

SC-FRAME

LADDER FRAME

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CONSTRUCTION DRAWINGS. Page 59





BULLETIN

SC Frame Technical Manual Update

Please find enclosed additional page(s) for the above Technical Manual from Smart Systems. The attached page(s) should be placed at the front of the relevant Technical Manual.

If you have any queries regarding this bulletin please contact the Technical Department on 01934 876100

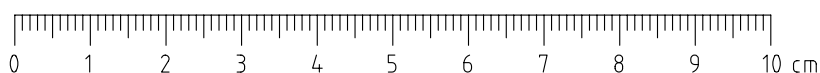
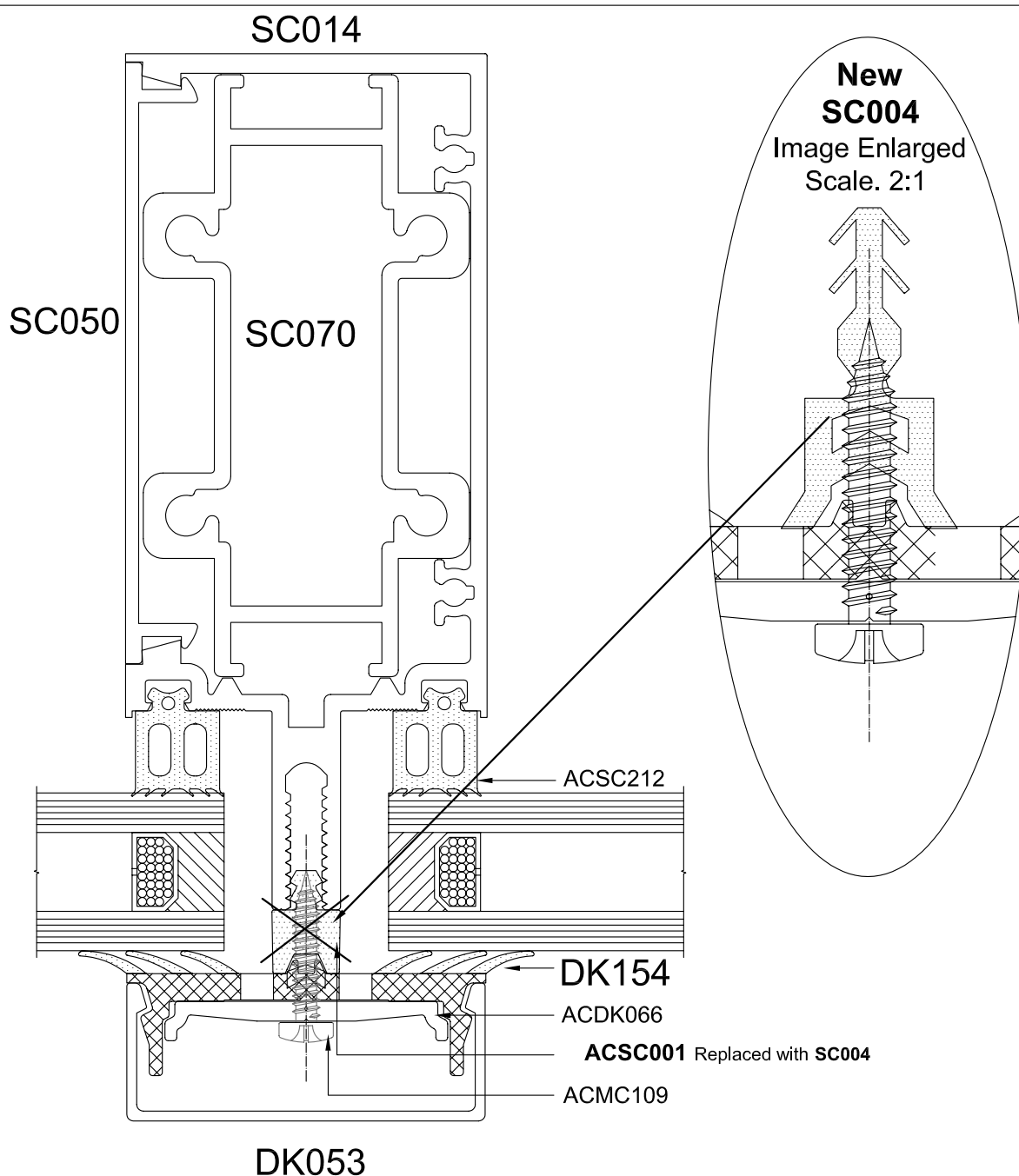
Note: 1

The **ACSC001** has now been replaced by the **SC004**

Replace ACSC001 with SC004

SC004 Isolator

	Ixx	Iyy	L
	****	****	****



09th November 2007

Note: 1

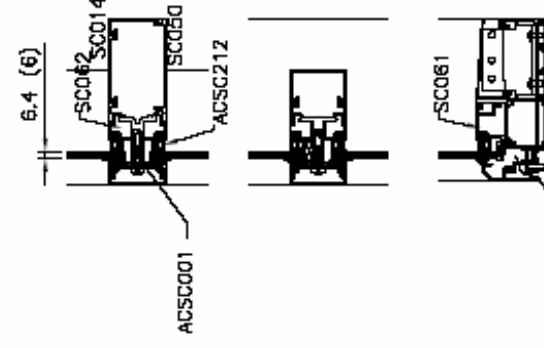
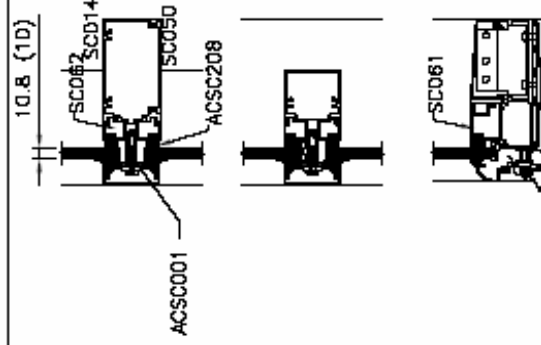
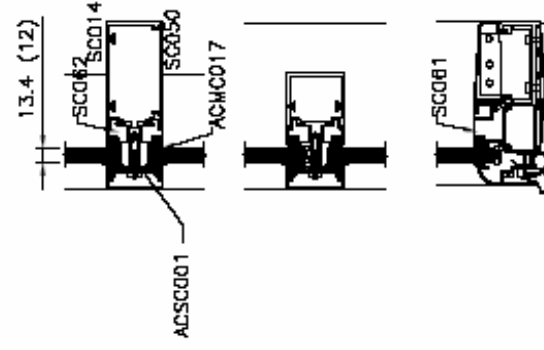
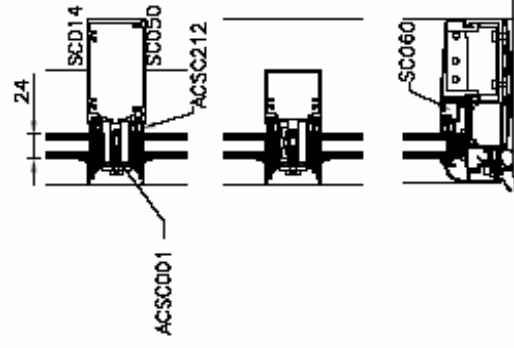
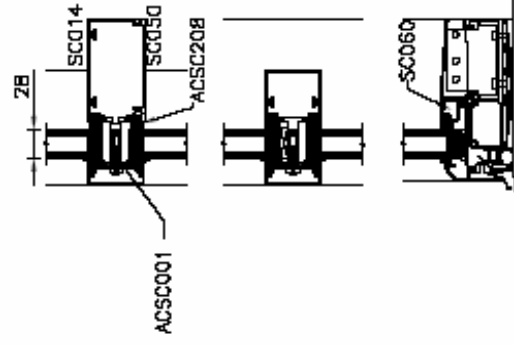
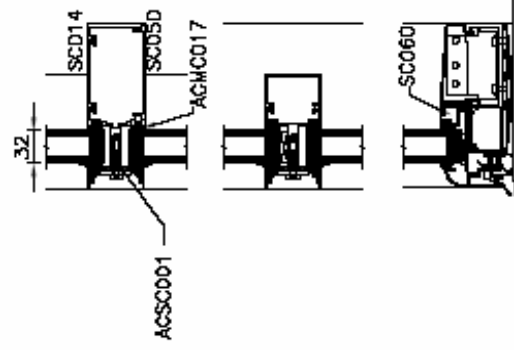
Drawing Showing Correction to the Internal Gaskets.
In the Original Drawing **dSC-11-00** all Gaskets were **ACMC017**

Drawing **dSC-11-01** with the Correct Gaskets fitted
ACMC017, ACSC208 & ACSC212

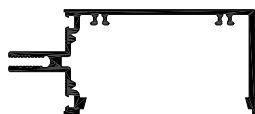
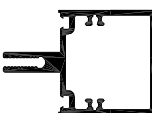
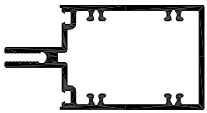
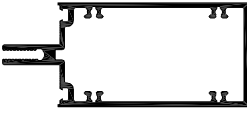
Change to Glazing Table

Correction to Internal gaskets

	lxx	lyy	L
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PROFILES

NUMBER	PICTURE	PAGE	PERIM. mm	MEC. mm	$I_x(\text{cm}^4)$ $W_x(\text{cm}^3)$	$I_y(\text{cm}^4)$ $W_y(\text{cm}^3)$	LENGTH	MF	SA	KL	HP	M1
SC010	 	13	634	165	$\frac{143.7}{21.9}$	$\frac{17.4}{4.5}$	6.5	X	X	X	X	
SC013	 	7	602	150	$\frac{90.1}{16.4}$	$\frac{21.9}{6.4}$	6.5	X	X	X	X	
SC014	 	8	652	175	$\frac{161.5}{24.7}$	$\frac{24.2}{6.8}$	6.5	X	X	X	X	
SC016	 	9	681	200	$\frac{313.0}{40}$	$\frac{28.2}{7.9}$	6.5	X	X	X	X	
SC030	 	11	364	161	$\frac{41.3}{9.2}$	$\frac{26.2}{9.5}$	6.5	X	X	X	X	
SC031	 	11	414	211	$\frac{94.8}{16.5}$	$\frac{37.2}{13.5}$	6.5	X	X	X	X	
SC032	 	10	464	261	$\frac{175.7}{25.5}$	$\frac{45.8}{16.6}$	6.5	X	X	X	X	
SC050		8	226	96	—	—	6.5	X	X	X	X	
SC051		7	176	71	—	—	6.5	X	X	X	X	

MF = MILL
SA = SATIN ANODISED
KL = STANDARD COLOURS
HP = SPECIAL COLOUR
M1 = DUAL COLOUR

A = OUTSIDE
B = INSIDE

18/10/03

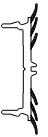
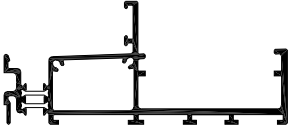
Page

3

PROFILES

NUMBER	PICTURE	PAGE	PERIM. mm	MEC. mm	$I_x(\text{cm}^4)$ $W_x(\text{cm}^3)$	$I_y(\text{cm}^4)$ $W_y(\text{cm}^3)$	LENGTH	MF	SA	KL	HP	M1
SC052		9	276	121	—	—	6.5	X	X	X	X	
SC053		15	212	89	—	—	6.5	X	X	X	X	
SC060		14	132	17	—	—	6.5	X	X	X	X	
SC061		14	251	35	—	—	6.5	X	X	X	X	
SC062		14	147	20	—	—	6.5	X	X	X	X	
SC063		14	189	36	—	—	6.5	X	X	X	X	
SC070	 	12			65.6 — 14.3	22.8 — 9.2	6.5	X				
SC071	 	12			10.6 — 5.2	16.9 — 6.8	6.5	X				
SC072	 	12			23.6 — 7.1	19.9 — 8	6.5	X				

PROFILES

NUMBER	PICTURE	PAGE	PERIM. mm	MEC. mm	$I_x(\text{cm}^4)$ $W_x(\text{cm}^3)$	$I_y(\text{cm}^4)$ $W_y(\text{cm}^3)$	LENGTH	MF	SA	KL	HP	M1
DK052		16	178	96	-	-	7	X	X	X	X	
DK053		16	190	97.5	-	-	7	X	X	X	X	
DK154		16	-	-	-	-	7	X				
MC050		16	201	102	-	-	7	X	X	X	X	
MC070		15	680	48	232.82	25.88	7	X	X	X	X	X
MC076		15	280	98	-	-	6.5	X	X	X	X	
MC080		18	390	45	-	-	7	X	X	X	X	
ETC014	 	17	294	80	9.0 3.6	4.6 1.7	6.5	X	X	X	X	X
IN017		17	354	102	11.23	6.43	6.5	X	X	X	X	X

MF = MILL
SA = SATIN ANODISED
KL = STANDARD COLOURS
HP = SPECIAL COLOUR
M1 = DUAL COLOUR

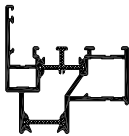
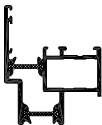
A = OUTSIDE
B = INSIDE

18/10/03

Page

5

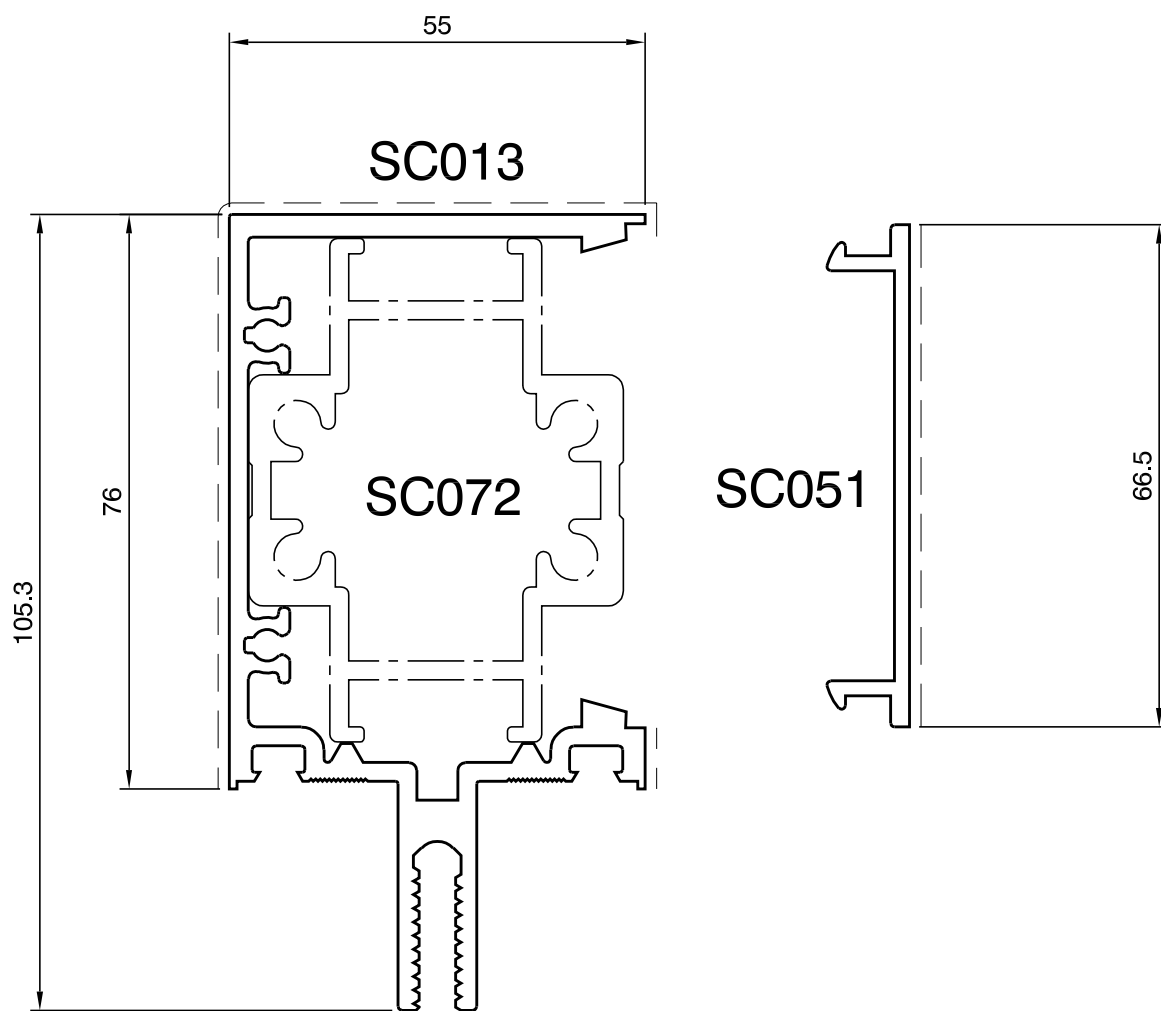
PROFILES

NUMBER	PICTURE	PAGE	PERIM. mm	MEC. mm	$I_x(\text{cm}^4)$ — $W_x(\text{cm}^3)$	$I_y(\text{cm}^4)$ — $W_y(\text{cm}^3)$	LENGTH	MF	SA	KL	HP	M1
IP017		17	401	111	25.56 — 6.54	11.77 — 3.02	6.5	X	X	X	X	X
VG12		17	110	29	-	-	6.5	X	X	X	X	
VL17		17	319.6	71	12.16 — 4.11	9.58 — 2.59	6.5	X	X	X	X	X
SH011		13	277	56	—	—	6.5	X	X	X	X	

PROFILES

----- Primary visible side

----- Secondary visible side

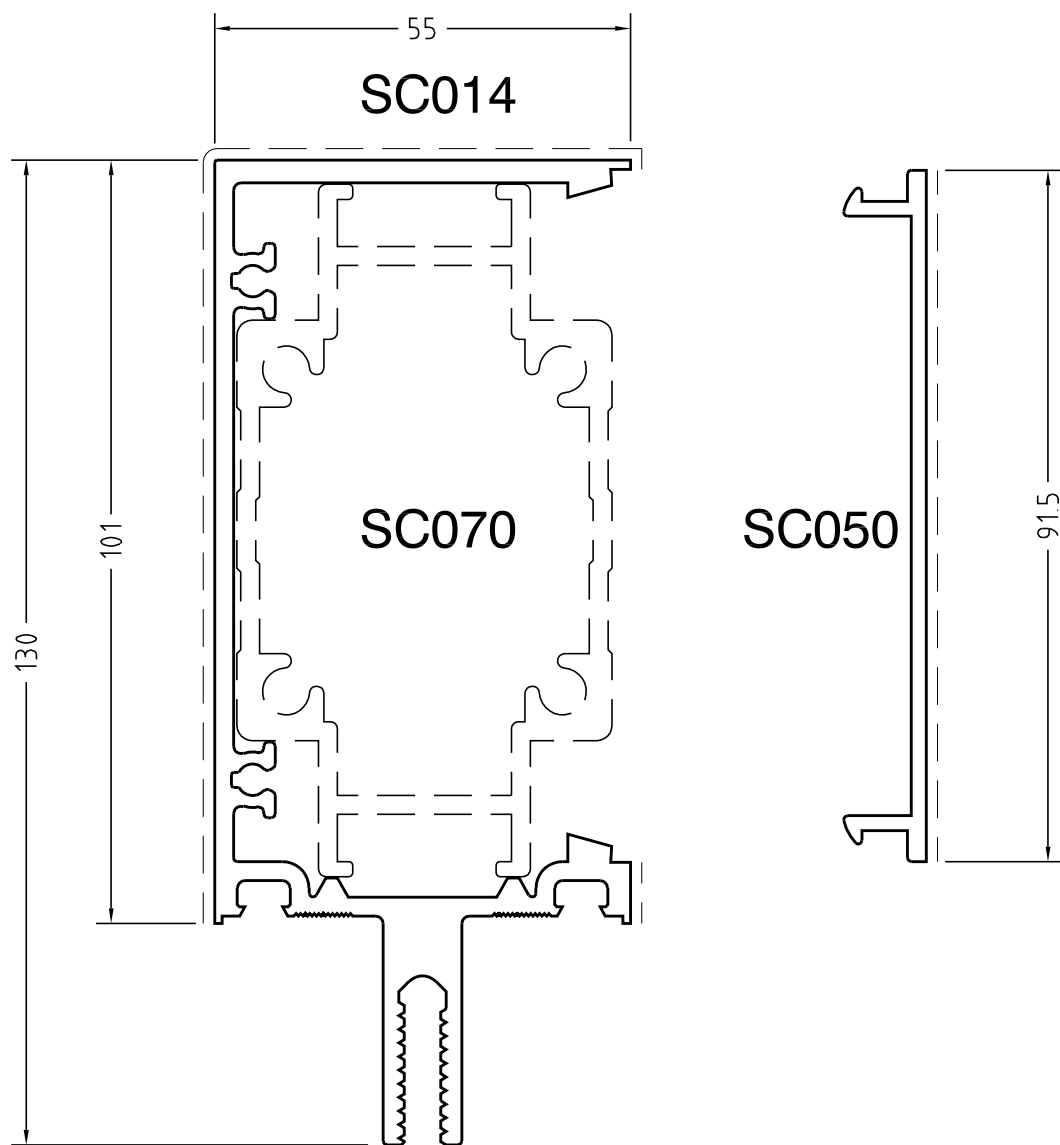


aSC01-00

PROFILES

- - - - - Primary visible side

- - - - - Secondary visible side

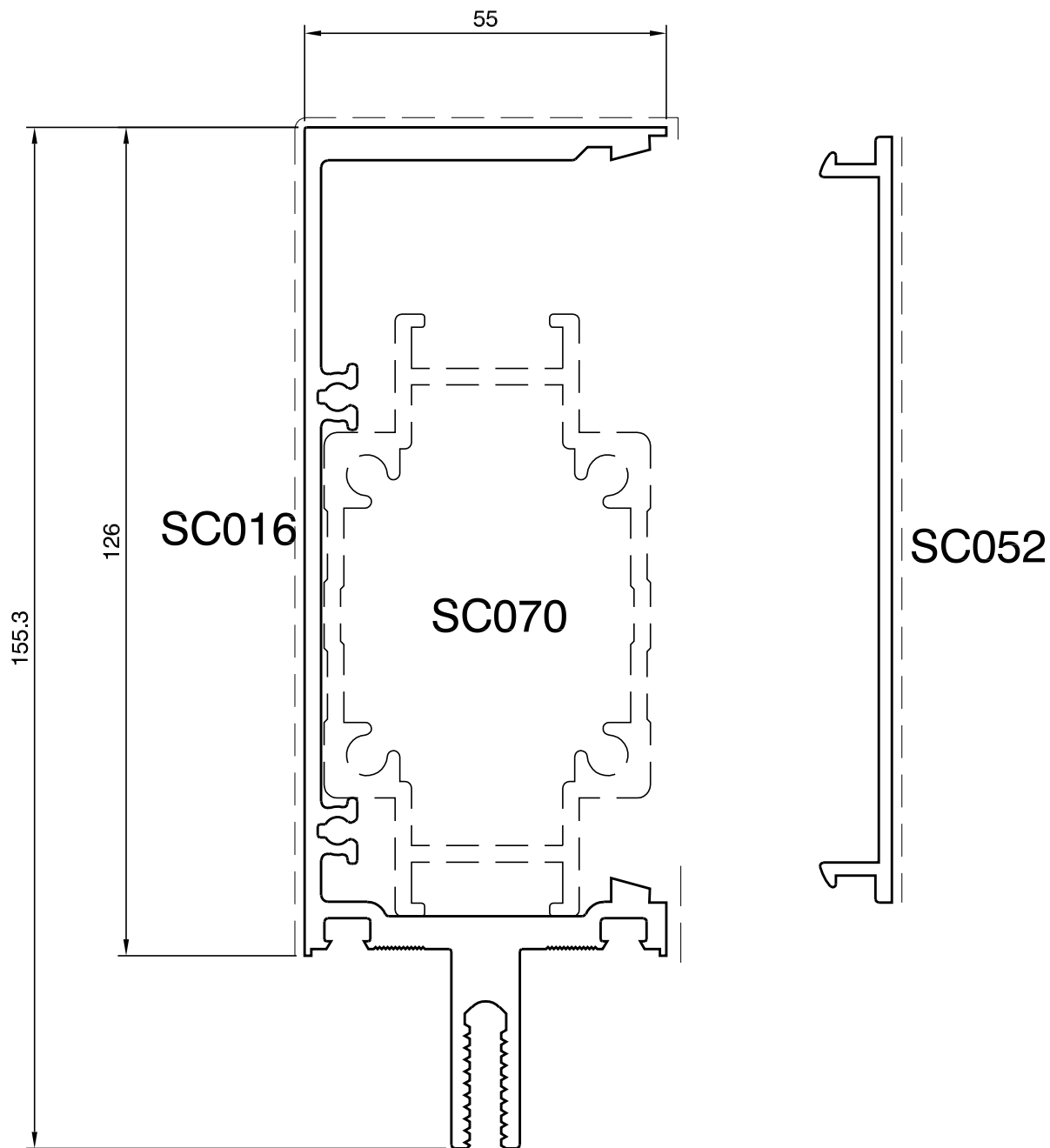


aSC02-00

PROFILES

----- Primary visible side

----- Secondary visible side

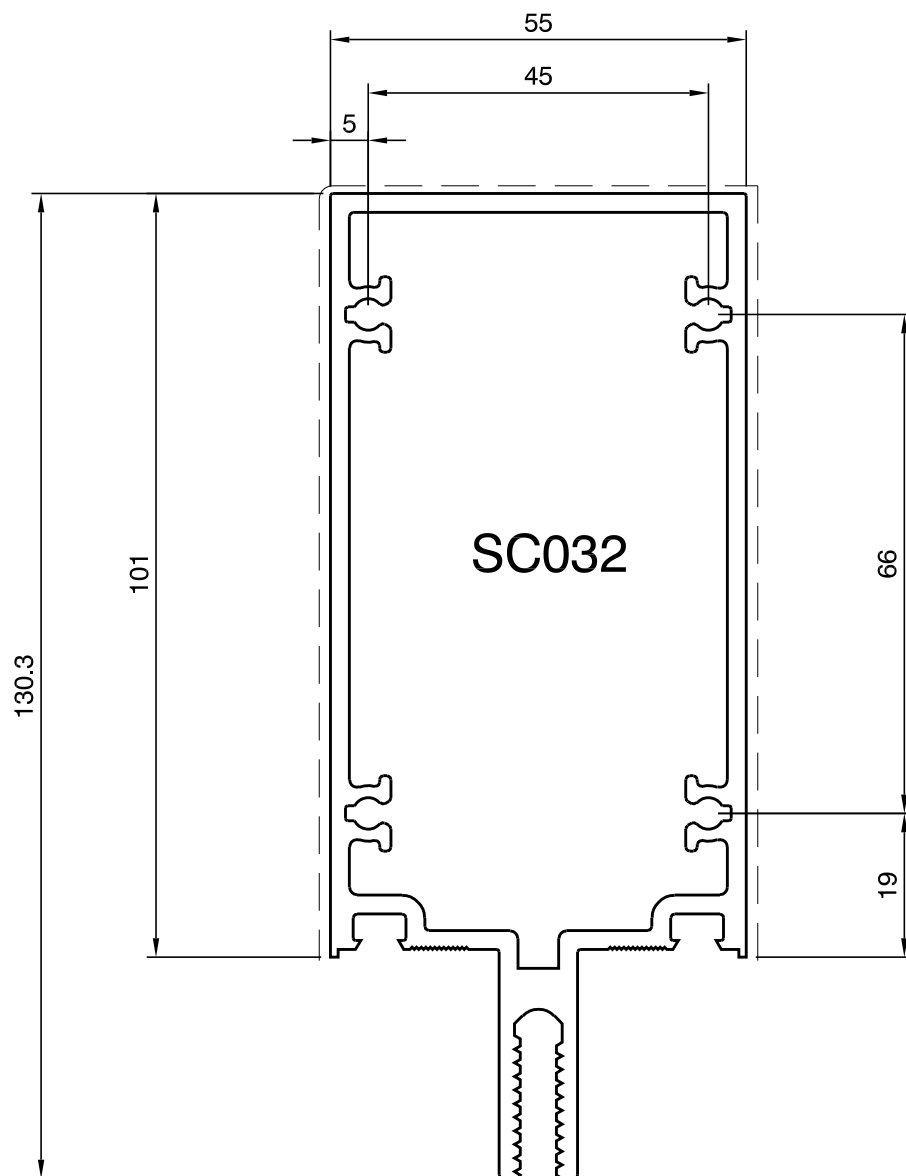


aSC03-00

PROFILES

- - - - - Primary visible side

- - - - - Secondary visible side

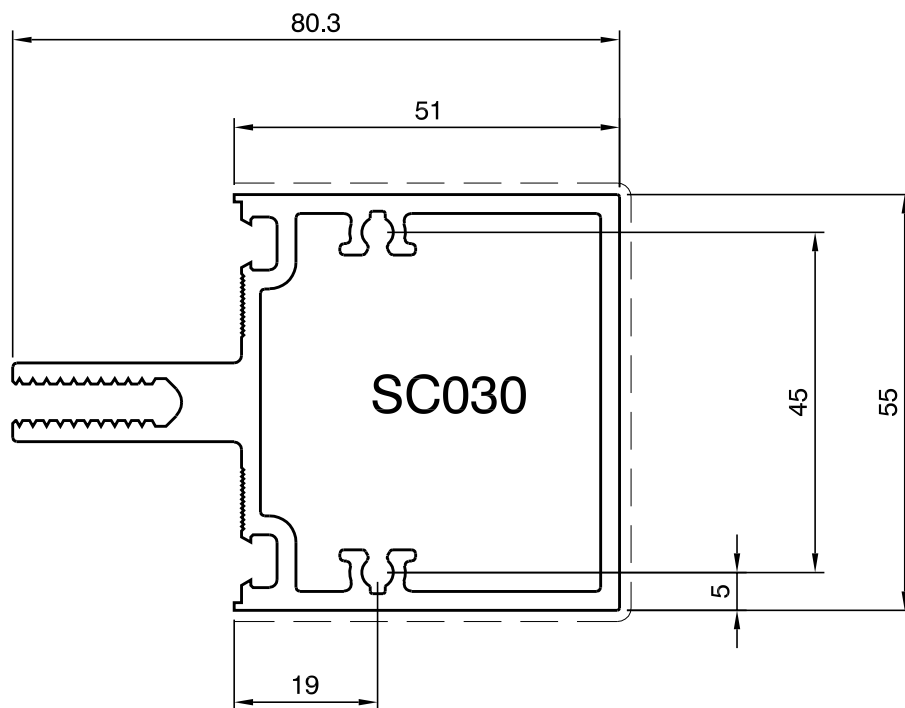
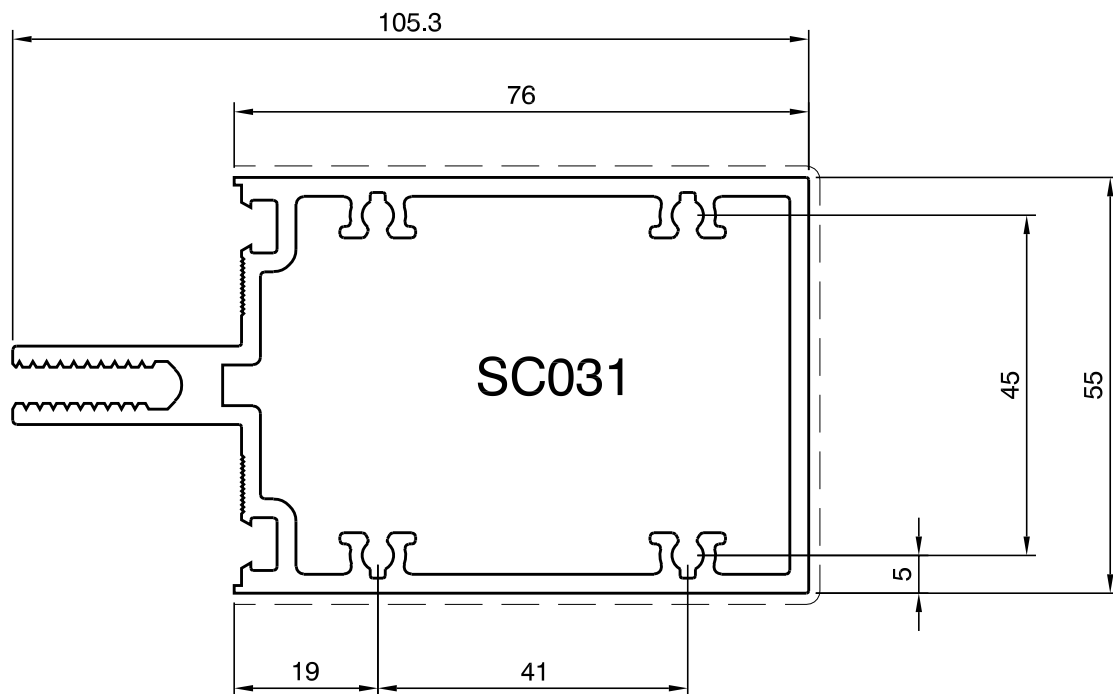


