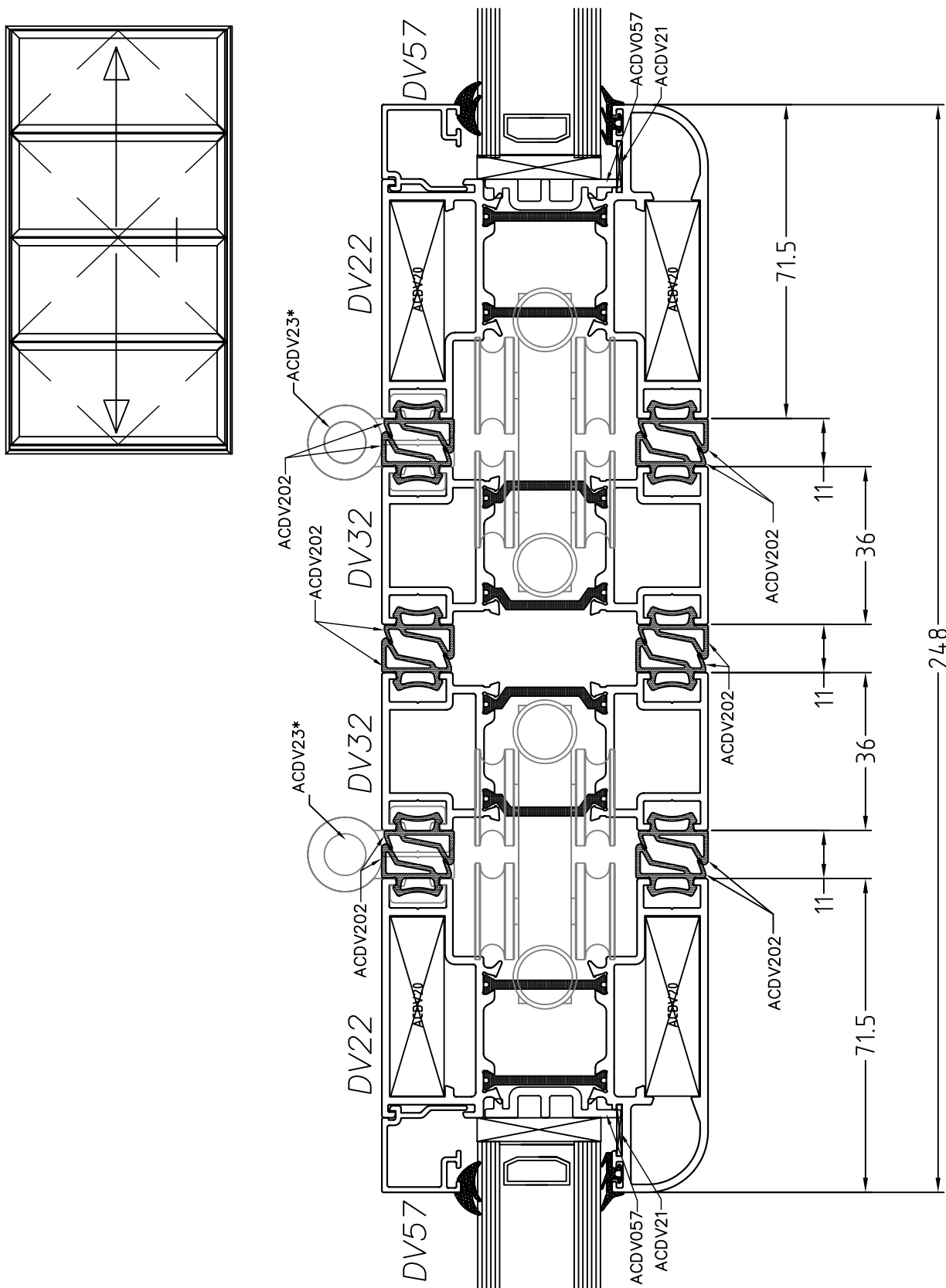
Do Not Scale From This Drawing



11

Open In

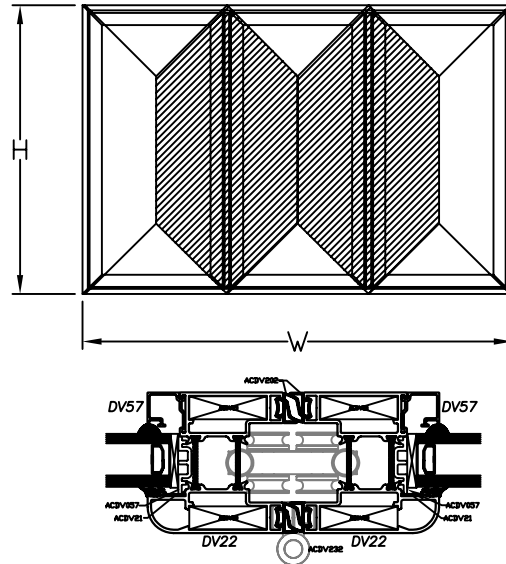
Scale 0.75



Do Not Scale From This Drawing

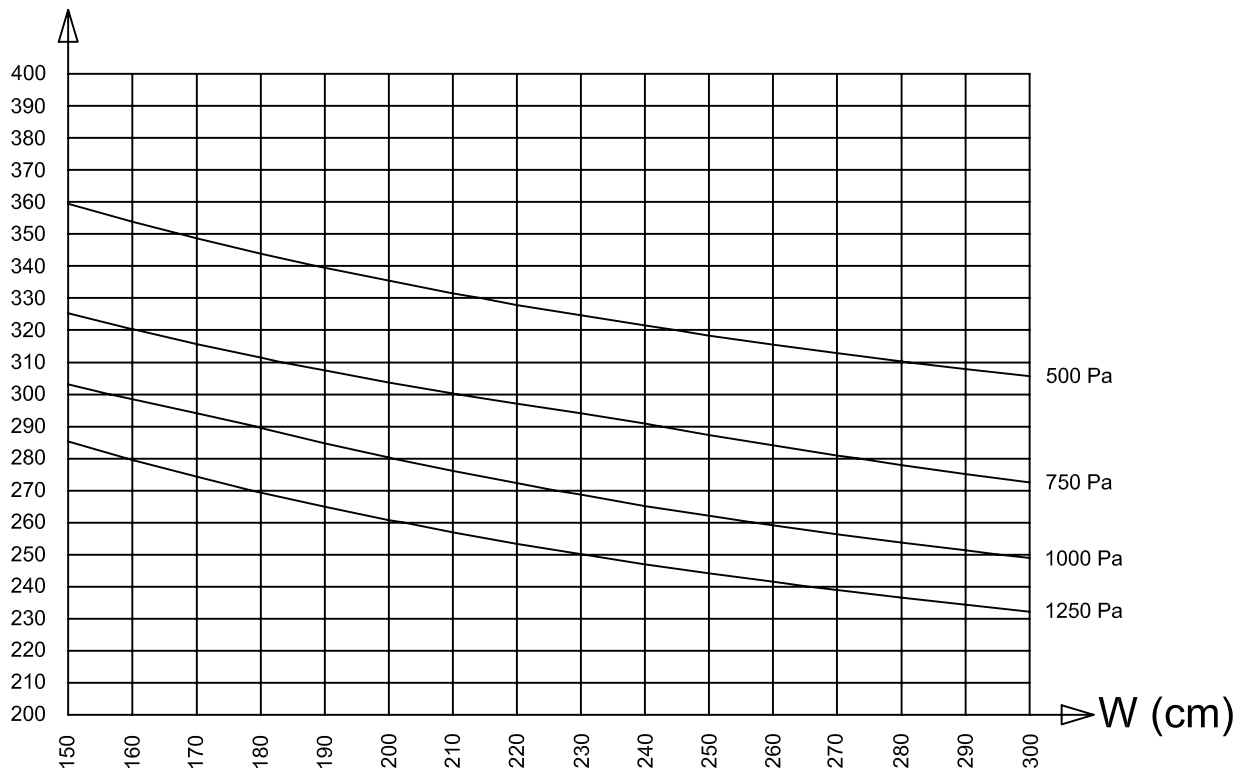
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Door-Open In & Out

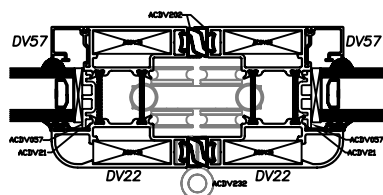
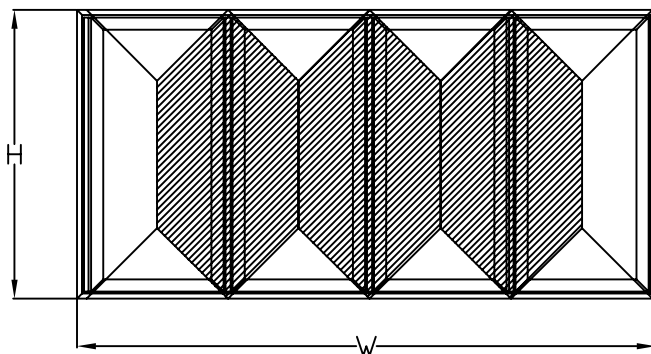


$ixx = 96\text{cm}^4$   
 $f_{\text{max}} = B/360 < 8\text{mm}$   
 max sash weight = 80kg  
 max sash width = 1000mm  
 max sash height = 2200mm

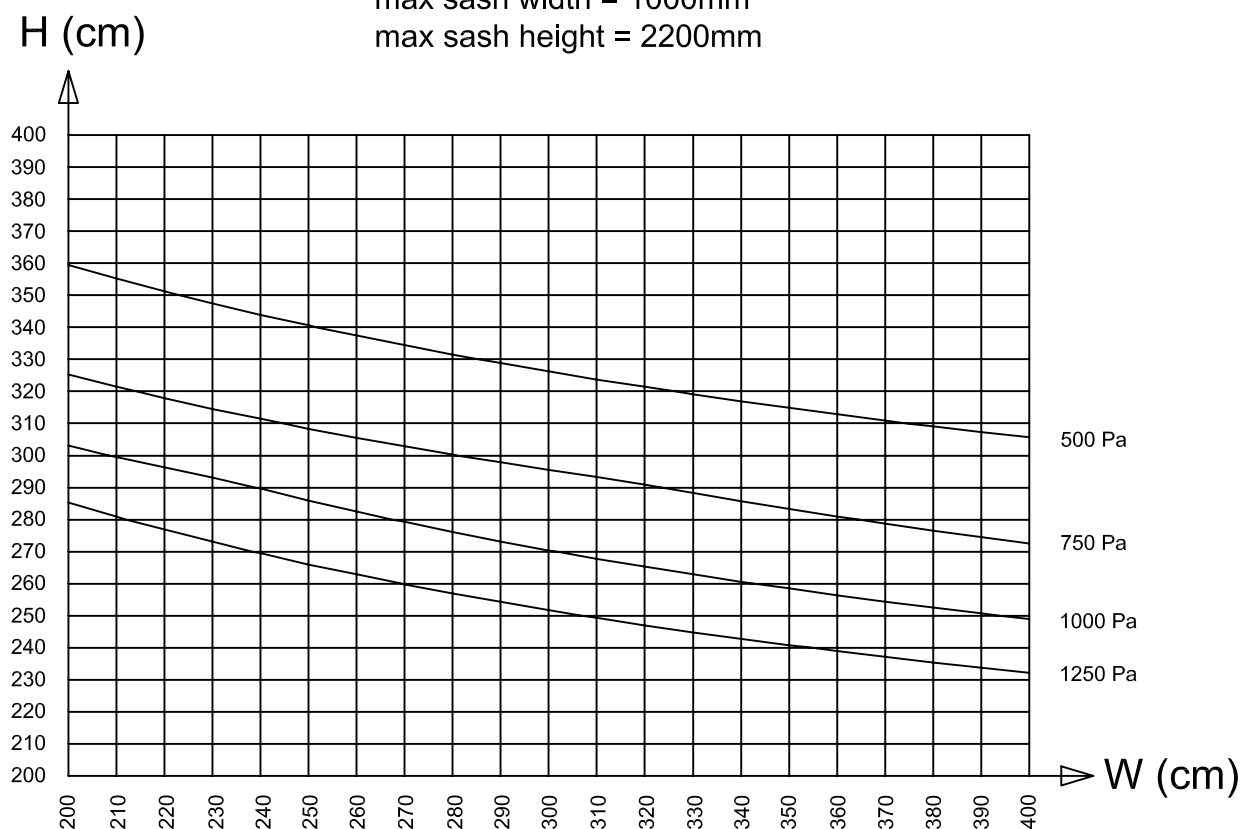
H (cm)



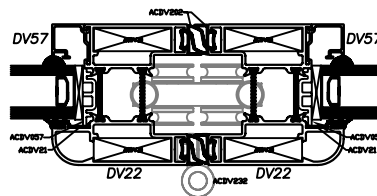
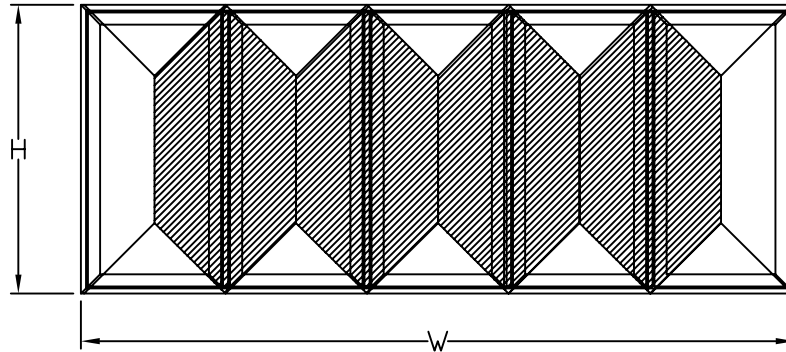
## Doors-Open In &amp; Out



$i_{xx} = 96\text{cm}^4$   
 $f_{max} = B/360 < 8\text{mm}$   
 max sash weight = 80kg  
 max sash width = 1000mm  
 max sash height = 2200mm

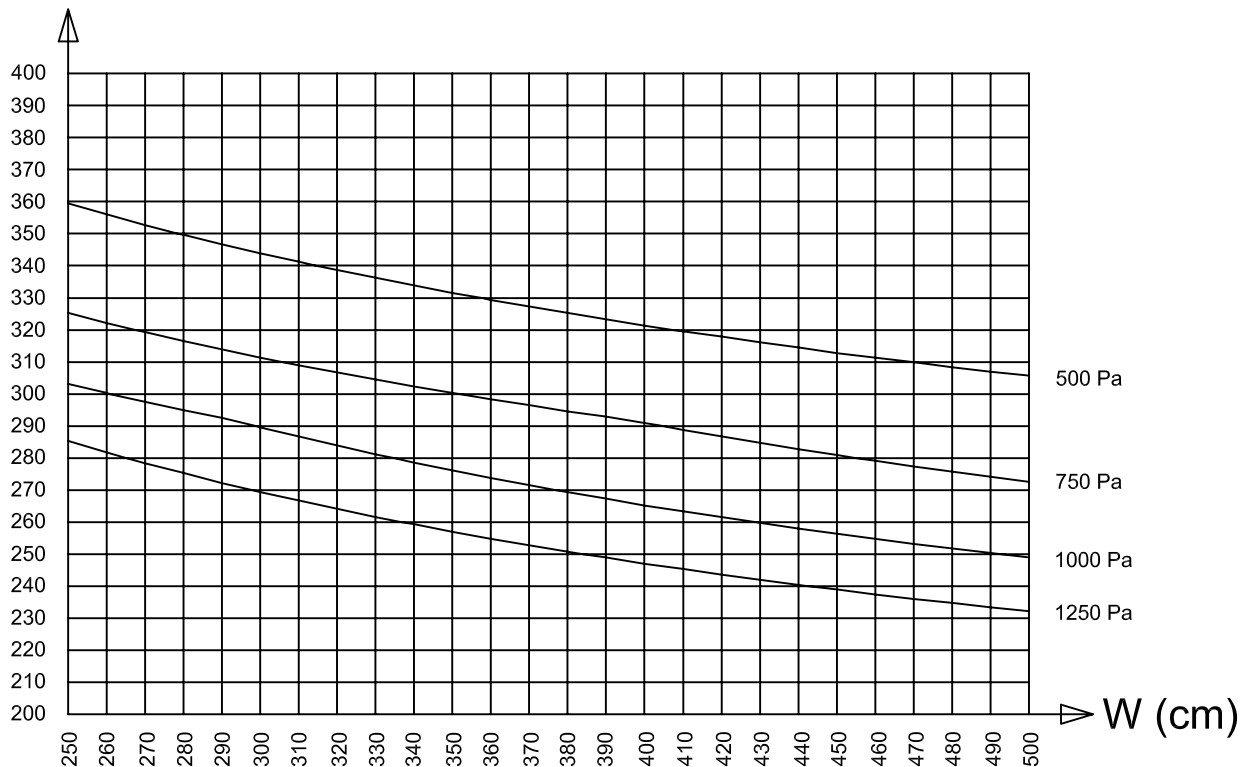


Doors-Open In & Out

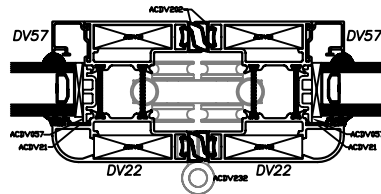
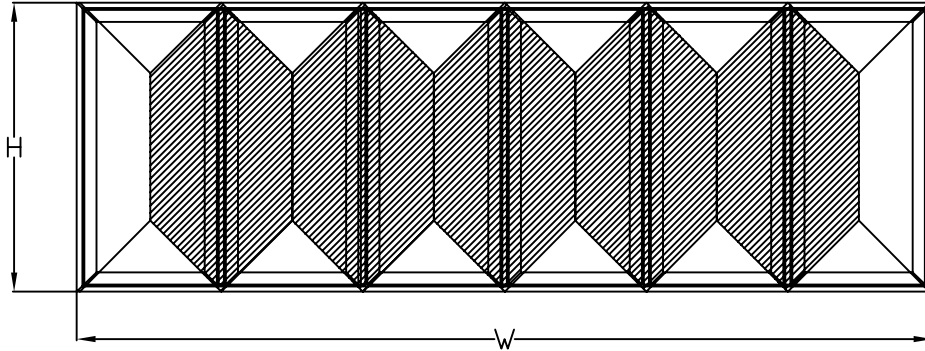


$ixx = 96\text{cm}^4$   
 $f_{max} = B/360 < 8\text{mm}$   
 max sash weight = 80kg  
 max sash width = 1000mm  
 max sash height = 2200mm

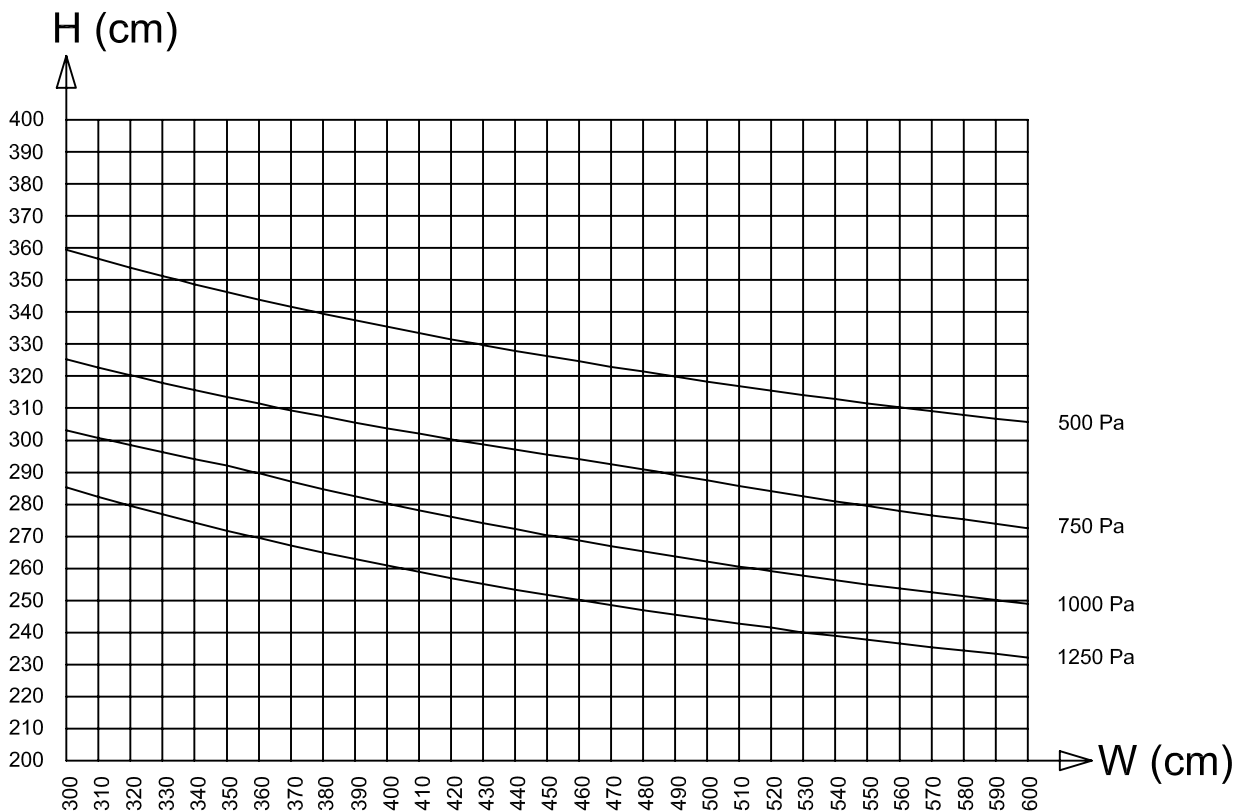
H (cm)



## Doors-Open In &amp; Out



$i_{xx} = 96\text{cm}^4$   
 $f_{\text{max}} = B/360 < 8\text{mm}$   
 max sash weight = 80kg  
 max sash width = 1000mm  
 max sash height = 2200mm



**Visofold Panorama  
Open Out  
Construction Drawings**

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E DV

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IF IN DOUBT ASK!

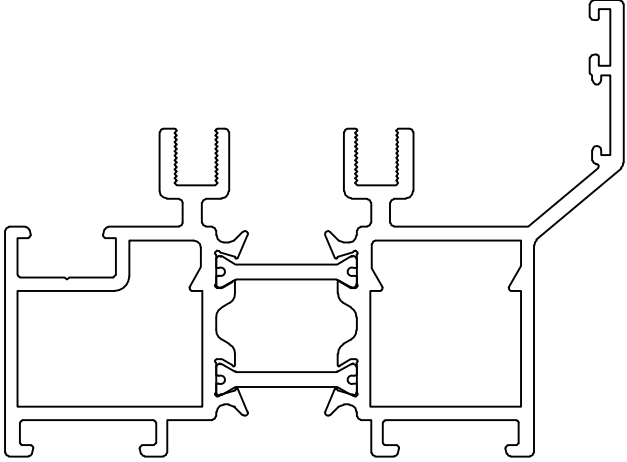
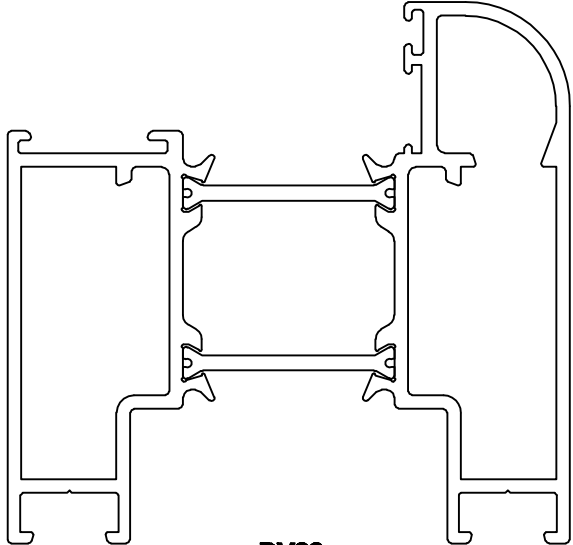
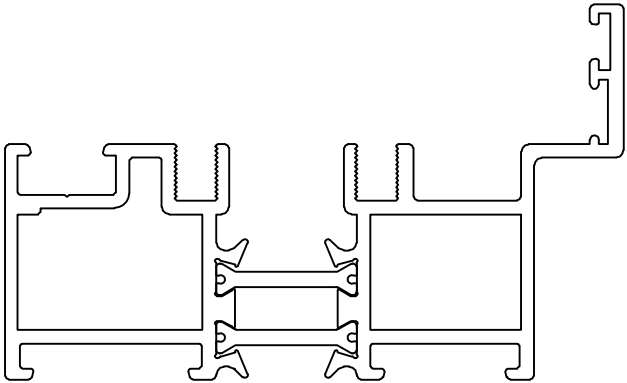
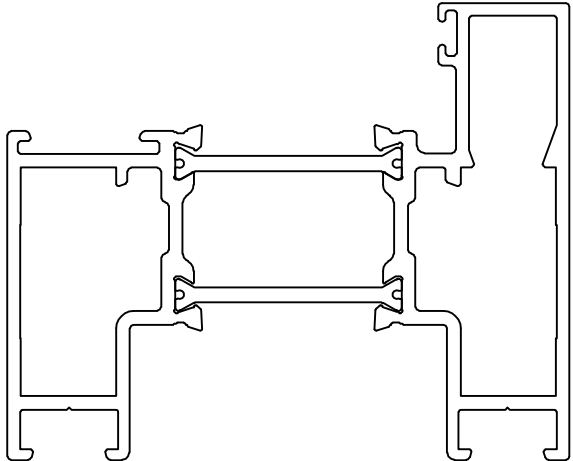
IF IN DOUBT ASK!

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**1a**

**Open Out - Door Profiles**

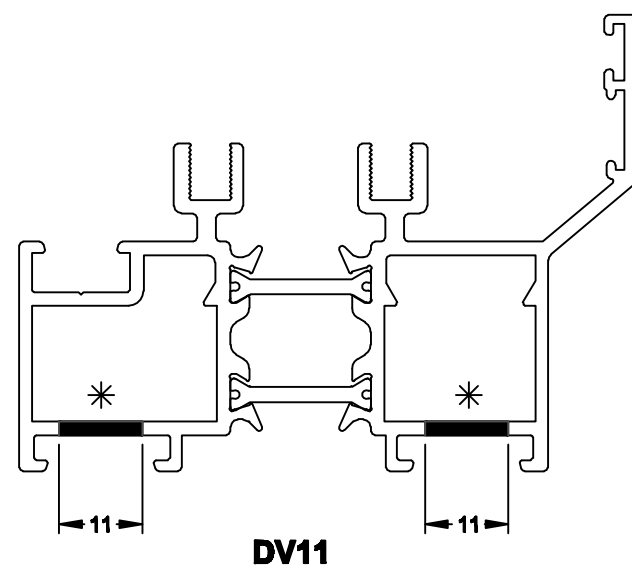
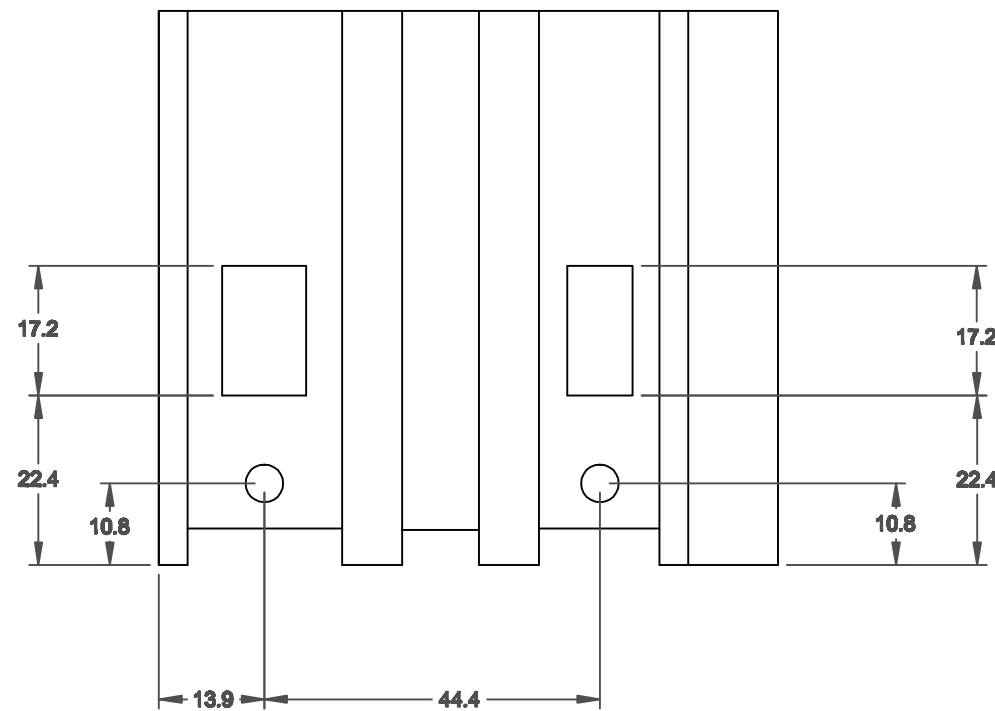
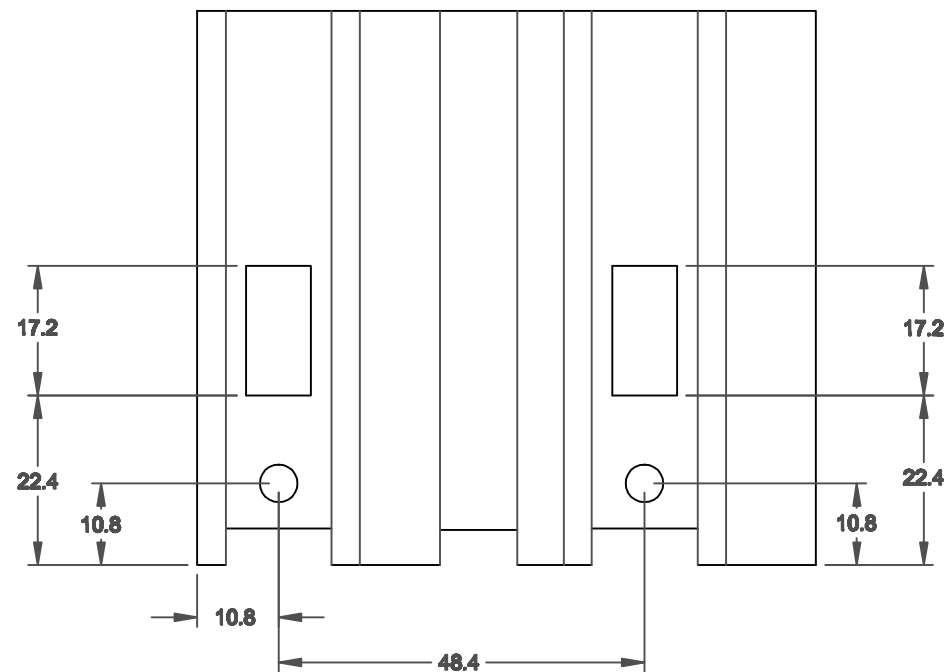
**1a**

Profiles	Tooling / Components	Profiles	Tooling / Components
 <p><b>DV11</b></p>	<p>           Corner Chevron            Mechanical cleat            Mechanical cleat            Tooling         </p> <p>           - WCA106            - ACDV18            - ACDV19            - ACDV900         </p>	 <p><b>DV22</b></p>	<p>           Corner Chevron            Mechanical cleat            Tooling         </p> <p>           - ACDV021            - ACDV20            - ACDV900         </p>
 <p><b>DV14</b></p>	<p>           Corner Chevron            Mechanical cleat            Mechanical cleat            Tooling         </p> <p>           - ACDV**            - ACDV18            - ACDV19            - ACDV900         </p>	 <p><b>DV23</b></p>	<p>           Mechanical cleat            Tooling         </p> <p>           - ACDV**            - ACDV900         </p>

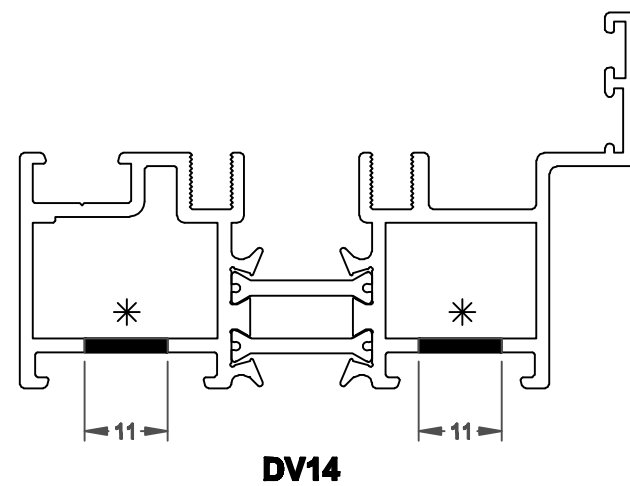
**1b**

Open Out - Corner Cleat

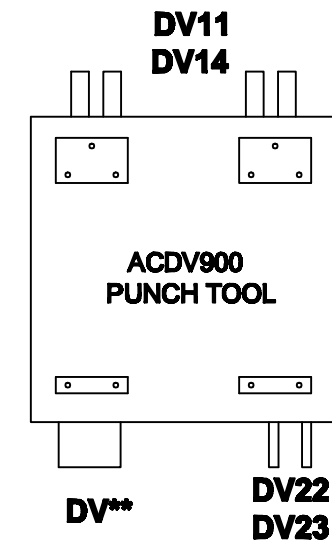
**1b**



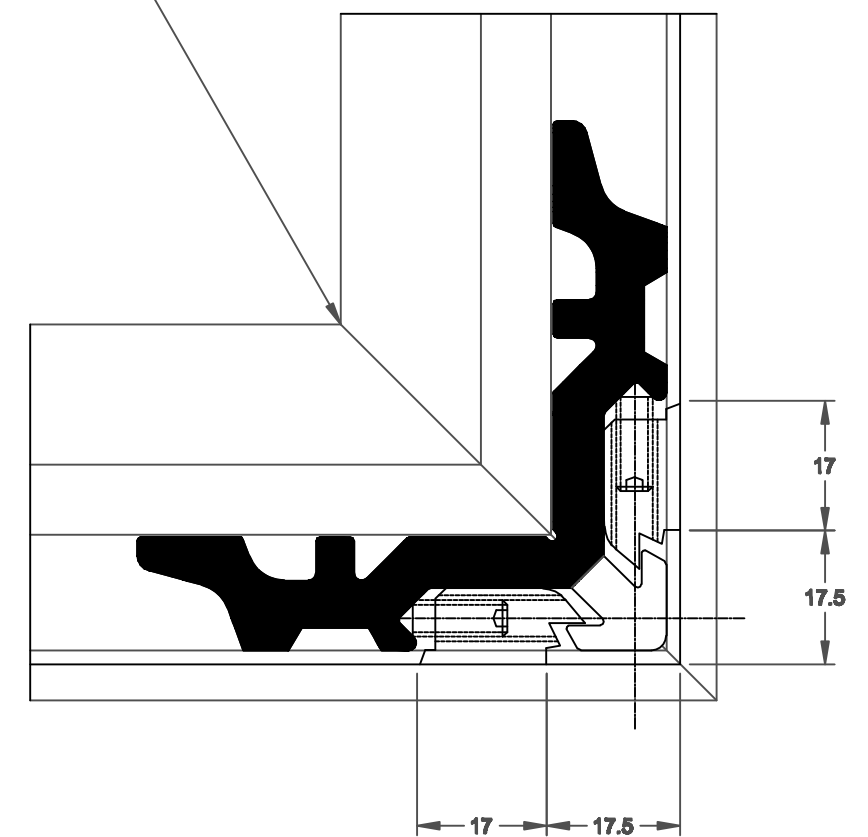
**DV11**  
CORNER CLEAT-ACDV18  
CORNER CLEAT-ACDV19



**DV14**  
CORNER CLEAT-ACDV18  
CORNER CLEAT-ACDV19



APPLY SILICONE (ACFIL04) TO EDGE OF PROFILE.

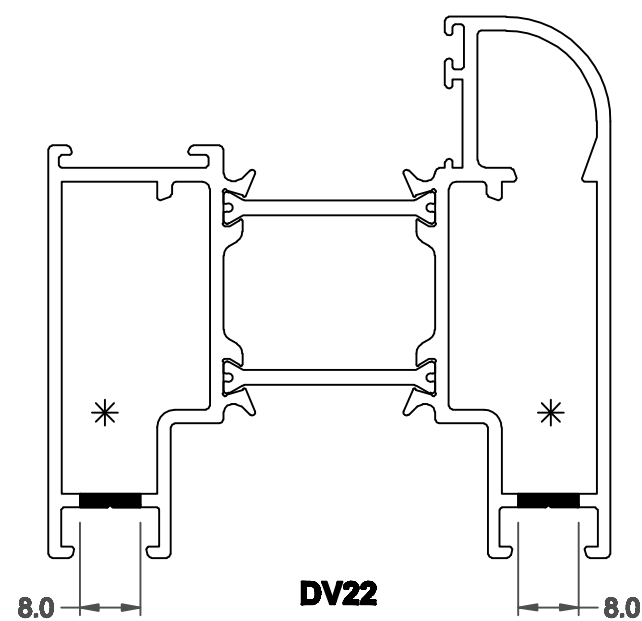
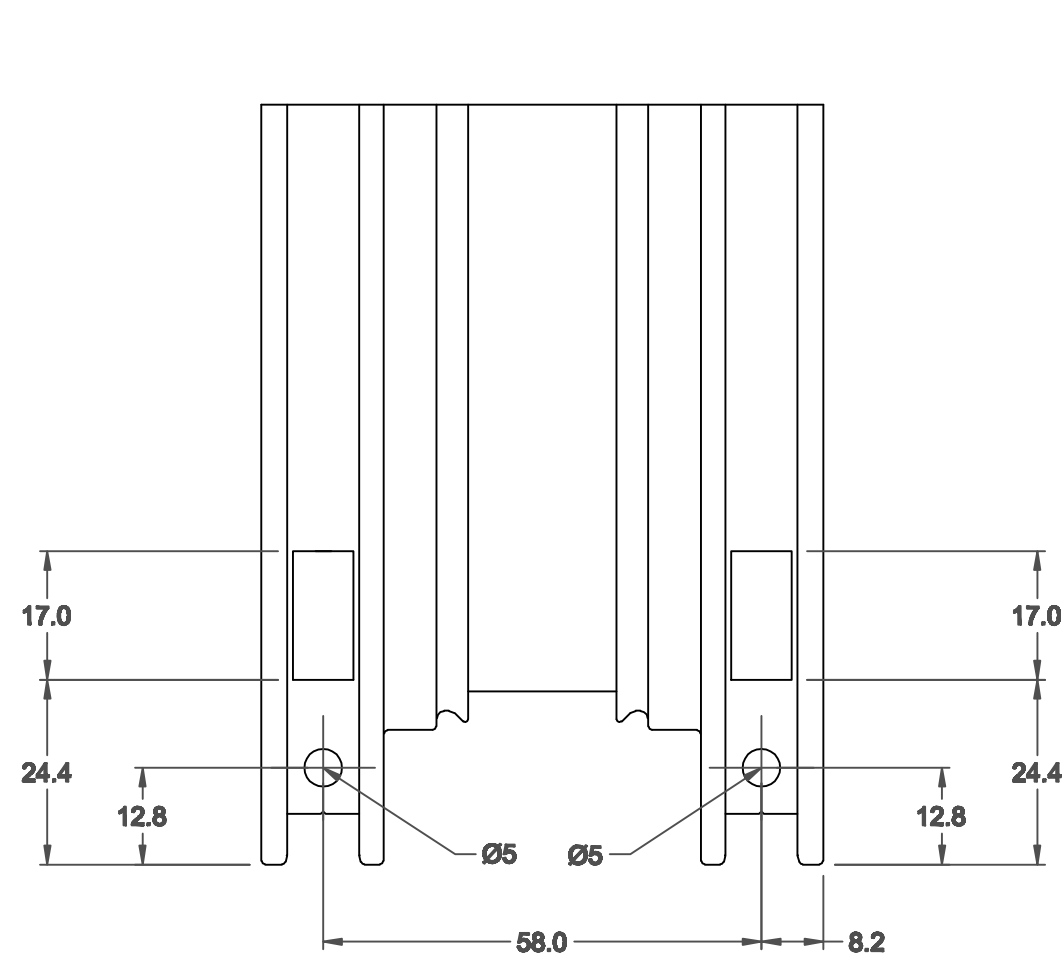


APPLY GLUE (ACFIL013) TO CLEAT APERTURE MARKED \*

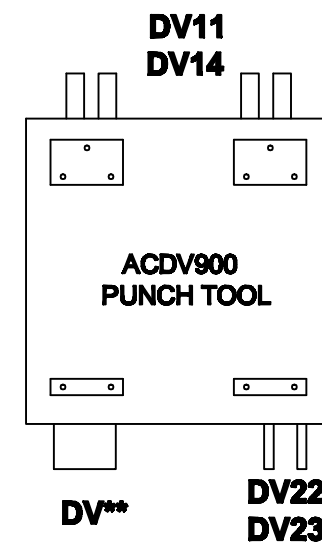
1c

Open Out - Corner Cleat

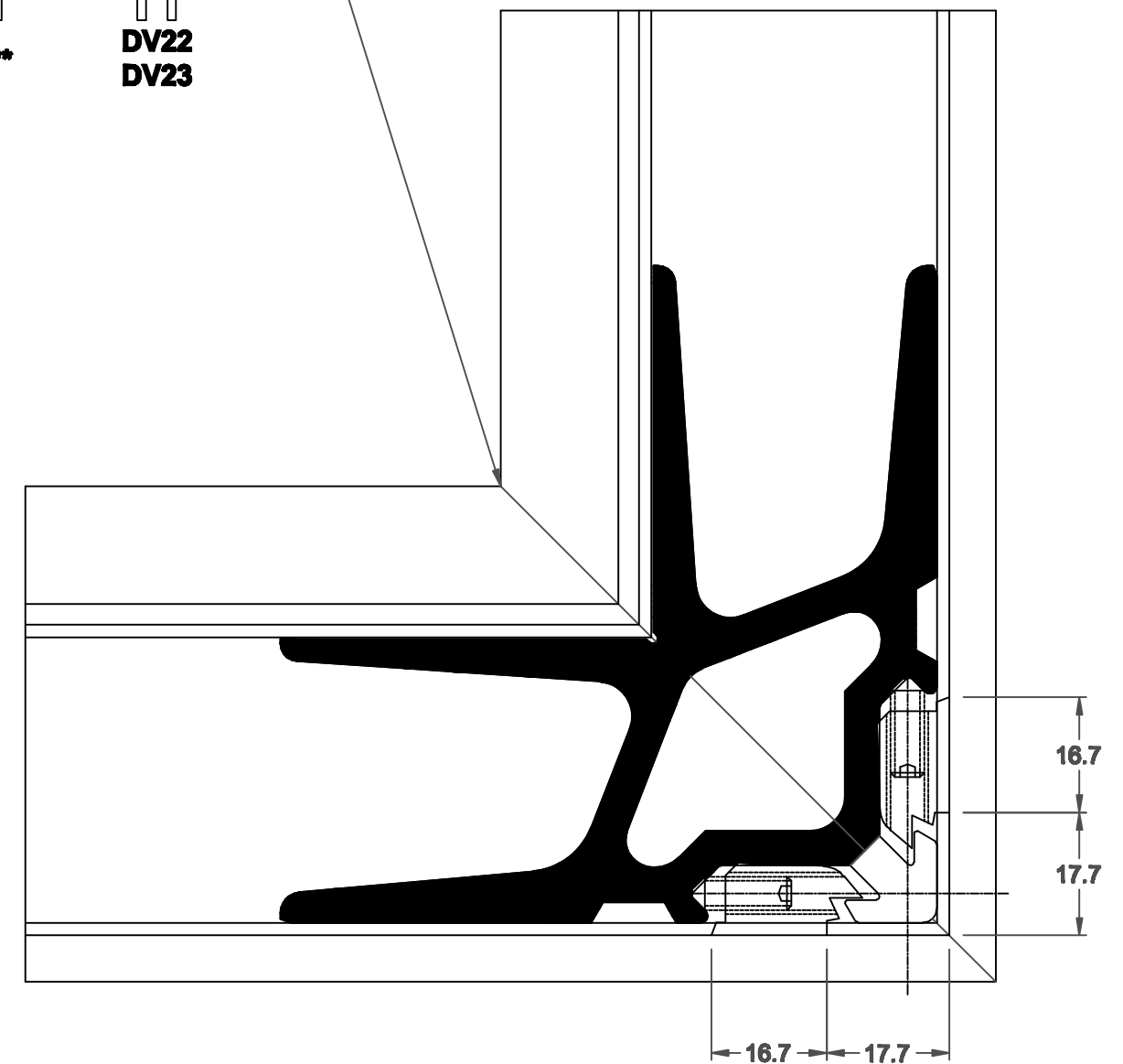
1c



**DV22**  
CORNER CLEAT-ACDV20



APPLY SILICONE (ACSIL04) TO EDGE OF PROFILE.

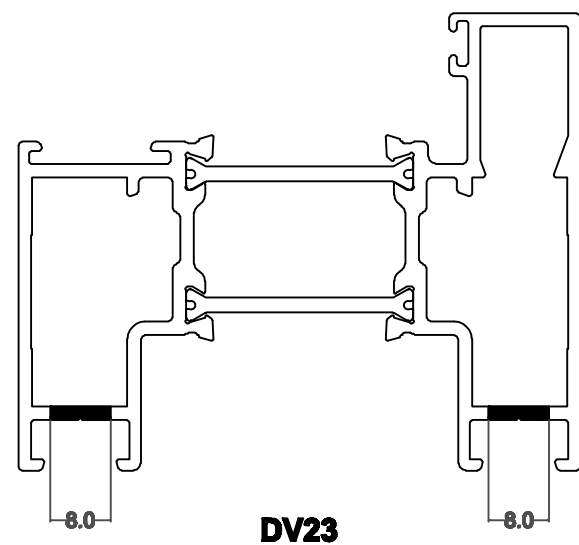
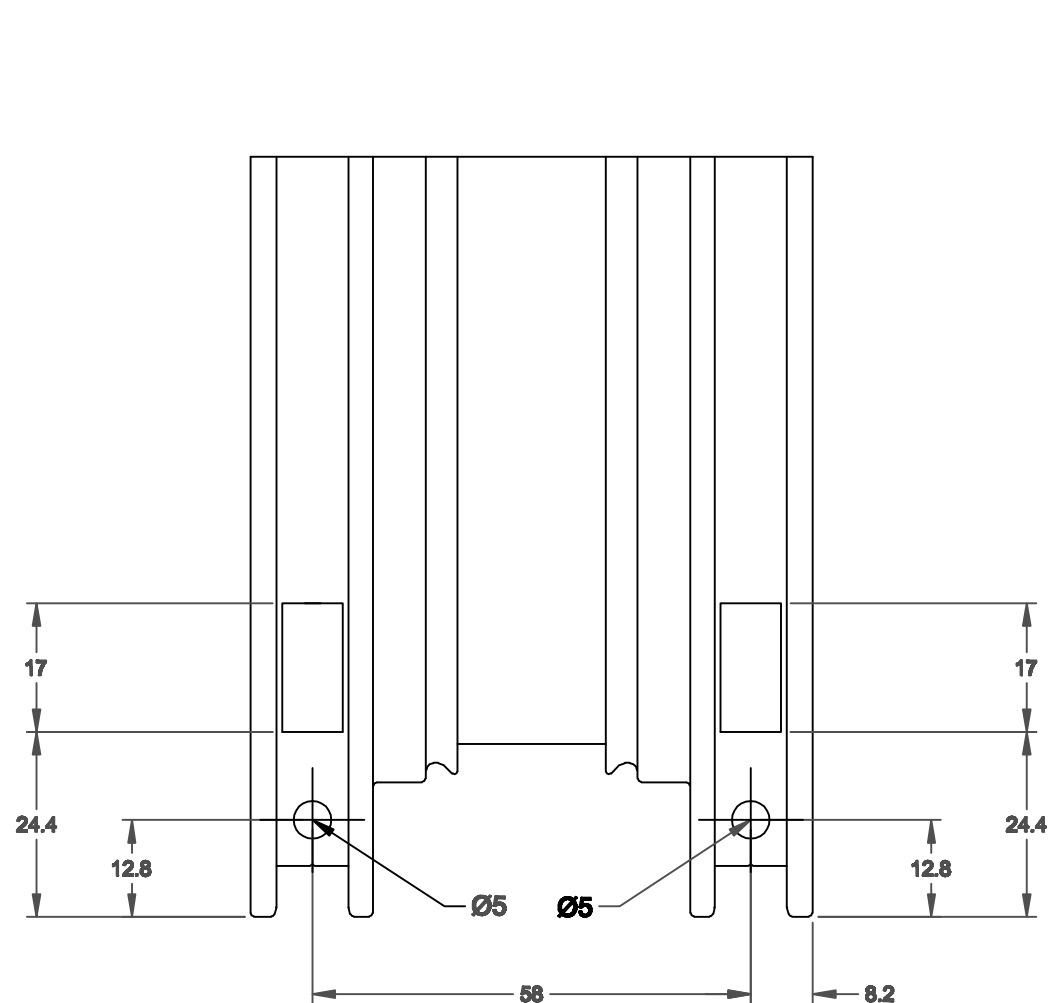


APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED

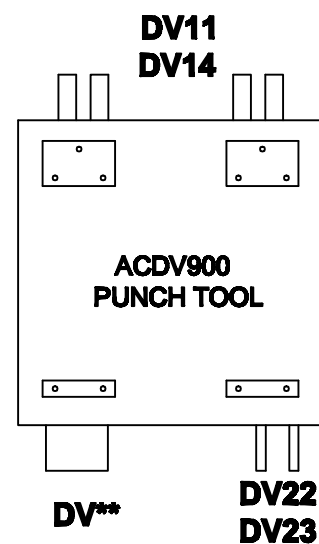
1d

Open Out - Corner Cleat

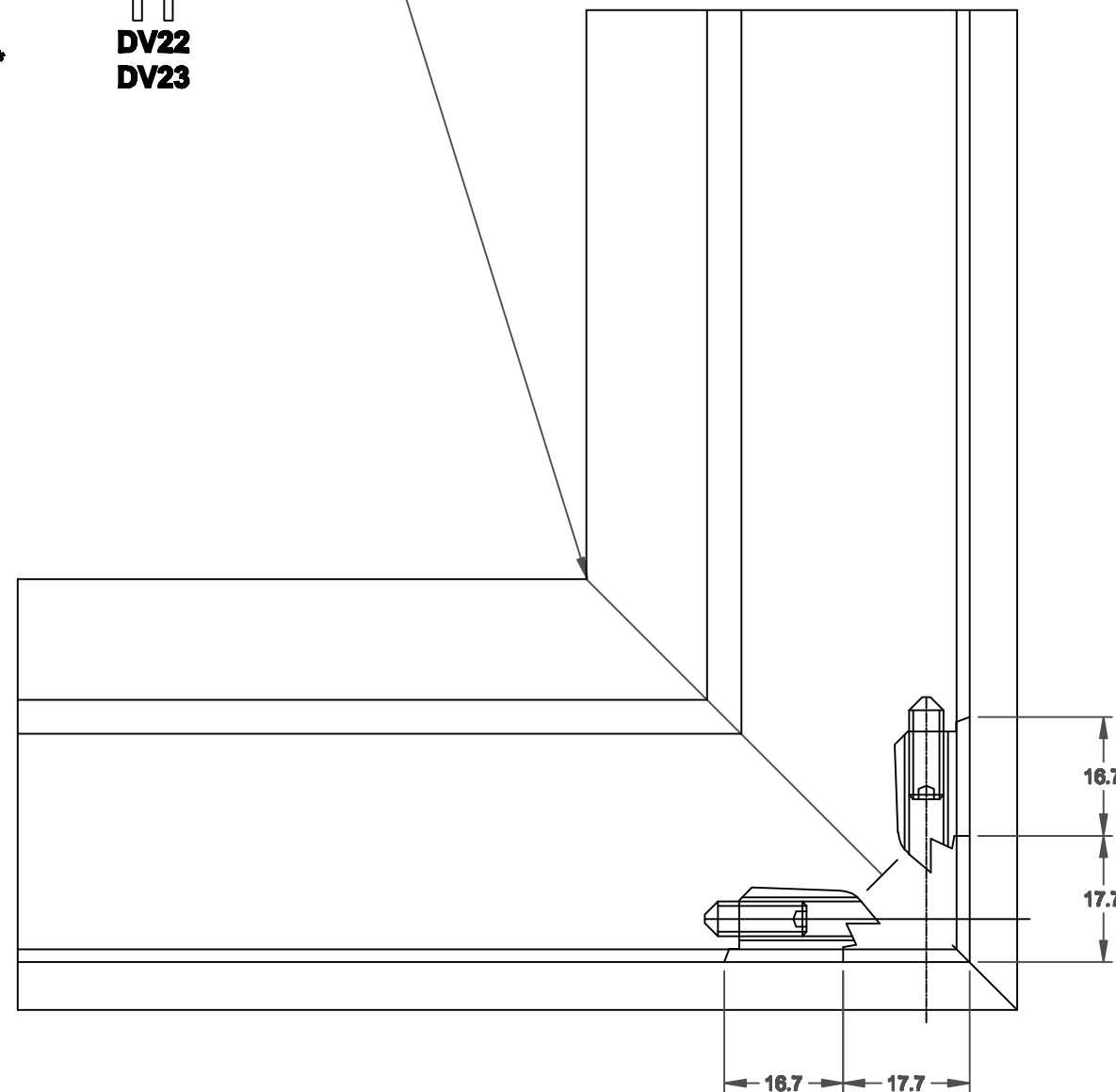
1d



CORNER CLEAT-ACDV\*\*



APPLY SILICONE (ACSIL04) TO EDGE OF PROFILE.

