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Main Index

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ISSUED: JUNE 2021

Updates

DATE	PAGE	DESCRIPTION
04/09/17	A10, A20, D03-D07, E27 & E70	Added DV50 Sash Reinforcement Insert
	B21 & B22	Added Split Spindle Locking Options
	A12, A25 & C17	Added DV271 Open Out Low Threshold
	A12, A28 & C10	Added DV551 & DV552 Adjustable Jamb
	E41, E42, E84 & E85	Added ACDV290 Restrictor
	B03	Added ACCY5050S3 3 Star Security Cylinder
	E28, E75 & F17	Added Adjustable Jamb Details and Example Cutting Sheet
01/03/17	A13, A14, A30 & C72	Added ETC048 Corner Post and UN3000 Horizontal Coupler
20/12/18	E42	Added details for PAS24:2016 Hinged Rollers
14/02/19	B11, E44, E45, E87, E88	Replaced ACDV290 Door Restrictor with ACDV291N.
	Various Pages	Updated PAS24 details and Kitemark.
	B14, E11, E57	Added ACDV396 Shootbolt Keep.
11/03/20	B14, B18, B23, B24,	ACDV341 PAS24 aluminium fixing plate added. ACDV686 PAS24 Double door keep kit added. ACDV762, ACDV763. ACDV772 and ACDV773 lock kits added.
	E44, E87	PAS24:2016 Double door reinforcement pages added to Section E.
21/05/21	ALL SECTIONS	DV123 & DV126 Slim Sash Sections added DV150 Slim Sash Reinforcing added DV177 Large Rebate added DV73 9mm Sash Adapter added - used the same as DV68 ACDV123 & ACDV126 Cleats added ACDV177 Large Rebate end cap ACDV576, ACDV577, ACDV627, ACDV676, ACDV677 & ACDV745 Locks added ACDV764 Gearbox cover Updated Punch Tool ACDV915 Updated Kitemark Information ACDV244 replaced with ACDV244N

Specification

GENERAL DESCRIPTION

The Visofold 1000 described in this manual is suitable for domestic or commercial applications and provides various opening options within impressive dimension and weight limitations using slim-line sections.

PROFILE SPECIFICATION

The frames are constructed of aluminium alloy extrusion to BS EN 755, extruded from 6060 T6 alloy.
The external aluminium alloy extrusion is pre-treated and finished either in :-

a) Anodised to BS 3987: 1987, grade AA25 to a natural self colour.

b) Polyester powder organic coating to BS 6496.

GENERAL MANUFACTURING

Frames are made by cutting the profiles with accurate 45° mitred ends using Tungsten Carbide Tipped Saw Blades, operating at approximately 3000 rpm.

The joints of the outer frame are made using mechanically fixed corner cleats unless a low threshold is used which requires stainless steel self tapping screws to be fixed through the vertical members of the outerframe. Door joints are achieved with the use of mechanically fixed corner cleats. All joints should be sealed using an adequate sealant.

Care should be exercised when using products not supplied by Smart Systems Ltd as no responsibility can be accepted.

RECOMMENDED DESIGN LIMITATIONS

Minimum Sash Width: 700mm
Maximum Sash Width: 1200mm (Sash widths over 900mm require ACDV295)
Maximum Sash Height: 2500mm (dependant on site conditions *)
Maximum Sash Weight: 100kg

When using DV123 & DV126
Minimum Sash Width: 700mm
Maximum Sash Width: 1000mm (Sash widths over 900mm require ACDV295)
Maximum Sash Height: 2200mm (dependant on site conditions *)
Maximum Sash Weight: 100kg

*** Subject to Ixx calculation/checks, it may be possible to achieve a maximum height up to 3000mm. Please contact Smart Systems technical for project specific advice. Note! - Doors sashes over 2500mm will be outside of PAS24 : 2016 Kitemark although same hardware will be used. Please refer to relevant table in this manual.**

Revised August 2019.

Specification

DRAINAGE

As with all dry glazed systems, it is recommended that the system is drained and ventilated as shown in this manual. IF IN DOUBT, ASK.

OUTER FRAME MANUFACTURING INFORMATION

The outer frame members are cut with 45° mitred ends to the overall size required.

The mitred ends are then prepared using the punch tool ACDV900 or ACDV915 to provide the access for the fixing block and to the grub screw that secures it.

All joints shall be sealed using ACSIL04 and with cleat glue ACSIL013.

Holes for the low threshold are drilled to the dimensions shown in the manual. All joints shall be sealed using ACSIL04

DOOR LEAF MANUFACTURING INFORMATION

The door stiles and rails are cut with 45° mitres to the overall size required. The horizontal rails of the last sash must be measured in to allow for fabrication tolerances.

All joints shall be sealed using ACSIL04 and with cleat glue ACSIL013.

DOOR FITTINGS

Visofold 1000 offers multi-point locking for the primary leaf which is locked by lifting the handle and turning the key of the europrofile cylinder.

Secondary doors are closed using either:

- a shootbolt which engages into the head and threshold using a rotating handle. There is no external access to the shootbolt locking.
- a lever/lever operated lock which engaged into the head and threshold. This option offers external access.

The cylinders may be ordered as keyed alike.

Important Note: Shootbolt handles are not designed to open & close the doors. ACDV234/ACDV274 'D' handles must be used.

Specification

GLAZING

All beads are cut to suit the glazing aperture on the fully assembled door for glazing either at factory or on site as required. Glazing is for 24, 28, 34, 36 & 38mm double glazed units only with square beads & 32-34mm double glazed units with sloped bead.

External gaskets are compatible with Pilkington Active sealed units.

Visofold 1000 Weather Performance - Open Out - Rebated Theshold

BS EN 1026: 2000 Air Permeability:	Class 4 600Pa
BS EN 1027: 2000 Watertightness:	Class E 750Pa
BS EN 12211: 2000 Resistance to Wind Load:	Class A4 1800Pa

IMPORTANT NOTE:
Low thresholds have not been weather tested as they are unlikely to exceed UK exposure category 800 X shown below:

BS EN 1026: 2000 Air Permeability:	Class 1 150Pa
BS EN 1027: 2000 Watertightness:	Class 2A 50Pa
BS EN 12211: 2000 Resistance to Wind Load:	Class A2 800Pa

Visofold 1000 PAS24:2016

We have successfully tested a 3 Pane, open out, fully framed door to PAS24:2016 using the accessories shown on Page E40. The full report can be downloaded from www.smartsystems.co.uk

Visofold 1000 U Values

Please refer to the Smart Systems' Document L White Paper or contact the Technical Department.

Specification

Kitemark™ Certificate
No. KM 530838

Visofold 1000 Door Systems

BS 4873:2016 / PAS 24:2016 - General and enhanced security performance requirements for door assemblies.

Profiles :	Outer Frame:	DV14/17/32/38/56/60/62/68/75/76/171/172/173/174/175/176/271/273/555/EUD03
	Leaf :	DV23/26/28/29
	Midrail :	DV30/35
	Frame Filler:	PCX36/38
Hardware :	Locking :	ACDV722/723/727/728/737/738/742/744
	Ancillary :	ACDV686 Double Door Keep, ACDV341 Aluminium Fixing Plate, ACDV080 Run Up, ACDV081 Anti-Lift Blocks
	Shoot Bolts :	ACDV227/229/297/328
	Hinges :	ACDV232/331/332/333/532/380/381
	Handle :	ACDV225/226/501/502/524/525/251* ACET480
	Cylinder + Cover :	ACCY5050S3*, ACDV258, ACMX01604

*Handle ACDV251 must be used with security cylinder ACCY5050S3

Kitemark Size Limitations And Performance Characteristics

Door Type	Leaf Width (mm) - Maximum	Leaf Height (mm) - Maximum	Weight (kg) - Maximum	Area (M²) - Maximum	Air Permeability classification	Water tightness classification	Resitance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Size Limitations and Performance Characteristics (with DV32)								
Individual Leaf	1200	2500	-	-	1	2A	A2	800X
Size Limitations and Performance Characteristics (without DV32, fully rebated open-out)								
Individual Leaf	1200	2500	-	-	4	E750	A4	1800

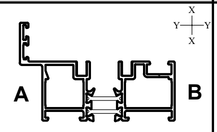
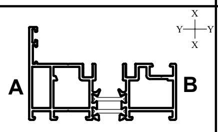
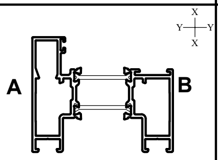
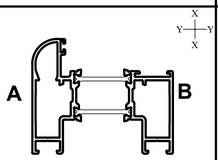
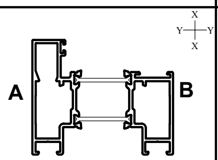
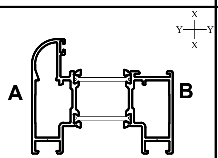
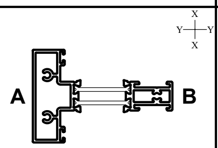
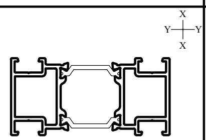
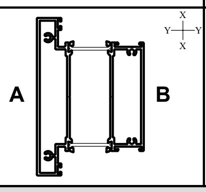
Please refer to Kitemark Certificate for full details.

Important Note:

DV123 & DV126 - Slim Sashes are not currently covered by Kitemark. Testing to proceed when available.

Specification

Visofold 1000

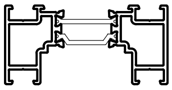
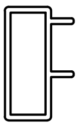
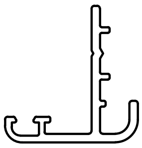
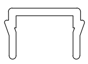
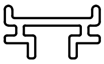
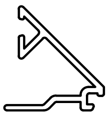
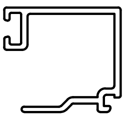
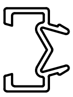
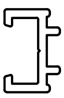
Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV14	 Open In Shown Reverse for Open Out	A17	462	100	37.0 ----- 8.9	7.8 ----- 4.3	6.5	1	✓	✓	✓	✓	✓
DV17	 Open In Shown Reverse for Open Out	A17	475	88	47.3 ----- 10.5	9.5 ----- 5.2	6.5	1	✓	✓	✓	✓	✓
DV23		A18	422	122	43.0 ----- 10.6	16.2 ----- 5.8	6.5	1	✓	✓	✓	✓	✓
DV26		A18	417	117	41.8 ----- 10.4	15.2 ----- 5.8	6.5	1	✓	✓	✓	✓	✓
DV28		A19	422	122	42.6 ----- 10.5	16.5 ----- 5.9	6.5	1	✓	✓	✓	✓	✓
DV29		A19	417	117	41.5 ----- 10.3	15.5 ----- 5.6	6.5	1	✓	✓	✓	✓	✓
DV30		A21	325	99	28.3 ----- 6.2	6.7 ----- 2.7	6.5	1	✓	✓	✓	✓	✓
DV32		A21	370	82	33.2 ----- 9.0	6.2 ----- 3.5	6.5	1	✓	✓	✓	✓	✓
DV35		A22	577	219	69.8 ----- 16.6	97.6 ----- 17.9	6.5	1	✓	✓	✓	✓	✓

A = Outside
B = Inside

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

Visofold 1000

PROFILES : TECHNICAL INFORMATION

Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV38		A22	371	37	33.7 ----- 9.1	5.1 ----- 3.2	6.5	1	✓	✓	✓	✓	✓
DV50		A31	-	-	0.4 ----- 0.4	1.3 ----- 0.9	6.5	1	✓				
DV56		A28	125	45	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	
DV60	 PVC	A33	43	-	- ----- -	- ----- -	6	1	✓				
DV62		A32	59	-	- ----- -	- ----- -	4	1	✓				
DV64		A30	62	25	- ----- -	- ----- -	5	1	✓	✓	✓	✓	
DV67		A29	144	50	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	
DV68		A33	98	34	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	
DV73		A32	79.5	34	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	

A = Outside
B = Inside

MF = Mill Finish
SA = Silver Anodised
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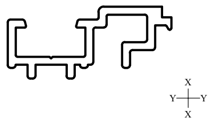
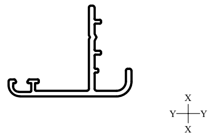
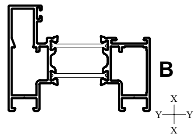
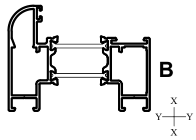
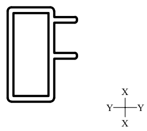
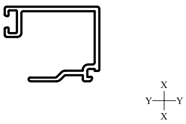
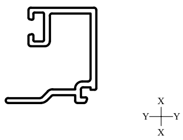
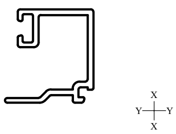
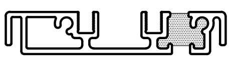
Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV75		A32	143	10	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	
DV76		A28	143	42	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	
DV123	A  B	A20	405	112	36.47 ----- 8.85	11.8 ----- 4.61	6.5	1	✓	✓	✓	✓	✓
DV126	A  B	A20	400	107	35.47 ----- 8.72	10.99 ----- 4.38	6.5	1	✓	✓	✓	✓	✓
DV150		A31	-	-	- ----- -	- ----- -	6.5	1	✓				
DV160		A29	150	42	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	
DV161		A30	128	31	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	
DV166		A29	132	46	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	
DV171	 **Open In**	A23	409	113	23.51 ----- 1.40	1.06 ----- 6.20	6.5	1		✓			

A = Outside
B = Inside

MF = Mill Finish
SA = Silver Anodised
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HP = Special Colour
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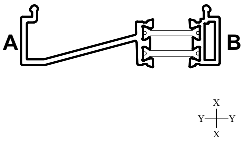
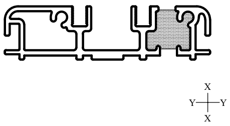
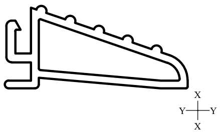
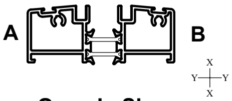
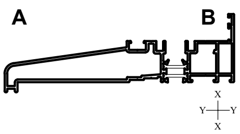
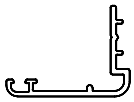
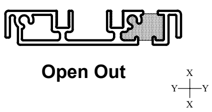
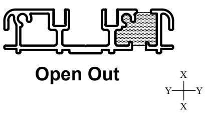
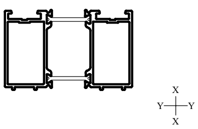
smart
architectural aluminium

Visofold 1000

PROFILES : TECHNICAL INFORMATION

Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV172		A25	631	97	30.1 ----- 8.0	12.8 ----- 6.0	6.5	1	✓	✓	✓	✓	✓
DV173		A24	473	119	- ----- -	- ----- -	6.5	1		✓			
DV174		A24	187	47	- ----- -	- ----- -	6.5	1		✓			
DV175	 **Open In Shown Reverse For Open Out**	A25	380	136	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	✓
DV176		A26	658	226	314.1 ----- 31.3	15.8 ----- 7.2	6.5 + 7	1	✓	✓	✓	✓	✓
DV177		A28	140	47	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	
DV271	 **Open Out**	A27	356	170	23.4 ----- 5.8	1.10 ----- 1.5	6.5	1		✓			
DV273	 **Open Out**	A27	396	190	25.19 ----- 6.3	2.15 ----- 2.24	6.5	1		✓			
DV515		A34	356	85	27.16 ----- 7.76	14.38 ----- 6.75	6.5	1	✓	✓	✓	✓	✓

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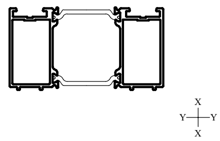
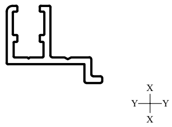
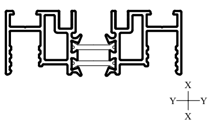
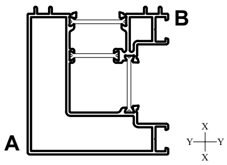
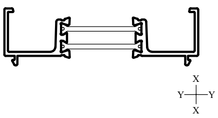
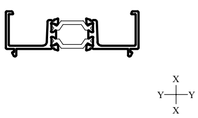
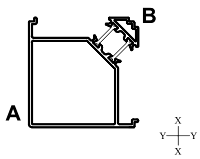
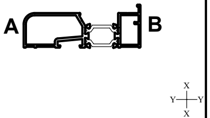
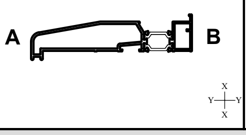
HP = Special Colour
M = Dual Colour

ISSUED: JUNE 2021

Visofold 1000

PROFILES : TECHNICAL INFORMATION

Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV516		A34	356	85	40.39 ----- 9.85	10.65 ----- 5.00	6.5	1	✓	✓	✓	✓	✓
DV551		A36	106	18	0.31 ----- 0.28	0.60 ----- 0.60	6.5	1	✓	✓	✓	✓	
DV552		A36	316	114	25.81 ----- 6.92	2.94 ----- 1.92	6.5	1	✓	✓	✓	✓	✓
DV555		A35	544	150	46.95 ----- 12.23	56.06 ----- 14.46	6.5	1	✓	✓	✓	✓	✓
DV558		A35	305	41	21.77 ----- 5.31	0.97 ----- 0.96	6.5	1	✓	✓	✓	✓	✓
DV559		A35	305	21	14.7 ----- 4.2	1.3 ----- 1.2	6.5	1	✓	✓	✓	✓	✓
ETC048		A38	414	140	42.6 ----- 5.9	42.6 ----- 5.9	6.5	1	✓	✓	✓	✓	✓
ETC451		A39	304	109	32.44 ----- 7.29	3.46 ----- 2.79	6.5	1	✓	✓	✓	✓	✓
ETC452		A39	414	197	122.46 ----- 18.03	6.01 ----- 3.34	6.5	1	✓	✓	✓	✓	✓

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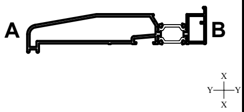
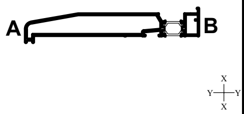
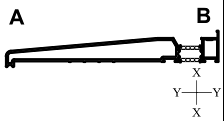
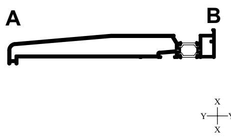
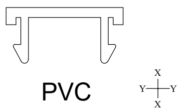
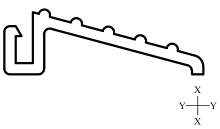
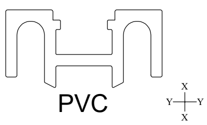
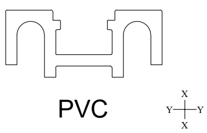
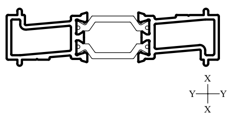
M = Dual Colour

Visofold 1000

PROFILES : TECHNICAL INFORMATION

Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
ETC457		A39	444	212	163.27 ----- 21.60	6.79 ----- 3.73	6.5	1	✓	✓	✓	✓	✓
ETC458		A40	524	252	313.62 ----- 32.63	8.87 ----- 4.79	6.5	1	✓	✓	✓	✓	✓
ETC477		A41	752	408	1591.6 ----- 105.33	26.84 ----- 12.84	6.5	1	✓	✓	✓	✓	✓
ETC479		A40	594	287	501.64 ----- 44.04	9.72 ----- 5.34	6.5	1	✓	✓	✓	✓	✓
PCX15		A33	63	-	- ----- -	- ----- -	4	1	✓				
EUD03		A23	113	39	- ----- -	- ----- -	4	1	✓	✓			
PCX36		A33	211	-	- ----- -	- ----- -	3	1	✓				
PCX38		A33	190	-	- ----- -	- ----- -	3	1	✓				
UN3000		A38	200	52	15.8 ----- 4.51	0.79 ----- 0.84	6.5	1	✓	✓	✓	✓	✓

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ISSUED: JUNE 2021

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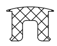
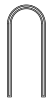
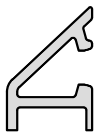
PROFILES : TECHNICAL INFORMATION

Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
VG52	 PVC	A37	25	-	- ----- -	- ----- -	7	1	✓				
VG53	 STAINLESS STEEL	A37	53	-	- ----- -	- ----- -	6.5	1	✓				
VL72		A37	101	53	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	

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B = Inside

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

Primary Visible Side	Secondary Visible Side

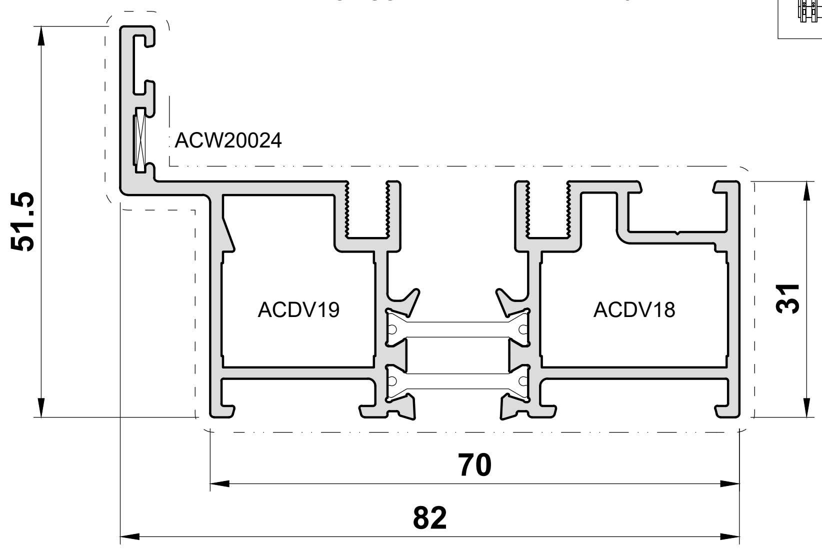
Primary Visible Side

Secondary Visible Side

DV14

STANDARD REBATED OUTER FRAME
NOT COMPATIBLE WITH DV176

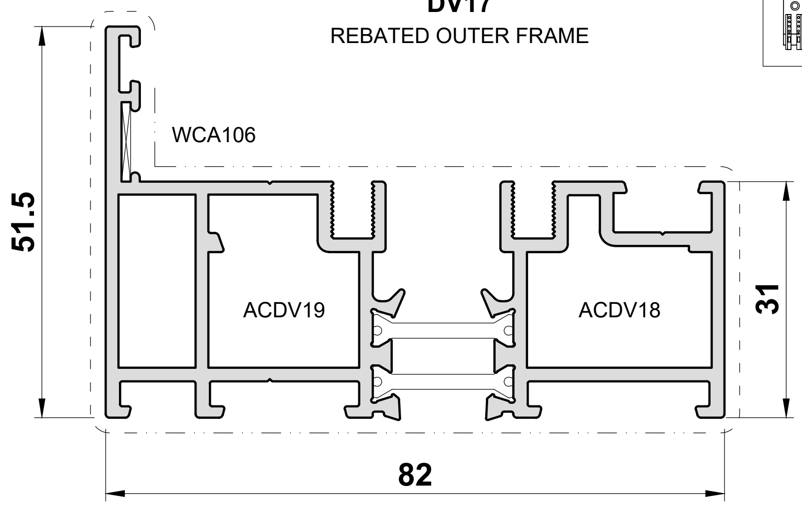
PUNCH TOOL
ACDV900
or
ACDV915



DV17

REBATED OUTER FRAME

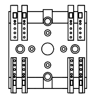
PUNCH TOOL
ACDV900
or
ACDV915



Scale 1:1

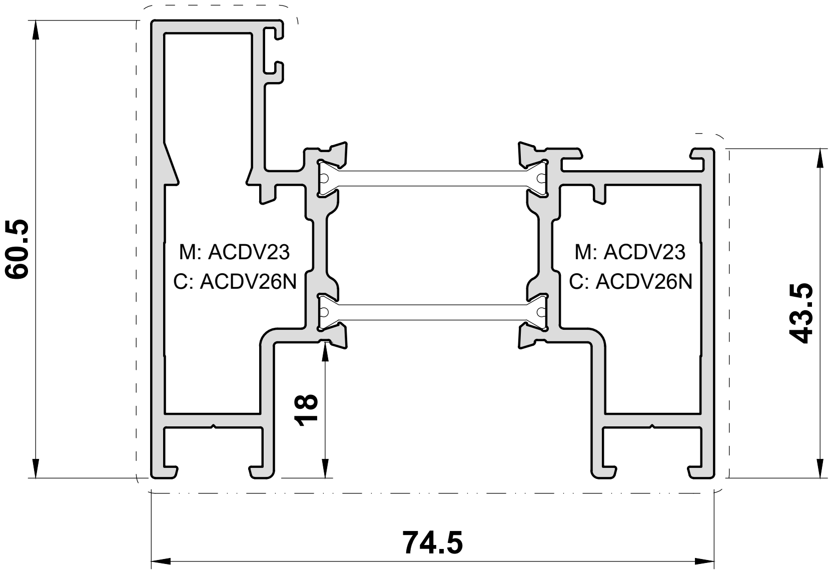
Primary Visible Side

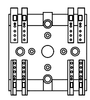
Secondary Visible Side



PUNCH TOOL
ACDV900
or
ACDV915

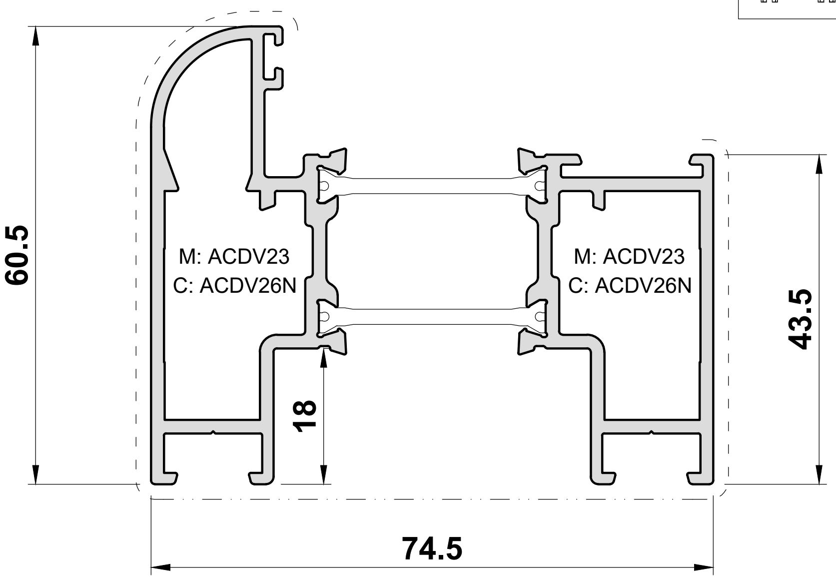
DV23
SQUARE SASH





PUNCH TOOL
ACDV900
or
ACDV915

DV26
CURVED SASH



Scale 1:1

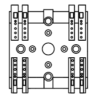
Visofold 1000

PROFILE : SCALED PROFILE DRAWINGS

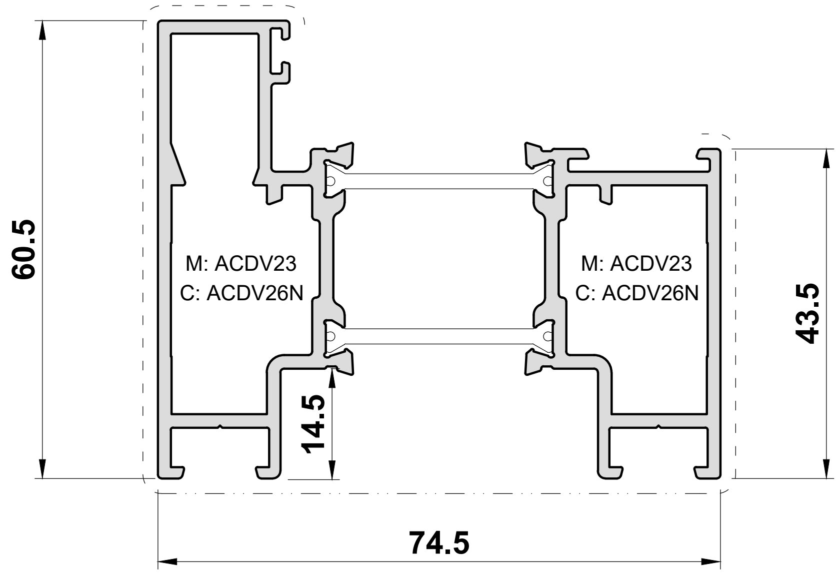
Primary Visible Side - - - - - - - - - - **Secondary Visible Side** — · — · — · —