aSC04-00

PROFILES

----- Primary visible side

----- Secondary visible side

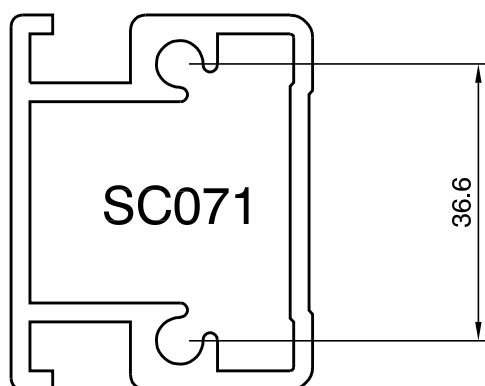
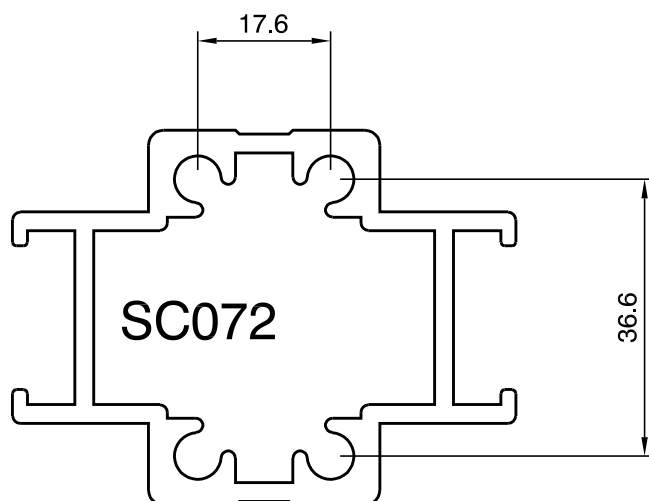
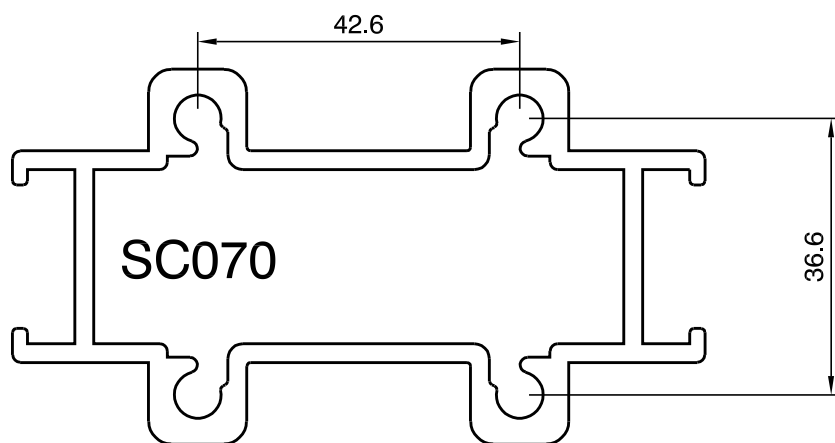


aSC05-00

PROFILES

- - - - - Primary visible side

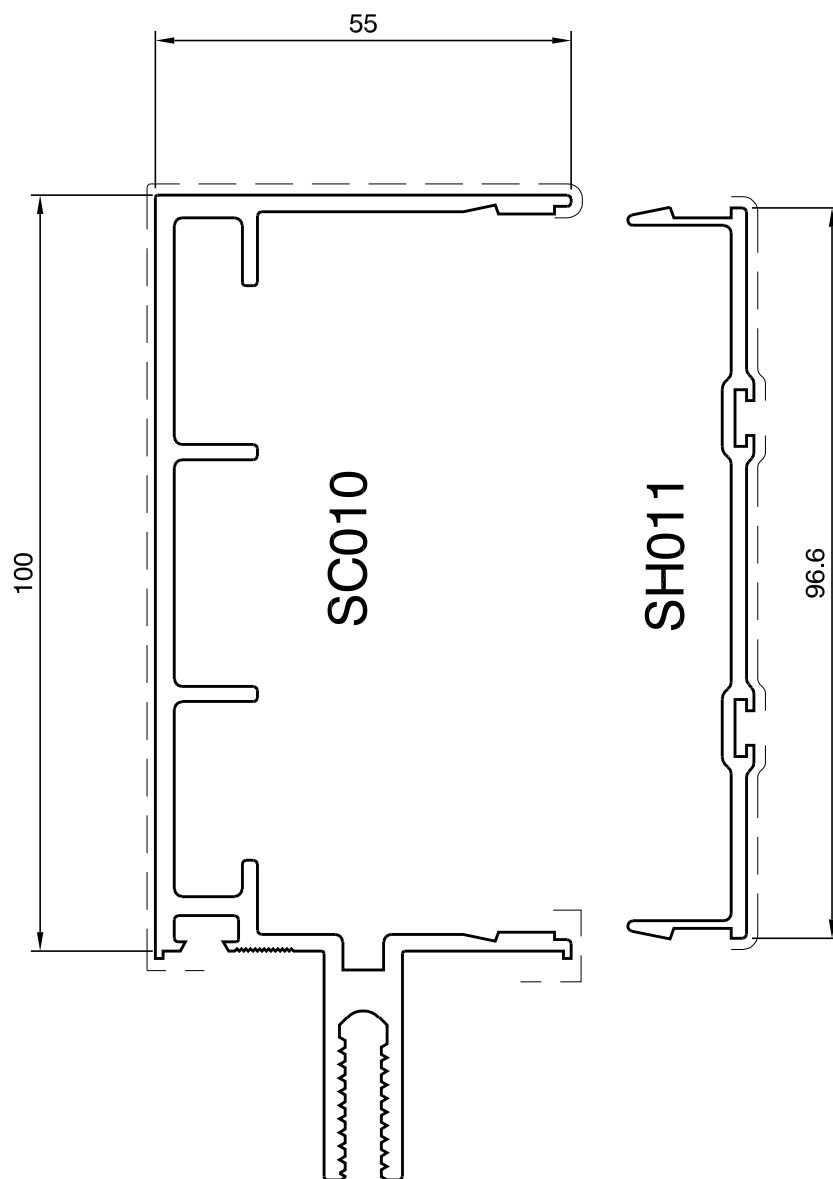
- - - - - Secondary visible side



aSC06-00

PROFILES

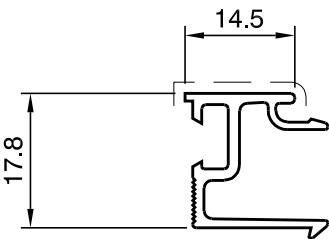
----- Primary visible side
----- Secondary visible side



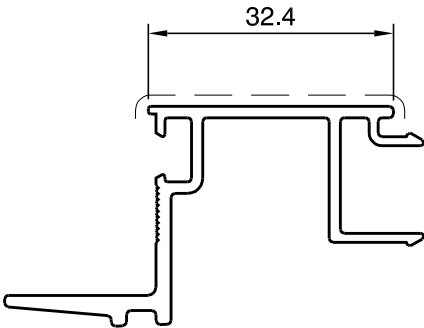
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PROFILES

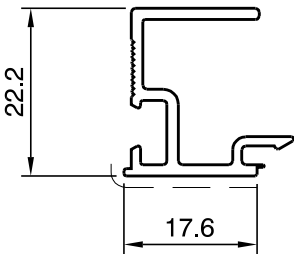
----- Primary visible side ----- Secondary visible side



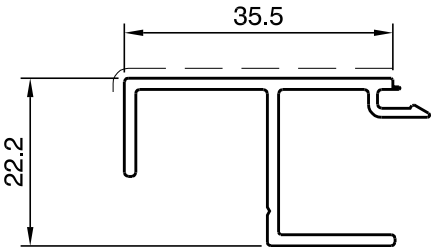
SC060



SC061



SC062



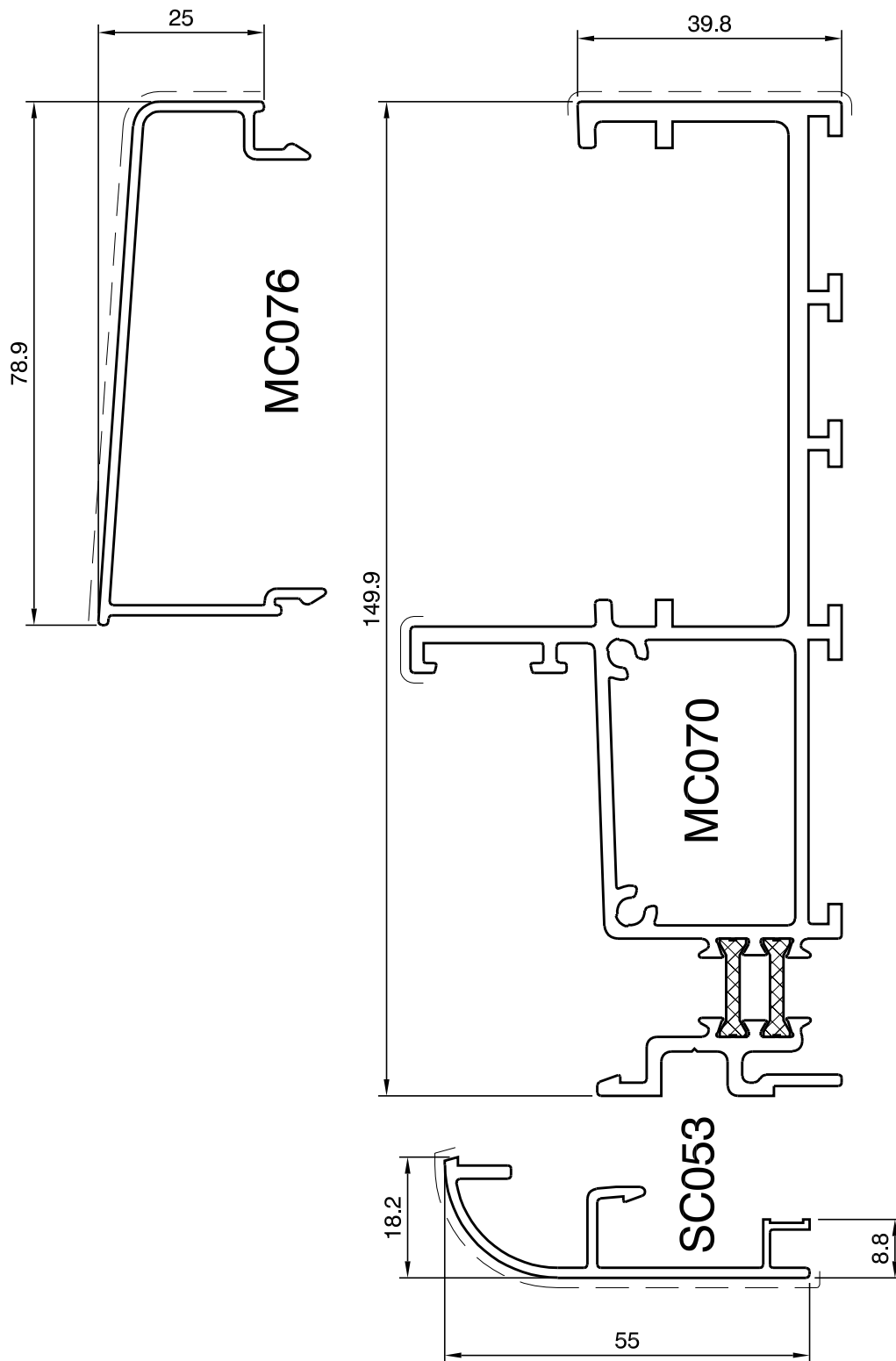
SC063

aSC08-00

PROFILES

----- Primary visible side

----- Secondary visible side

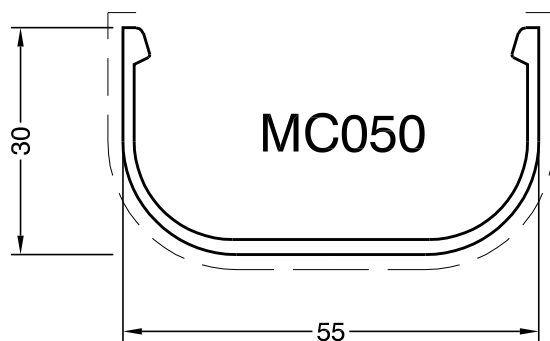
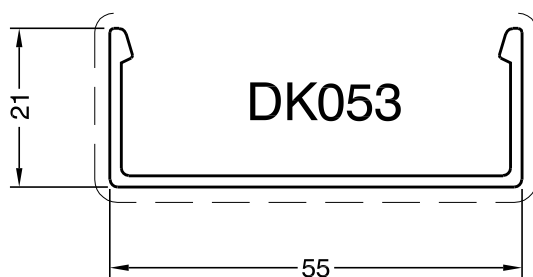
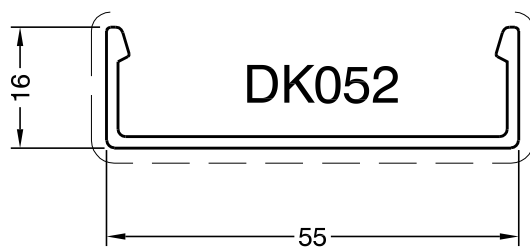
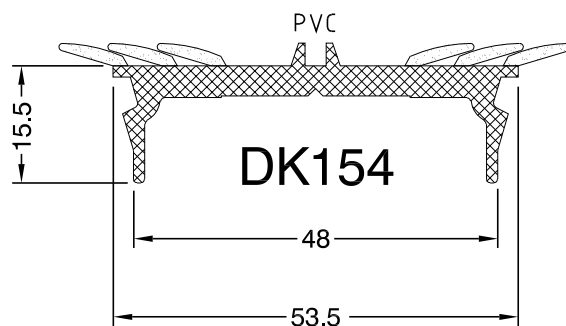


aSC09-00

PROFILES

- - - - - Primary visible side

- - - - - Secondary visible side

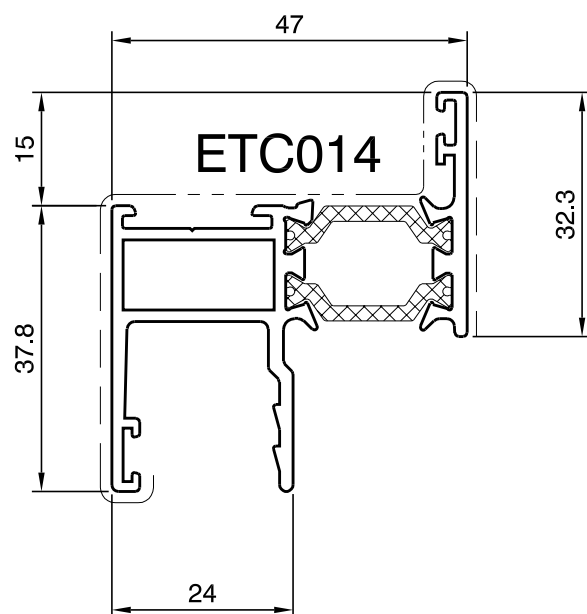
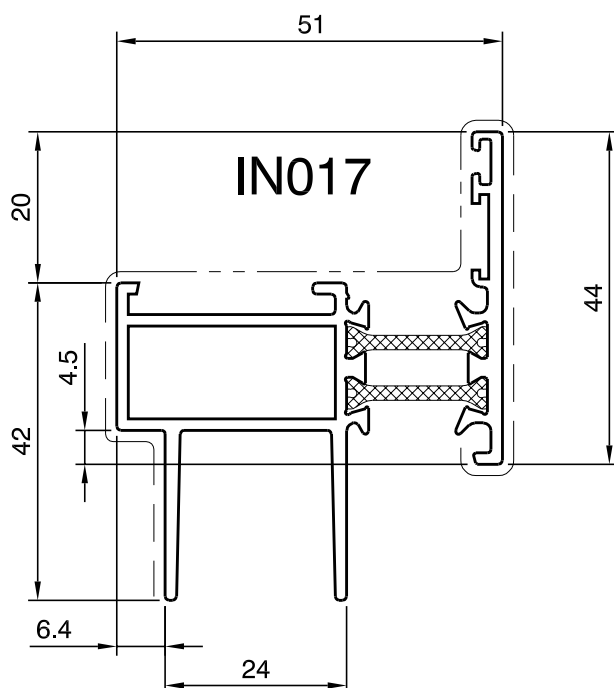
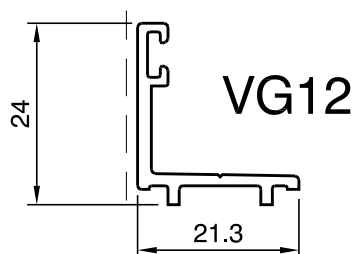
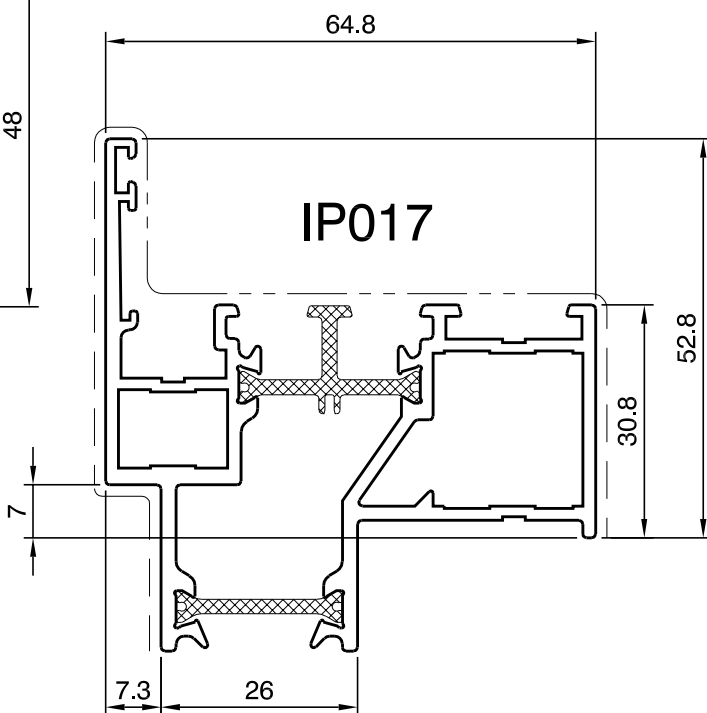
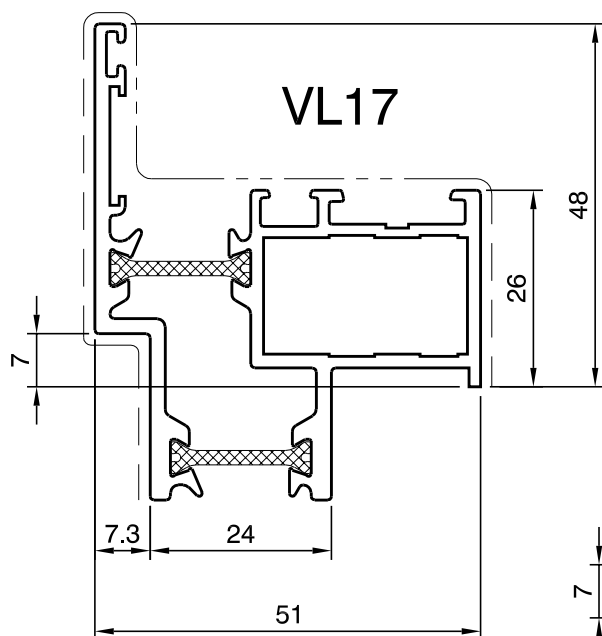


aSC10-00

PROFILES

----- Primary visible side

----- Secondary visible side

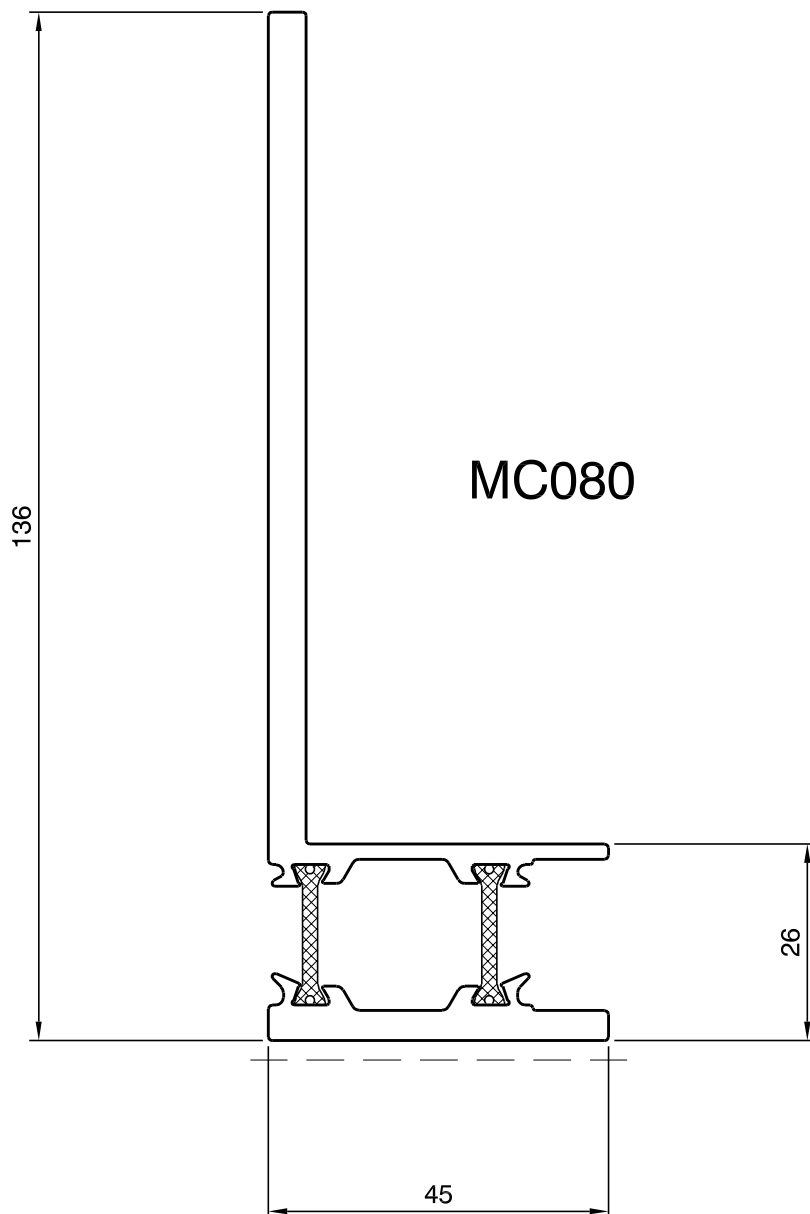


aSC-11-00

PROFILES

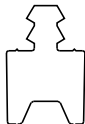
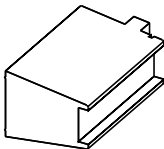
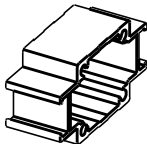
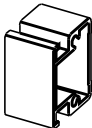
----- Primary visible side

----- Secondary visible side

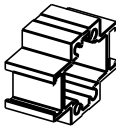
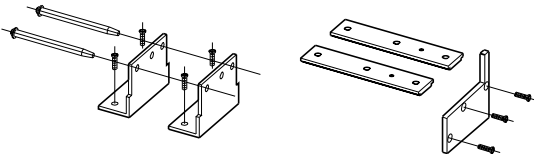
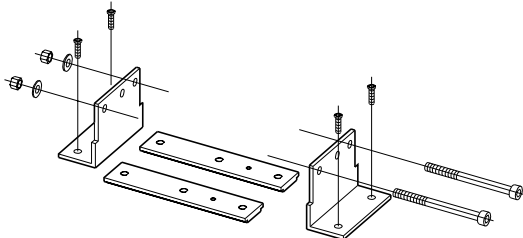
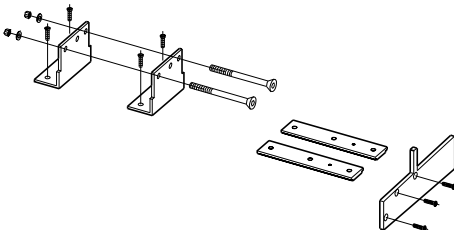
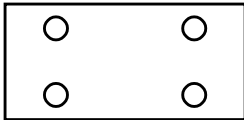


aSC-12-00

ACCESSORIES

		Pack.	Unit	Application	Colour												
	ACSC001 Isolator	100	m	SC016 SC014 SC013 SC032 SC031 SC030 SC010	<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td>X</td></tr></table>	MF		SA		KL		HP		WP		BL	X
MF																	
SA																	
KL																	
HP																	
WP																	
BL	X																
	ACSC002 Transom end pad	100	Each	SC016 SC014 SC013 SC032 SC031 SC030 SC010	<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td>X</td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP	X	BL	
MF																	
SA																	
KL																	
HP																	
WP	X																
BL																	
	ACSC003 Transom end black	10	Each	SC016 SC014 SC013 SC032 SC031 SC030 SC010	<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td>X</td></tr></table>	MF		SA		KL		HP		WP		BL	X
MF																	
SA																	
KL																	
HP																	
WP																	
BL	X																
	ACSC070 100mm/125mm Transom cleat	1	Each	SC016 SC014 SC032	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF	X	SA		KL		HP		WP		BL	
MF	X																
SA																	
KL																	
HP																	
WP																	
BL																	
	ACSC071 50mm Transom cleat	1	Each	SC030	<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	

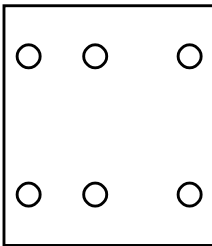
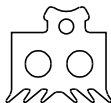
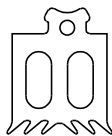
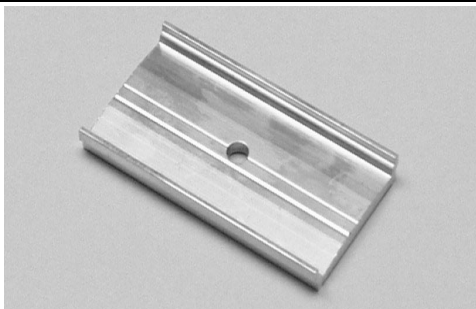
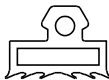
ACCESSORIES

		Pack.	Unit	Application	Colour												
	ACSC072 75mm Transom cleat	1	Each	SC013 SC031	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF	X	SA		KL		HP		WP		BL	
MF	X																
SA																	
KL																	
HP																	
WP																	
BL																	
	ACSC073 Jamb bracket to MC070	1	Each	SC016 SC014 SC013 SC032 SC031 SC030	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF	X	SA		KL		HP		WP		BL	
MF	X																
SA																	
KL																	
HP																	
WP																	
BL																	
	ACSC074 Mullion bracket to MC070	1	Each	SC016 SC014 SC013 SC032 SC031 SC030	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF	X	SA		KL		HP		WP		BL	
MF	X																
SA																	
KL																	
HP																	
WP																	
BL																	
	ACSC075 Door jamb bracket to MC070	1	Each	SC016 SC014 SC013 SC032 SC031 SC030	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td>X</td></tr><tr><td>KL</td><td>X</td></tr><tr><td>HP</td><td>X</td></tr><tr><td>WP</td><td>X</td></tr><tr><td>BL</td><td>X</td></tr></table>	MF	X	SA	X	KL	X	HP	X	WP	X	BL	X
MF	X																
SA	X																
KL	X																
HP	X																
WP	X																
BL	X																
	ACSC110 Cleat back plate	1	Each	SC013 SC051	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF	X	SA		KL		HP		WP		BL	
MF	X																
SA																	
KL																	
HP																	
WP																	
BL																	