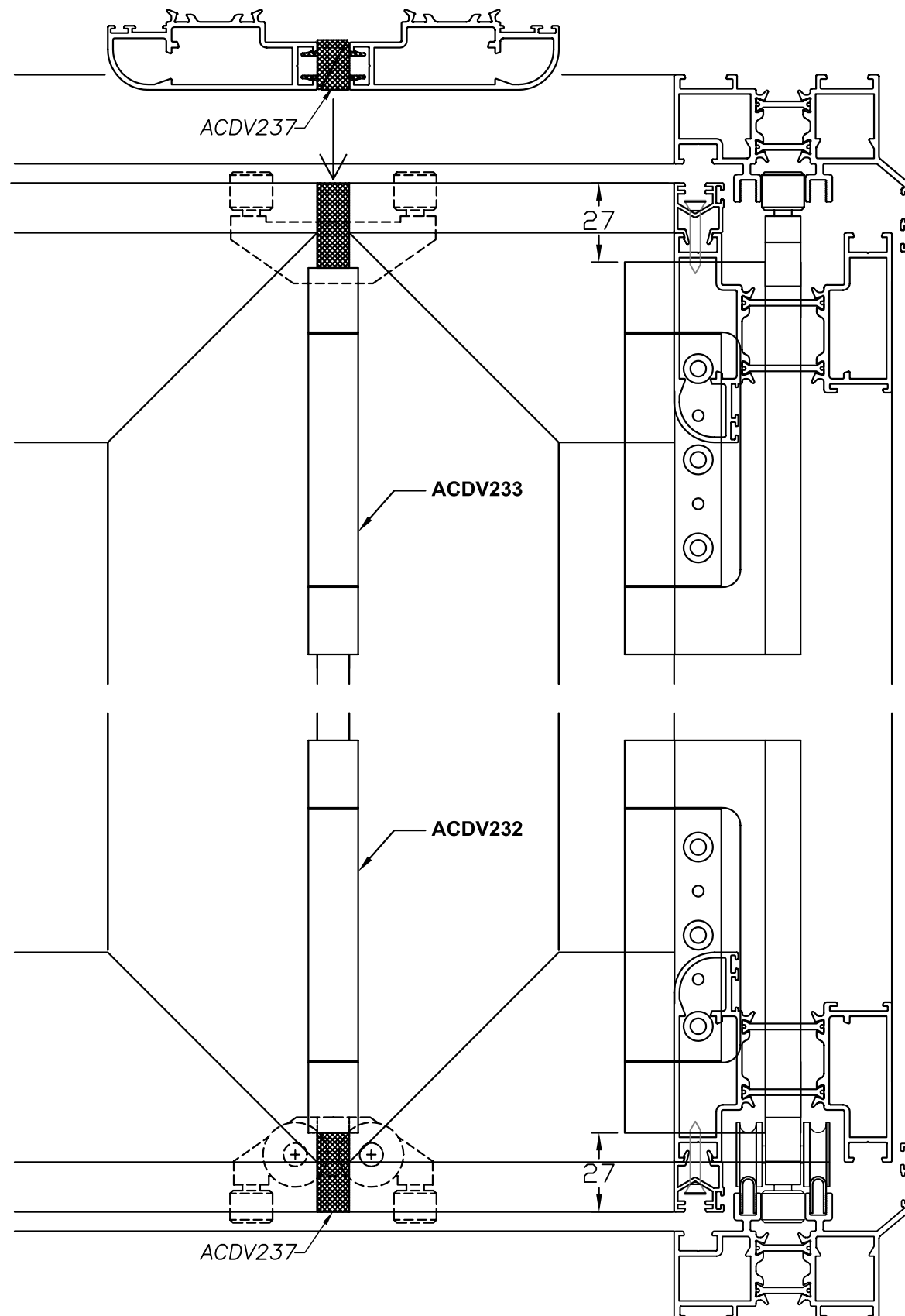


APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED

**2a**

**Hinges**

**2a**



Typical Hinge Layout:

A = ACDV231 Intermediate Hinge

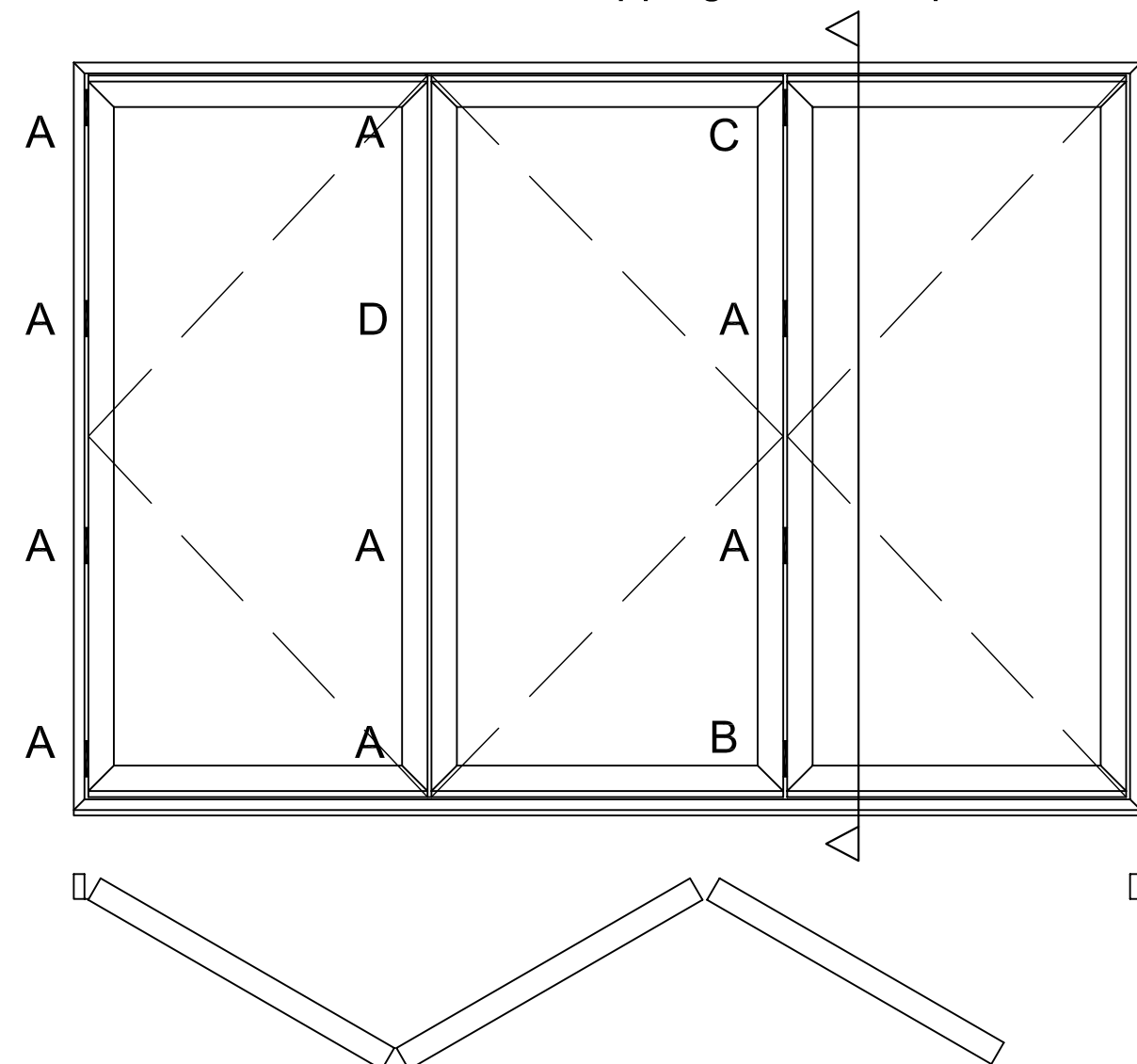
B = ACDV232 Bottom Roller Carrier

C = ACDV233 Top Guide Carrier

D = ACDV234 'D' Handle Hinge

Note:

Once hinges are set into position, replace centre machine screw with a self tapping screw for permanent fixing.

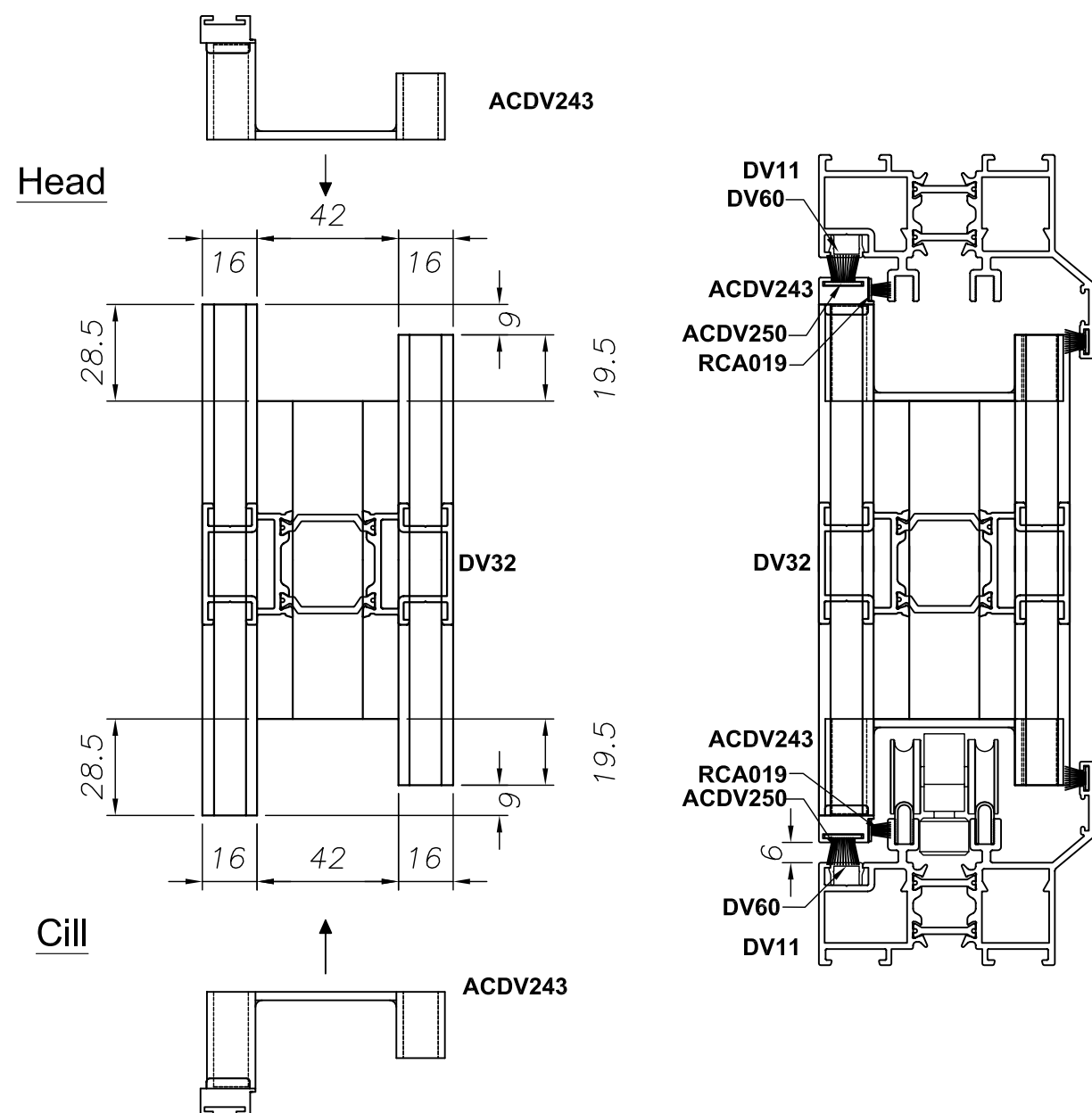


3a

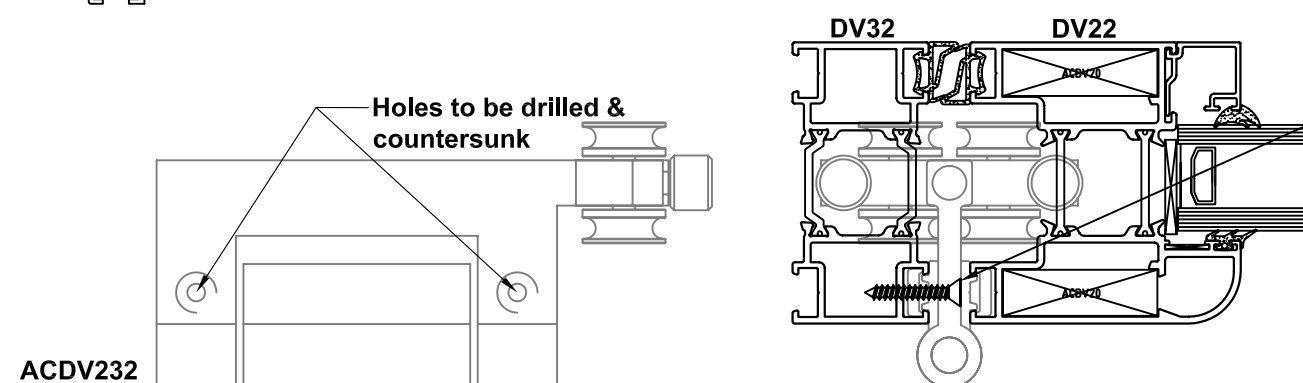
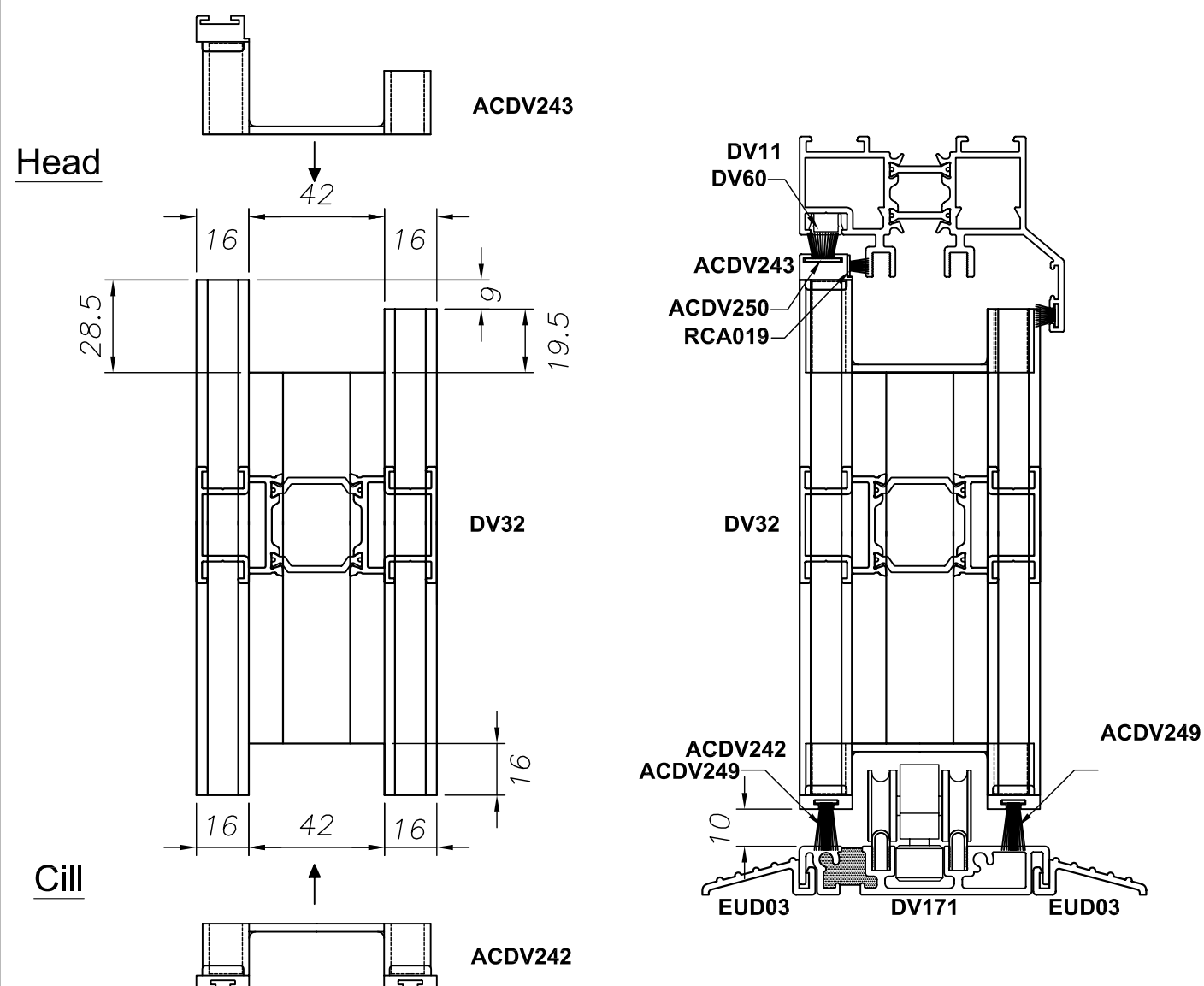
Mullion Preparation

3a

Mullion Preparation for Standard Threshold



Mullion Preparation for Low Threshold

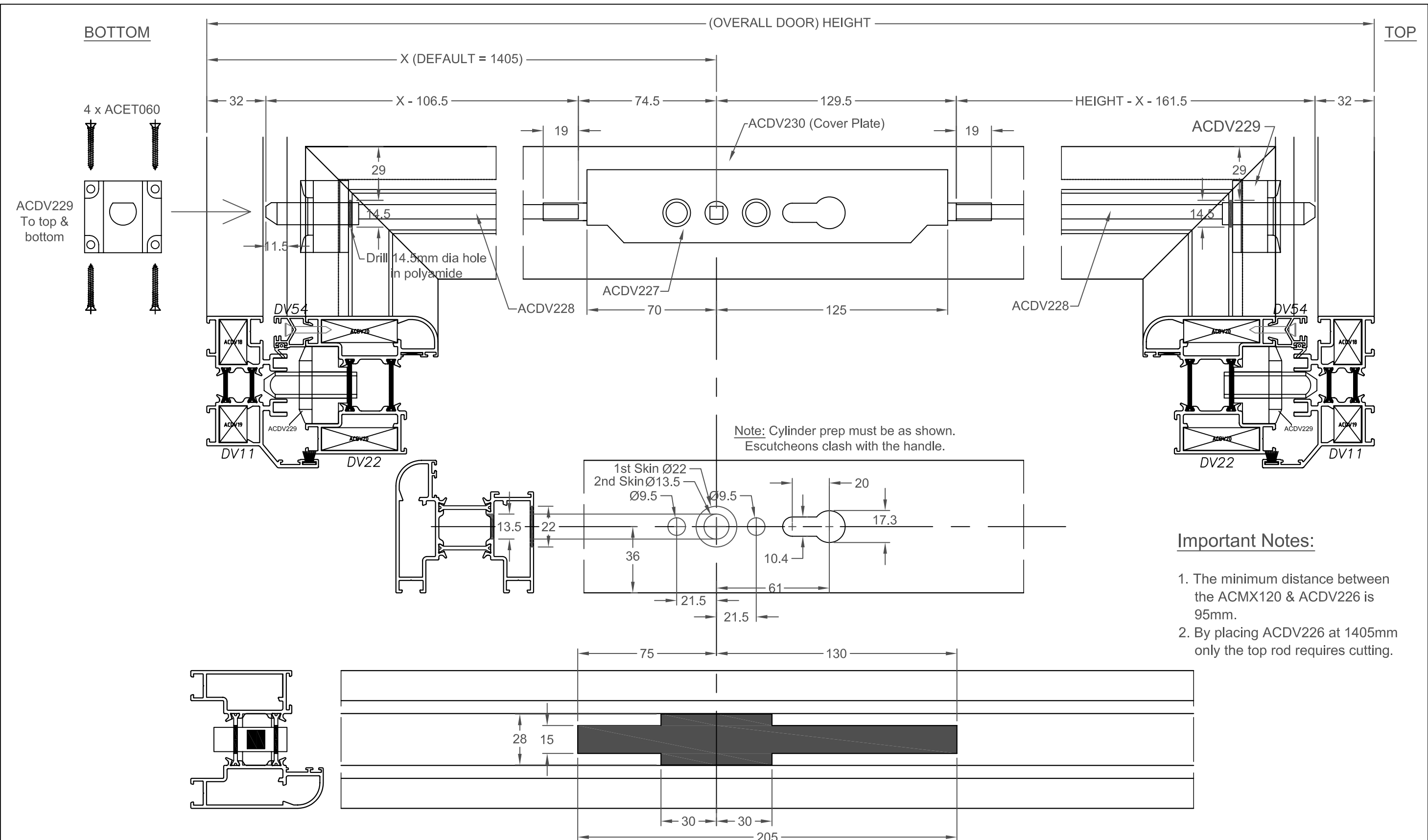


**Note:**  
Where DV32 is used, an additional fixing is required through the top & bottom hinge as shown to prevent the mullion from pivoting from the track.

4a

Open Out-Shootbolt Preparation DV11 Threshold

4a



**Important Notes:**

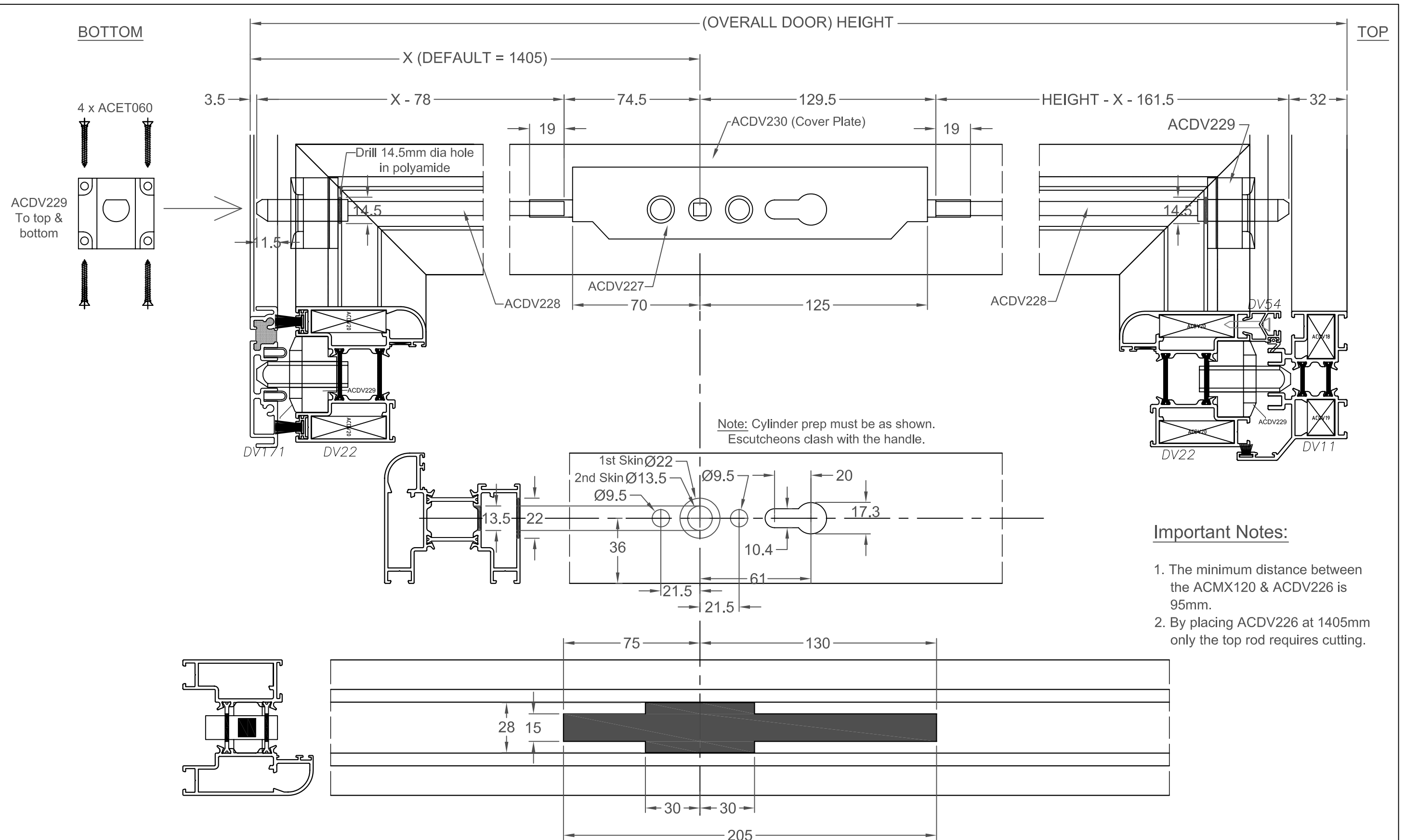
1. The minimum distance between the ACMX120 & ACDV226 is 95mm.
2. By placing ACDV226 at 1405mm only the top rod requires cutting.

Do Not Scale from this Drawing

4b

Open Out-Shootbolt Preparation DV171 Threshold

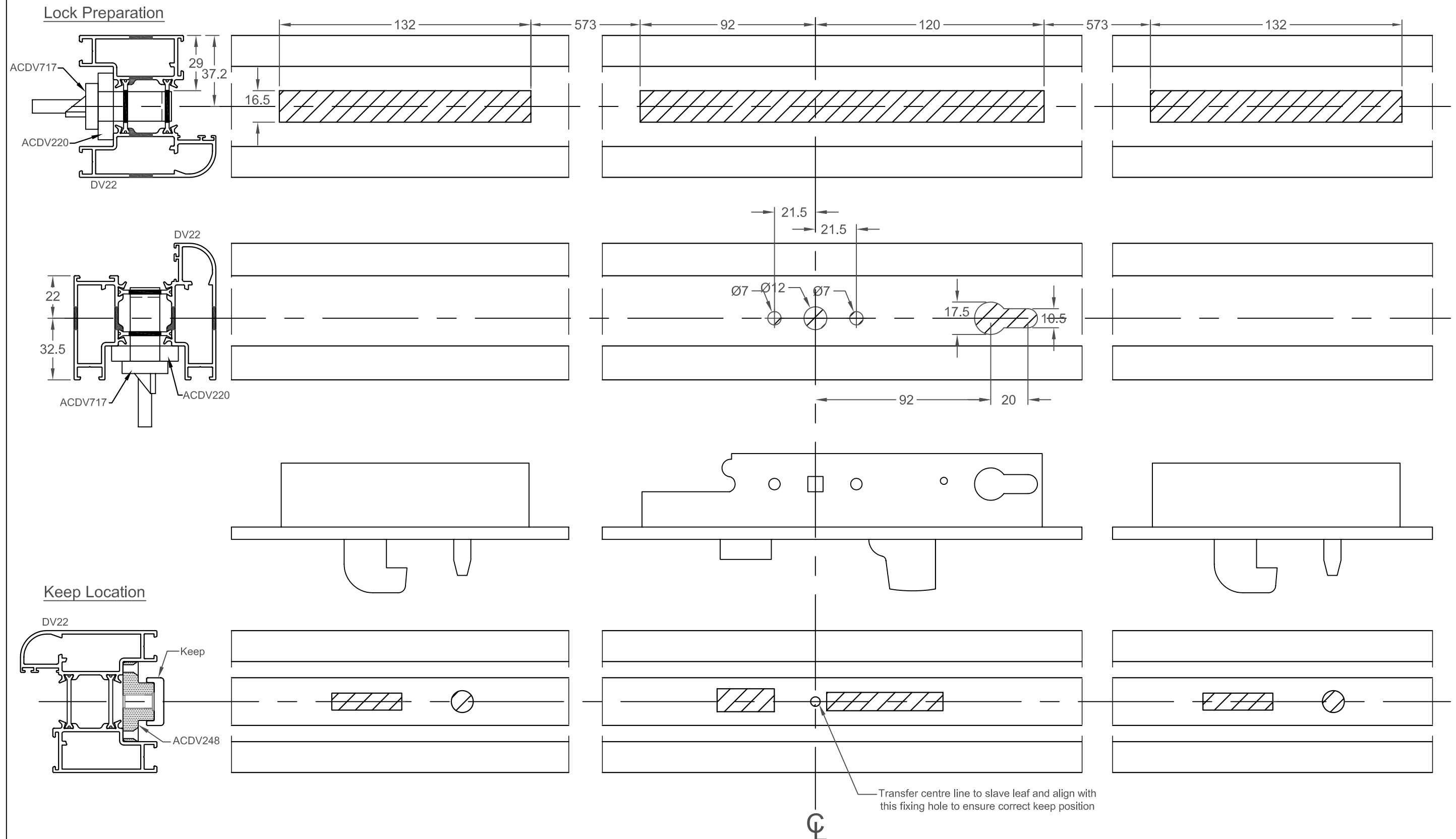
4b



**4c**

## Open Out-ACDV717,ACDV240 & ACDV247 Preparation

4c



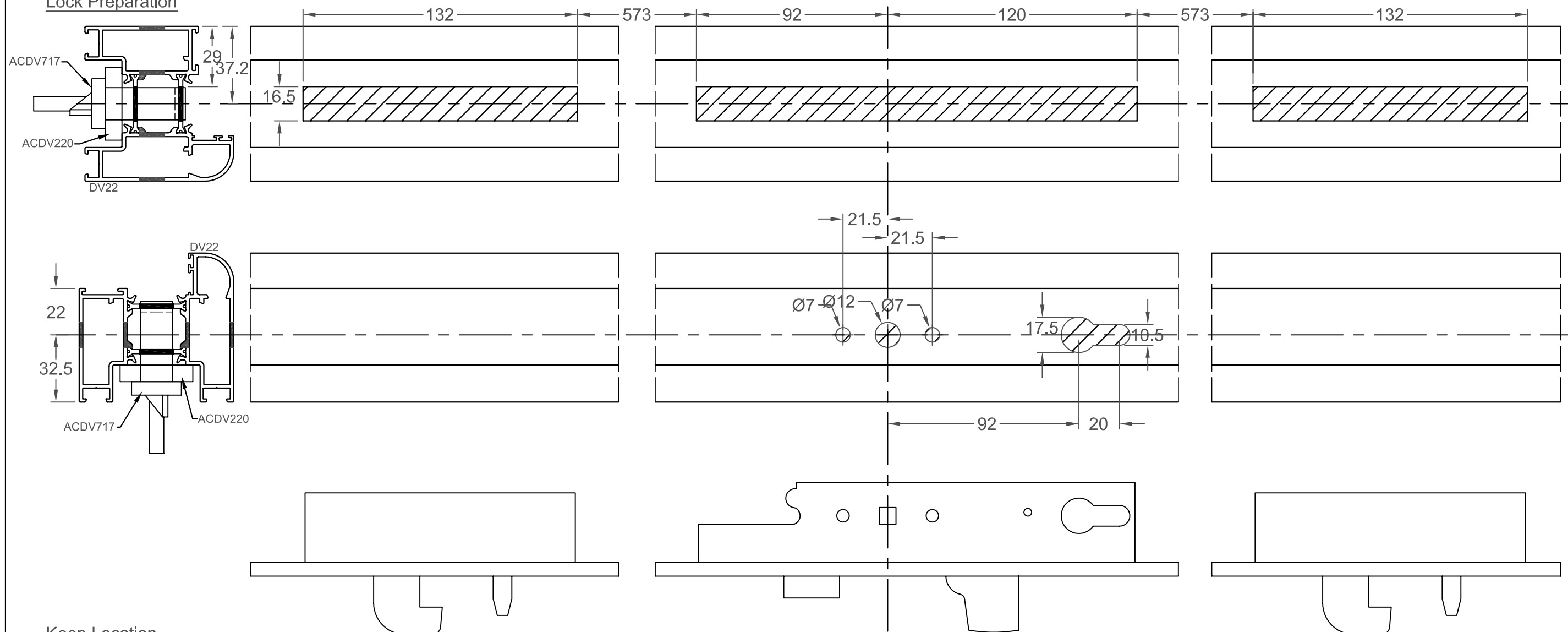
Do Not Scale from this Drawing

4d

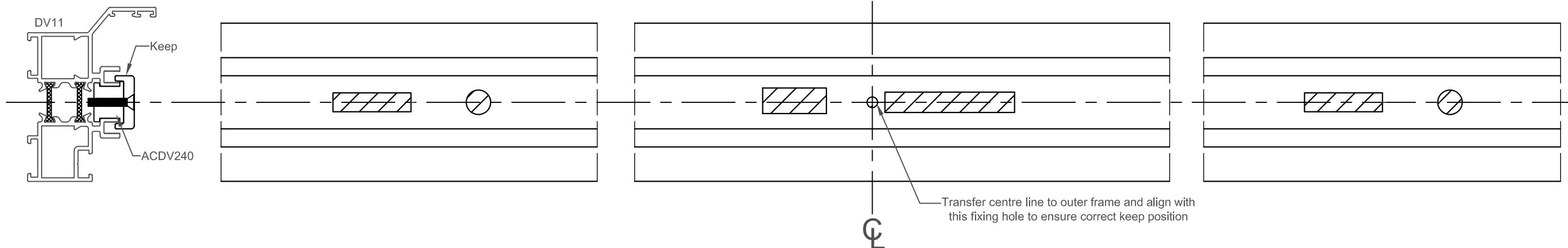
Open Out-ACDV717,ACDV240 & ACDV247 into DV11

4d

Lock Preparation



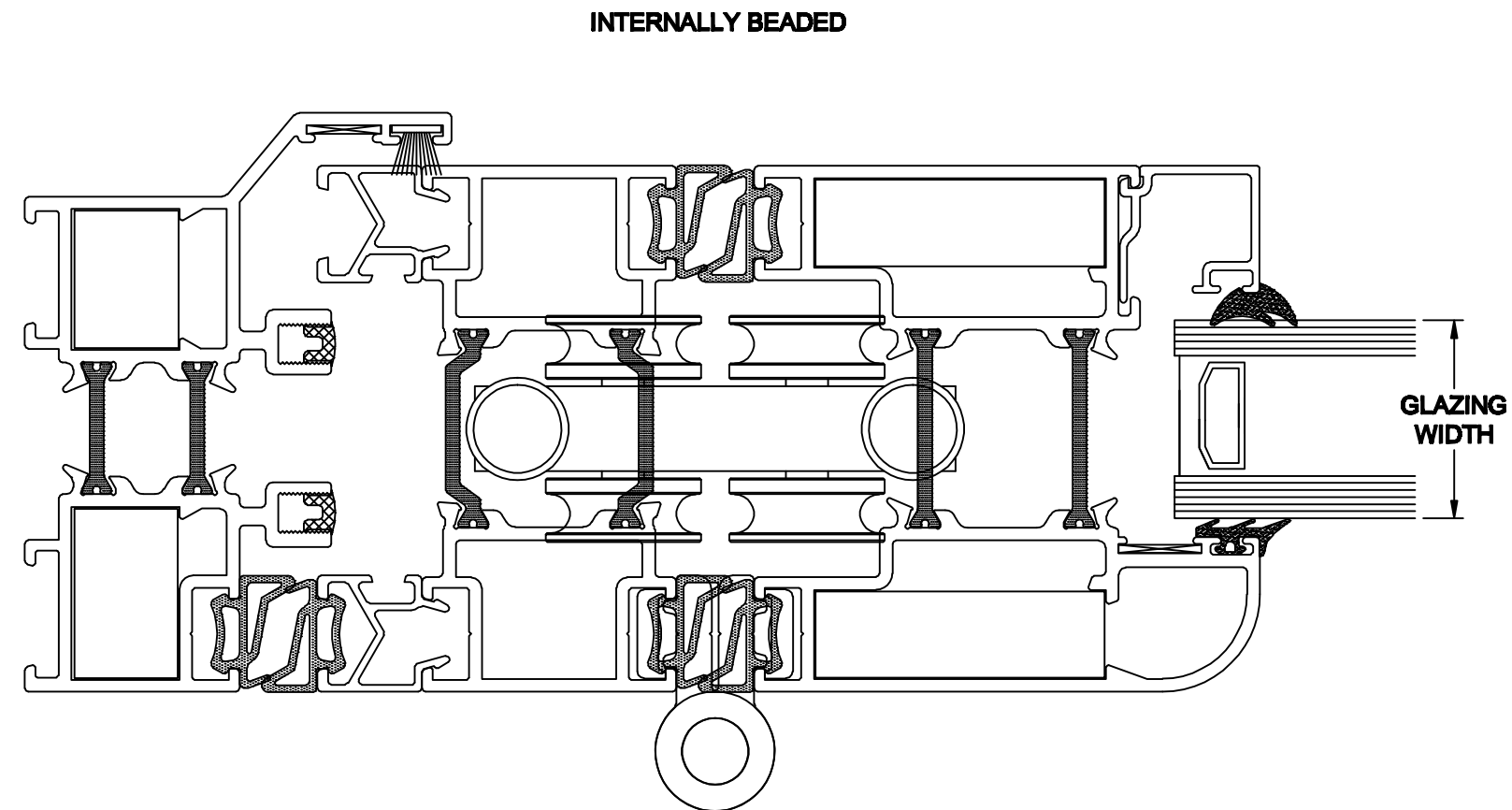
Keep Location



5a

Open Out - Beads & Glazing

5a



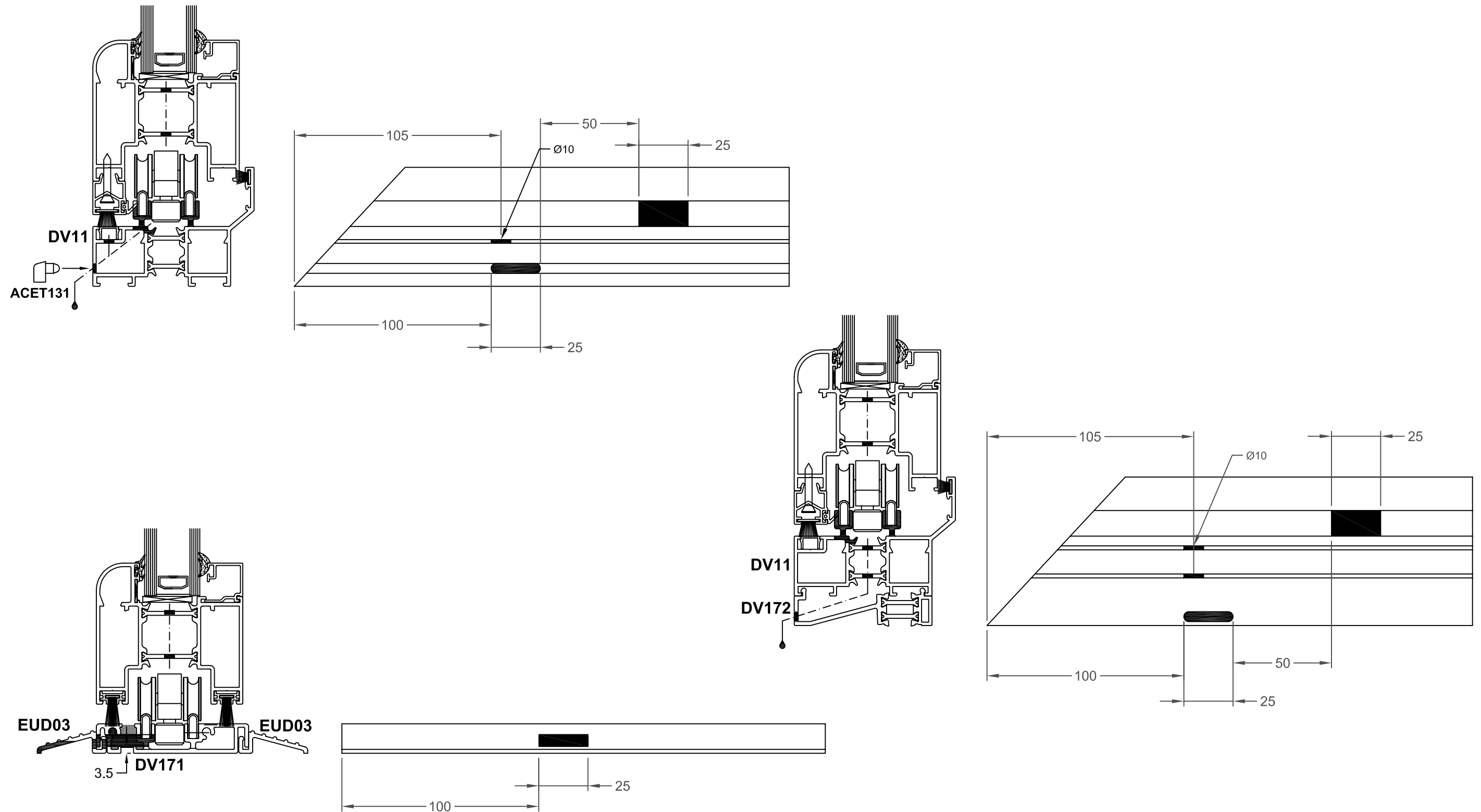
24mm		28mm	
BEADS	GASKET	BEADS	GASKET
DV58	ACVG31 ACVG34	DV57	ACVG31 ACVG34

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6a

Open Out - Drainage

6a



Do Not Scale from this Drawing

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**Visofold Panorama  
Open In  
Construction Drawings**

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E DV

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IF IN DOUBT ASK!

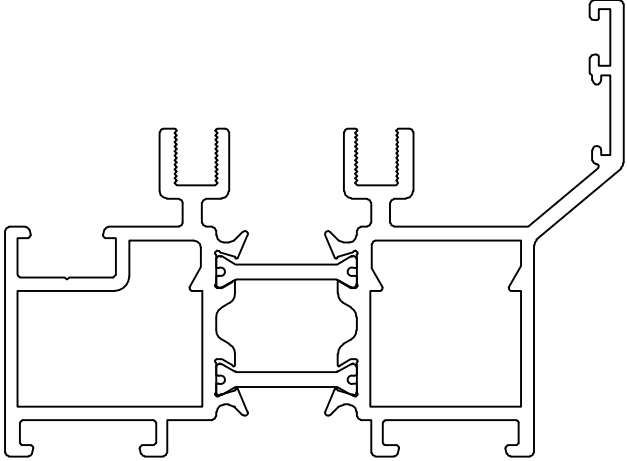
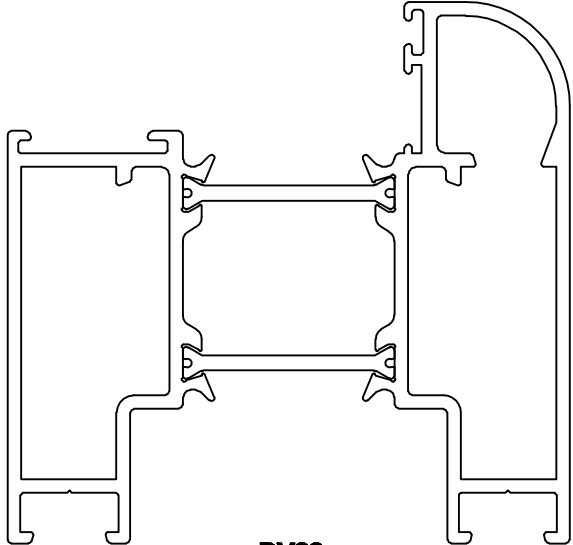
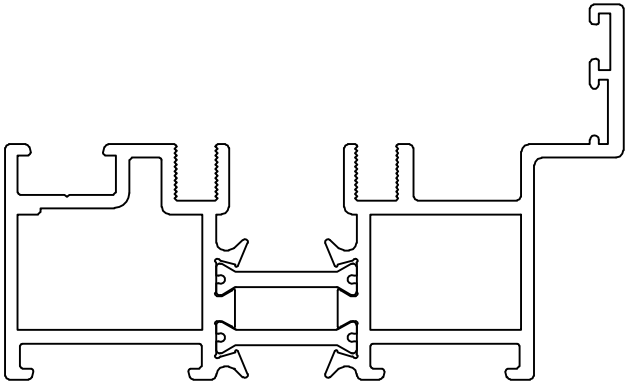
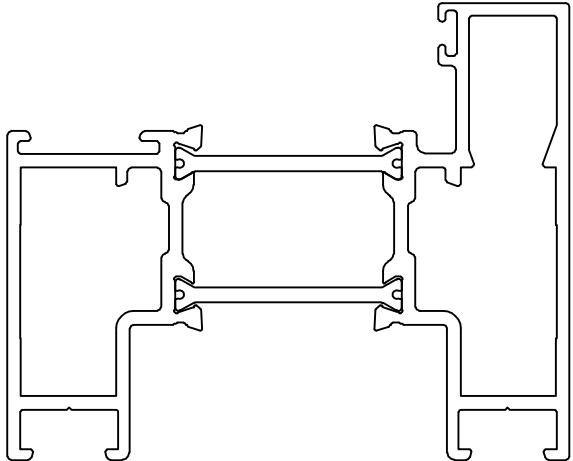
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**1a**

**Open In - Door Profiles**

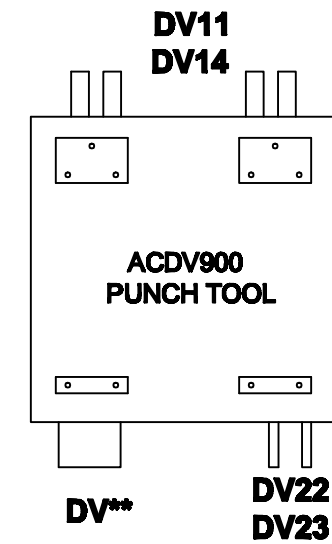
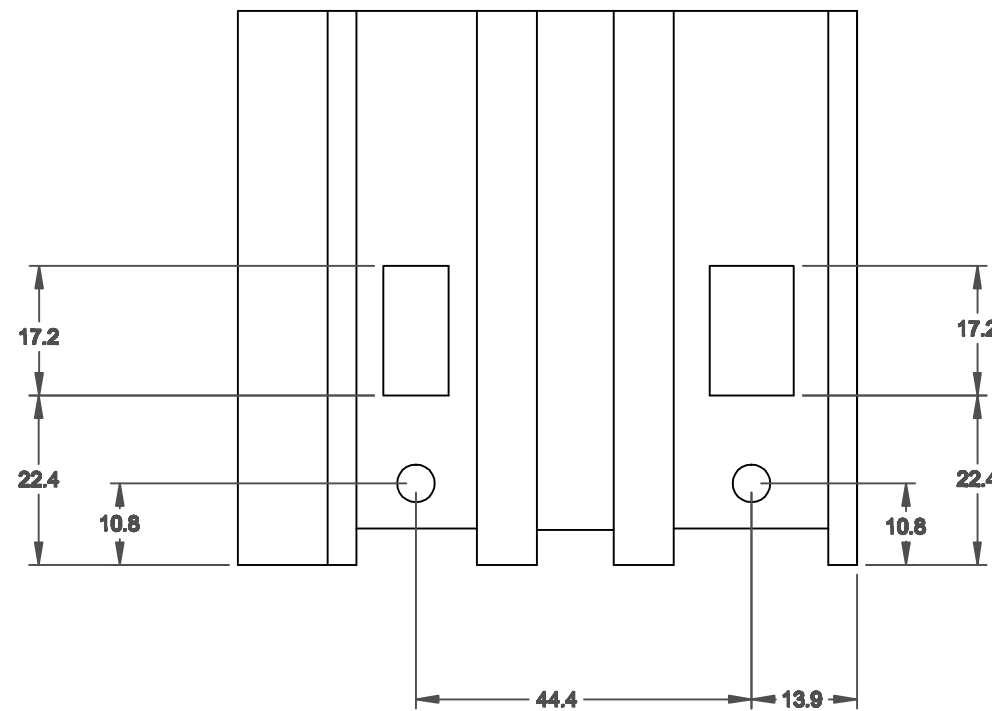
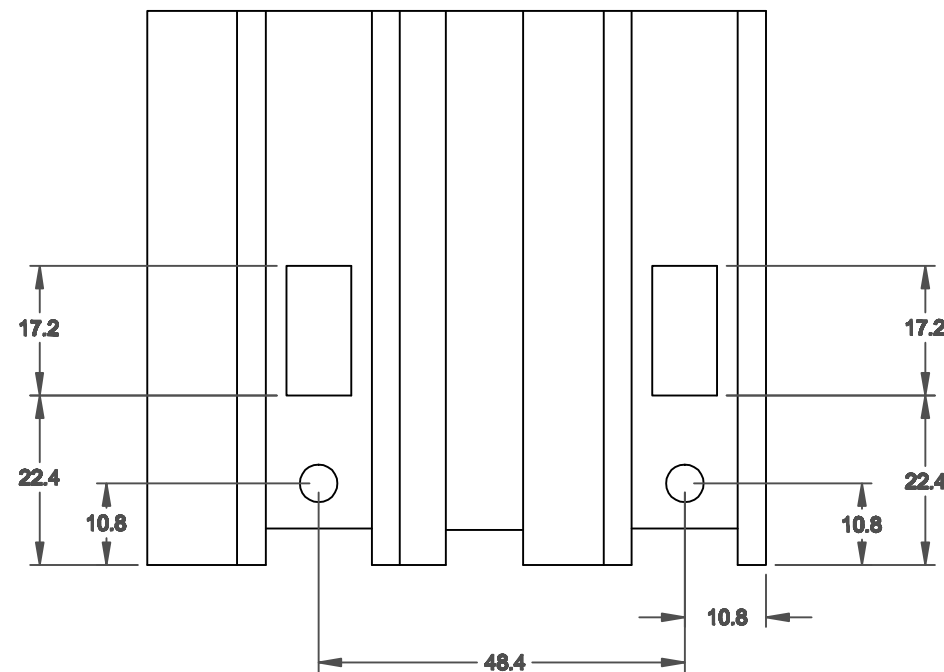
**1a**

Profiles	Tooling / Components	Profiles	Tooling / Components
 <p><b>DV11</b></p>	<p>           Corner Chevron            Mechanical cleat            Mechanical cleat            Tooling         </p> <ul style="list-style-type: none"> <li>- WCA106</li> <li>- ACDV18</li> <li>- ACDV19</li> <li>- ACDV900</li> </ul>	 <p><b>DV22</b></p>	<p>           Corner Chevron            Mechanical cleat            Tooling         </p> <ul style="list-style-type: none"> <li>- ACDV021</li> <li>- ACDV20</li> <li>- ACDV900</li> </ul>
 <p><b>DV14</b></p>	<p>           Corner Chevron            Mechanical cleat            Mechanical cleat            Tooling         </p> <ul style="list-style-type: none"> <li>- ACDV**</li> <li>- ACDV18</li> <li>- ACDV19</li> <li>- ACDV900</li> </ul>	 <p><b>DV23</b></p>	<p>           Mechanical cleat            Tooling         </p> <ul style="list-style-type: none"> <li>- ACDV**</li> <li>- ACDV900</li> </ul>

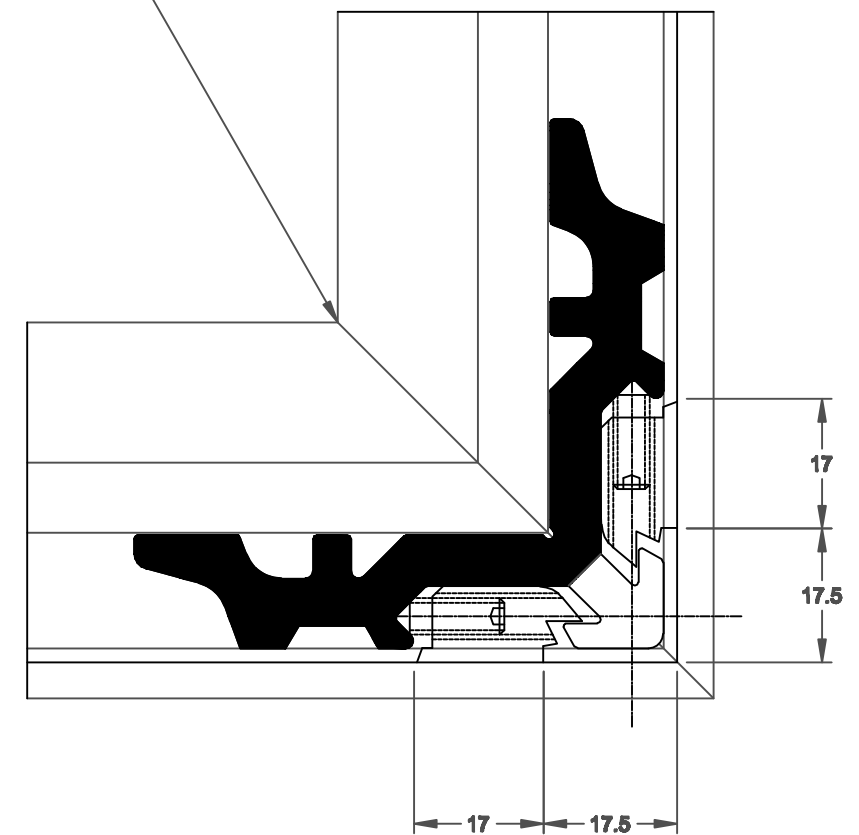
1b

Open In - Corner Cleat

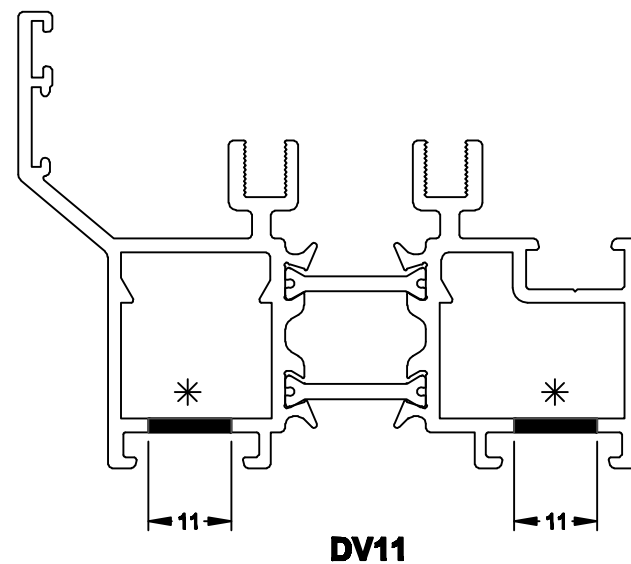
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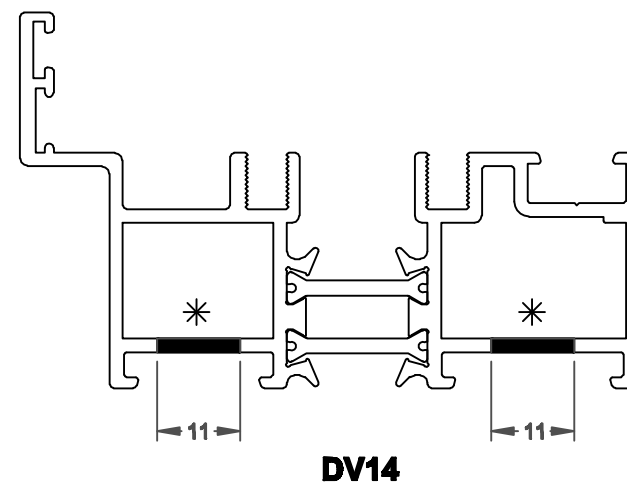
APPLY SILICONE (ACSILO4) TO EDGE OF PROFILE.