DV28

SQUARE SASH FOR FLAT HANDLES
(ACDV501, ACDV502, ACDV524 & ACDV525)

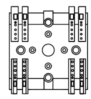


PUNCH TOOL
ACDV900
or
ACDV915

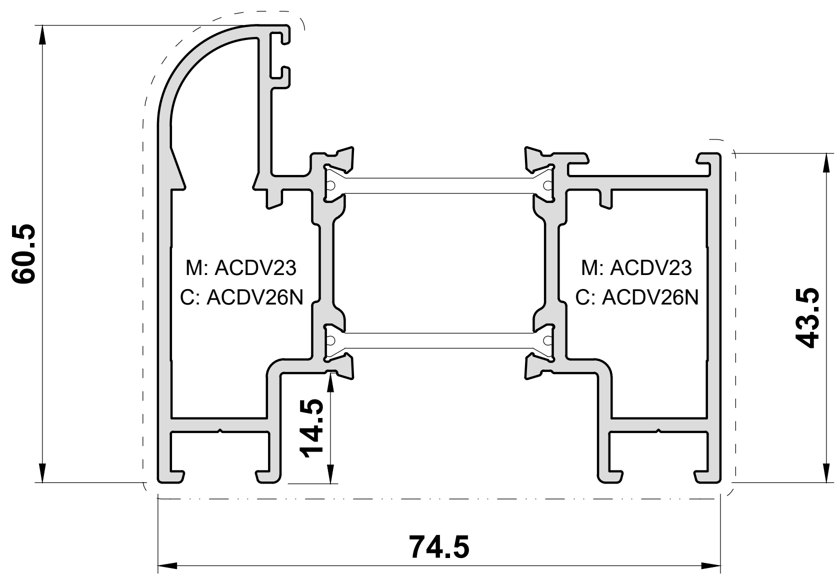


DV29

CURVED SASH FOR FLAT HANDLES
(ACDV501, ACDV502, ACDV524 & ACDV525)



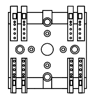
PUNCH TOOL
ACDV900
or
ACDV915



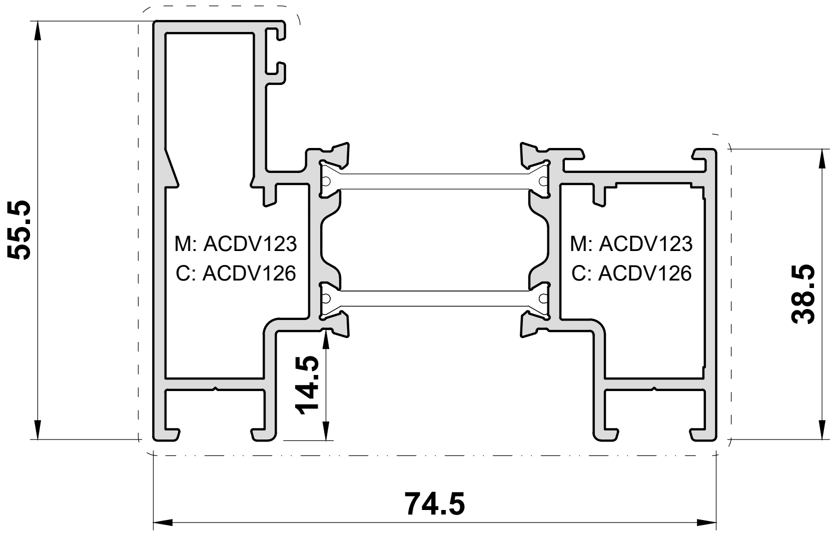
Scale 1:1

Primary Visible Side - - - - - - - - - - **Secondary Visible Side** — · — · — · —

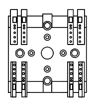
DV123
SLIM SQUARE SASH



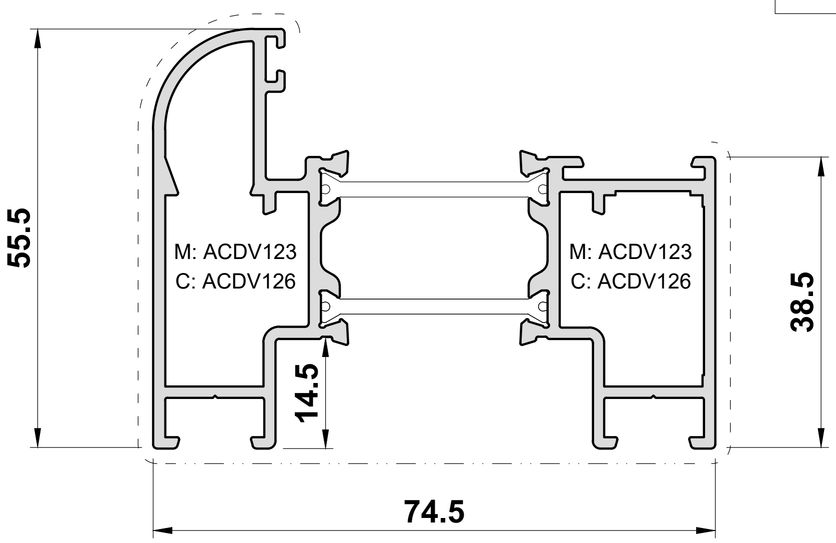
PUNCH TOOL
ACDV915



DV126
SLIM CURVED SASH



PUNCH TOOL
ACDV915

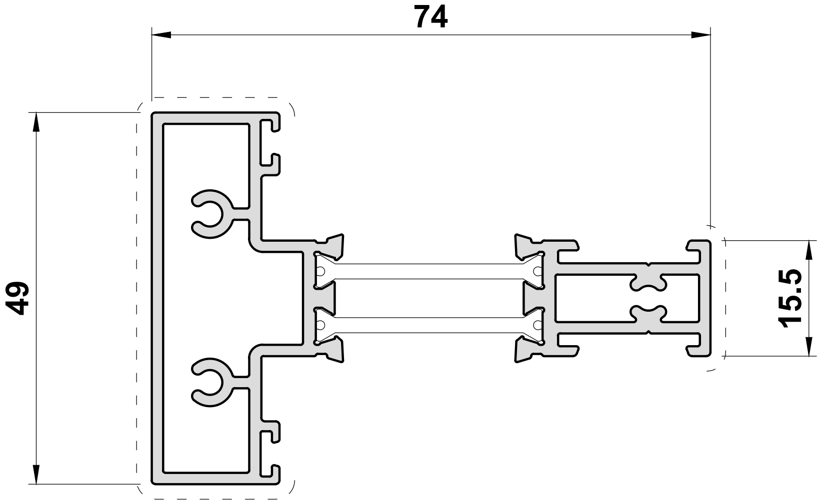


Scale 1:1

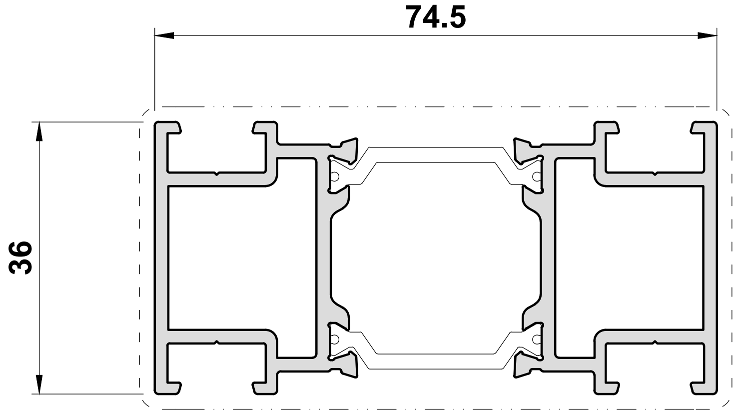
Primary Visible Side **Secondary Visible Side**

DV30
SASH TRANSOM

TRANSOM FIXING
ACET060



DV32
FLOATING MULLION



Scale 1:1

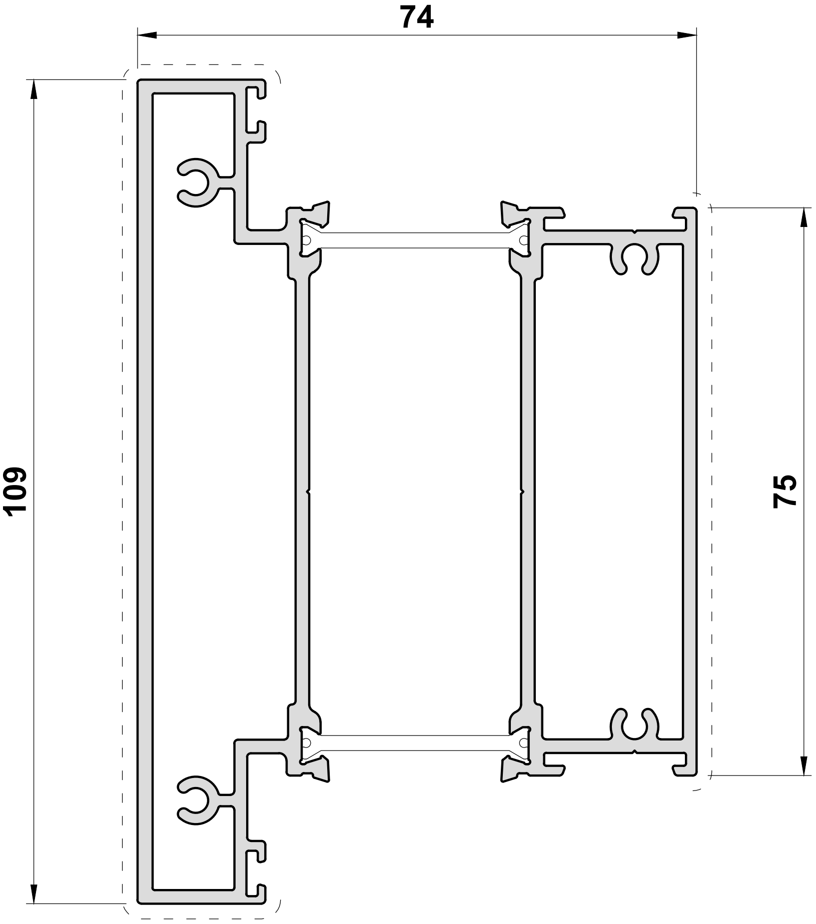
Visofold 1000

PROFILE : SCALED PROFILE DRAWINGS

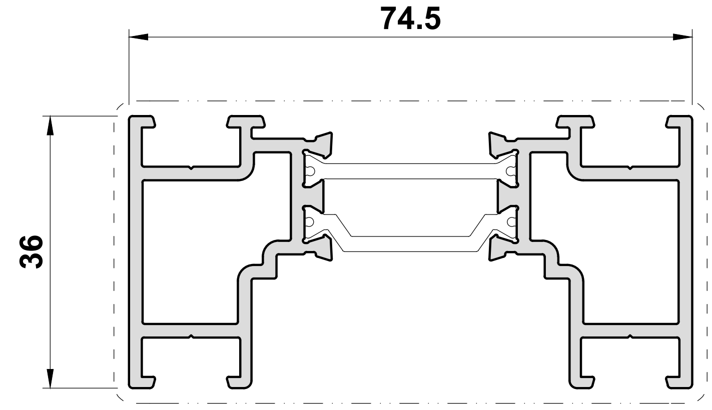
Primary Visible Side **Secondary Visible Side**

DV35
DEEP SASH TRANSOM

TRANSOM FIXING
ACET060



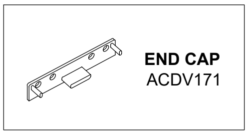
DV38
FLOATING MULLION FOR KEEP

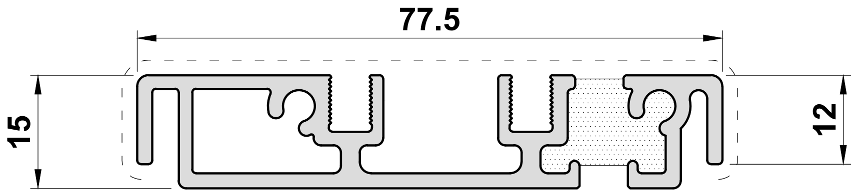


Scale 1:1

Primary Visible Side – – – – – – – – – – **Secondary Visible Side** — · — · — · —

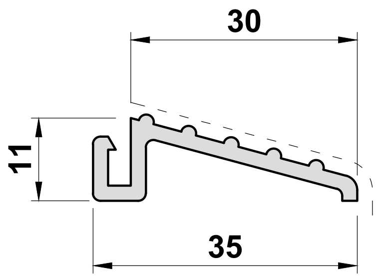
DV171
LOW THRESHOLD
OPEN IN ONLY





DV171 IS NON REBATED. WHERE ENHANCED WEATHER PERFORMANCE IS REQUIRED, PLEASE CONSIDER USING REBATED THRESHOLDS.

EUD03
THRESHOLD RAMP FOR
DV171 & DV271

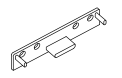


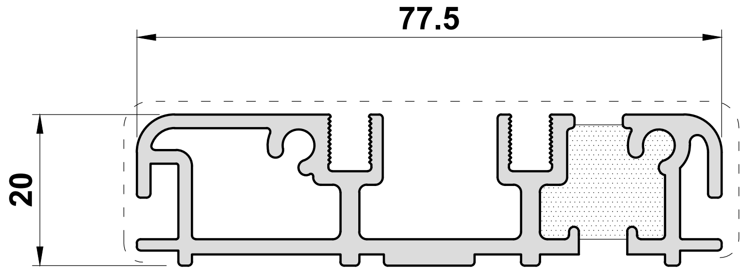
Scale 1:1

Primary Visible Side

Secondary Visible Side

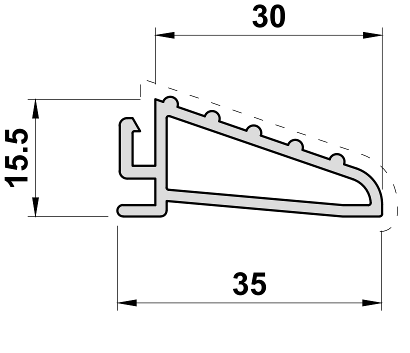
DV173
LOW THRESHOLD
OPEN IN ONLY





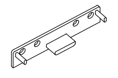
DV171 IS NON REBATED. WHERE ENHANCED WEATHER PERFORMANCE IS REQUIRED, PLEASE CONSIDER USING REBATED THRESHOLDS.

DV174
THRESHOLD RAMP FOR
DV173 & DV273

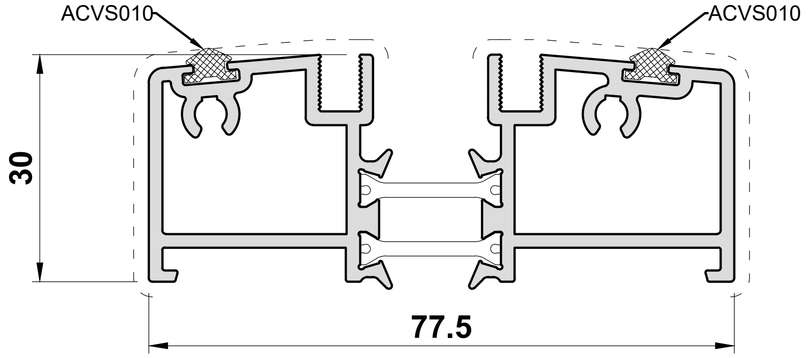


Scale 1:1

Primary Visible Side **Secondary Visible Side**

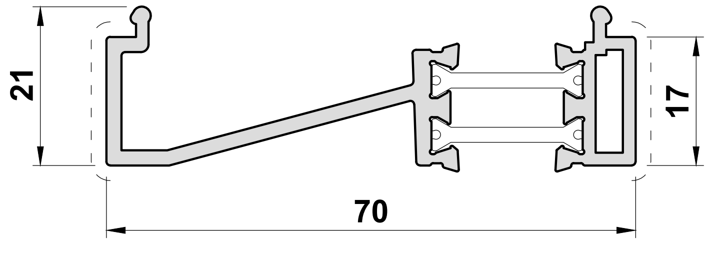


DV175
LOW THRESHOLD



DV175 IS NON REBATED. WHERE ENHANCED WEATHER PERFORMANCE IS REQUIRED, PLEASE CONSIDER USING REBATED THRESHOLDS.

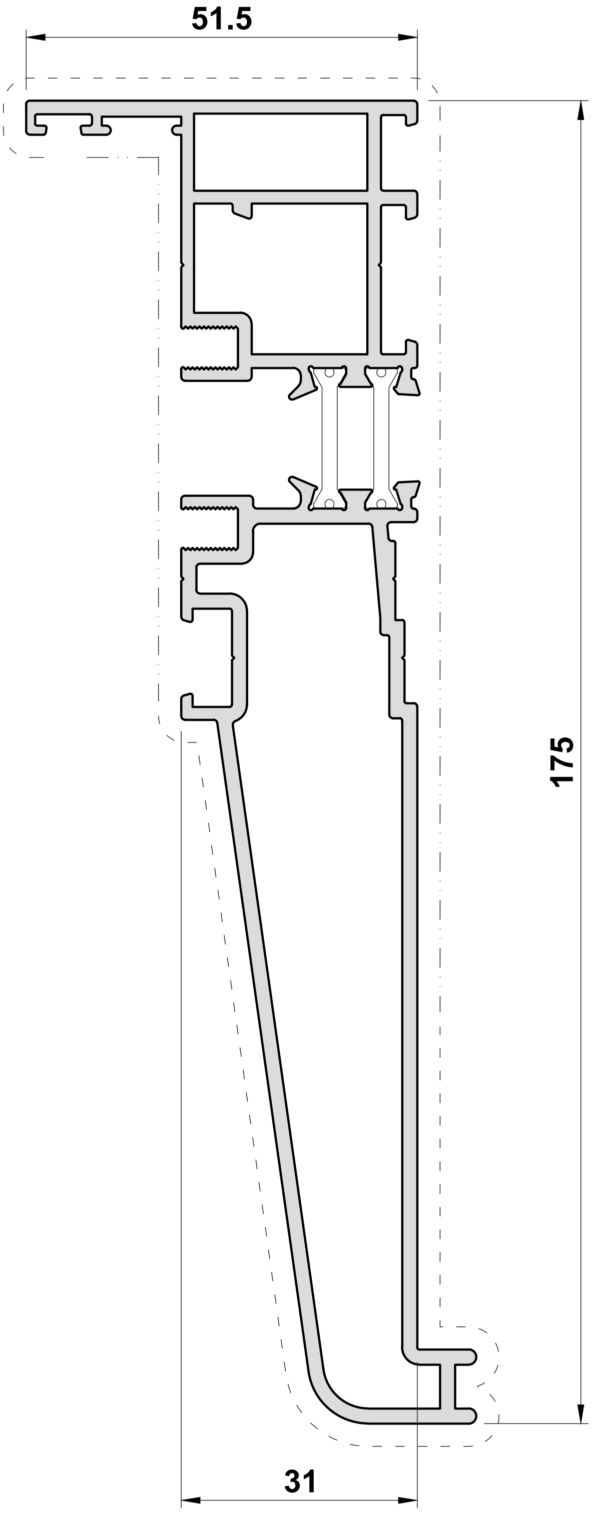
DV172
FLUSH DRAINAGE CILL



Scale 1:1

Primary Visible Side

Secondary Visible Side

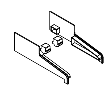


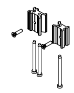
DV176

CILL THRESHOLD

OPEN OUT ONLY

COMPATIBLE WITH DV17





Scale 1:1

Visofold 1000

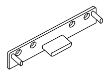
PROFILE : SCALED PROFILE DRAWINGS

Primary Visible Side

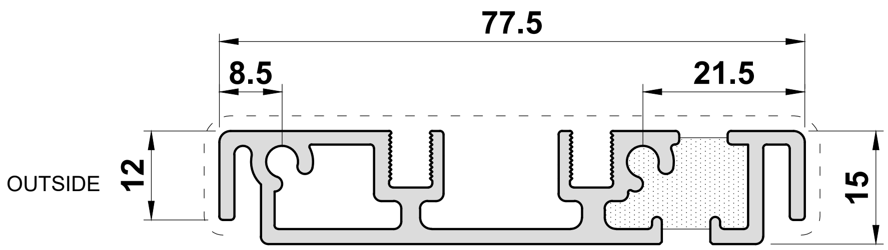
Secondary Visible Side

DV271

LOW THRESHOLD
OPEN OUT ONLY



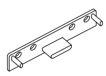
END CAP
ACDV171



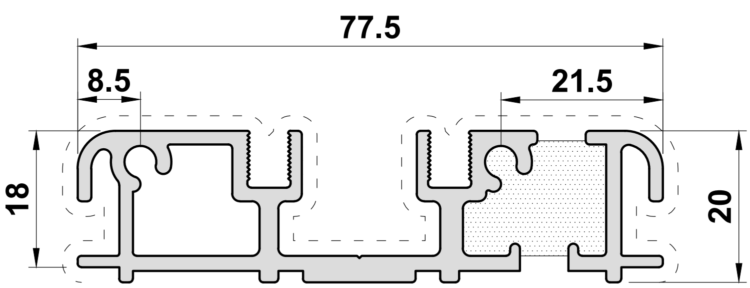
DV271 IS NON REBATED. WHERE ENHANCED WEATHER PERFORMANCE IS REQUIRED, PLEASE CONSIDER USING REBATED THRESHOLDS.

DV273

LOW THRESHOLD
OPEN OUT ONLY



END CAP
ACDV173



DV273 IS NON REBATED. WHERE ENHANCED WEATHER PERFORMANCE IS REQUIRED, PLEASE CONSIDER USING REBATED THRESHOLDS.

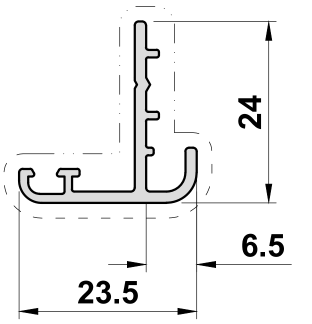
Scale 1:1

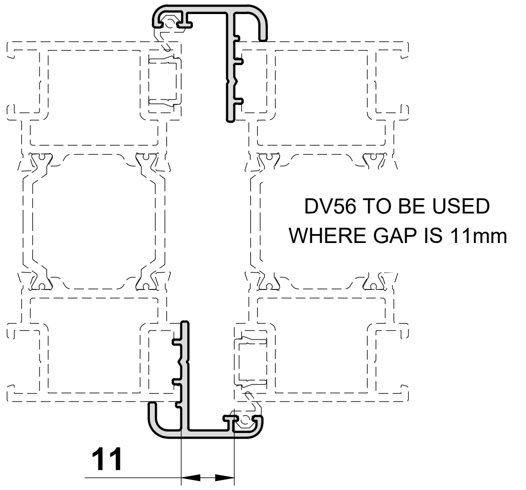
Visofold 1000

PROFILE : SCALED PROFILE DRAWINGS

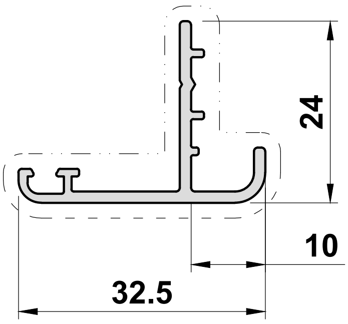
Primary Visible Side - - - - - - - - - - **Secondary Visible Side** — · — · — · —