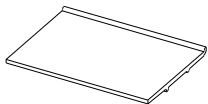
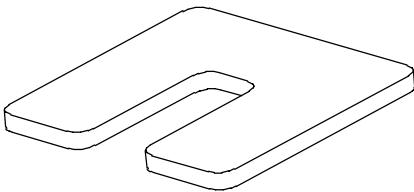
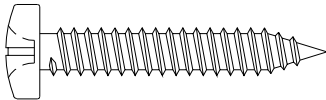
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HP = SPECIAL COLOR
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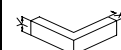


ACCESSORIES

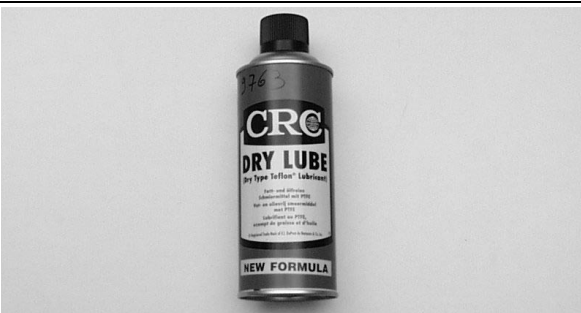
		Pack.	Unit	Application	Colour													
	ACSC111 Cleat back plate	1	Each	SC016 SC052 SC014 SC050	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>		MF	X	SA		KL		HP		WP		BL	
MF	X																	
SA																		
KL																		
HP																		
WP																		
BL																		
	ACSC208 Internal glazing gasket	100	m	SC016 SC014 SC013 SC032 SC031 SC030 SC010 SC060 SC061 SC062	<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td>X</td></tr></table>		MF		SA		KL		HP		WP		BL	X
MF																		
SA																		
KL																		
HP																		
WP																		
BL	X																	
	ACSC212 Internal glazing gasket	50	m	SC016 SC014 SC013 SC032 SC031 SC030 SC010 SC060 SC061 SC062	<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td>X</td></tr></table>		MF		SA		KL		HP		WP		BL	X
MF																		
SA																		
KL																		
HP																		
WP																		
BL	X																	
	ACDK066 Packer for DK154  ACMC109	1	Each	DK154	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>		MF	X	SA		KL		HP		WP		BL	
MF	X																	
SA																		
KL																		
HP																		
WP																		
BL																		
	ACMC017 Internal glazing gasket	100	m	SC016 SC014 SC013 SC032 SC031 SC030 SC010 SC060 SC061 SC062	<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td>X</td></tr></table>		MF		SA		KL		HP		WP		BL	X
MF																		
SA																		
KL																		
HP																		
WP																		
BL	X																	

ACCESSORIES

		Pack.	Unit	Application	Colour												
	ACMC071 Double glazing support to MC070	1	Each	MC070	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF	X	SA		KL		HP		WP		BL	
MF	X																
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMC080 5mm packer for MC070	1	Each	MC070	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF	X	SA		KL		HP		WP		BL	
MF	X																
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMC109 Screw 6.3 x 38mm	200	Pack	ACDK066 DK154	<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF	X	SA		KL		HP		WP		BL	
MF	X																
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMX09700 Alu polish	1	Each		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMX09761 Maxi - gloss	1	Each		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	



ACCESSORIES

		Pack.	Unit	Application	Colour												
	ACMX09762 Alu - bright	1	Each		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMX09763 Teflon spray	1	Each		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMX09764 Maxi - cleaner	1	Each		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMX09765 Alu - cleaner	1	Each		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMX09770 Roll andywrap 100m	150	m		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	

MF = MILL
SA = SATIN ANODISED
KL = STANDARD COLOURS
HP = SPECIAL COLOR
BL = BLACK
WP = WHITE

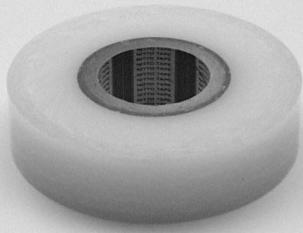
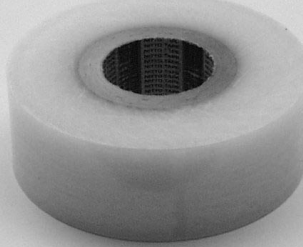
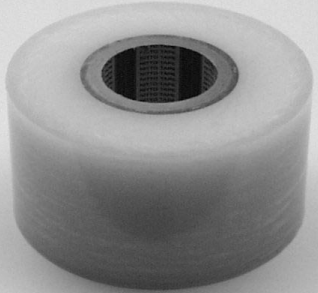


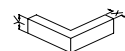
18/10/03

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23

ACCESSORIES

		Pack.	Unit	Application	Colour												
	ACMX09775 Grip andywrap	1	Each		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMX09801 Protective tape 50mm	500	m		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMX09802 Protective tape 70mm	500	m		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMX09803 Protective tape 100mm	500	m		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	
	ACMX09830 Glue for EPDM gaskets	1	Each		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td>X</td></tr></table>	MF		SA		KL		HP		WP		BL	X
MF																	
SA																	
KL																	
HP																	
WP																	
BL	X																



ACCESSORIES

		Pack.	Unit	Application	Colour												
	ACSIL014 Anticorro protection product	1	Each		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF		SA		KL		HP		WP		BL	
MF																	
SA																	
KL																	
HP																	
WP																	
BL																	
	ACSIL04 Silicone sealant	1	Each		<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td>X</td></tr><tr><td>BL</td><td>X</td></tr></table>	MF		SA		KL		HP		WP	X	BL	X
MF																	
SA																	
KL																	
HP																	
WP	X																
BL	X																
	ACSIL08 Silicone gun	1	Each		<table><tr><td>MF</td><td>X</td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td></td></tr></table>	MF	X	SA		KL		HP		WP		BL	
MF	X																
SA																	
KL																	
HP																	
WP																	
BL																	
	ACVG33 Glazing gasket 4mm	100	m	IN017 VL17 IP017	<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td>X</td></tr></table>	MF		SA		KL		HP		WP		BL	X
MF																	
SA																	
KL																	
HP																	
WP																	
BL	X																
	ACVG340 Glazing gasket 6mm	200	m	ETC014	<table><tr><td>MF</td><td></td></tr><tr><td>SA</td><td></td></tr><tr><td>KL</td><td></td></tr><tr><td>HP</td><td></td></tr><tr><td>WP</td><td></td></tr><tr><td>BL</td><td>X</td></tr></table>	MF		SA		KL		HP		WP		BL	X
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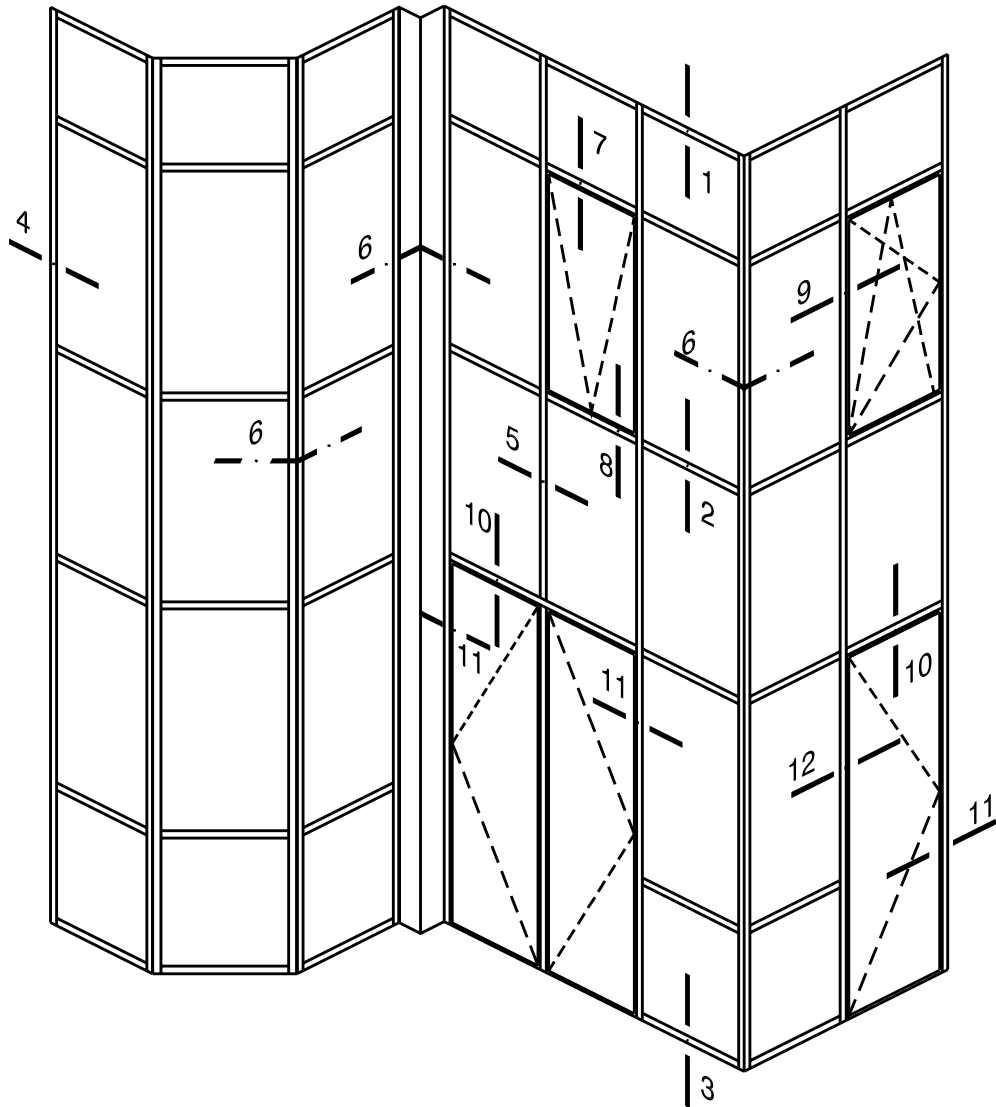


ACCESSORIES

		Pack.	Unit	Application	Colour	
	ACVL150 T-handle hexagon - Key 4mm	1	Each		MF	X
					SA	
					KL	
					HP	
					WP	
					BL	

SECTION

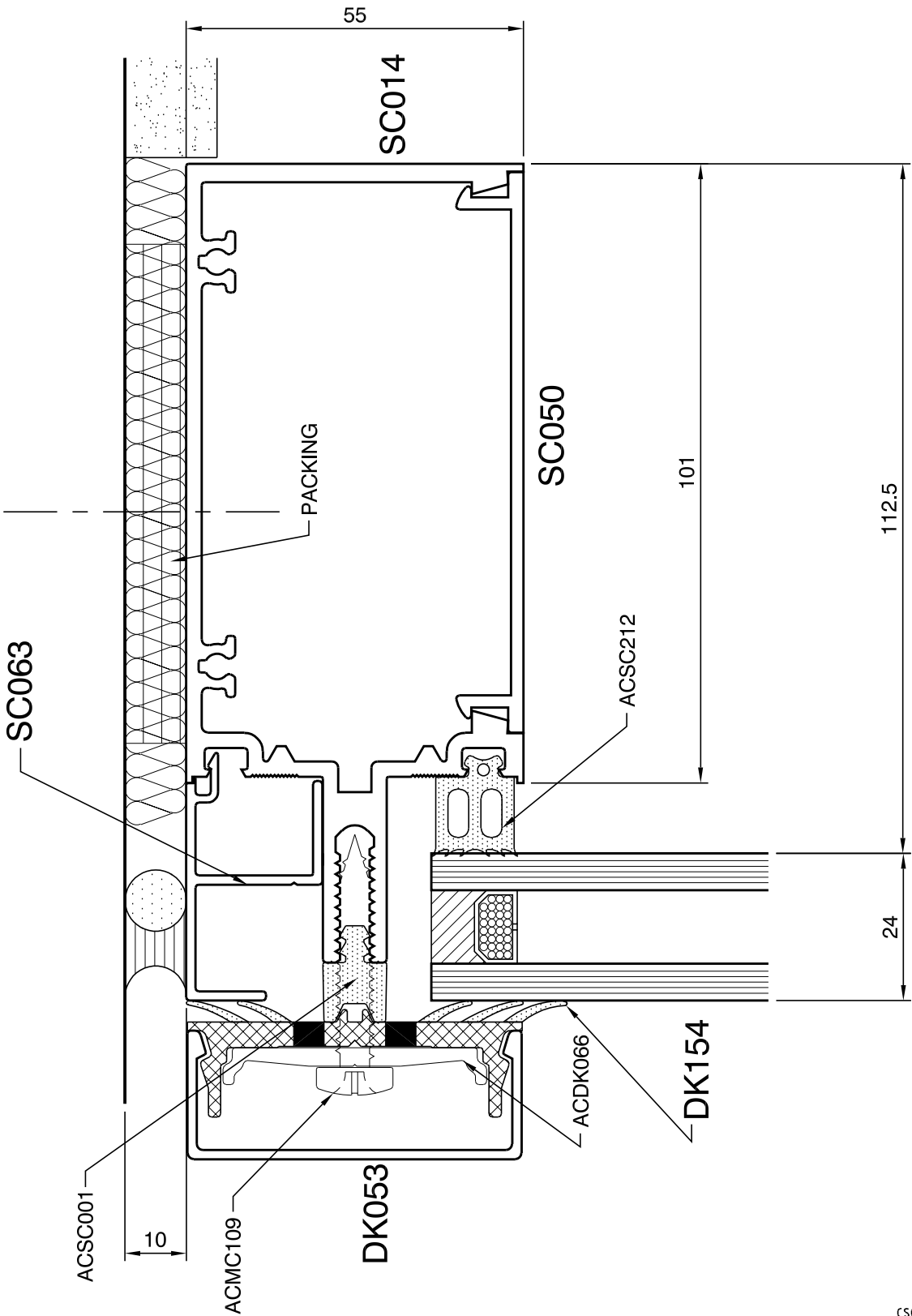
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CSC-01-00

SECTION

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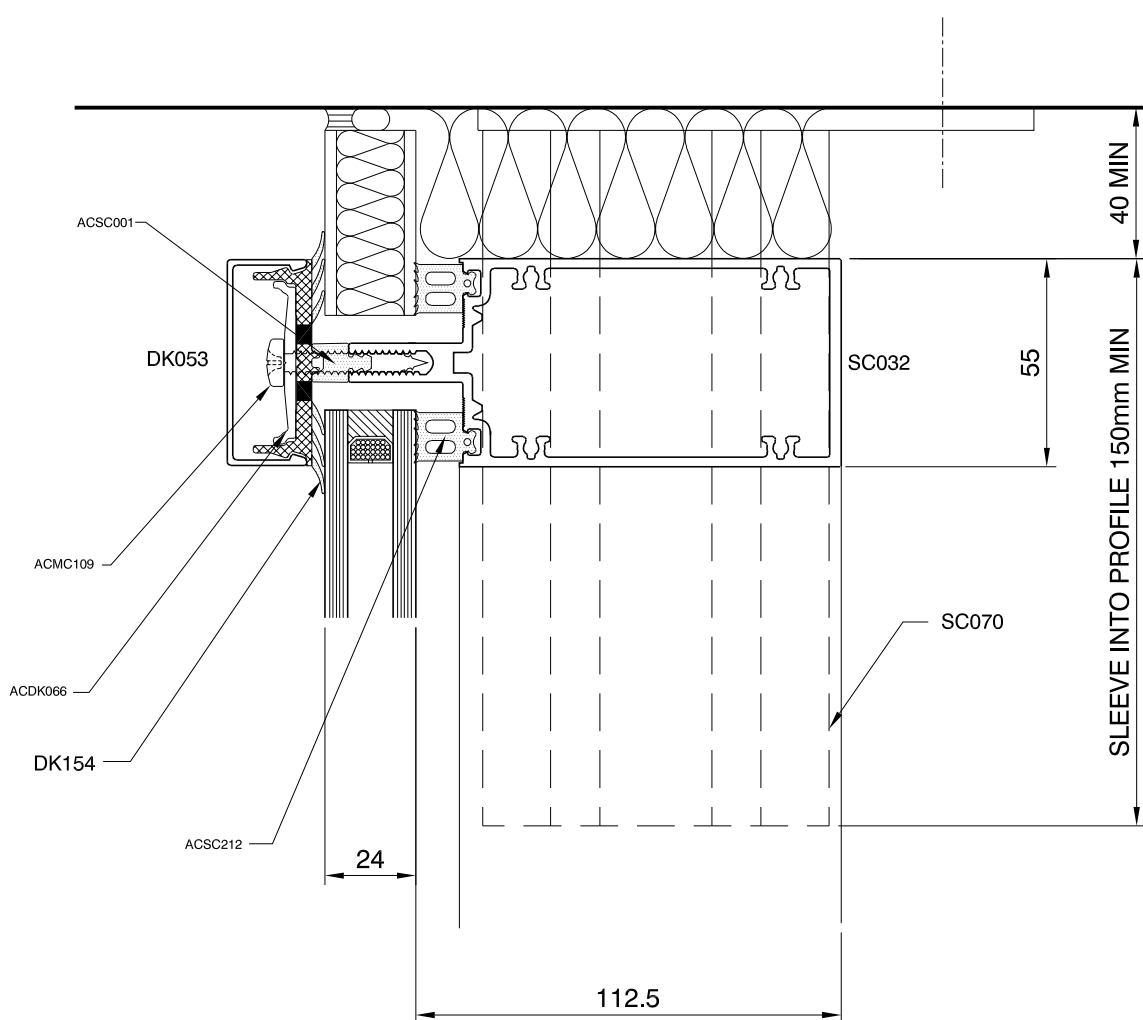


TO BE READ IN CONJUNCTION WITH DETAIL 3A

CSC-02-00

SECTION

1B

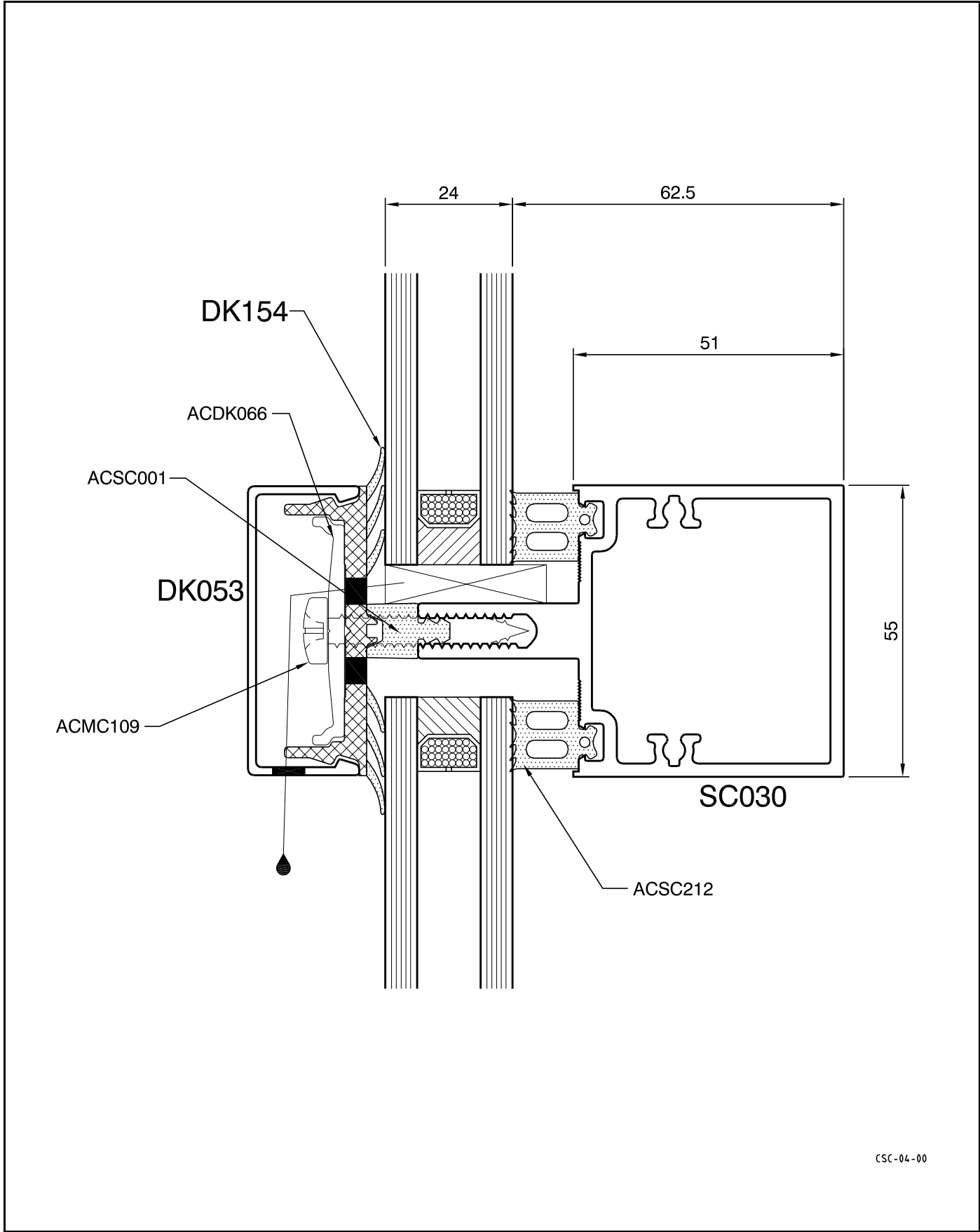


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CSC-03-00

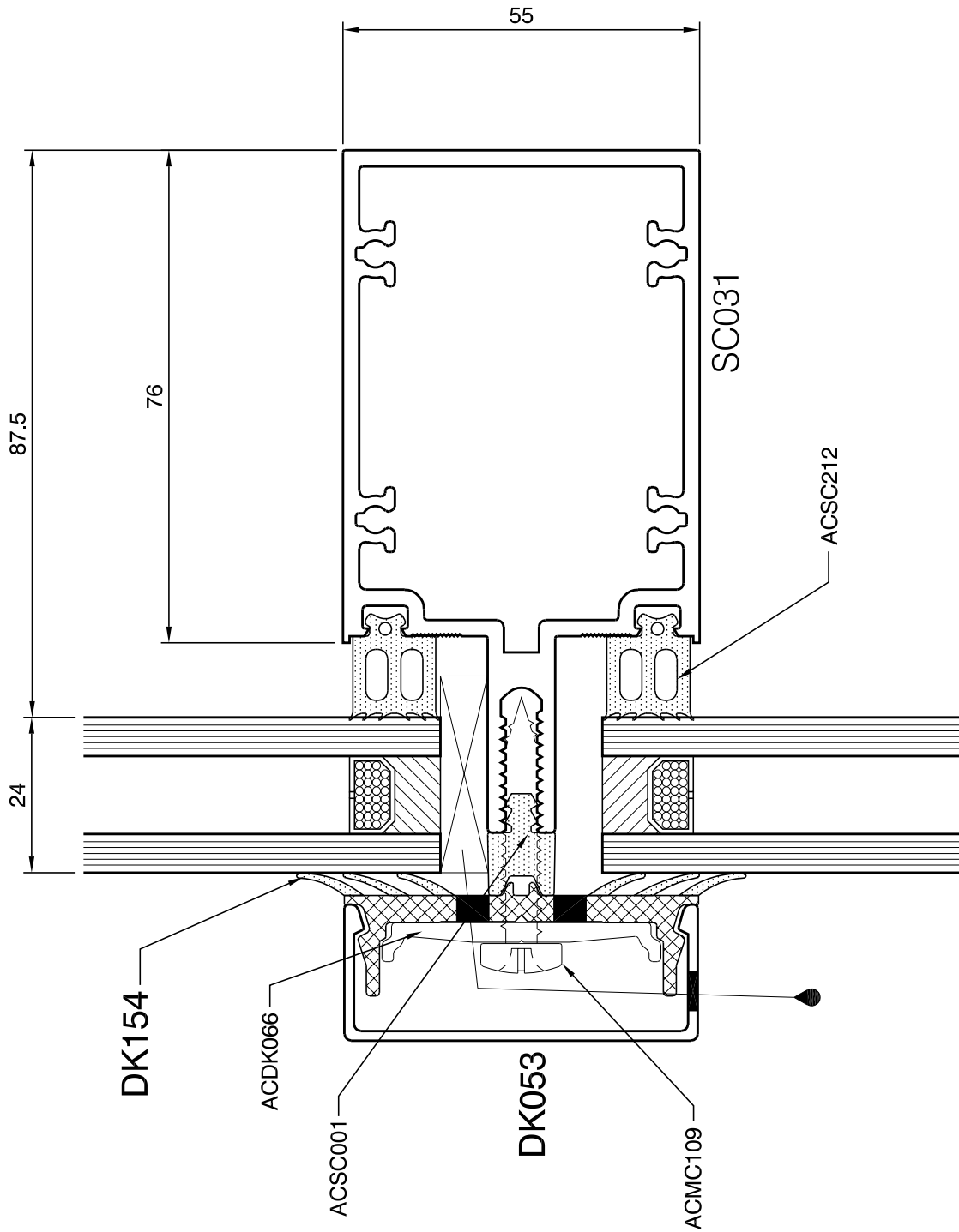
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2A



SECTION

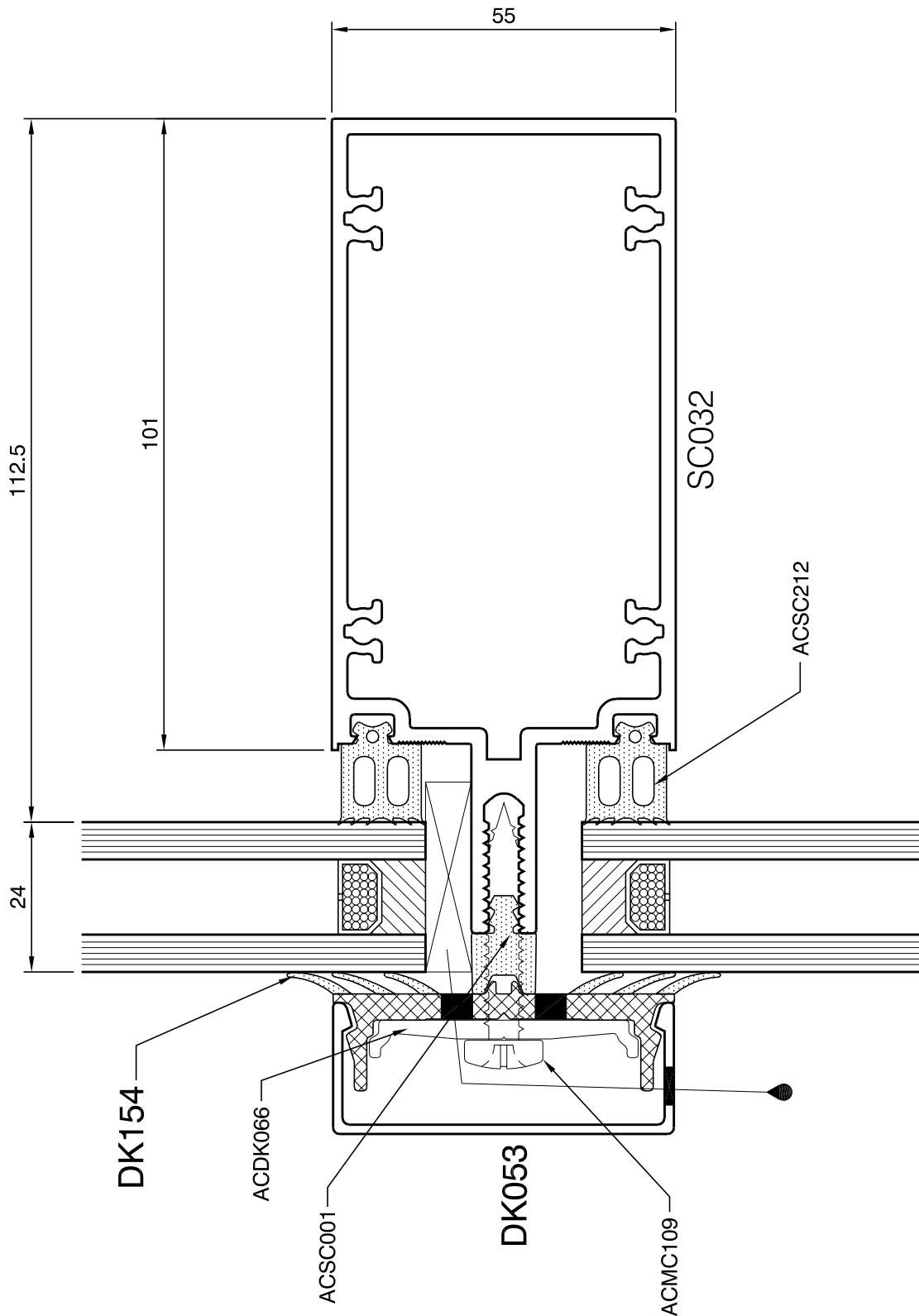
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CSC-05-00