APPLY GLUE (ACSILO13) TO CLEAT APERTURE MARKED \*



**DV11**  
CORNER CLEAT-ACDV18  
CORNER CLEAT-ACDV19

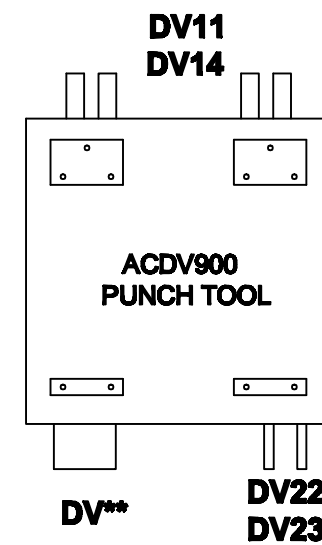
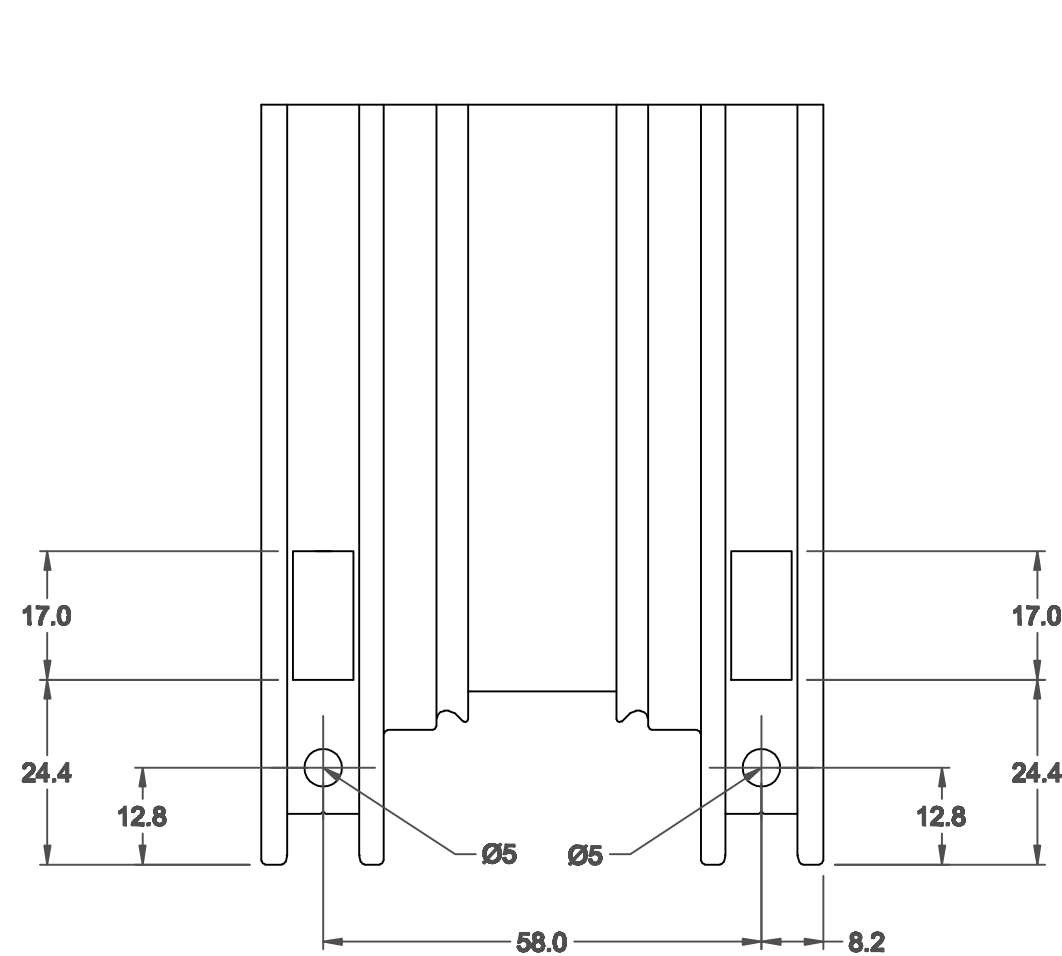


**DV14**  
CORNER CLEAT-ACDV18  
CORNER CLEAT-ACDV19

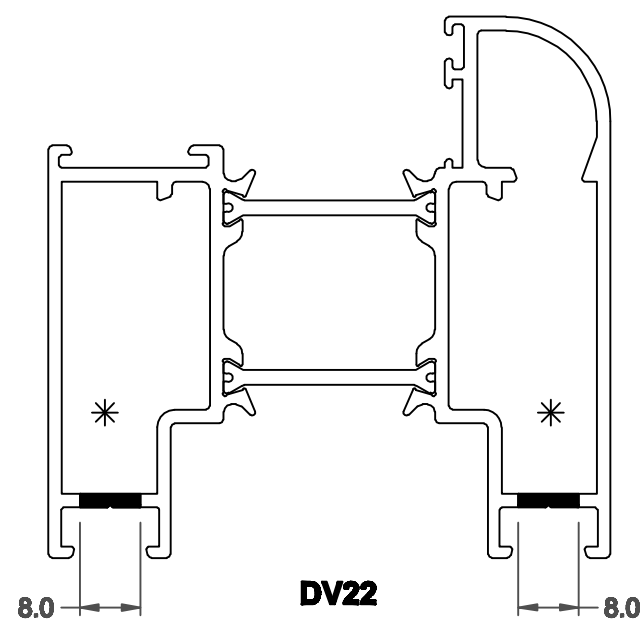
1c

Open In - Corner Cleat

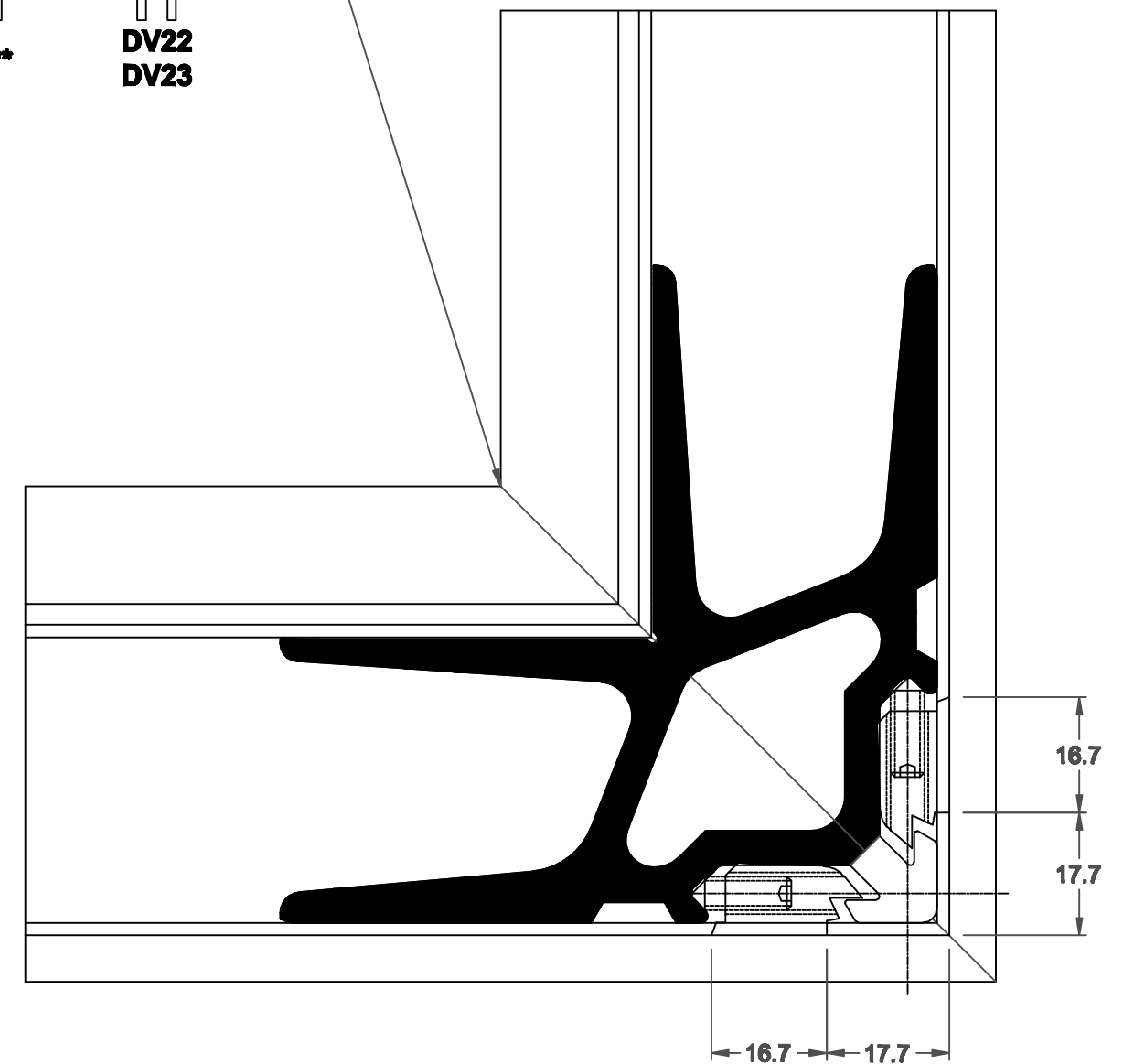
1c



APPLY SILICONE (ACSIL04) TO EDGE OF PROFILE.



CORNER CLEAT-ACDV20

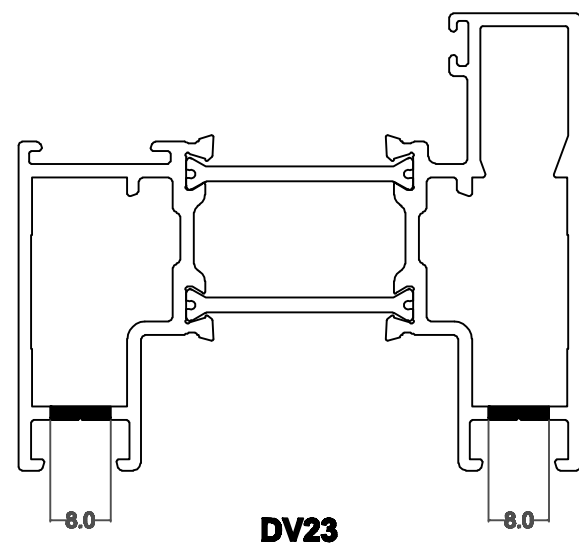
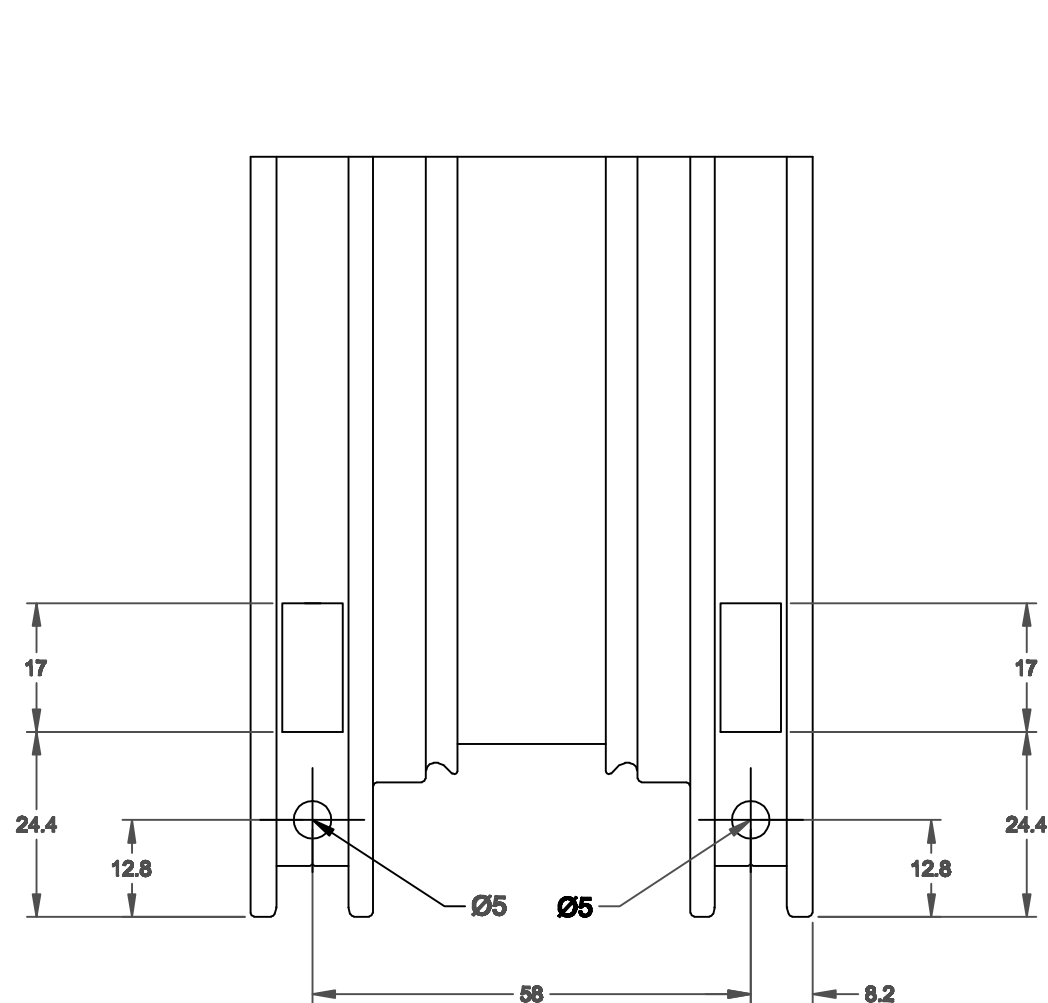


APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED

1d

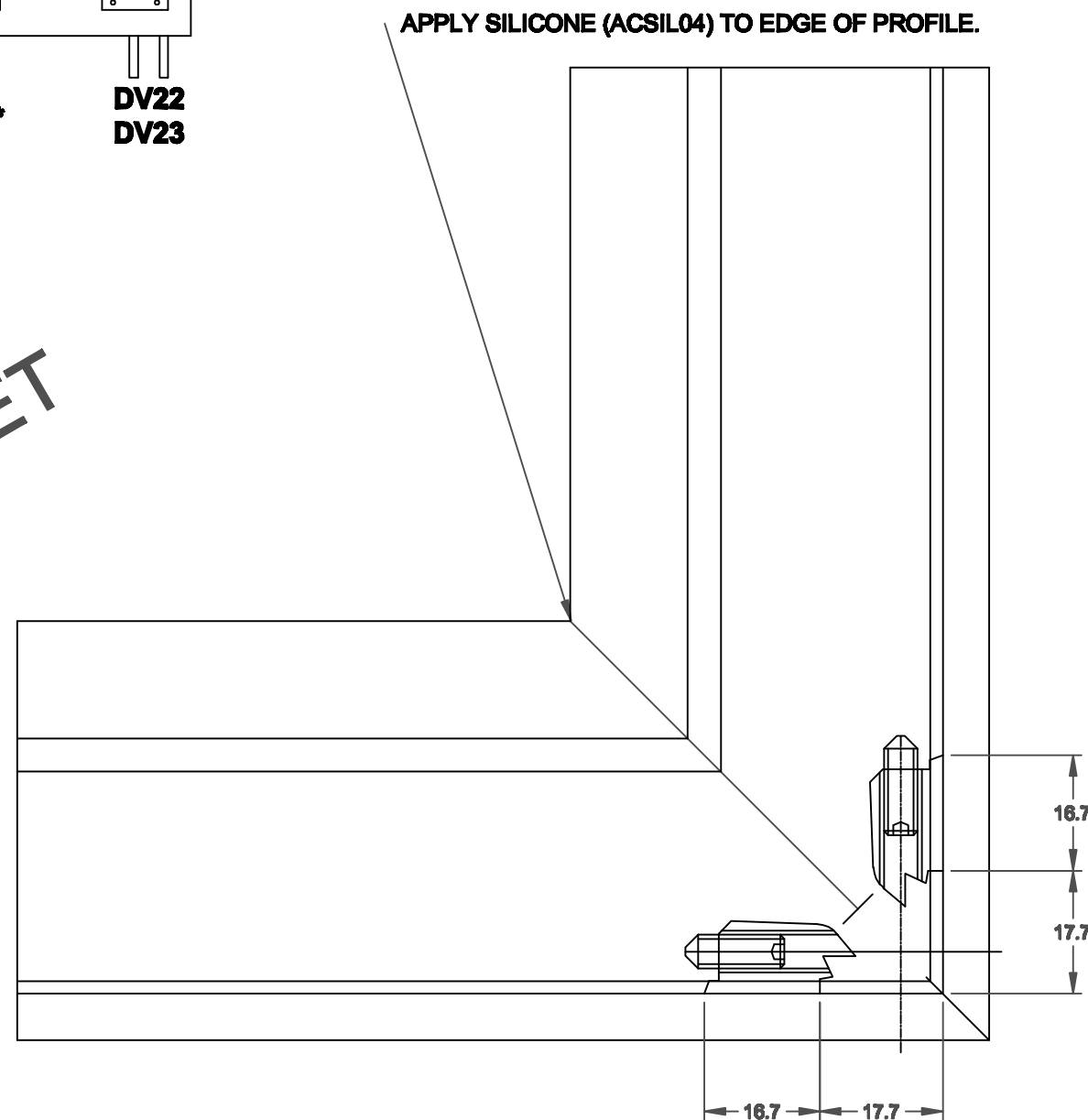
Open In - Corner Cleat

1d



CORNER CLEAT-ACDV\*\*

NO CLEAT YET

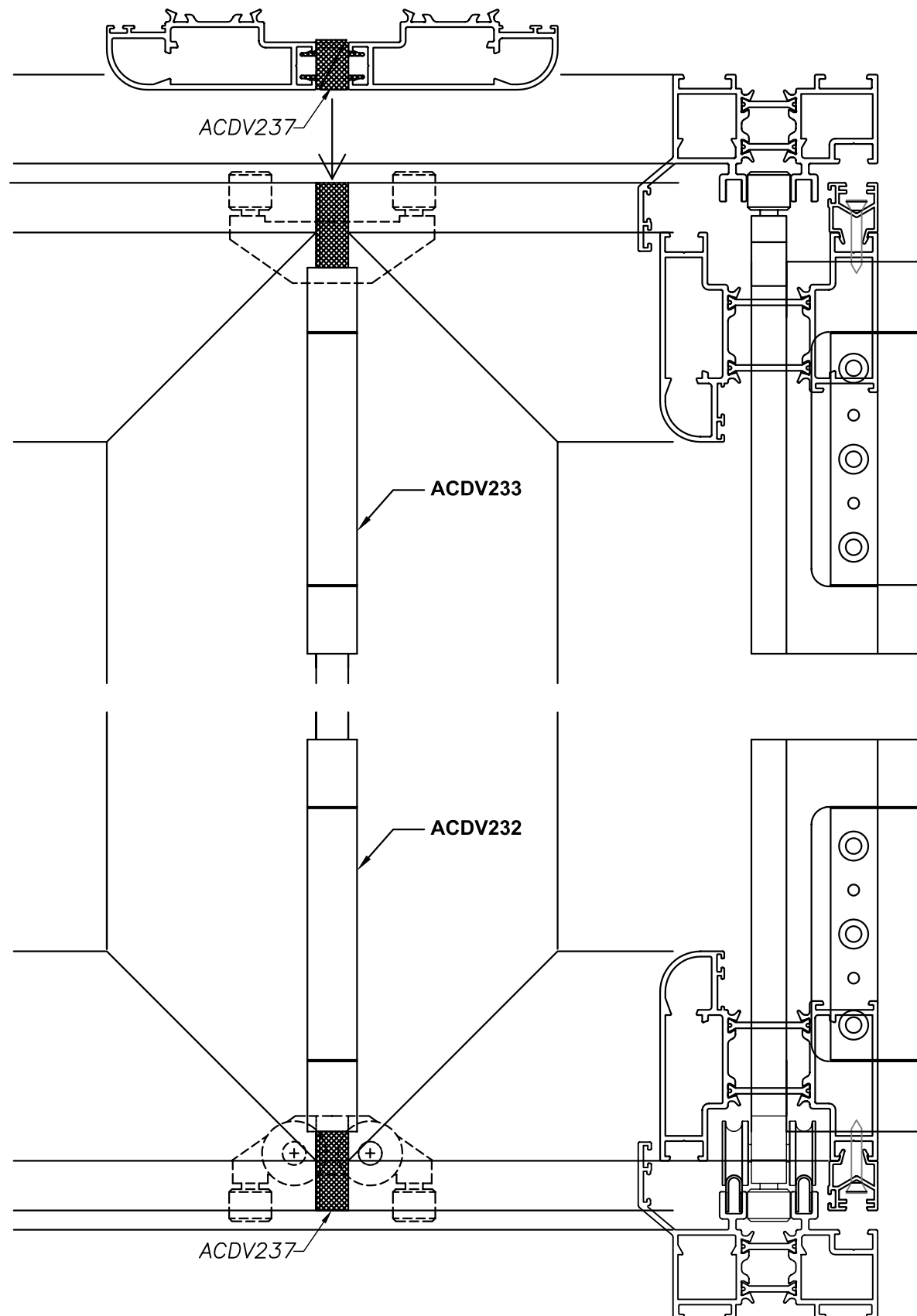


APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED

**2a**

Hinges - Open In

**2a**



Typical Hinge Layout:

A = ACDV231 Intermediate Hinge

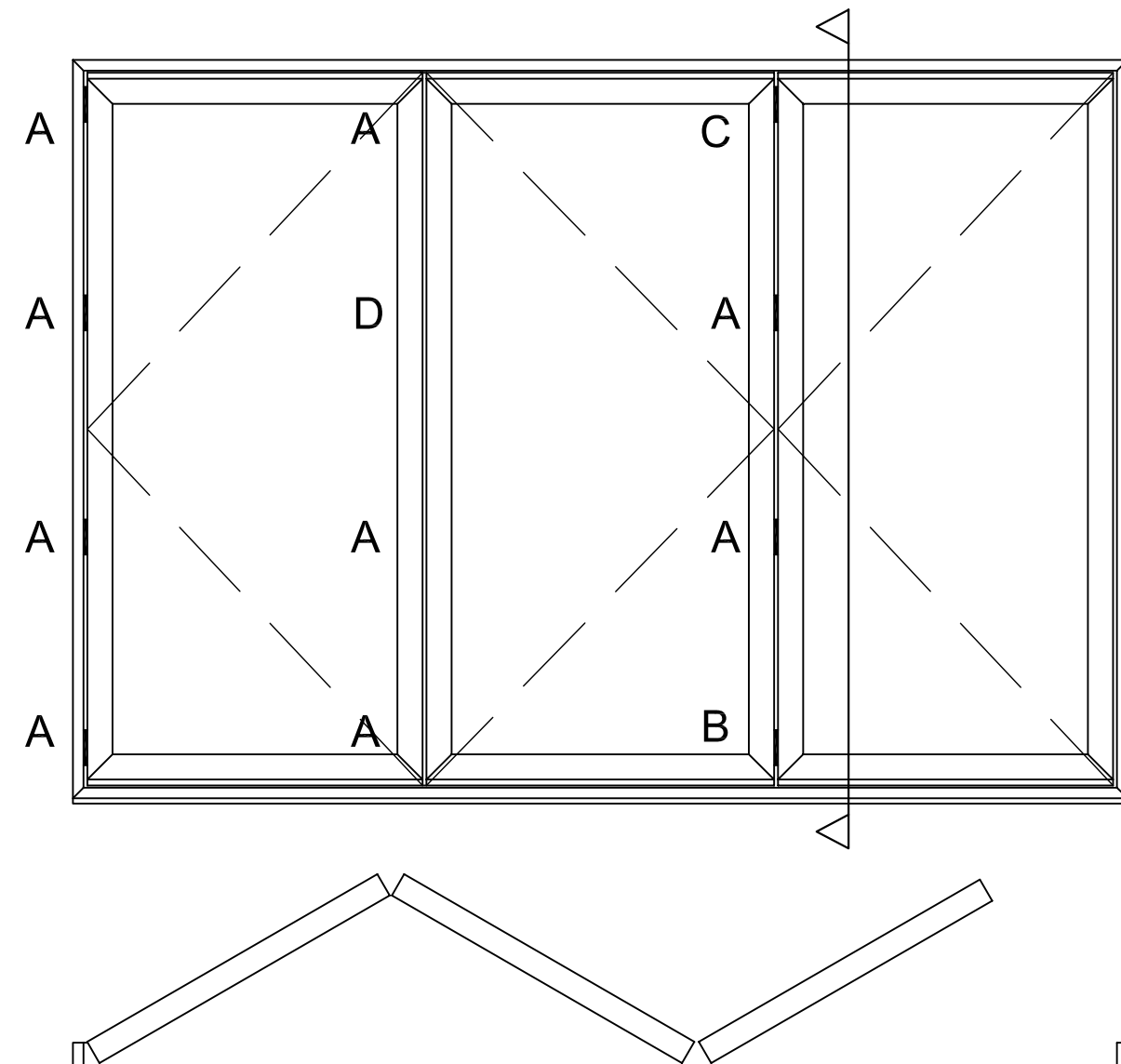
B = ACDV232 Bottom Roller Carrier

C = ACDV233 Top Guide Carrier

D = ACDV234 'D' Handle Hinge

Note:

Once hinges are set into position, replace centre machine screw with a self tapping screw for permanent fixing.

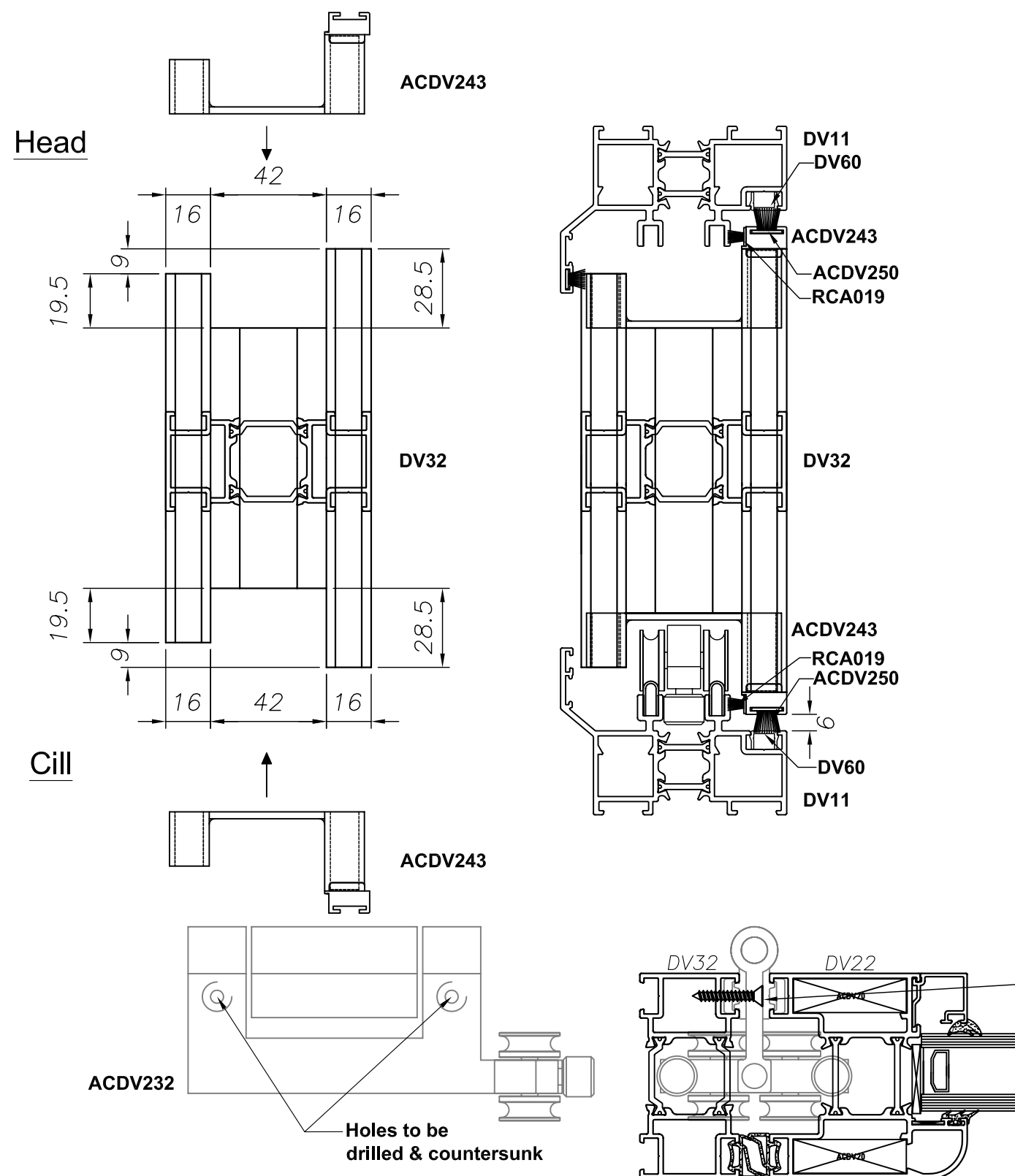


**3a**

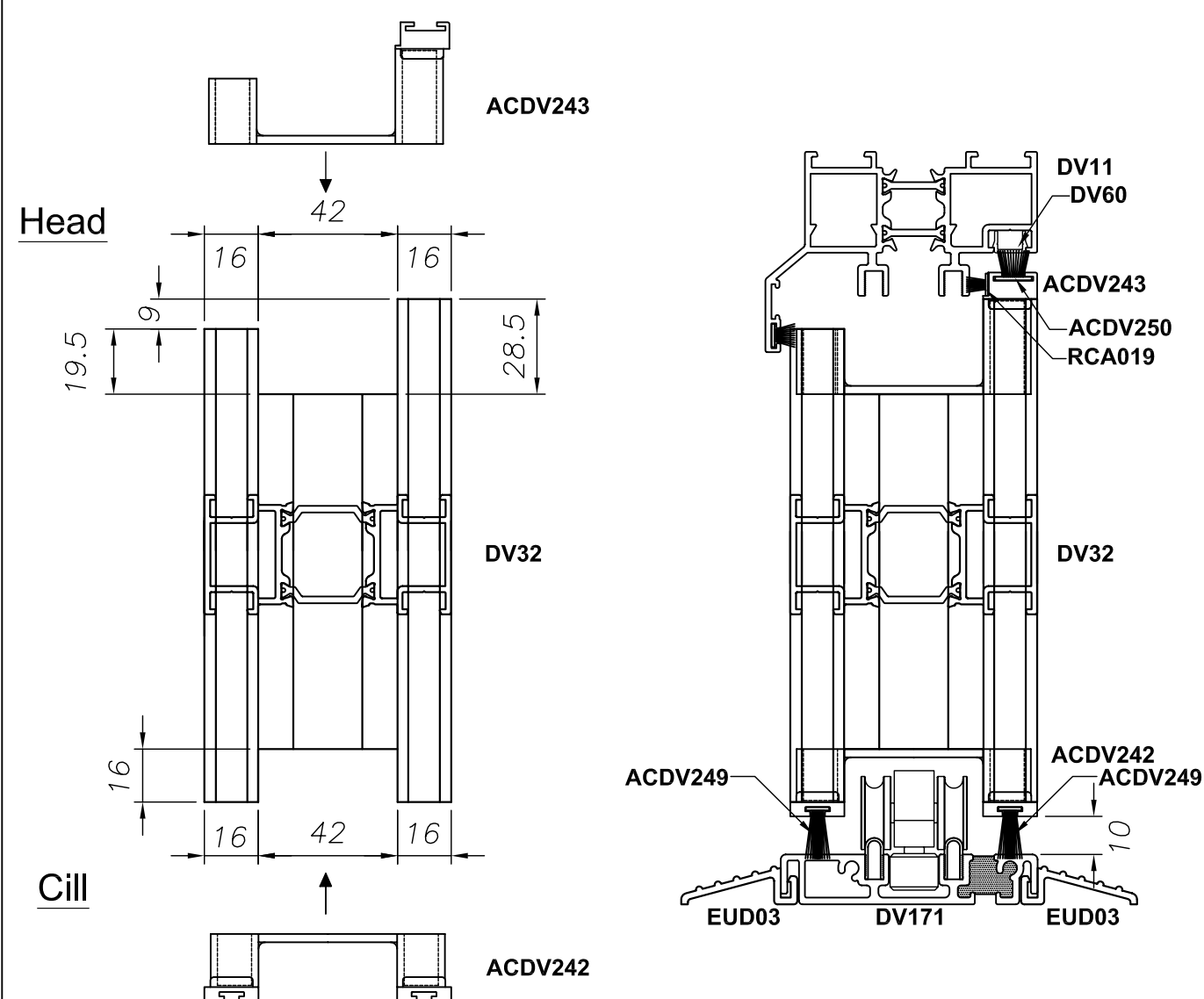
**Mullion Preparation**

**3a**

Mullion Preparation for Standard Threshold



Mullion Preparation for Low Threshold



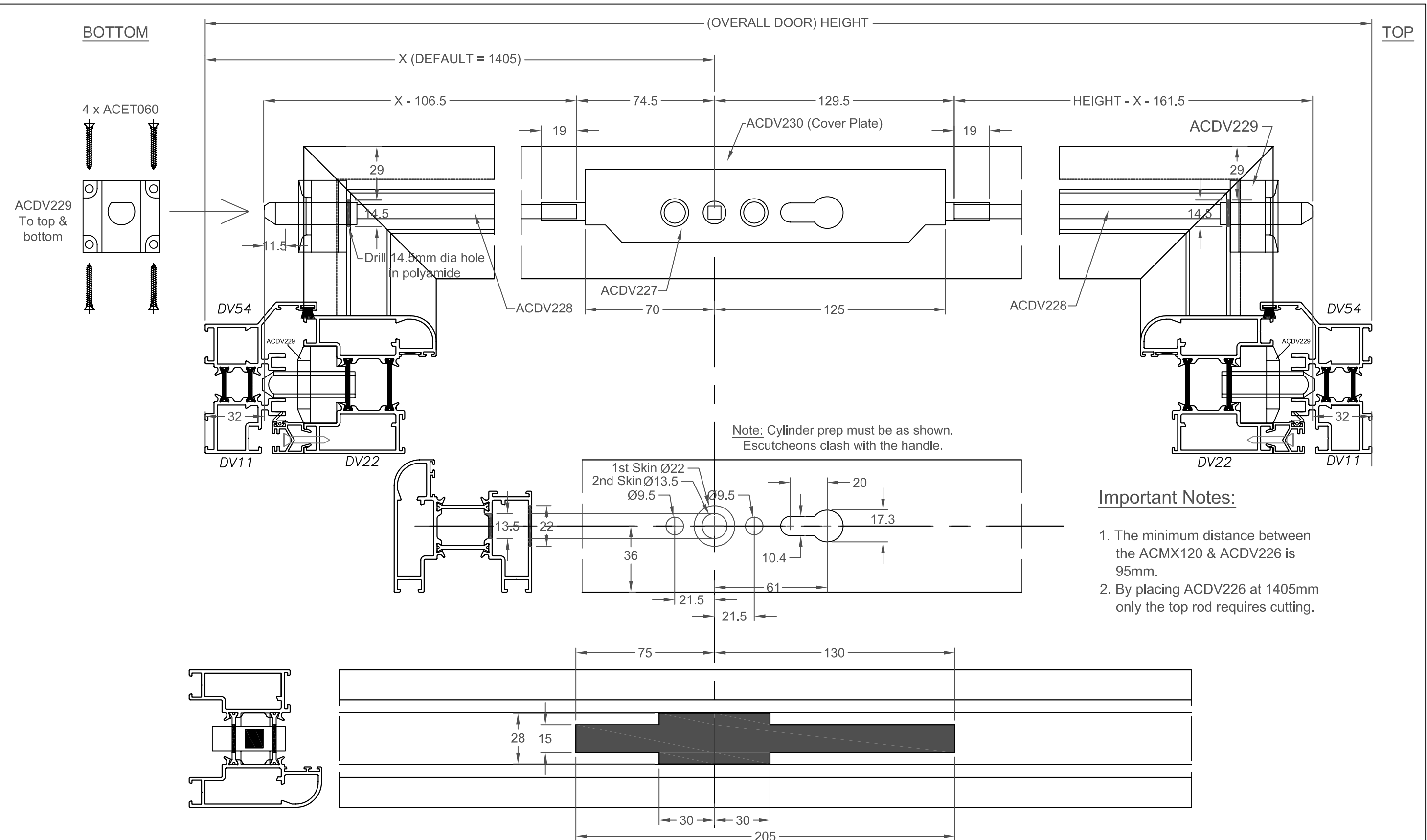
Note:

Where DV32 is used, an additional fixing is required through the top & bottom hinge as shown to prevent the mullion from pivoting from the track.