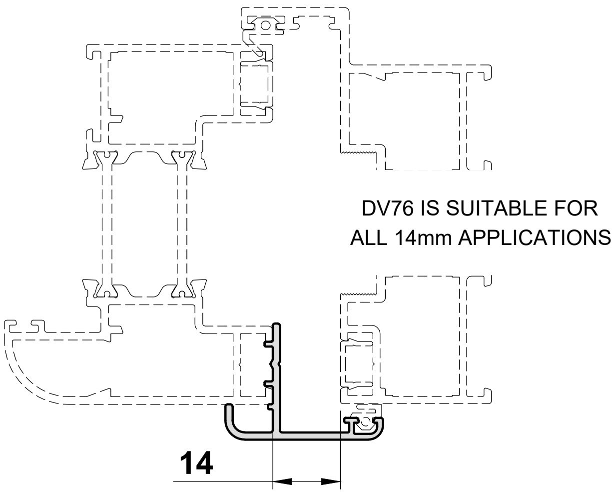
DV56
REBATE
END CAP = ACDV56



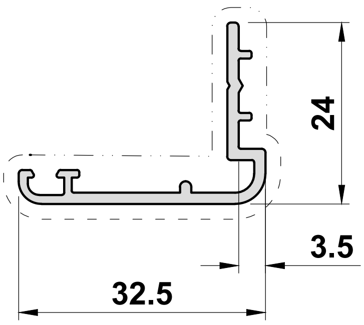


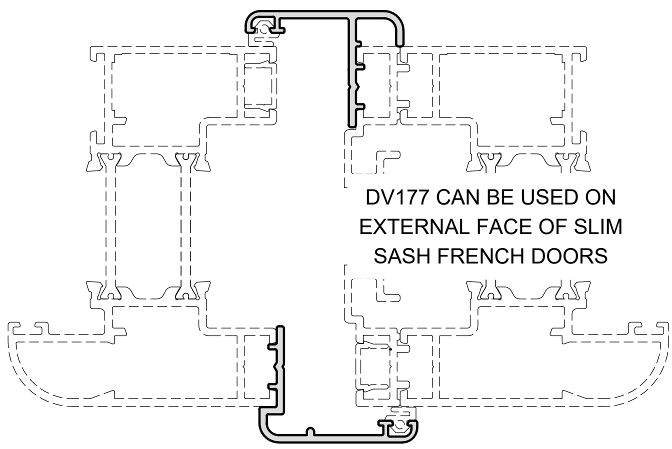
DV76
REBATE
END CAP = ACDV76





DV177
REBATE
END CAP = ACDV177





Scale 1:1

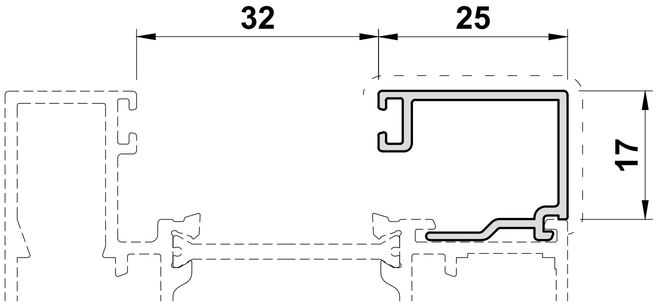
ISSUED: JUNE 2021

Primary Visible Side

Secondary Visible Side

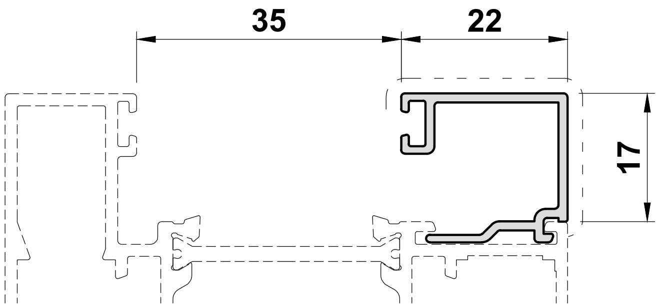
DV160

SQUARE BEAD FOR
24mm GLAZING



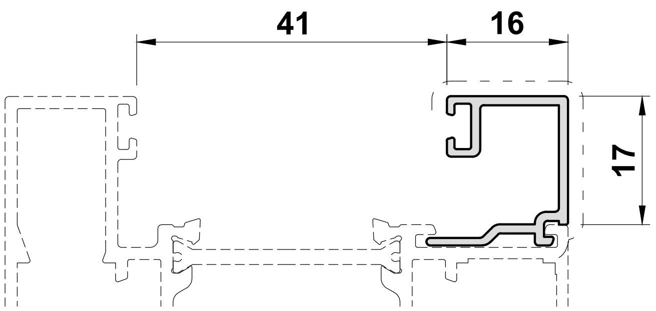
DV67

SQUARE BEAD FOR
28mm GLAZING



DV166

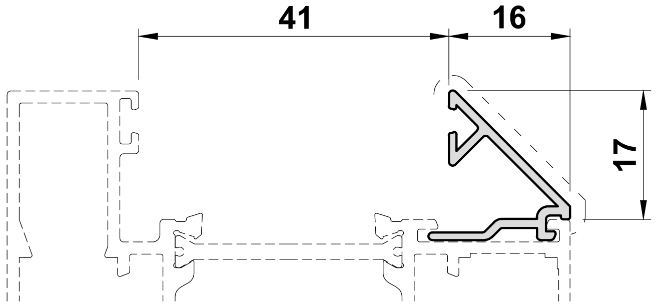
SQUARE BEAD FOR
32mm GLAZING



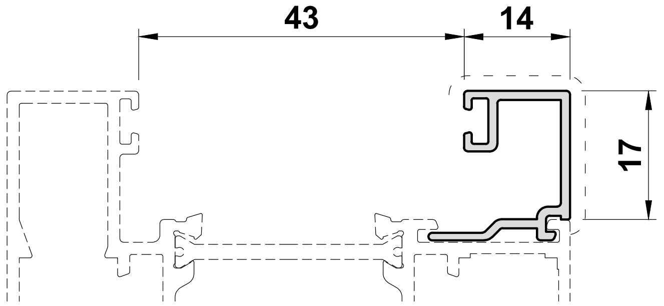
Primary Visible Side

Secondary Visible Side

DV64
SLOPED BEAD FOR
32mm - 34mm GLAZING

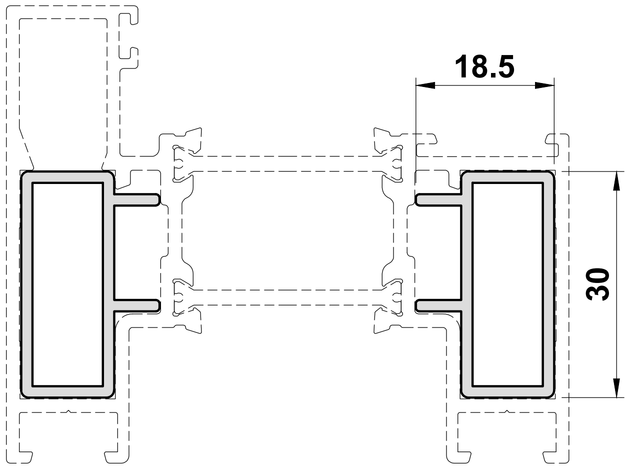


DV161
SQUARE BEAD FOR
32mm - 34mm GLAZING



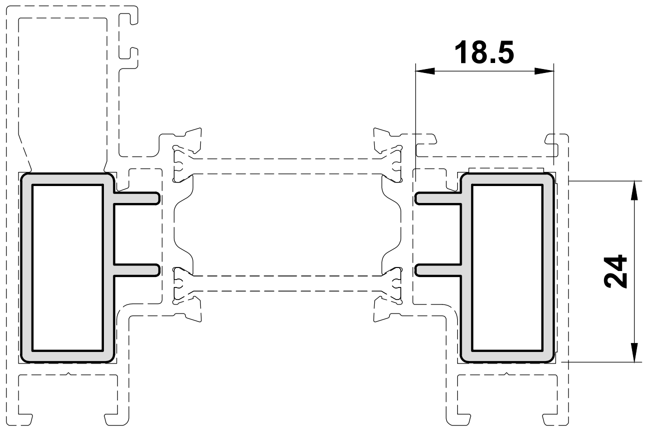
Primary Visible Side

Secondary Visible Side



DV50
SASH REINFORCEMENT

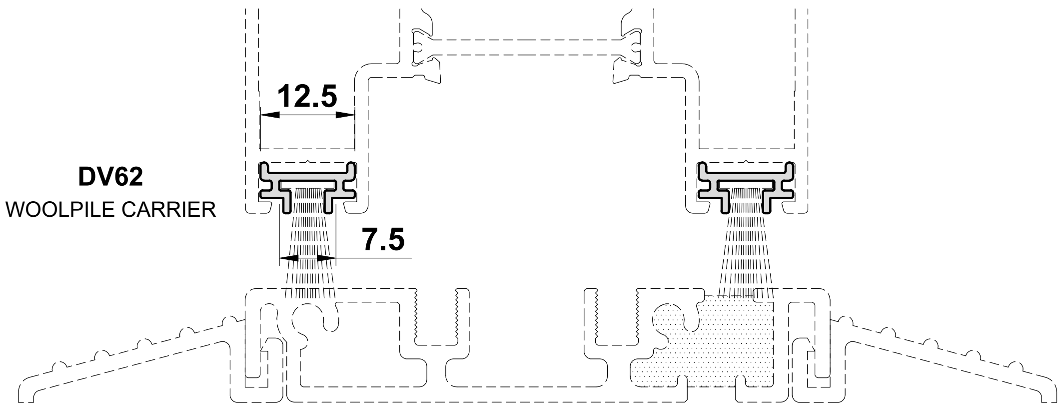
COMPATIBLE WITH:
DV23, DV26, DV28 & DV29



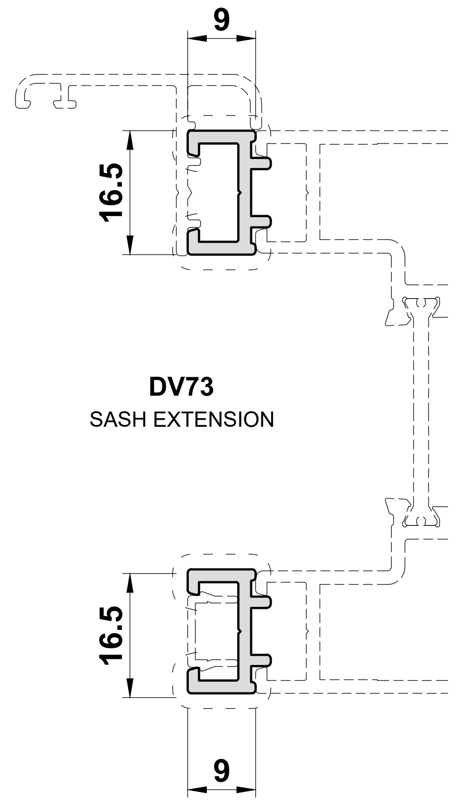
DV150
SLIM SASH REINFORCEMENT

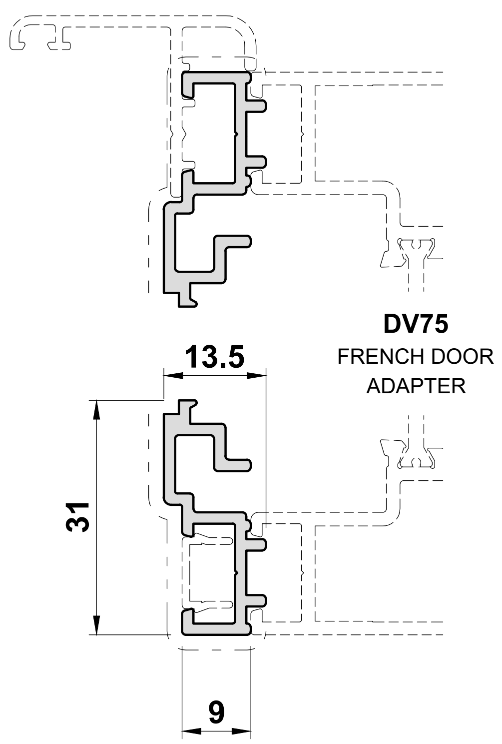
COMPATIBLE WITH:
DV123 & DV126

Primary Visible Side - - - - - - - - **Secondary Visible Side** — · — · —



DV62 SHOULD BE USED ON THE BOTTOM RAIL OF THE SASH WHERE LOW THRESHOLD IS SELECTED

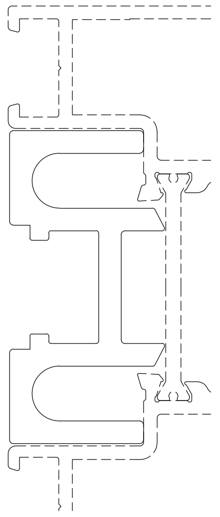




Primary Visible Side

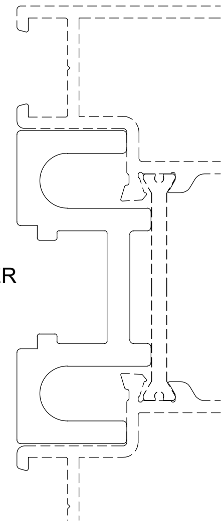
Secondary Visible Side

PCX36
LOCK PACKER
BLACK ONLY
PVC



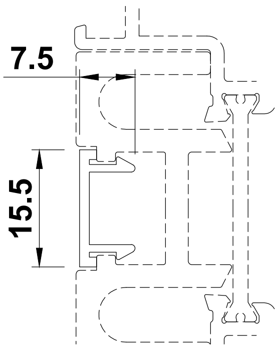
PCX36 IS USED
IN DV23 & DV26

PCX38
NARROW LOCK PACKER
BLACK ONLY
PVC



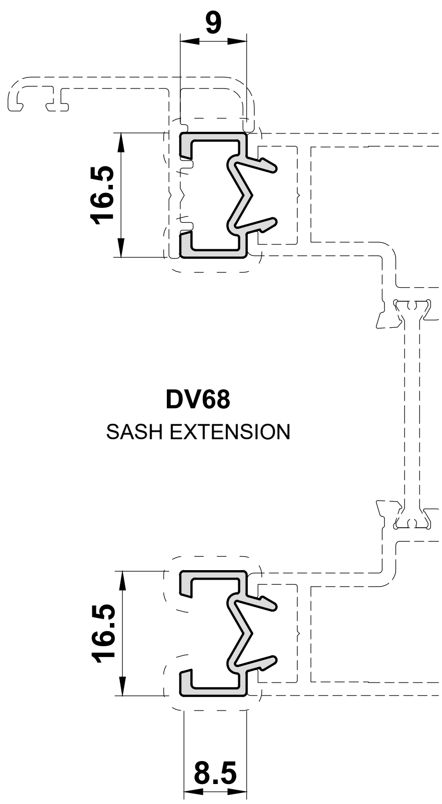
PCX38 IS USED IN DV28,
DV29, DV123 & DV126