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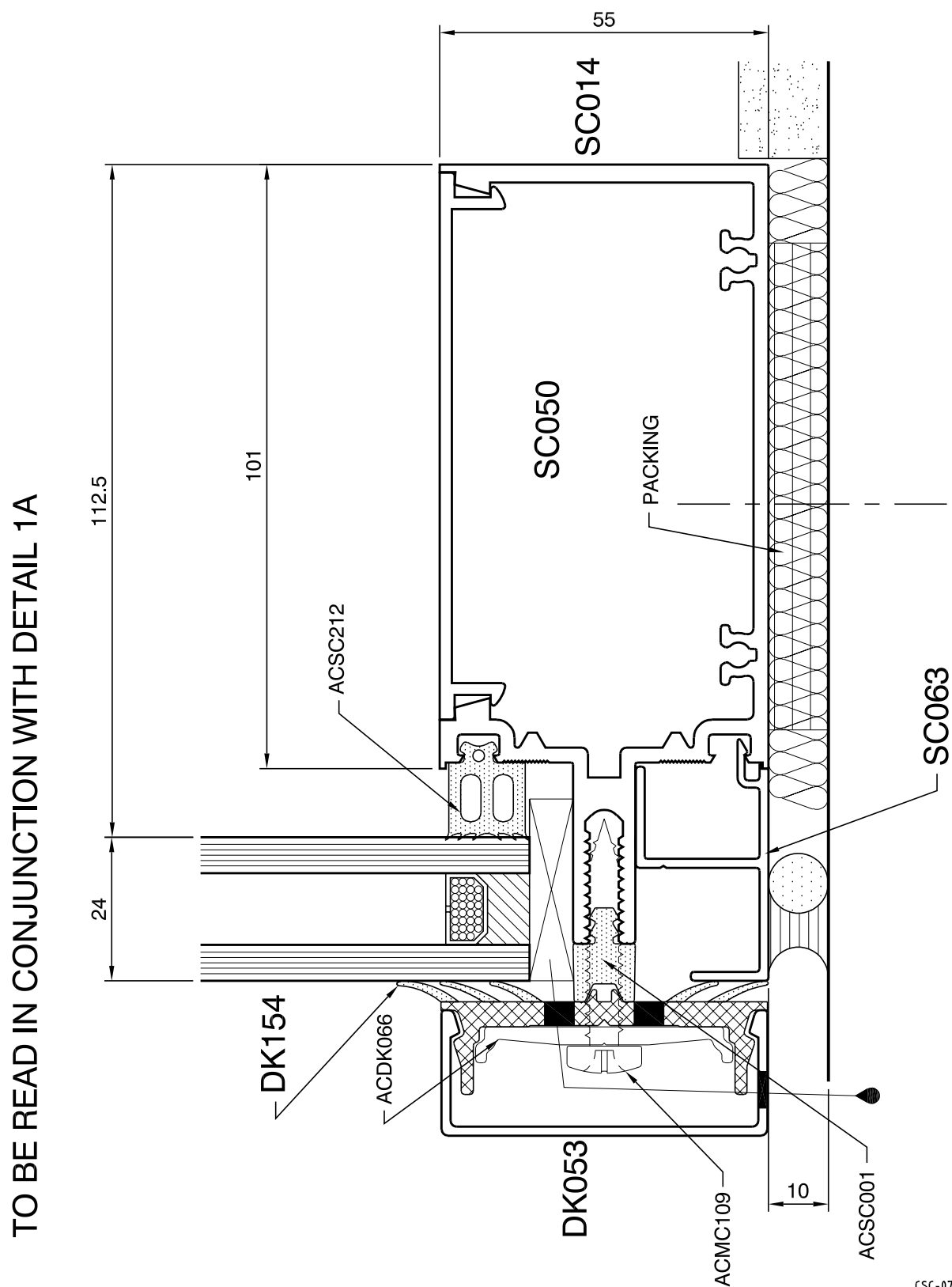
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CSC-06-00

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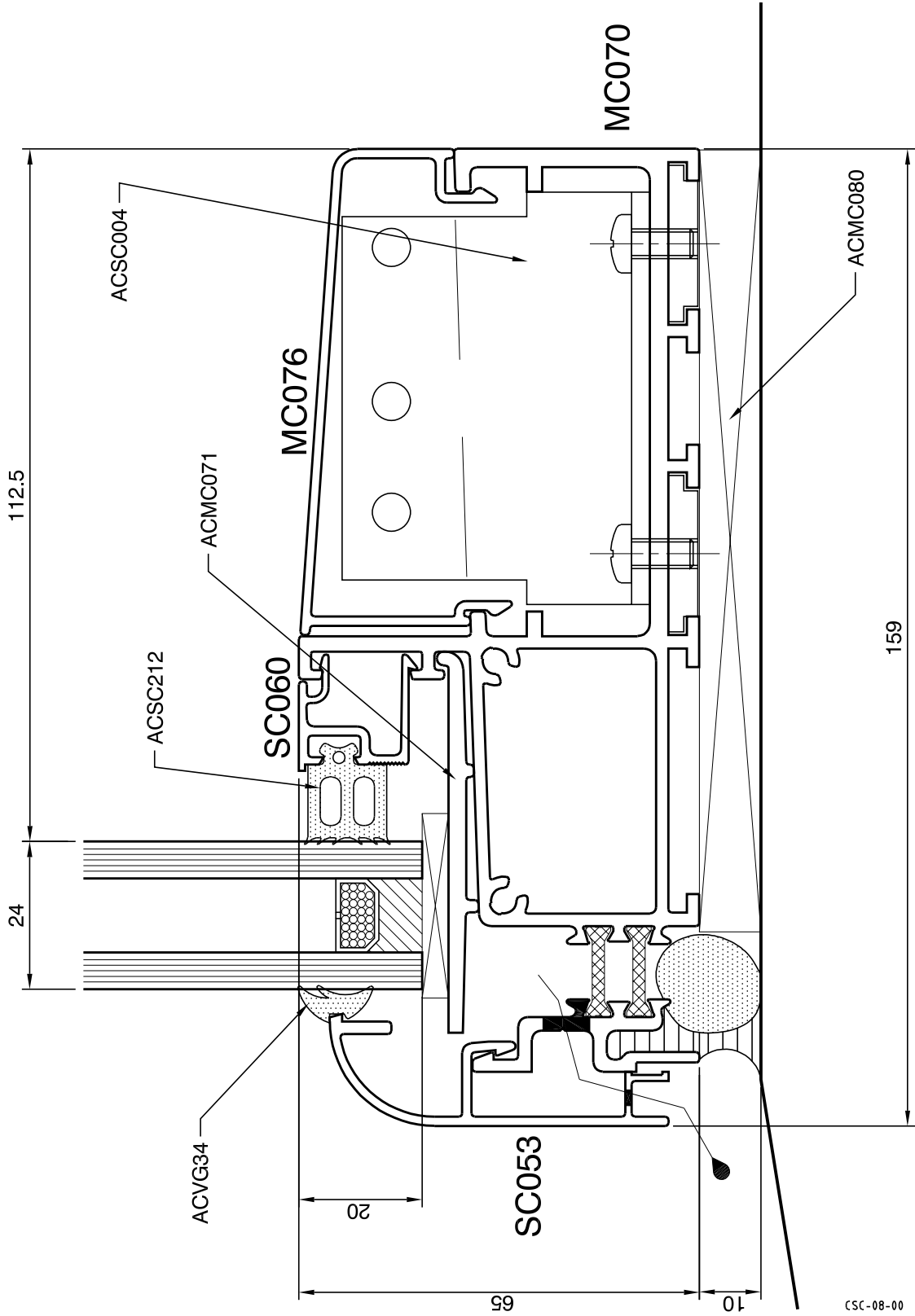


CSC-07-00

SECTION

3B

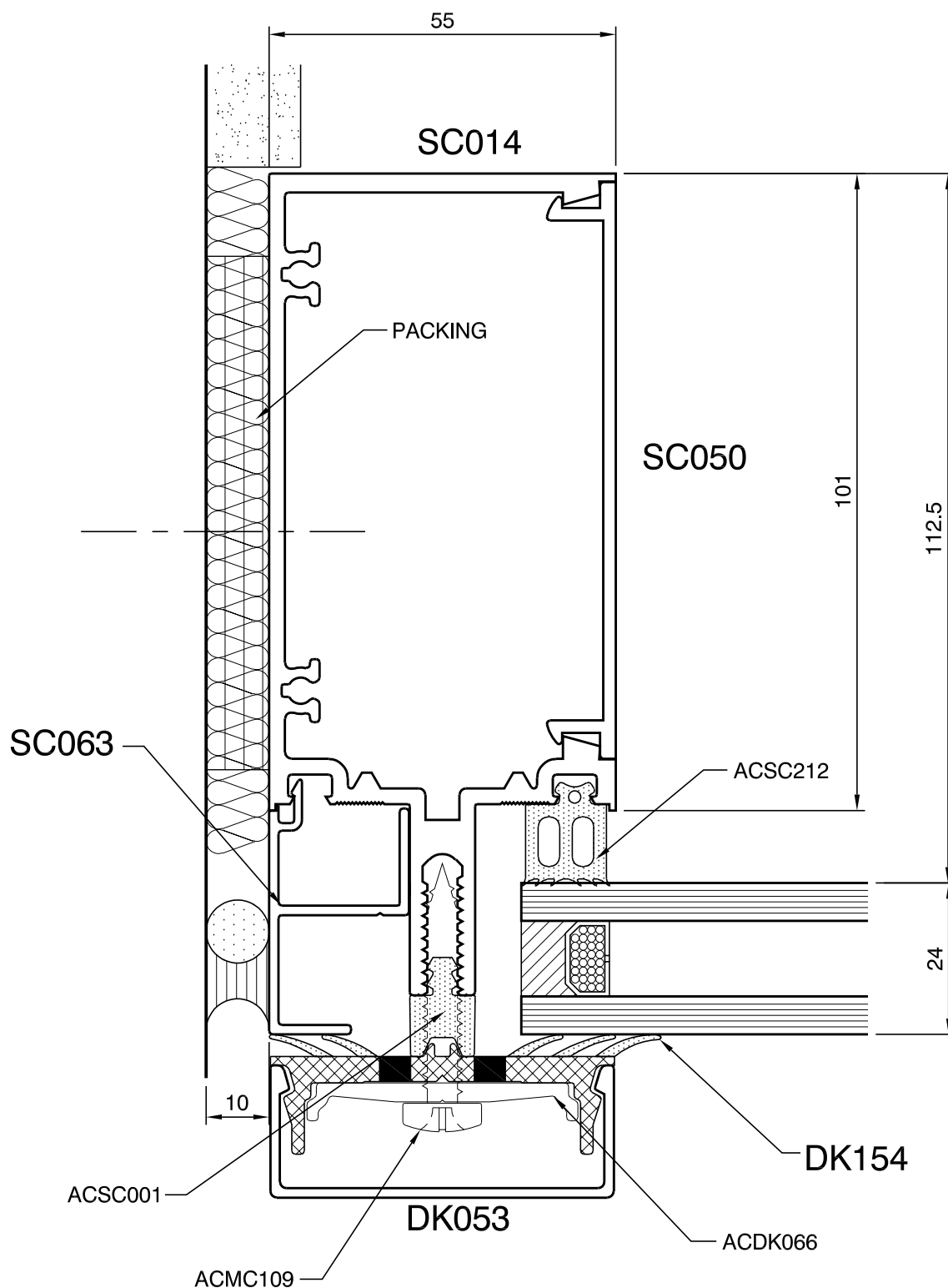
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CSC-08-00

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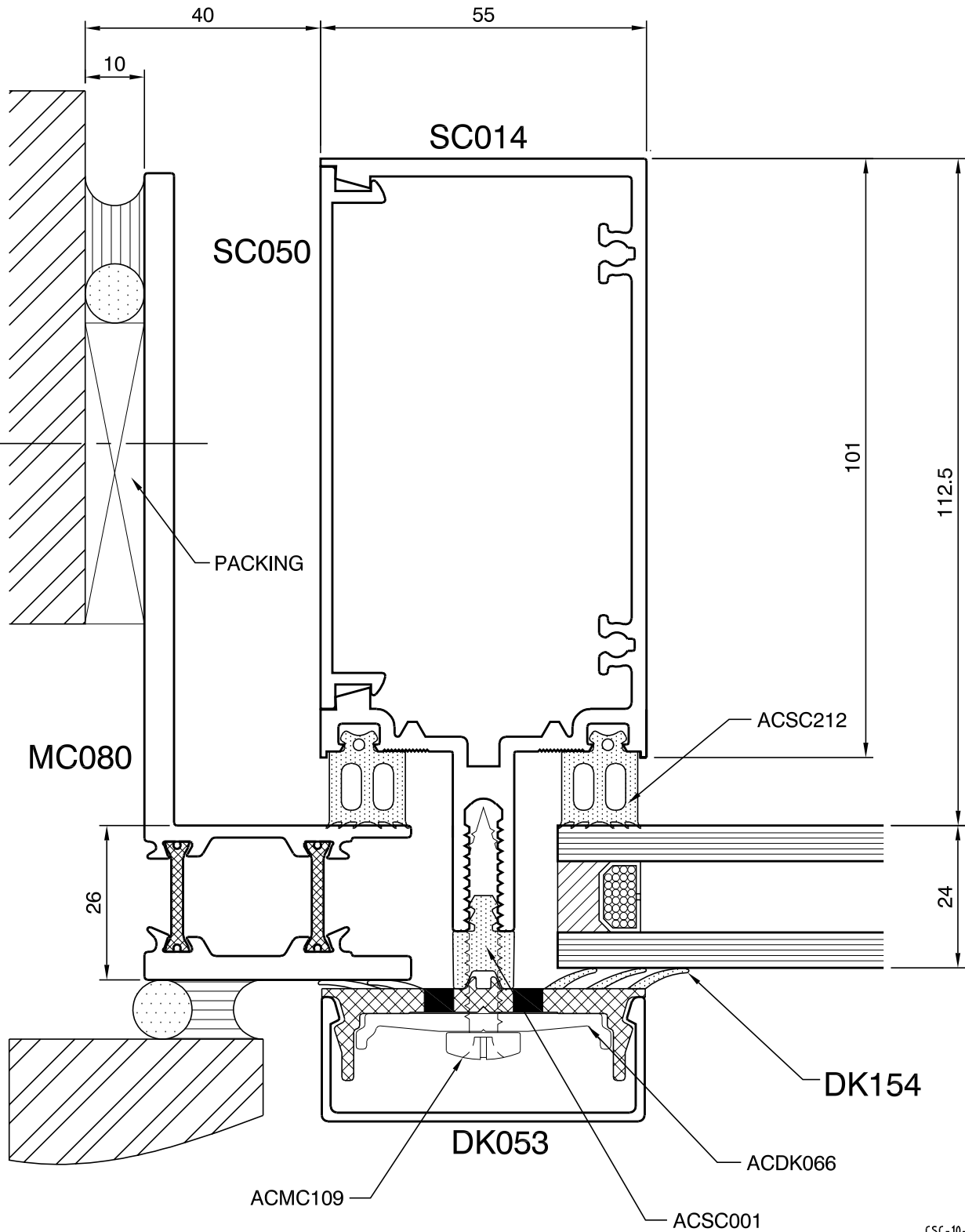
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CSC-09-00

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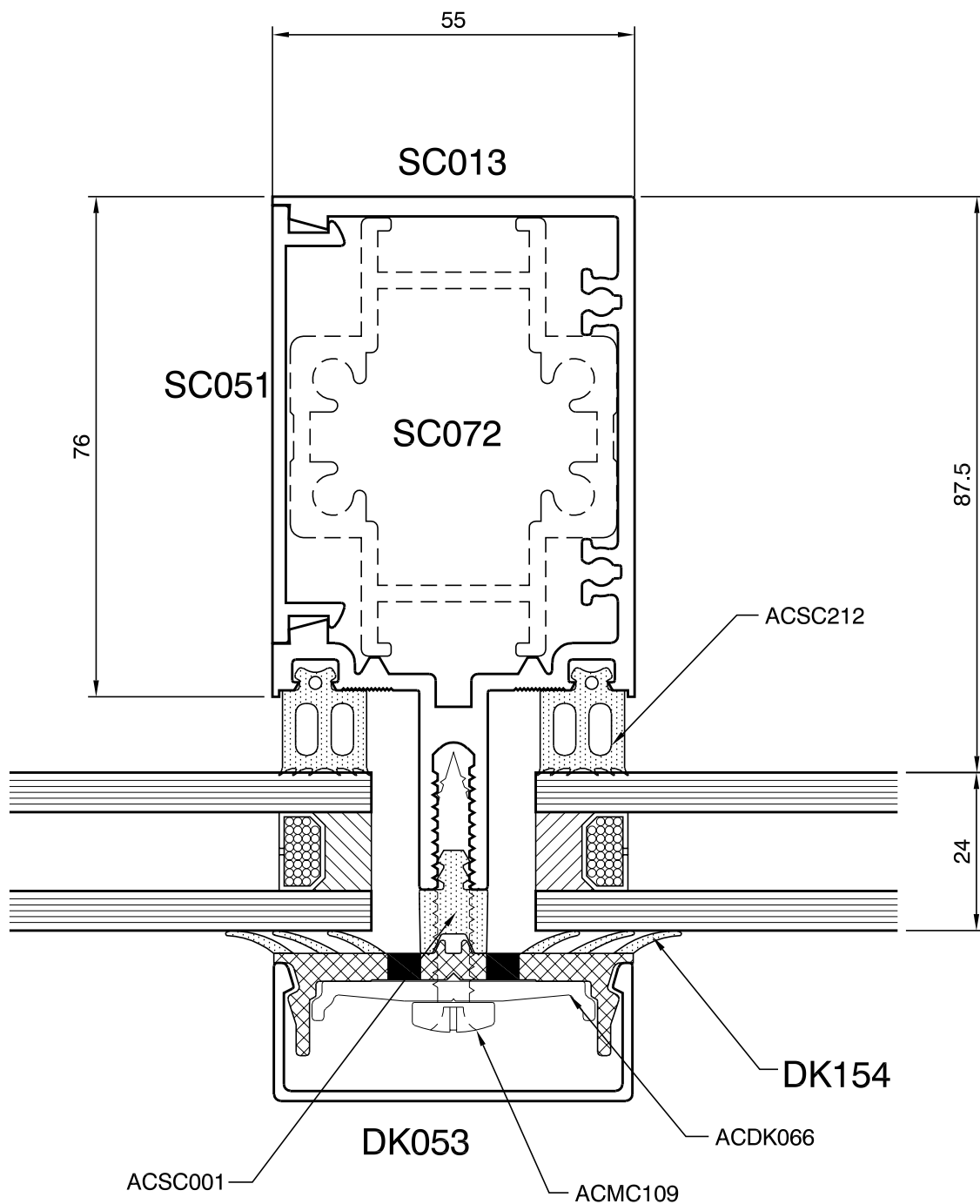
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CSC-10-00

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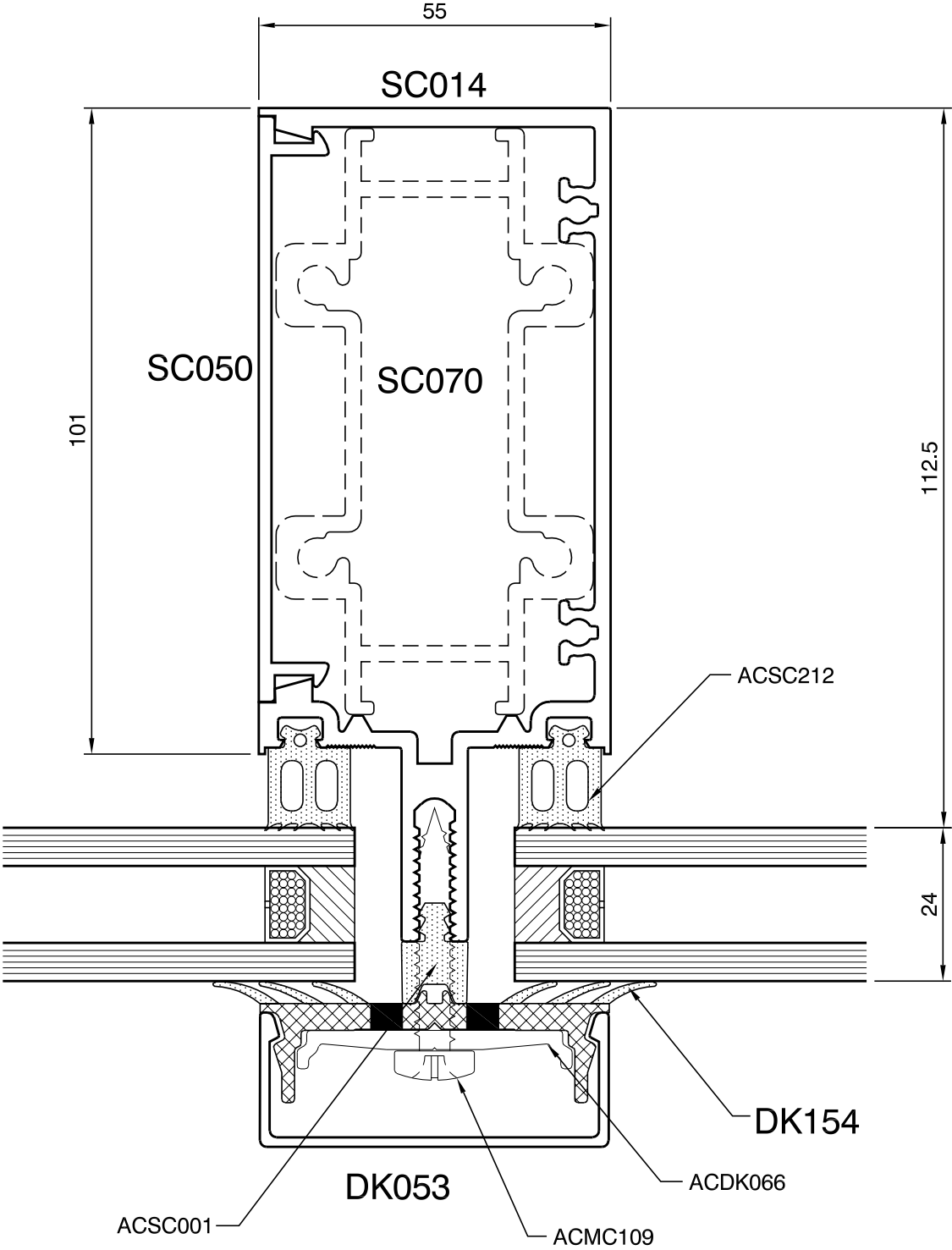
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CSC-11-00

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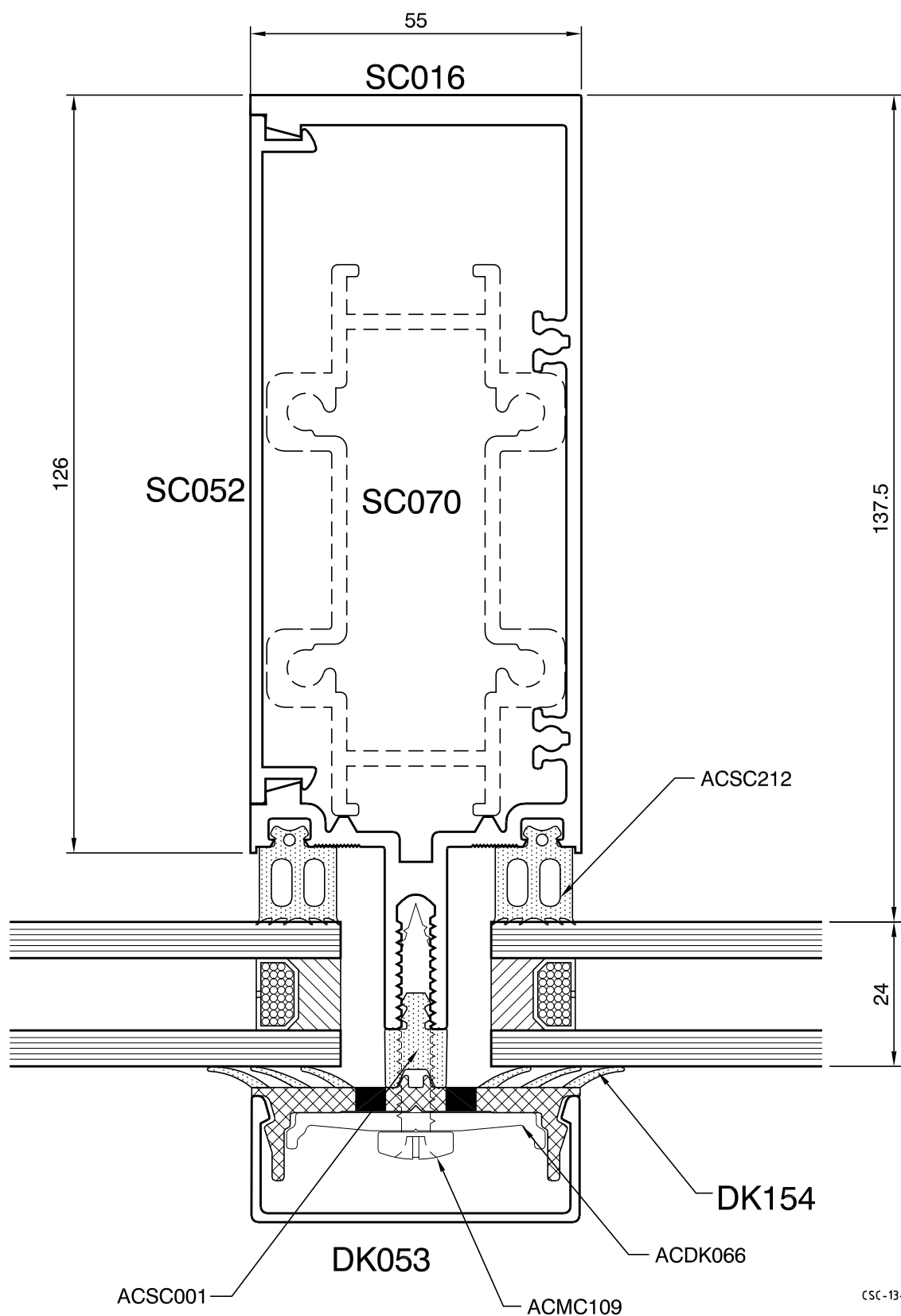
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CSC-12-00

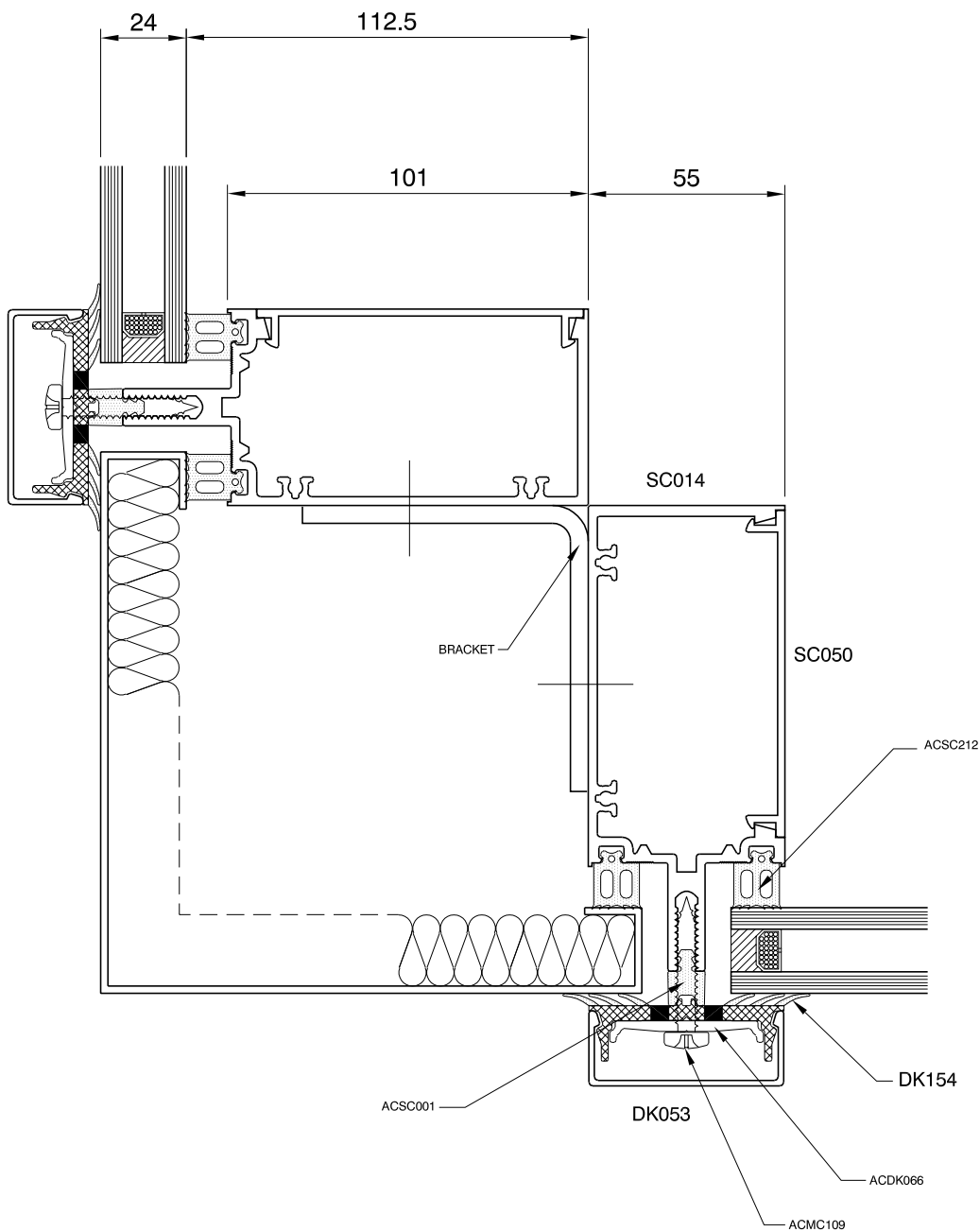
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5C



SECTION

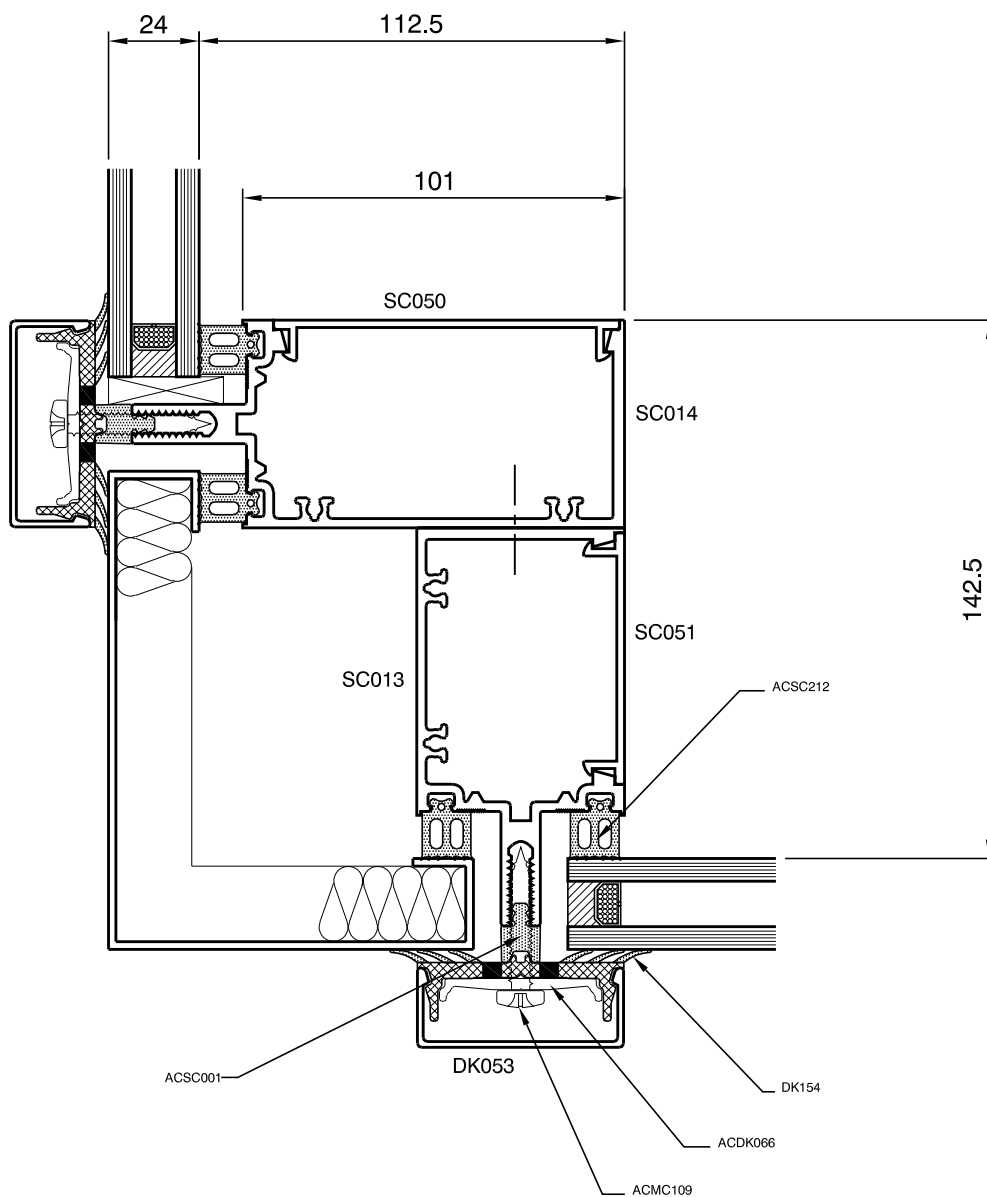
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CSC-14-00