4a

Open In-Shootbolt Preparation DV11 Threshold

4a

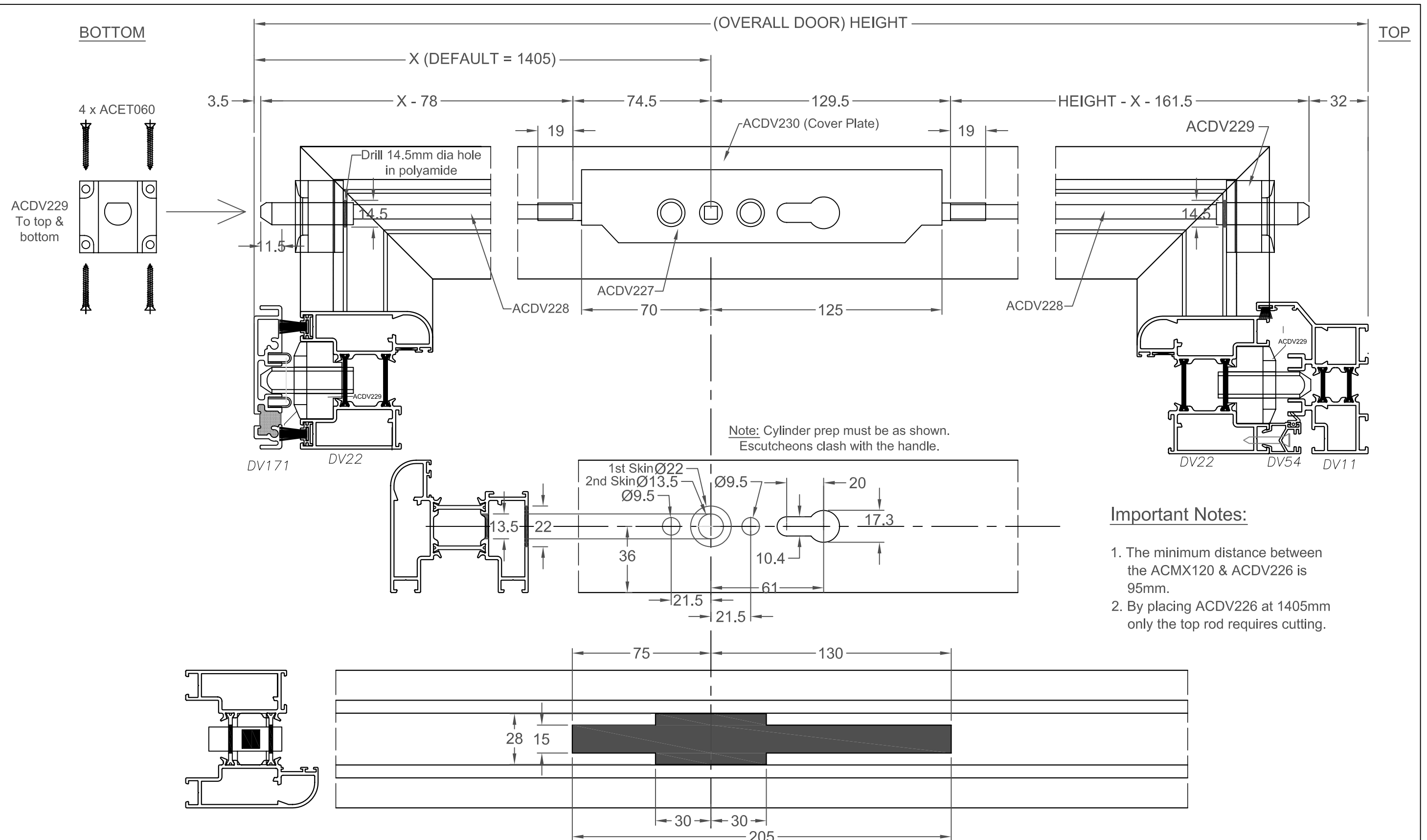


Do Not Scale from this Drawing

4b

Open In-Shootbolt Preparation DV171 Threshold

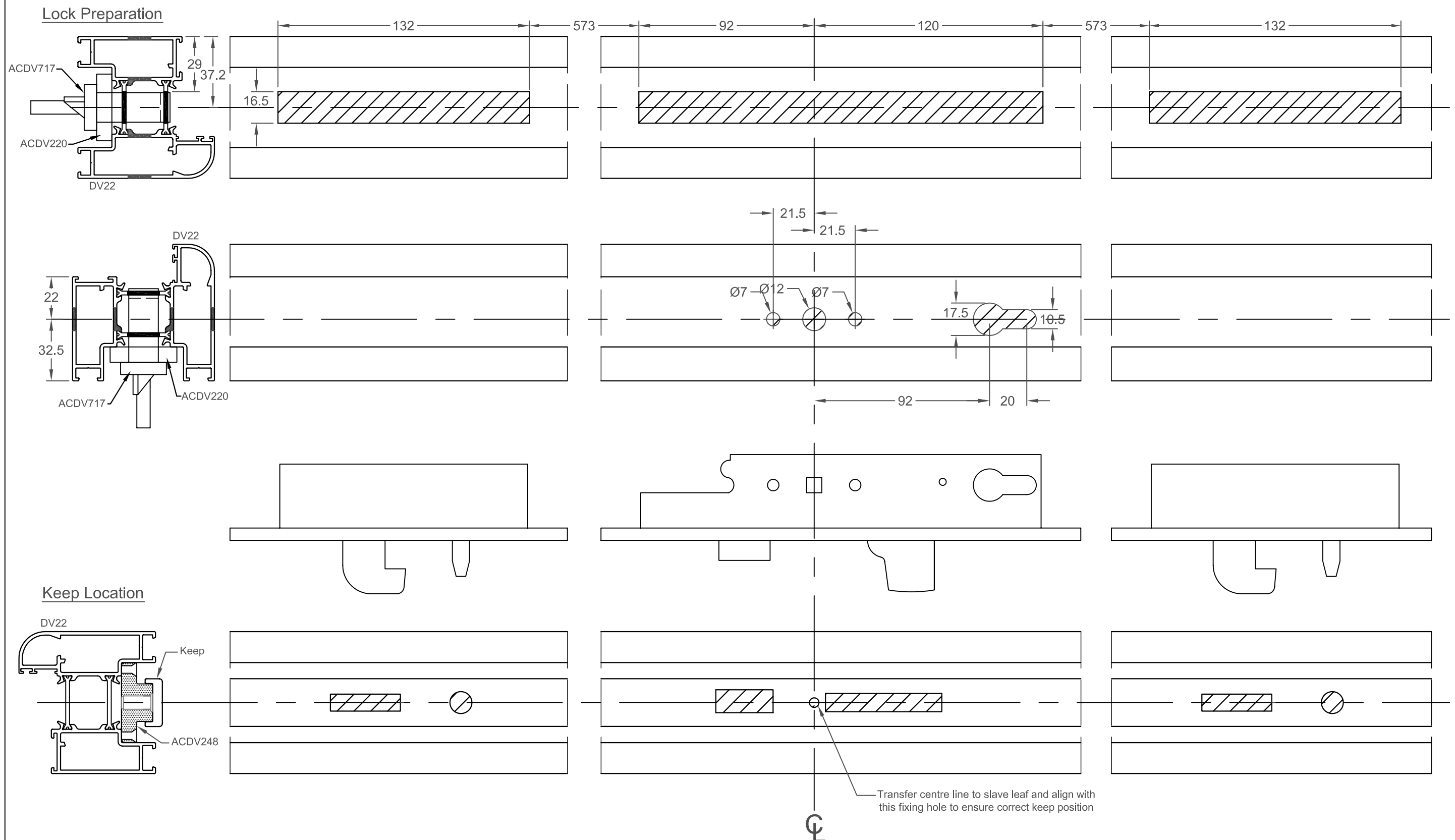
4b



**4c**

Open In-ACDV717,ACDV240 & ACDV247 Preparation

**4c**



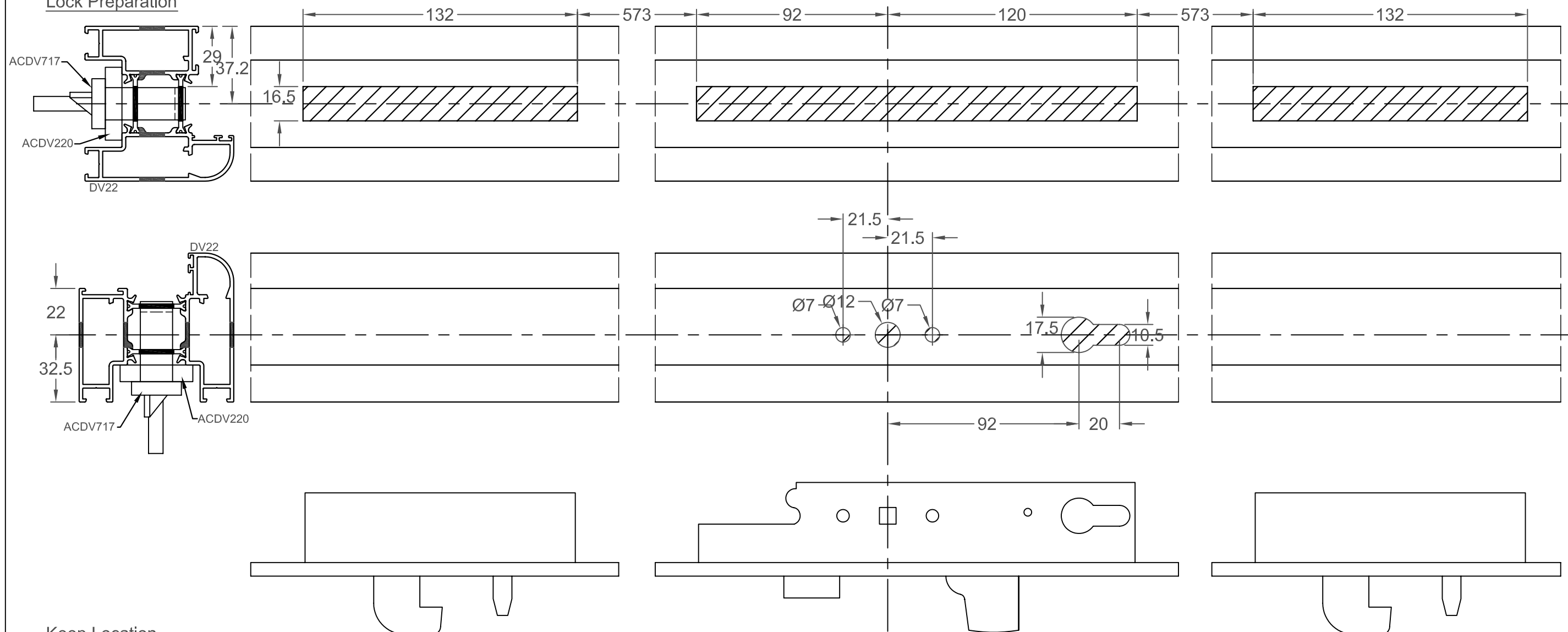
Do Not Scale from this Drawing

4d

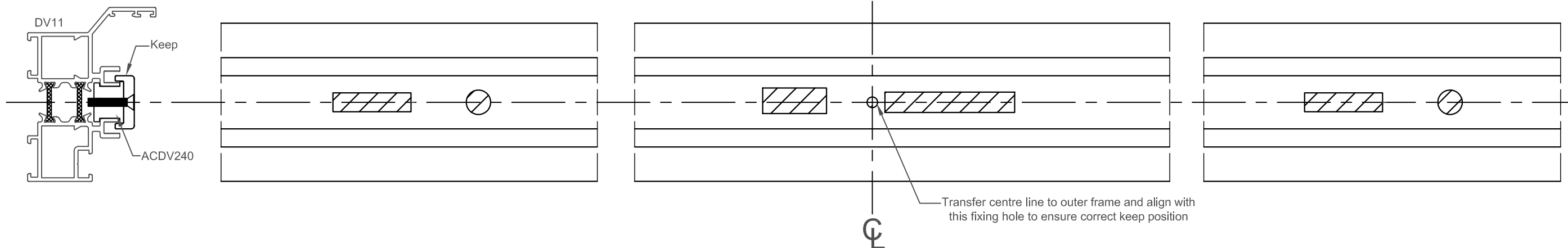
Open In-ACDV717,ACDV240 & ACDV247 into DV11

4d

Lock Preparation



Keep Location

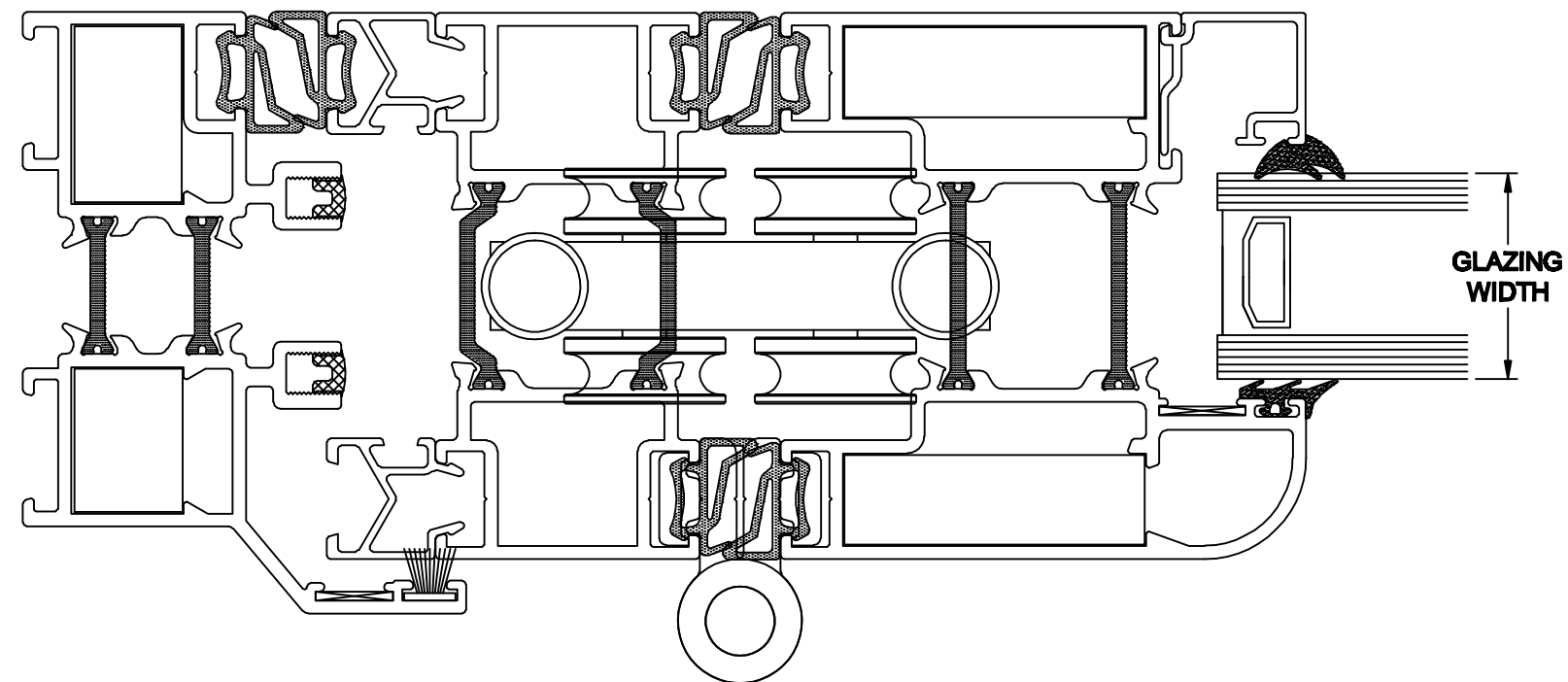


5a

Open In - Beads & Glazing

5a

INTERNALLY BEADED



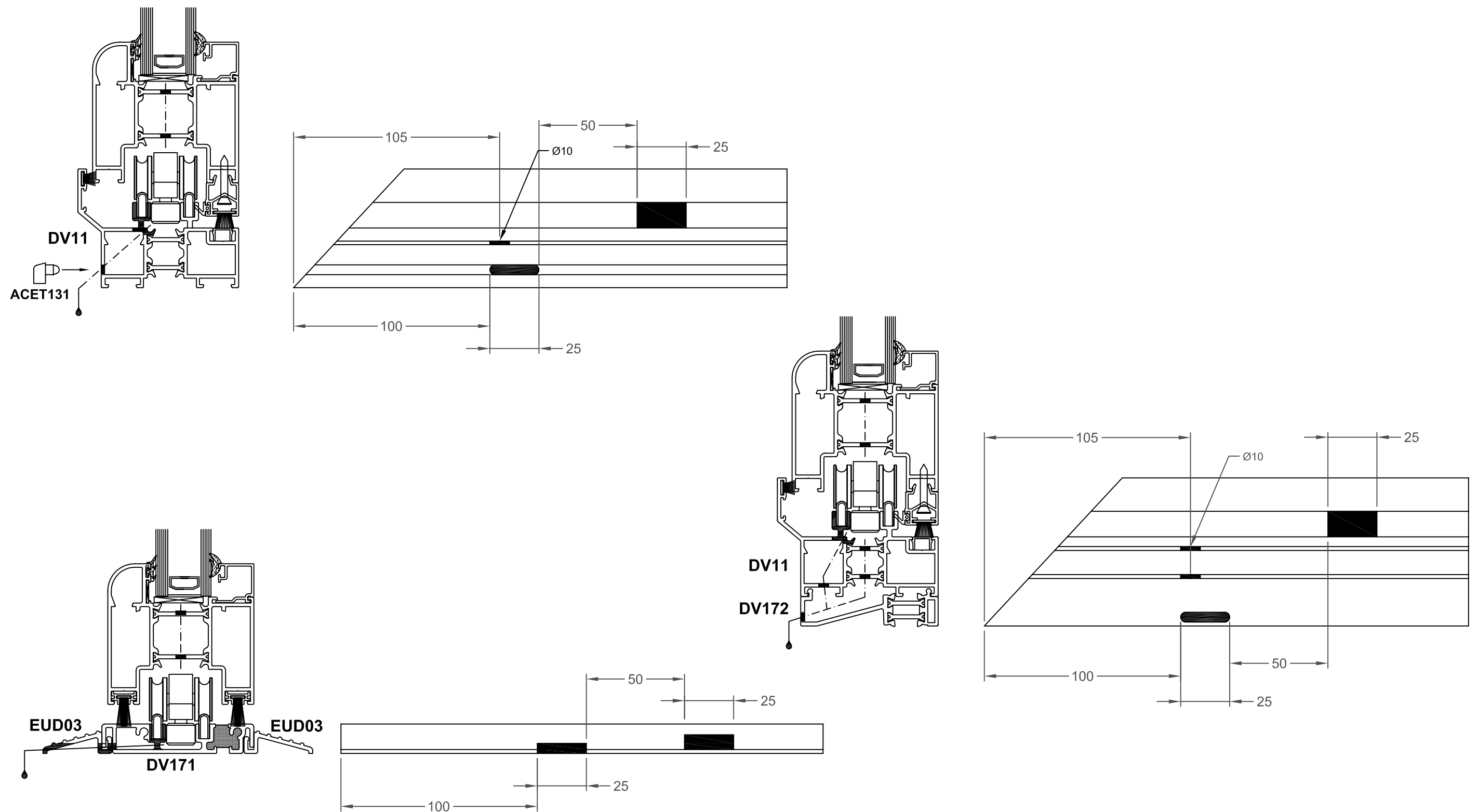
24mm		28mm	
BEADS	GASKET	BEADS	GASKET
DV58	ACVG31 ACVG34	DV57	ACVG31 ACVG34

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6a

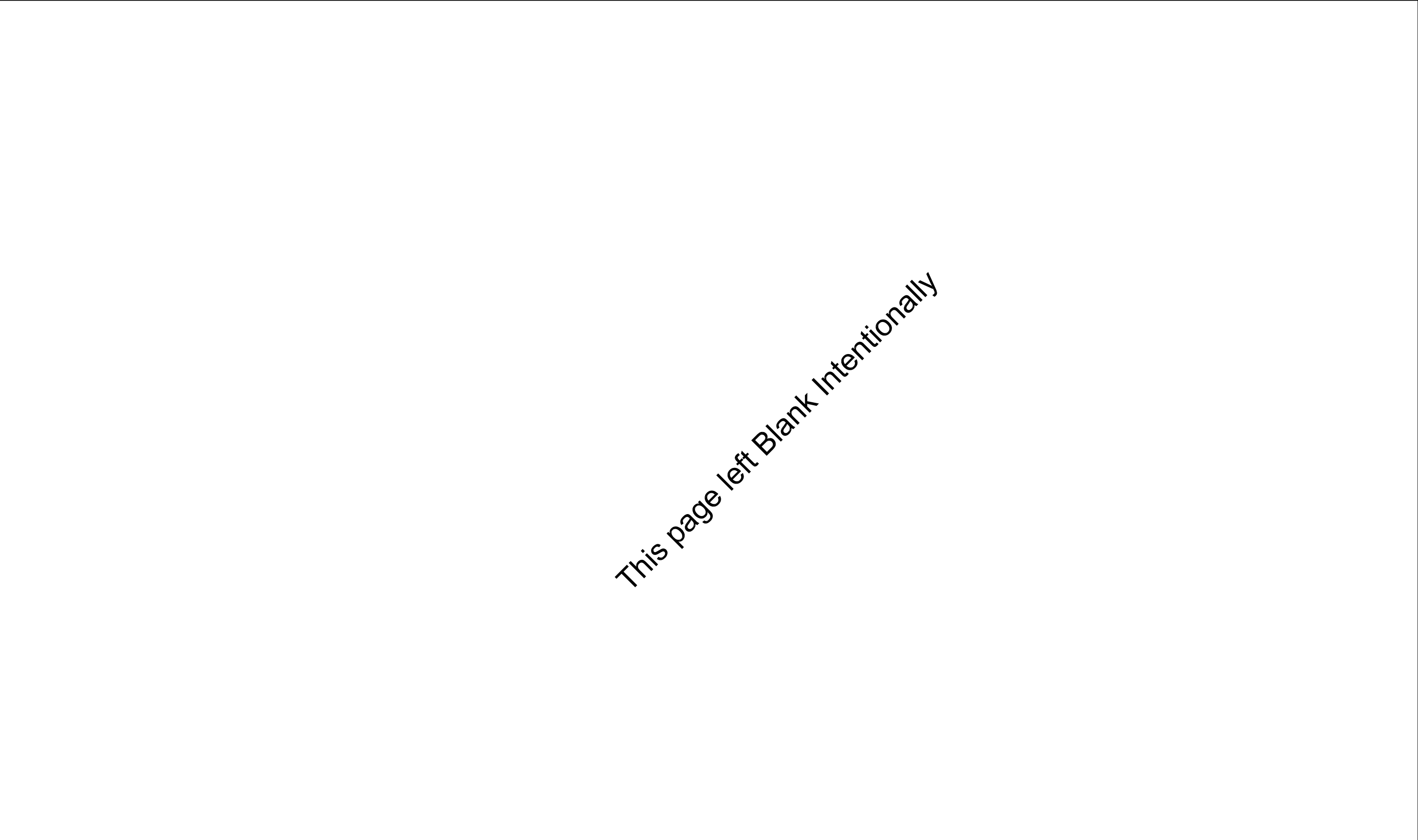
Open In - Drainage

6a

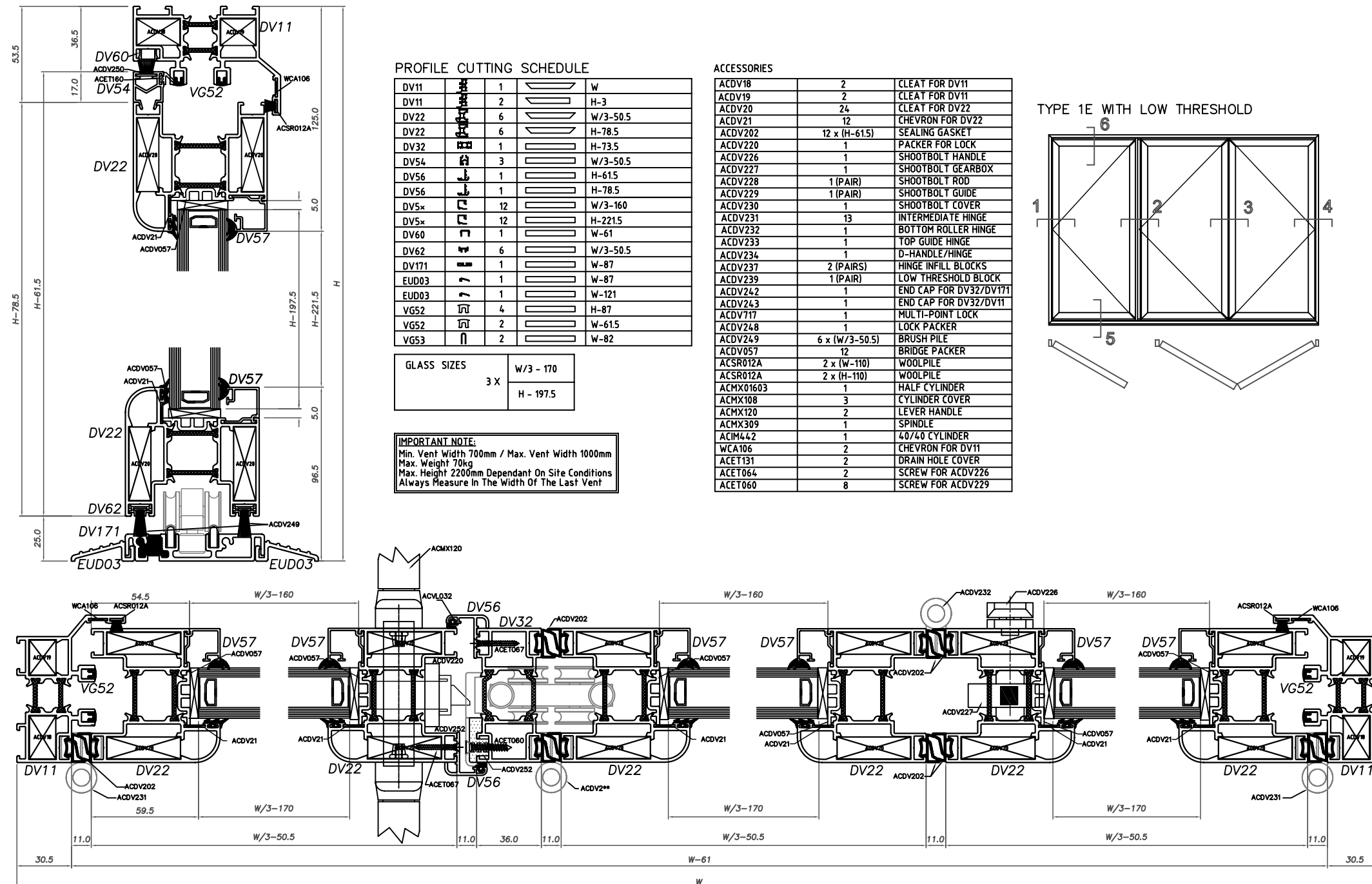


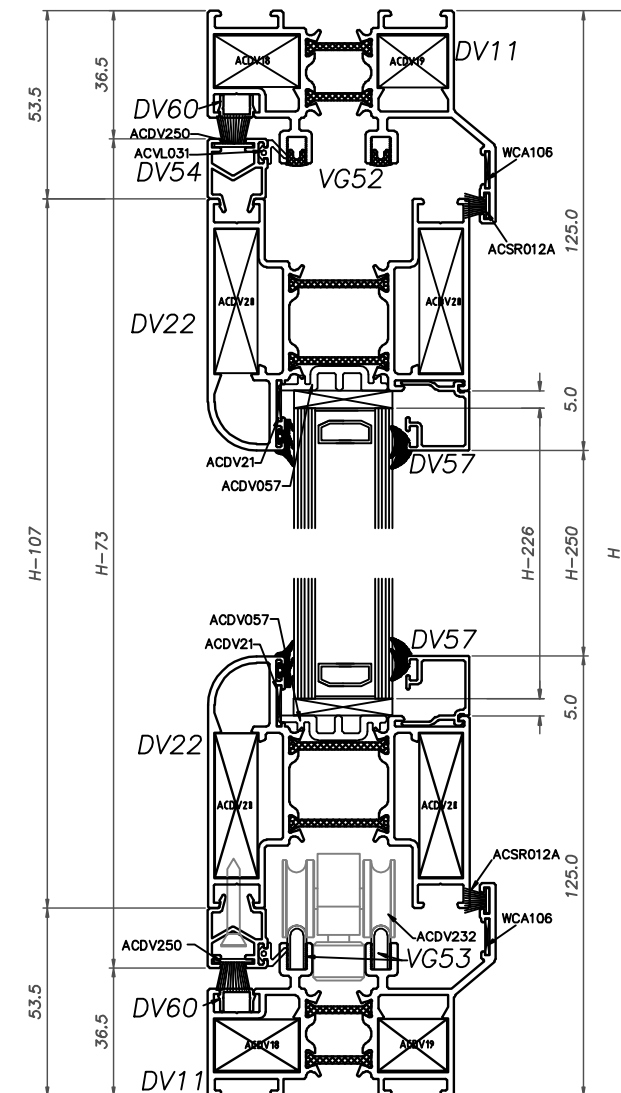
Do Not Scale from this Drawing

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PROFILE CUTTING SCHEDULE

DV11	##	2		W
DV11	##	2		H
DV22	##	6		W/3-50.5
DV22	##	6		H-107
DV32	##	1		H-89
DV54	##	6		W/3-50.5
DV56	##	1		H-73
DV56	##	1		H-107
DV5x	##	6		W/3-160
DV5x	##	6		H-250
DV60	##	2		W-61
VG52	##	2		W-87
VG52	##	4		H-87
VG53	##	2		W-82

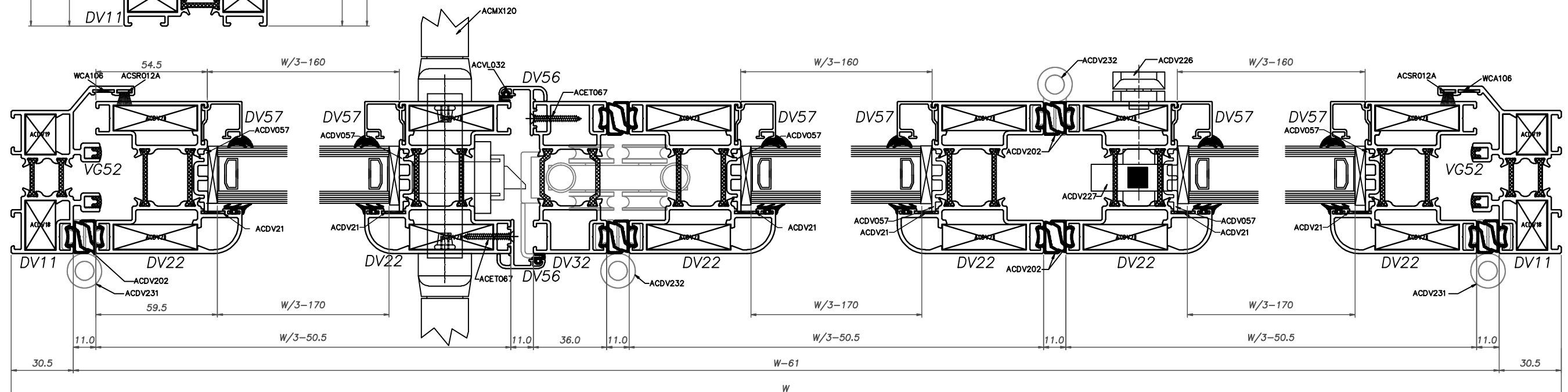
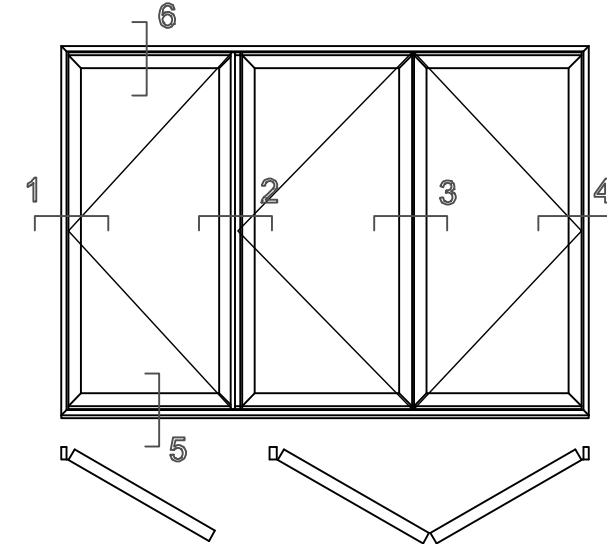
GLASS SIZES	3 X	W/3 - 170
		H - 226

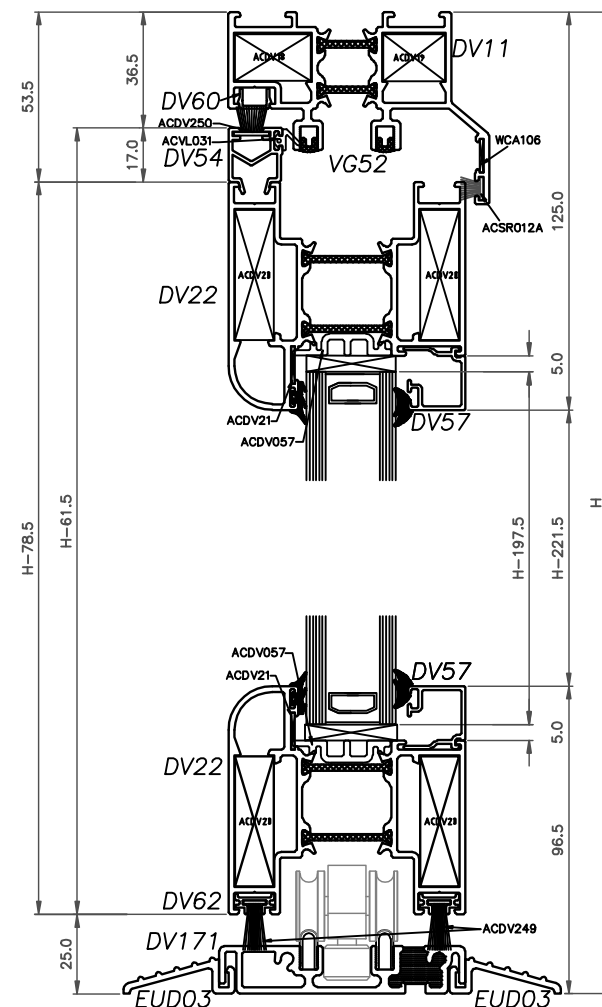
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES



































ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT RODS
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	2	END CAP FOR DV32/DV11
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACET250	3 X (W/3-50.5)	BRUSH PILE
ACDV057	12	BRIDGE PACKERS
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACMX309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 1E WITH THRESHOLD





## PROFILE CUTTING SCHEDULE

DV11		1		W
DV11		2		H-3
DV22		6		W/3-39
DV22		6		H-78.5
DV54		2		W/3-39
DV54		1		W/3-36.5
DV54		1		H-61.5
DV5x		6		W/3-14.8
DV57		6		H-221.5
DV62		6		W/3-39
DV60		1		W-61
DV171		1		W-87
EUD03		1		W-87
EUD03		1		W-121
VG52		2		W-87
VG52		4		H-58.5
VG53		2		W-82

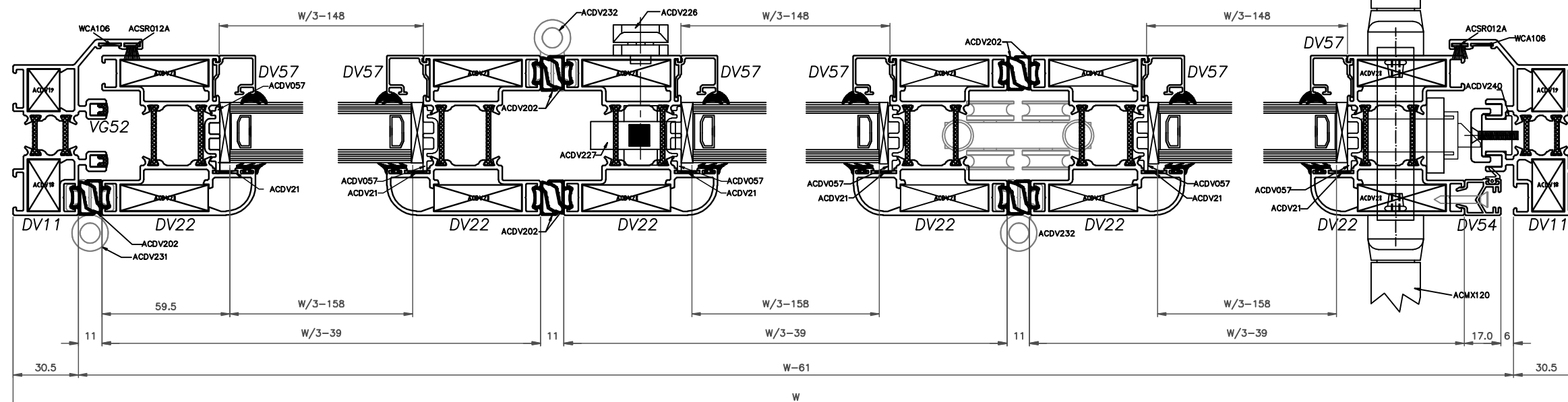
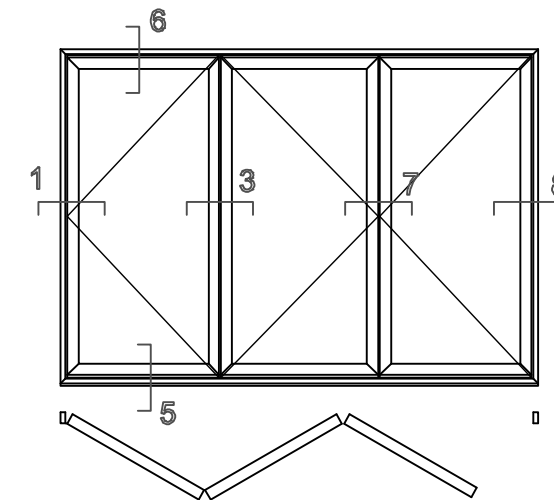
GLASS SIZES	3 X	W/3 - 158
		H - 197.5

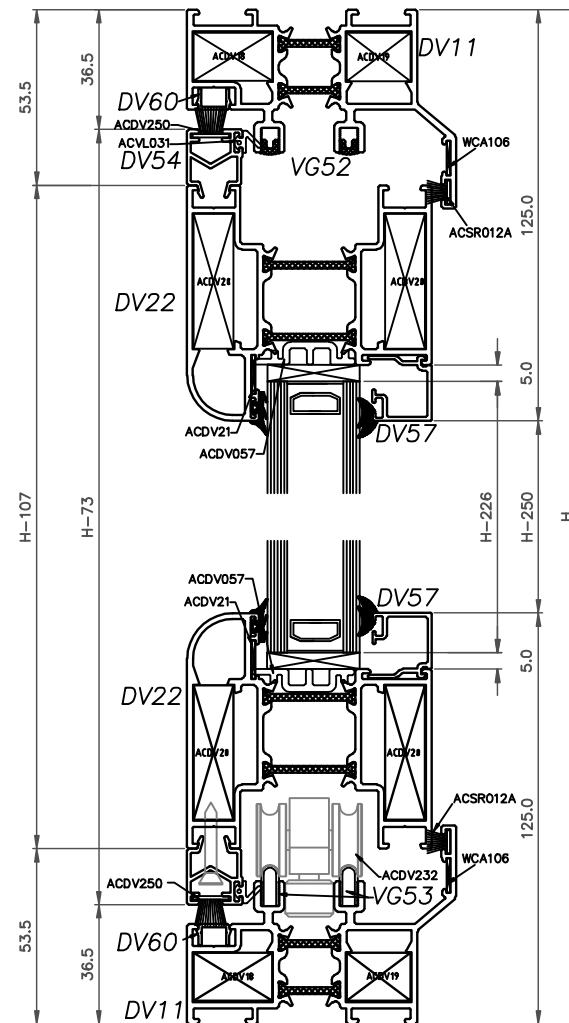
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

## ACCESSORIES

ACDV18		2	CLEAT FOR DV11
ACDV19		2	CLEAT FOR DV11
ACDV20		24	CLEAT FOR DV22
ACDV21		12	CHEVRON FOR DV22
ACDV202		12 x (H-61.5)	SEALING GASKET
ACDV220		1	PACKER FOR LOCK
ACDV226		1	SHOOTBOLT HANDLE
ACDV227		1	SHOOTBOLT GEARBOX
ACDV228		1 (PAIR)	SHOOTBOLT ROD
ACDV229		1 (PAIR)	SHOOTBOLT GUIDE
ACDV230		1	SHOOTBOLT COVER
ACDV231		9	INTERMEDIATE HINGE
ACDV232		1	BOTTOM ROLLER HINGE
ACDV233		1	TOP GUIDE HINGE
ACDV234		1	D-HANDLE/HINGE
ACDV237		2 (PAIRS)	HINGE INFILL BLOCKS
ACDV239		1 (PAIR)	LOW THRESHOLD BLOCK
ACDV717		1	MULTI-POINT LOCK
ACDV248		1	LOCK PACKER
ACDV249		6 x (W/3-39)	BRUSH PILE
ACDV057		12	BRIDGE PACKER
ACSR012A		2 x (W-110)	WOOLPILE
ACSR012A		2 x (H-110)	WOOLPILE
ACMX01603		1	HALF CYLINDER
ACMX108		3	CYLINDER COVER
ACMX120		2	LEVER HANDLE
ACIM309		1	SPINDLE
ACIM442		1	40/40 CYLINDER
WCA106		2	CHEVRON FOR DV11
ACET131		2	DRAIN HOLE COVER
ACET064		2	SCREW FOR ACDV226
ACET060		8	SCREW FOR ACDV229

TYPE 2E WITH LOW THRESHOLD





PROFILE CUTTING SCHEDULE

DV11		2		W
DV11		2		H
DV22		6		W/3-39
DV22		6		H-107
DV54		4		W/3-39
DV54		2		W/3-39
DV54		1		H-73
DV55		1		W-61
DV5x		6		W/3-148
DV5x		6		H-250
DV60		2		W-61
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82

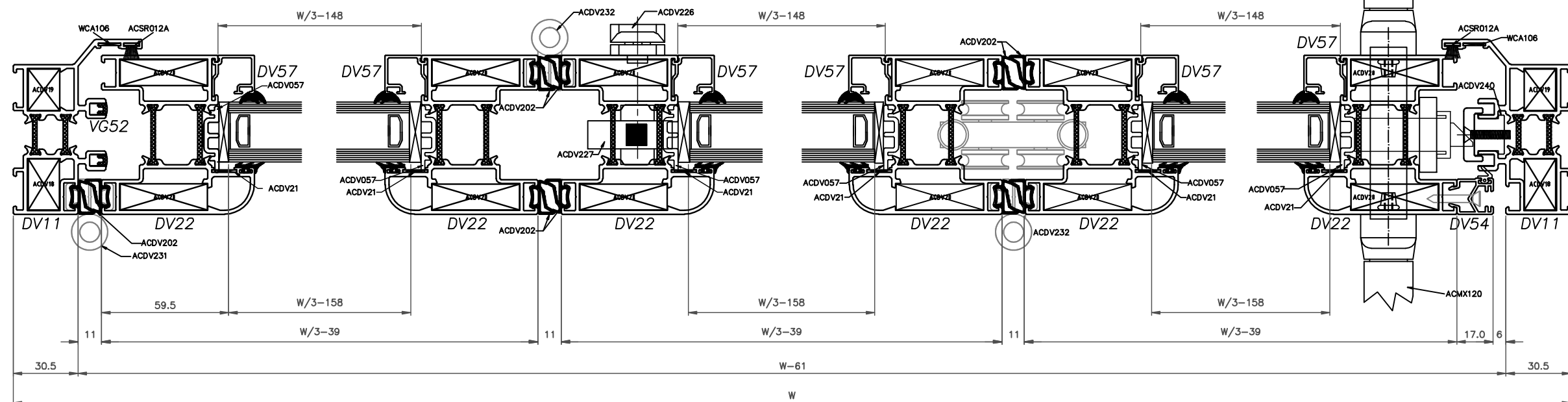
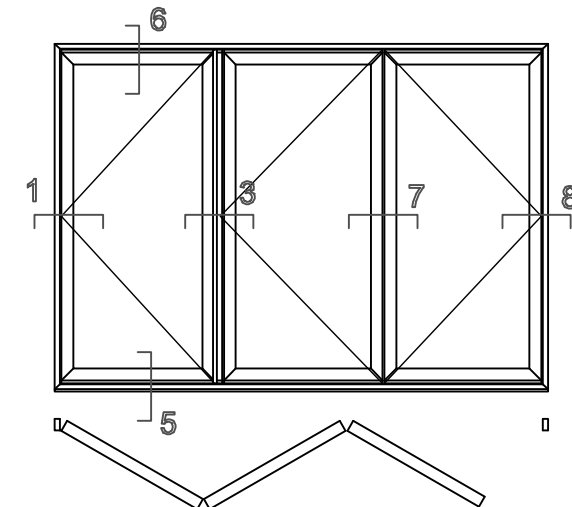
GLASS SIZES	3 X	W/3 - 158
		H - 226

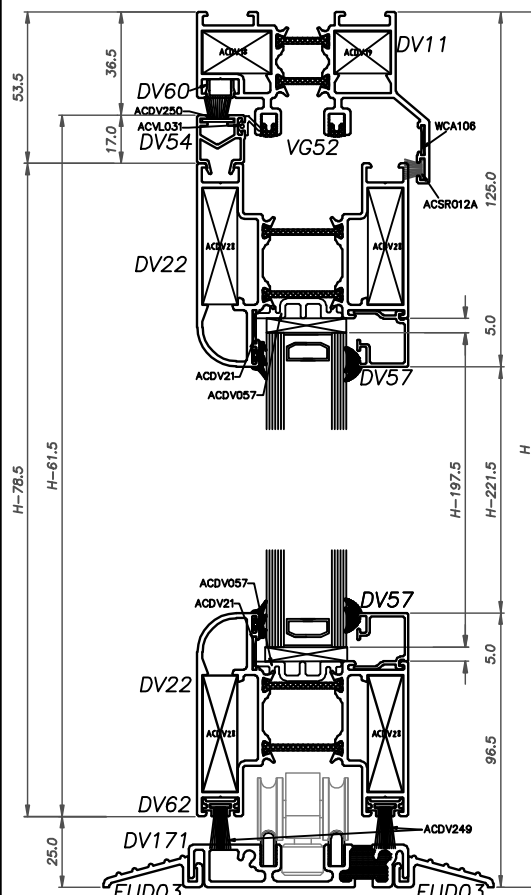
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	6 x (W/3-39)	BRUSH PILE
ACDV057	12	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACMX309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 2E WITH THRESHOLD





## PROFILE CUTTING SCHEDULE

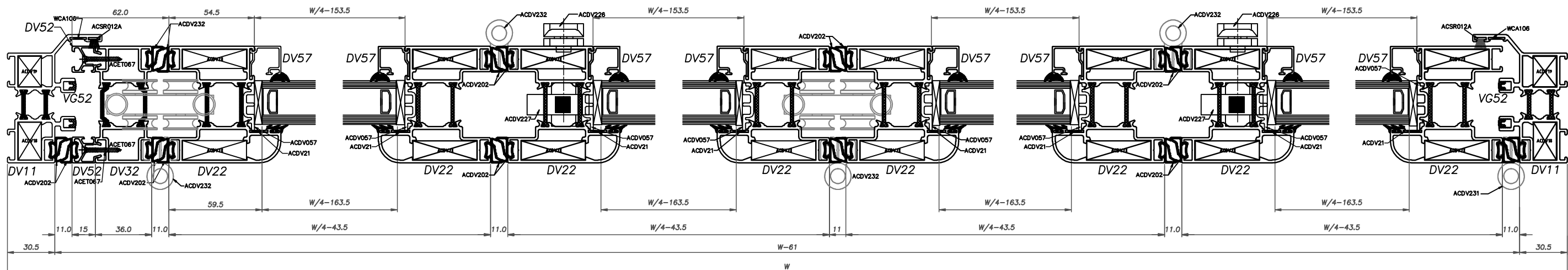
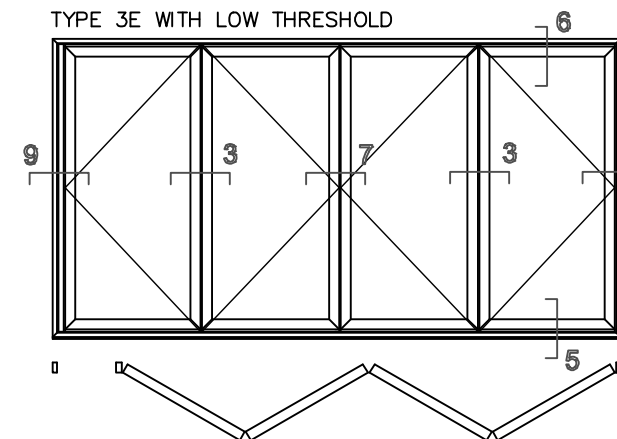
DV11		1		W
DV11		2		H-3
DV22		8		W/4-43.5
DV22		8		H-78.5
DV32		1		H-73.5
DV54		4		W/4-43.5
DV54		2		H-107
DV5x		8		W/4-153.5
DV5x		8		H-221.5
DV60		1		W-61
DV62		8		W/4-43.5
DV171		1		W-87
EUD03		1		W-87
EUD03		1		W-121
VG52		2		W-87
VG52		4		H-515
VG53		2		W-82

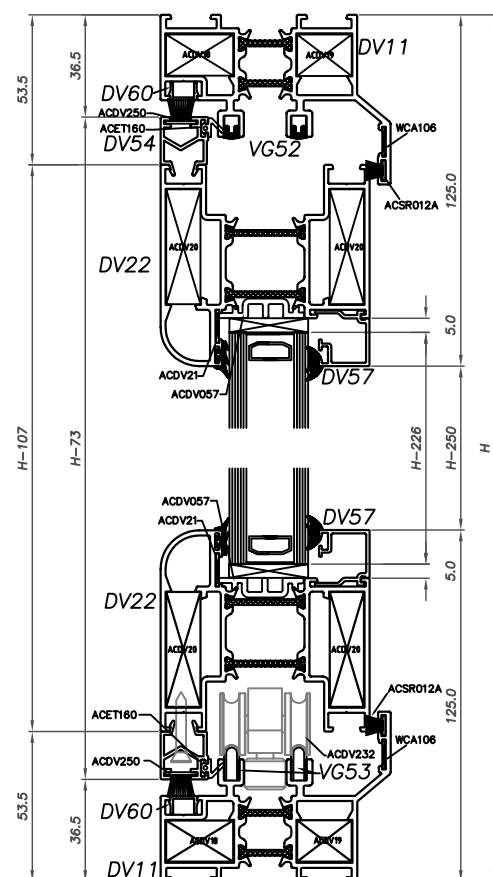
GLASS SIZES 4X	W/4- 163.5
	H - 197.5

**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent



























## ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230		SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV242	1	END CAP FOR DV32/DV1
ACDV243	1	END CAP FOR DV32/DV1
ACDV249	8 x (W/4-4.3.5)	BRUSH PILE
ACDV657	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





### PROFILE CUTTING SCHEDULE

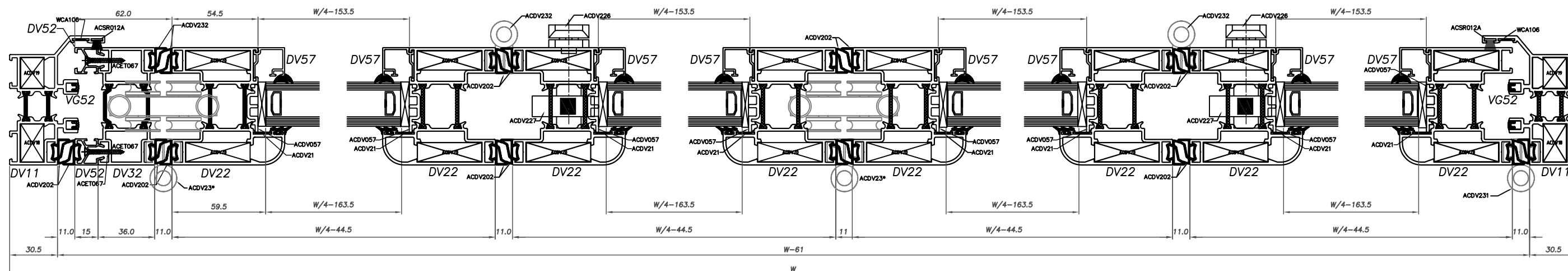
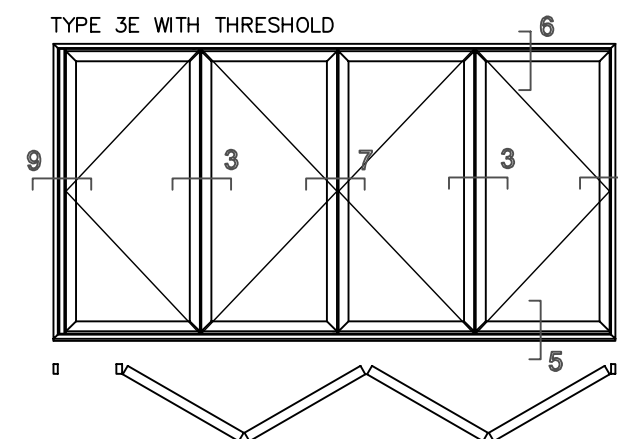
DV11		2		W
DV11		2		H
DV22		8		W/4-44.5
DV22		8		H-107
DV32		1		H-89
DV5x		8		W/4-43.5
DV5x		2		H-73
DV57		8		W/4-153.5
DV57		8		H-250
DV60		2		W-61
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82

GLASS SIZES 4X	W/4- 163.5
	H - 226

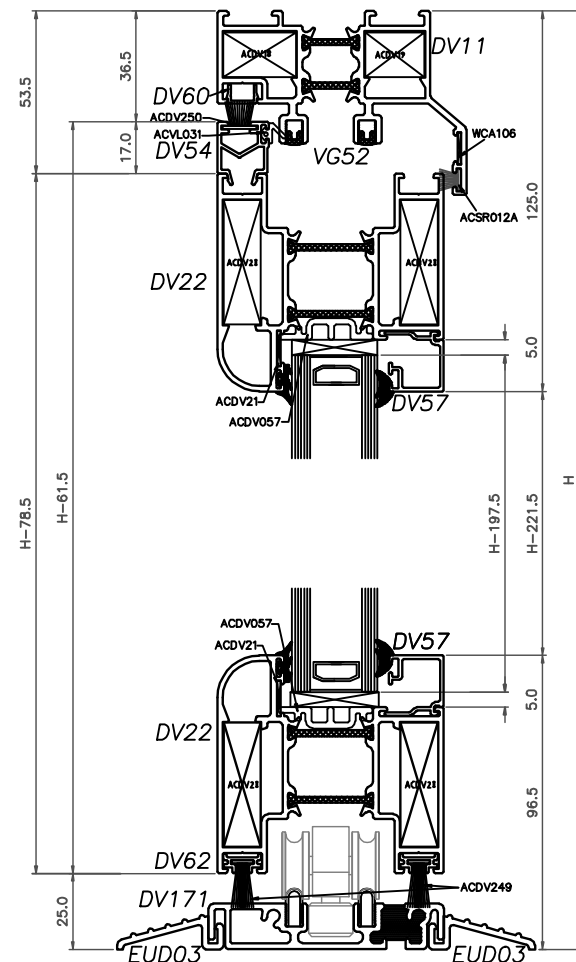
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

## ACCESSORIES



































ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-73)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	2	END CAP FOR DV32/DV11
ACDV250	8 x (w/4-4.3.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229



## Do Not Scale From This Drawing



## PROFILE CUTTING SCHEDULE

DV11		1		W
DV11		2		H-3
DV22		8		W/4-29
DV22		8		H-78.5
DV54		4		W/4-29
DV56		1		H-61.5
DV56		1		H-78.5
DV5x		8		W/4-138
DV5x		8		H-221.5
DV60		1		W-61
DV62		8		W/4-29
DV171		1		W-87
EUD03		1		W-87
EUD03		1		W-121
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82

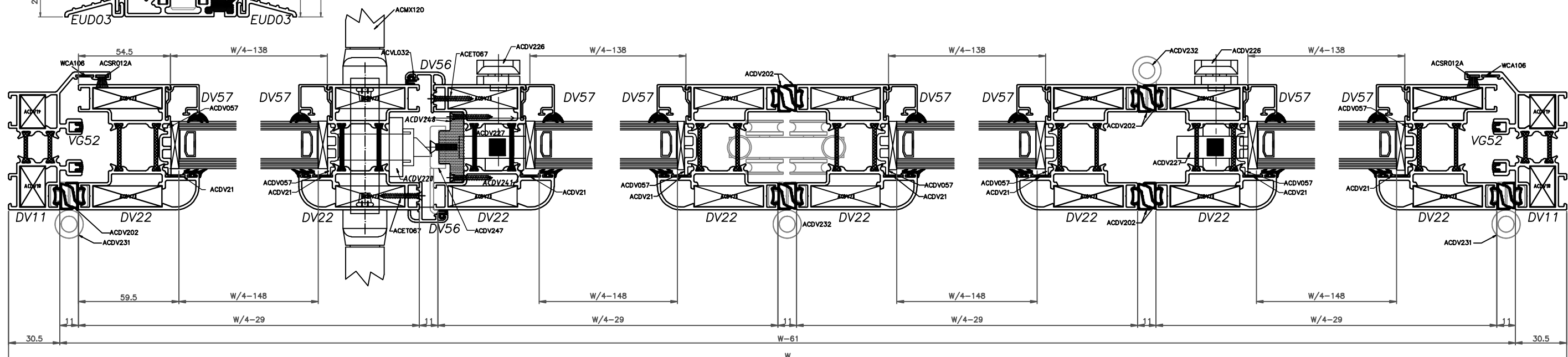
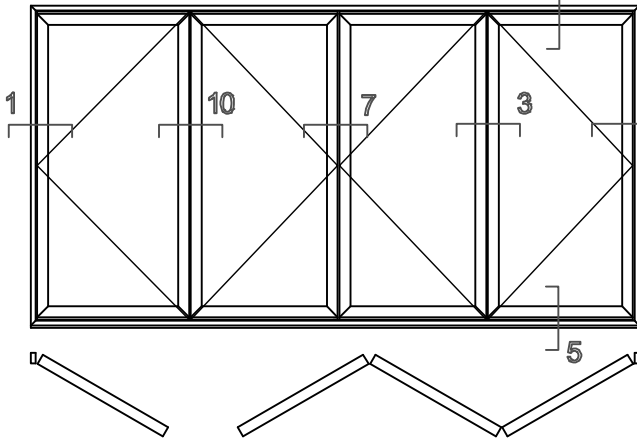
GLASS SIZES 4X	W/4- 148
	H - 197.5