PCX15
INFILL STRIP
BLACK & WHITE
PVC

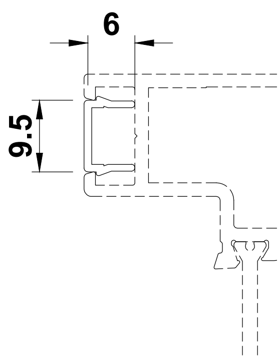


PCX15 IS USED IN
PCX36 & PCX38

DV68
SASH EXTENSION



DV60
INFILL STRIP
BLACK ONLY
PVC

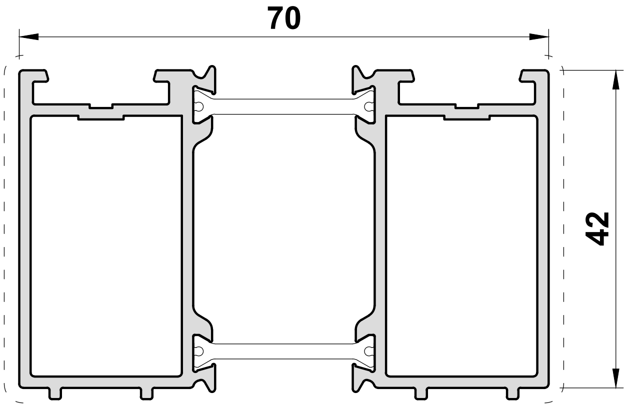


Primary Visible Side

Secondary Visible Side

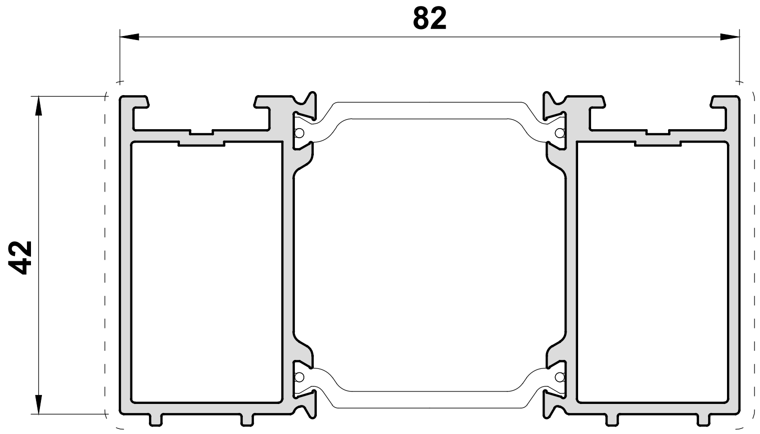
DV515

DV14 FRAME EXTENSION



DV516

DV17 FRAME EXTENSION

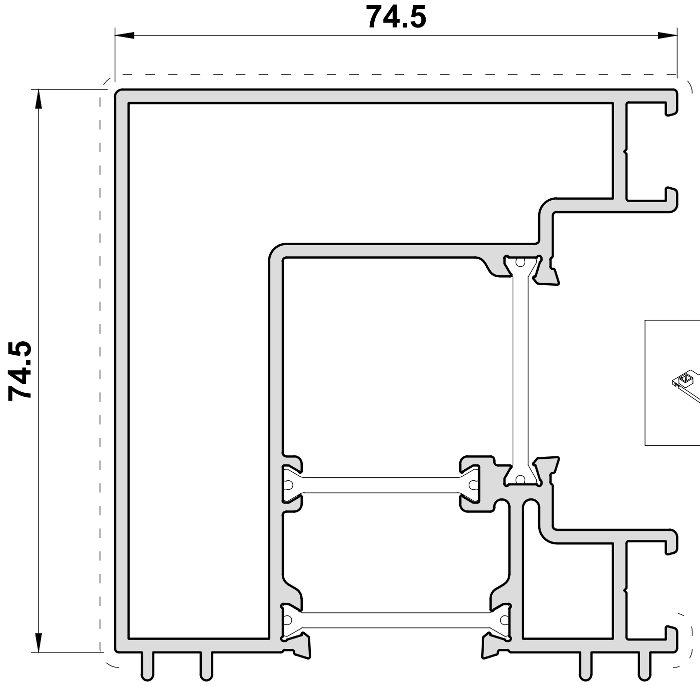


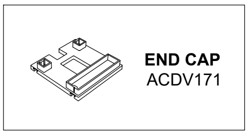
Primary Visible Side

Secondary Visible Side

DV555

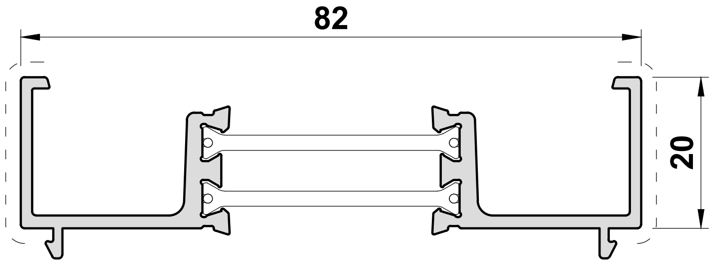
FLOATING CORNER POST





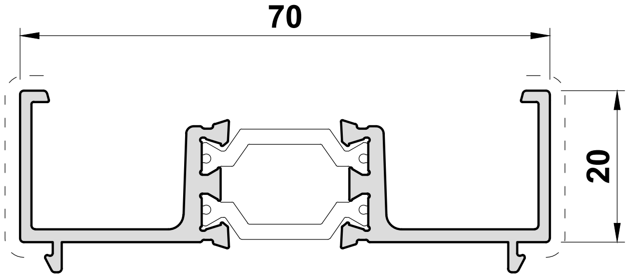
DV558

DV17 HEAD EXTENSION



DV559

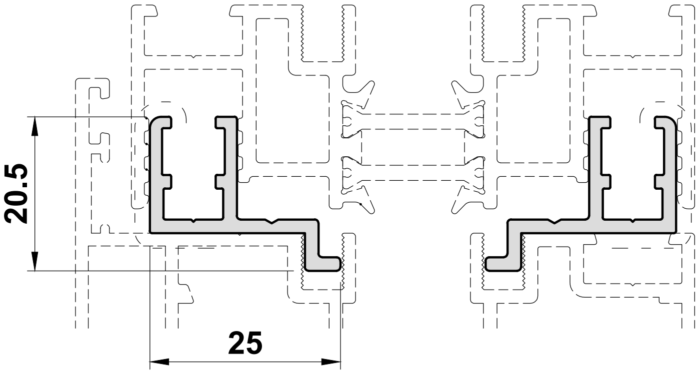
DV14 HEAD EXTENSION

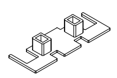


Primary Visible Side

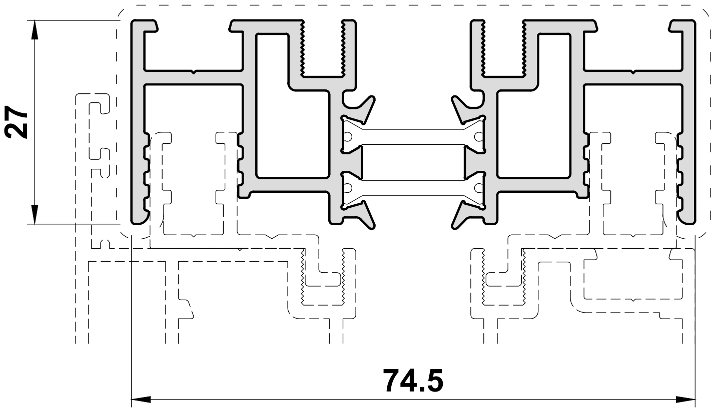
Secondary Visible Side

DV551
ADJUSTABLE JAMB LOCATOR





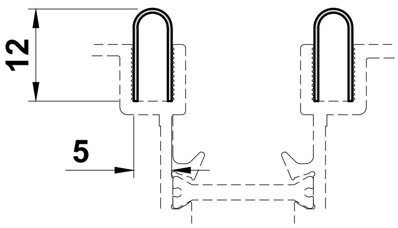
DV552
ADJUSTABLE LOCATOR



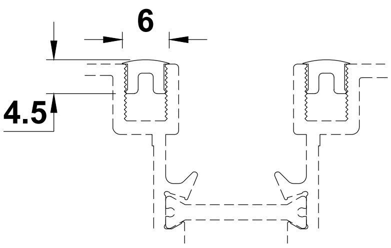
Scale 1:1

Primary Visible Side **Secondary Visible Side**

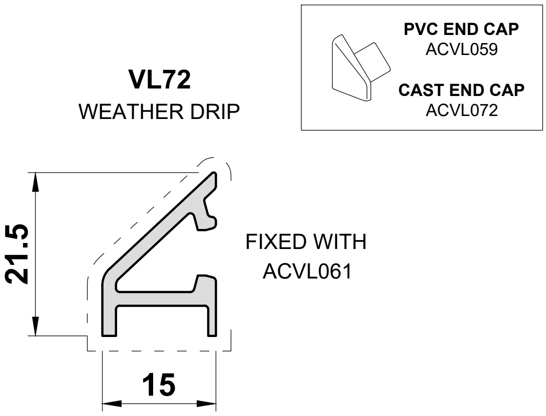
VG53
TRACK
STAINLESS STEEL



VG52
TRACK INFILL STRIP
PVC



VL72
WEATHER DRIP

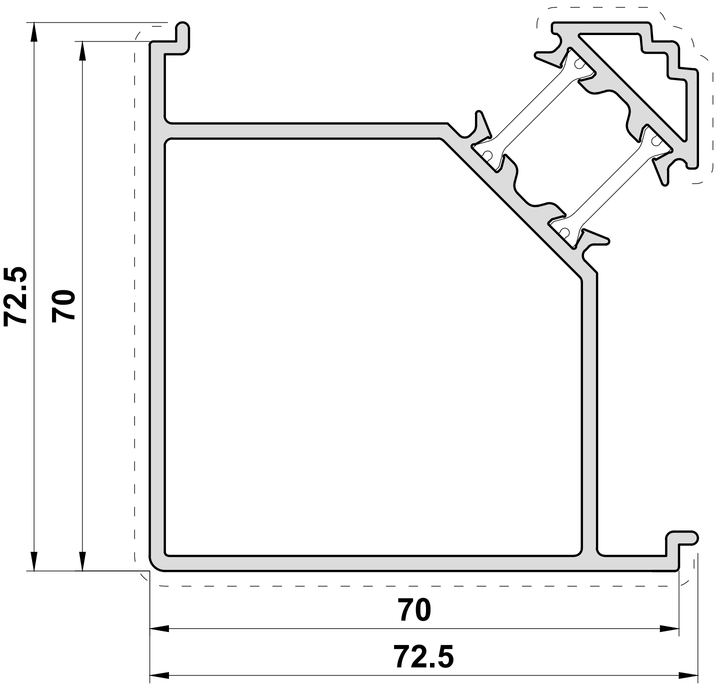


Scale 1:1

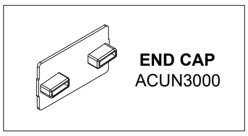
Primary Visible Side

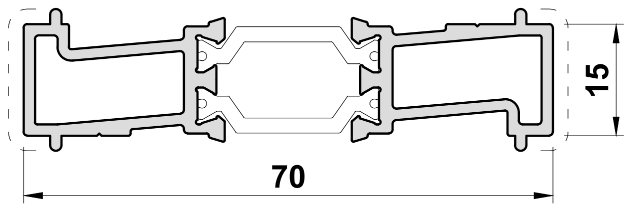
Secondary Visible Side

ETC048
70mm 90° CORNER POST



UN3000
HORIZONTAL COUPLER

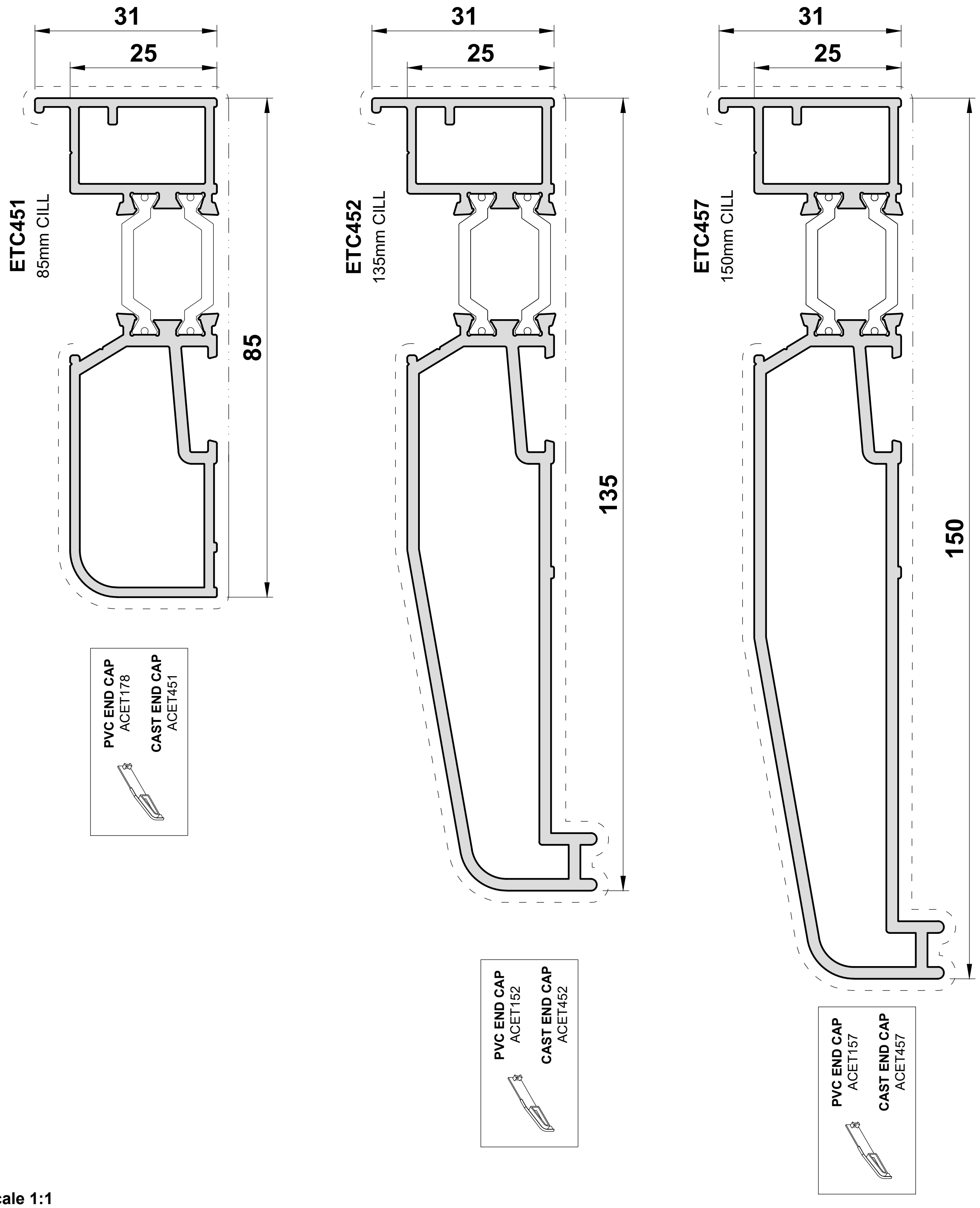




Scale 1:1

Primary Visible Side

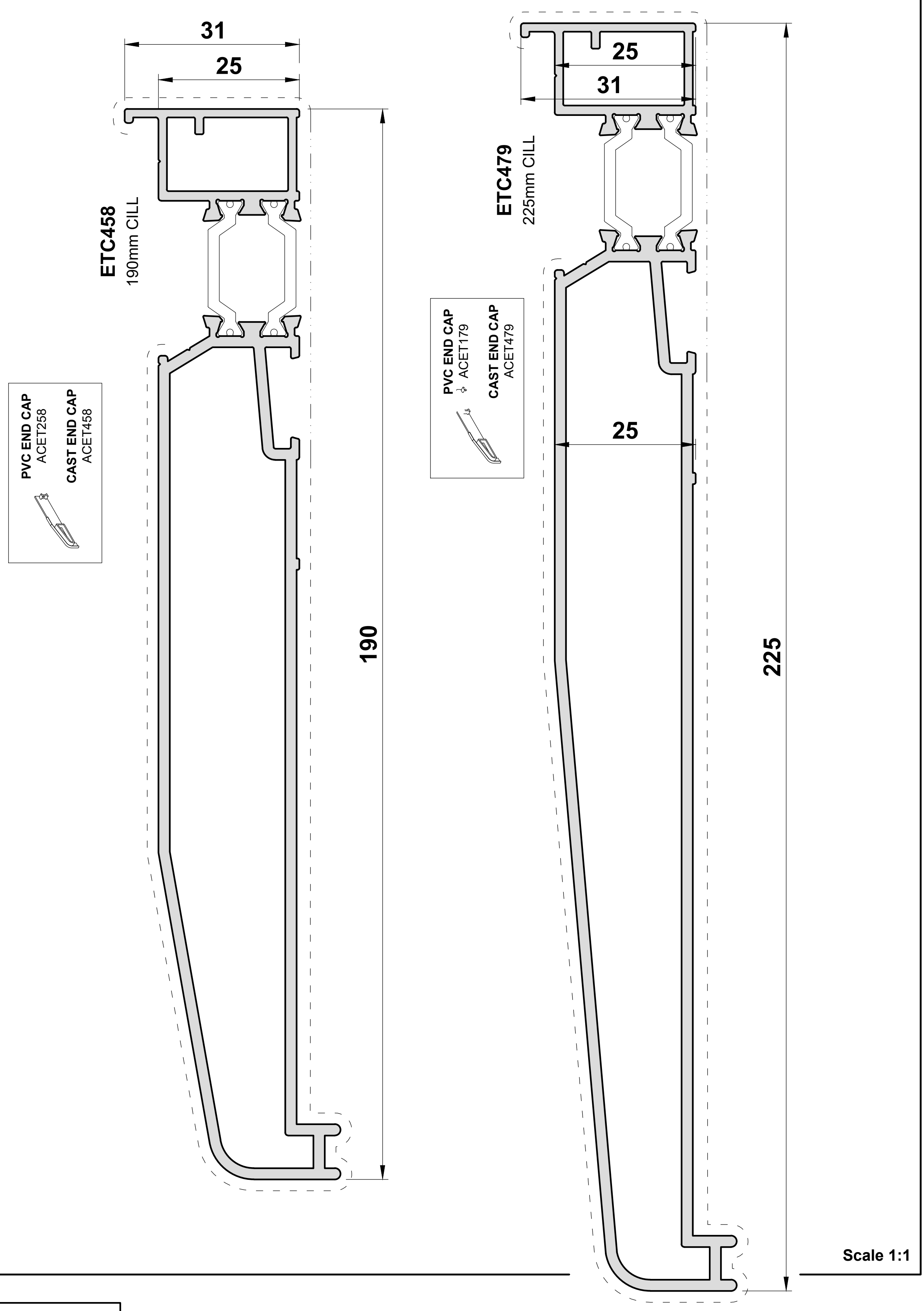
Secondary Visible Side



Scale 1:1

Primary Visible Side

Secondary Visible Side

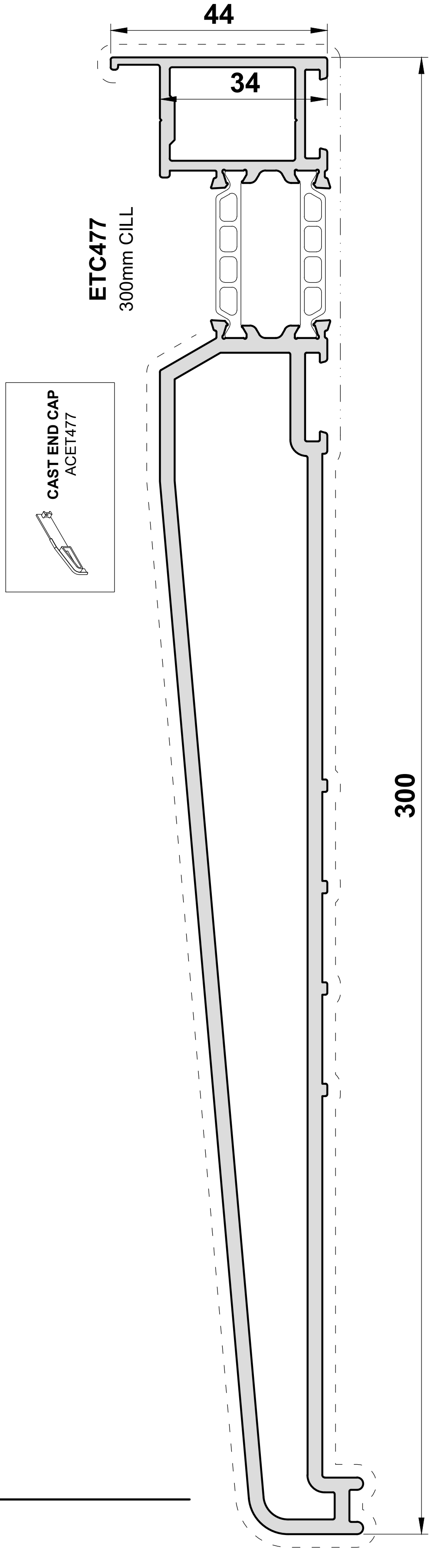


Scale 1:1

ISSUED: JUNE 2021

Primary Visible Side

Secondary Visible Side

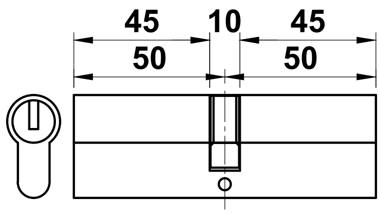
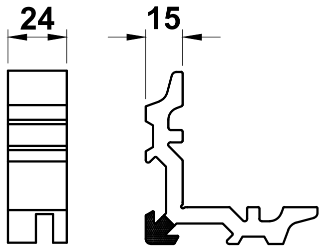
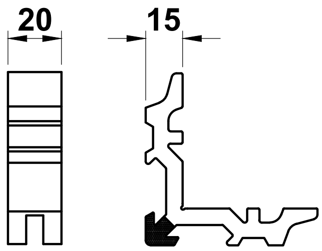
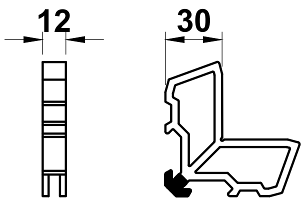
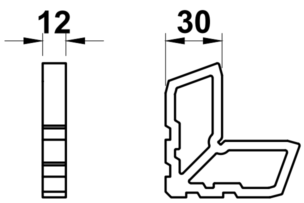


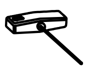
Not To Scale

Section B

Accessories

Photos & Drawings

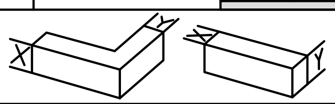
Image	Part Code	Pack	Unit	Application	Colour
	**ACCY5050S3** 50/50 3 STAR SECURITY CYLINDER KEYED ALIKE UNAVAILABLE	1	each	**ACDV251 ACET484 ACET486 ACET487 ACET488**	MF SA KL HP SSC SMC W Z PC
 2 X ACMX853 PER CLEAT	**ACDV18** MECHANICAL CLEAT	24	pack	**DV14 DV17**	MF SA KL HP SSC SMC W Z PC
 2 X ACMX853 PER CLEAT	**ACDV19** MECHANICAL CLEAT	24	pack	**DV14 DV17**	MF SA KL HP SSC SMC W Z PC
 2 X ACMX854 PER CLEAT	**ACDV23** MECHANICAL CLEAT	24	pack	**DV23 DV26 DV28 DV29**	MF SA KL HP SSC SMC W Z PC
	**ACDV26N** CRIMPING CORNER CLEAT PNEUMATIC CRIMPER ONLY TOOLING BY OTHERS	24	pack	**DV23 DV26 DV28 DV29**	MF SA KL HP SSC SMC W Z PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

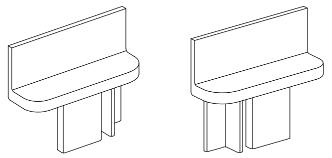
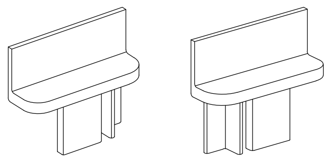
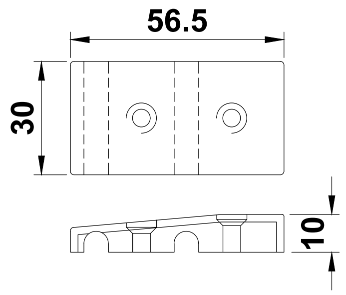
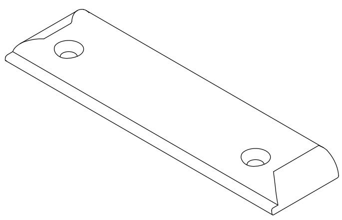
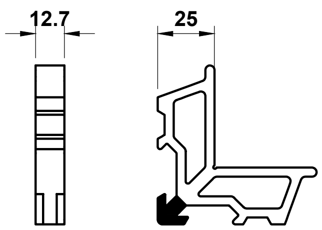
Screw (Grub)

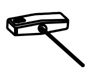
MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
SSC = Smooth Satin Chrome
SMC = Smokey Chrome
PC = Polished Chrome
W = White
Z = Black



Visofold 1000

ACCESSORIES : PHOTOS & DRAWINGS

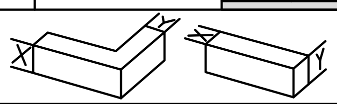
Image	Part Code	Pack	Unit	Application	Colour PC
LEFT HAND RIGHT HAND 	**ACDV56** DV56 END CAPS	**10**	**pairs**	**DV56**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
LEFT HAND RIGHT HAND 	**ACDV76** DV76 END CAPS	**10**	**pairs**	**DV76**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACDV080** RUN UP BLOCK	**10**	**pairs**	**DV14 DV23 DV26 DV28 DV29 DV123 DV126**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACDV081** ANTI-LIFT SECURITY BLOCK REQUIRED FOR PAS24:2016	**50**	**pack**	**DV14 DV23 DV26 DV28 DV29 DV123 DV126**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
 2 X ACMX854 PER CLEAT	**ACDV123** MECHANICAL CORNER CLEAT	**24**	**pack**	**DV123 DV126**	MF SA KL HP SSC SMC W Z PC



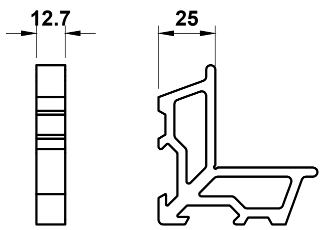
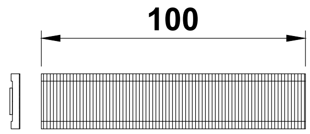
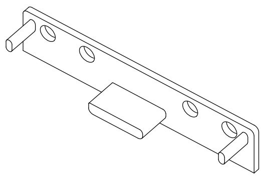
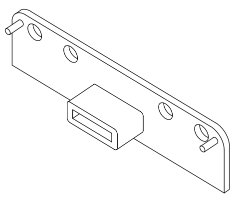
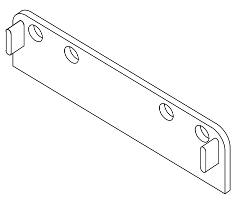
T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

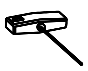
Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
SSC = Smooth Satin Chrome
SMC = Smokey Chrome
PC = Polished Chrome
W = White
Z = Black



ISSUED: MAY 2021

Image	Part Code	Pack	Unit	Application	Colour
	**ACDV126** CRIMPING CORNER CLEAT PNEUMATIC CRIMPER ONLY TOOLING BY OTHERS ⚠	24	pack	**DV123** **DV126**	MF SA KL HP SSC SMC W Z PC
	**ACDV157** BRIDGE PACKER	12	pack	**DV23** **DV26** **DV28** **DV29** **DV123** **DV126**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV171** THRESHOLD END CAP (2mm THICK)	10	pack	**DV171** **DV271**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV173** THRESHOLD END CAP (2mm THICK)	10	pack	**DV173** **DV273**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV175** THRESHOLD END CAP (2mm THICK)	10	pack	**DV175**	MF SA KL HP SSC SMC W Z ✓ PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
SSC = Smooth Satin Chrome
SMC = Smokey Chrome
PC = Polished Chrome
W = White
Z = Black

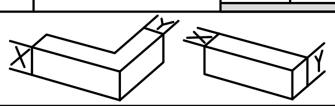
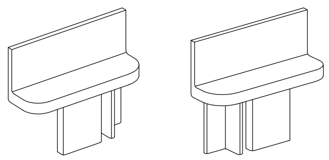
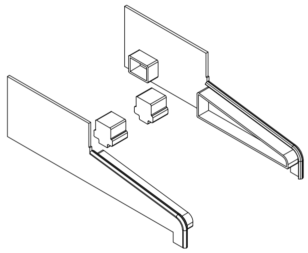
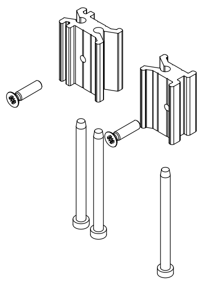
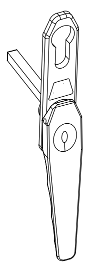
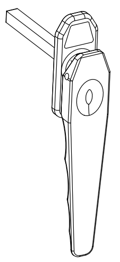
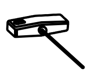


Image	Part Code	Pack	Unit	Application	Colour
LEFT HAND RIGHT HAND 	**ACDV177** DV177 END CAPS	**10**	**pairs**	**DV177**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACDV178** THRESHOLD END CAP (2mm THICK)	**10**	**pairs**	**DV176**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACDV179** CONNECTING BRACKET INCLUDES SCREWS	**1**	**set**	**DV17** **DV176**	MF SA KL HP SSC SMC W Z PC
	**ACDV225** SHOOTBOLT OPERATING HANDLE WITH CYLINDER NO EXTERNAL OPERATION	**1**	**each**	**ACDV227** **ACMX1604** **DV23** **DV26** **DV28** **DV29**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC ✓
	**ACDV226** SHOOTBOLT OPERATING HANDLE WITHOUT CYLINDER NO EXTERNAL OPERATION	**1**	**each**	**ACDV227** **ACMX1604** **DV23** **DV26** **DV28** **DV29** **DV123** **DV126**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC ✓



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ACVL150=4.0mm

Screw (Grub)

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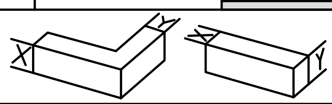

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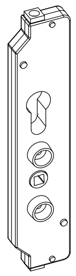
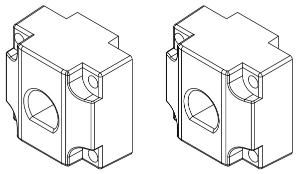
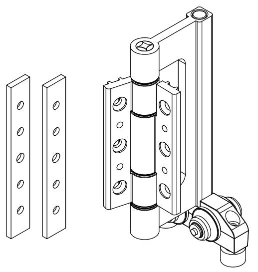
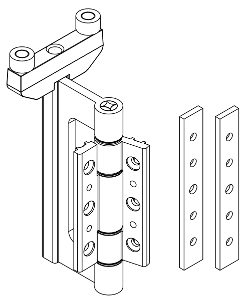
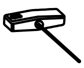
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	**ACDV227** SHOOTBOLT GEARBOX	1	each	**ACDV225 ACDV226 ACDV229 ACDV230 ACDV328 DV23 DV26 DV28 DV29**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACDV229** SHOOTBOLT GUIDES	1	pair	**ACDV225 ACDV226 ACDV229 ACDV230 ACDV328 ACET060 DV23 DV26**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV230** GEARBOX COVER PLATE	1	each	**ACDV225 ACDV226 ACDV227 ACDV229 ACDV328 ACET060 DV23 DV26 DV28 DV29**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV232** BOTTOM ROLLER CARRIER INCLUDES: - HINGES - ACDV260 FIXING PLATES - MACHINE & GRUB SCREWS USE ACIM062 FOR DEAD FIXING	1	each	**DV23 DV26 DV28 DV29 DV123 DV126 ACIM062**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC
	**ACDV233** TOP ROLLER CARRIER INCLUDES: - HINGES - ACDV260 FIXING PLATES - MACHINE & GRUB SCREWS USE ACIM062 FOR DEAD FIXING	1	each	**DV23 DV26 DV28 DV29 DV123 DV126 ACIM062**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC



T-BARS
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ACVL150=4.0mm

Screw (Grub)

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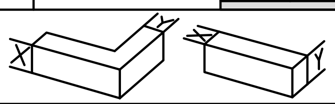

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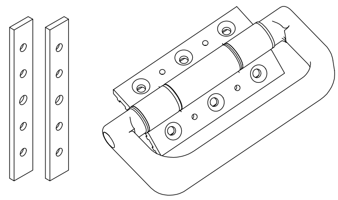
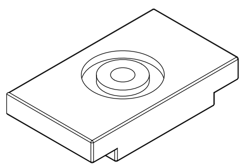
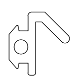
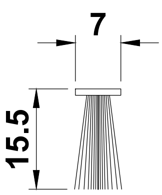
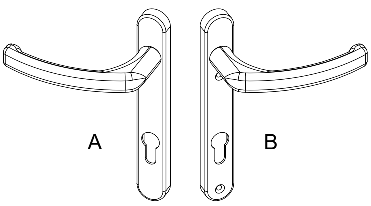
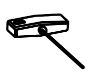
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
 THE CHROME VERSION OF ACDV234 HAS A BLACK HINGE & CHROME 'D'	**ACDV234** 'D' HANDLE HINGE ASSEMBLY OPEN OUT INCLUDES: - HINGES - ACDV260 FIXING PLATES - MACHINE & GRUB SCREWS USE ACIM062 FOR DEAD FIXING	**1**	**each**	**DV23 DV26 DV28 DV29 DV32 DV123 DV126**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC ✓
	**ACDV241** M4 FIXING PLATE	**50**	**pack**	**DV23 DV26 DV28 DV29 DV32 DV123 DV126**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV244N** FLIPPER GASKET	**100**	**m**	**DV14**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV249** BRUSH PILE	**250**	**m**	**ACDV249 DV62 DV171 DV173**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV251** LEVER / LEVER HANDLES ACDV251A - OUTSIDE ACDV251B - INSIDE BLANK HANDLES AVAILABLE TO SPECIAL ORDER	**1**	**pair**	**DV23 DV26 DV28 DV29 DV123 DV126**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC ✓



MF = Mill Finish
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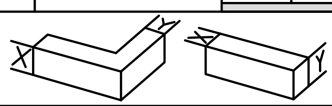

ISSUED: MAY 2021

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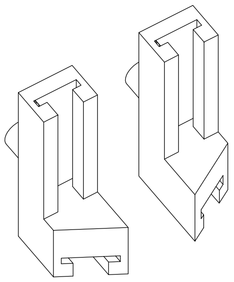
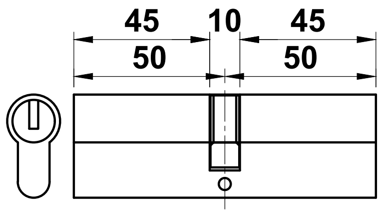
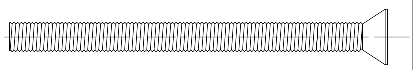
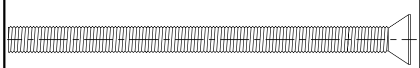
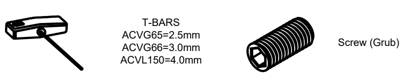
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	**ACDV254** INFILL BLOCKS FOR DV23 MITRED	10	pairs	DV171 DV173 ACSH032	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV258** 50/50 EURO CYLINDER FOR KEYED ALIKE ORDER ACDV258SL	1	each	DV23 DV26 DV28 DV29 DV123 DV126 ACDV722 ACDV723	MF SA KL HP SSC SMC W Z PC
	**ACDV262** M4 x 50mm CSK S/S SCREW	100	each	ACDV241 ACDV722 ACDV723	MF SA KL HP SSC SMC W Z PC
	**ACDV264** M4 x 35mm CSK S/S SCREW	100	each	ACDV523 ACDV722 ACDV723	MF SA KL HP SSC SMC W Z PC
	**ACDV265** M4 x 60mm CSK S/S SCREW	100	each	ACDV241 ACDV722 ACDV723	MF SA KL HP SSC SMC W Z ✓ PC



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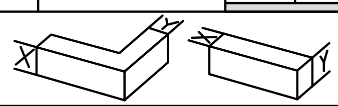
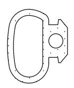
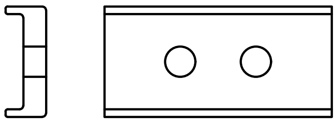
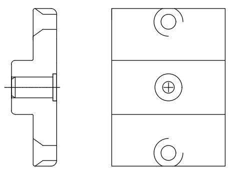
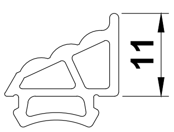
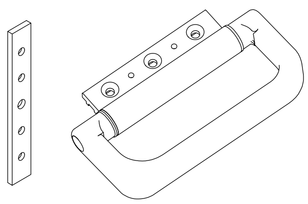
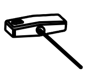


Image	Part Code	Pack	Unit	Application	Colour
	**ACDV268** BUBBLE GASKET GREATER COMPRESSION ACDV268 IS NOT RECOMMENDED WHERE DV32 & DV38 IS REQUIRED DUE TO THE INCREASED FRICTION	**100**	**m**	**DV14** **DV17**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV270** M4 FIXING PLATE FOR KEEPS IN PCX36	**10**	**pack**	**ACET123** **ACDV722** **ACDV723** **PCX36**	MF ✓ SA KL HP SSC SMC W Z PC
	**ACDV271** PACKER FOR PCX36	**50**	**pack**	**ACET060** **ACDV722** **ACDV723** **PCX36**	MF SA KL HP SSC SMC W Z PC
	**ACDV272** SEALING GASKET PLEASE CONSIDER ACDV582 AS AN ALTERNATIVE WHEN THRESHOLD TOLERANCE IS TIGHT	**100**	**m**	**DV32** **ACDV283** **ACDV284** **ACDV381** **ACSIL05**	MF SA KL HP SSC SMC W Z ✓ PC
 **NOTE: The chrome version of ACDV234 has Black hinge & Chrome 'D'**	**ACDV274** 'D' HANDLE HINGE ASSEMBLY OPEN IN INCLUDES: - HINGES - ACDV260 FIXING PLATES - MACHINE & GRUB SCREWS USE ACIM062 FOR DEAD FIXING	**1**	**each**	**DV23** **DV26** **DV28** **DV29** **DV123** **DV126**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC ✓



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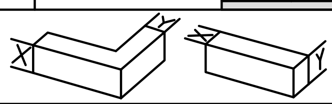

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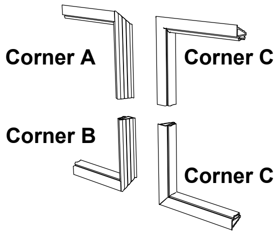
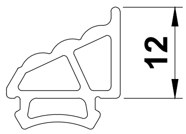
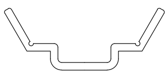
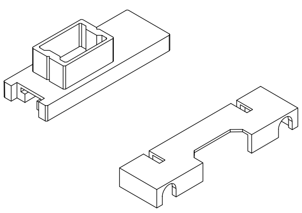
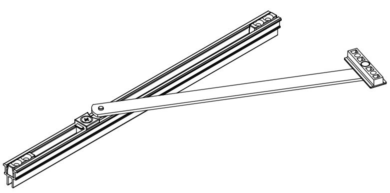
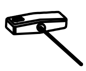
Image	Part Code	Pack	Unit	Application	Colour
	**ACDV275** CORNER GASKETS TO JOIN ACDV272 AROUND SASH 1 SET = 1 SASH TO ORDER INDIVIDUAL CORNER, SPECIFY LETTER AFTER CODE: ACDV275/B	10	sets	DV23 DV26 DV28 DV29 DV123 DV126 ACDV272 ACSIL05	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV276** SEALING GASKET OVERSIZED VERSION OF ACDV272 ONLY TO BE USED WHEN NECESSARY	100	m	DV23 DV26 DV28 DV29 DV123 DV126 ACDV272 ACSIL05	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV278** CHANNEL INFILL GASKET	250	m	DV14 DV17 DV176	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV282** WOOLPILE CARRIER & ISOLATOR KIT KIT CONTAINS: 20 x WOOLPILE CARRIERS 10 x ISOLATORS	10	pack	DV32 DV38 ACDV380 ACDV381 ACDV249	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACDV291N** 90° RESTRICTOR FOR SINGLE OR DOUBLE SWING DOORS	1	each	DV14 DV17 DV23 DV26 DV28 DV29 DV123 DV126 ACET060 ACET190	MF SA KL HP SSC SMC W Z PC



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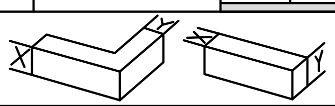

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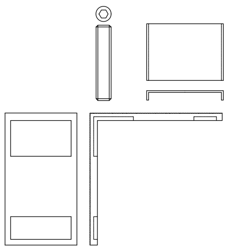
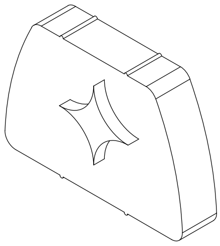
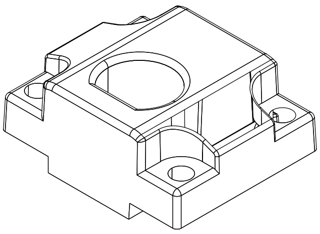
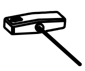
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	**ACDV295** GLASS ADJUSTER KIT	**10**	**pack**	**DV23 DV26 DV28 DV29 DV123 DV126**	MF SA KL HP SSC SMC W Z PC
	**ACDV296** REPLACEMENT SCREW COVER CAPS FOR ACDV255 & ACDV226	**1**	**each**	**ACDV225 ACDV226**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV297** GEARBOX WITH CYLINDER BELOW SPINDLE	**1**	**each**	**ACDV298**	MF SA KL HP SSC SMC W Z PC
	**ACDV298** GEARBOX COVER	**1**	**each**	**ACDV297**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV299** SHOOTBOLT GUIDE	**1**	**pair**	**DV28 DV29 DV123 DV126**	MF SA KL HP SSC SMC W Z ✓ PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

MF = **Mill Finish**
SA = **Silver Anodised**
KL = **Basic Colour**
HP = **Special Colour**
SSC = **Smooth Satin Chrome**
SMC = **Smokey Chrome**
PC = **Polished Chrome**
W = **White**
Z = **Black**

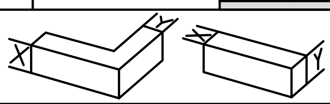


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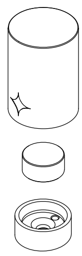
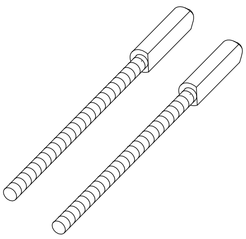
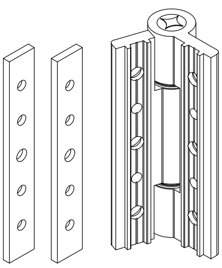
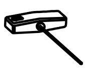
Image	Part Code	Pack	Unit	Application	Colour
	**ACDV305** MAGNETIC DOOR HOLDER USE SCREWS ACET060 & MUA025	1	each	**DV23 DV26 DV28 DV29 DV123 DV126**	MF ✓ SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC
	**ACDV308** MAGNETIC DOOR HOLDER USE SCREWS ACET060 & MUA025	1	each	**DV23 DV26 DV28 DV29 DV123 DV126**	MF SA KL HP SSC SMC W Z PC ✓
	**ACDV309** SMALL MAGNETIC DOOR HOLDER. TO BE USED WHERE THERE IS NO EXTERNAL HANDLE. USE SCREWS ACET060 & MUA025	1	each	**DV23 DV26 DV28 DV29 DV123 DV126**	MF SA KL HP SSC SMC W Z PC ✓
	**ACDV328** NYLON COATED STAINLESS STEEL SHOOTBOLT LOCKING RODS LENGTH 1000mm	1	each	**ACDV225 ACDV226 ACDV227 ACDV229 ACDV230 ACDC627 DV23 DV26 DV28 DV29 DV123 DV126**	MF SA KL HP SSC SMC W Z PC
	**ACDV331** INTERMEDIATE HINGE INCLUDES: - ACDV260 FIXING PLATES - MACHINE & GRUB SCREWS USE ACIM062 FOR DEAD FIXING	1	each	**DV14 DV23 DV26 DV28 DV29 DV32 DV123 DV126 ACIM062**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC