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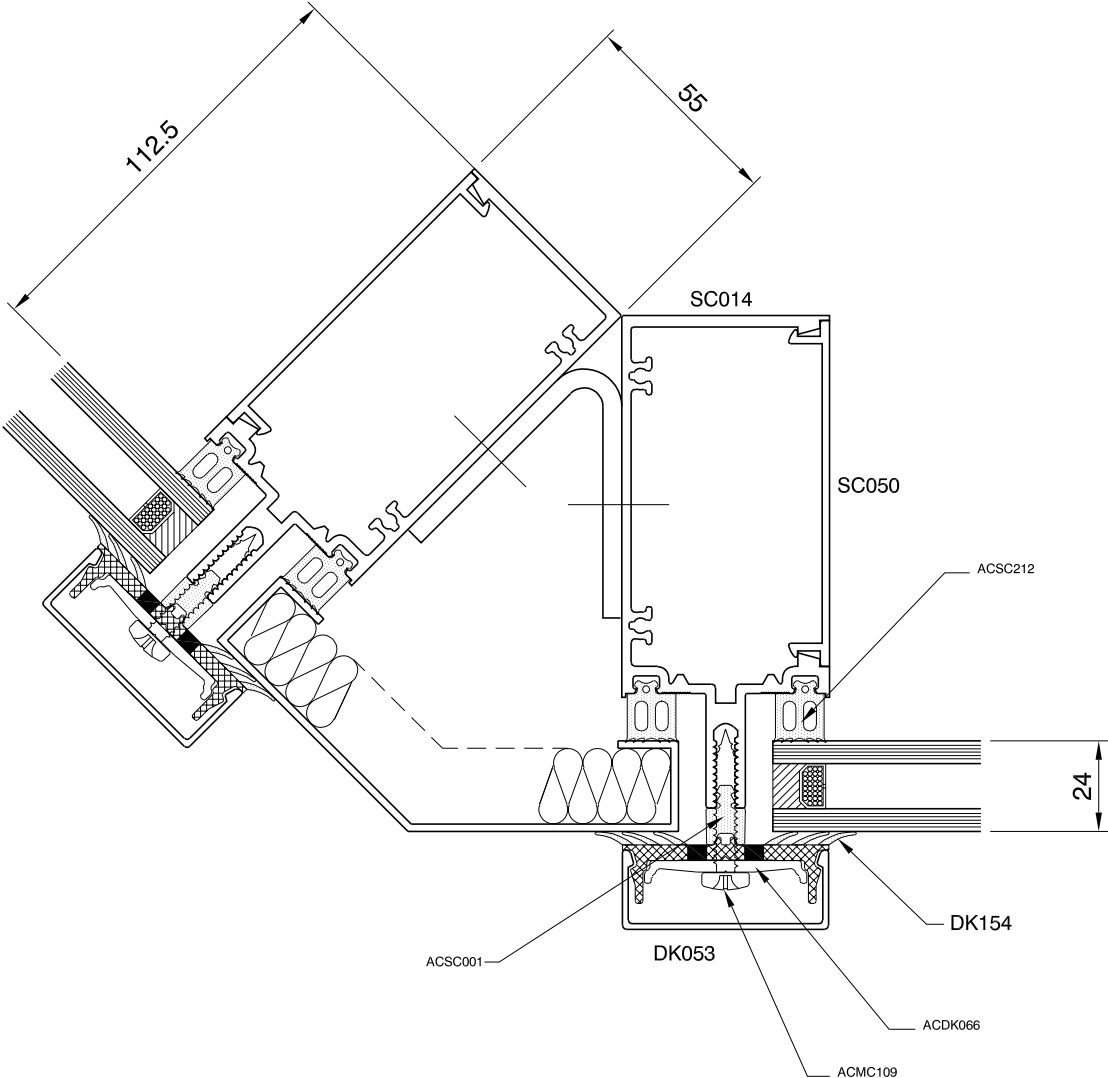
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CSC-15-00

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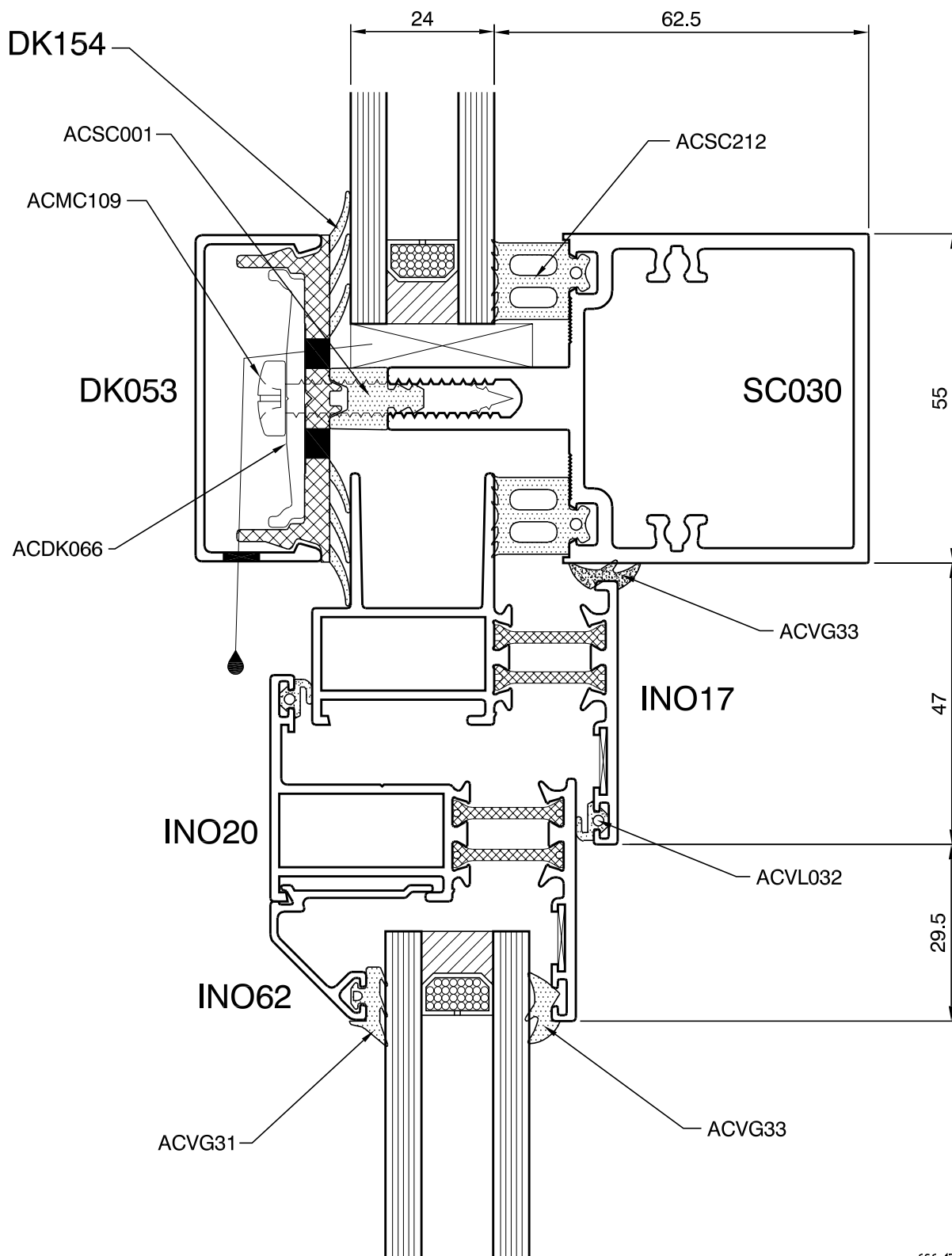
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CSC-16-00

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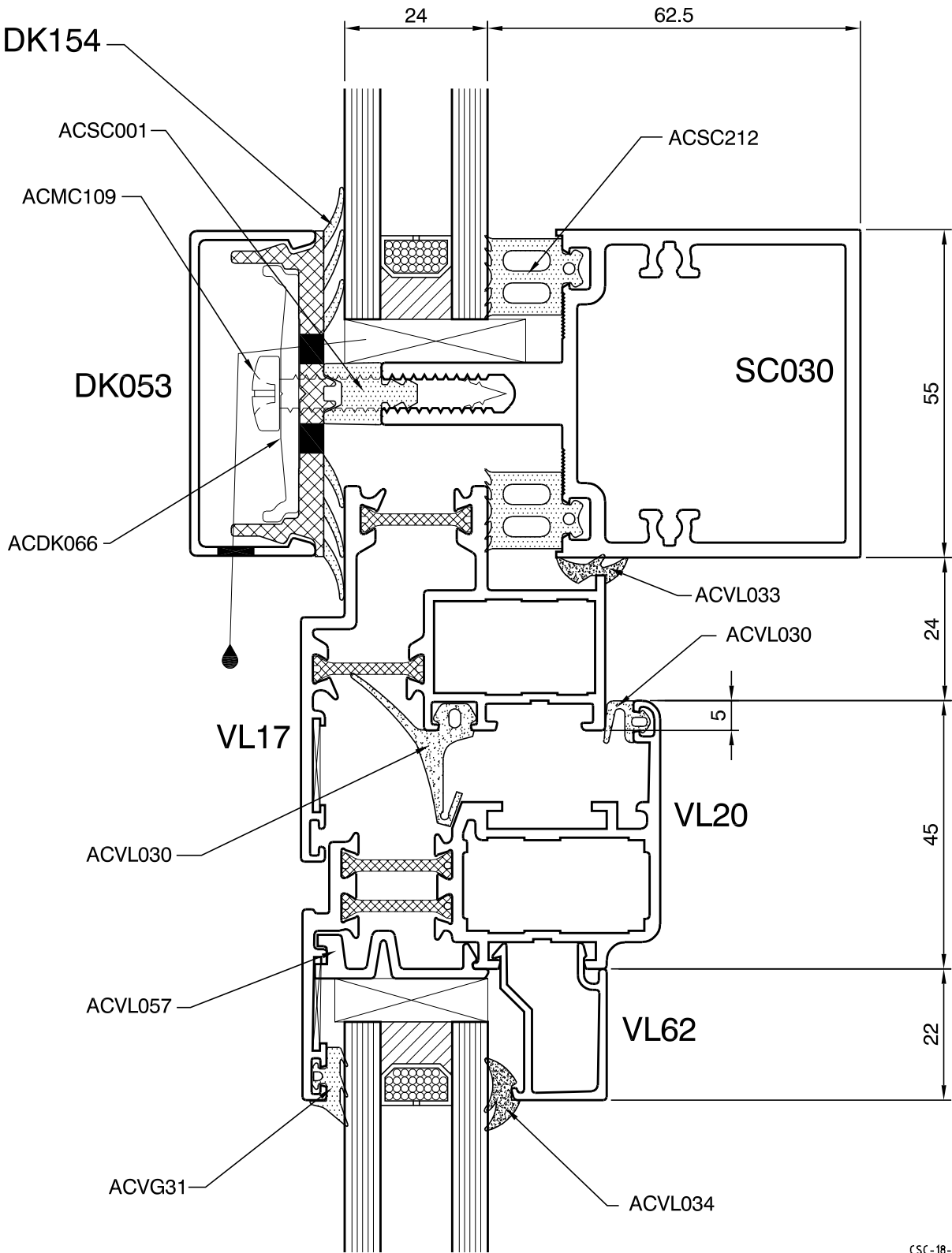
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CSC-17-00

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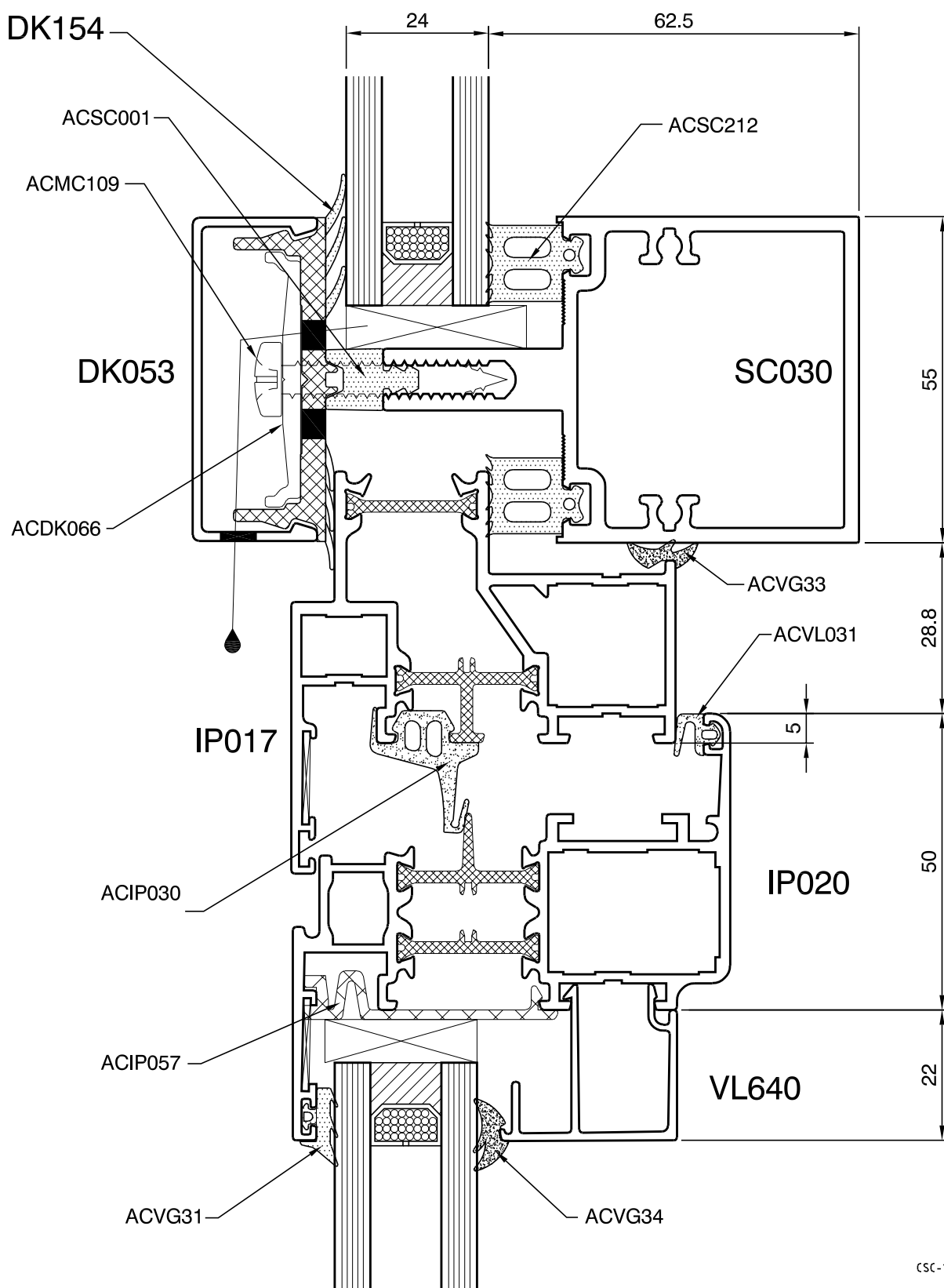
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CSC-18-00

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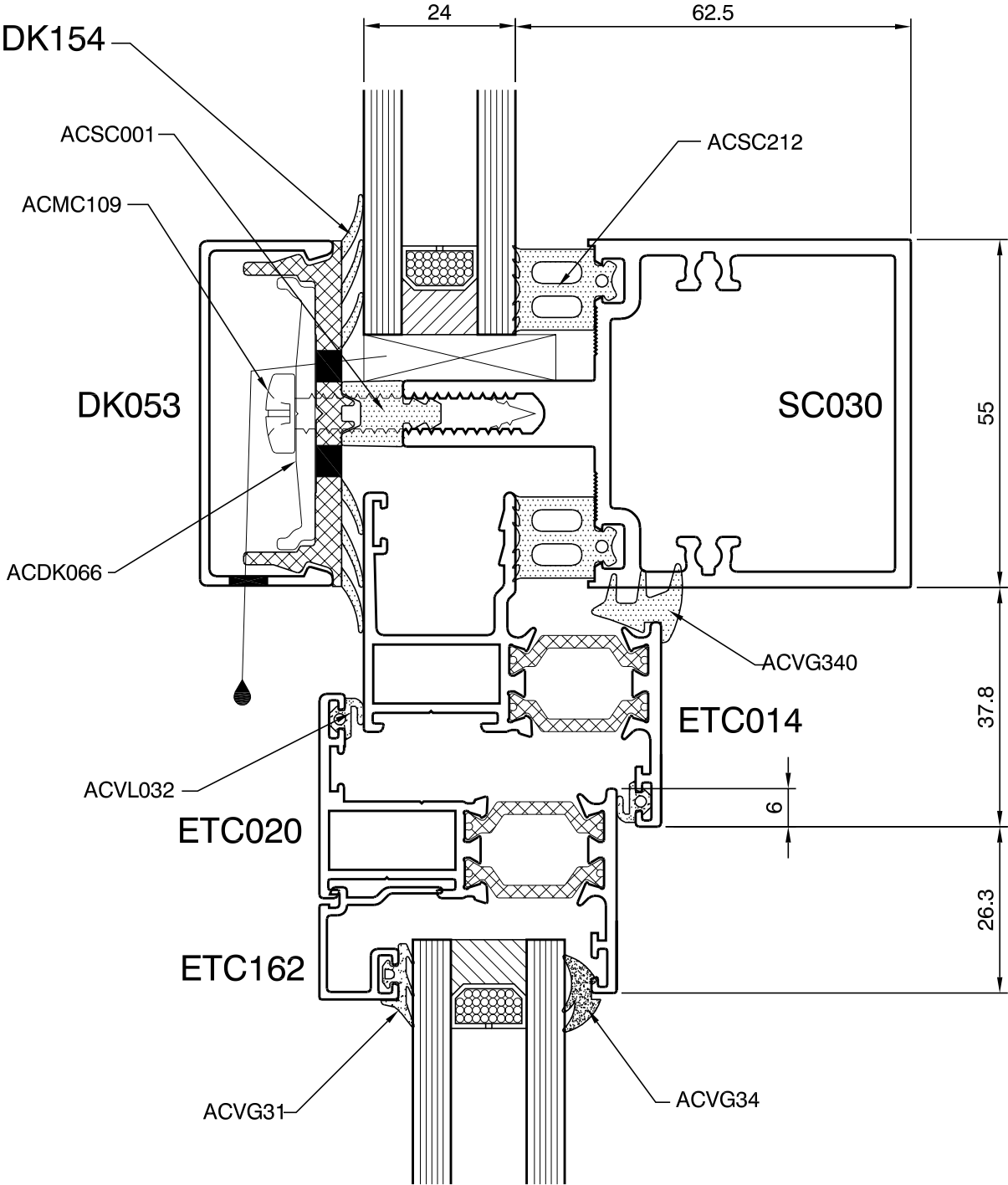
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CSC-19-00

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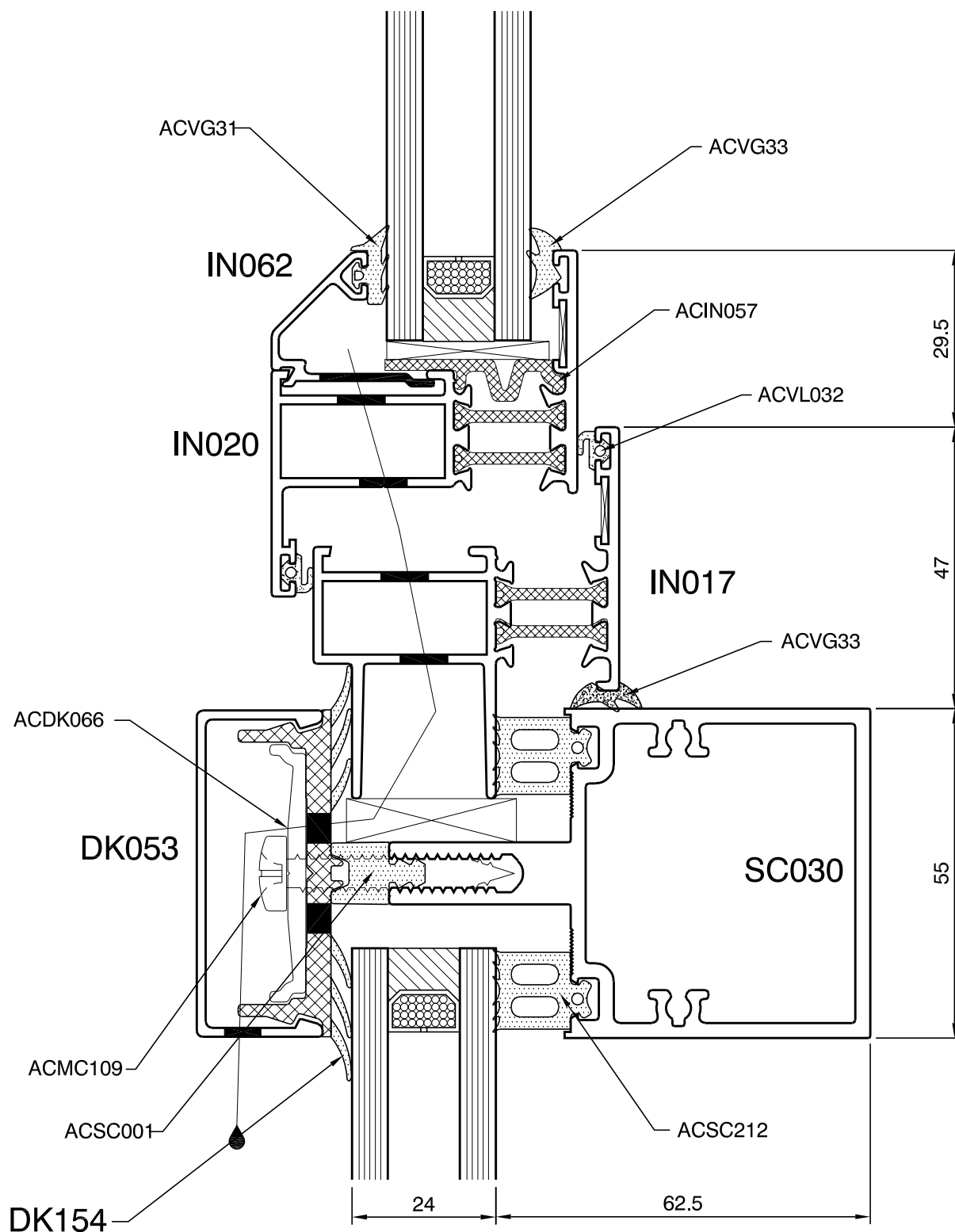
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CSC-20-00

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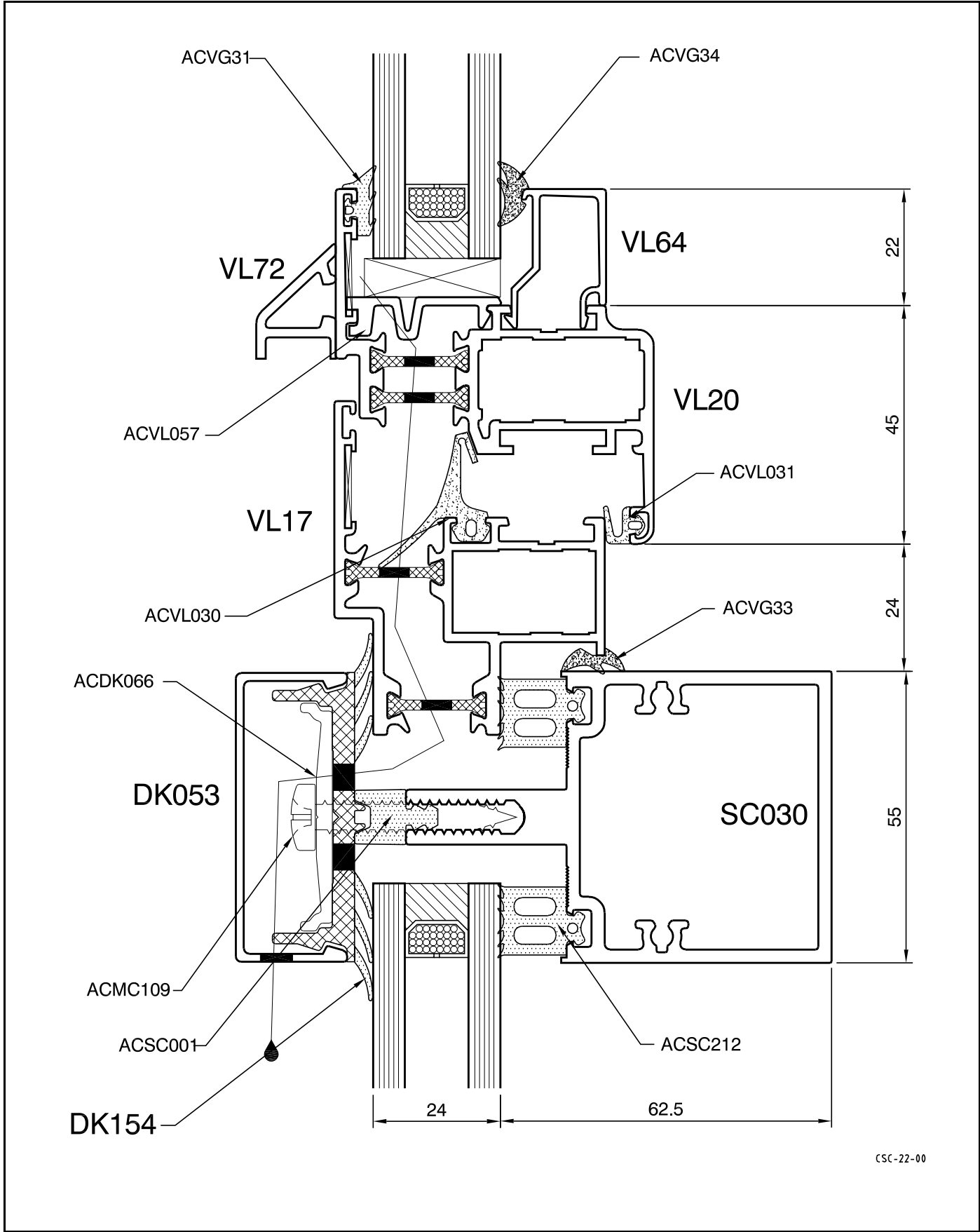
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CSC-21-00

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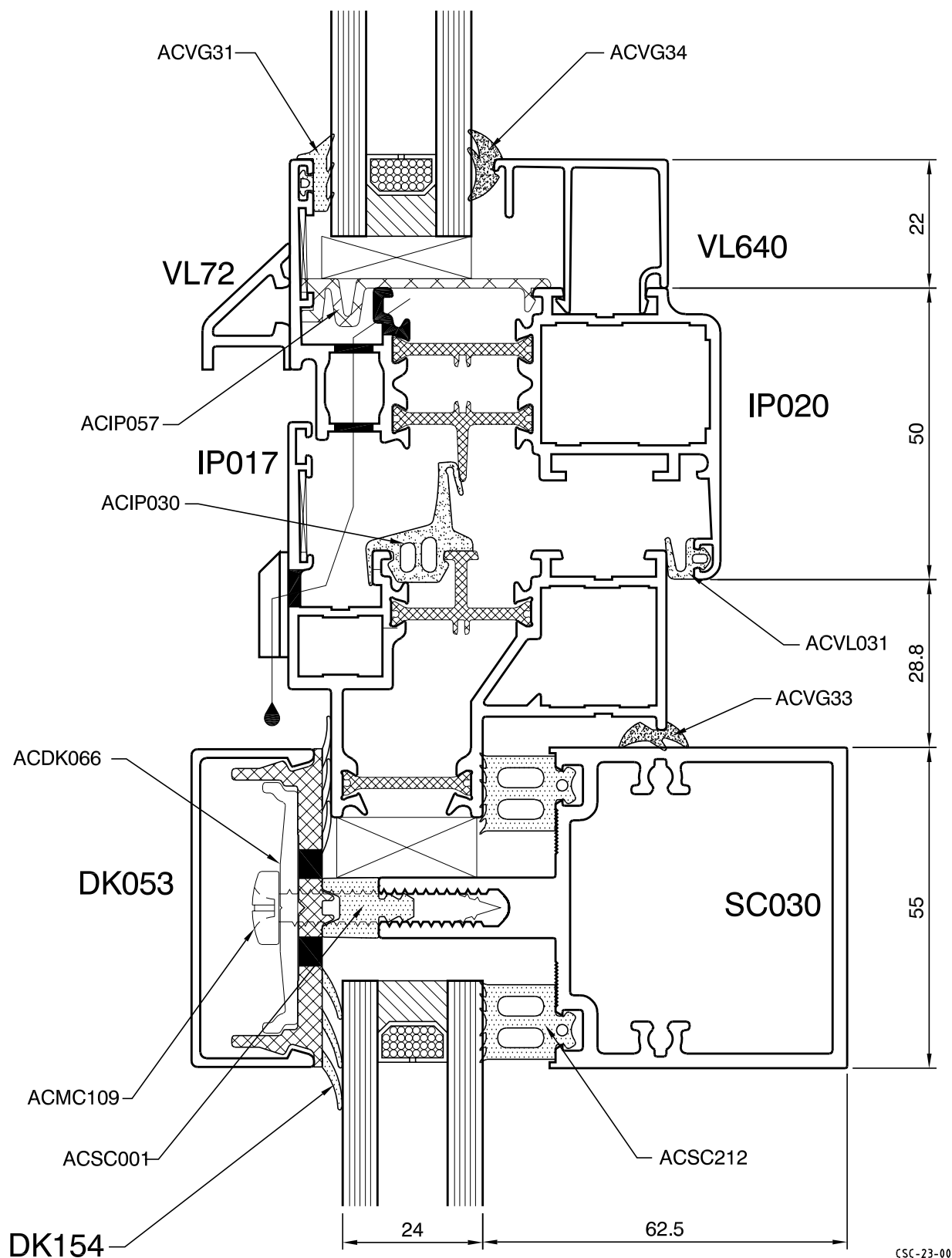
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CSC-22-00