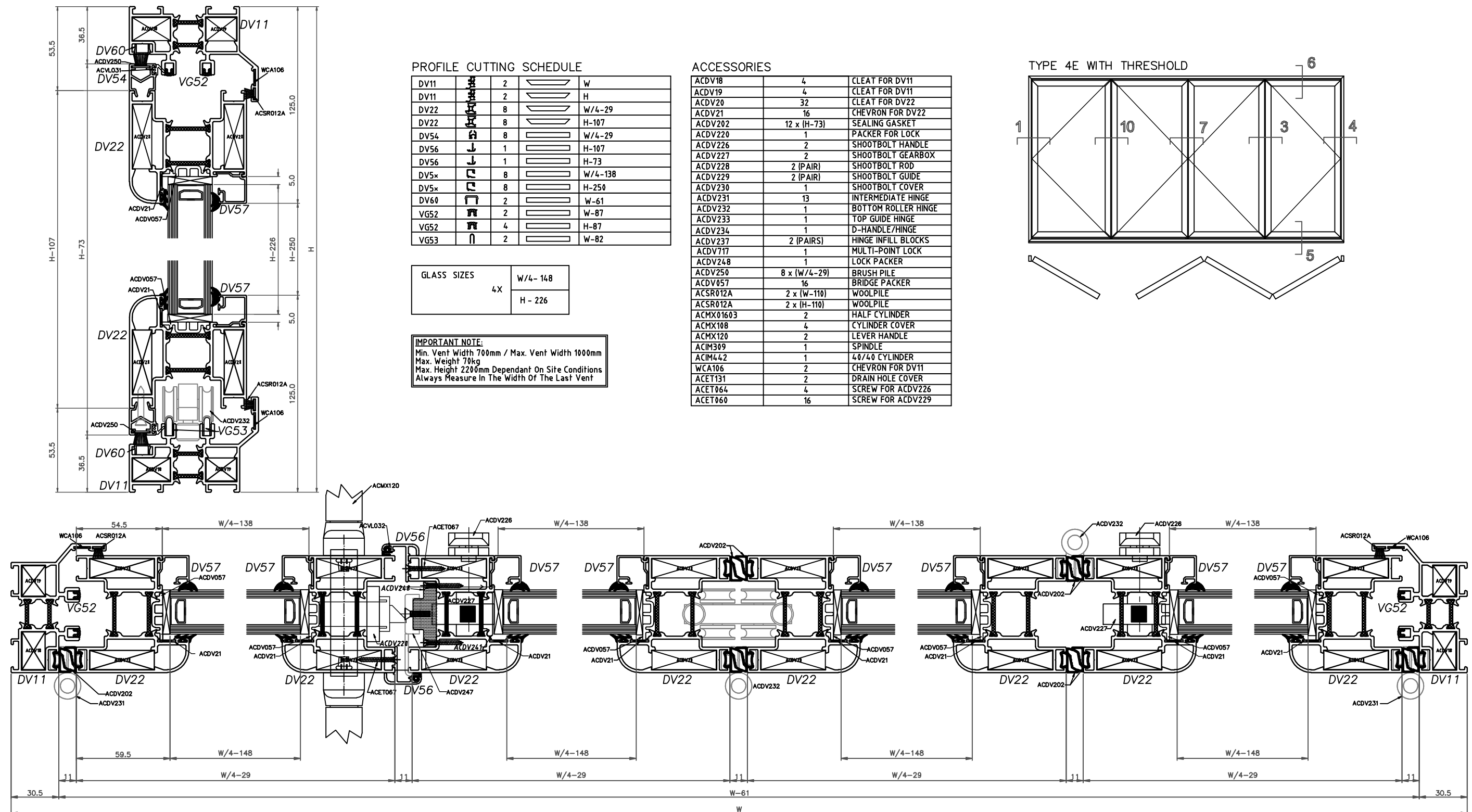
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

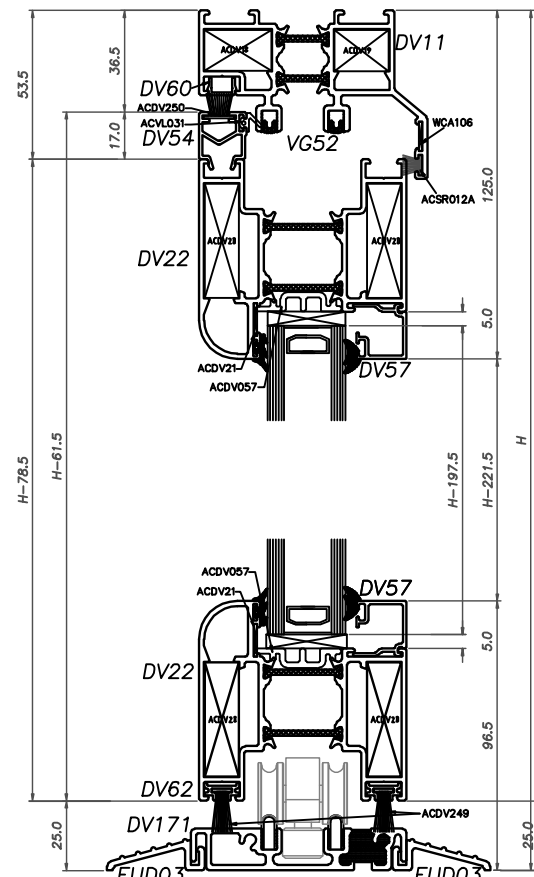
## ACCESSORIES

ACDV18		2	CLEAT FOR DV11
ACDV19		2	CLEAT FOR DV11
ACDV20		32	CLEAT FOR DV22
ACDV21		16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)		SEALING GASKET
ACDV220		1	PACKER FOR LOCK
ACDV226		2	SHOOTBOLT HANDLE
ACDV227		2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)		SHOOTBOLT ROD
ACDV229	2 (PAIR)		SHOOTBOLT GUIDE
ACDV230		1	SHOOTBOLT COVER
ACDV231		13	INTERMEDIATE HINGE
ACDV232		1	BOTTOM ROLLER HINGE
ACDV233		1	TOP GUIDE HINGE
ACDV234		1	D-HANDLE/HINGE
ACDV237	4 (PAIRS)		HINGE INFILL BLOCKS
ACDV239	1 (PAIR)		LOW THRESHOLD BLOCK
ACDV717		1	MULTI-POINT LOCK
ACDV248		1	LOCK PACKER
ACDV249	8 x (W/4-29)		BRUSH PILE
ACDV557		16	BRIDGE PACKER
ACSR012A	2 x (W-110)		WOOLPILE
ACSR012A	2 x (H-110)		WOOLPILE
ACMX01603		2	HALF CYLINDER
ACMX108		4	CYLINDER COVER
ACMX120		2	LEVER HANDLE
ACIM309		1	SPINDLE
ACIM442		1	40/40 CYLINDER
WCA106		2	CHEVRON FOR DV11
ACET131		2	DRAIN HOLE COVER
ACET064		4	SCREW FOR ACDV226
ACET060		16	SCREW FOR ACDV229

TYPE 4E WITH LOW THRESHOLD







### PROFILE CUTTING SCHEDULE

DV11		1		W
DV11		2		H-3
DV22		8		W/4-52.5
DV22		8		H-78.5
DV32		2		H-73.5
DV54		4		W/4-52.5
DV5x		8		W/4-161.5
DV5x		8		H-221.5
DV68		2		W-61
DV62		8		W/4-52.5
DV171		1		W-87
EUD03		1		W-87
EUD03		1		W-121
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82

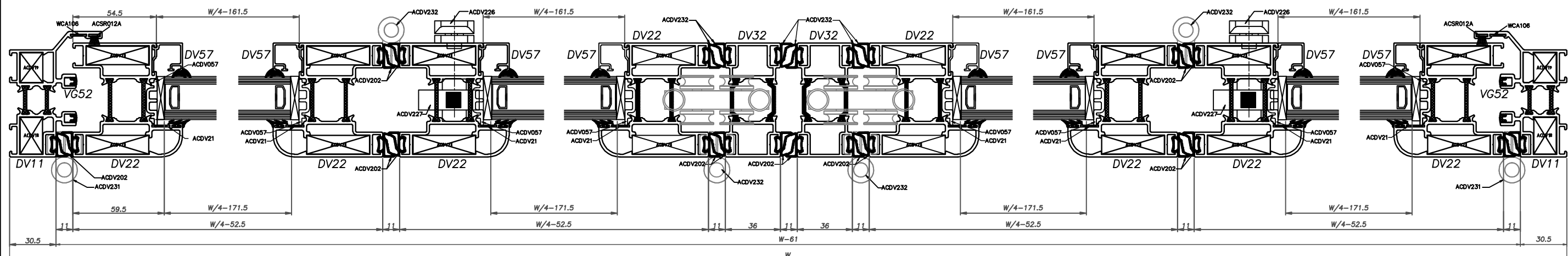
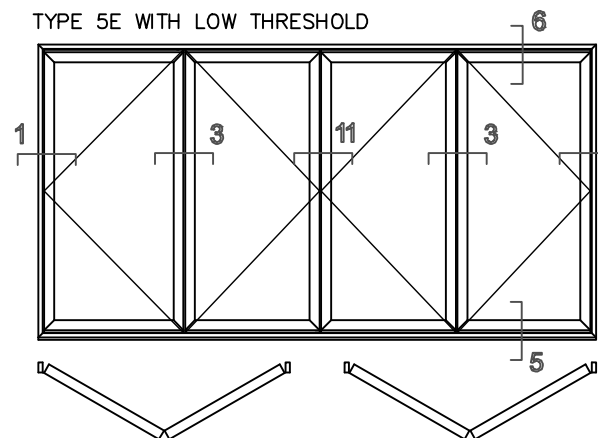
GLASS SIZES 4X	W/4- 171.5
	H - 197.5

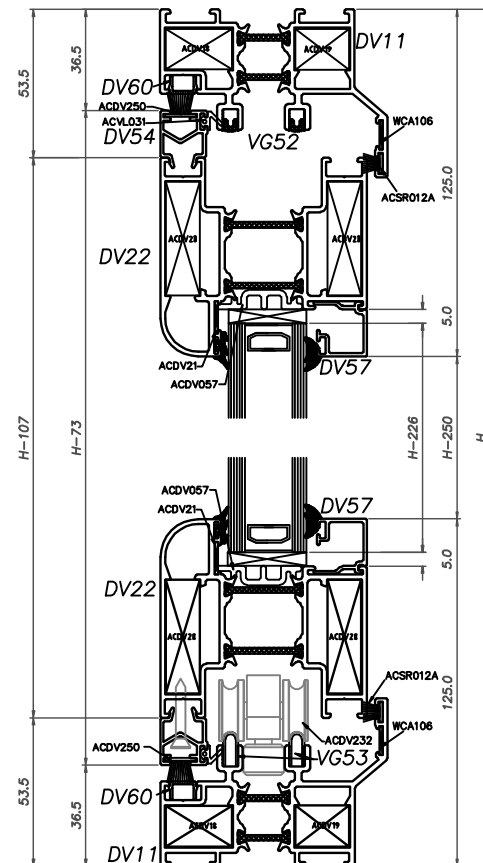
**IMPORTANT NOTE:**

Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

## ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV242	2	END CAP FOR DV32/DV17
ACDV243	2	END CAP FOR DV32/DV11
ACDV249	8 x (W/4-52.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	1	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

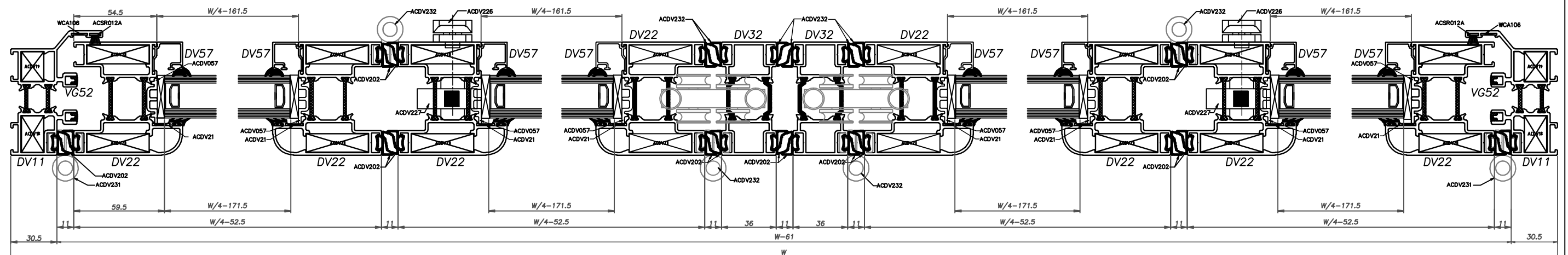
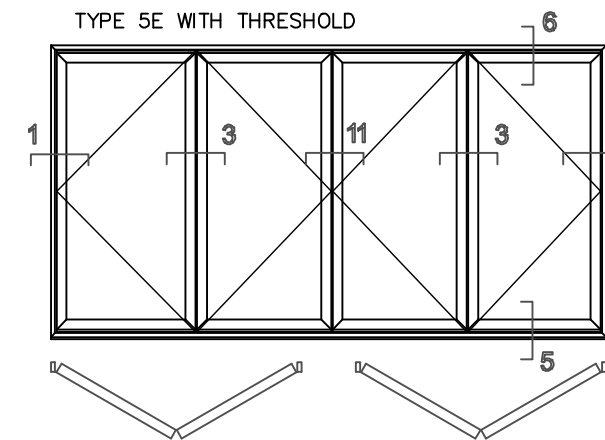
DV11	2	W
DV11	2	H
DV22	8	W/4-52.5
DV22	8	H-107
DV32	2	H-89
DV54	8	W/4-52.5
DV55	1	W-61
DV5x	8	W/4-161.5
DV5x	8	H-250
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82

GLASS SIZES	4X	W/4-171.5
		H-226

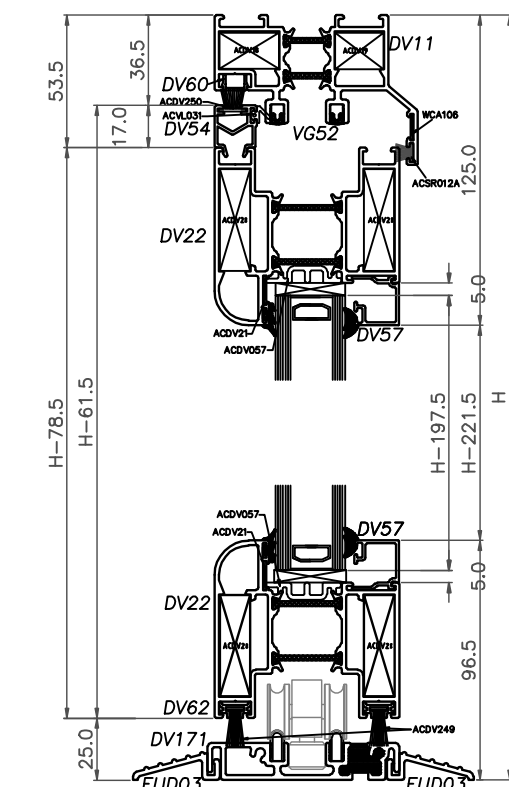
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-73)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	4	END CAP FOR DV32/DV11
ACDV250	8 x (W/4-52.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229



# Type 6E With Low Threshold - Open Out



## PROFILE CUTTING SCHEDULE

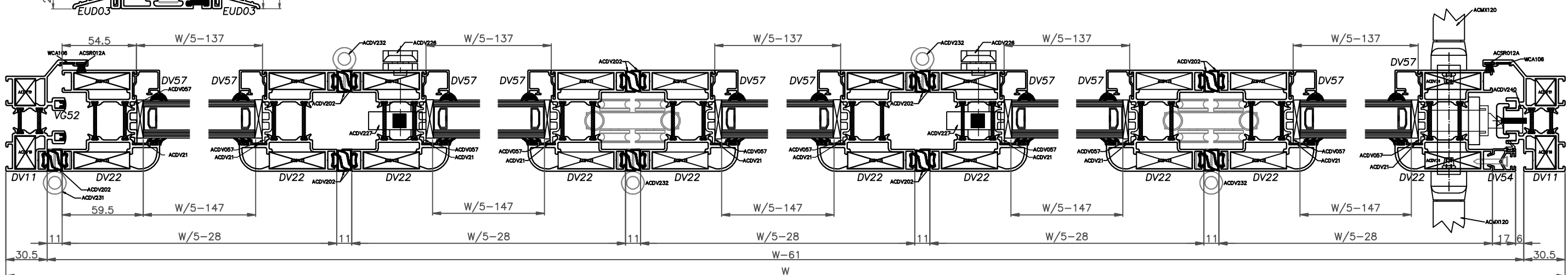
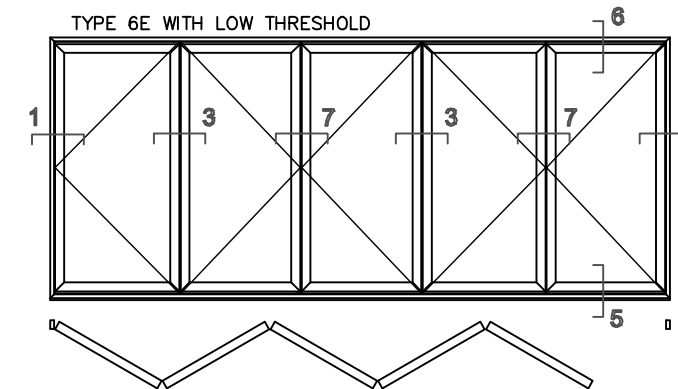
DV11	1	W
DV11	2	H-3
DV22	10	W/5-28
DV22	10	H-78.5
DV54	1	H-61.5
DV54	1	W/5-11
DV54	4	W/5-28
DV5x	10	W/5-137
DV5x	10	H-221.5
DV60	2	W-61
DV171	1	W-87
EUD03	1	W-87
EUD03	1	W-121
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82

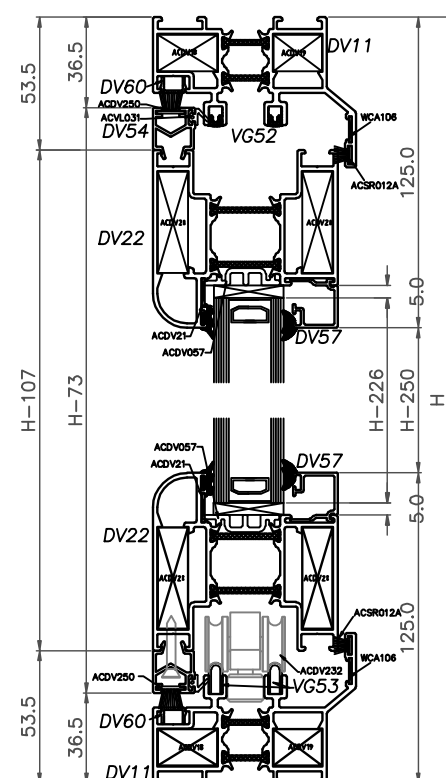
GLASS SIZES	5X	W/5-147
		H-197.5

**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent














## ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	40	CLEAT FOR DV22
ACDV21	20	CHEVRON FOR DV22
ACDV22	20 x (H-61.5)	SEALING GASKET
ACDV22	1	PACKER FOR LOCK
ACDV22	2	SHOOTBOLT HANDLE
ACDV22	2	SHOOTBOLT GEARBOX
ACDV22	2 (PAIR)	SHOOTBOLT ROD
ACDV22	2 (PAIR)	SHOOTBOLT GUIDE
ACDV23	2	SHOOTBOLT COVER
ACDV23	14	INTERMEDIATE HINGE
ACDV23	2	BOTTOM ROLLER HINGE
ACDV23	2	TOP GUIDE HINGE
ACDV23	2	D-HANDLE/HINGE
ACDV23	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV23	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV23	1	MULTI-POINT LOCK
ACDV24	1	LOCK PACKER
ACDV24	10 x (W/5-28)	BRUSH PILE
ACDV25	16	BRIDGE PACKER
ACDV26	2 x (W-110)	WOOLPILE
ACDV26	2 x (H-110)	WOOLPILE
ACDV27	2	HALF CYLINDER
ACDV27	4	CYLINDER COVER
ACDV27	2	LEVER HANDLE
ACDV27	1	SPINDLE
ACDV27	1	40/40 CYLINDER
ACDV27	2	CHEVRON FOR DV11
ACDV27	2	DRAIN HOLE COVER
ACDV27	4	SCREW FOR ACDV22
ACDV27	16	SCREW FOR ACDV22





### PROFILE CUTTING SCHEDULE

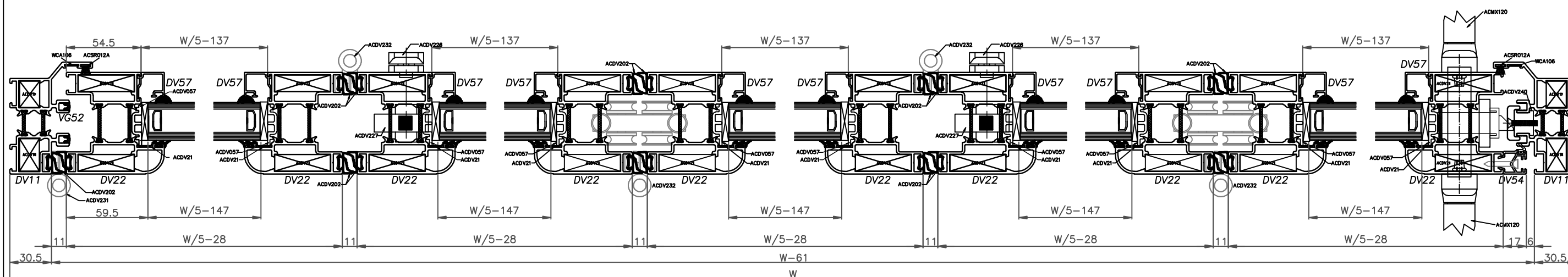
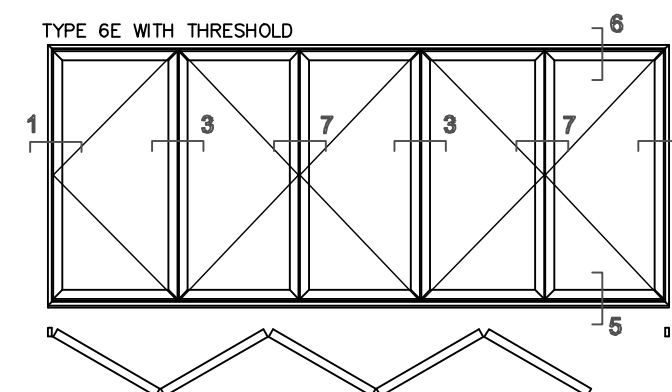
PROFILE SORTING SCHEDULE			
DV11		2	W
DV11		2	H
DV22		10	W/5-28
DV22		10	H-107
DV54		1	H-73
DV54		2	W/5-11
DV54		8	W/5-28
DV60		2	W-61
DV5x		10	W/5-137
DV5x		10	H-250
VG52		2	W-87
VG52		4	H-87
VG53		2	W-87

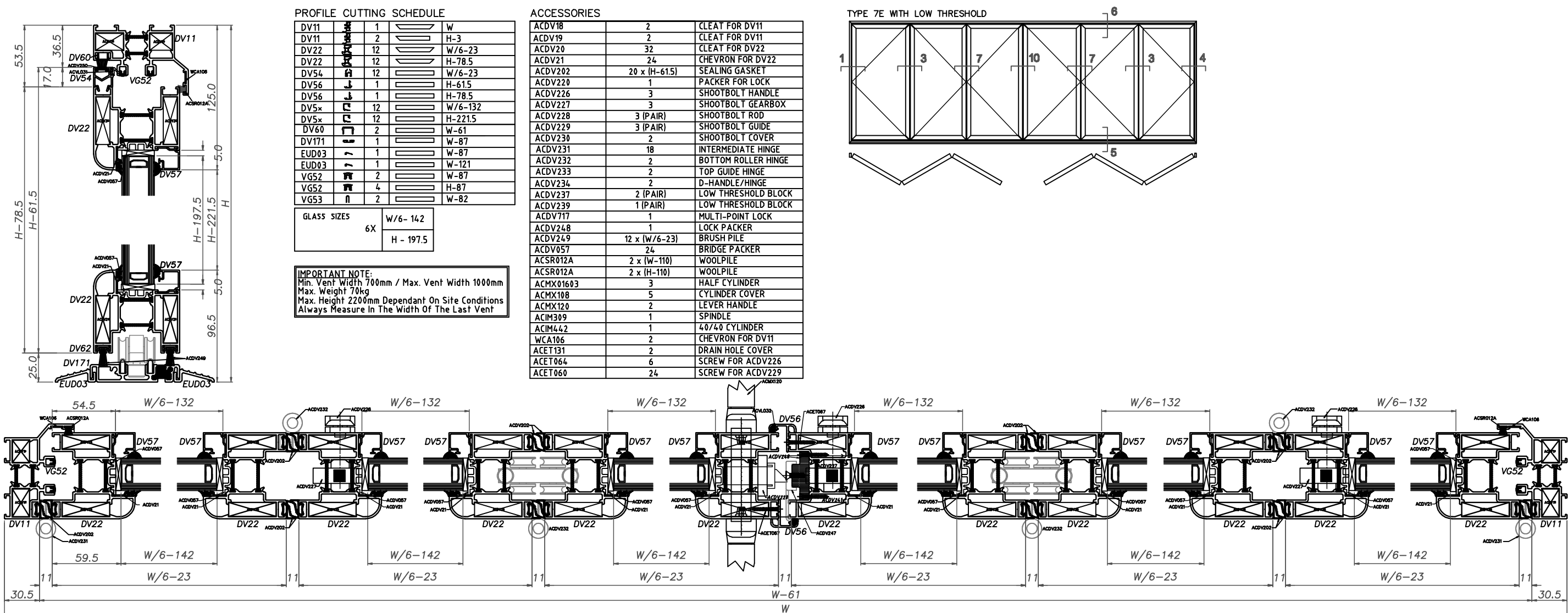
GLASS SIZES 5X	W/5- 147
	H - 226

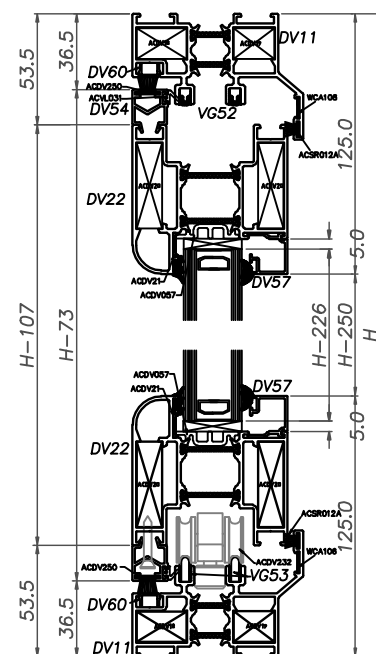
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

## ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	20	CHEVRON FOR DV22
ACDV202	20 x (H-73)	SEALING GASKET
ACDV228	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	10 x (W/5-20)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	4	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM44.2	1	4.0/4.0 CYLINDER
WC4106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229







PROFILE CUTTING SCHEDULE

DV11	2	W
DV11	2	H
DV22	12	W/6-23
DV22	12	H-107
DV54	12	W/6-23
DV56	1	H-107
DV56	1	H-73
DV5x	12	W/6-132
DV5x	12	H-250
DV60	2	W-61
VG52	2	H-87
VG52	4	H-87
VG53	2	W-82

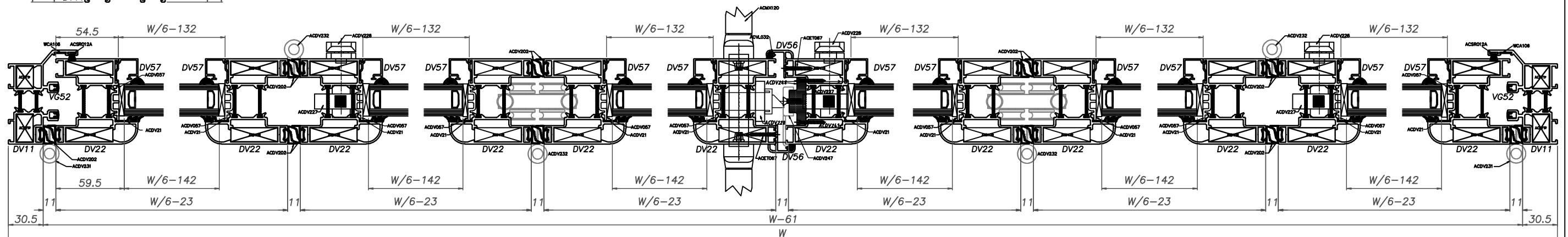
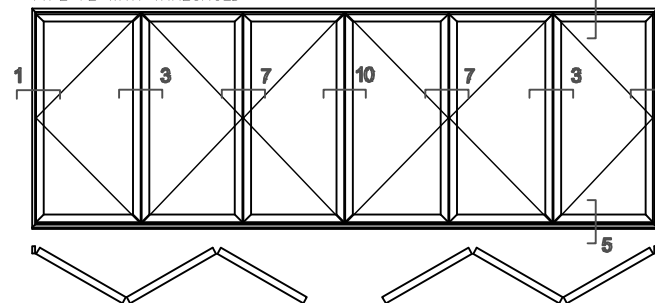
GLASS SIZES	6X	W/6-142
		H-226

**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependent On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	48	CLEAT FOR DV22
ACDV21	24	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	3 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	2 (PAIR)	LOW THRESHOLD BLOCK
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	6 x (W/6-23)	BRUSH PILE
ACDV057	24	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	3	HALF CYLINDER
ACMX108	5	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	6	SCREW FOR ACDV226
ACET060	24	SCREW FOR ACDV229

TYPE 7E WITH THRESHOLD



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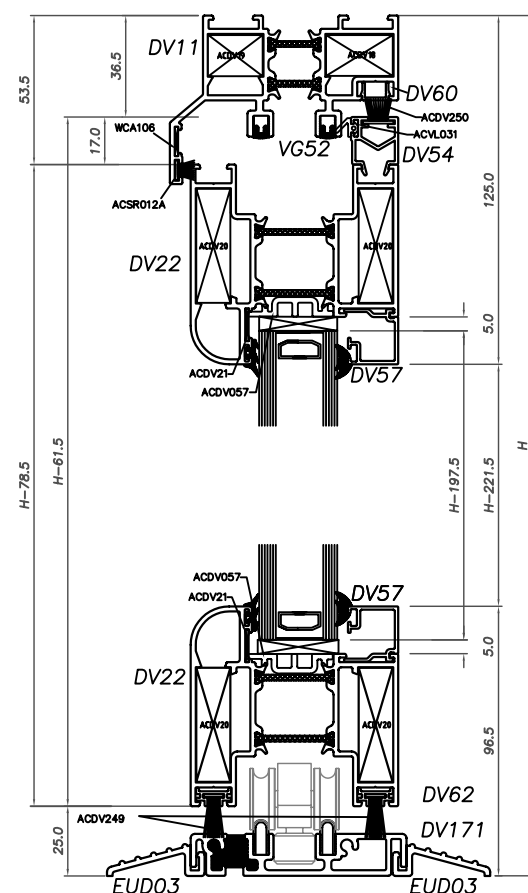
Visofold Panorama



Construction Drawing Drawing Number: fDV-01-00

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### PROFILE CUTTING SCHEDULE

DV11	1		W
DV11	2		H-3
DV22	6		W/3-50.5
DV22	6		H-78.5
DV32	1		H-73.5
DV54	3		W/3-50.5
DV56	1		H-61.5
DV56	1		H-78.5
DV5x	12		W/3-160
DV5x	12		H-221.5
DV60	1		W - 61
DV62	6		W/3-50.5
DV171	1		W-87
EUD03	1		W-87
EUD03	1		W-121
VG52	4		H-87
VG52	2		W-61.5
VG53	2		W-82

GLASS SIZES 3 X	W/3 - 170
	H - 197.5

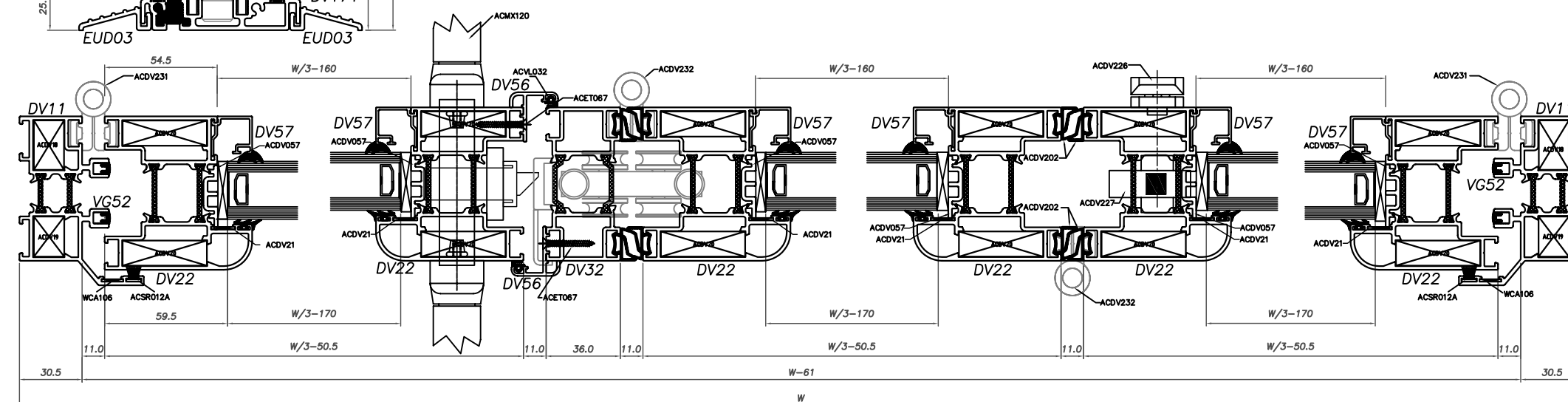
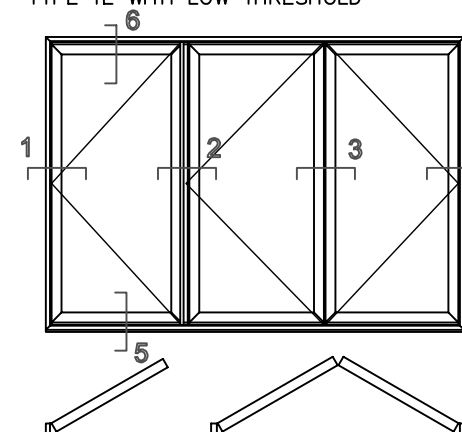
**IMPORTANT NOTE:**

**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

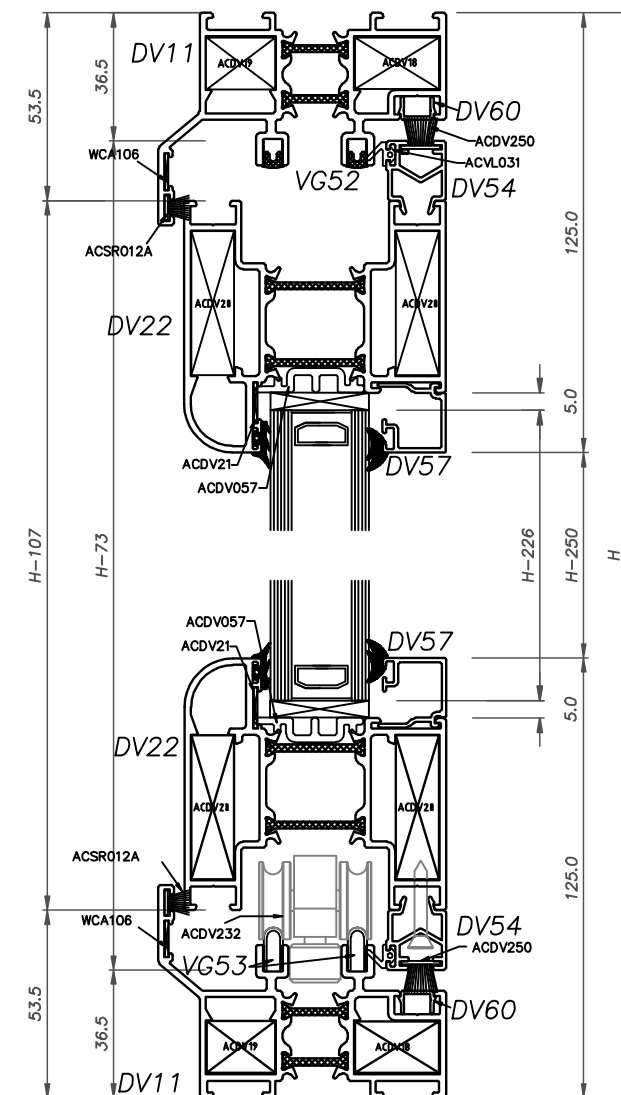
## ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV242	1	END CAP FOR DV32/DV17
ACDV243	1	END CAP FOR DV32/DV17
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV249	6 x (W/3-50.5)	BRUSH PILE
ACDV057	12	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACMX309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 1E WITH LOW THRESHOLD



## Do Not Scale From This Drawing



## PROFILE CUTTING SCHEDULE

DV11		2		W
DV11		2		H
DV22		6		W/3-50.5
DV22		6		H-107
DV32		1		H-89
DV54		6		W/3-50.5
DV56		1		H-73
DV56		1		H-107
DV5x		6		W/3-160
DV5x		6		H-250
VG52		2		W-87
VG52		4		H-87
VG53		2		W-82
DV60		2		W-61

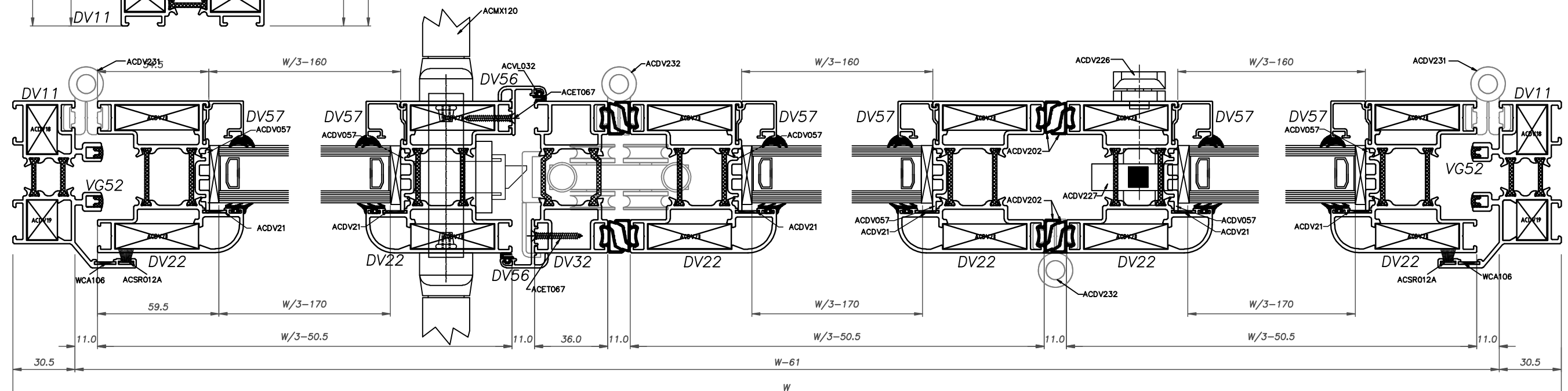
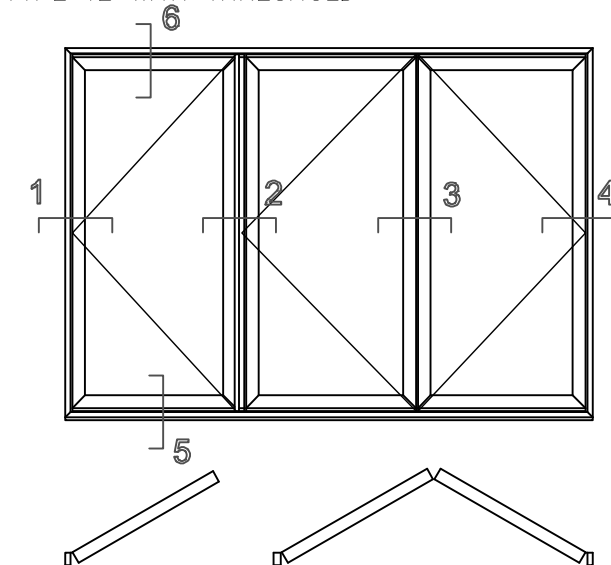
GLASS SIZES 3 X	W/3 - 170
	H - 226

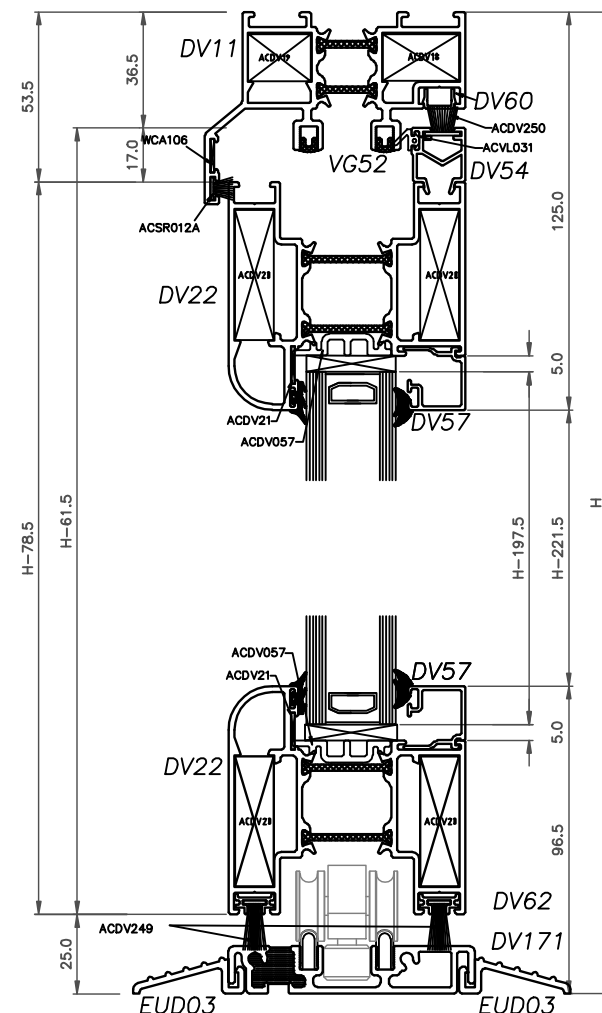
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

## ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT RODS
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	2	END CAP FOR DV32/DV31
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACET250	3 X (W/3-50.5)	BRUSH PILE
ACDV057	12	BRIDGE PACKERS
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACMX309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 1E WITH THRESHOLD





## PROFILE CUTTING SCHEDULE

DV11	##	1		W
DV11	##	2		H-3
DV22	##	6		W/3-39
DV22	##	6		H-78.5
DV54	##	2		W/3-39
DV54	##	1		W/3-36.5
DV54	##	1		H-61.5
DV5x	##	6		W/3-14.8
DV57	##	6		H-221.5
DV60	##	1		W - 61
DV62	##	6		W/3-39
DV171	##	1		W-87
EUD03	##	1		W-87
EUD03	##	1		W-121
VG52	##	2		W-87
VG52	##	4		H-58.5
VG53	##	2		W-82

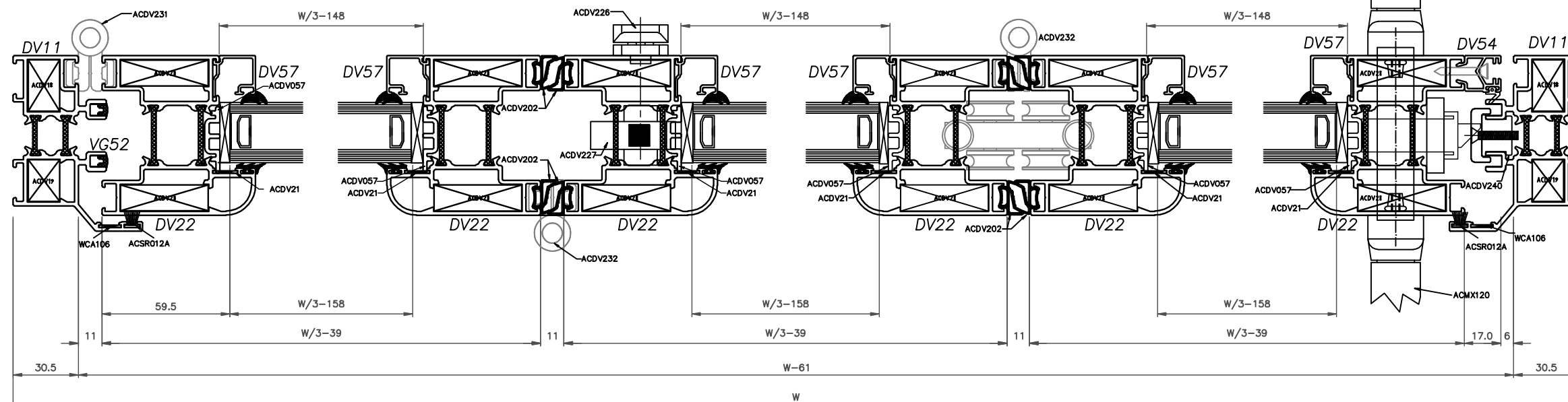
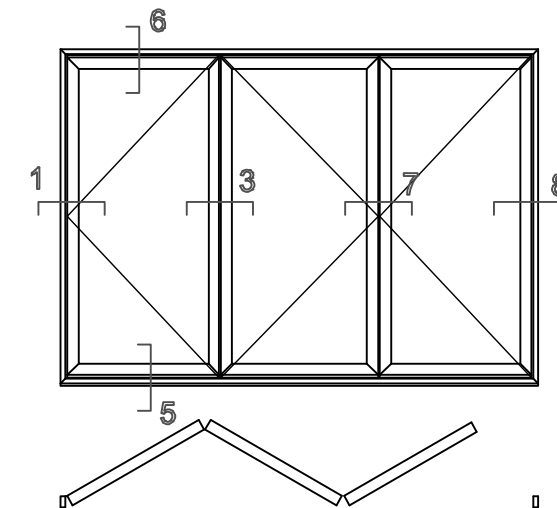
GLASS SIZES	3 X	W/3 - 158
		H - 197.5

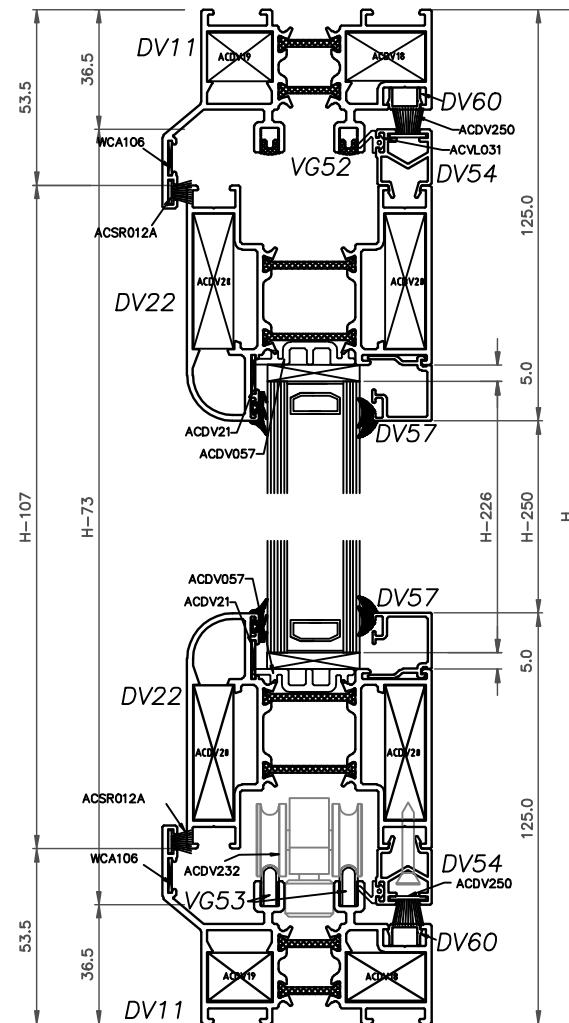
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

## ACCESSORIES

ACDV18		2	CLEAT FOR DV11
ACDV19		2	CLEAT FOR DV11
ACDV20		24	CLEAT FOR DV22
ACDV21		12	CHEVRON FOR DV22
ACDV202		12 x (H-61.5)	SEALING GASKET
ACDV220		1	PACKER FOR LOCK
ACDV226		1	SHOOTBOLT HANDLE
ACDV227		1	SHOOTBOLT GEARBOX
ACDV228		1 (PAIR)	SHOOTBOLT ROD
ACDV229		1 (PAIR)	SHOOTBOLT GUIDE
ACDV230		1	SHOOTBOLT COVER
ACDV231		9	INTERMEDIATE HINGE
ACDV232		1	BOTTOM ROLLER HINGE
ACDV233		1	TOP GUIDE HINGE
ACDV234		1	D-HANDLE/HINGE
ACDV237		2 (PAIRS)	HINGE INFILL BLOCKS
ACDV239		1 (PAIR)	LOW THRESHOLD BLOCK
ACDV717		1	MULTI-POINT LOCK
ACDV248		1	LOCK PACKER
ACDV249		6 x (W/3-39)	BRUSH PILE
ACDV057		12	BRIDGE PACKER
ACSR012A		2 x (W-110)	WOOLPILE
ACSR012A		2 x (H-110)	WOOLPILE
ACMX01603		1	HALF CYLINDER
ACMX108		3	CYLINDER COVER
ACMX120		2	LEVER HANDLE
ACIM309		1	SPINDLE
ACIM442		1	40/40 CYLINDER
WCA106		2	CHEVRON FOR DV11
ACET131		2	DRAIN HOLE COVER
ACET064		2	SCREW FOR ACDV226
ACET060		8	SCREW FOR ACDV229