T-BARS
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Screw (Grub)

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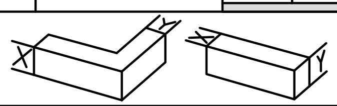
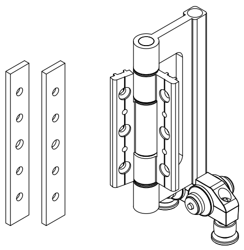
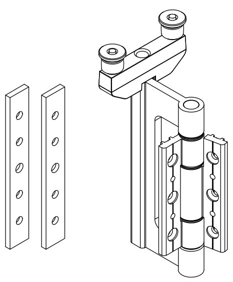
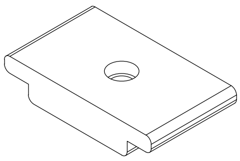
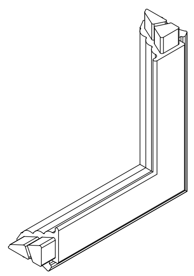
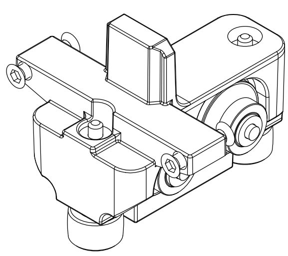
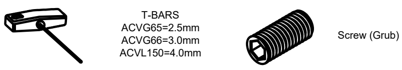


Image	Part Code	Pack	Unit	Application	Colour
	**ACDV332** RETAINED BOTTOM ROLLER INCLUDES: - ACDV260 FIXING PLATES - MACHINE & GRUB SCREWS USE ACIM062 FOR DEAD FIXING	1	each	**DV14 DV23 DV26 DV28 DV29 DV32 DV123 DV126 ACIM062**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC
	**ACDV332** RETAINED TOP GUIDE INCLUDES: - ACDV260 FIXING PLATES - MACHINE & GRUB SCREWS USE ACIM062 FOR DEAD FIXING	1	each	**DV14 DV23 DV26 DV28 DV29 DV32 DV123 DV126 ACIM062**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC
	**ACDV341** M4 ALUMINIUM FIXING PLATE REQUIRED FOR PAS24 ⚠	50	pack		MF ✓ SA KL HP SSC SMC W Z PC
	**ACDV375** CORNER GASKET FOR OUTER FRAME TO MATCH ACDV272	20	pack	**ACDV272 ACSIL05**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV380** HIGH SECURITY MULLION BOTTOM ROLLER	1	each	**DV32 DV38 ACDV282 ACDV381**	MF SA KL HP SSC SMC W Z ✓ PC



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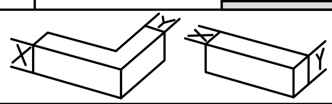
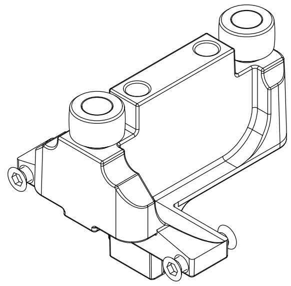
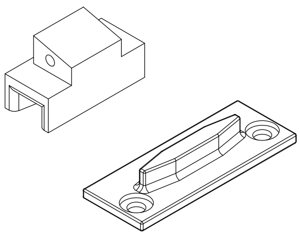
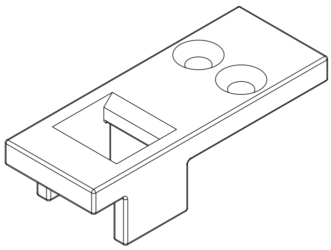
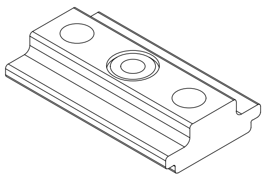
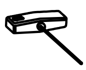


Image	Part Code	Pack	Unit	Application	Colour
	**ACDV381** HIGH SECURITY MULLION TOP GUIDE	**1**	**each**	**DV32** **DV38** **ACDV282** **ACDV381**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV385** FLOATING MULLION GUIDE	**1**	**each**	**DV32** **ACET067** **ACET101**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV396** SHOOTBOLT KEEP FOR SINGLE DOOR FIXED USING ACET060	**1**	**each**	**DV14** **DV17** **DV176** **ACDV737** **ACDV738** **ACET060**	MF SA KL HP SSC SMC W Z PC
	**ACDV523** M4 FIXING PLATE	**50**	**pack**	**DV14** **ACDV722** **ACDV723** **ACSG071**	MF SA KL HP SSC SMC W Z ✓ PC
					MF SA KL HP SSC SMC W Z PC



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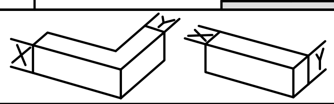

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ACCESSORIES : PHOTOS & DRAWINGS

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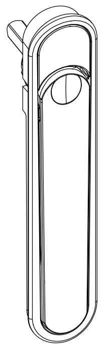
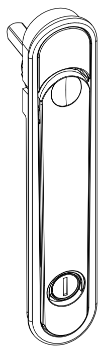
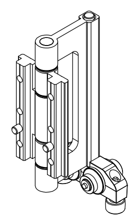
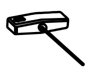
	**ACDV524** NON-LOCKING FLAT SHOOTBOLT HANDLE COLOUR OPTIONS: ACDV524 = POWDER COATED OR CHROME ACDV524A = CHROME BASEPLATE WITH POWDER COATED LEVER ACDV524B = POWDER COATED BASEPLATE WITH CHROME LEVER DV28 & DV29 ONLY	**1**	**each**	**DV28 DV29 ACDV133 ACDV297 ACDV545**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC ✓
	**ACDV525** LOCKING FLAT SHOOTBOLT HANDLE COLOUR OPTIONS: ACDV525 = POWDER COATED OR CHROME ACDV525A = CHROME BASEPLATE WITH POWDER COATED LEVER ACDV525B = POWDER COATED BASEPLATE WITH CHROME LEVER DV28 & DV29 ONLY	**1**	**each**	**DV28 DV29 ACDV133 ACDV297 ACDV545**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC ✓
	**ACDV532** BOTTOM ROLLER WITH STEEL PIN FOR DEAD-LOADING USE ACIM062 FOR DEAD FIXING (DRILL JIG = ACDV902)	**1**	**each**	**ACDV902 ACIM062**	MF SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC



MF	**= Mill Finish**	**W**	**= White**
SA	**= Silver Anodised**	**Z**	**= Black**
KL	**= Basic Colour**		
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SSC	**= Smooth Satin Chrome**		
SMC	**= Smokey Chrome**		
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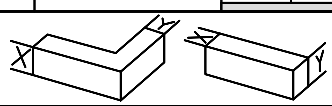

ISSUED: MAY 2021

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ACCESSORIES : PHOTOS & DRAWINGS

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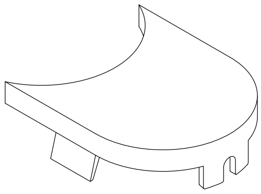
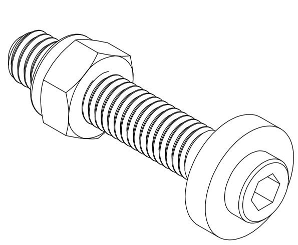
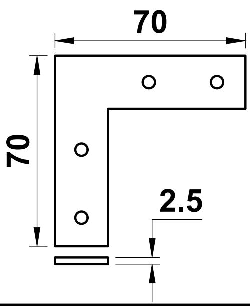
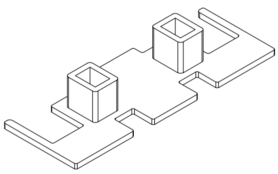
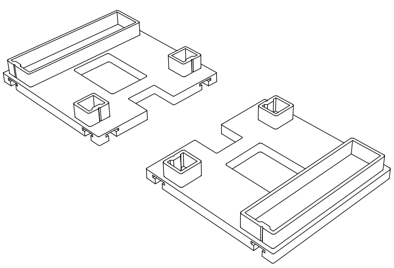
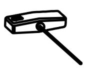
	**ACDV545** CAST SCREW COVER CAP	**1**	**each**	**ACDV524** **ACDV525**	MF SA KL HP SSC SMC W Z PC
	**ACDV551** ADJUSTABLE JAMB FIXING	**10**	**pack**	**ACDV551**	MF SA KL HP SSC SMC W Z PC
	**ACDV552** OUTER FRAME FIXING BRACKET FIXED USING ACET070	**4**	**pack**	**ACDV951** **DV14** **DV171** **DV173** **DV175** **DV271** **ACET070**	MF ✓ SA KL HP SSC SMC W Z PC
	**ACDV553** DV552 END CAP	**10**	**pack**	**DV552**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACDV555** DV555 END CAP TOP & BOTTOM	**10**	**pack**	**DV555** **ACGSL042** **ACVL159**	MF SA KL HP SSC SMC W ✓ Z ✓ PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
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Screw (Grub)

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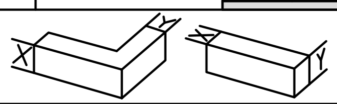

smart architectural aluminium

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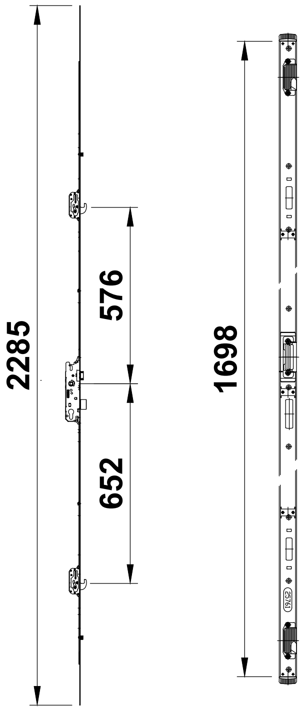
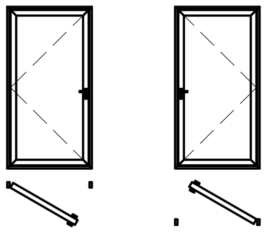
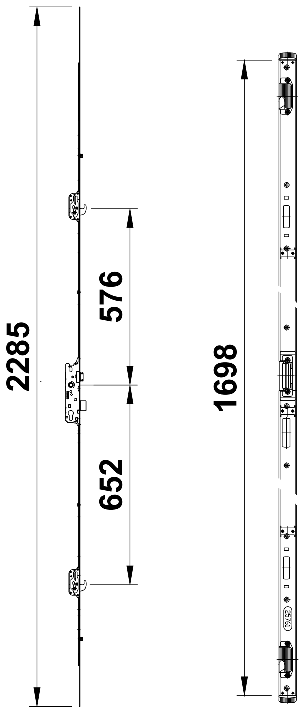
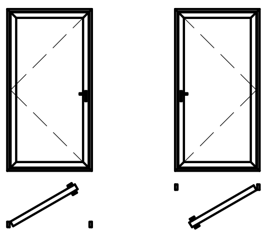
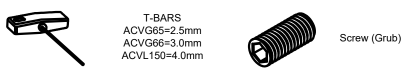
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	**ACDV576** 25mm BACK SET MULTI POINT LOCK KIT WITH LEFT HAND FULL HEIGHT KEEP VIEWED EXTERNALLY  LEFT HAND OPEN OUT RIGHT HAND OPEN IN	1	each	**DV14** **DV17** **DV32** **DV38** **DV123** **DV126** **PCX38**	MF ✓ SA KL HP SSC SMC W Z PC
	**ACDV577** 25mm BACK SET MULTI POINT LOCK KIT WITH RIGHT HAND FULL HEIGHT KEEP VIEWED EXTERNALLY  LEFT HAND OPEN IN RIGHT HAND OPEN OUT	1	each	**DV14** **DV17** **DV32** **DV38** **DV123** **DV126** **PCX38**	MF ✓ SA KL HP SSC SMC W Z PC



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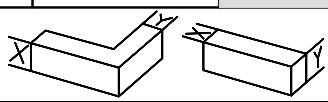
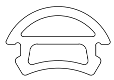
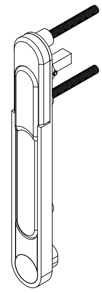
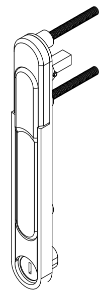
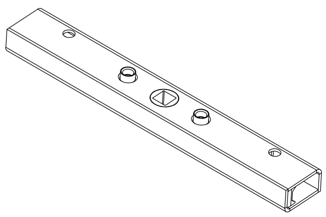
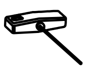


ISSUED: MAY 2021

Image	Part Code	Pack	Unit	Application	Colour
	**ACDV582** CILL & HEAD GASKET CONSIDER USING ACDV582 WHEN THRESHOLD TOLERANCE IS TIGHT	**100**	**m**	**DV14** **DV17** **DV176**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACDV624** NON-LOCKING POP UP HANDLE FIXED USING: 2 x ACET133 1 x ACET060	**1**	**each**	**DV123** **DV126**	MF SA KL ✓ HP ✓ SSC SMC W Z ✓ PC ✓
	**ACDV625** LOCKING POP UP HANDLE FIXED USING: 2 x ACET133 1 x ACET060	**1**	**each**	**DV123** **DV126**	MF SA KL ✓ HP ✓ SSC SMC W Z ✓ PC ✓
	**ACDV627** SLIM SHOOTBOLT GEARBOX	**1**	**each**	**DV123** **DV126** **ACDV299** **ACDV328** **ACDV764**	MF ✓ SA KL HP SSC SMC W Z PC
					MF SA KL HP SSC SMC W Z PC



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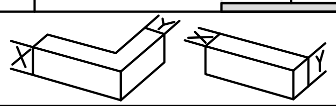
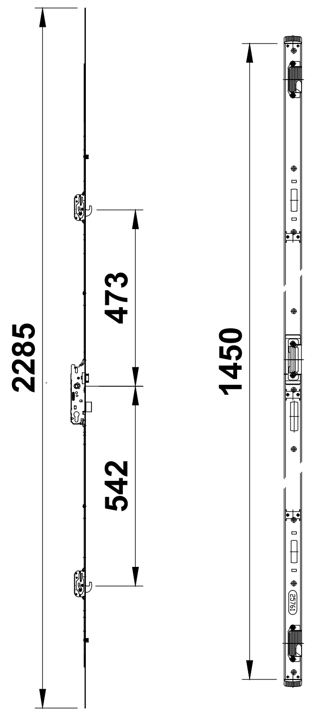
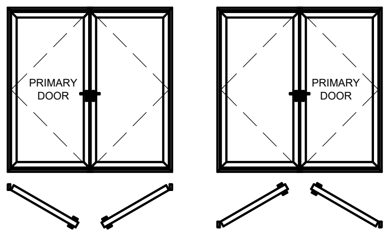
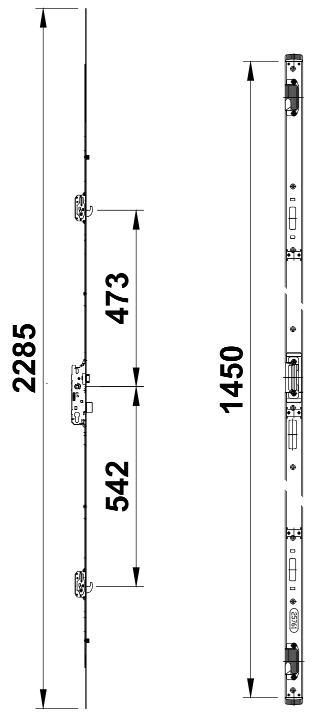
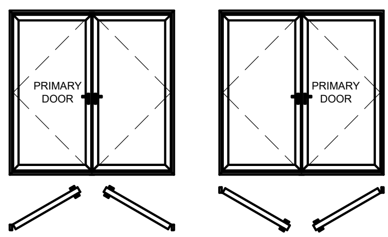
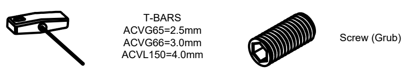
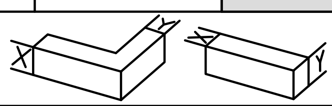


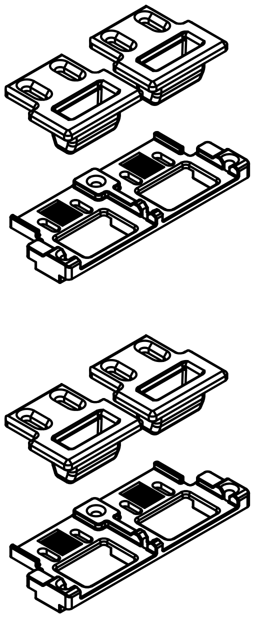
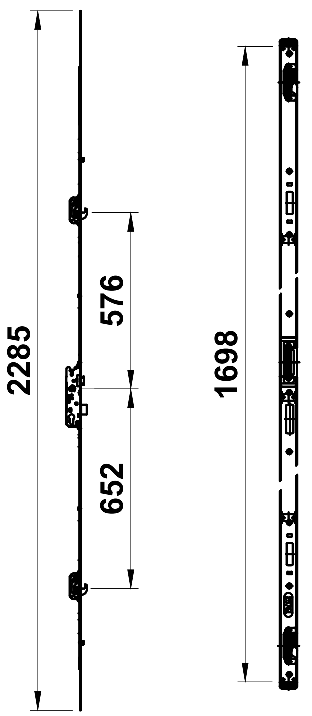
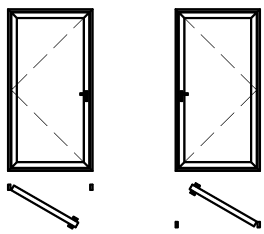
Image	Part Code	Pack	Unit	Application	Colour
	**ACDV676** SHORT 25mm BACK SET MULTI POINT LOCK KIT WITH LEFT HAND FULL HEIGHT KEEP DOUBLE DOORS ONLY VIEWED EXTERNALLY  LEFT HAND OPEN OUT / RIGHT HAND OPEN IN	1	each	**DV14 DV17 DV32 DV38 DV123 DV126 PCX38**	MF ✓ SA KL HP SSC SMC W Z PC
	**ACDV677** SHORT 25mm BACK SET MULTI POINT LOCK KIT WITH RIGHT HAND FULL HEIGHT KEEP DOUBLE DOORS ONLY VIEWED EXTERNALLY  LEFT HAND OPEN IN / RIGHT HAND OPEN OUT	1	each	**DV14 DV17 DV32 DV38 DV123 DV126 PCX38**	MF ✓ SA KL HP SSC SMC W Z PC

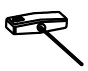


MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
SSC = Smooth Satin Chrome
SMC = Smokey Chrome
PC = Polished Chrome
W = White
Z = Black



ISSUED: MAY 2021

Image	Part Code	Pack	Unit	Application	Colour
	**ACDV686** DOUBLE DOOR KEEP KIT REQUIRED FOR PAS24 KIT CONTAINS: 4 x SINGLE SHOOT KEEP TOP PLATE 2 x KEEP UNDERPLATE FIXINGS WHEN USING: DV14 / DV17 3 x ACET190 1 x ACET060 LOW THRESHOLD 4 x ACET060	1	pack	**ACDV727 ACDV737 ACDV738 ACDV576 ACDV577 ACDV676 ACDV677 ACDV727 ACDV737 ACDV772 ACDV773**	MF SA KL HP SSC SMC W Z PC
	**ACDV722** MULTI POINT 30mm BACKSET LOCK KIT WITH LEFT HAND FULL HEIGHT KEEP VIEWED EXTERNALLY  LEFT HAND OPEN OUT RIGHT HAND OPEN IN	1	each	**DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38**	MF ✓ SA KL HP SSC SMC W Z PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

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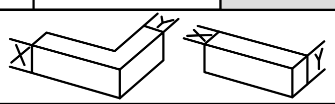
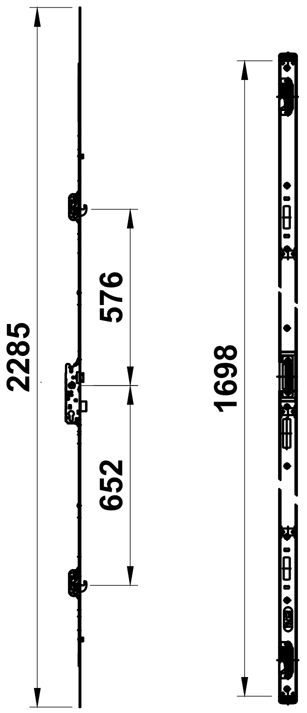
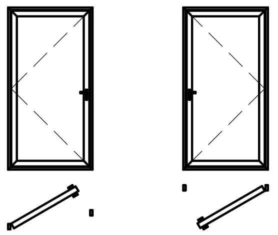
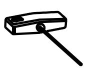


Image	Part Code	Pack	Unit	Application	Colour
	**ACDV723** MULTI POINT LOCK KIT WITH RIGHT HAND FULL HEIGHT KEEP VIEWED EXTERNALLY  LEFT HAND OPEN IN RIGHT HAND OPEN OUT	1	each	DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38	MF ✓ SA KL HP SSC SMC W Z PC
	**ACDV727** SECONDARY DOOR LOCK 30mm BACKSET	1	each	DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38	MF ✓ SA KL HP SSC SMC W Z PC


T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm


Screw (Grub)

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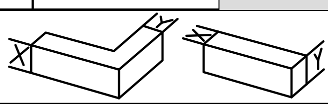
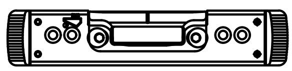
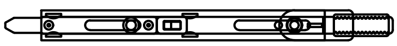
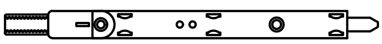
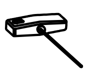


Visofold 1000

Image	Part Code	Pack	Unit	Application	Colour
	**ACDV733** TOP & BOTTOM SHOOTBOLT KEEP FIXINGS REQUIRED: DV14 / DV17 / DV175 = ACET190 DV173 / DV271 = ACET060	**1**	**each**	**DV23 DV26 DV28 DV29 DV123 DV126 ACDV727 ACDV737 ACDV738**	MF SA KL HP SSC SMC W Z PC
	**ACDV737** BOTTOM SHOOTBOLT	**1**	**each**	**DV23 DV26 DV28 DV29 DV123 DV126 ACDV727 ACDV737 ACDV738**	MF SA KL HP SSC SMC W Z PC
	**ACDV738** TOP SHOOTBOLT	**1**	**each**	**DV23 DV26 DV28 DV29 DV123 DV126 ACDV727 ACDV737 ACDV738**	MF SA KL HP SSC SMC W Z PC
	**ACDV742** 200mm SHOOTBOLT EXTENSION	**1**	**each**	**DV23 DV26 DV28 DV29 DV123 DV126 ACDV727 ACDV737 ACDV738**	MF SA KL HP SSC SMC W Z PC
	**ACDV744** 400mm SHOOTBOLT EXTENSION	**1**	**each**	**DV23 DV26 DV28 DV29 DV123 DV126 ACDV727 ACDV737 ACDV738**	MF SA KL HP SSC SMC W Z PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

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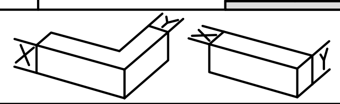
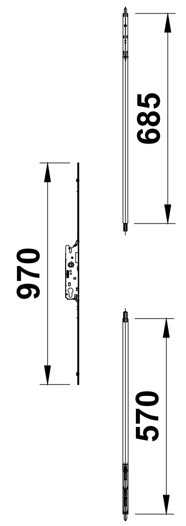
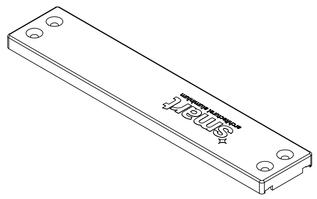
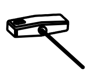


Visofold 1000

ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	**ACDV745** 25mm BACK SET SECONDARY DOOR LOCK KIT KIT INCLUDES: 1 x BOTTOM SHOOT BOLT 1 x TOP SHOOTBOLT USE ACDV686 KEEPS	1	each	**DV14** **DV17** **DV32** **DV38** **DV123** **DV126** **PCX38**	MF ✓ SA KL HP SSC SMC W Z PC
	**ACDV751** SPLIT SPINDLE KIT KIT INCLUDES: 1 x 63mm SPINDLE INSIDE 1 x 70mm SPINDLE OUTSIDE	1	each	**ACET480** **ACET484** **ACET486** **ACET487** **ACET488** **ACDV251** **ACDV752** **ACDV753**	MF SA KL HP SSC SMC W Z PC
	**ACDV764** SLIM SHOOTBOLT GEARBOX COVER USE 4 x ACET290 TO FIX IN PLACE	1	each	**DV123** **DV126** **ACDV299** **ACDV328** **ACDV764**	MF ✓ SA KL HP SSC SMC W Z PC
					MF SA KL HP SSC SMC W Z PC


T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm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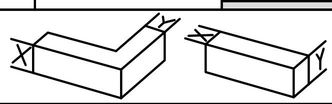

ISSUED: MAY 2021

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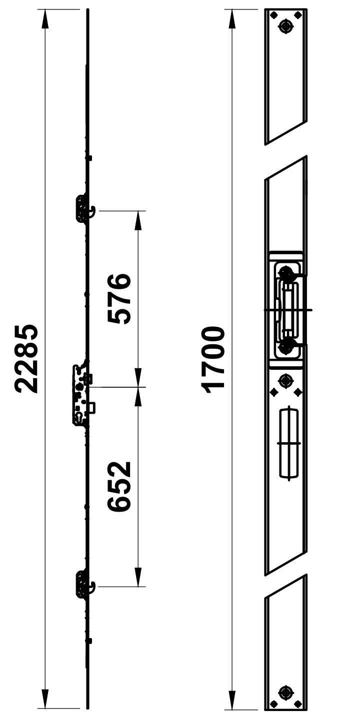
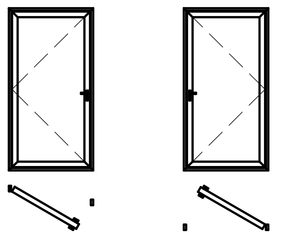
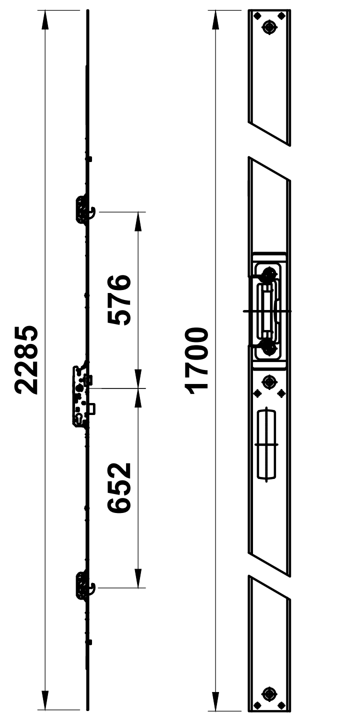
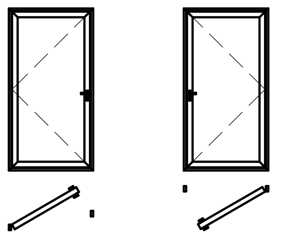
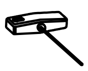
	**ACDV752** MULTI POINT 30mm BACKSET LOCK KIT WITH LEFT HAND FULL HEIGHT KEEP USE WITH ACDV751 SPLIT SPINDLE KIT VIEWED EXTERNALLY 	1	each	**DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38 ACDV751**	MF ✓ SA KL HP SSC SMC W Z PC
	**ACDV753** MULTI POINT 30mm BACKSET LOCK KIT WITH RIGHT HAND FULL HEIGHT KEEP USE WITH ACDV751 SPLIT SPINDLE KIT VIEWED EXTERNALLY 	1	each	**DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38 ACDV751**	MF ✓ SA KL HP SSC SMC W Z PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