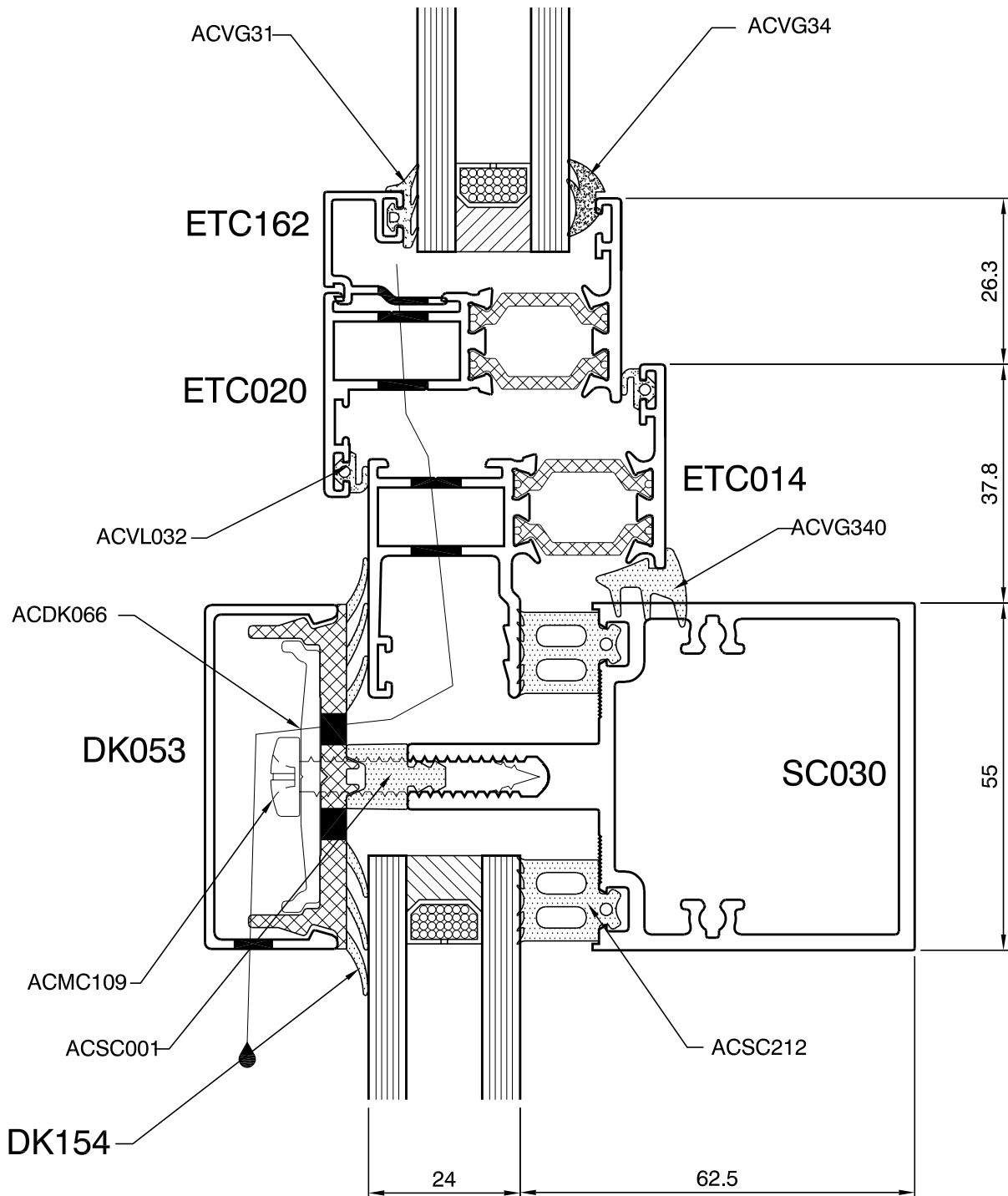
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SECTION

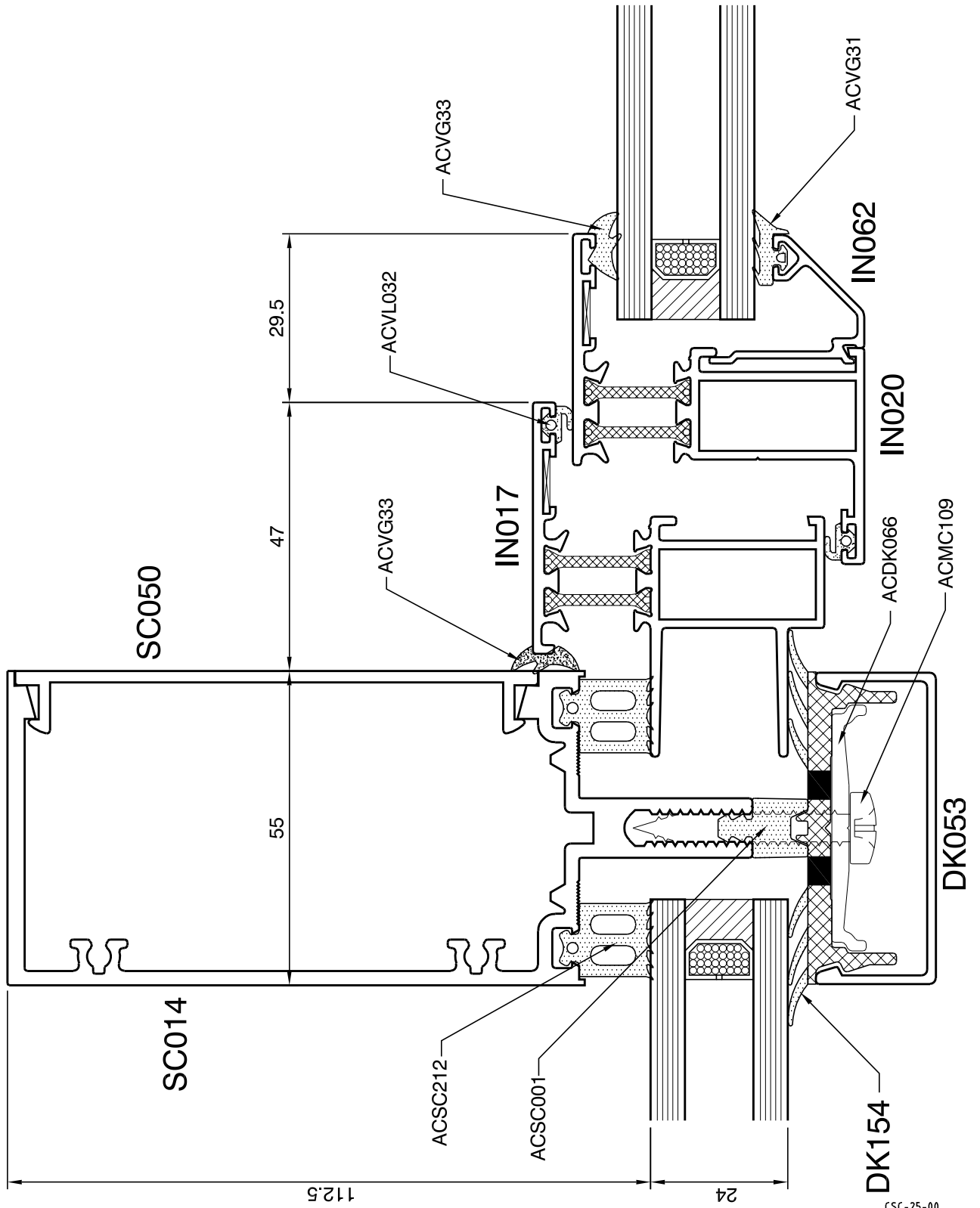
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CSC-24-00