TYPE 2E WITH LOW THRESHOLD





PROFILE CUTTING SCHEDULE

DV11	2	W
DV11	2	H
DV22	6	W/3-39
DV22	6	H-107
DV54	4	W/3-39
DV54	2	W/3-39
DV54	1	H-73
DV60	2	W-61
DV5x	6	W/3-148
DV5x	6	H-250
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82

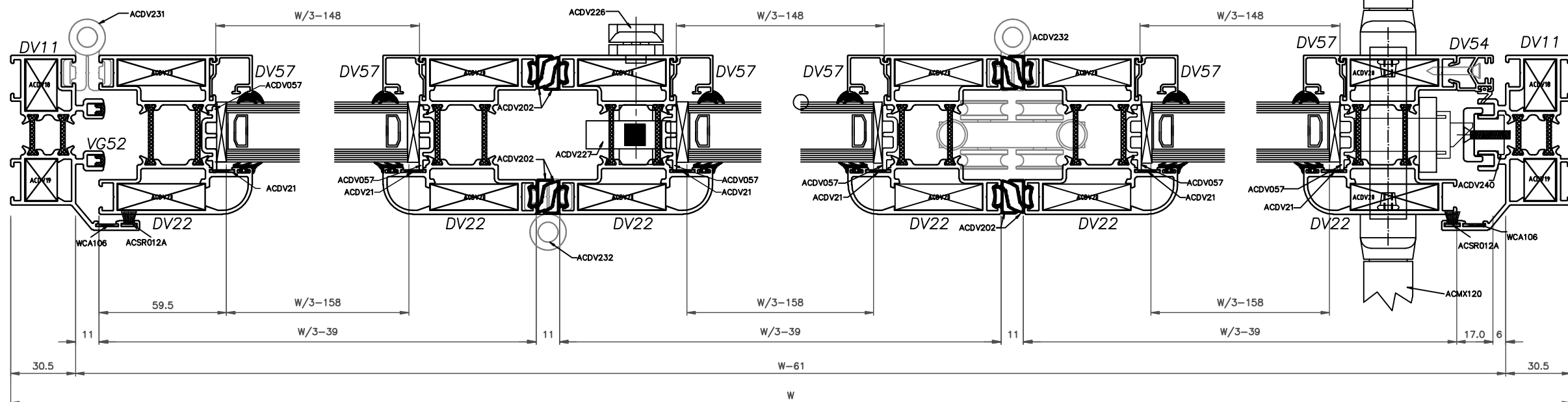
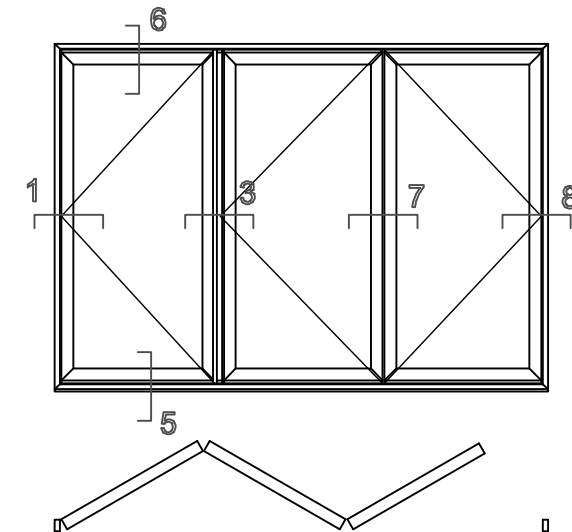
GLASS SIZES	W/3 - 158
3 X	H - 226

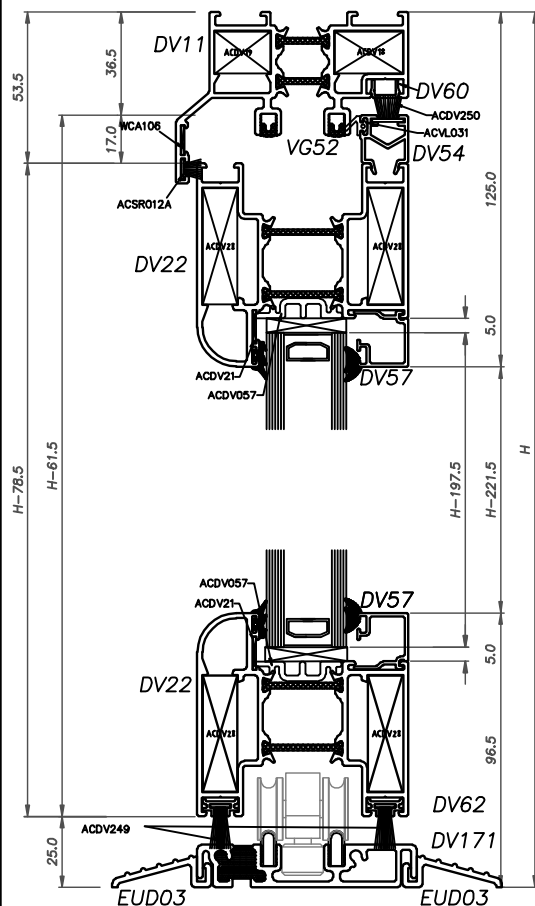
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	24	CLEAT FOR DV22
ACDV21	12	CHEVRON FOR DV22
ACDV202	12 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	6 x (W/3-39)	BRUSH PILE
ACDV057	12	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	1	HALF CYLINDER
ACMX108	3	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACMX309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	2	SCREW FOR ACDV226
ACET060	8	SCREW FOR ACDV229

TYPE 2E WITH THRESHOLD





PROFILE CUTTING SCHEDULE

DV11	1	W
DV11	2	H-3
DV22	8	W/4-43.5
DV22	8	H-78.5
DV32	1	H-73.5
DV54	4	W/4-43.5
DV54	2	H-107
DV5x	8	W/4-153.5
DV5x	8	H-221.5
DV60	1	W-61
DV62	8	W/4-43.5
DV171	1	W-87
EUD03	1	W-87
EUD03	1	W-121
VG52	2	W-87
VG52	4	H-51.5
VG53	2	W-82

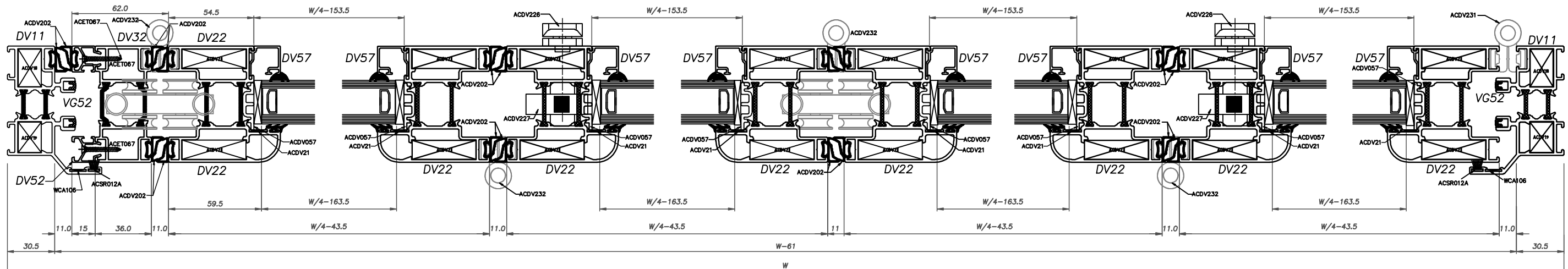
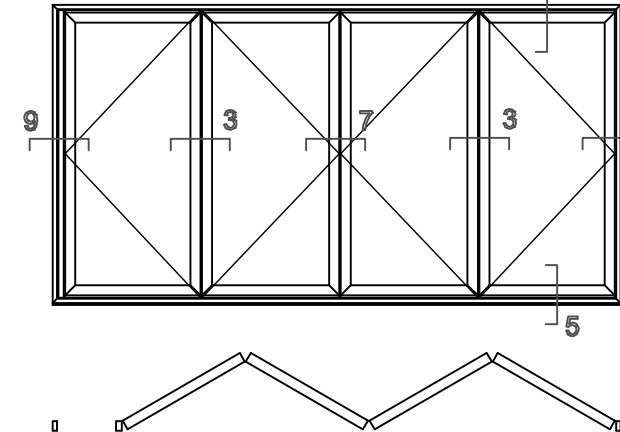
GLASS SIZES	4X	W/4-163.5
		H-197.5

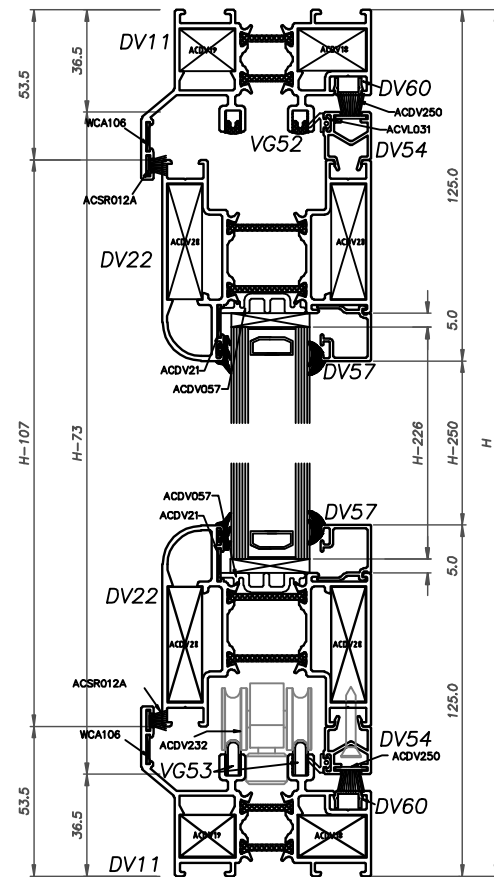
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV242	1	END CAP FOR DV32/DV171
ACDV243	1	END CAP FOR DV32/DV11
ACDV249	8 x (W/4-43.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET664	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229

TYPE 3E WITH LOW THRESHOLD





PROFILE CUTTING SCHEDULE

DV11	2	W
DV11	2	H
DV22	8	W/4-43.5
DV22	8	H-107
DV32	1	H-89
DV5*	8	W/4-43.5
DV5*	2	H-73
DV57	8	W/4-153.5
DV57	8	H-250
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82
DV60	1	W-61

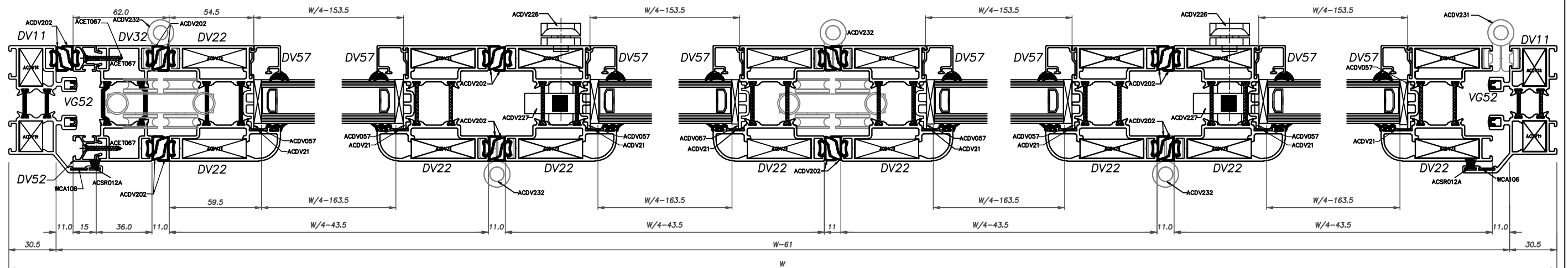
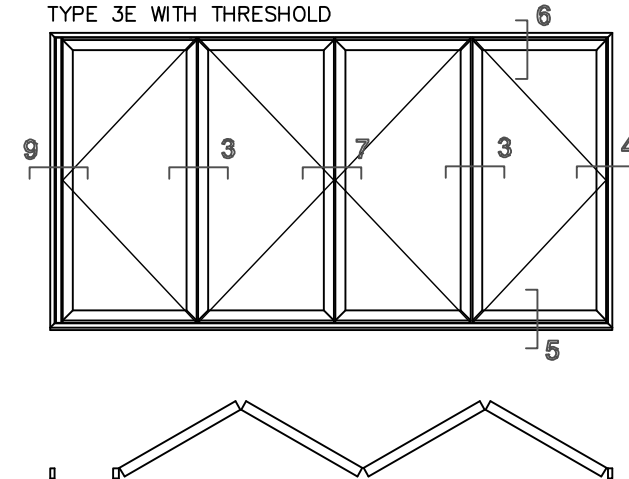
GLASS SIZES	W/4-163.5
4X	H-226

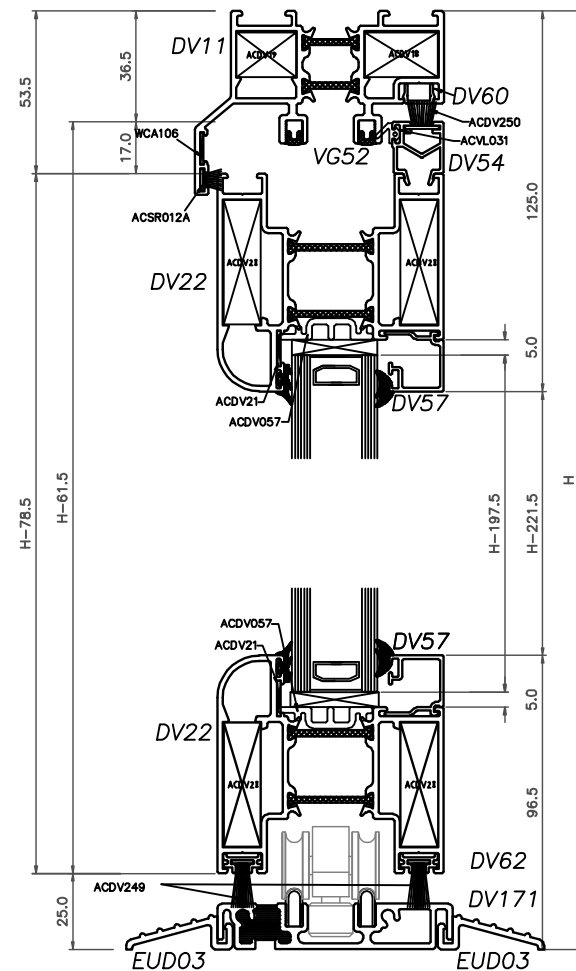
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES


















ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-73)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	2 (PAIRS)	HINGE INFILL BLOCKS
ACDV243	2	END CAP FOR DV32/DV11
ACDV250	8 x (W/4-43.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229

TYPE 3E WITH THRESHOLD





## PROFILE CUTTING SCHEDULE

DV11	W	1		W
DV11	H-3	2		H-3
DV22	W/4-29	8		W/4-29
DV22	H-78.5	8		H-78.5
DV54	W/4-29	4		W/4-29
DV56	H-61.5	1		H-61.5
DV56	H-78.5	1		H-78.5
DV5x	W/4-138	8		W/4-138
DV5x	H-221.5	8		H-221.5
DV62	W/4-29	8		W/4-29
DV171	W-87	1		W-87
EUD83	W-87	1		W-87
EUD83	W-121	1		W-121
VG52	W-87	2		W-87
VG52	H-87	4		H-87
VG53	W-82	2		W-82
DV60	W-31	1		W-31

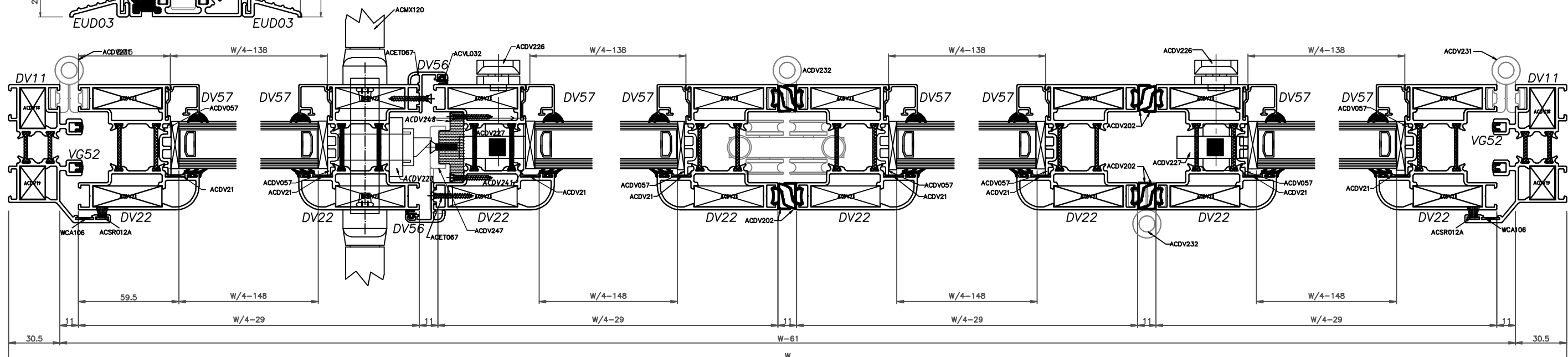
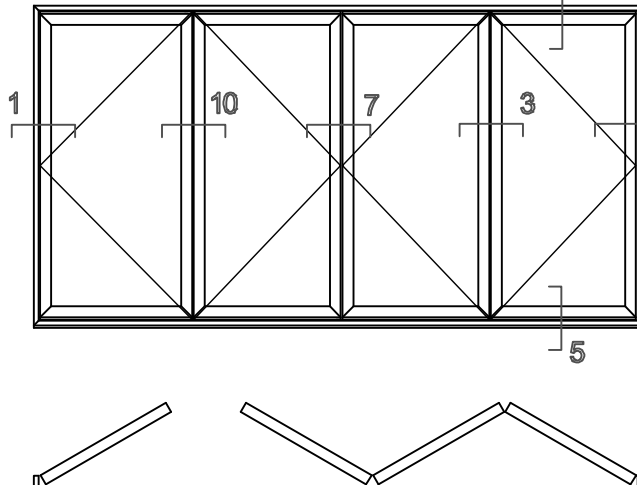
GLASS SIZES 4X	W/4- 148
	H - 197.5

**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

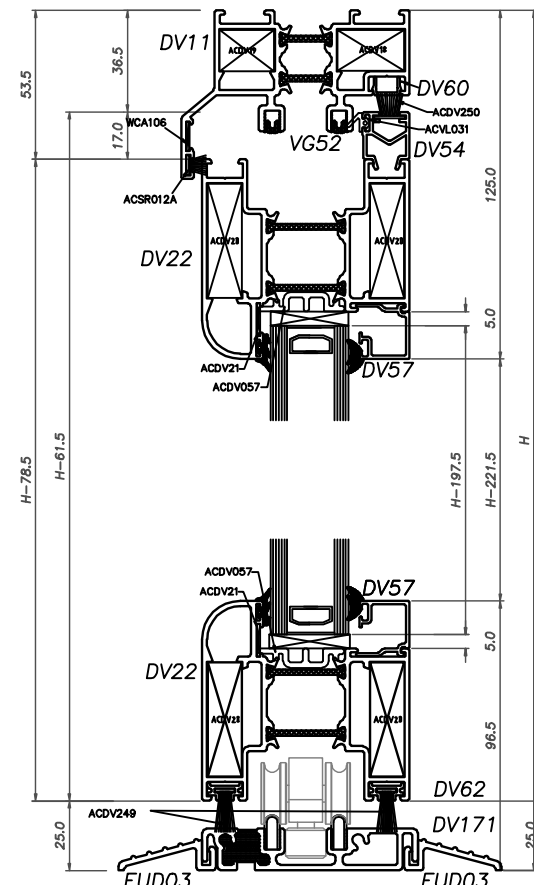
## ACCESSORIES

ACDV18		2	CLEAT FOR DV11
ACDV19		2	CLEAT FOR DV11
ACDV20		32	CLEAT FOR DV22
ACDV21		16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)		SEALING GASKET
ACDV220		1	PACKER FOR LOCK
ACDV226		2	SHOOTBOLT HANDLE
ACDV227		2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)		SHOOTBOLT ROD
ACDV229	2 (PAIR)		SHOOTBOLT GUIDE
ACDV230		1	SHOOTBOLT COVER
ACDV231		13	INTERMEDIATE HINGE
ACDV232		1	BOTTOM ROLLER HINGE
ACDV233		1	TOP GUIDE HINGE
ACDV234		1	D-HANDLE/HINGE
ACDV237	4 (PAIRS)		HINGE INFILL BLOCKS
ACDV239	1 (PAIR)		LOW THRESHOLD BLOCK
ACDV717		1	MULTI-POINT LOCK
ACDV248		1	LOCK PACKER
ACDV249	8 x (W/4-29)		BRUSH PILE
ACDV57		16	BRIDGE PACKER
ACSR012A	2 x (W-110)		WOOLPILE
ACSR012A	2 x (H-110)		WOOLPILE
ACMX01603		2	HALF CYLINDER
ACMX108		4	CYLINDER COVER
ACMX120		2	LEVER HANDLE
ACIM309		1	SPINDLE
ACIM442		1	40/40 CYLINDER
WCA106		2	CHEVRON FOR DV11
ACET131		2	DRAIN HOLE COVER
ACET064		4	SCREW FOR ACDV226
ACET060		16	SCREW FOR ACDV229

TYPE 4E WITH LOW THRESHOLD







PROFILE CUTTING SCHEDULE

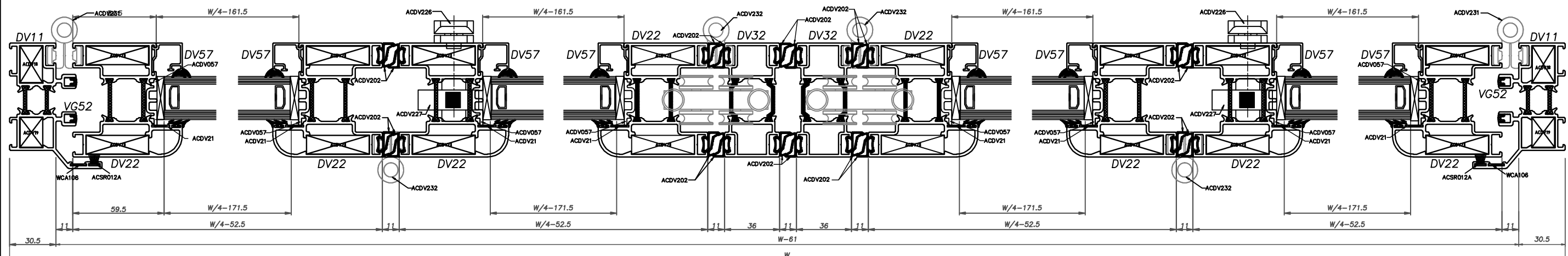
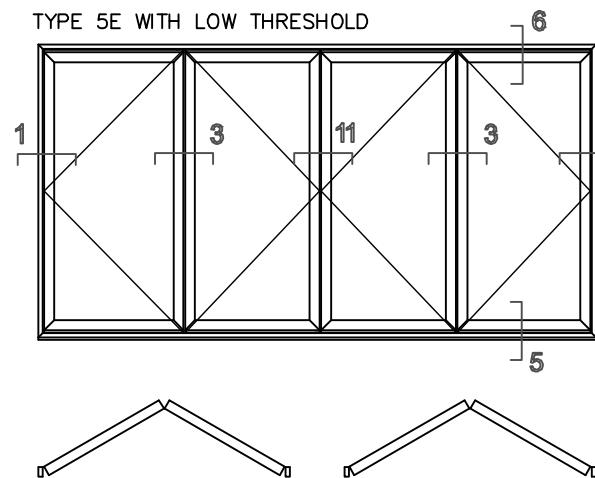
DV11	1	W
DV11	2	H-3
DV22	8	W/4-52.5
DV22	8	H-78.5
DV32	2	H-73.5
DV54	4	W/4-52.5
DV5x	8	W/4-161.5
DV5x	8	H-221.5
DV60	1	W - 61
DV62	8	W/4-52.5
DV171	1	W-87
EUD03	1	W-87
EUD03	1	W-121
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82

GLASS SIZES	4X	W/4- 171.5
		H - 197.5

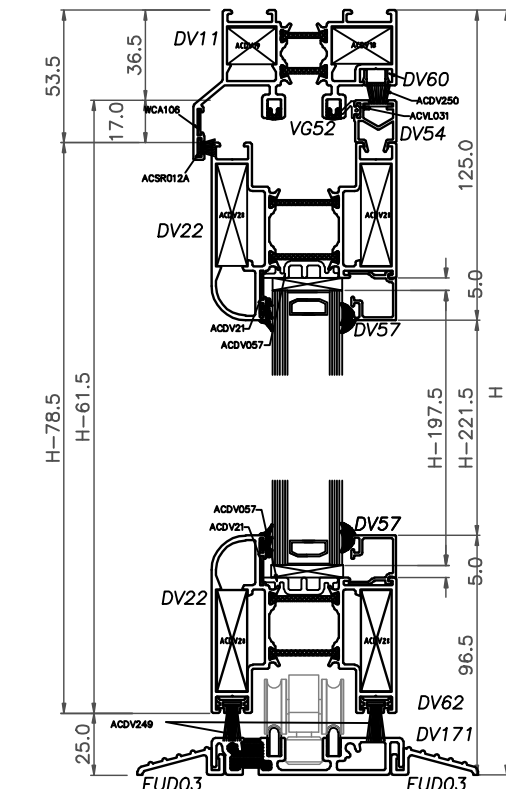
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	16	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV242	2	END CAP FOR DV32/DV171
ACDV243	2	END CAP FOR DV32/DV11
ACDV249	8 x (W/4-52.5)	BRUSH PILE
ACDV057	16	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	2	HALF CYLINDER
ACMX108	2	CYLINDER COVER
ACMX309	1	SPINDLE
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	4	SCREW FOR ACDV226
ACET060	16	SCREW FOR ACDV229







PROFILE CUTTING SCHEDULE

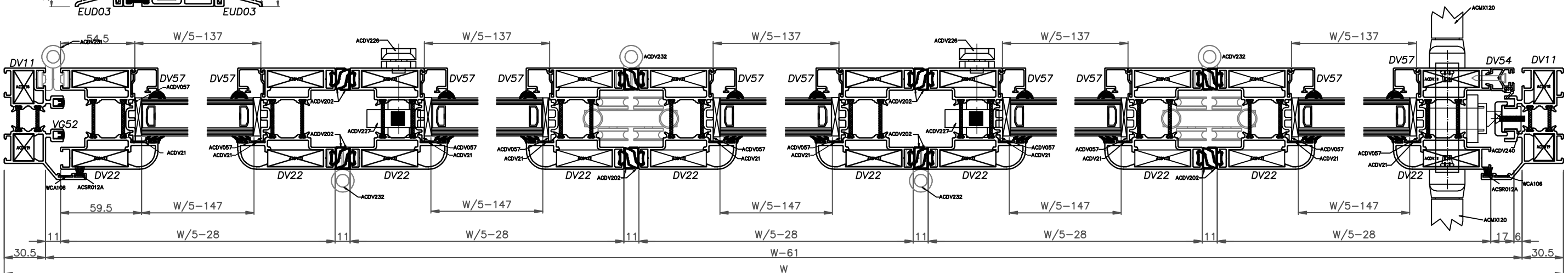
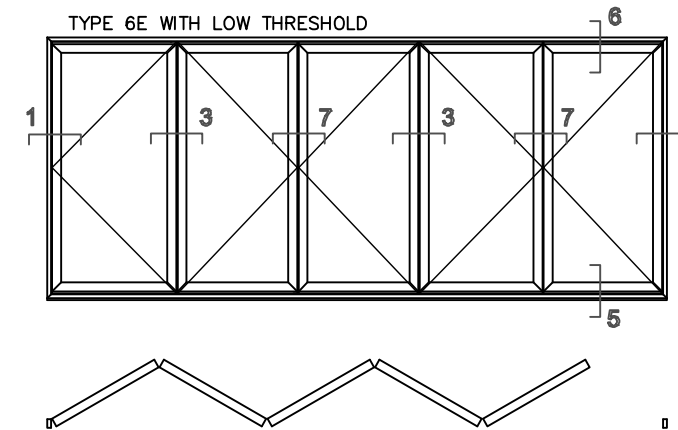
DV11	1	W
DV11	2	H-3
DV22	10	W/5-28
DV22	10	H-78.5
DV54	1	H-61.5
DV54	1	W/5-11
DV54	4	W/5-28
DV54	10	W/5-137
DV54	10	H-221.5
DV171	1	W-87
EUD03	1	W-87
EUD03	1	W-121
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82
DV60	1	W-61

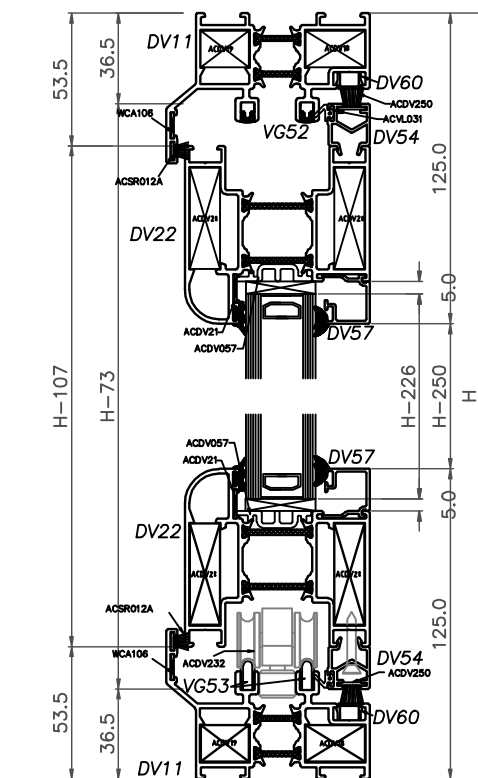
GLASS SIZES	5X	W/5-147
		H-197.5

**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	40	CLEAT FOR DV22
ACDV21	20	CHEVRON FOR DV22
ACDV22	20 x (H-615)	SEALING GASKET
ACDV23	1	PACKER FOR LOCK
ACDV24	2	SHOOTBOLT HANDLE
ACDV25	2	SHOOTBOLT GEARBOX
ACDV26	2 (PAIR)	SHOOTBOLT ROD
ACDV27	2 (PAIR)	SHOOTBOLT GUIDE
ACDV28	2	SHOOTBOLT COVER
ACDV29	14	INTERMEDIATE HINGE
ACDV30	2	BOTTOM ROLLER HINGE
ACDV31	2	TOP GUIDE HINGE
ACDV32	2	D-HANDLE/HINGE
ACDV33	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV34	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV35	1	MULTI-POINT LOCK
ACDV36	1	LOCK PACKER
ACDV37	10 x (W/5-28)	BRUSH PILE
ACDV38	16	BRIDGE PACKER
ACDV39	2 x (W-110)	WOOLPILE
ACDV40	2 x (H-110)	WOOLPILE
ACDV41	2	HALF CYLINDER
ACDV42	4	CYLINDER COVER
ACDV43	2	LEVER HANDLE
ACDV44	1	SPINDLE
ACDV45	1	40/40 CYLINDER
ACDV46	2	CHEVRON FOR DV11
ACDV47	2	DRAIN HOLE COVER
ACDV48	4	SCREW FOR ACDV226
ACDV49	16	SCREW FOR ACDV229





PROFILE CUTTING SCHEDULE

DV11	2	W
DV11	2	H
DV22	10	W/5-28
DV22	10	H-107
DV54	1	H-73
DV54	2	W/5-11
DV54	8	W/5-28
DV54	10	W/5-137
DV54	10	H-250
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82
DV60	2	W-61

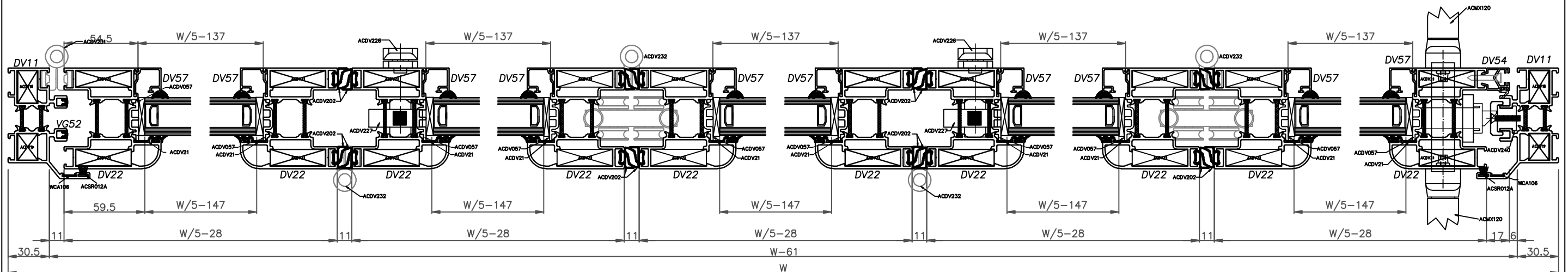
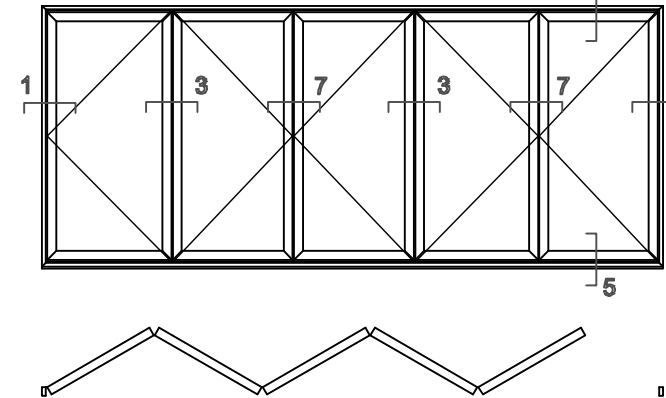
GLASS SIZES	5X	W/5-147
		H-226

**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DVH
ACDV19	4	CLEAT FOR DVH
ACDV20	32	CHEVRON FOR DV22
ACDV21	20	CHEVRON FOR DV22
ACDV22	20 x (H-73)	SEALING GASKET
ACDV23	1	PACKER FOR LOCK
ACDV24	2	SHOOTBOLT HANDLE
ACDV25	2	SHOOTBOLT GEARBOX
ACDV26	2 (PAIR)	SHOOTBOLT ROD
ACDV27	2 (PAIR)	SHOOTBOLT GUIDE
ACDV28	2	SHOOTBOLT COVER
ACDV29	14	INTERMEDIATE HINGE
ACDV30	14	BOTTOM ROLLER HINGE
ACDV31	2	TOP GUIDE HINGE
ACDV32	2	D-HANDLE/HINGE
ACDV33	4 (PAIRS)	HINGE INFILL BLOCKS
ACDV34	1	MULTI-POINT LOCK
ACDV35	1	LOCK PACKER
ACDV36	10 x (W/5-28)	BRUSH PILE
ACDV37	16	BRIDGE PACKER
ACDV38	2 x (W-110)	WOOLPILE
ACDV39	2 x (H-110)	WOOLPILE
ACDV40	2	HALF CYLINDER
ACDV41	4	CYLINDER COVER
ACDV42	2	LEVER HANDLE
ACDV43	1	SPINDLE
ACDV44	1	40/40 CYLINDER
ACDV45	4	CHEVRON FOR DV11
ACDV46	2	DRAIN HOLE COVER
ACDV47	4	SCREW FOR ACDV226
ACDV48	16	SCREW FOR ACDV229

TYPE 6E WITH THRESHOLD



PROFILE CUTTING SCHEDULE

DV11	1	W
DV11	2	H-3
DV22	12	W/6-23
DV22	12	H-78.5
DV54	12	W/6-23
DV56	1	H-61.5
DV56	1	H-78.5
DV5x	12	W/6-132
DV5x	12	H-221.5
DV171	1	W-87
EUD03	1	W-87
EUD03	1	W-121
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82
DV60	1	W-61

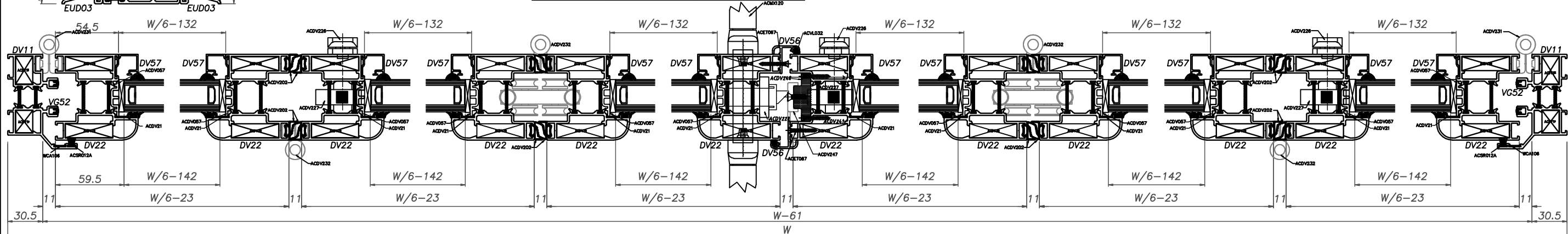
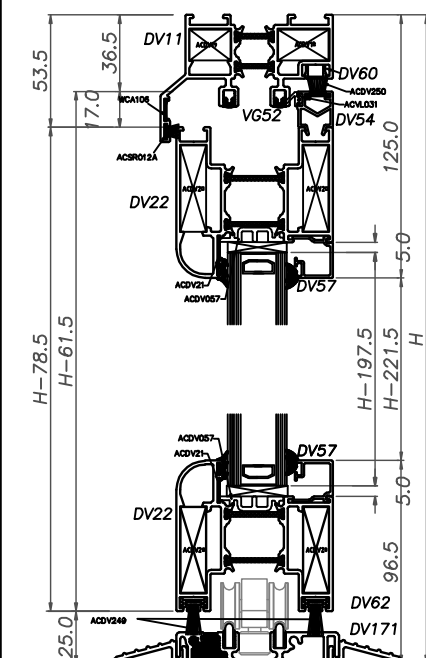
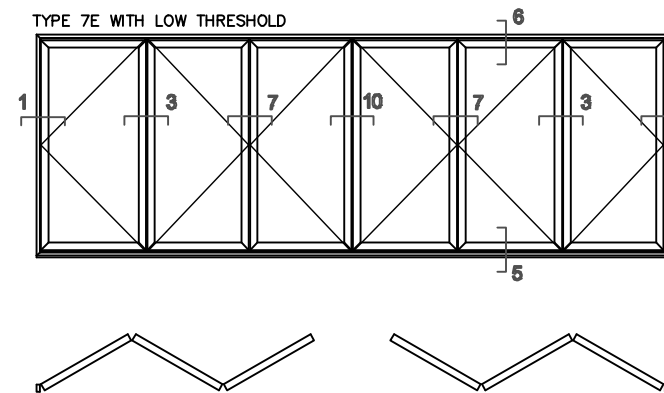
GLASS SIZES	6X	W/6-142
		H - 197.5

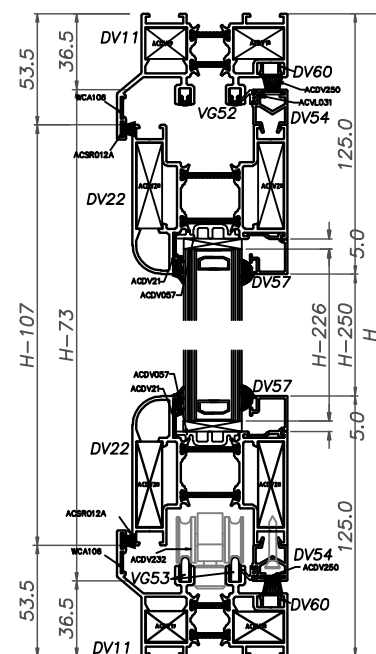
**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependant On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	2	CLEAT FOR DV11
ACDV19	2	CLEAT FOR DV11
ACDV20	32	CLEAT FOR DV22
ACDV21	24	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIR)	SHOOTBOLT ROD
ACDV229	3 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	2 (PAIR)	LOW THRESHOLD BLOCK
ACDV239	1 (PAIR)	LOW THRESHOLD BLOCK
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV249	12 x (W/6-23)	BRUSH PILE
ACDV057	24	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	3	HALF CYLINDER
ACMX108	5	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	2	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	6	SCREW FOR ACDV226
ACET060	24	SCREW FOR ACDV229

TYPE 7E WITH LOW THRESHOLD





PROFILE CUTTING SCHEDULE

DV11	2	W
DV11	2	H
DV22	12	W/6-23
DV22	12	H-107
DV54	12	W/6-23
DV56	1	H-107
DV56	1	H-73
DV5x	12	W/6-132
DV5x	12	H-250
VG52	2	W-87
VG52	4	H-87
VG53	2	W-82
DV60	2	W-61

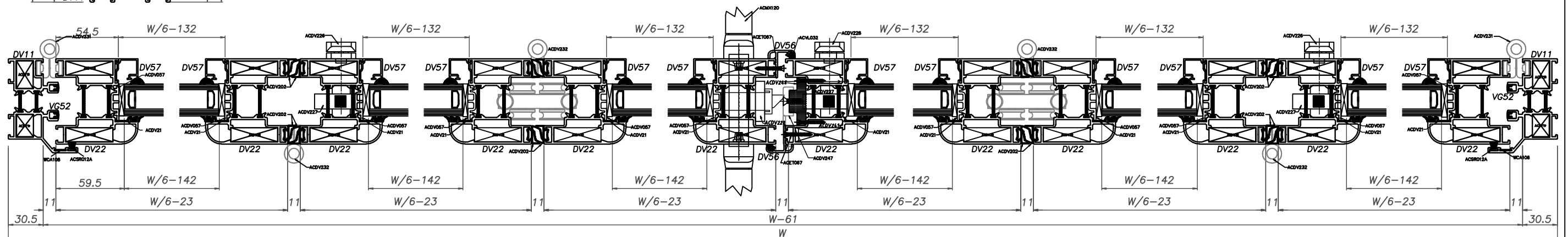
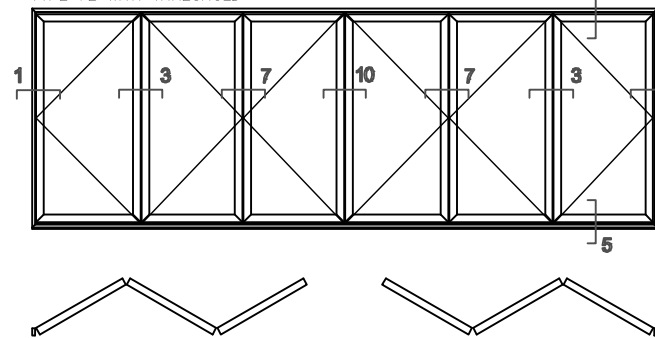
GLASS SIZES	6X	W/6-142
		H-226

**IMPORTANT NOTE:**  
Min. Vent Width 700mm / Max. Vent Width 1000mm  
Max. Weight 70kg  
Max. Height 2200mm Dependent On Site Conditions  
Always Measure In The Width Of The Last Vent

ACCESSORIES

ACDV18	4	CLEAT FOR DV11
ACDV19	4	CLEAT FOR DV11
ACDV20	48	CLEAT FOR DV22
ACDV21	24	CHEVRON FOR DV22
ACDV202	20 x (H-61.5)	SEALING GASKET
ACDV220	1	PACKER FOR LOCK
ACDV226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	3 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV237	2 (PAIR)	LOW THRESHOLD BLOCK
ACDV717	1	MULTI-POINT LOCK
ACDV248	1	LOCK PACKER
ACDV250	6 x (W/6-23)	BRUSH PILE
ACDV057	24	BRIDGE PACKER
ACSR012A	2 x (W-110)	WOOLPILE
ACSR012A	2 x (H-110)	WOOLPILE
ACMX01603	3	HALF CYLINDER
ACMX108	5	CYLINDER COVER
ACMX120	2	LEVER HANDLE
ACIM309	1	SPINDLE
ACIM442	1	40/40 CYLINDER
WCA106	4	CHEVRON FOR DV11
ACET131	2	DRAIN HOLE COVER
ACET064	6	SCREW FOR ACDV226
ACET060	24	SCREW FOR ACDV229

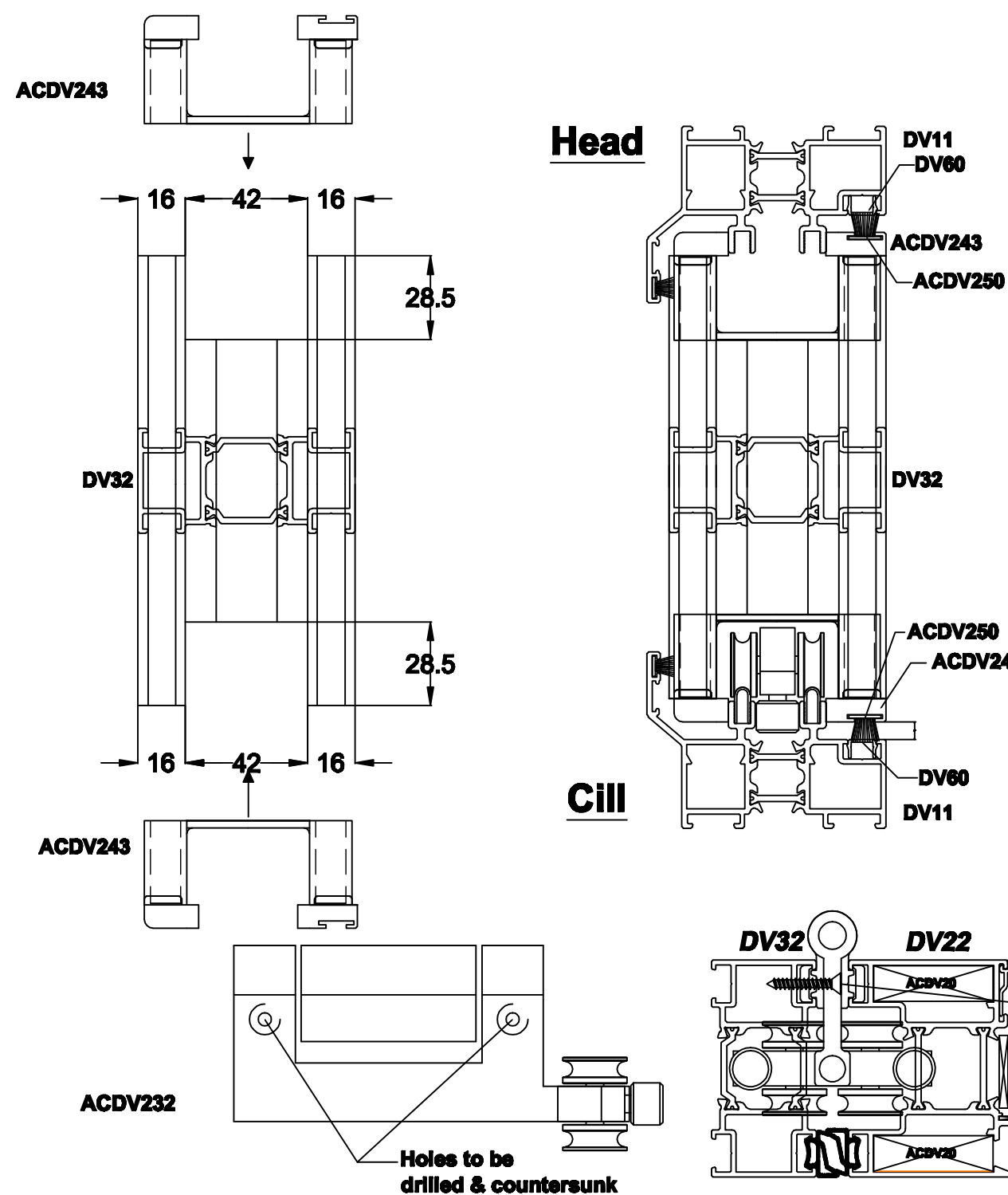
TYPE 7E WITH THRESHOLD



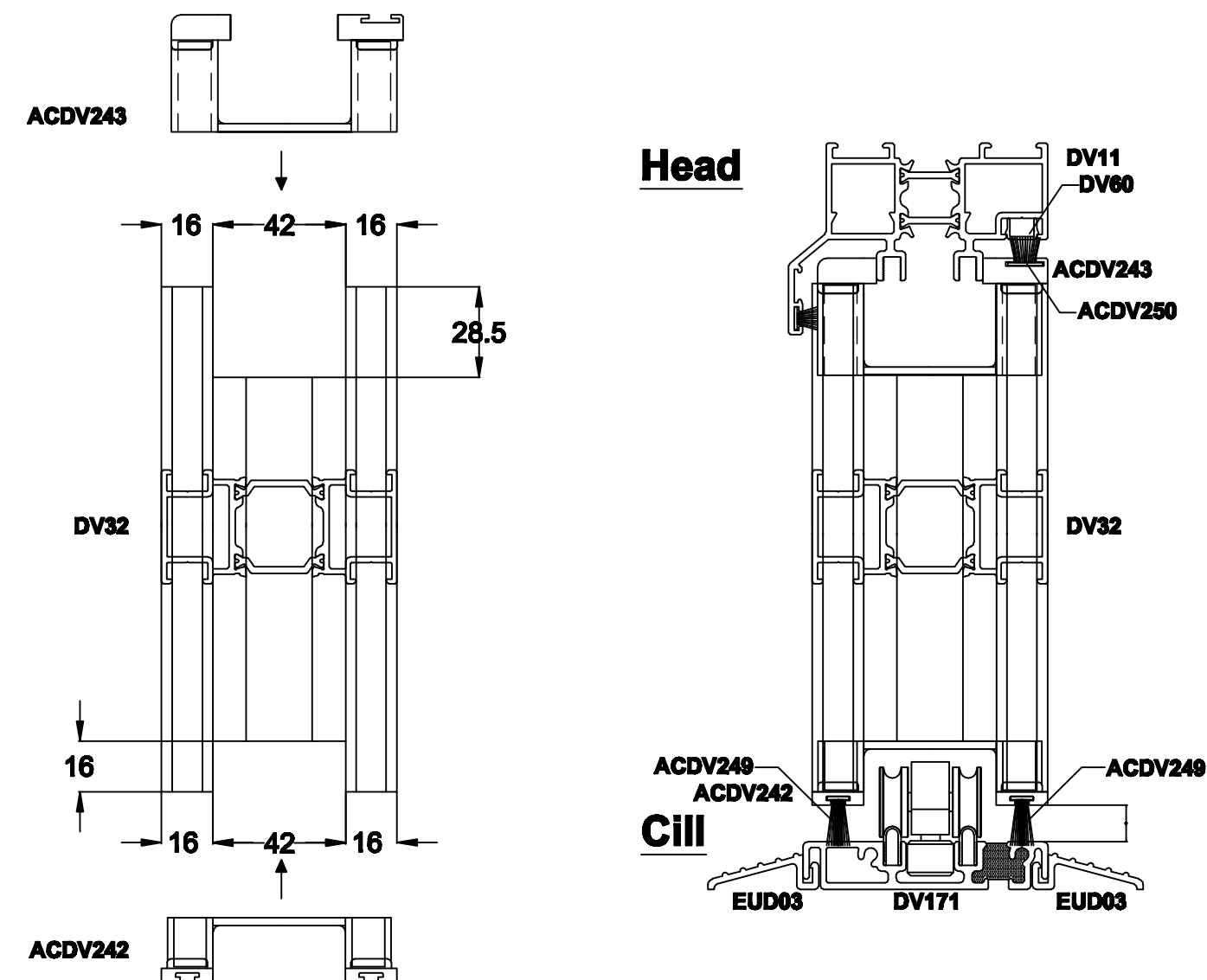
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## Mullion Preparation