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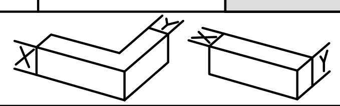

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ACCESSORIES : PHOTOS & DRAWINGS

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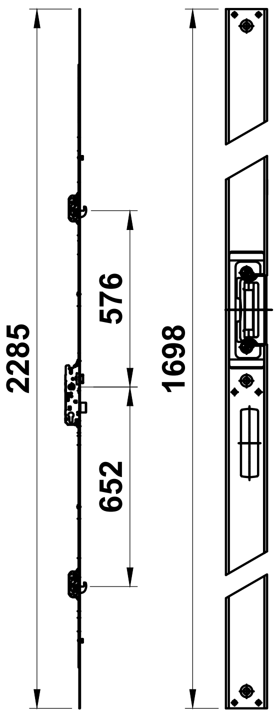
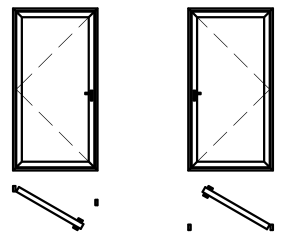
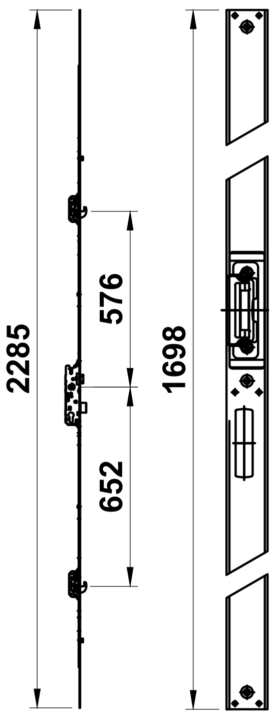
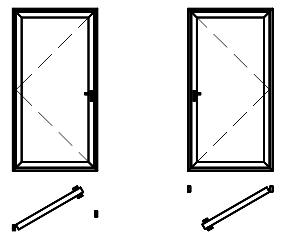
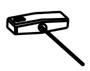
	**ACDV762** KEY OPERATED MULTI POINT 30mm BACKET LOCK KIT WITH LEFT HAND FULL HEIGHT KEEP VIEWED EXTERNALLY 	1	each	**DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38**	MF ✓ SA KL HP SSC SMC W Z PC
	**ACDV763** KEY OPERATED MULTI POINT 30mm BACKSET LOCK KIT WITH RIGHT HAND FULL HEIGHT KEEP VIEWED EXTERNALLY 	1	each	**DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38**	MF ✓ SA KL HP SSC SMC W Z PC



T-BARS
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ACVL150=4.0mm

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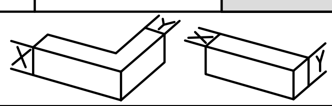
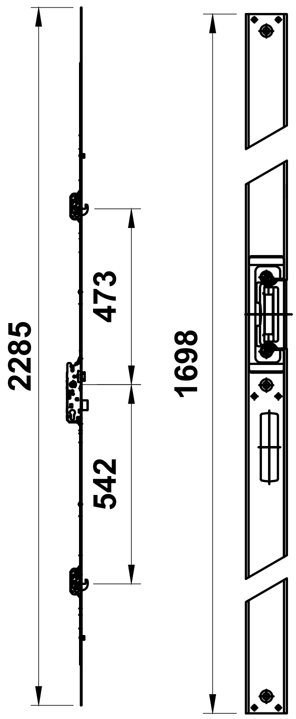
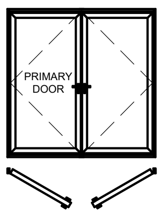
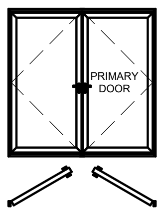
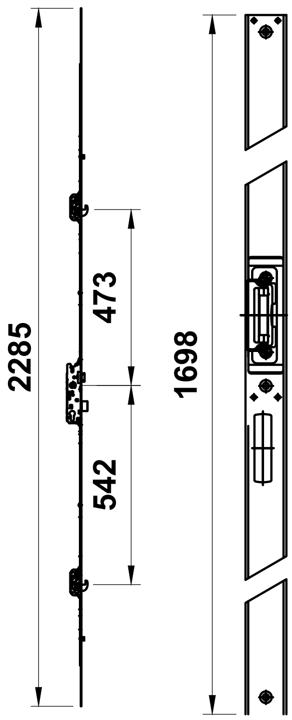
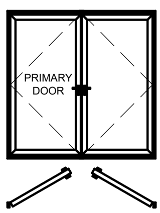
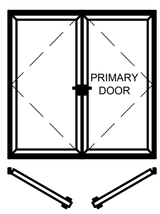
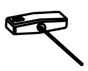


ISSUED: MAY 2021

Image	Part Code	Pack	Unit	Application	Colour
	**ACDV772** LIFT LEVER MULTI POINT 30mm BACKSET LOCK KIT WITH LEFT HAND FULL HEIGHT KEEP TO BE USED AS DOUBLE DOOR PRIMARY LOCK AND SHORT SINGLE DOOR LOCK VIEWED EXTERNALLY  LEFT HAND OPEN OUT  RIGHT HAND OPEN IN	1	each	**DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38 ACDV686 ACDV737 ACDV738 ACDV742 ACDV744**	MF ✓ SA KL HP SSC SMC W Z PC
	**ACDV773** LIFT LEVER MULTI POINT 30mm BACKSET LOCK KIT WITH RIGHT HAND FULL HEIGHT KEEP TO BE USED AS DOUBLE DOOR PRIMARY LOCK AND SHORT SINGLE DOOR LOCK VIEWED EXTERNALLY  LEFT HAND OPEN IN  RIGHT HAND OPEN OUT	1	each	**DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38 ACDV686 ACDV737 ACDV738 ACDV742 ACDV744**	MF ✓ SA KL HP SSC SMC W Z PC



T-BARS
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ACVL150=4.0mm

Screw (Grub)

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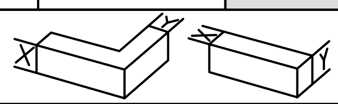
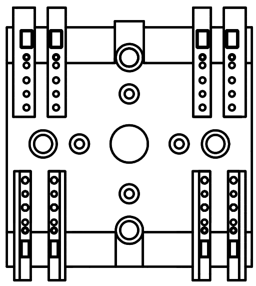
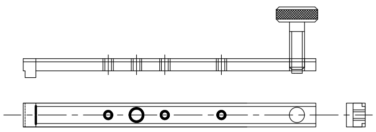
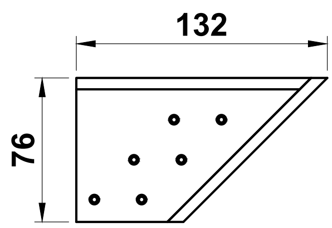
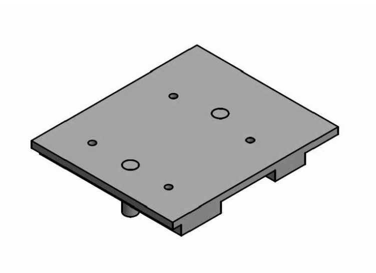
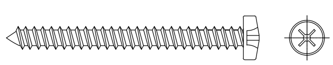
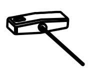


Image	Part Code	Pack	Unit	Application	Colour
	**ACDV915** PUNCH TOOL ACDV900 CAN BE RETURNED TO SMART SYSTEMS AND REPLACED WITH ACDV915. BASE = ACIP519 OR ACIP911 SPRAY OIL = ACVL158	1	each	**DV14 DV17 DV23 DV26 DV28 DV29 DV123 DV126**	MF SA KL HP SSC SMC W Z PC
	**ACDV902** DRILL JIG FOR ACDV532 & ACDV334	1	each	**DV23 DV26 DV28 DV29 DV123 DV126**	MF SA KL HP SSC SMC W Z PC
	**ACDV951** MARKING JIG FOR 90° CORNERS	1	each	**ACDV552 DV14 DV171 DV173 DV175 DV271**	MF SA KL HP SSC SMC W Z PC
	**ACDV952** DRILL JIG FOR DV17 & ACDV179	1	each	**ACDV179 DV17**	MF SA KL HP SSC SMC W Z PC
	**ACDR052** NO.10 x 2" PAN HEAD S/S SELF TAPPER	200	pack	**DV14 DV171 DV173 DV175**	MF SA KL HP SSC SMC W Z PC


T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm


Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
SSC = Smooth Satin Chrome
SMC = Smokey Chrome
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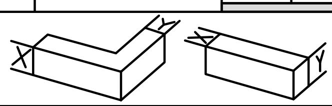
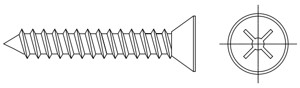
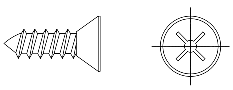
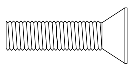
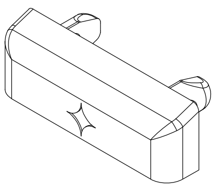
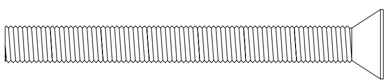
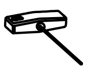
W = White
Z = Black



Visofold 1000

ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	**ACET060** NO.7 x 1" CSK S/S SELF TAPPER	**100**	**pack**		MF SA KL HP SSC SMC W Z PC
	**ACET067** NO.7 x 1/2" CSK S/S SELF TAPPER	**100**	**pack**		MF SA KL HP SSC SMC W Z PC
	**ACET101** M4 x 16mm CSK MACHINE SCREW	**100**	**pack**		MF SA KL HP SSC SMC W Z PC
	**ACET131** DRAINAGE CAP FOR COLOUR MATCHED DRAINAGE CAPS, USE ACET431	**100**	**pack**		MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACET133** M5 x 50mm CSK S/S SCREW	**100**	**pack**	**ACDV225** **ACDV226** **ACDV227**	MF SA KL HP SSC SMC W Z PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

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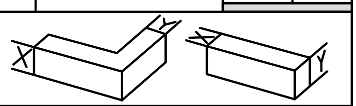
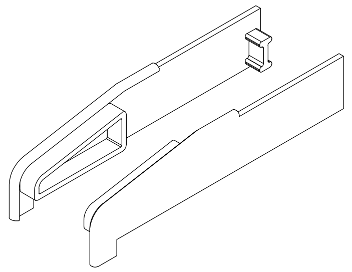
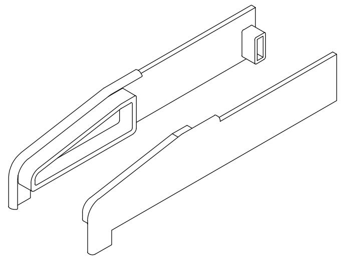
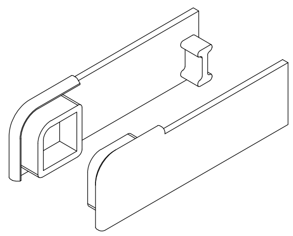
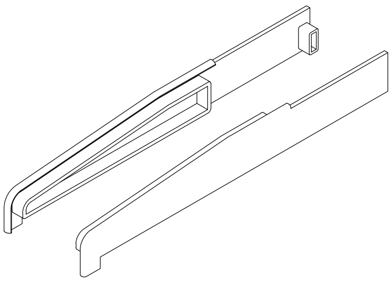
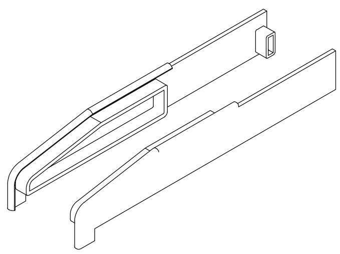
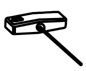


Image	Part Code	Pack	Unit	Application	Colour
	**ACET152** PVC CILL END CAPS FOR ETC452 135mm CILL CAST END CAPS: ACET452	10	pair	**ETC452** **ACSIL04**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACET157** PVC CILL END CAPS FOR ETC457 150mm CILL CAST END CAPS: ACET457	10	pair	**ETC457** **ACSIL04**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACET178** PVC CILL END CAPS FOR ETC451 85mm CILL CAST END CAPS: ACET451	10	pair	**ETC451** **ACSIL04**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACET179** PVC CILL END CAPS FOR ETC479 225mm CILL CAST END CAPS: ACET479	10	pair	**ETC479** **ACSIL04**	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACET179** PVC CILL END CAPS FOR ETC458 190mm CILL CAST END CAPS: ACET458	10	pair	**ETC458** **ACSIL04**	MF SA KL HP SSC SMC W ✓ Z ✓ PC



T-BARS
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ACVL150=4.0mm

Screw (Grub)

MF = **Mill Finish**
SA = **Silver Anodised**
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HP = **Special Colour**
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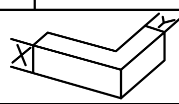


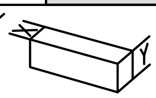
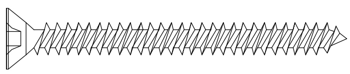
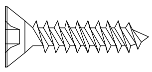
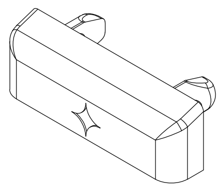
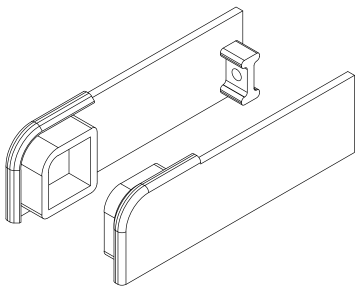
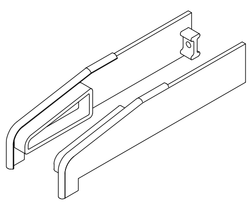
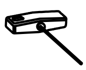


Image	Part Code	Pack	Unit	Application	Colour
	**ACET190** 4.3mm x 45mm CSK POLYAMIDE SCREW	**1000**	**pack**		MF SA KL HP SSC SMC W Z PC
	**ACET290** 4.3mm x 20mm CSK POLYAMIDE SCREW	**1000**	**pack**		MF SA KL HP SSC SMC W Z PC
	**ACET431** COLOUR MATCH DRAINAGE CAPS	**8**	**pack**		MF ✓ SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC
	**ACET451** CAST CILL END CAPS FOR ETC451 85mm CILL PVC END CAPS: ACET178	**1**	**pair**	**ETC451** **ACSIL04**	MF ✓ SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC
	**ACET452** CAST CILL END CAPS FOR ETC452 135mm CILL PVC END CAPS: ACET152	**1**	**pair**	**ETC452** **ACSIL04**	MF ✓ SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

MF = **Mill Finish**
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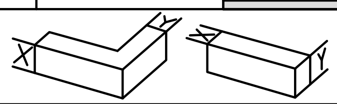
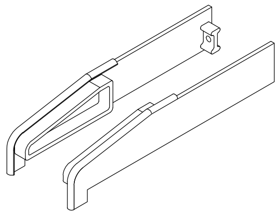
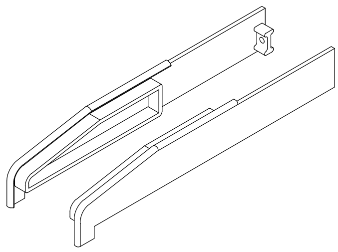
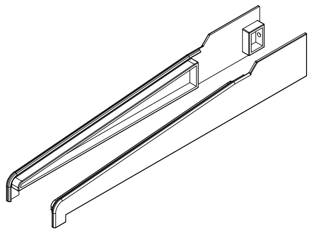
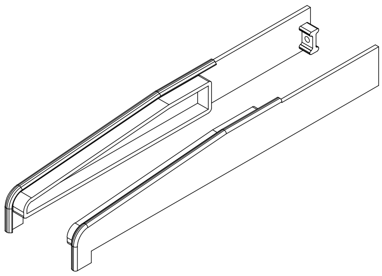
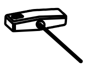


Image	Part Code	Pack	Unit	Application	Colour
	**ACET457** CAST CILL END CAPS FOR ETC457 150mm CILL PVC END CAPS: ACET157	1	pair	**ETC457** **ACSIL04**	MF ✓ SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC
	**ACET458** CAST CILL END CAPS FOR ETC458 190mm CILL PVC END CAPS: ACET258	1	pair	**ETC458** **ACSIL04**	MF ✓ SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC
	**ACET477** CAST CILL END CAPS FOR ETC477 300mm CILL NO PVC END CAP OPTION	1	pair	**ETC477** **ACSIL04**	MF ✓ SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC
	**ACET479** CAST CILL END CAPS FOR ETC479 225mm CILL PVC END CAPS: ACET179	1	pair	**ETC479** **ACSIL04**	MF ✓ SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC
	**ACET480** PAS24 STANDARD LEVER/LEVER HANDLE	1	pair	**DV23** **DV26** **DV28** **DV29** **ACDV722** **ACDV723**	MF SA ✓ KL ✓ HP ✓ SSC ✓ SMC ✓ W ✓ Z ✓ PC ✓



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

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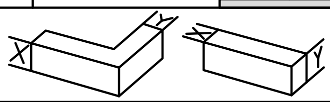
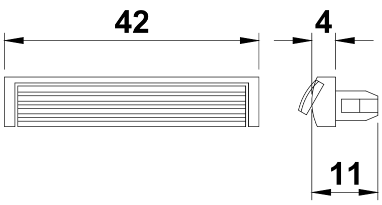
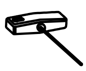


Image	Part Code	Pack	Unit	Application	Colour
	**ACET484** STANDARD LEVER/LEVER HANDLE INCLUDES FIXINGS & SPINDLE	1	pair	**DV23 DV26 DV28 DV29 DV123 DV126 ACDV722 ACDV723**	MF SA ✓ KL ✓ HP ✓ SSC ✓ SMC ✓ W ✓ Z ✓ PC ✓
	**ACET486** SWEPT LEVER/LEVER HANDLE INCLUDES FIXINGS & SPINDLE	1	pair	**DV23 DV26 DV28 DV29 DV123 DV126 ACDV722 ACDV723**	MF SA ✓ KL ✓ HP ✓ SSC ✓ SMC ✓ W ✓ Z ✓ PC ✓
	**ACET487** OVAL LEVER/LEVER HANDLE INCLUDES FIXINGS & SPINDLE	1	pair	**DV23 DV26 DV28 DV29 DV123 DV126 ACDV722 ACDV723**	MF SA ✓ KL ✓ HP ✓ SSC ✓ SMC ✓ W ✓ Z ✓ PC ✓
	**ACET488** ROUND LEVER/LEVER HANDLE INCLUDES FIXINGS & SPINDLE	1	pair	**DV23 DV26 DV28 DV29 DV123 DV126 ACDV722 ACDV723**	MF SA ✓ KL ✓ HP ✓ SSC ✓ SMC ✓ W ✓ Z ✓ PC ✓
	**ACGSL045** DRAINAGE CAP	100	pack		MF SA KL HP SSC SMC W ✓ Z ✓ PC



T-BARS
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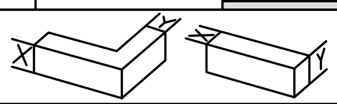

smart architectural aluminium

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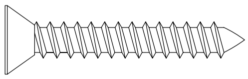
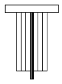
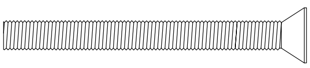
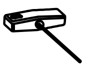
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	**ACIM062** NO.10 x 32mm CSK S/S POZI SCREW USED TO DEADFIX HINGES, ROLLERS AND CARRIERS	100	pack		MF ✓ SA KL HP SSC SMC W Z PC
	**ACGSL042** WOOLPILE	100	m	ACDV555	MF SA KL HP SSC SMC W Z PC
	**ACMX01604** 45 HALF CYLINDER FOR KEYED ALIKE ORDER ACMX01604SL	1	each	ACDV225 ACDV227	MF SA KL HP SSC SMC W Z PC
	**ACSG071** M4 x 40mm CSK S/S SCREW	1 100	each pack	ACDV241	MF SA KL HP SSC SMC W Z PC
	**ACSH471** LETTERPLATE 250mm x 65mm WITH BRUSH FITTING CUT OUT 220mm x 45mm	1	each	DV35	MF SA KL ✓ HP SSC SMC W ✓ Z ✓ PC ✓



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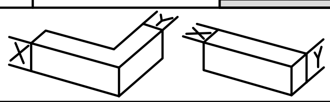
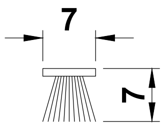
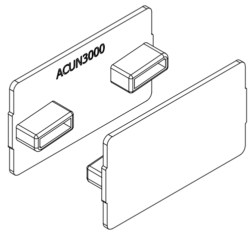
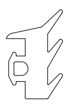
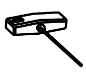


ISSUED: MAY 2021

Visofold 1000

ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	**ACSR012A** WOOLPILE	**100**	**m**	**ACDV555** **ACDV283** **ACVL159**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACUN3000** UN3000 END CAP	**10**	**pairs**	**UN3000** **ACSIL04**	MF SA KL HP SSC SMC W Z PC
	**ACVG31** 3mm RETAINED GASKET	**200**	**m**	**ACSIL05** **DV23** **DV26** **DV28** **DV29** **DV123** **DV126**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACVG131** 4mm RETAINED GASKET	**100**	**m**	**ACSIL05** **DV23** **DV26** **DV28** **DV29** **DV123** **DV126**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACVG34** 5mm WEDGE GASKET	**100**	**m**	**ACSIL05** **DV23** **DV26** **DV28** **DV29** **DV123** **DV126**	MF SA KL HP SSC SMC W Z ✓ PC



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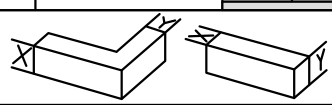
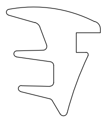
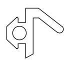
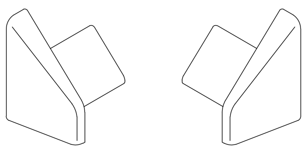
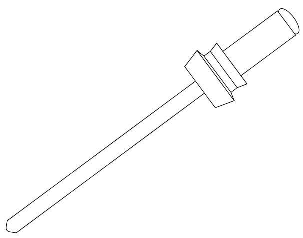
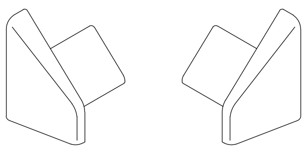
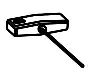


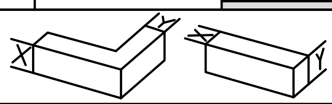
Image	Part Code	Pack	Unit	Application	Colour
	**ACVG340** 6mm WEDGE GASKET	200	m	ACSIL05 DV23 DV26 DV28 DV29 DV123 DV126	MF SA KL HP SSC SMC W Z ✓ PC
	**ACVL032** FLIPPER GASKET	100	m	ACSIL05 DV56 DV76 DV177	MF SA KL HP SSC SMC W Z ✓ PC
	**ACVL059** END CAP FOR VL72	1	pair	VL72	MF SA KL HP SSC SMC W ✓ Z ✓ PC
	**ACVL062** RIVET FOR VL72	100	pack	VL72	MF ✓ SA KL HP SSC SMC W Z PC
	**ACVL072** CAST END CAP FOR VL72	1	pair	VL72	MF ✓ SA KL ✓ HP ✓ SSC SMC W ✓ Z ✓ PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
SSC = Smooth Satin Chrome
SMC = Smokey Chrome
PC = Polished Chrome
W = White
Z = Black



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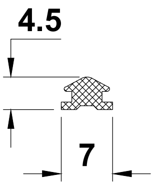
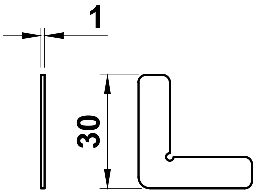
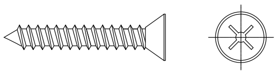
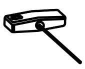
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	**ACVL159** GLUE	1	each	**BRUSH PILES ONLY**	MF SA KL HP SSC SMC W Z PC
	**ACVS010** PVC STRIP	7.3	m	**DV175**	MF SA KL HP SSC SMC W Z ✓ PC
	**ACW20024** CHEVRON	100	pack	**DV14**	MF SA KL HP SSC SMC W Z PC
	**MUA025SSZ** NO.6 x 1" CSK S/S SELF TAPPER	100	pack	**ACDV305 ACDV308 ACDV309**	MF SA KL HP SSC SMC W Z PC
					MF SA KL HP SSC SMC W Z PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

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Z = Black

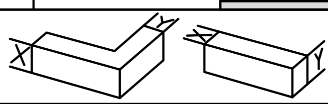
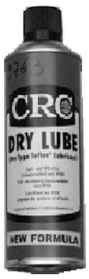
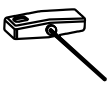


Image	Part Code	Pack	Unit	Application	Colour
	**ACMX09700** ALU - POLISH	1	each		MF ✓ SA KL HP SSC SMC W Z PC
	**ACMX09761** MAXI GLOSS	1	each		MF SA KL HP SSC SMC W Z PC
	**ACMX09762** ALU - BRIGHT	1	each		MF SA KL HP SSC SMC W Z PC
	**ACMX09763** TEFLON SPRAY	1	each		MF SA KL HP SSC SMC W Z PC
	**ACMX09764** MAXI - CLEANER	1	each		MF SA KL HP SSC SMC W Z PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

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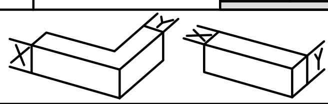
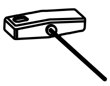
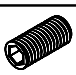


Image	Part Code	Pack	Unit	Application	Colour
	**ACMX09765** ALU - CLEANER	1	each		MF SA KL HP SSC SMC W Z PC
	**ACMX09770** ROLL & WRAP 100mm	1	each		MF SA KL HP SSC SMC W Z PC
	**ACMX09775** GRIP HANDWRAP	1	each		MF SA KL HP SSC SMC W Z PC
	**ACMX09801** PROTECTIVE TAPE 50mm	1	each		MF SA KL HP SSC SMC W Z PC
	**ACMX09802** PROTECTIVE TAPE 70mm	1	each		MF SA KL HP SSC SMC W Z PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm



Screw (Grub)

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KL = Basic Colour
HP = Special Colour
SSC = Smooth Satin Chrome
SMC = Smokey Chrome
PC = Polished Chrome
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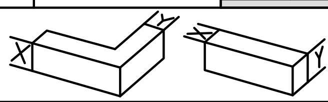
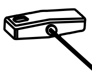