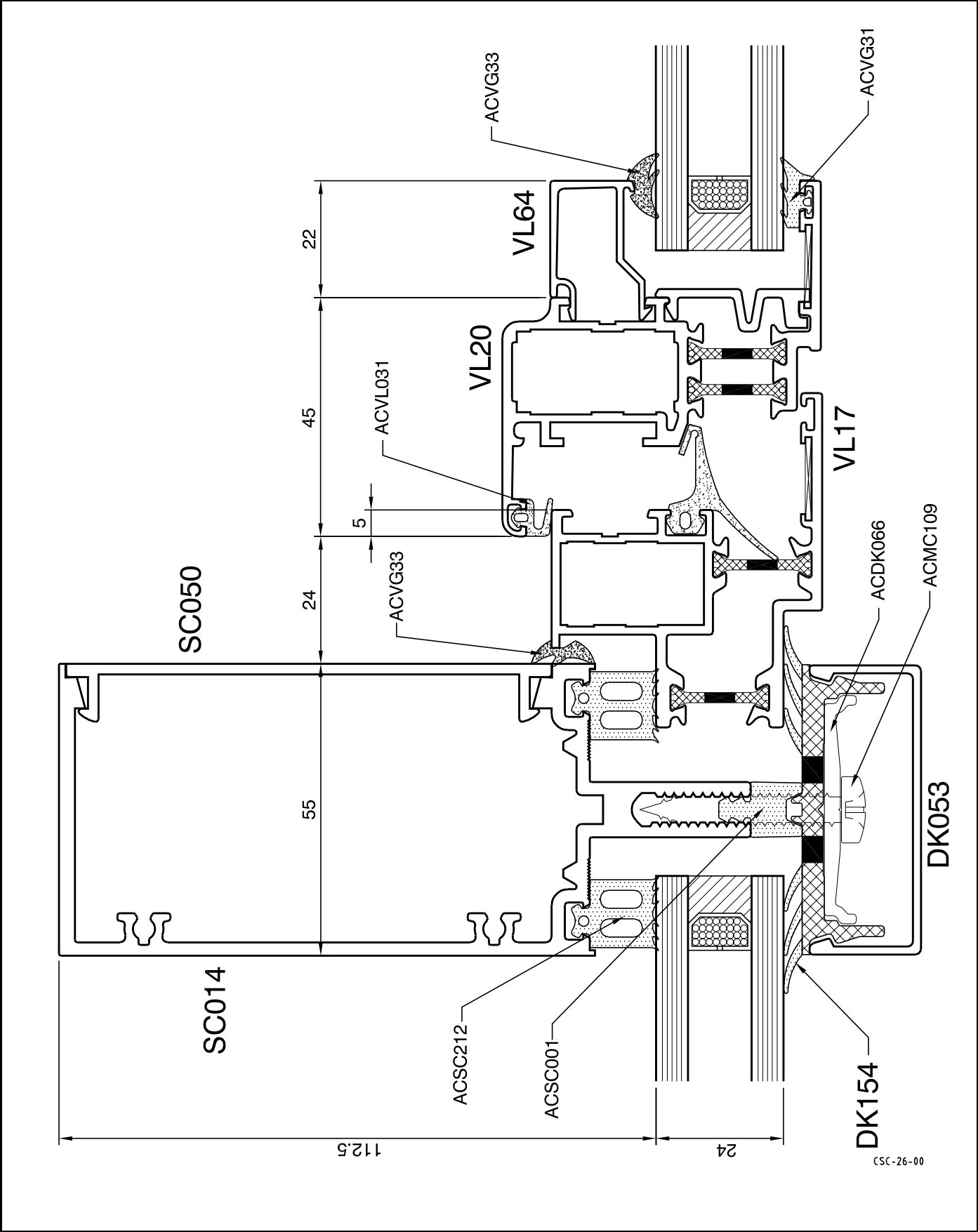
SECTION

9A



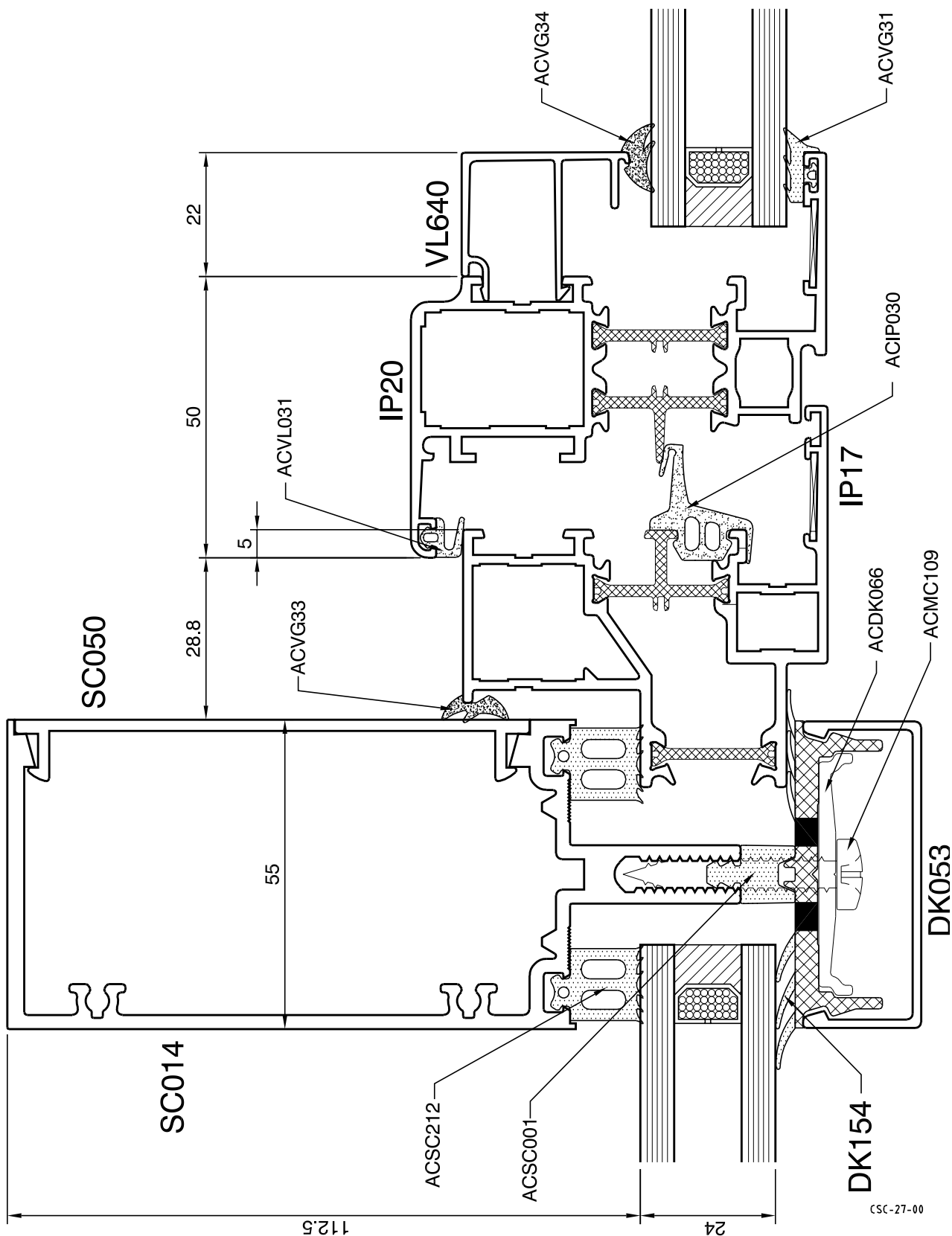
CSC-25-00

9B



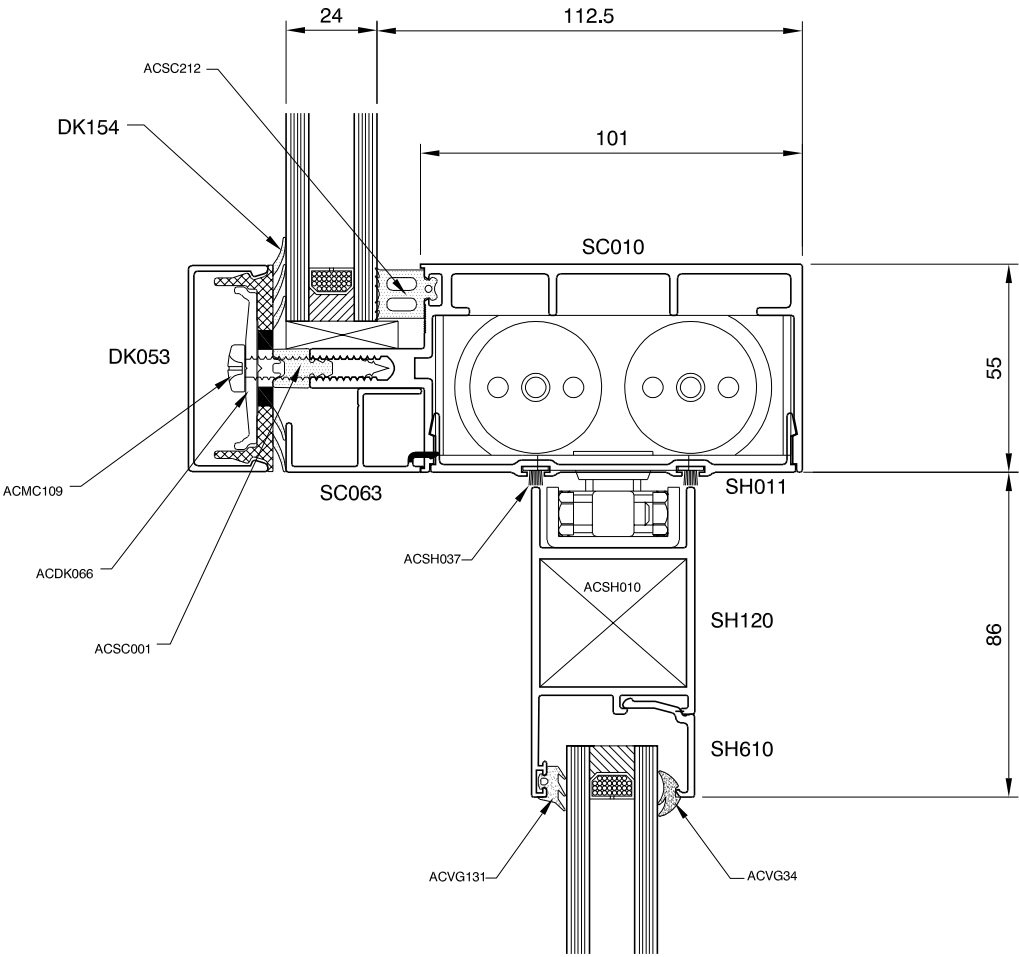
SECTION

9C



SECTION

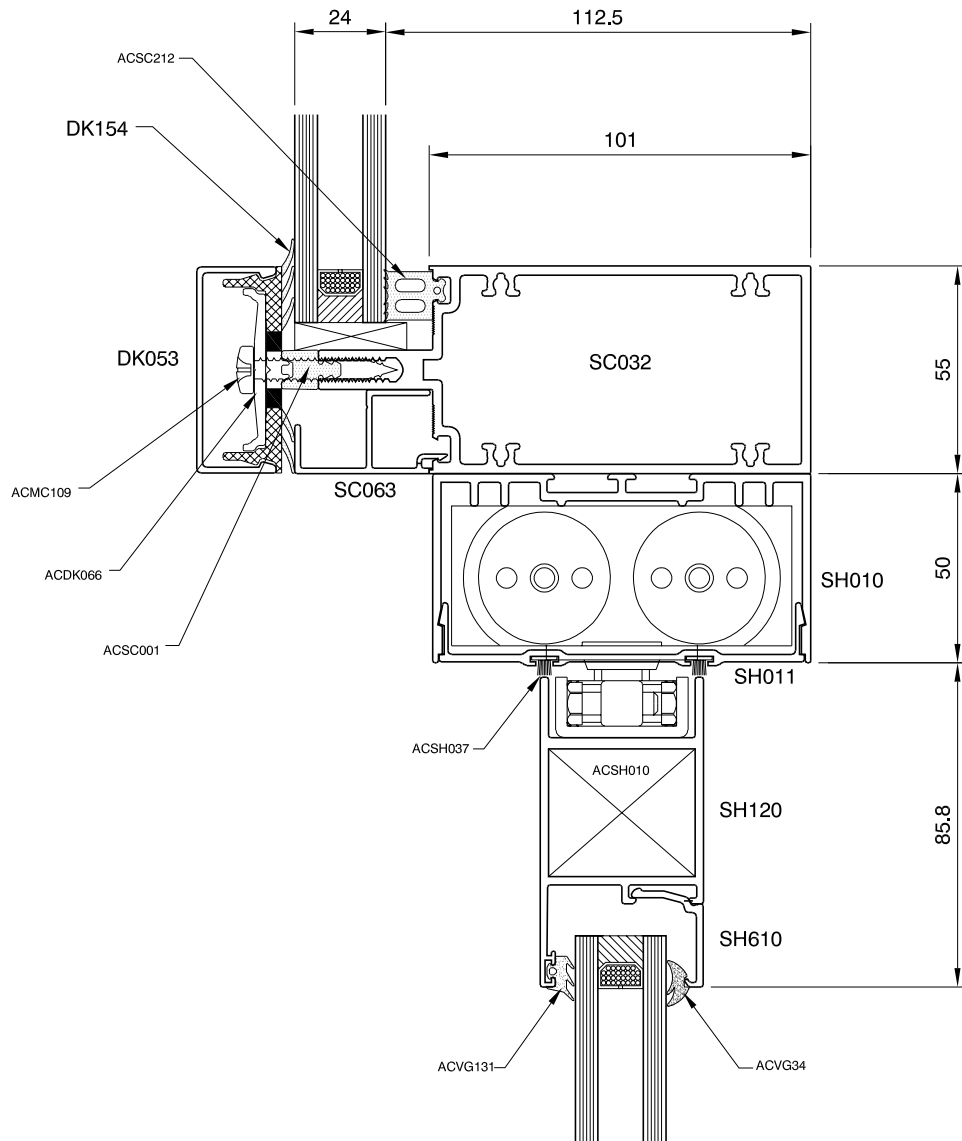
10A



CSC-28-00

SECTION

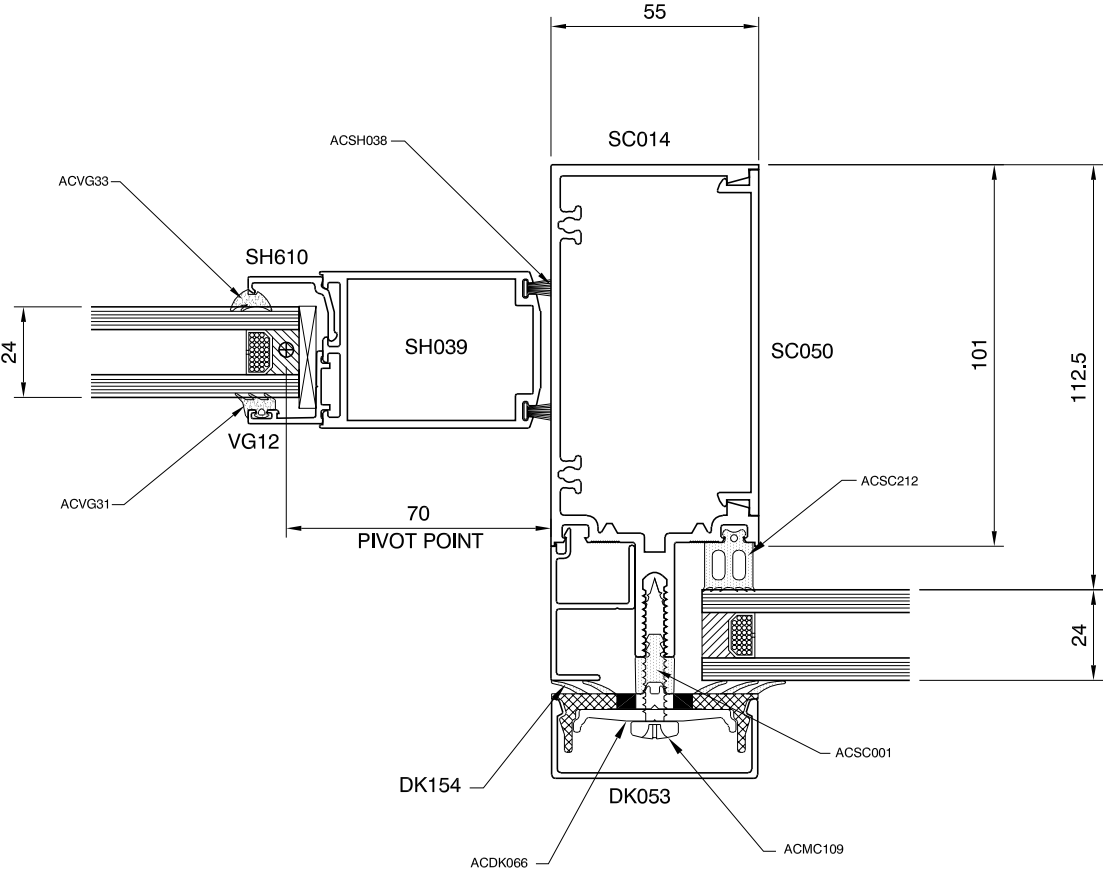
10B



CSC-29-00

SECTION

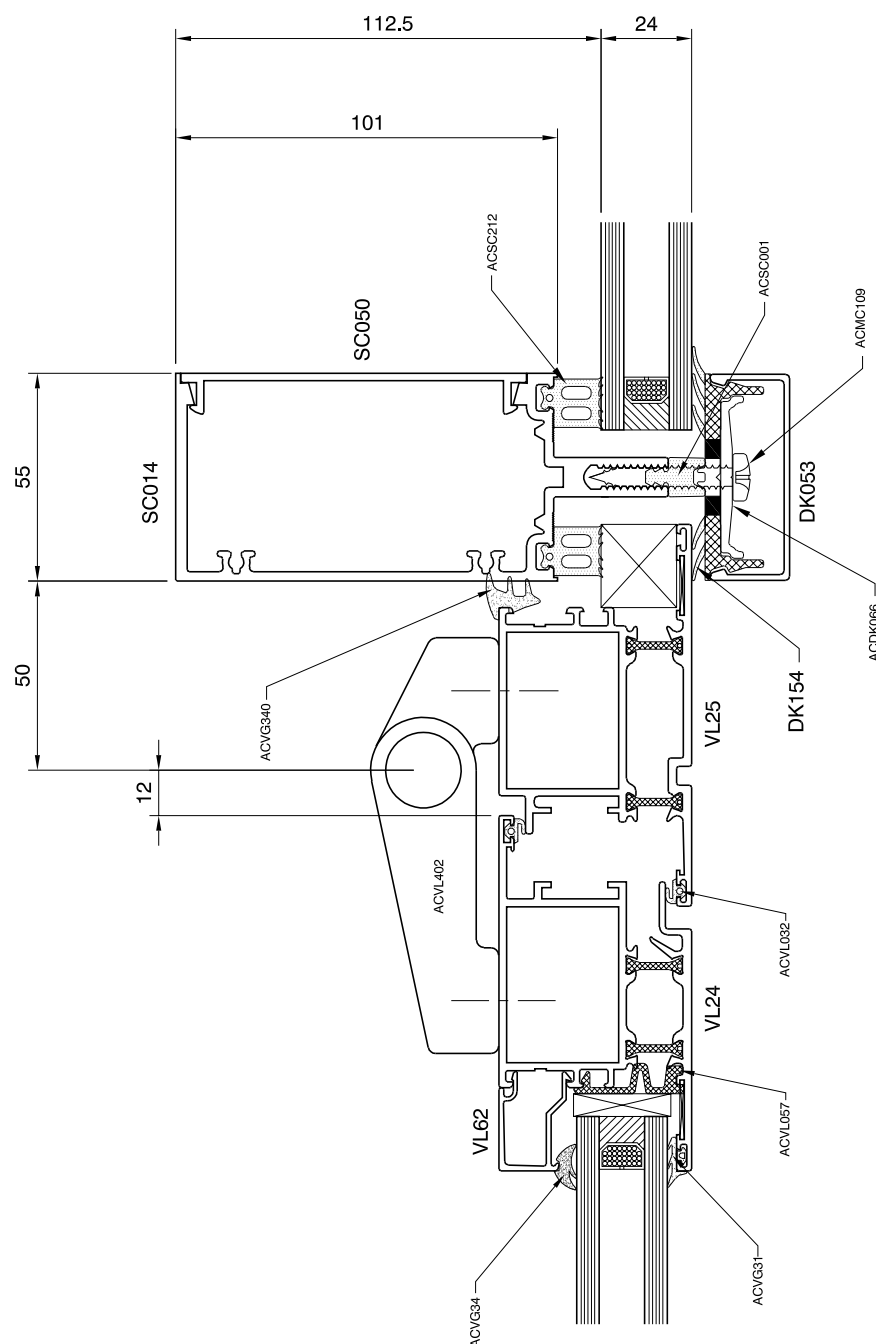
11A



CSC-30-00

SECTION

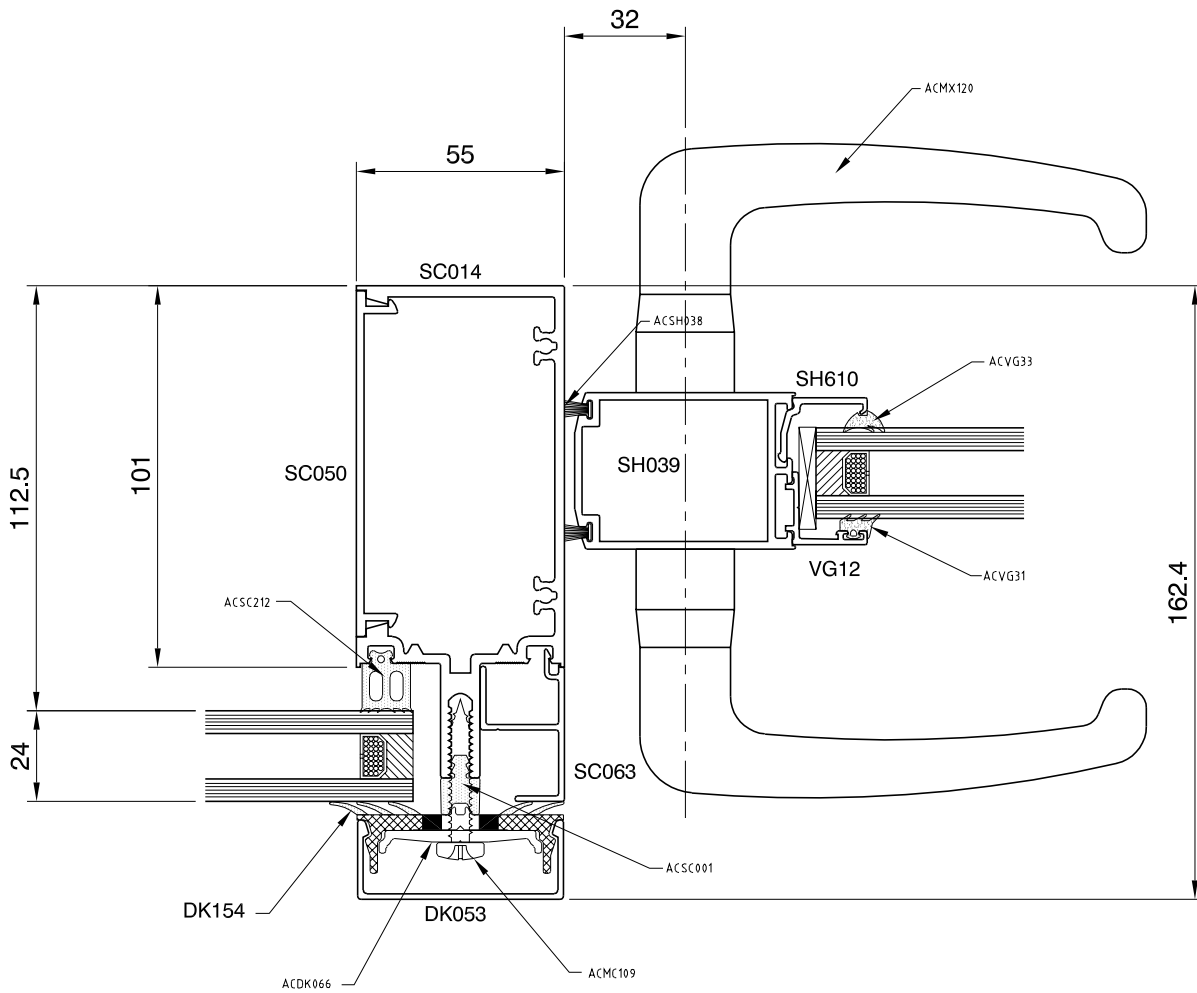
11B



CSC-31-00

SECTION

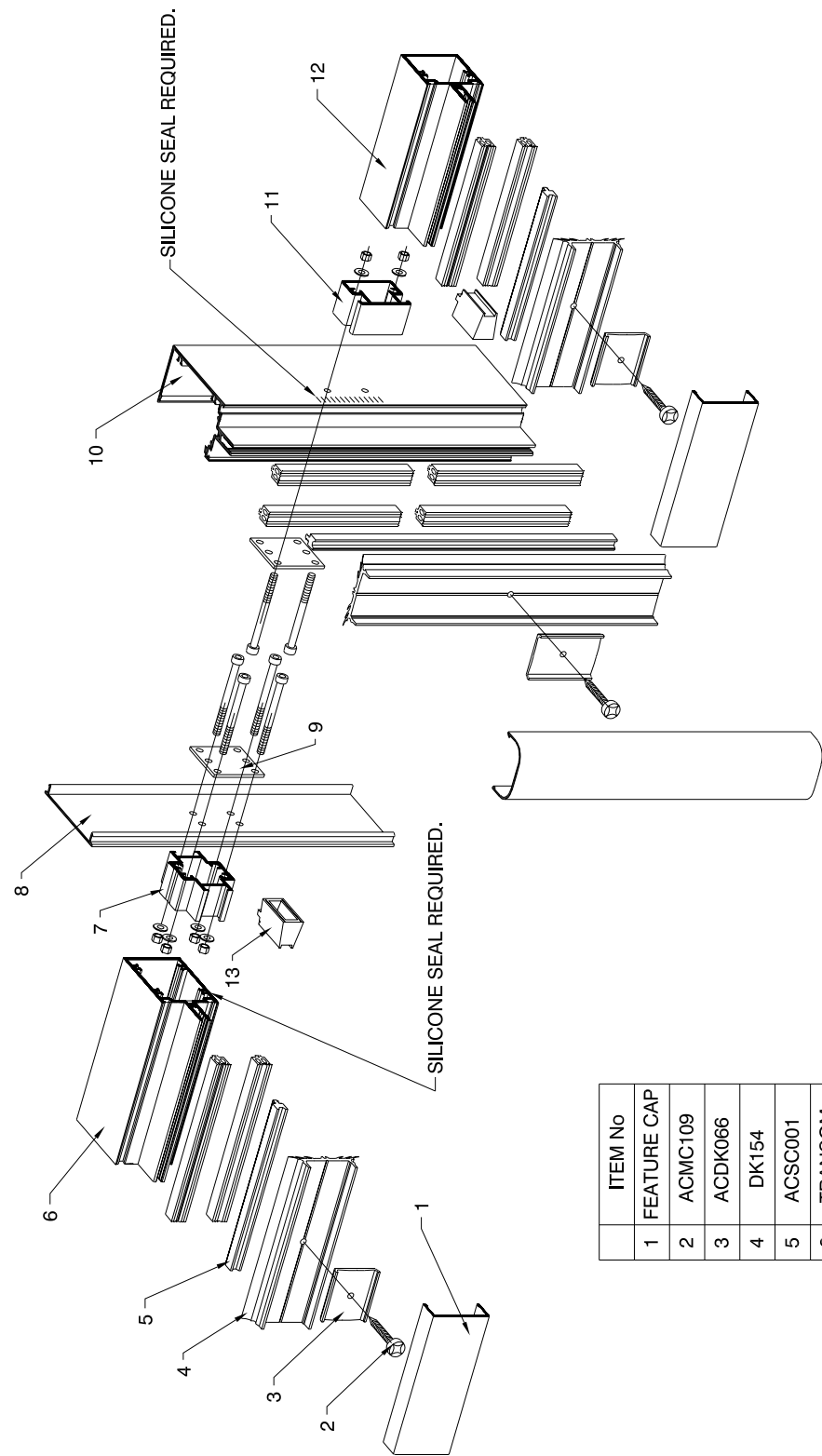
12A



CSC-32-00

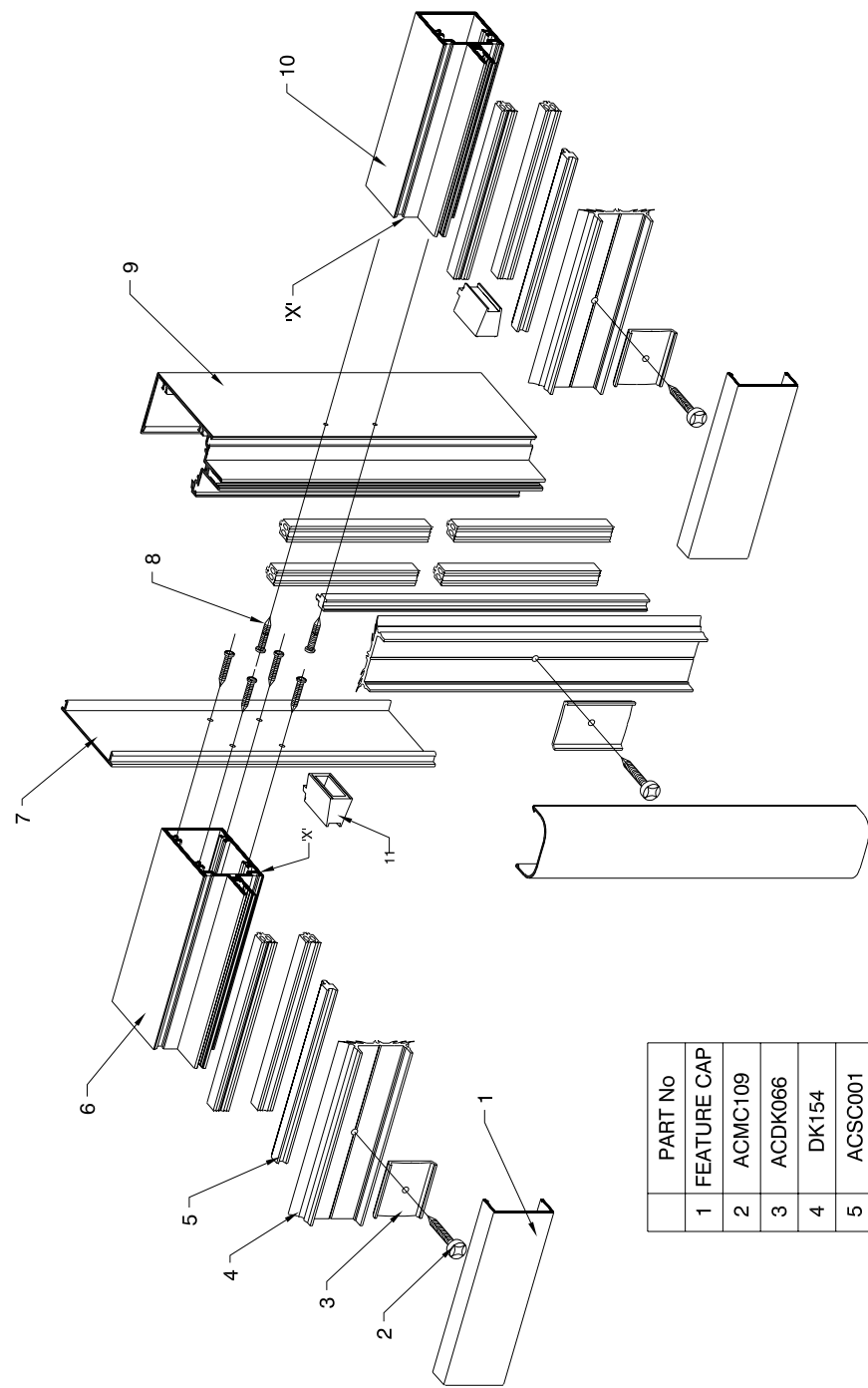
CONSTRUCTION DRAWINGS

CRUCIFORM CONSTRUCTION PRINCIPLE. CLEAT AND CORE SCREW



ITEM No	FEATURE CAP
1	ACMC109
2	ACDK066
3	DK154
4	ACSC001
5	TRANSOM
6	ACSC070
7	MULLION CAP
8	ACSC110
9	MULLION
10	ACSC071
11	TRANSOM
12	ACSC003
13	

'BED IN USING SILICONE'



PART No	FEATURE CAP
1	ACMC109
2	ACDK066
3	DK154
4	ACSC001
5	TRANSOM
6	MULLION CAP
7	PUA028SSZ
8	MULLION
9	TRANSOM
10	ACSC003
11	

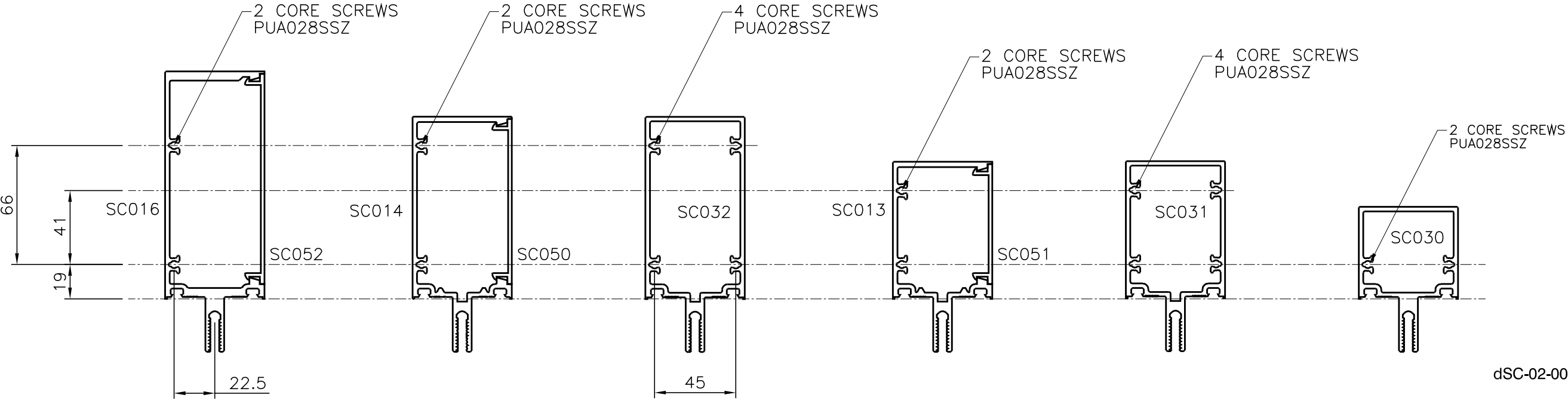
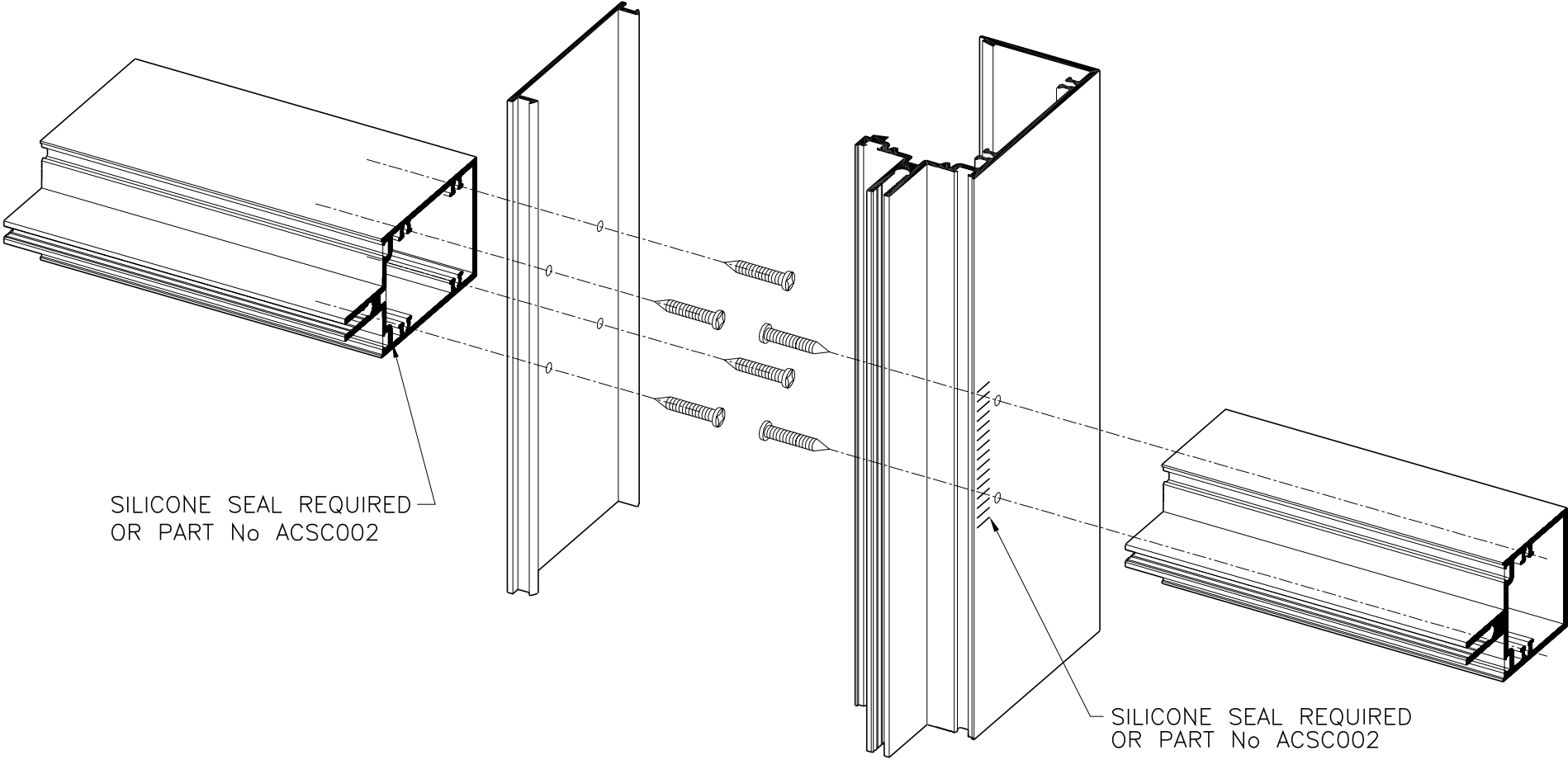
'BED IN USING SILICONE'

'X' = ACSC002

dSC-01-00

CONSTRUCTION DRAWINGS

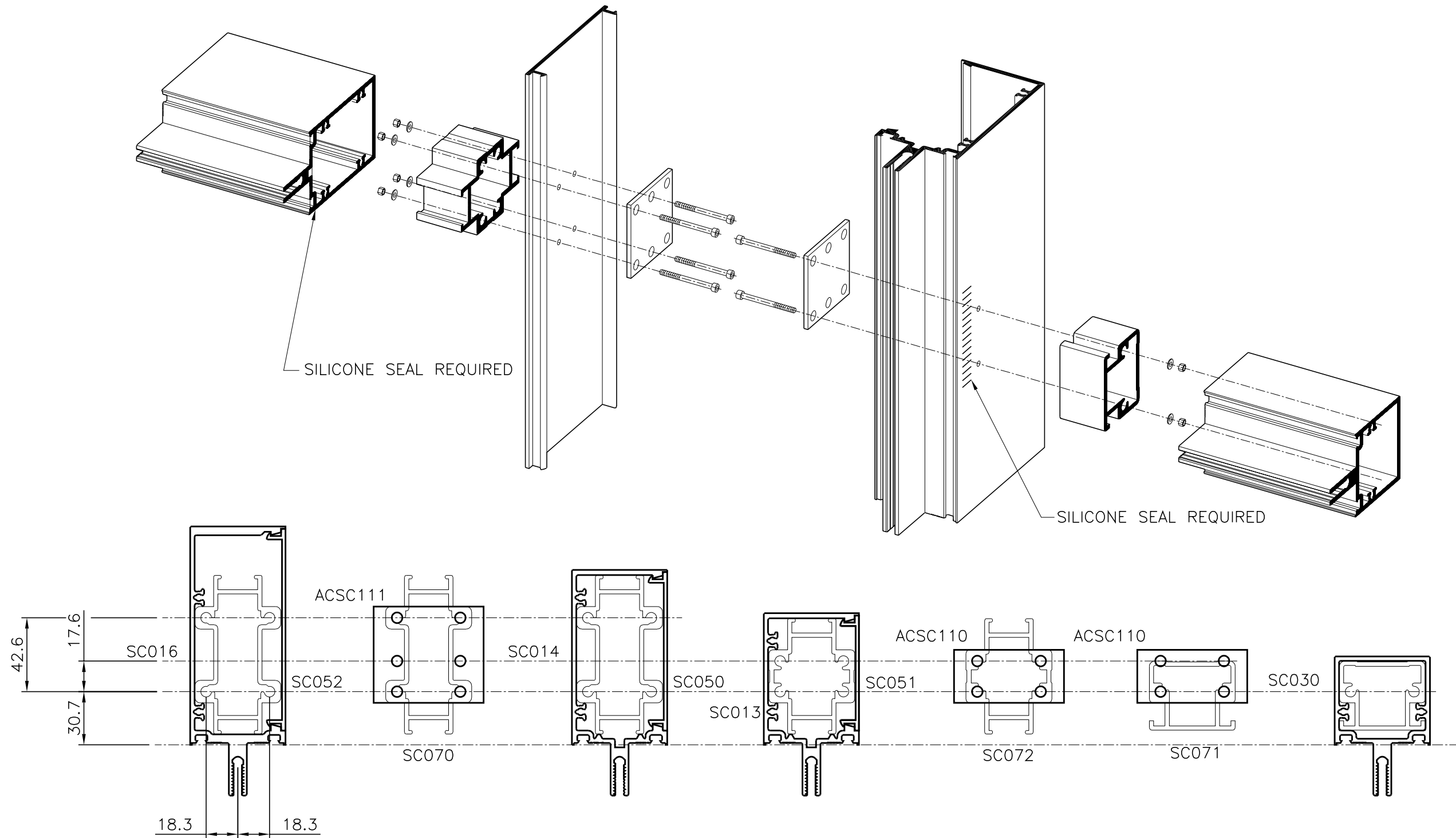
MULLION TO TRANSOM CONNECTION. SCREW PORT



dSC-02-00

CONSTRUCTION DRAWINGS

MULLION TO TRANSOM CONNECTION. CLEAT



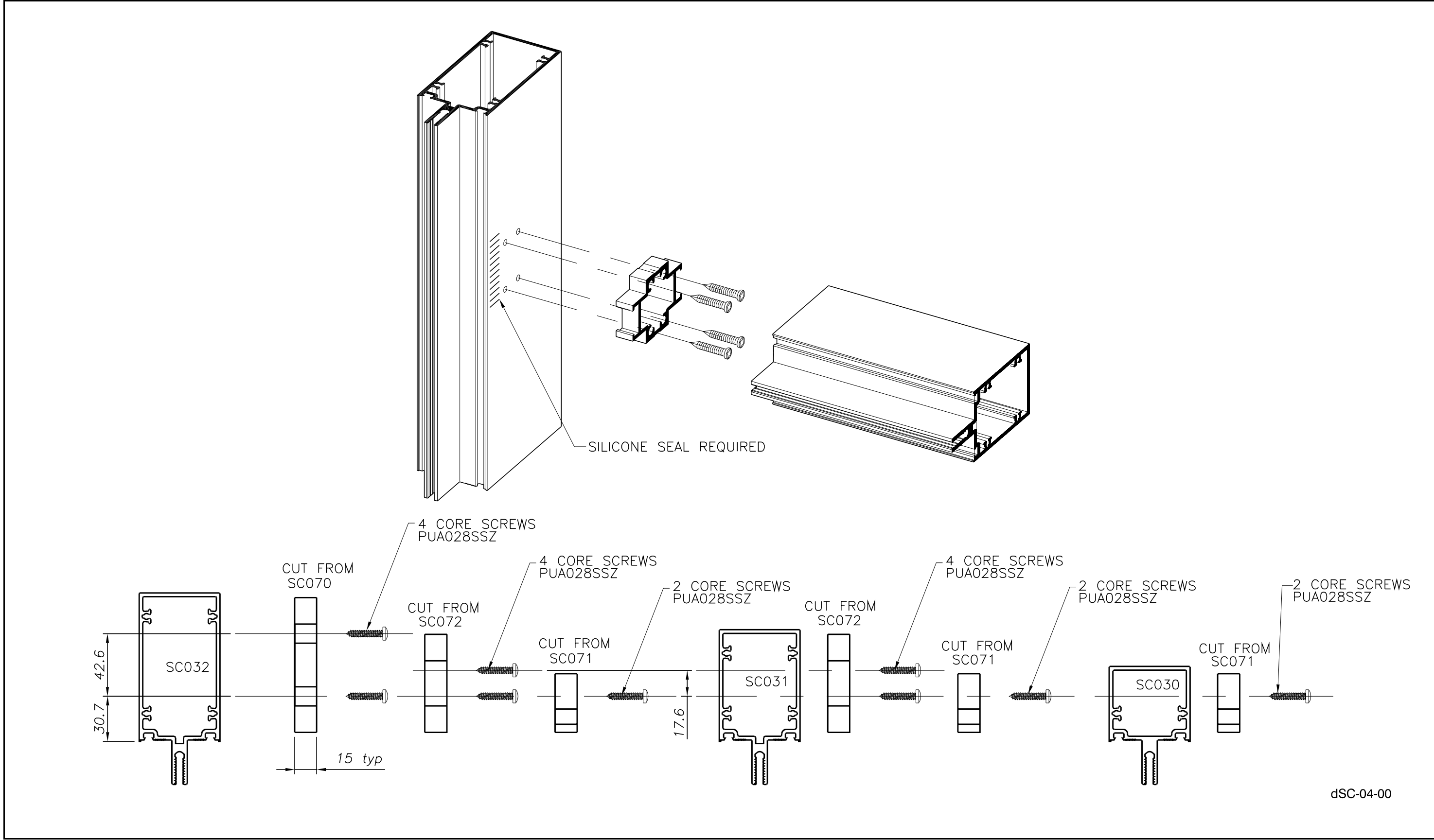
ACSC111 PLATE USED ON PROFILES
SC016, SC052, SC014 AND SC050

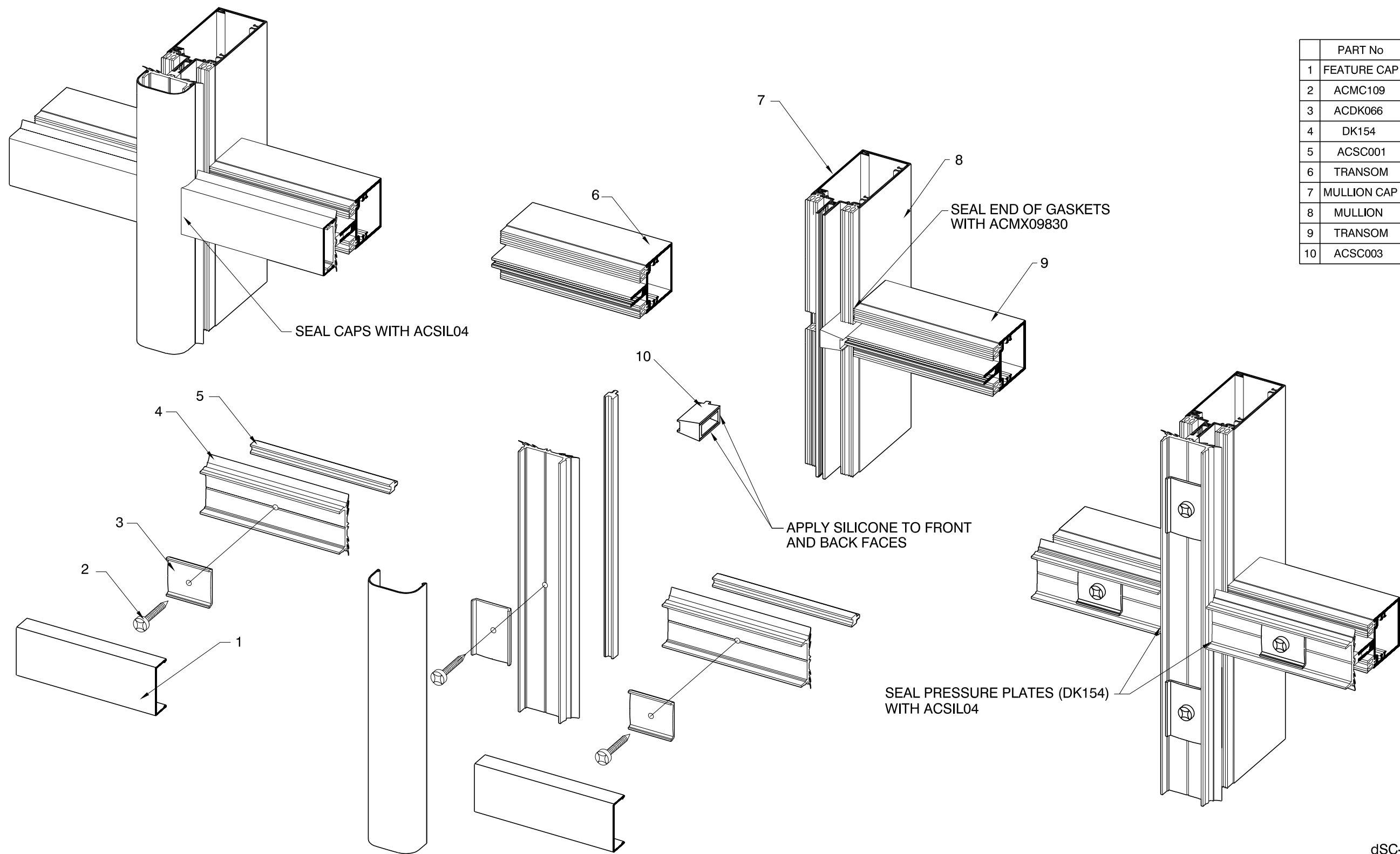
ACSC110 PLATE USED ON PROFILES
SC013 AND SC051