### Mullion Preparation for Standard Threshold



## Mullion Preparation for Low Threshold

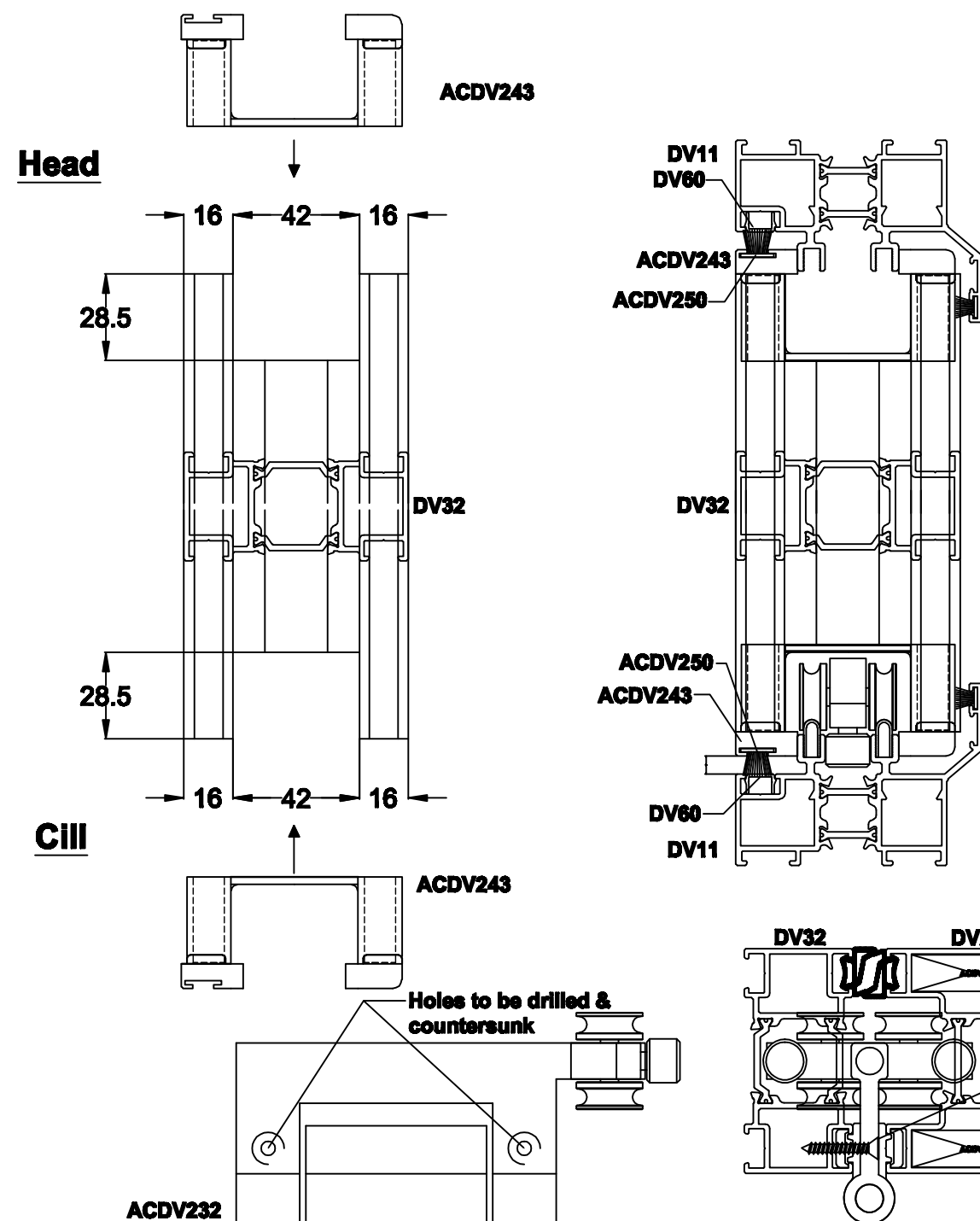


**Note:**  
**Where DV32 is used, an additional fixing is required through the top & bottom hinge as shown to prevent the mullion from pivoting from the track.**

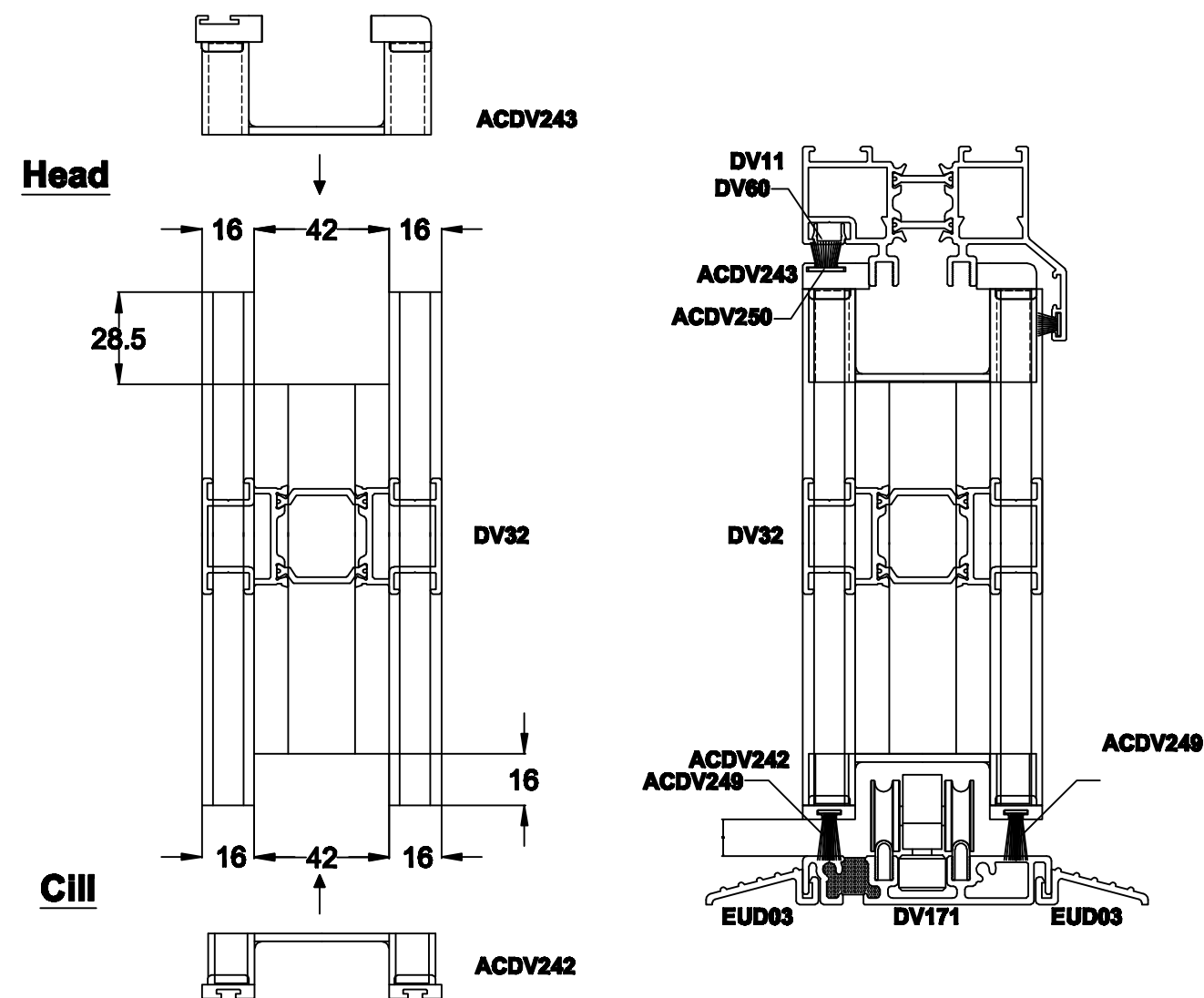
**Do Not Scale From This Drawing**

## Mullion Preparation

### Mullion Preparation for Standard Threshold



### Mullion Preparation for Low Threshold



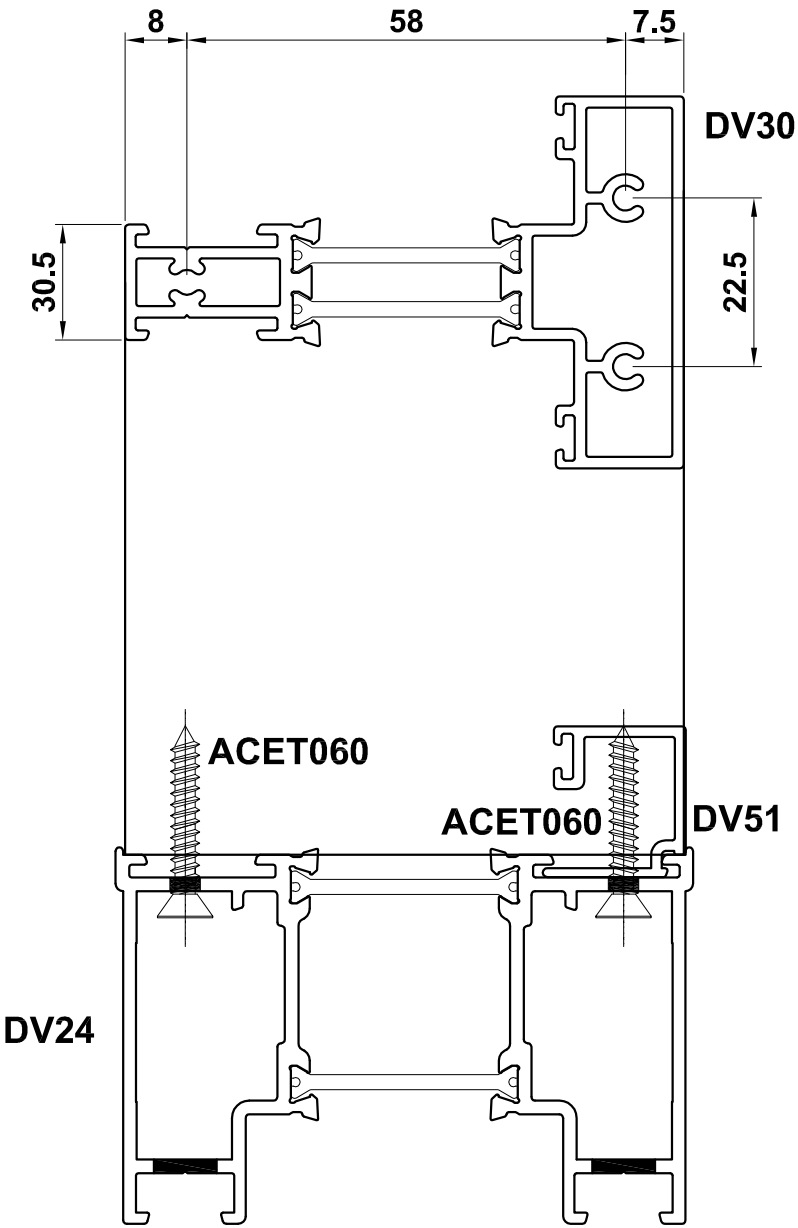
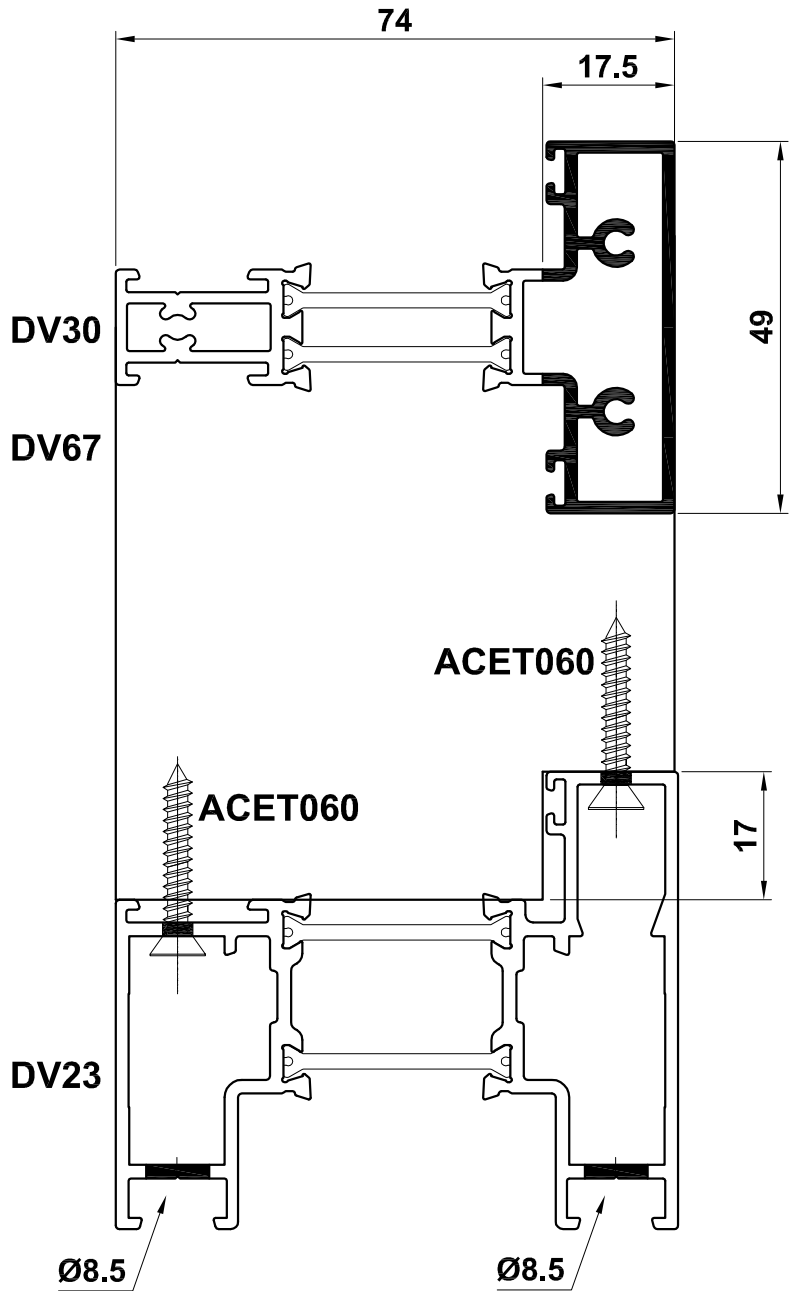
**Note:**  
Where DV32 is used, an additional fixing is required through the top & bottom hinge as shown to prevent the mullion from pivoting from the track.

Do Not Scale From This Drawing

Bulletin

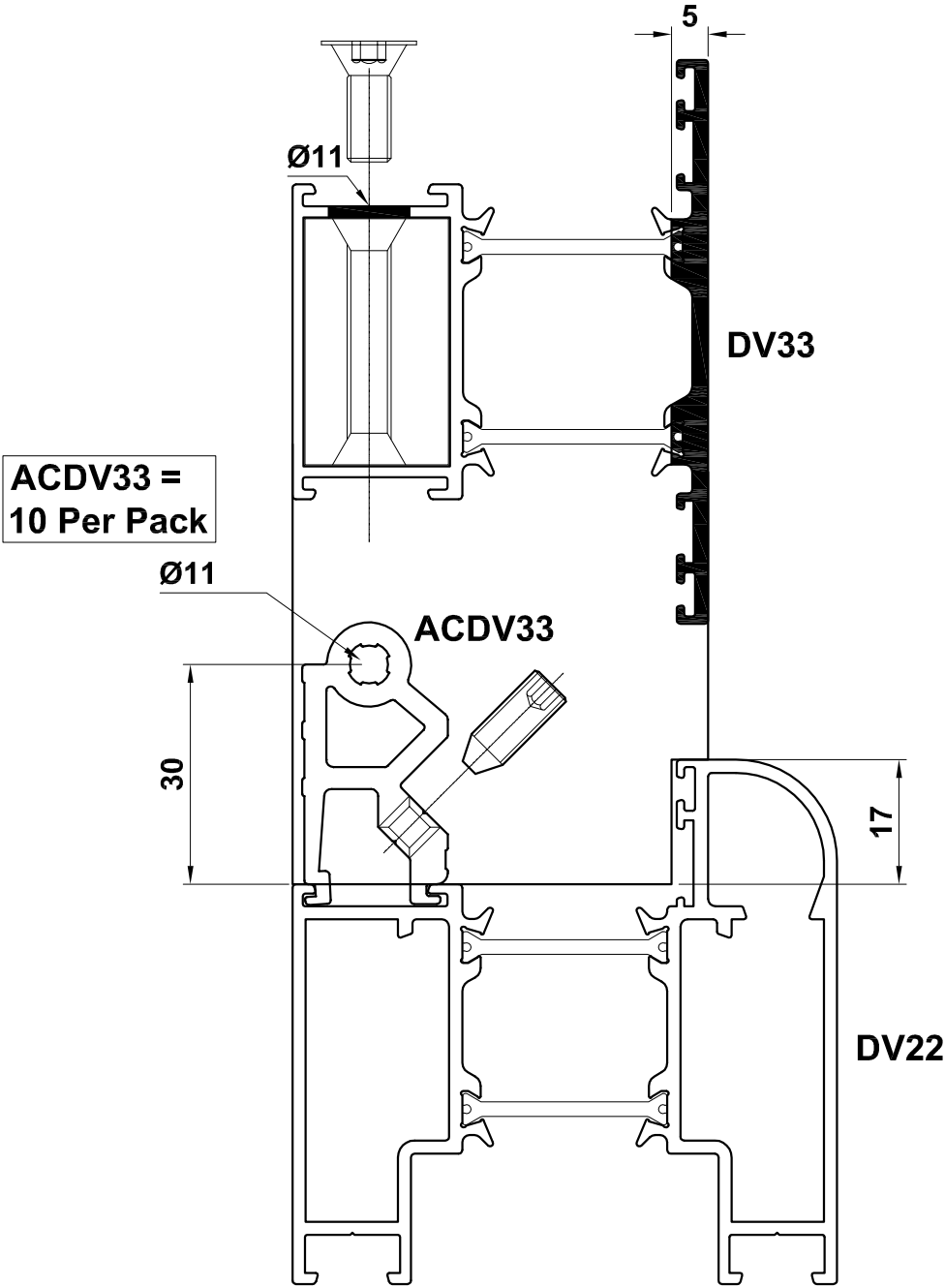
DV30 = New transom for Visofold 1000 & Visofold 2000

Number	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV30	324	99	28.27 ----- 6.19	6.71 ----- 2.73	6.5	1	X	X	X	X	X



DV33 = New transom for Visofold 3000

Number	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV33	426	129	22.49 ----- 6.58	15.8 ----- 4.1	6.5	1	X	X	X	X	X

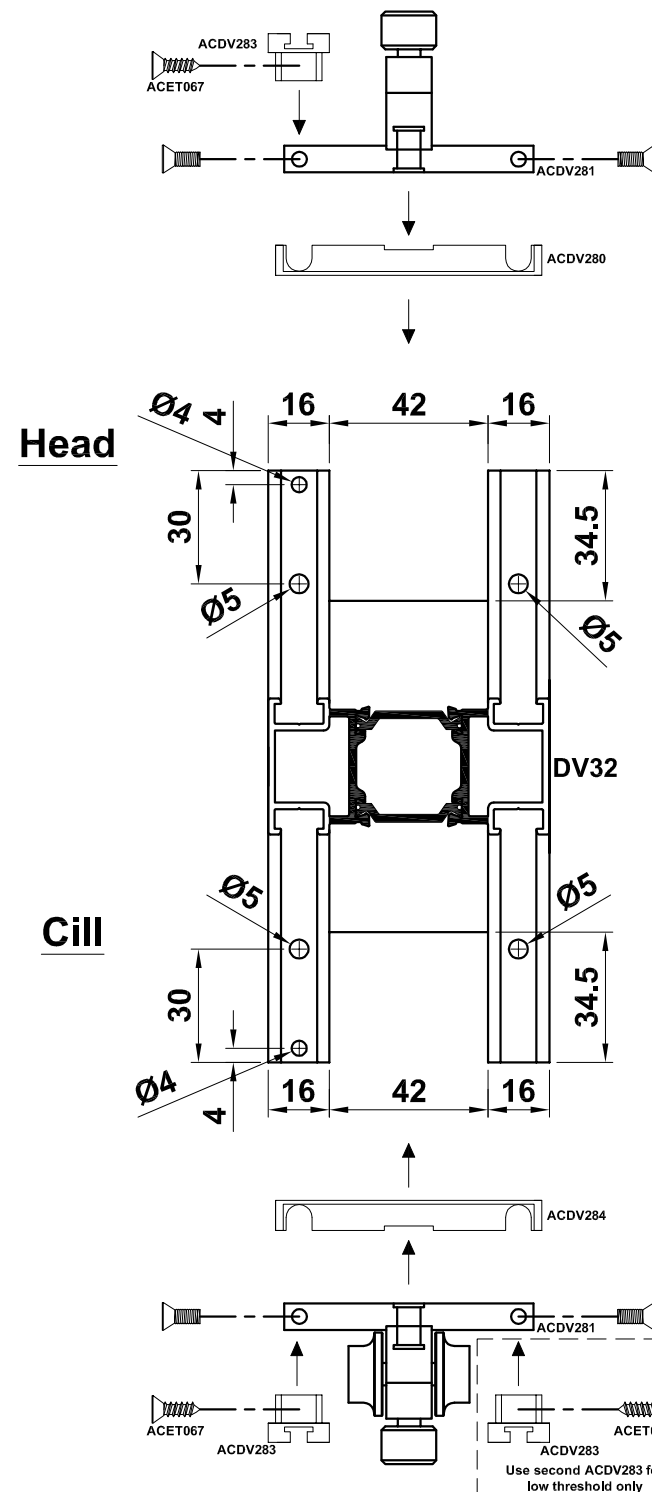


Do Not Scale From This Drawing

## Bulletin

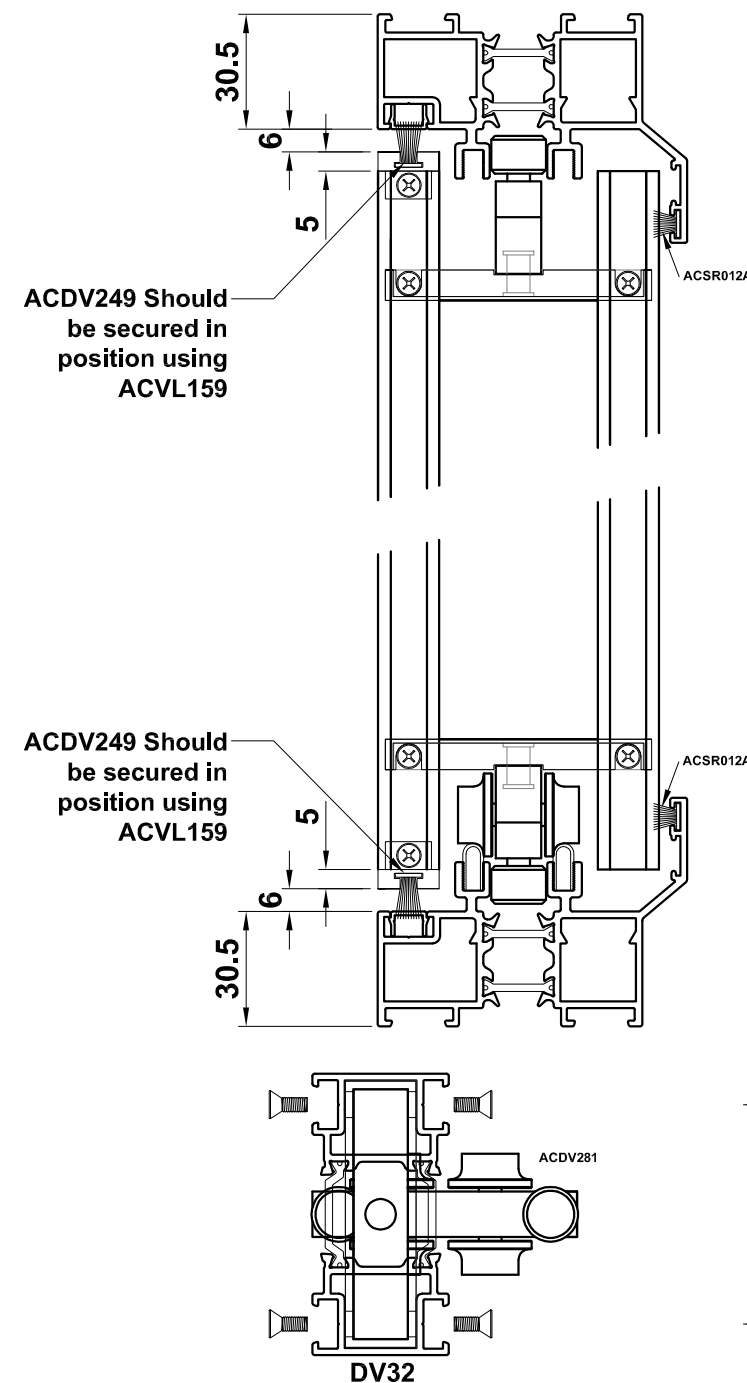
## Open In & Out

### Mullion Preparation for Standard & Low Threshold

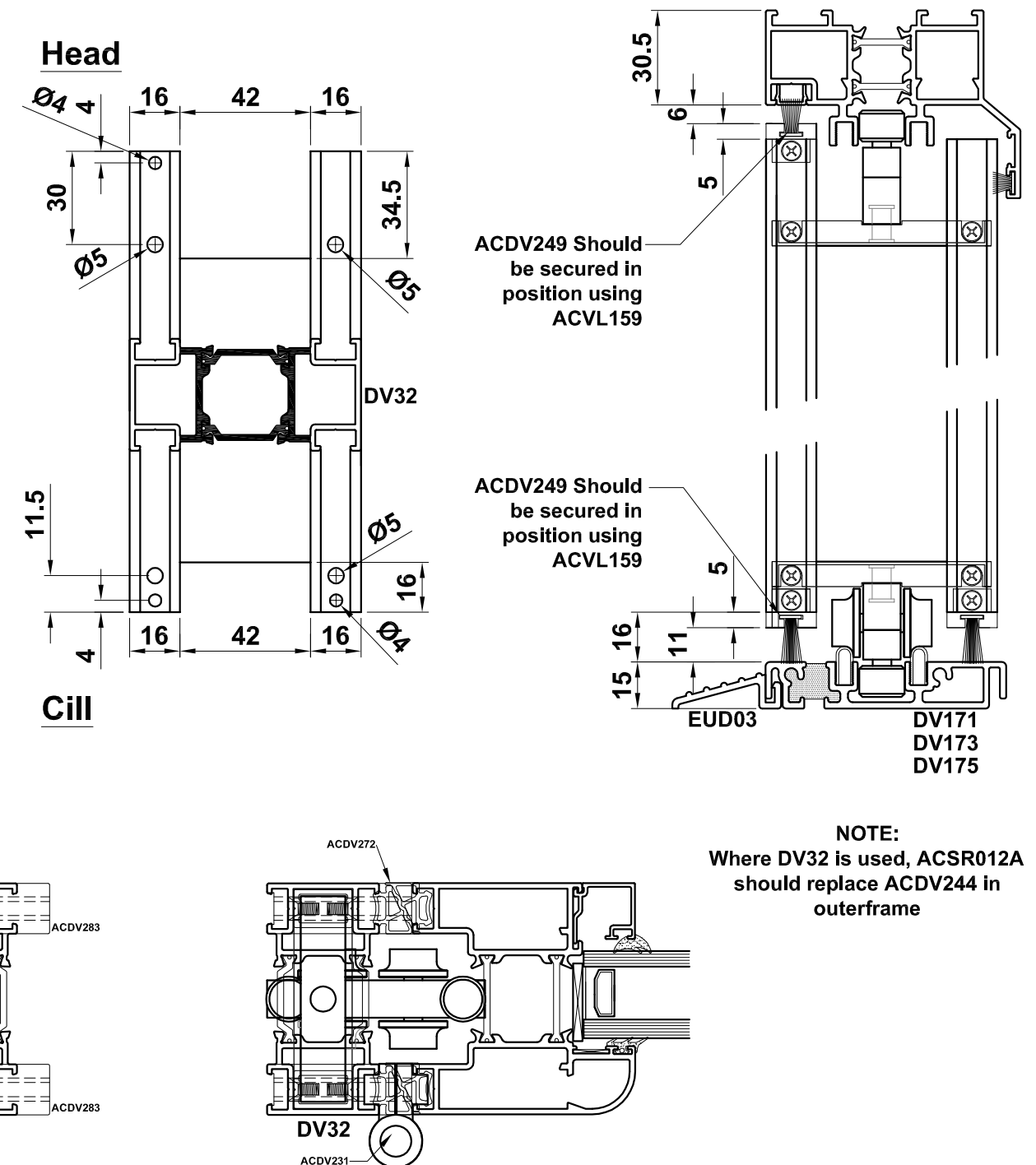


**New roller, top guide and accessories to replace ACDV232, ACDV233, ACDV242 & ACDV243 where DV32 is required.**

**Two additional ACDV231 intermediate hinges are required per mullion.**

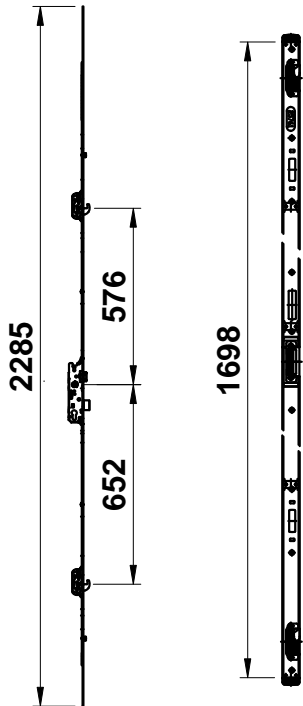
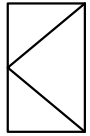
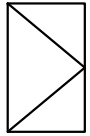
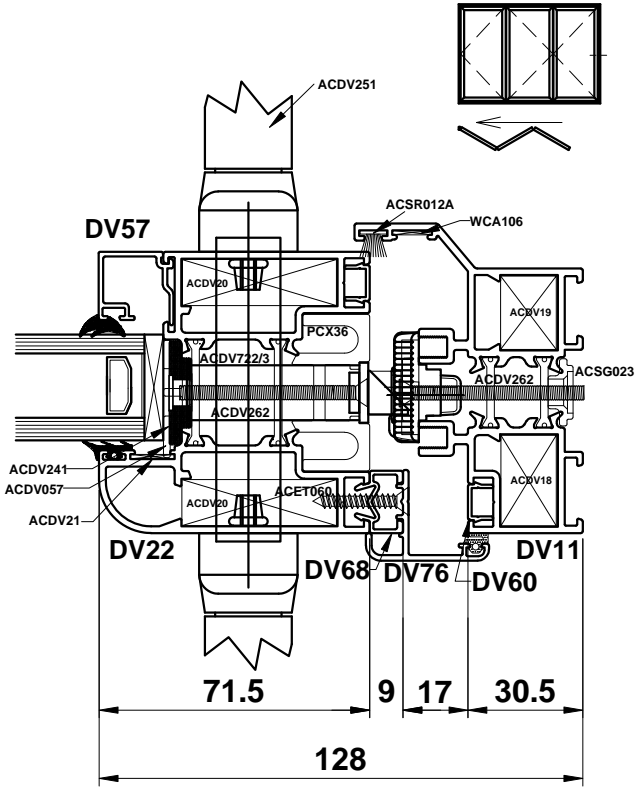
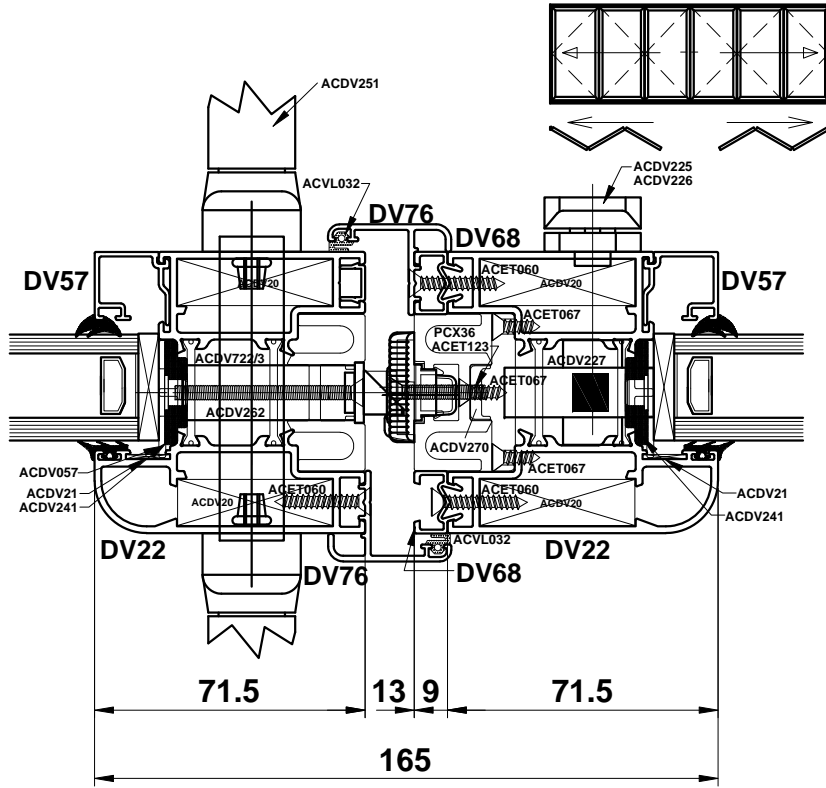
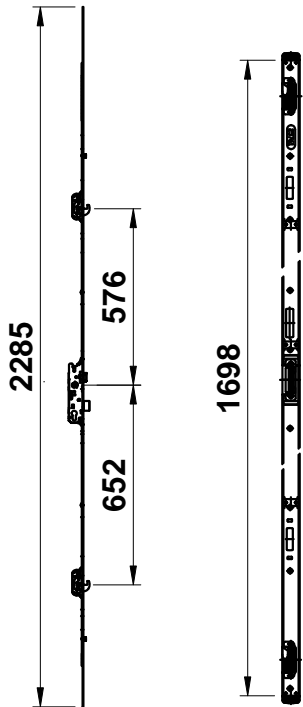
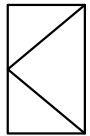
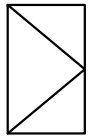
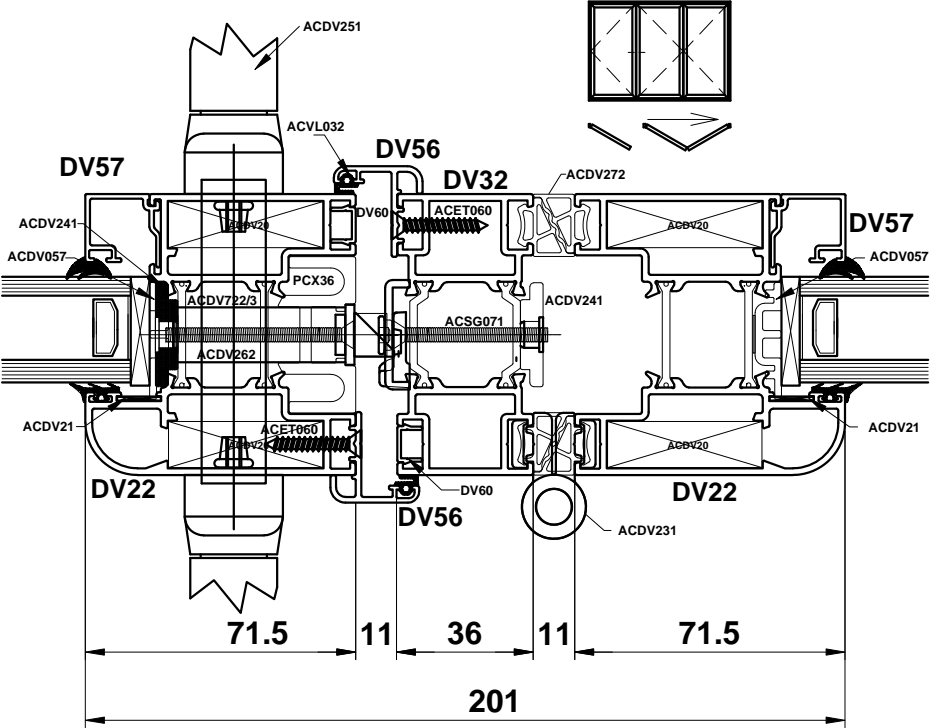


### Mullion Preparation for Low Threshold



**NOTE:**  
Where DV32 is used, ACSR012A  
should replace ACDV244 in  
outerframe

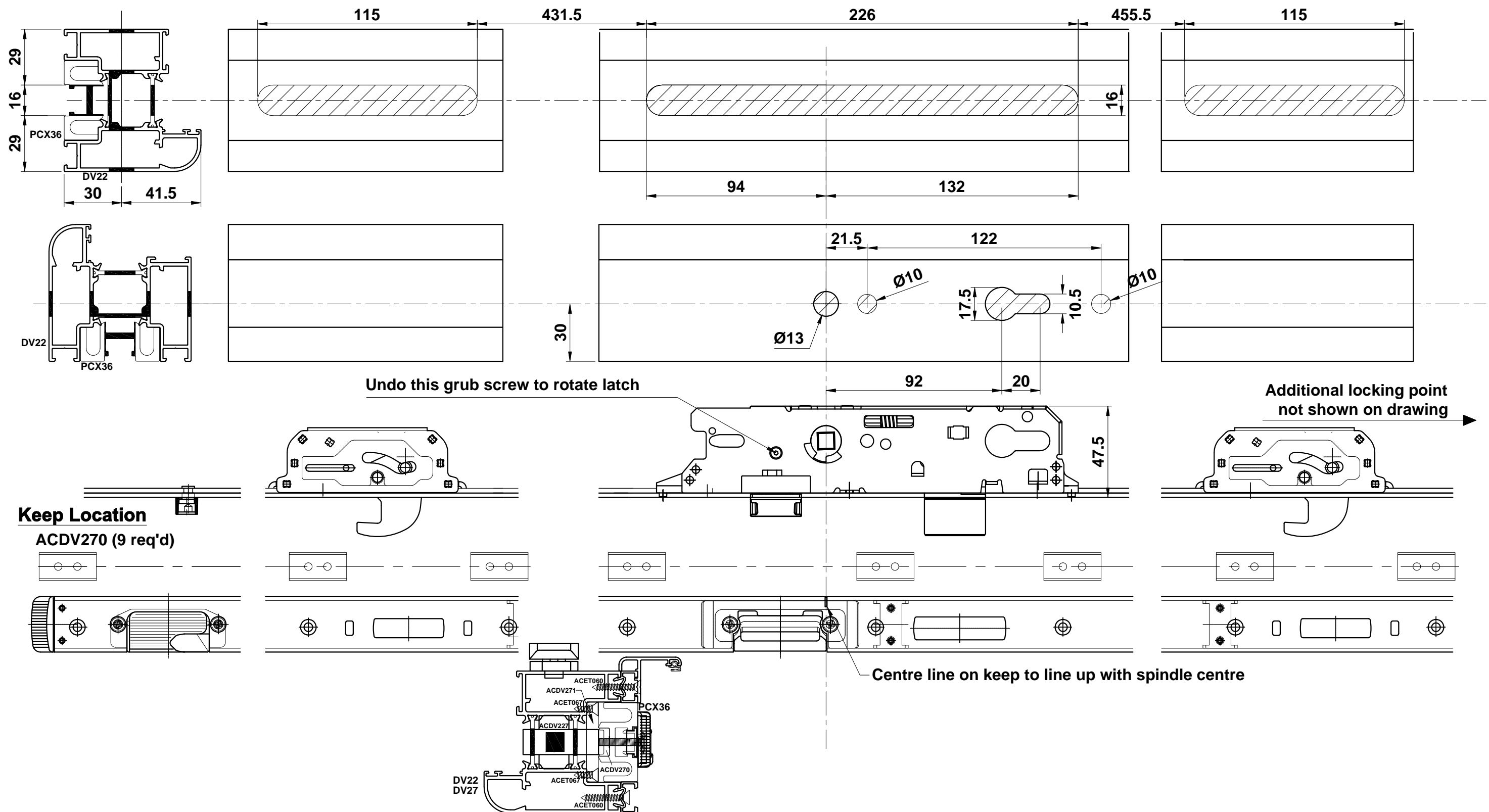
**Do Not Scale From This Drawing**

Image		Part Code	Pack	Unit	Drawing 1 of 4	
		<b>ACDV722</b>  Multi Point Lock Kit with LEFT HAND Full Height Keep  Viewed Externally  Left Hand Open Out  Right Hand Open In	1	each		
		<b>ACDV723</b>  Multi Point Lock Kit with RIGHT HAND Full Height Keep  Viewed Externally  Left Hand Open In  Right Hand Open Out	1	each	<p>New versions of ACDV718 &amp; ACDV719 with a full height which can be used in Visofold 3000.</p> 	

Do Not Scale From This Drawing

# ACDV722/3 Preparation - Locking into DV22 with ACDV251 Handle

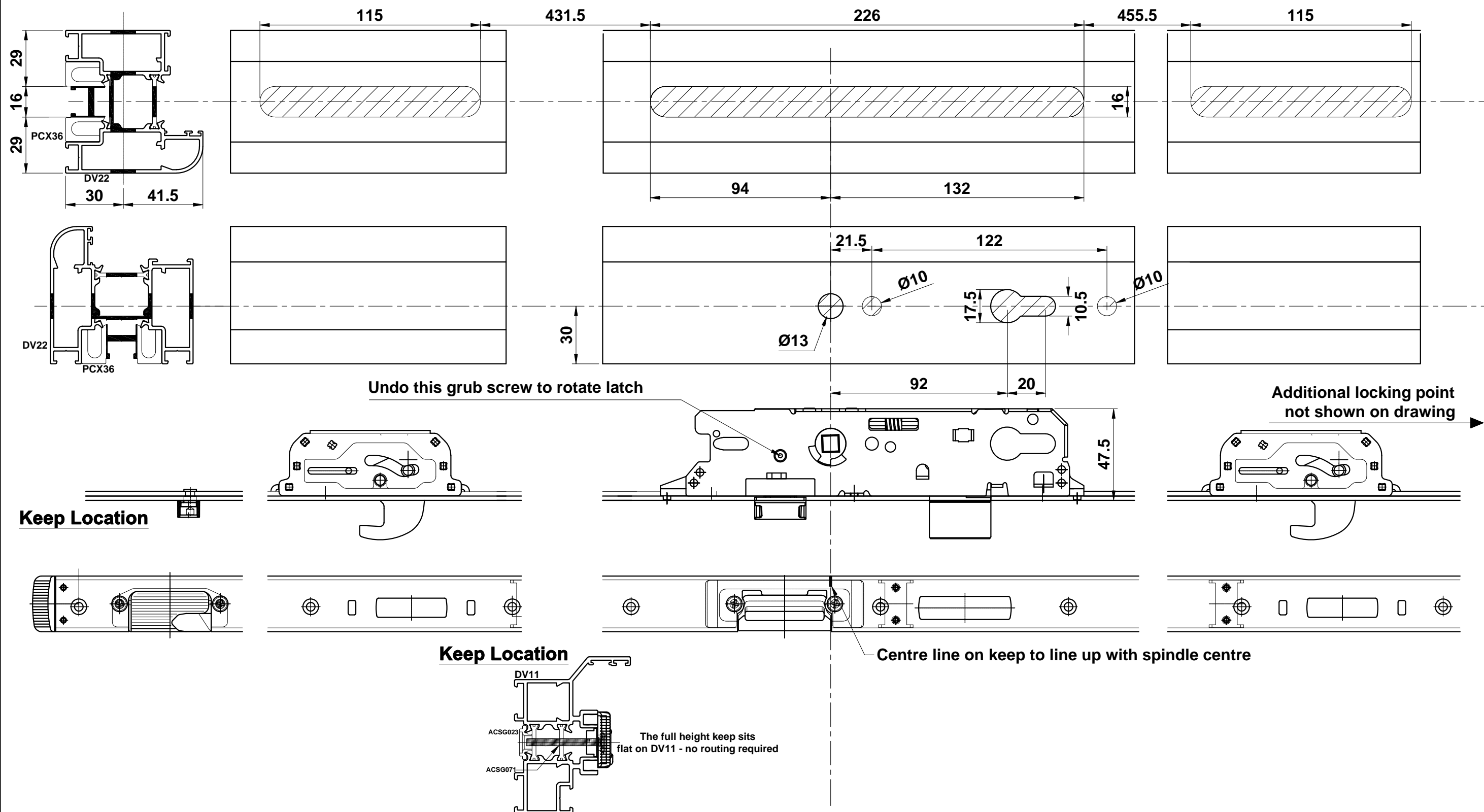
Drawing 2 of 4



Do Not Scale From This Drawing

# ACDV722/723 Preparation - Locking into DV11 with ACDV251 Handle

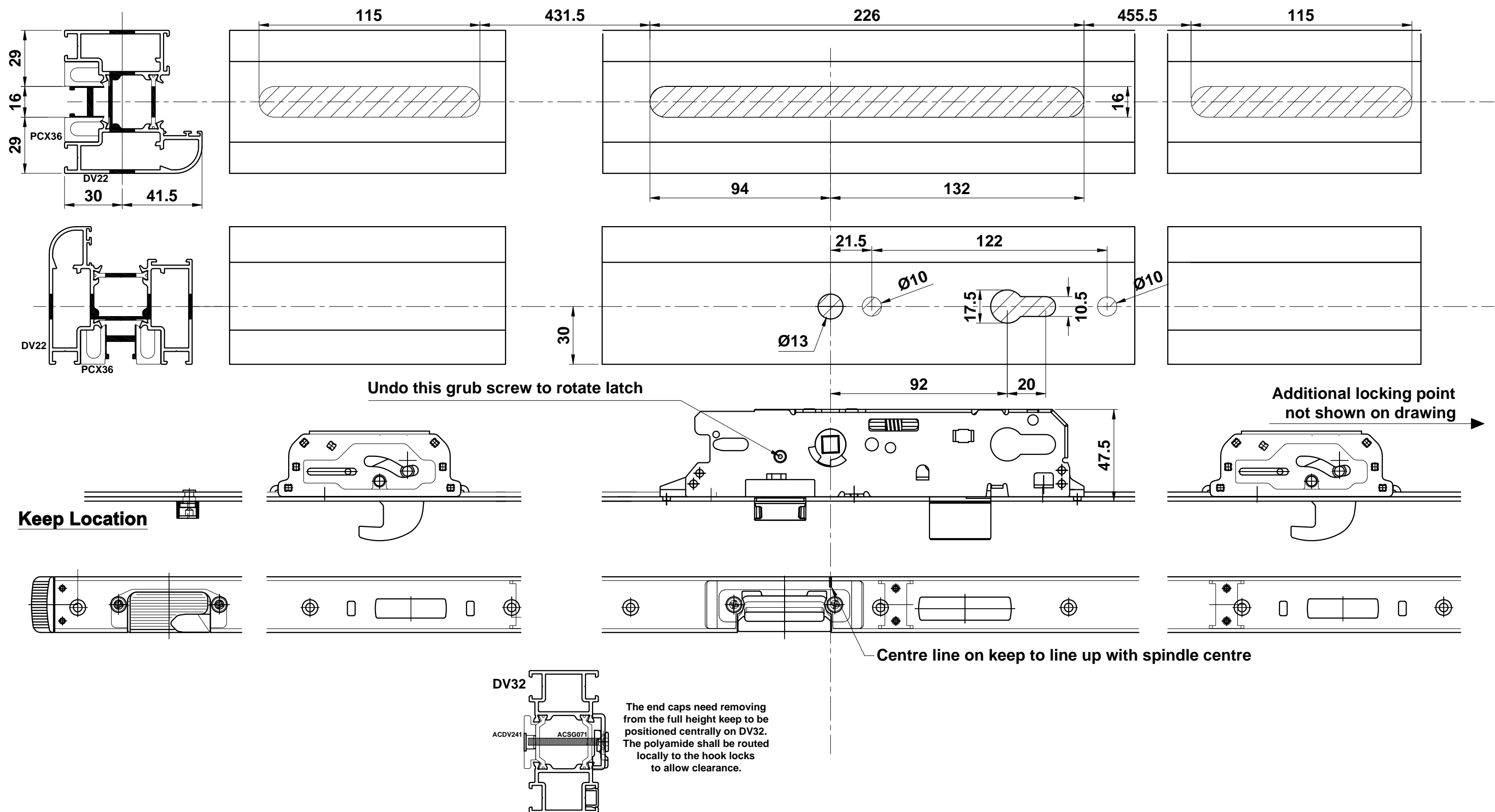
Drawing 3 of 4



Do Not Scale From This Drawing

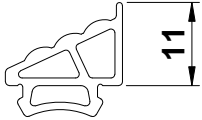
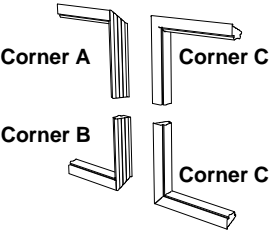
# ACDV722/3 Preparation - Locking into DV32 with ACDV251 Handle

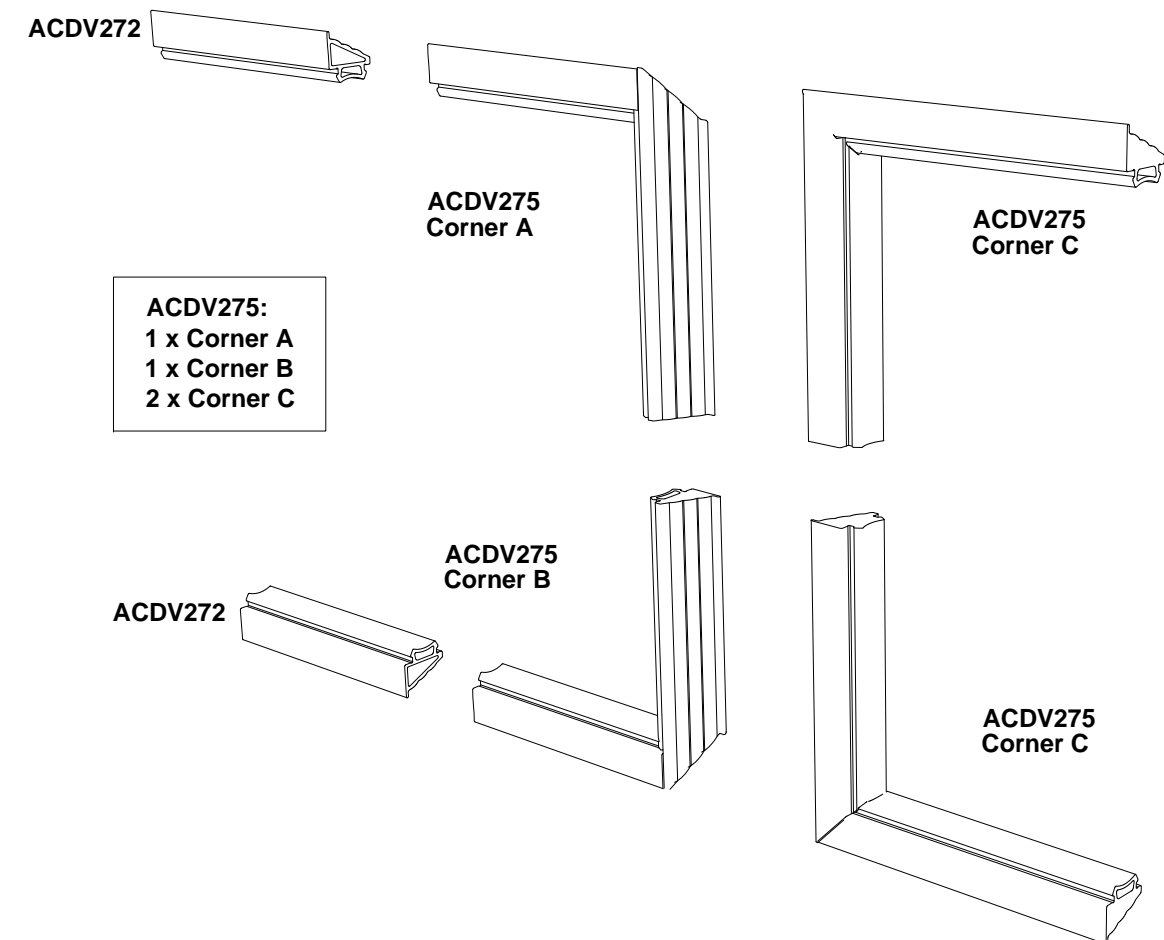
Drawing 4 of 4



Do Not Scale From This Drawing

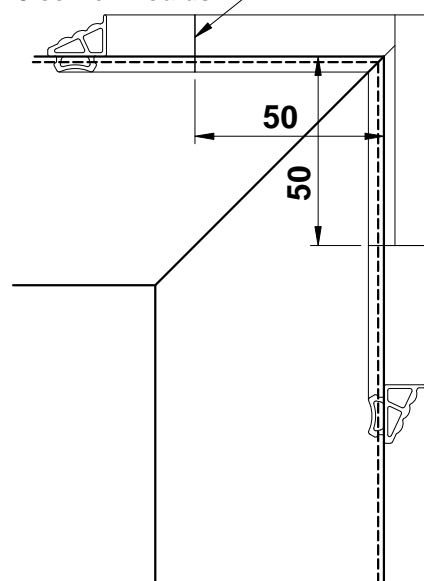
## New Gasket ACDV272 & Corner Moulds ACDV275

Image	Part Code	Pack	Unit	Application	Colour
	ACDV272 Sealing Gasket	100	m	DV11 DV14N DV22 DV23 DV24 DV26 DV27	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z <b>X</b>
					PC
	ACDV275 Corner Gaskets to Join ACDV272 Around Sash  Typically 1 Set = 1 Sash	10	sets	DV22 DV23 DV24 DV26 DV27	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z <b>X</b>
					PC



Cut ACDV272 between  
ACDV275 corner moulds

Bond joins using ACMX09830



ACDV275  
Corner A Shown

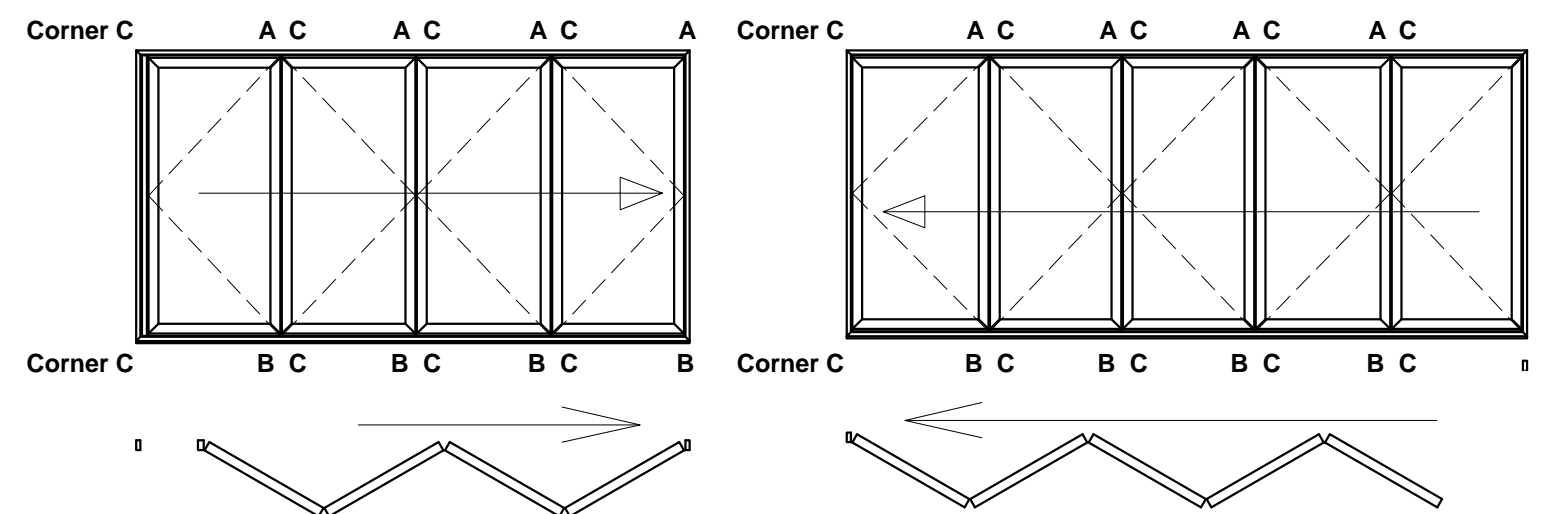
ACDV275 needs to be cut  
to fit above or below the hinges

Cut ACDV272 between  
ACDV275 corner moulds

**Please Note:**

- Typically: one set = one sash
- The ACDV275's can be rotated as required
- Where low thresholds are used, ACDV275's are not required at the bottom of door leaves.