Image	Part Code	Pack	Unit	Application	Colour
	**ACMX09803** PROTECTIVE TAPE 100mm	1	each		MF SA KL HP SSC SMC W Z PC
	**ACSIL04** MITRE SEALING GLUE ORDER WITH SUFFIX OF COLOUR ACSIL04BL ACSIL04WP ACSIL04CL ACSIL04KL005 (OTHER KL COLOURS AVAILABLE)	1	each		MF SA KL ✓ HP SSC SMC W ✓ Z ✓ PC
	**ACSIL05** GASKET SEALANT	1	each		MF SA KL HP SSC SMC W Z PC
	**ACSIL08** SILICON GUN	1	each		MF SA KL HP SSC SMC W Z PC
	**ACSIL013** CLEAT GLUE	1	each		MF SA KL HP SSC SMC W Z PC


T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm


Screw (Grub)

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SSC = Smooth Satin Chrome
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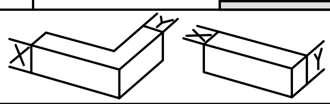
PC = Polished Chrome
W = White
Z = Black



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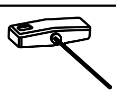
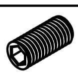
	**ACSIL014** ANTI-CORROSION COATING	**1**	**each**		MF ✓ SA KL HP SSC SMC W Z PC
	**ACUN3900** GASKET ROLLER	**1**	**each**		MF SA KL HP SSC SMC W Z PC
	**ACVL158** PUNCH TOOL SPRAY OIL	**1**	**each**		MF SA KL HP SSC SMC W Z PC
					MF SA KL HP SSC SMC W Z PC
					MF SA KL HP SSC SMC W Z PC



T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm



Screw (Grub)

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KL = Basic Colour
HP = Special Colour
SSC = Smooth Satin Chrome
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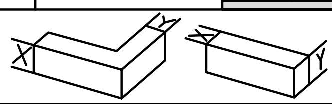


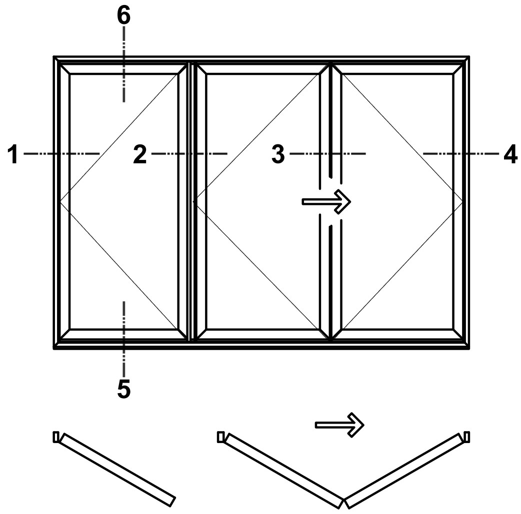
Section C

Sections

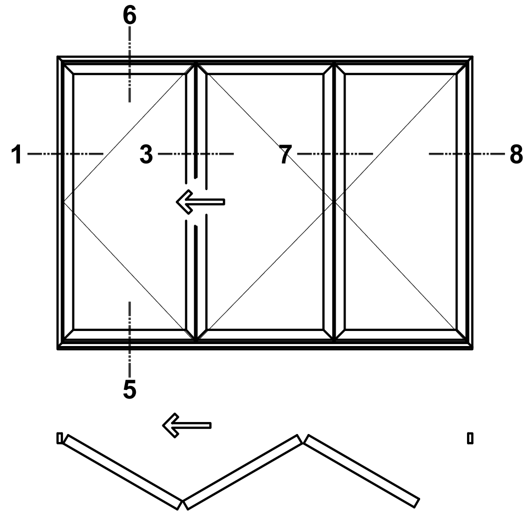
Scale Elevations

Open Out - Scale Elevations

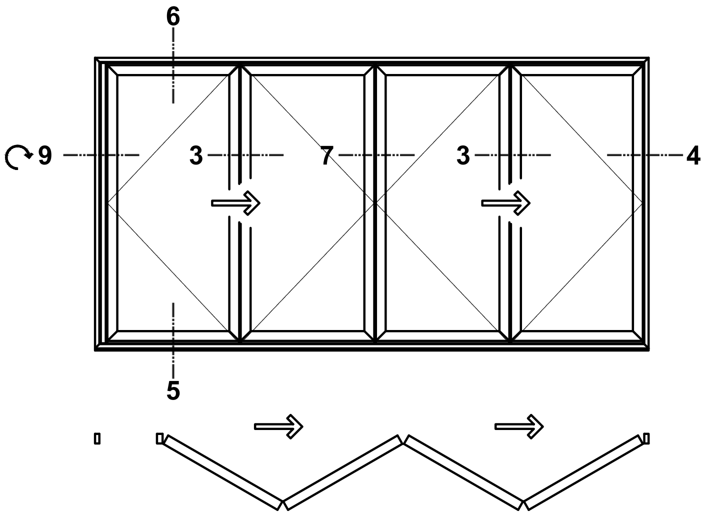
Type 1e
3-2-1



Type 2e
3-3-0



Type 3e
4-4-0



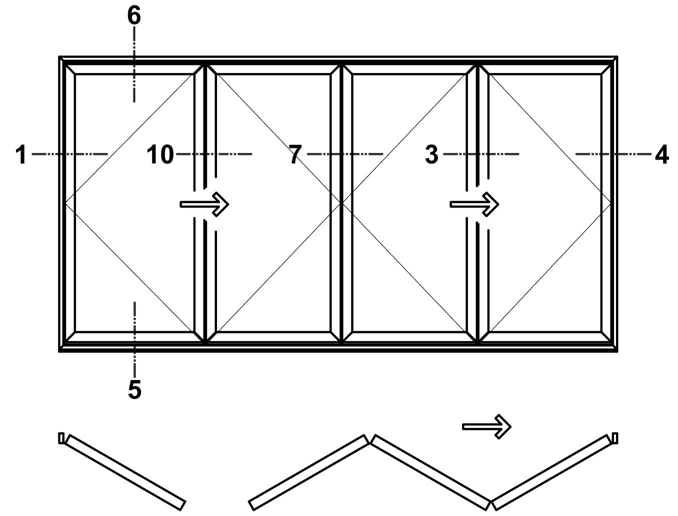
NO EXTERNAL ACCESS OR TRAFFIC DOOR WITH
TYPE 3e CONFIGURATION

Do Not Scale From This Drawing

Open Out - Scale Elevations

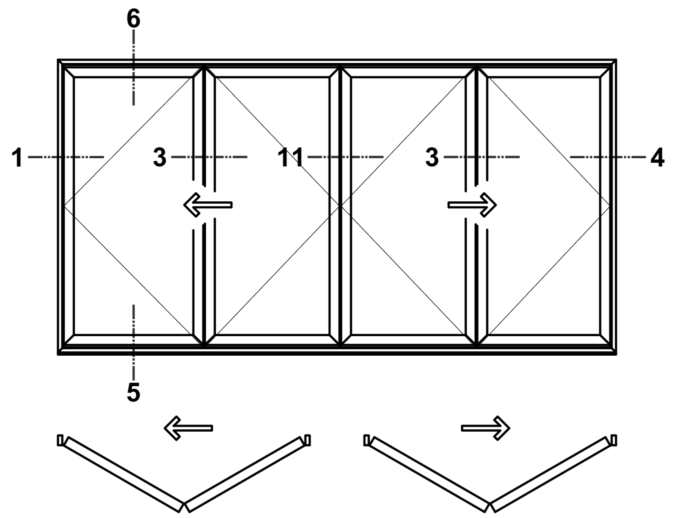
Type 4e

4-3-1



Type 5e

4-2-2

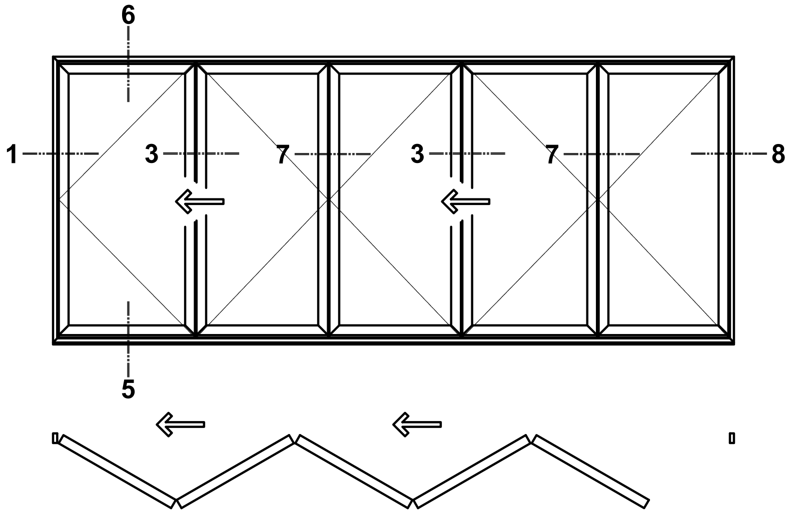


Do Not Scale From This Drawing

Open Out - Scale Elevations

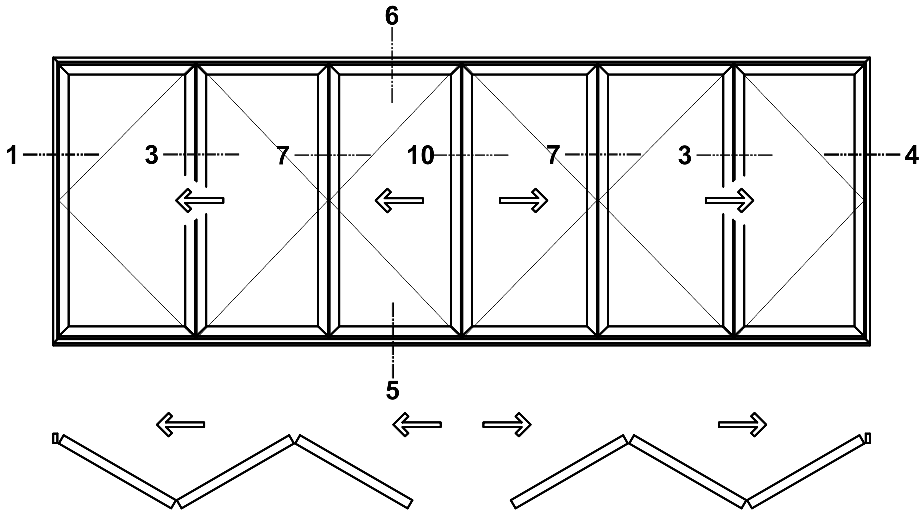
Type 6e

5-5-0



Type 7e

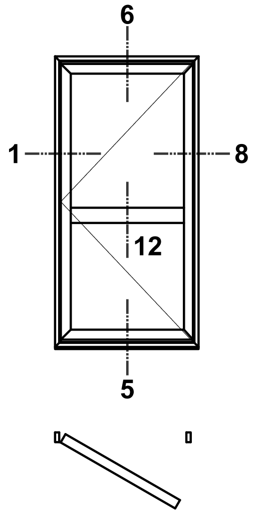
6-3-3



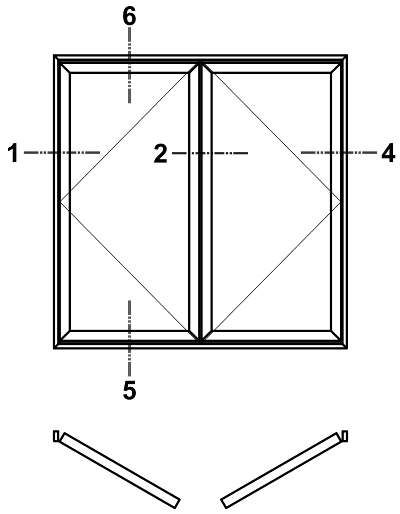
Do Not Scale From This Drawing

Open Out - Scale Elevations

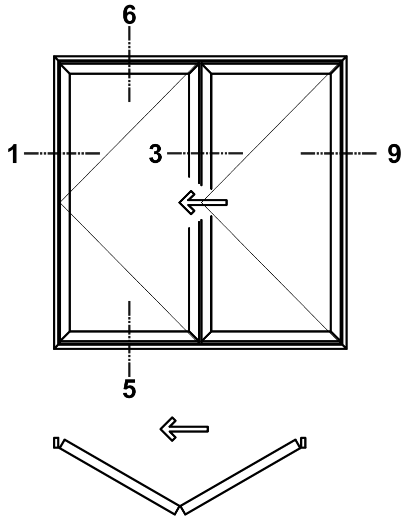
Single Swing Door



Double Swing Door



Type 7e
2-2-0



NO EXTERNAL ACCESS OR TRAFFIC DOOR WITH TYPE 7e DOUBLE SLIDE DOOR

Do Not Scale From This Drawing

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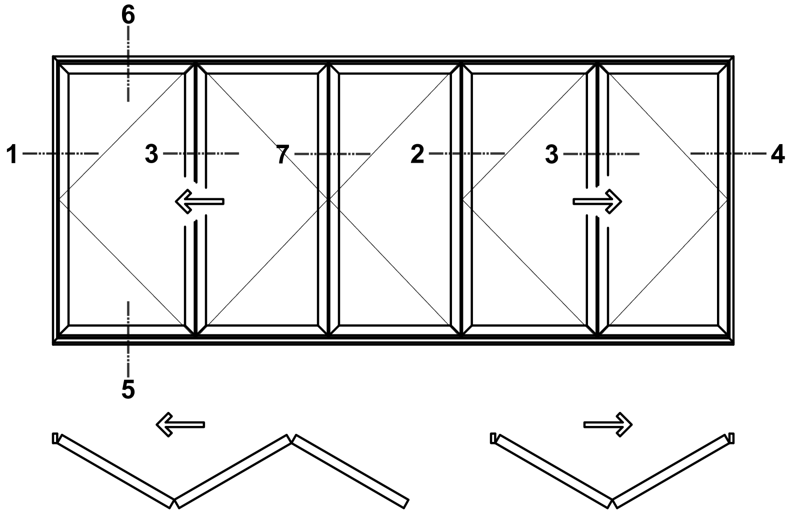
Type 8e