dSC-03-00

CONSTRUCTION DRAWINGS

MULLION TO TRANSOM CONNECTION. CLEAT



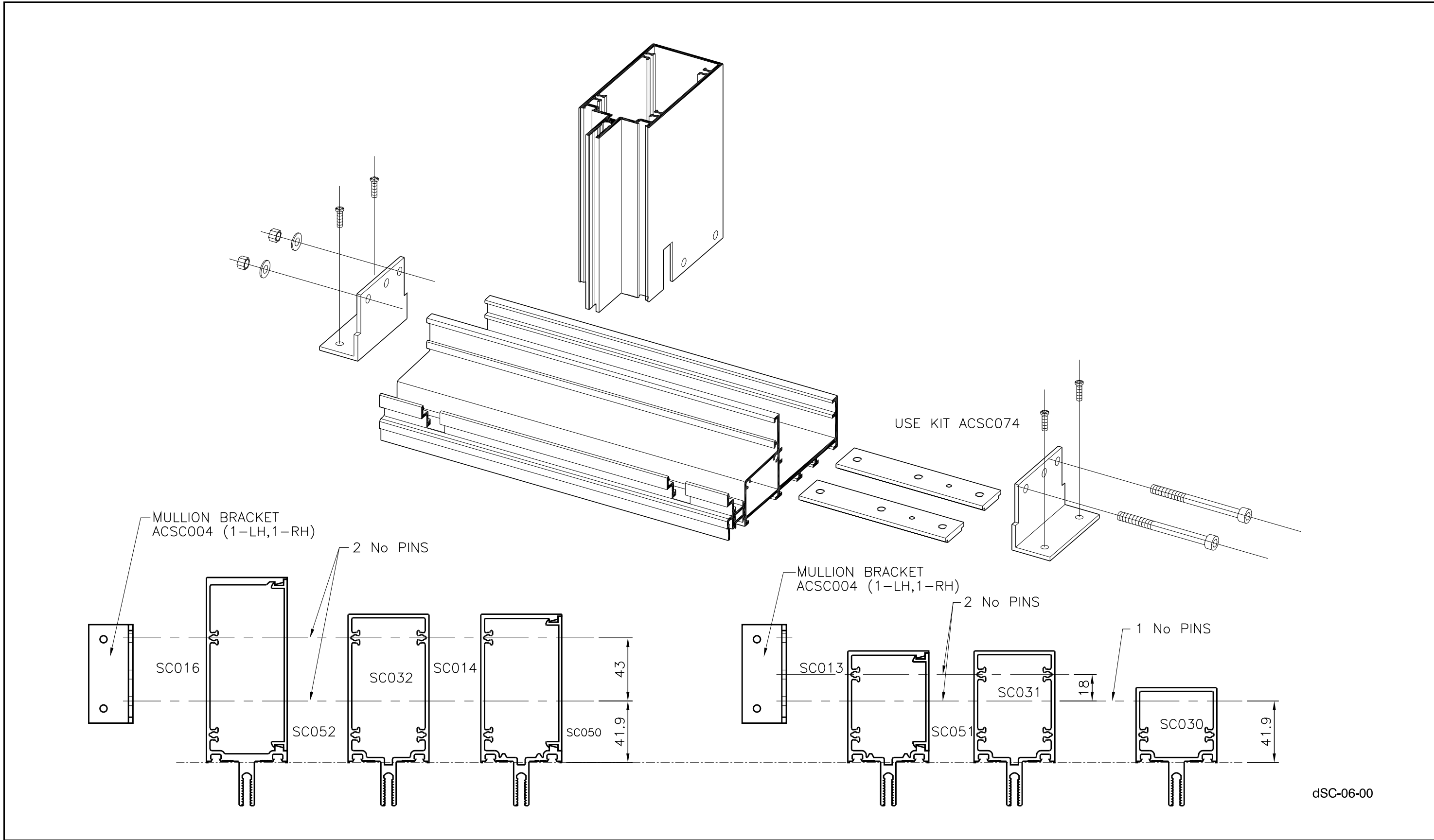


	PART No
1	FEATURE CAP
2	ACMC109
3	ACDK066
4	DK154
5	ACSC001
6	TRANSOM
7	MULLION CAP
8	MULLION
9	TRANSOM
10	ACSC003

dSC-05-00

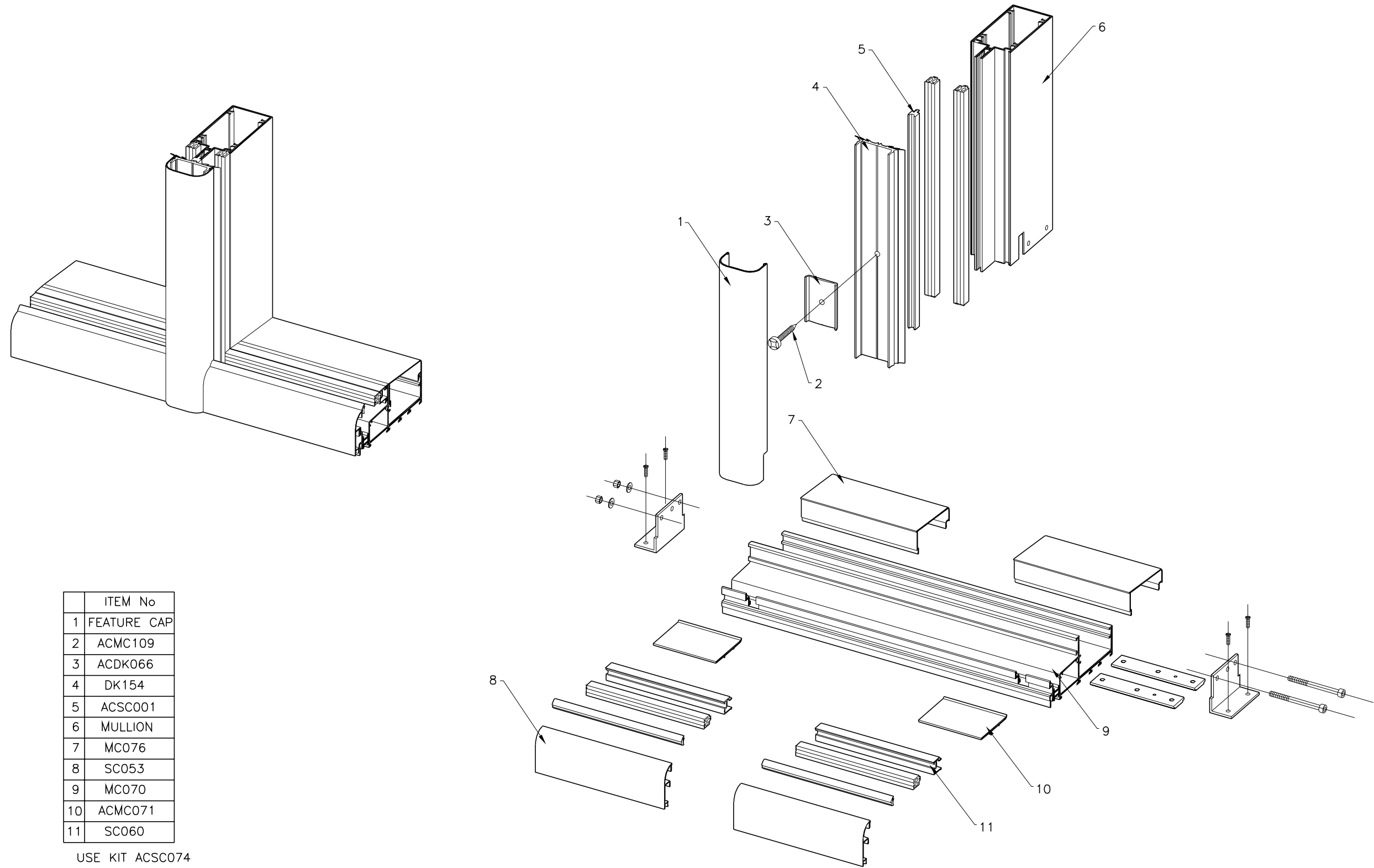
CONSTRUCTION DRAWINGS

INTERMEDIATE MULLION FIXING TO MC070. KIT ACSC074



CONSTRUCTION DRAWINGS

INTERMEDIATE MULLION FIXING TO MC070.



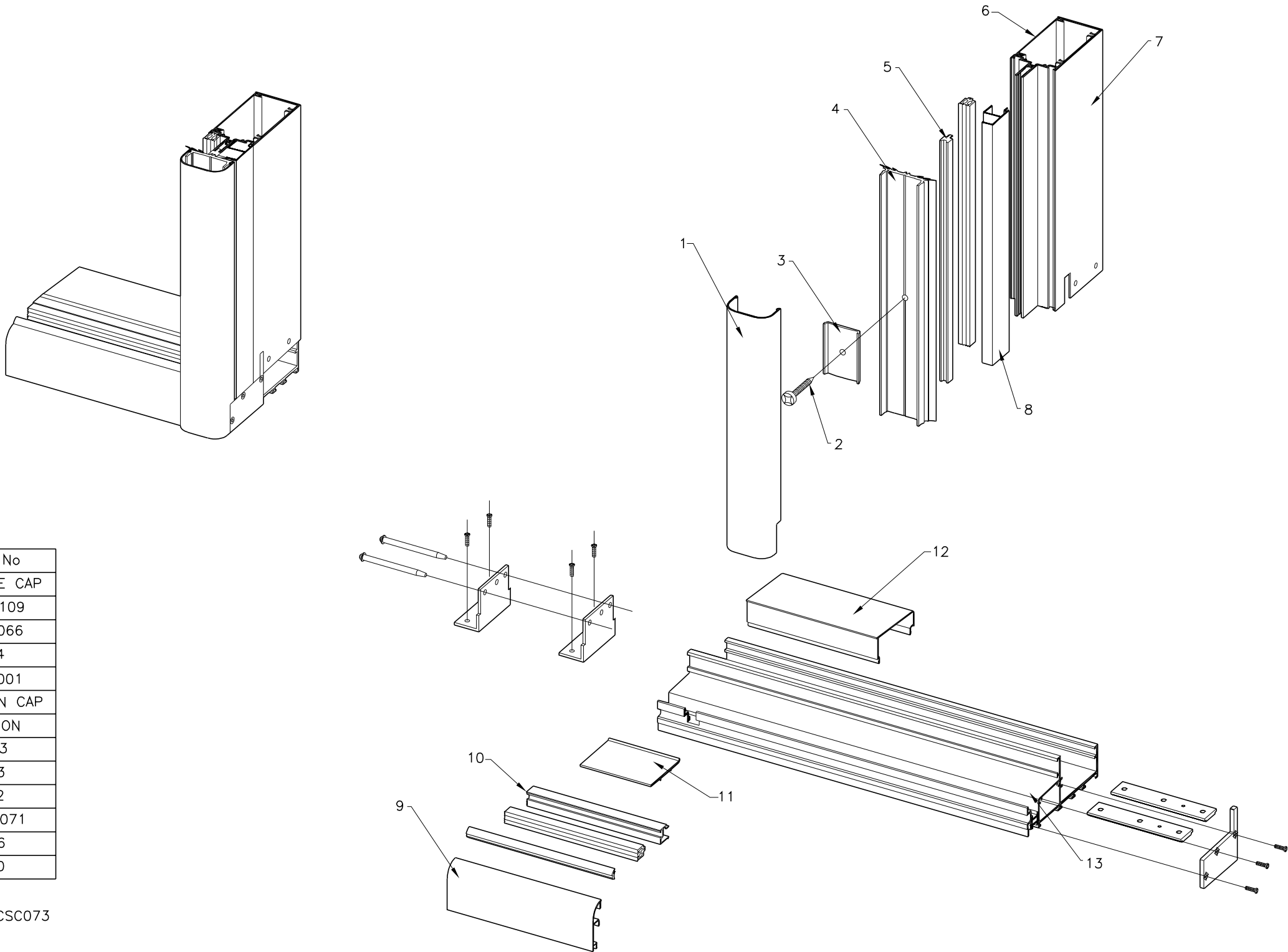
ITEM No	
1	FEATURE CAP
2	ACMC109
3	ACDK066
4	DK154
5	ACSC001
6	MULLION
7	MC076
8	SC053
9	MC070
10	ACMC071
11	SC060

USE KIT ACSC074

dSC-07-00

CONSTRUCTION DRAWINGS

JAMB MULLION FIXING TO MC070. KIT ACSC073



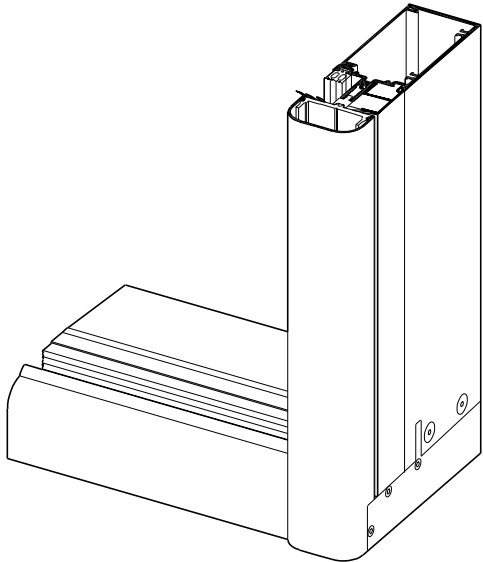
	ITEM No
1	FEATURE CAP
2	ACMC109
3	ACDK066
4	DK154
5	ACSC001
6	MULLION CAP
7	MULLION
8	SC063
9	SC053
10	SC062
11	ACMC071
12	MC076
13	MC070

USE KIT ACSC073

dSC-08-00

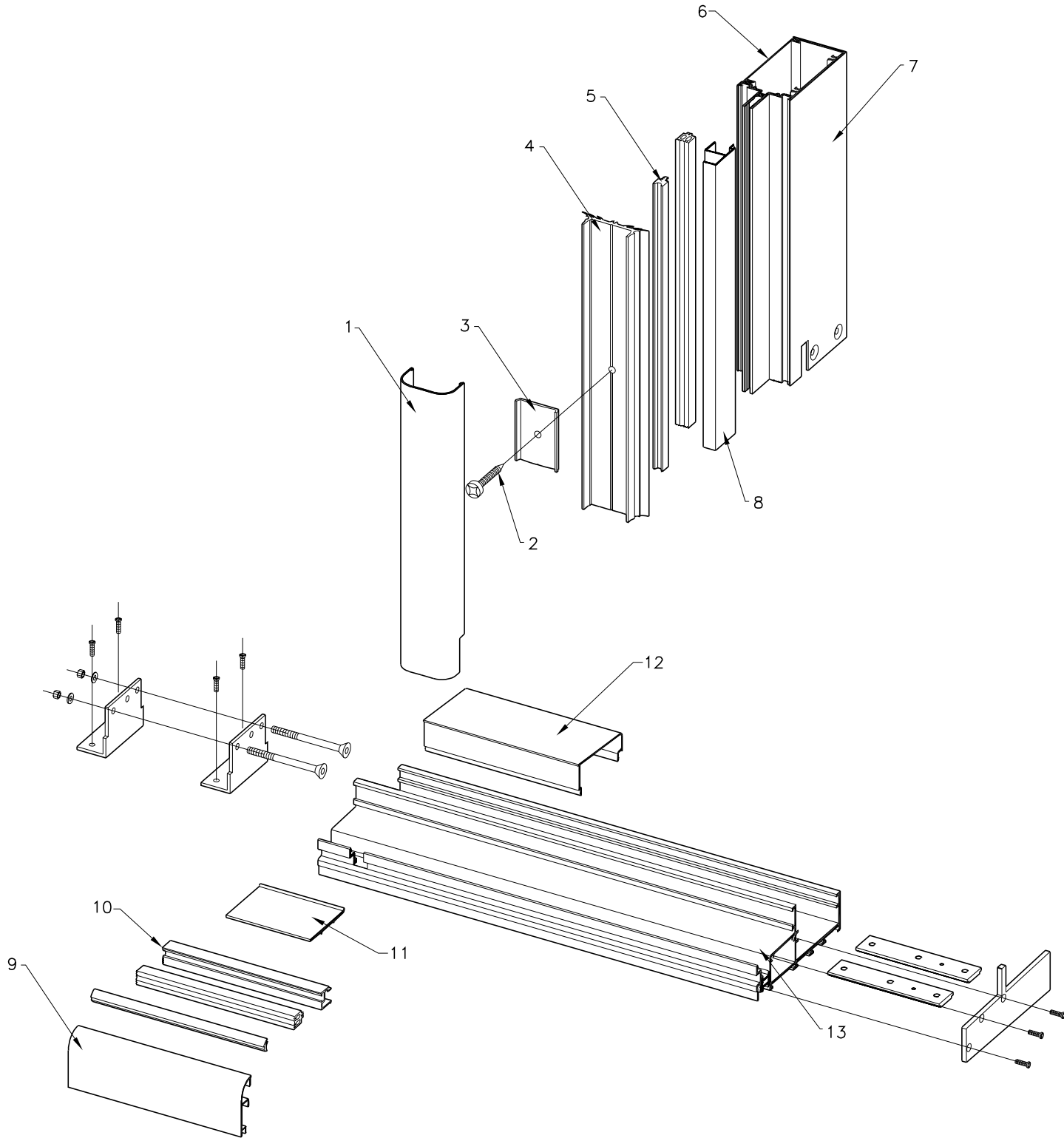
CONSTRUCTION DRAWINGS

DOOR JAMB MULLION FIXING TO MC070. KIT ACSC075



	ITEM No
1	FEATURE CAP
2	ACMC109
3	ACDK066
4	DK154
5	ACSC001
6	MULLION CAP
7	MULLION
8	SC063
9	SC053
10	SC062
11	ACMC071
12	MC076
13	MC070

USE KIT ACSC075

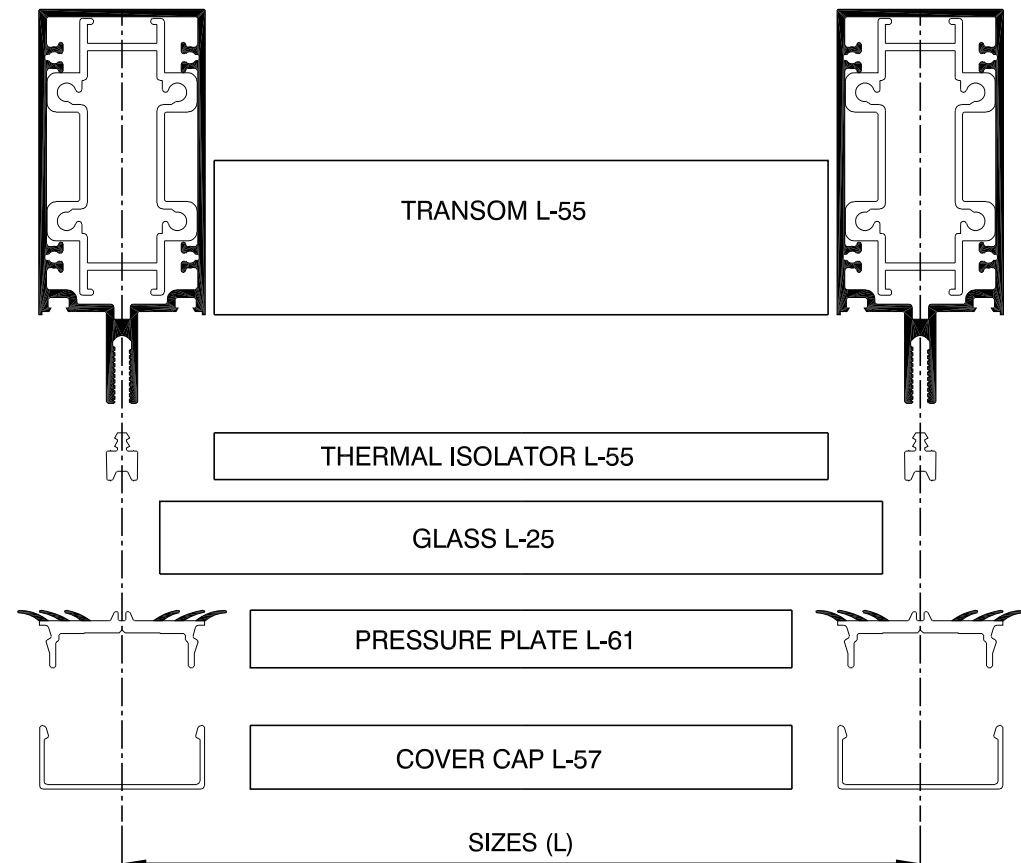


dSC-09-00

CONSTRUCTION DRAWINGS

COMPONENT DEDUCTIONS.

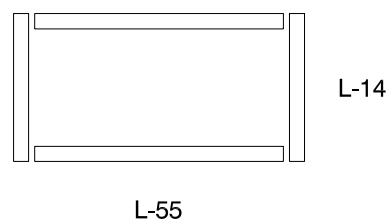
CUTTING DEDUCTIONS-TRANSOM



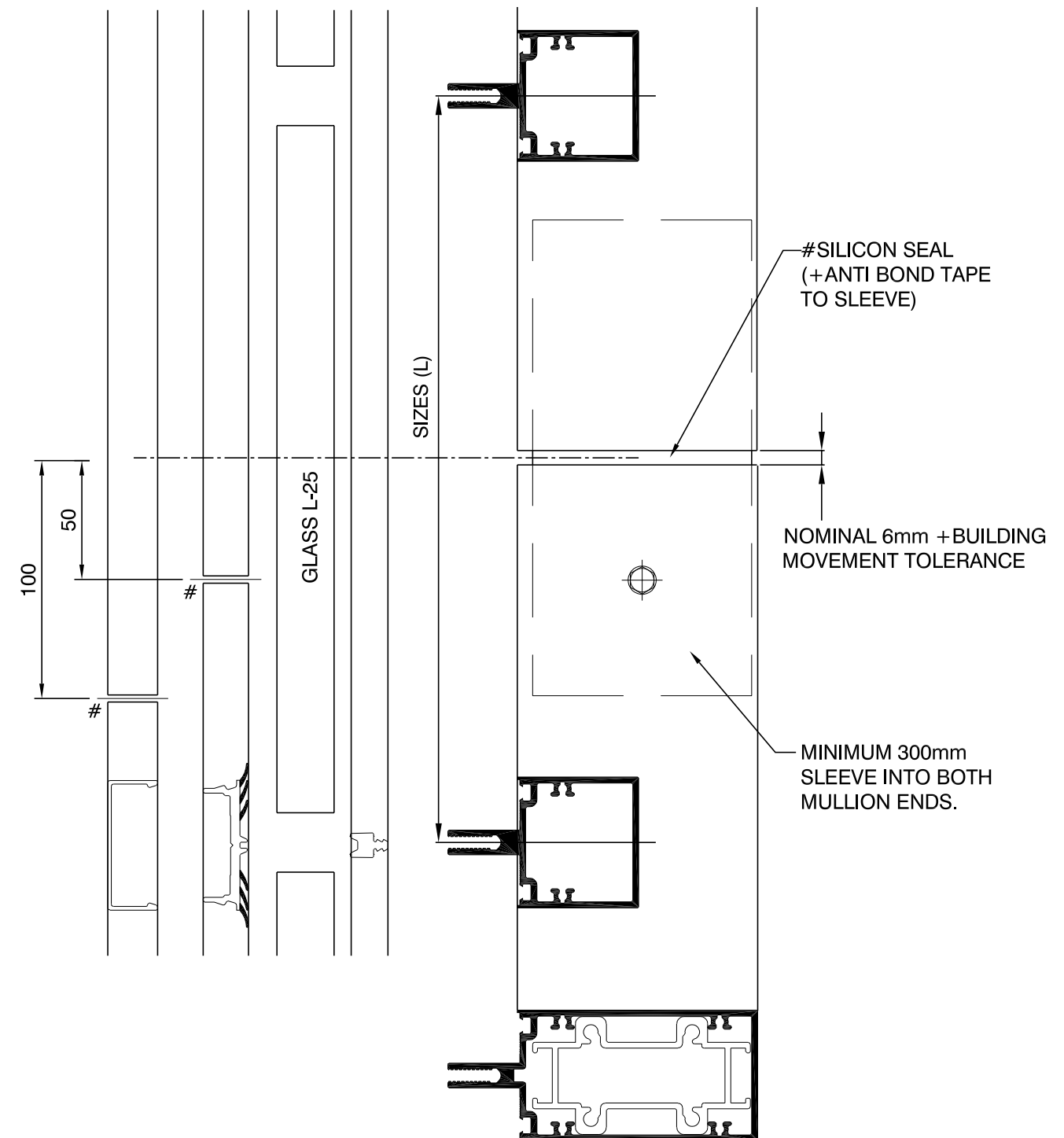
GLASS CALCULATION

(THREE METHODS ARE SHOWN)
SIGHT SIZE +30mm
REBATE SIZE -14mm
CENTRE LINE SIZE -25mm

CUTTING OF SINGLE GLAZE ADAPTOR BEAD



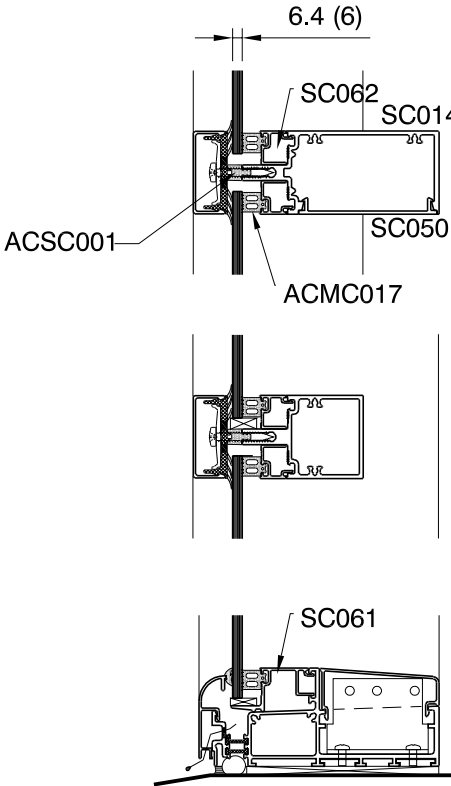
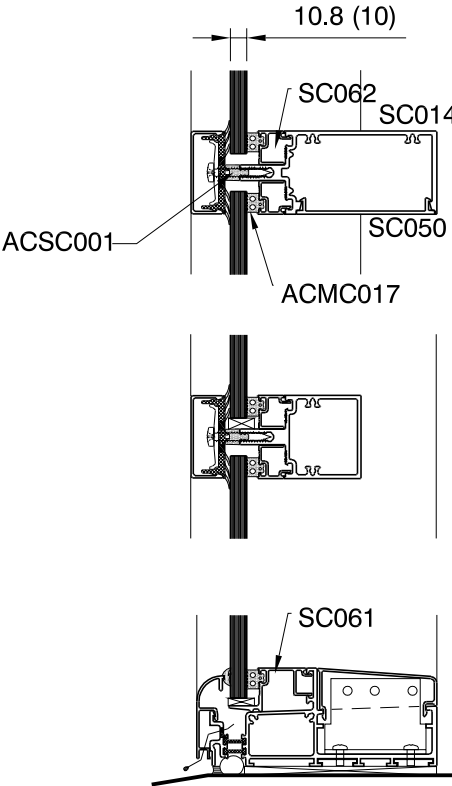
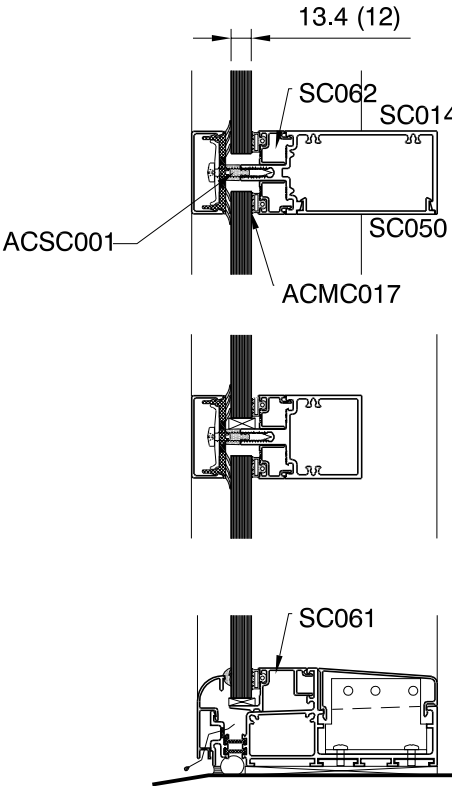
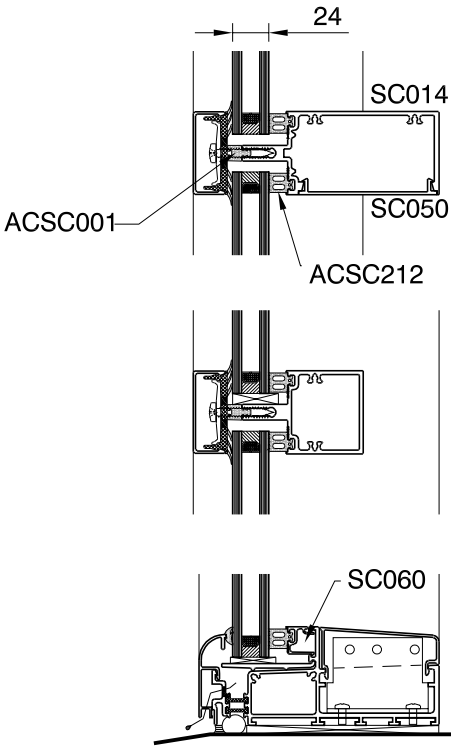
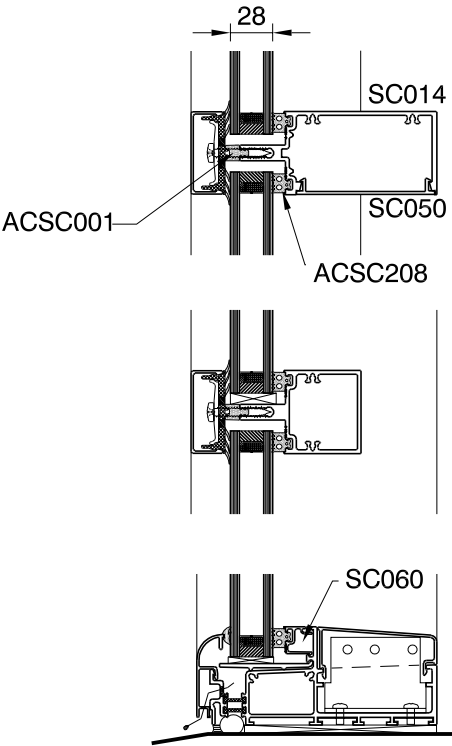
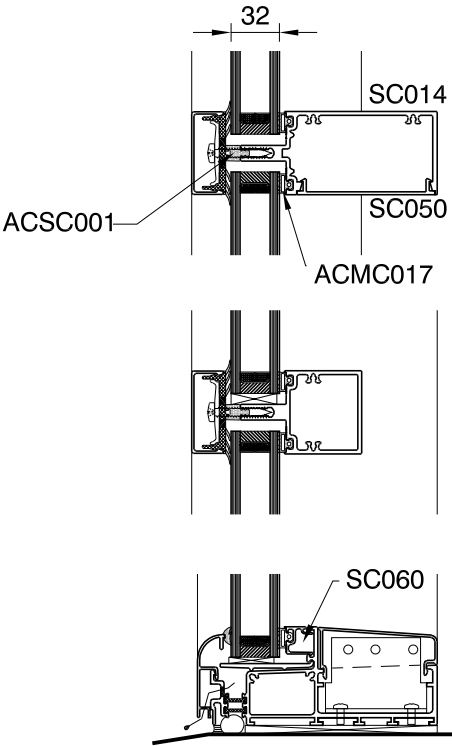
CUTTING DEDUCTIONS-MULLION



dSC-10-00

CONSTRUCTION DRAWINGS

GLAZING TABLE.



dSC-11-00