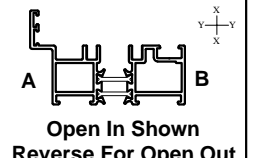
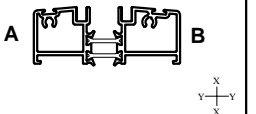
### Typical Arrangement of ACDV275's



Do Not Scale From This Drawing

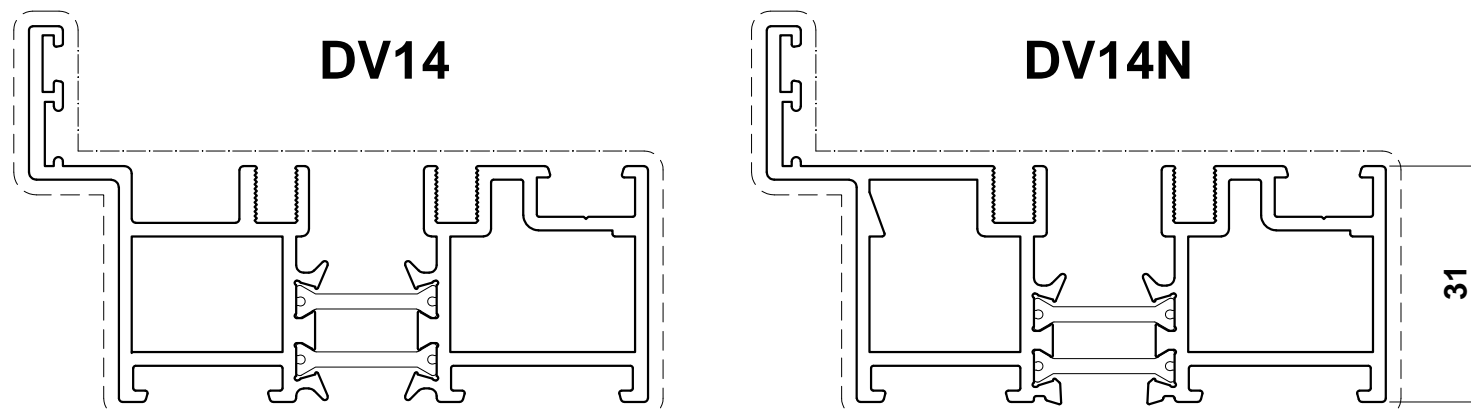
## Recent System Updates

### New Sections

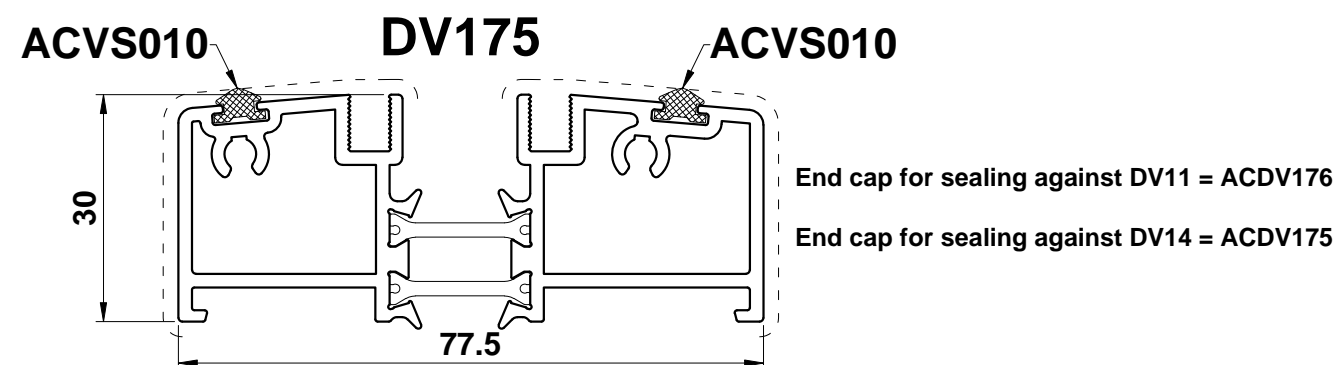
Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
<b>DV14N</b>	 Open In Shown Reverse For Open Out	A10	458.7	99.2	37.0 ----- 8.9	7.8 ----- 4.3	6.5	1	X	X	X	X	X
<b>DV175</b>		A14	380.3	136.2	- ----- -	- ----- -	6.5	1	X	X	X	X	X

**DV14 will be replaced with DV14N.**

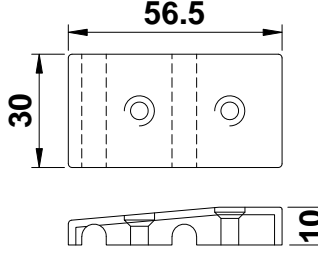
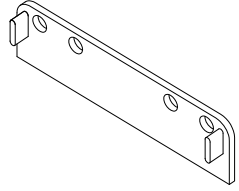
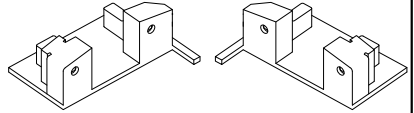
**All dimensions & accessories will remain the same.**



**DV175 is now available as a low threshold option**



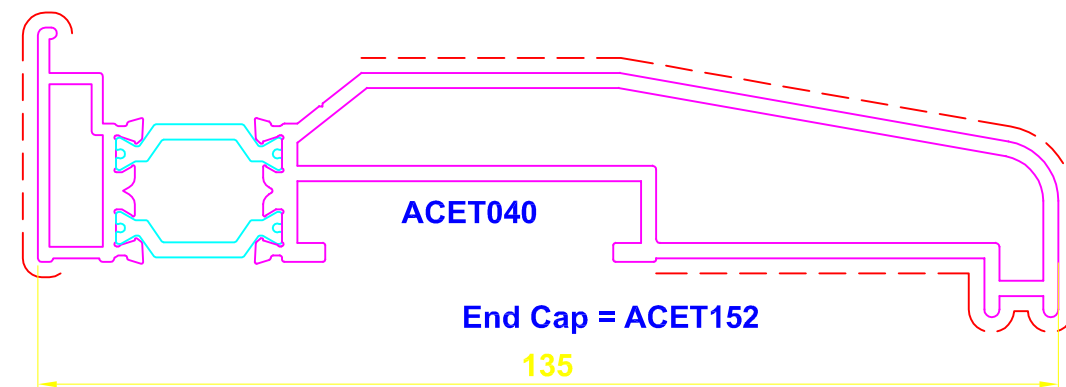
### New Accessories

Image	Part Code	Pack	Unit	Application	Colour
	<b>ACDV080</b>  Run Up Block For use with DV14/DV14N	50	pack	<b>DV14N</b> <b>DV23</b> <b>DV26</b>	MF SA KL HP M GOZ W Z PC
	<b>ACDV175</b>  Threshold End Cap For use with DV14/DV14N	10	pack	<b>DV14N</b> <b>DV175</b>	MF SA KL HP M GOZ W Z PC
	<b>ACDV176</b>  Threshold End Cap For use with DV11	10	pack	<b>DV11</b> <b>DV175</b>	MF SA KL HP M GOZ W Z PC

Do Not Scale From This Drawing

Bulletin

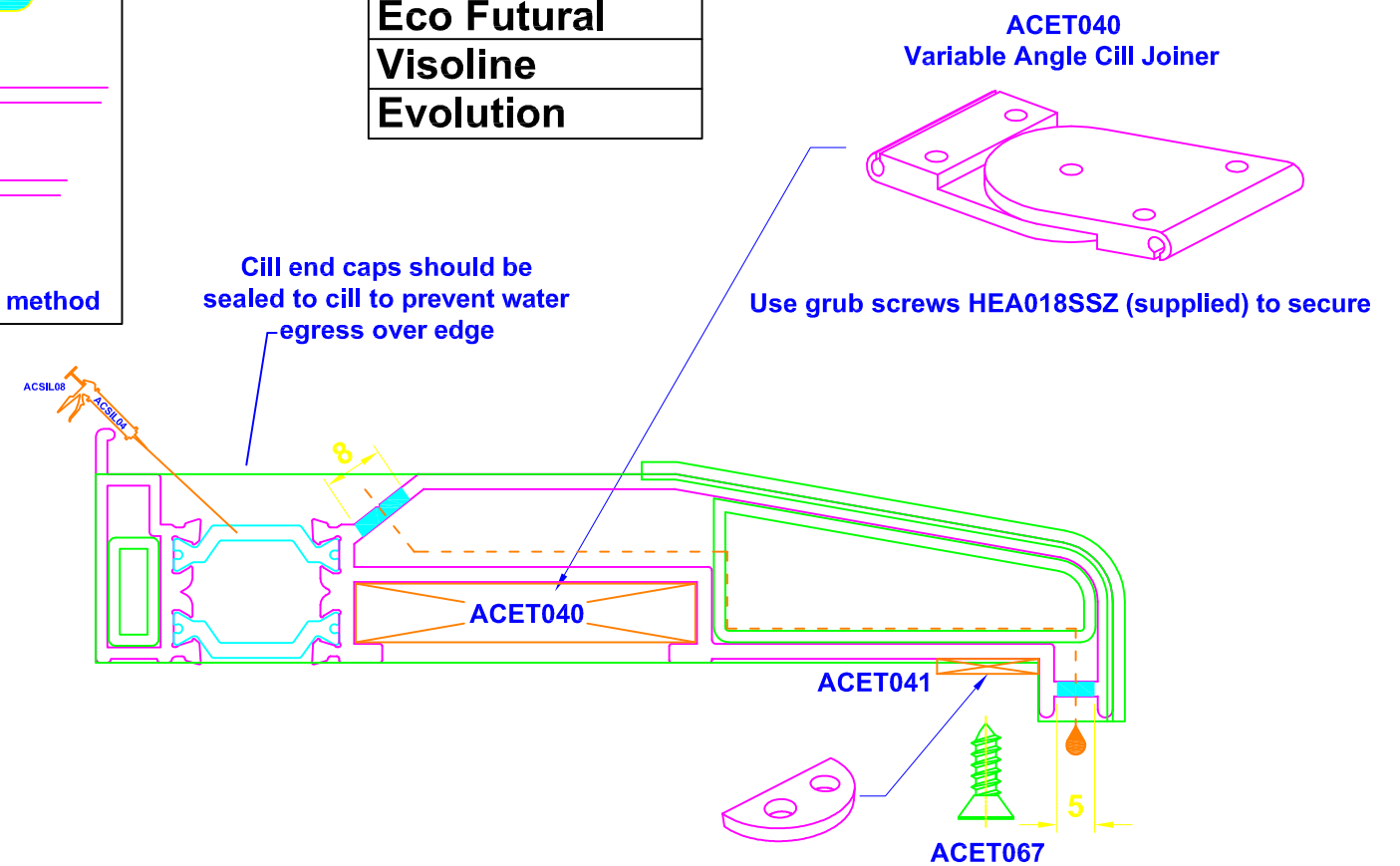
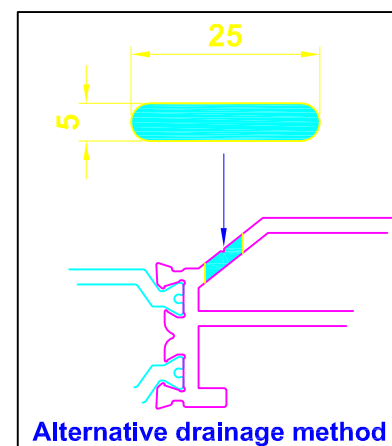
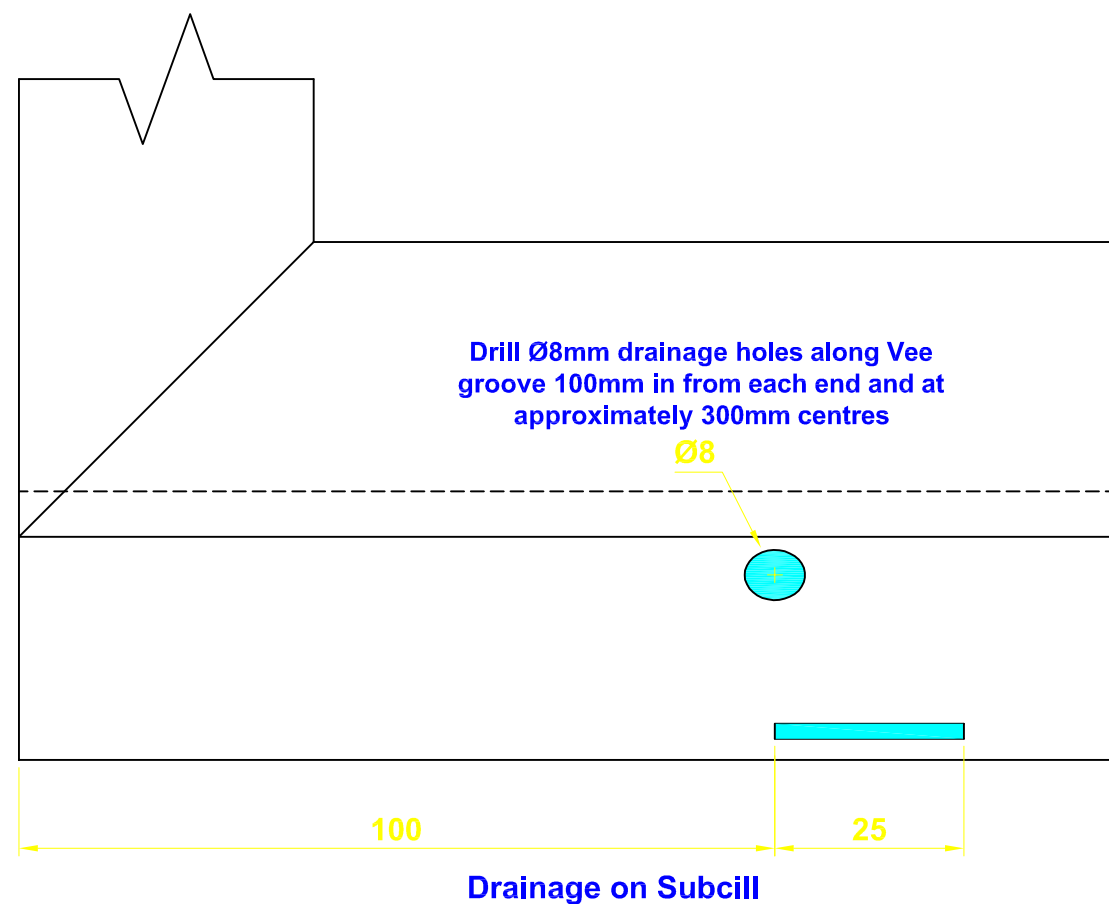
ETC152 - New 135mm Cill



Number	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
ETC152	672	214	- ---	- ---	6.5	1	X	X	X	X	X

Suitable for use on window and door profiles up to 74.5mm wide. Anything deeper will need to have the legs packed out.

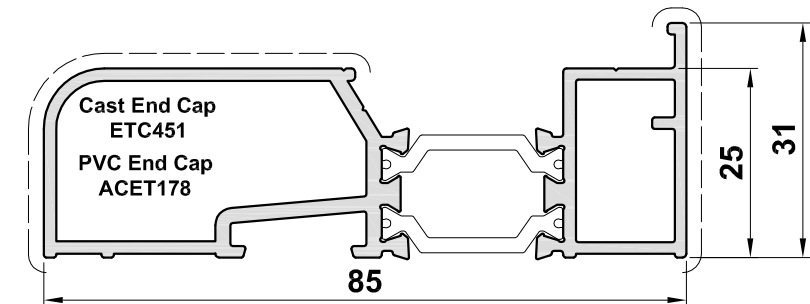
Suitable For
Alitherm Series
Visofold Series
Eco Futural
Visoline
Evolution



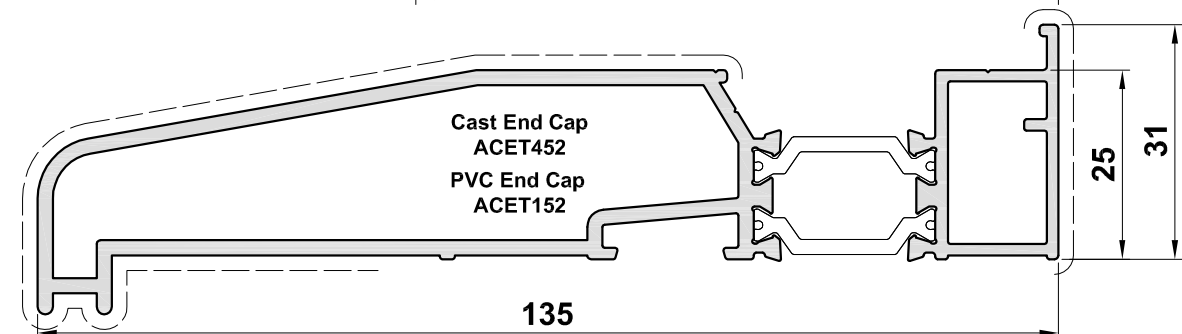
Do Not Scale From This Drawing

New sub cills designed to allow an improved direct fixing & lug fixing detail.  
ETC451, 452, 457, 458 & 479 offer the option of black or white PVC end caps,  
or cast end caps which may be powder coated to match.  
ETC478 is a new 300mm sub cill for wider profiles with cast end caps.

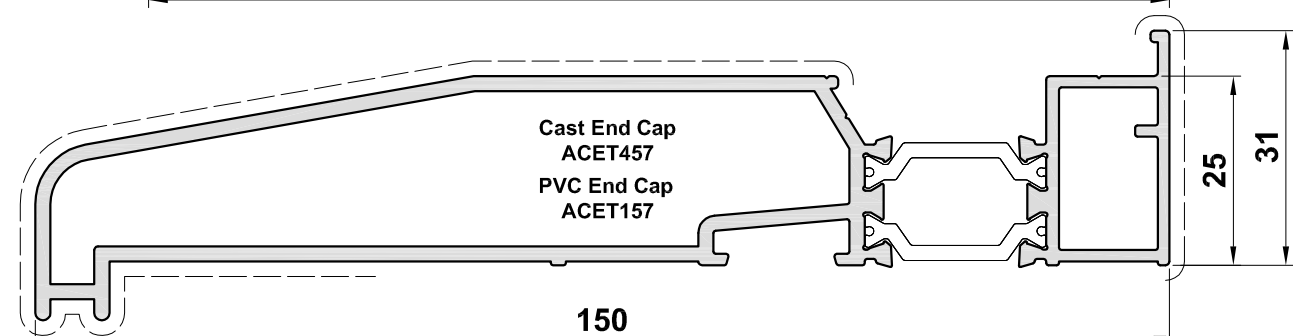
	Number	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
New	ETC451	304	109	32.44 ----- 7.29	3.46 ----- 2.79	6.5	1	✓	✓	✓	✓	✓
New	ETC452	414	197	122.46 ----- 18.03	6.01 ----- 3.34	6.5	1	✓	✓	✓	✓	✓
New	ETC457	444	212	163.27 ----- 21.60	6.79 ----- 3.73	6.5	1	✓	✓	✓	✓	✓
New	ETC458	524	252	313.62 ----- 32.63	8.87 ----- 4.79	6.5	1	✓	✓	✓	✓	✓
New	ETC479	594	287	501.64 ----- 44.04	9.72 ----- 5.34	6.5	1	✓	✓	✓	✓	✓
Available Soon	ETC478	736	314	1410.74 ----- 87.73	16.30 ----- 8.62	5	1	✓	✓	✓	✓	✓



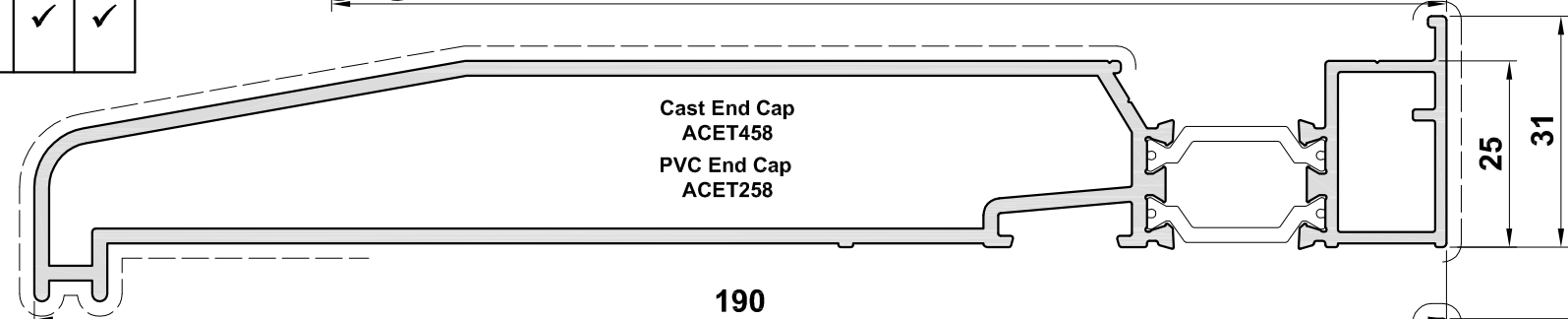
**ETC451**  
85mm Cill



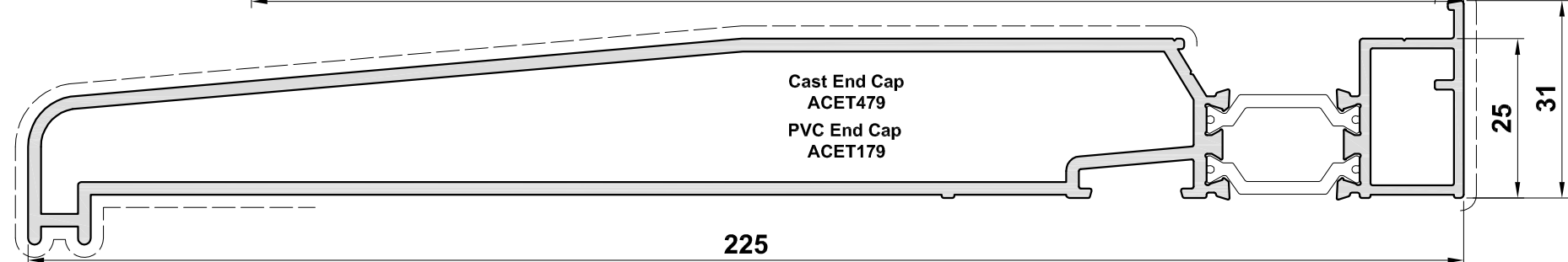
**ETC452**  
135mm Cill



**ETC457**  
150mm Cill

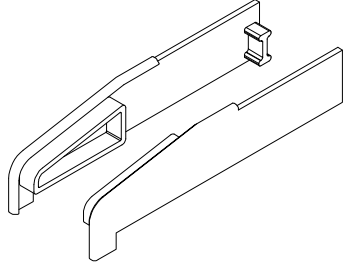
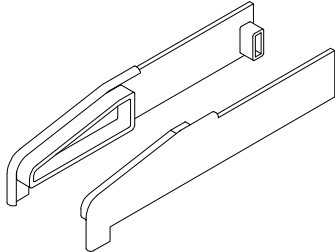
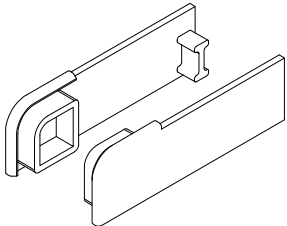
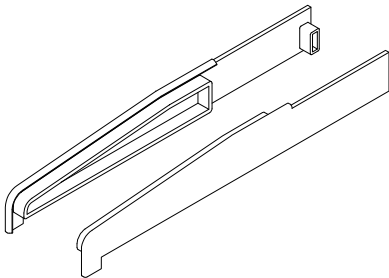
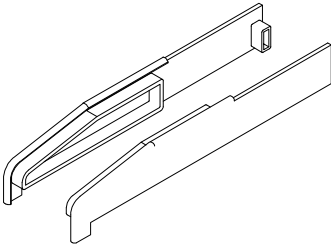


**ETC458**  
190mm Cill

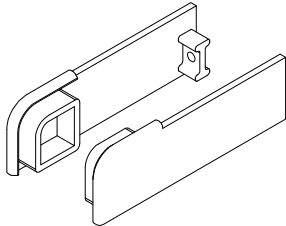
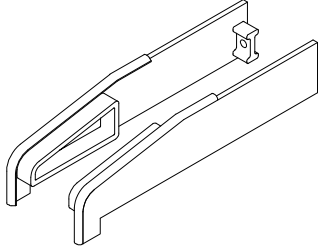
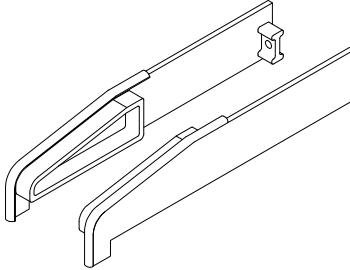
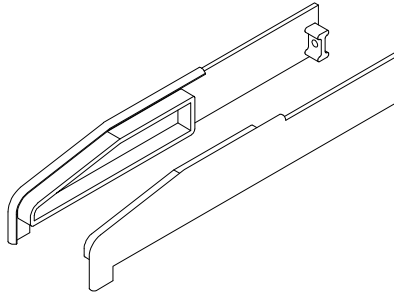
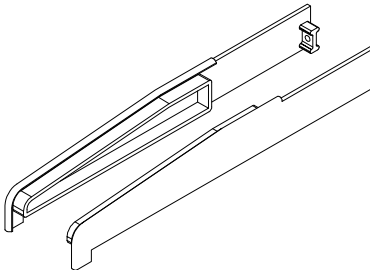


**ETC479**  
225mm Cill

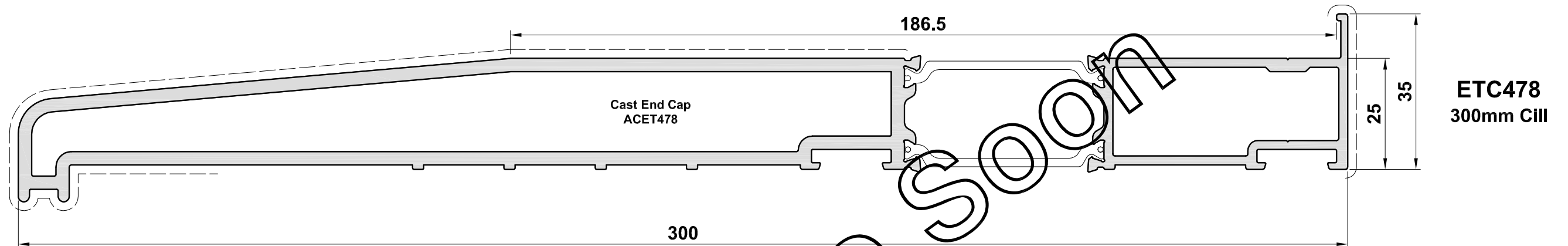
## PVC End Caps

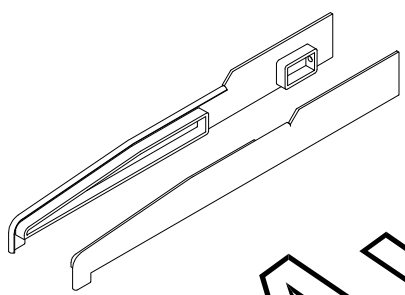
	<b>ACET152</b> PVC Cill End Cap	10	pairs	<b>ETC452</b>	MF	
					KL	
					HP	
					W	✓
					Z	✓
	<b>ACET157</b> PVC Cill End Cap	10	pairs	<b>ETC457</b>	MF	
					KL	
					HP	
					W	✓
					Z	✓
	<b>ACET178</b> PVC Cill End Cap	10	pairs	<b>ETC451</b>	MF	
					KL	
					HP	
					W	✓
					Z	✓
	<b>ACET179</b> PVC Cill End Cap	10	pairs	<b>ETC479</b>	MF	
					KL	
					HP	
					W	✓
					Z	✓
	<b>ACET258</b> PVC Cill End Cap	10	pairs	<b>ETC458</b>	MF	
					KL	
					HP	
					W	✓
					Z	✓

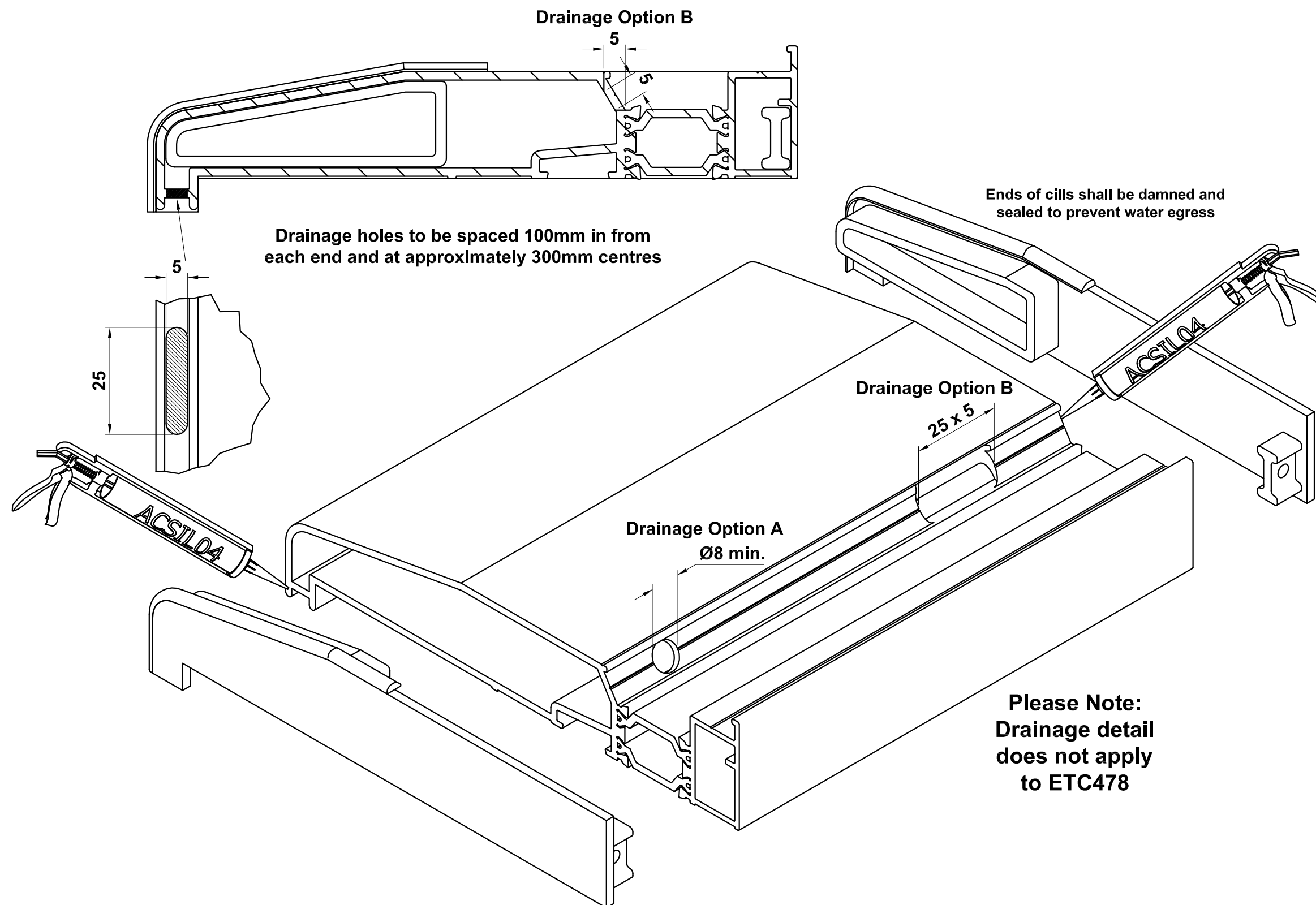
## Cast End Caps

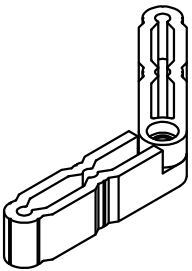
	<b>ACET451</b> Cast Cill End Caps	1	pair	<b>ETC451</b>	MF	✓
					KL	✓
					HP	✓
					W	✓
					Z	✓
	<b>ACET452</b> Cast Cill End Caps	1	pair	<b>ETC452</b>	MF	✓
					KL	✓
					HP	✓
					W	✓
					Z	✓
	<b>ACET457</b> Cast Cill End Caps	1	pair	<b>ETC457</b>	MF	✓
					KL	✓
					HP	✓
					W	✓
					Z	✓
	<b>ACET458</b> Cast Cill End Caps	1	pair	<b>ETC458</b>	MF	✓
					KL	✓
					HP	✓
					W	✓
					Z	✓
	<b>ACET479</b> Cast Cill End Caps	1	pair	<b>ETC479</b>	MF	✓
					KL	✓
					HP	✓
					W	✓
					Z	✓

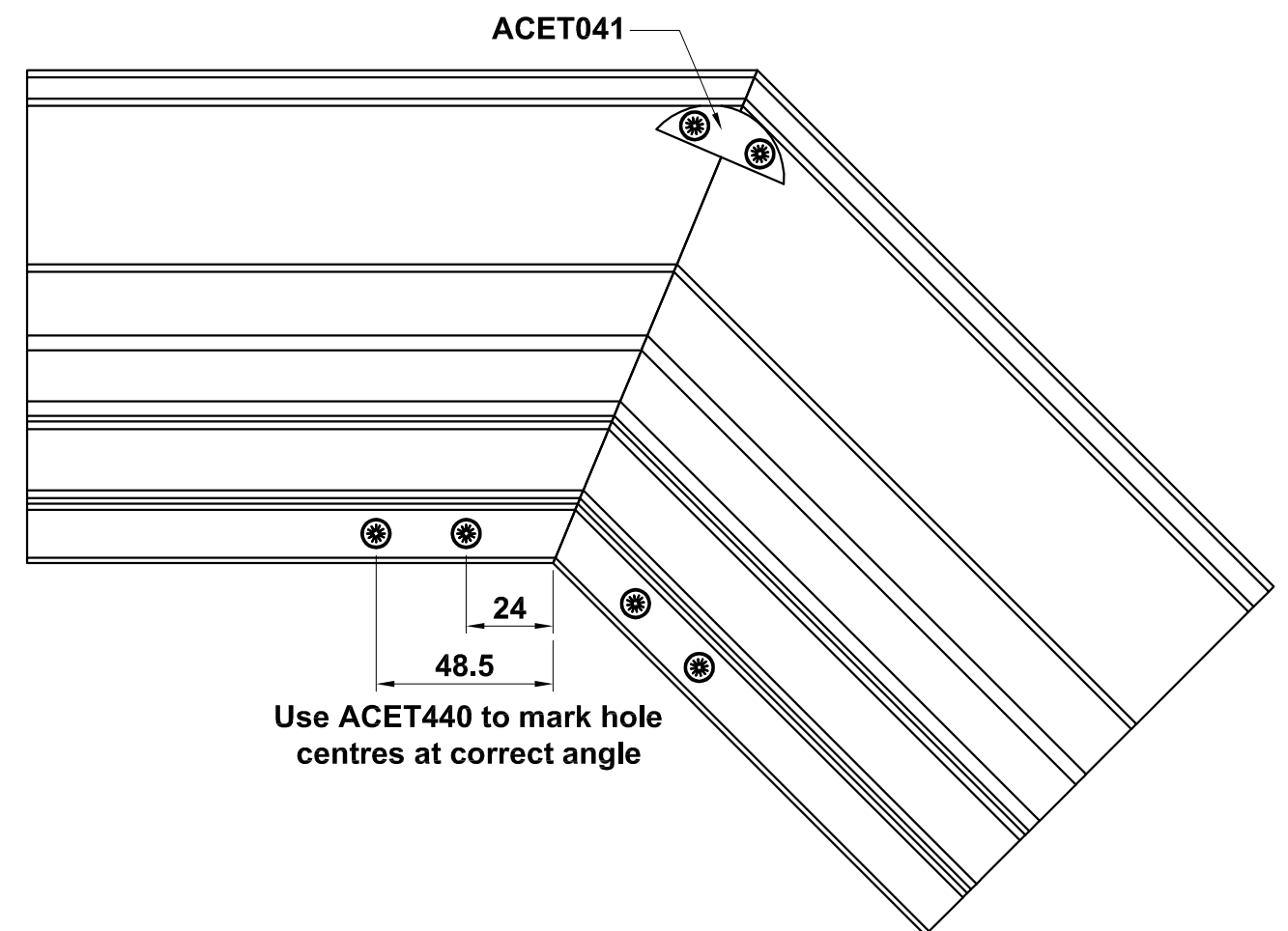
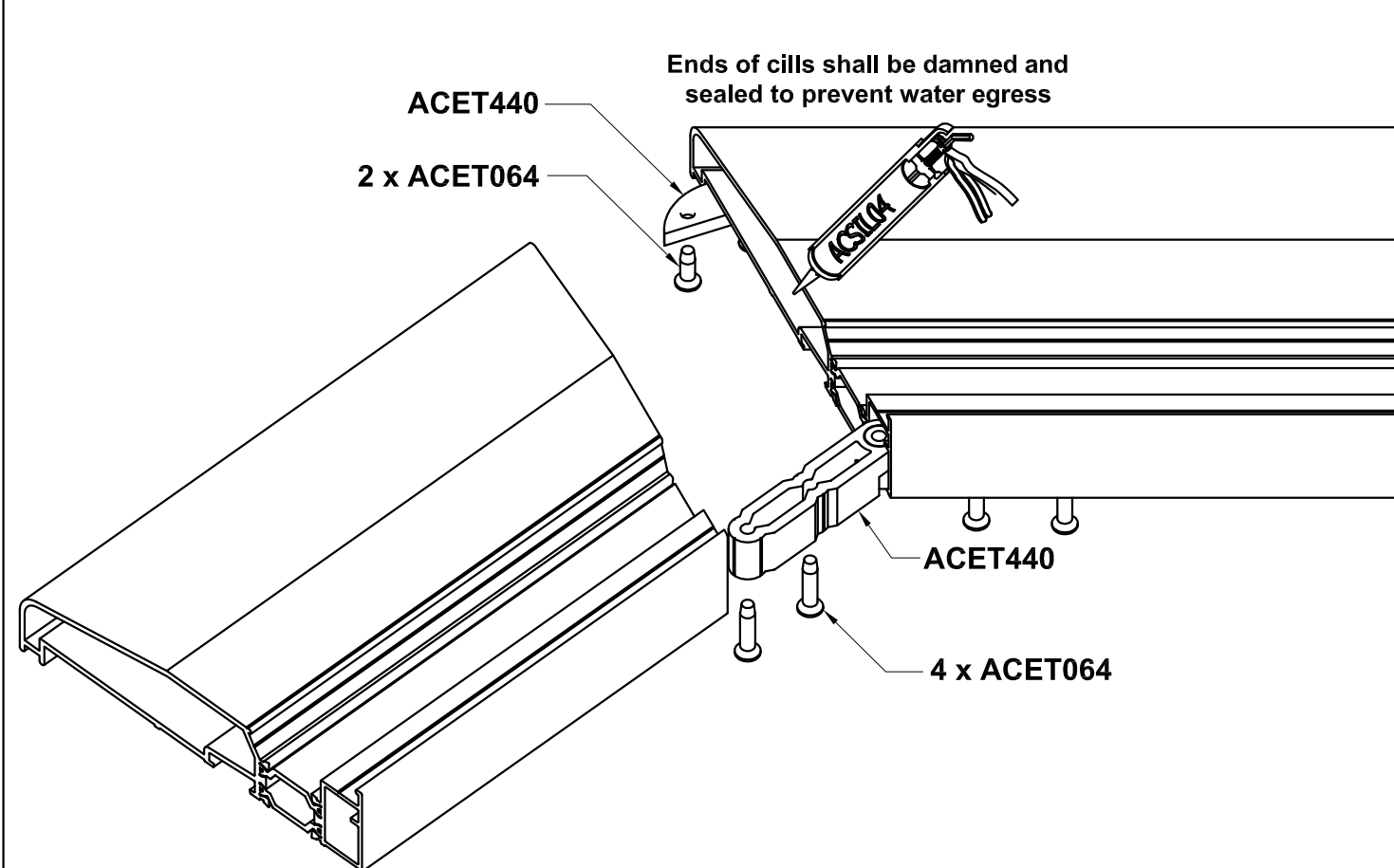
Note: ETC478 is not designed for  
concealed drainage



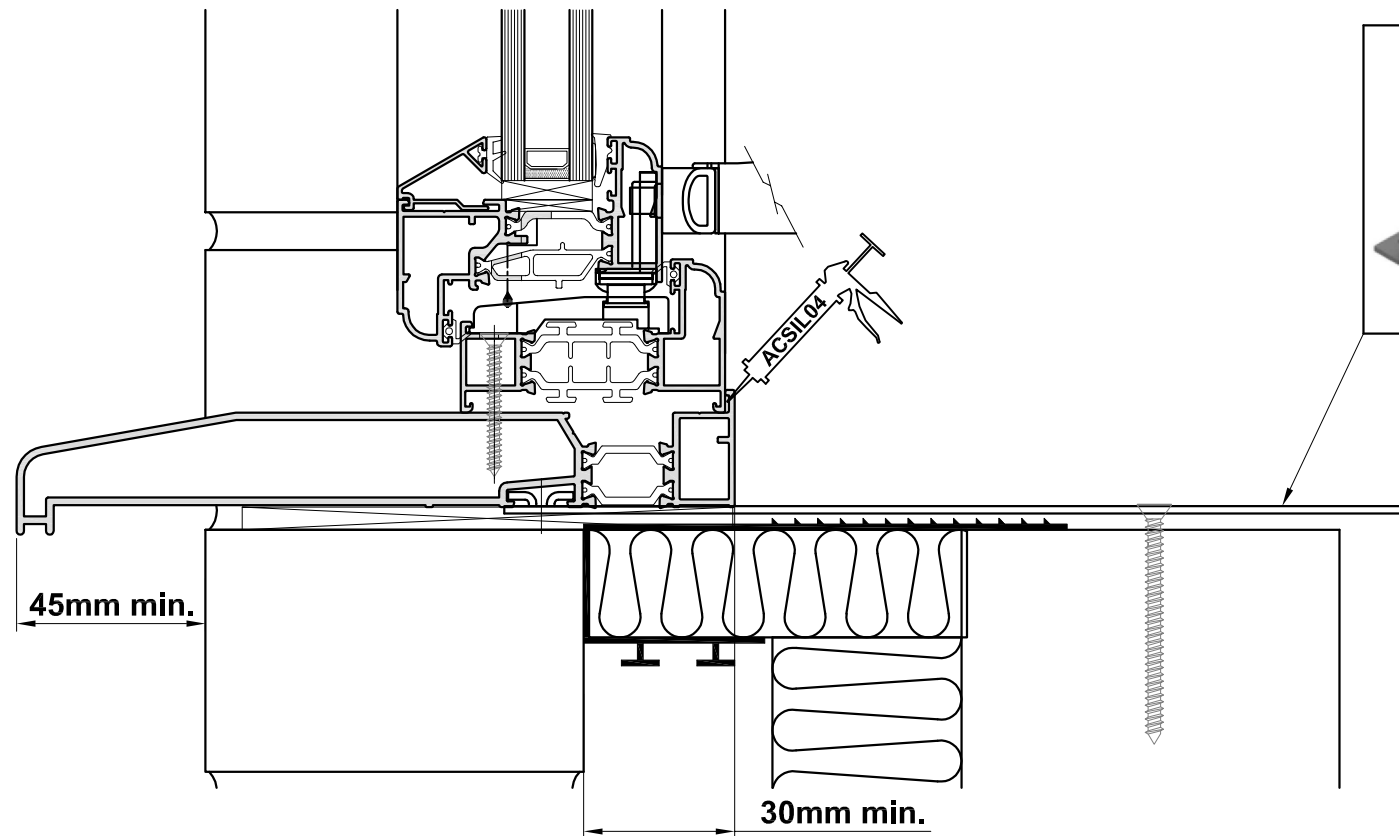
	ACET478	1	pair	ETC478	MF	✓
	Cast Cill End Cap				KL	✓
					HP	✓
					W	✓
					Z	✓




	<b>ACET440</b>	<b>10</b>	<b>pack</b>	<b>ETC451</b>	MF	✓
	<b>90°-180° Variable angle bracket</b>			<b>ETC452</b>	KL	
				<b>ETC457</b>	HP	
				<b>ETC458</b>	W	
				<b>ETC479</b>	Z	



Example Lug Fixing Detail



	ACUN23X	100	Pack	ETC451	MF	✓
	Screw Fixing Lug			ETC452	KL	
	ACUN230: B = 160MM			ETC457	HP	
	ACUN232: B = 240MM			ETC458	W	
	ACUN233: B = 280MM			ETC478	Z	
				ETC479		

Example Direct Fixing Detail