5-3-2

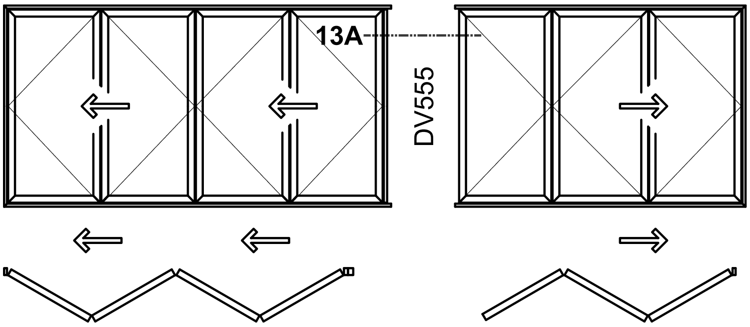


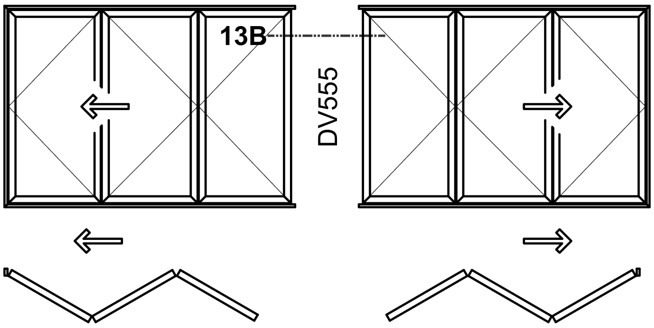
Do Not Scale From This Drawing

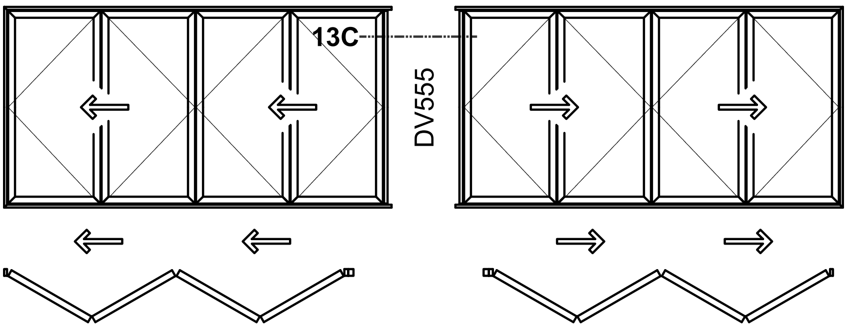
Open Out - Scale Elevations

Removable 90° Corner Post Configurations

OPEN OUT ONLY

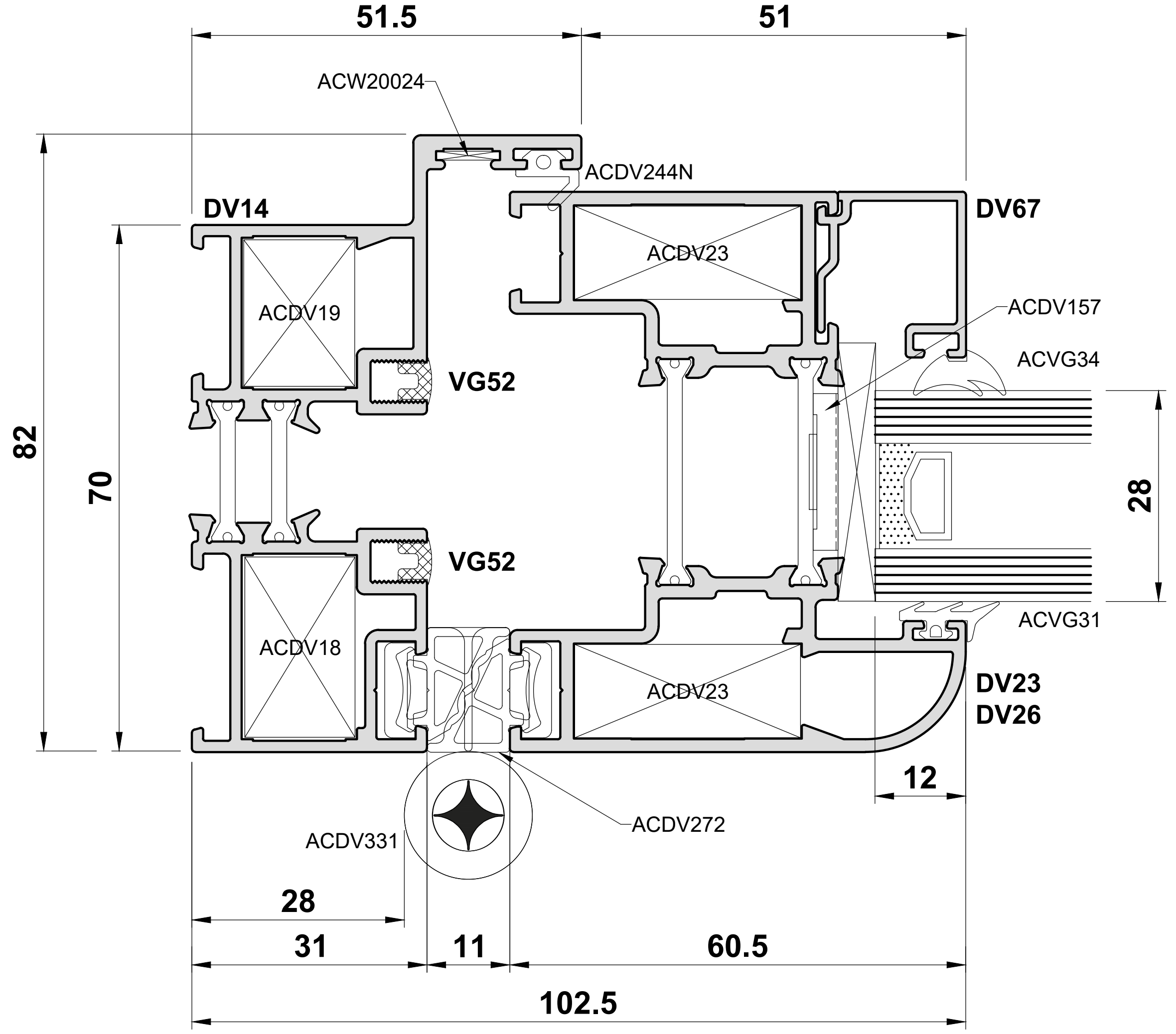






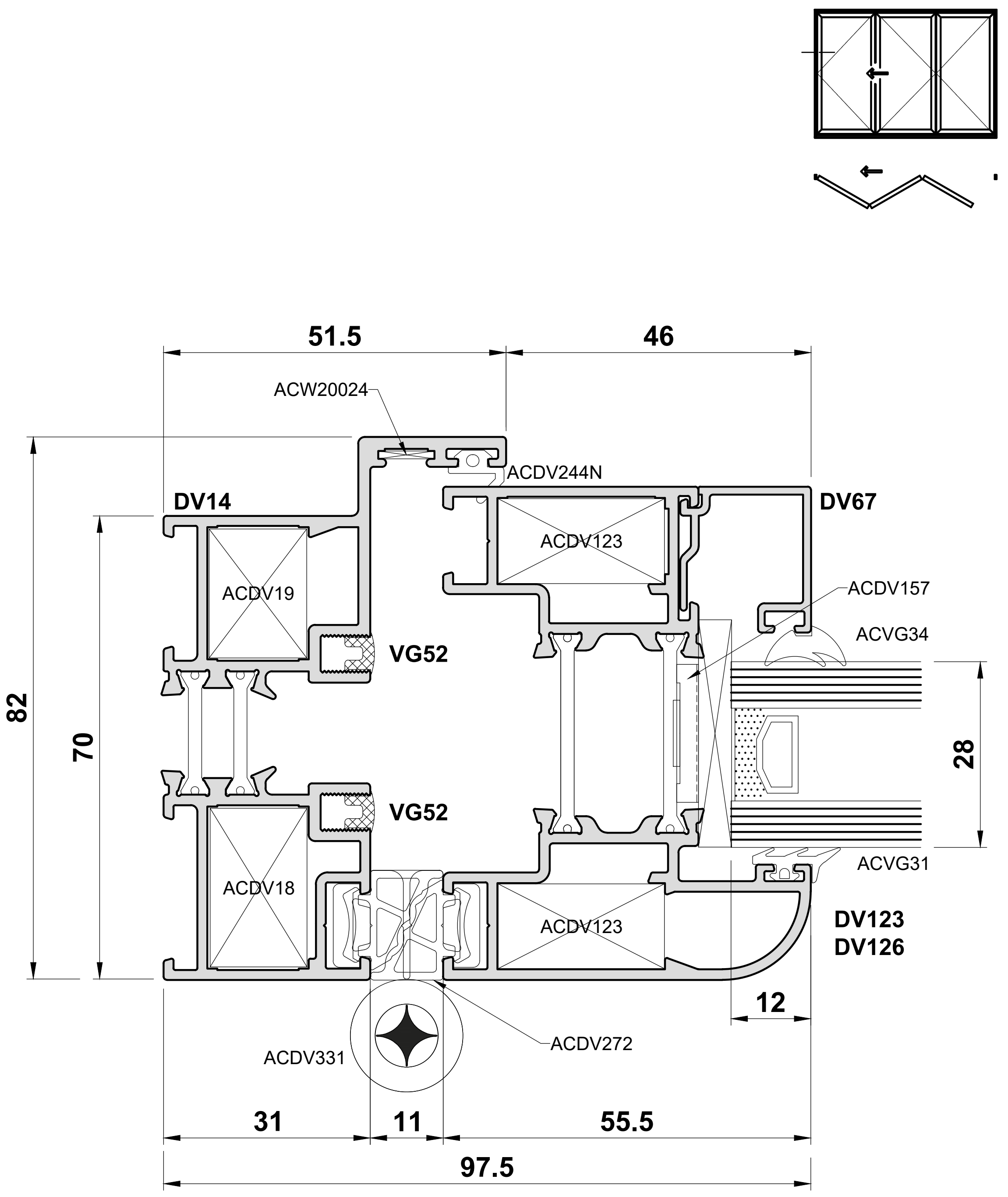
Do Not Scale From This Drawing

Open Out - Detail 1A



Do Not Scale From This Drawing

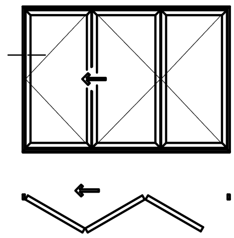
Open Out - Detail 1B

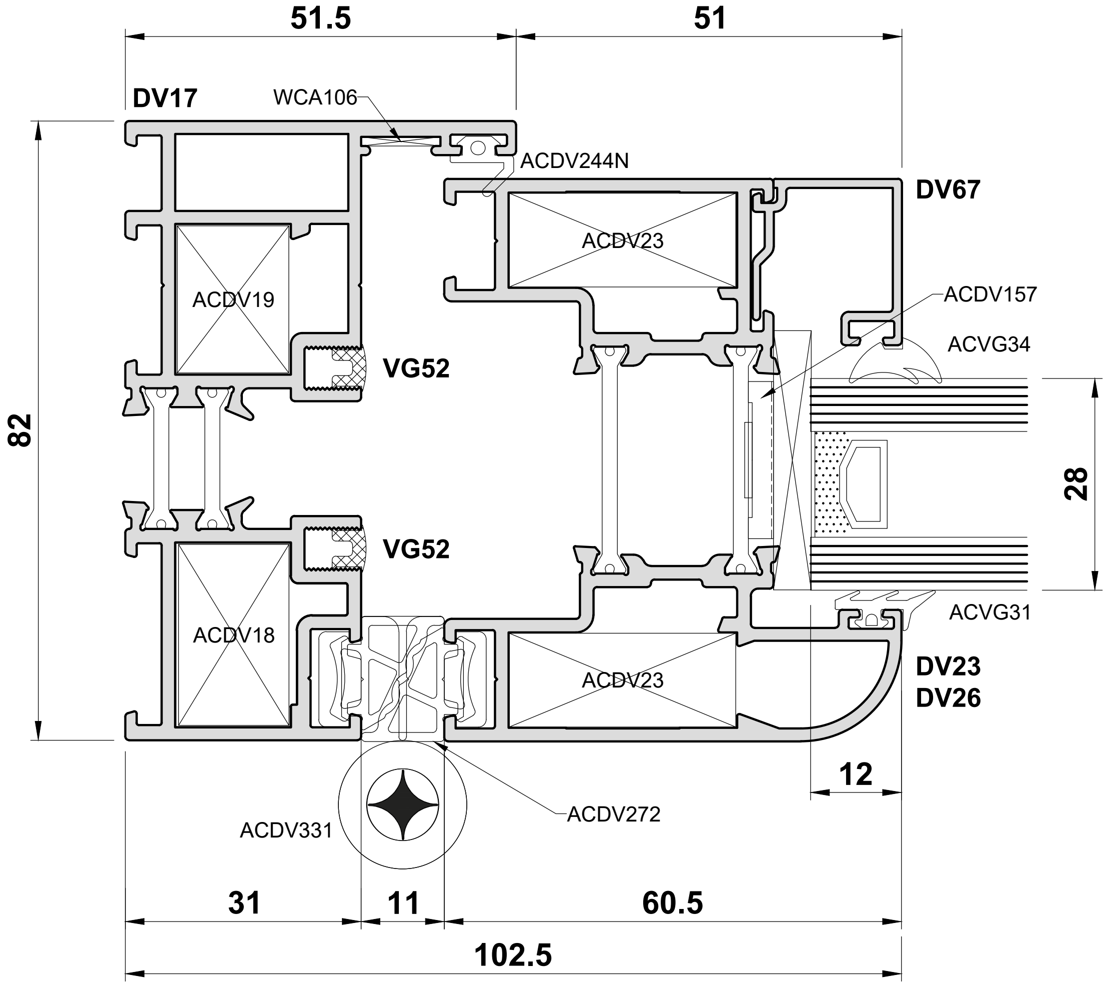


Do Not Scale From This Drawing

ISSUED: JUNE 2021

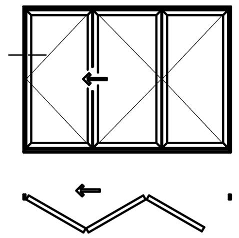
Open Out - Detail 1C

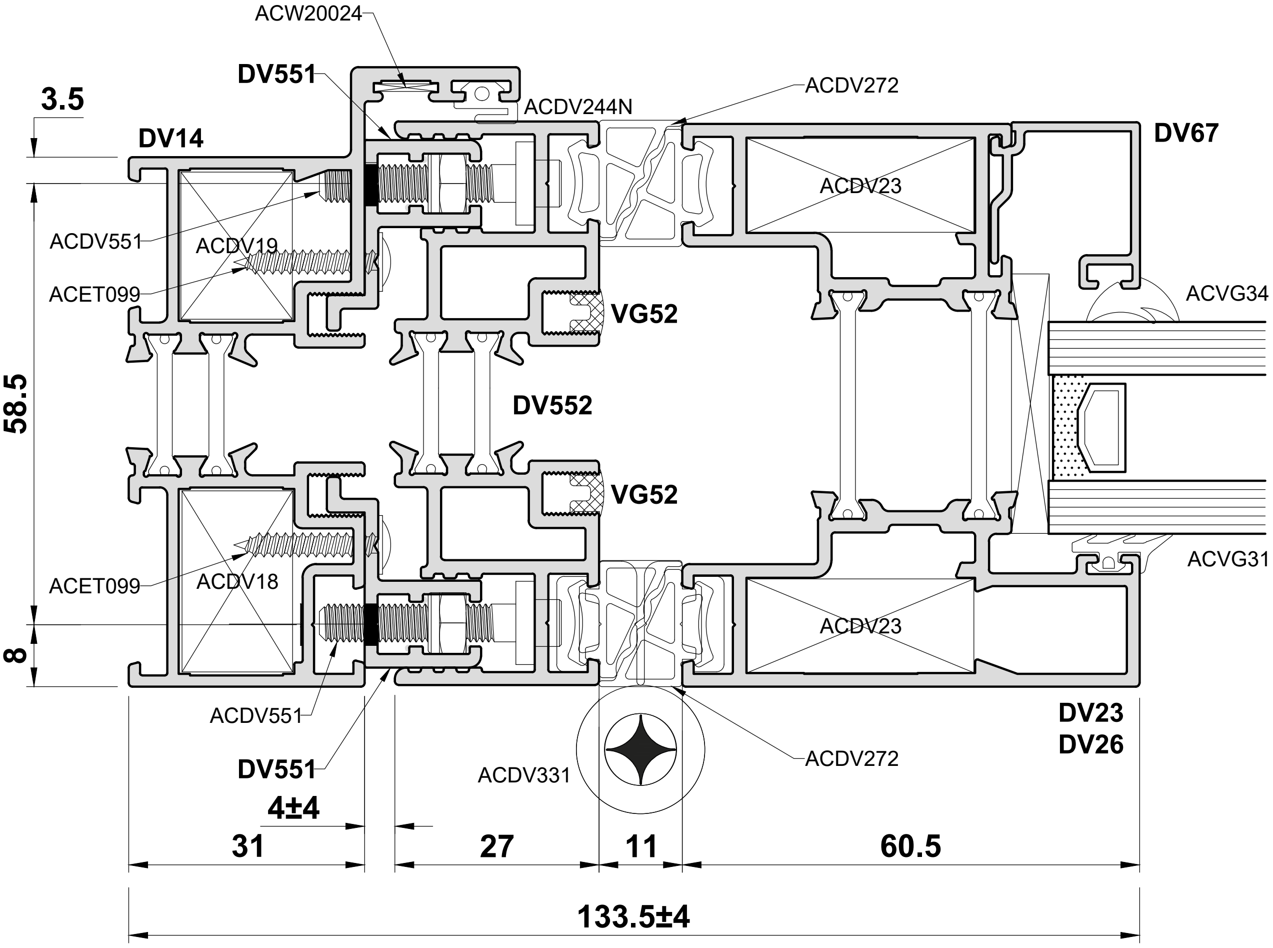




Do Not Scale From This Drawing

Open Out - Detail 1D

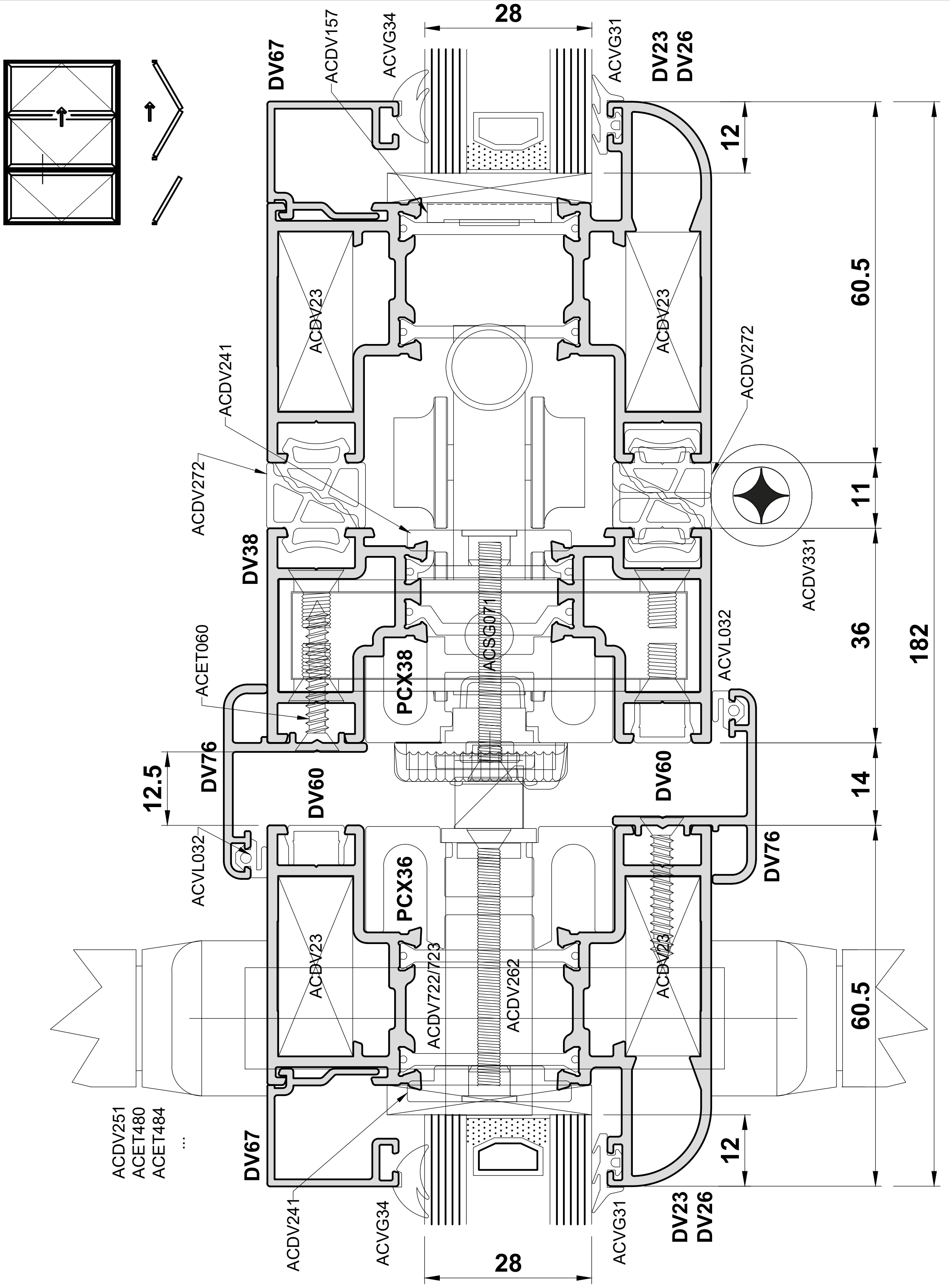




Do Not Scale From This Drawing

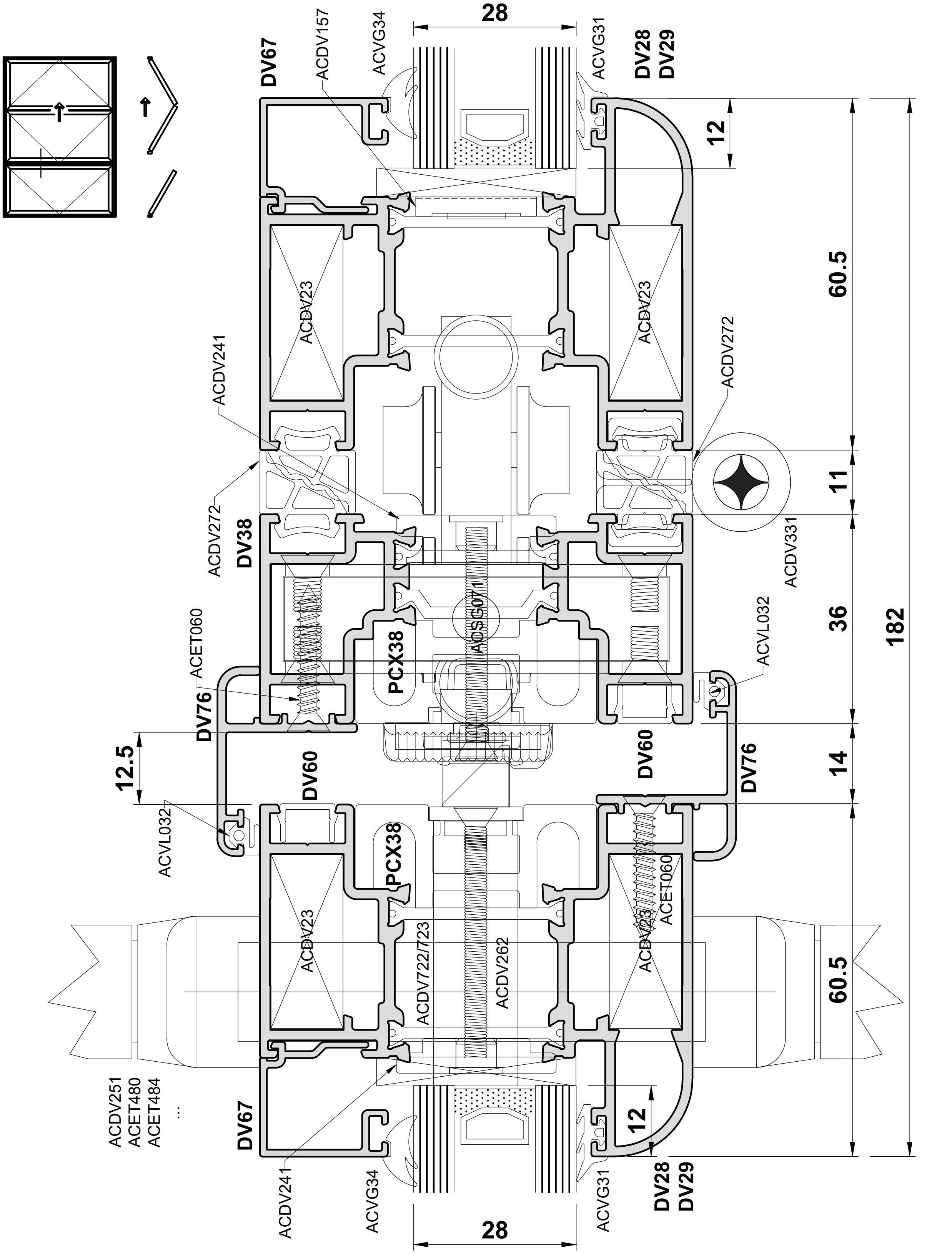
ISSUED: JUNE 2021

Open Out - Detail 2A



Do Not Scale From This Drawing

Open Out - Detail 2B



Do Not Scale From This Drawing

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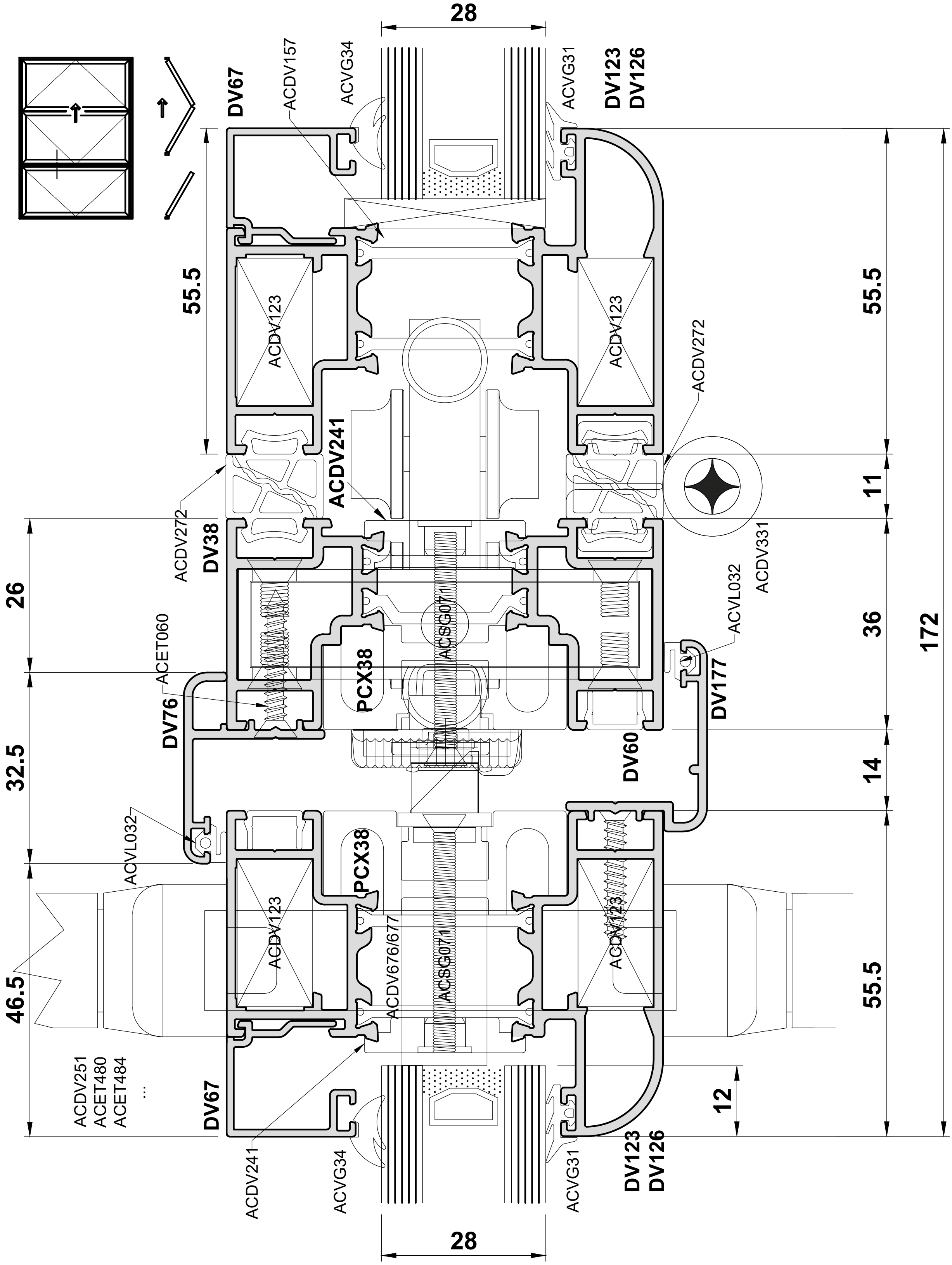
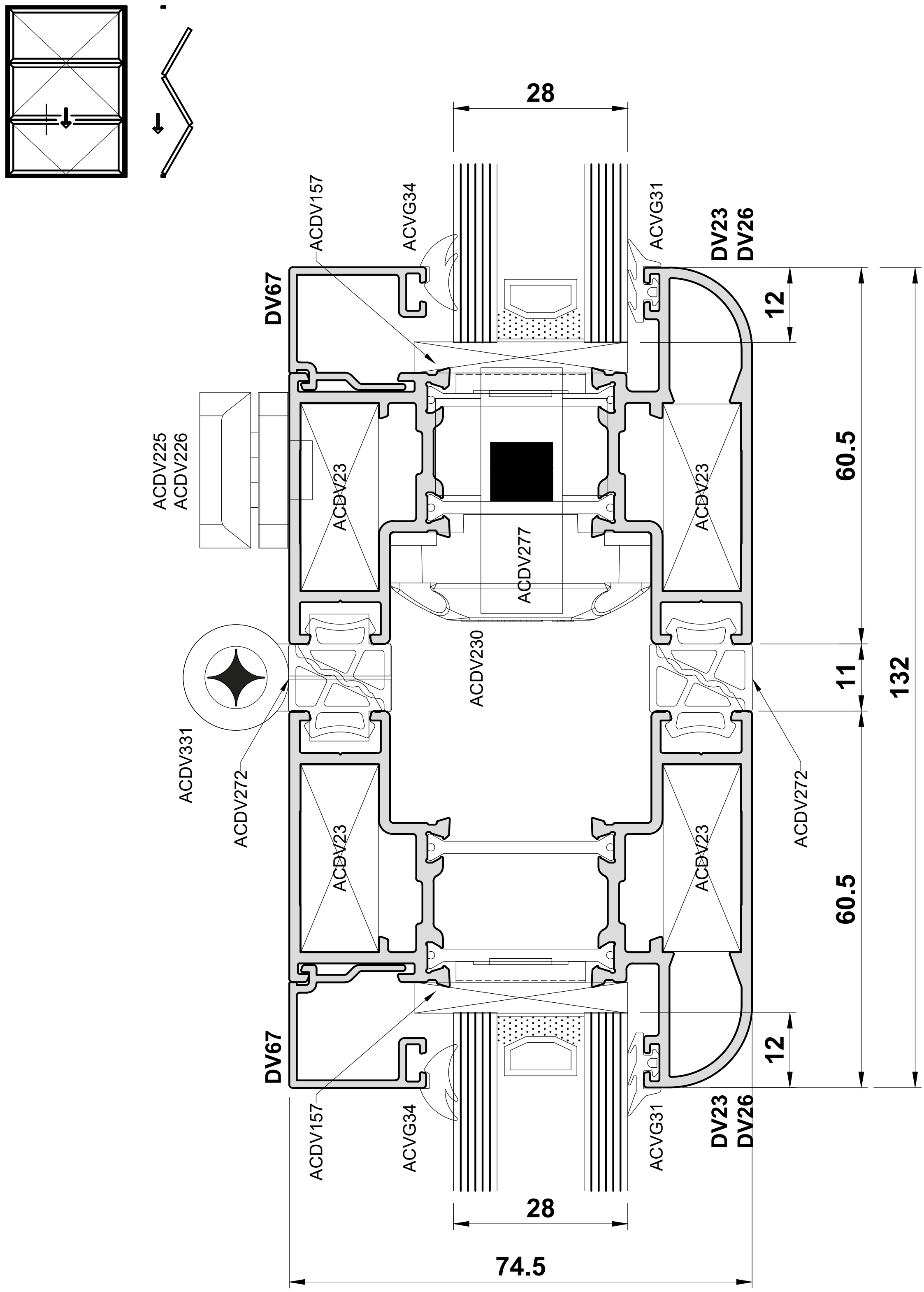
Open Out - Detail 2C



Do Not Scale From This Drawing

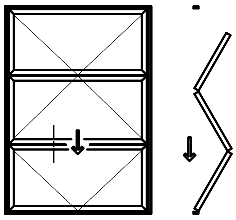
Open Out - Detail 3A

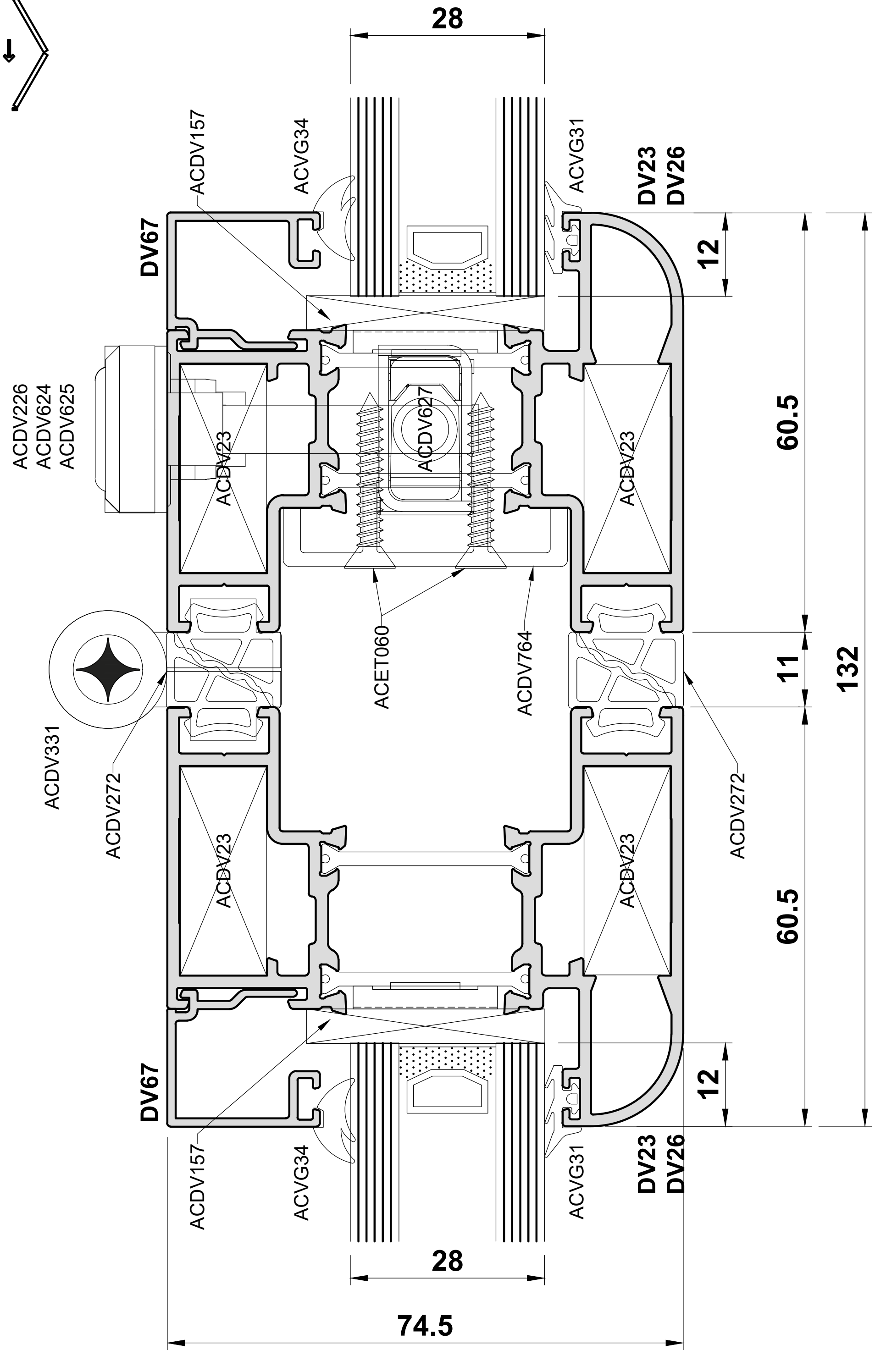


Do Not Scale From This Drawing

ISSUED: JUNE 2021

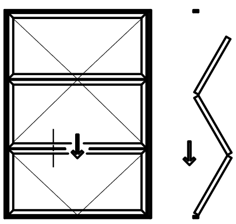
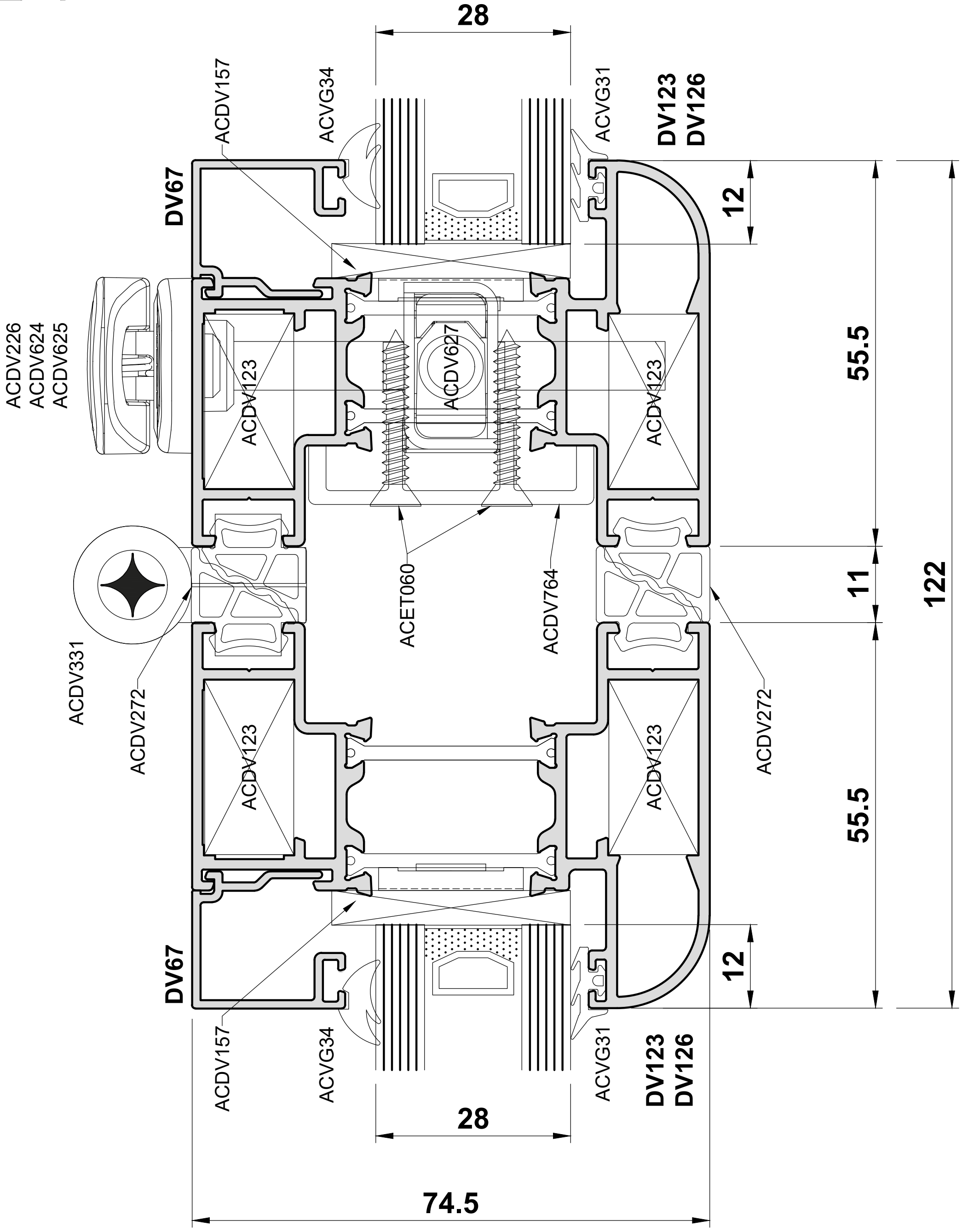
Open Out - Detail 3B





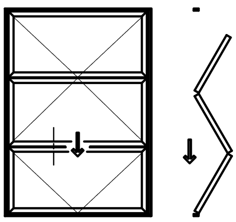
Do Not Scale From This Drawing

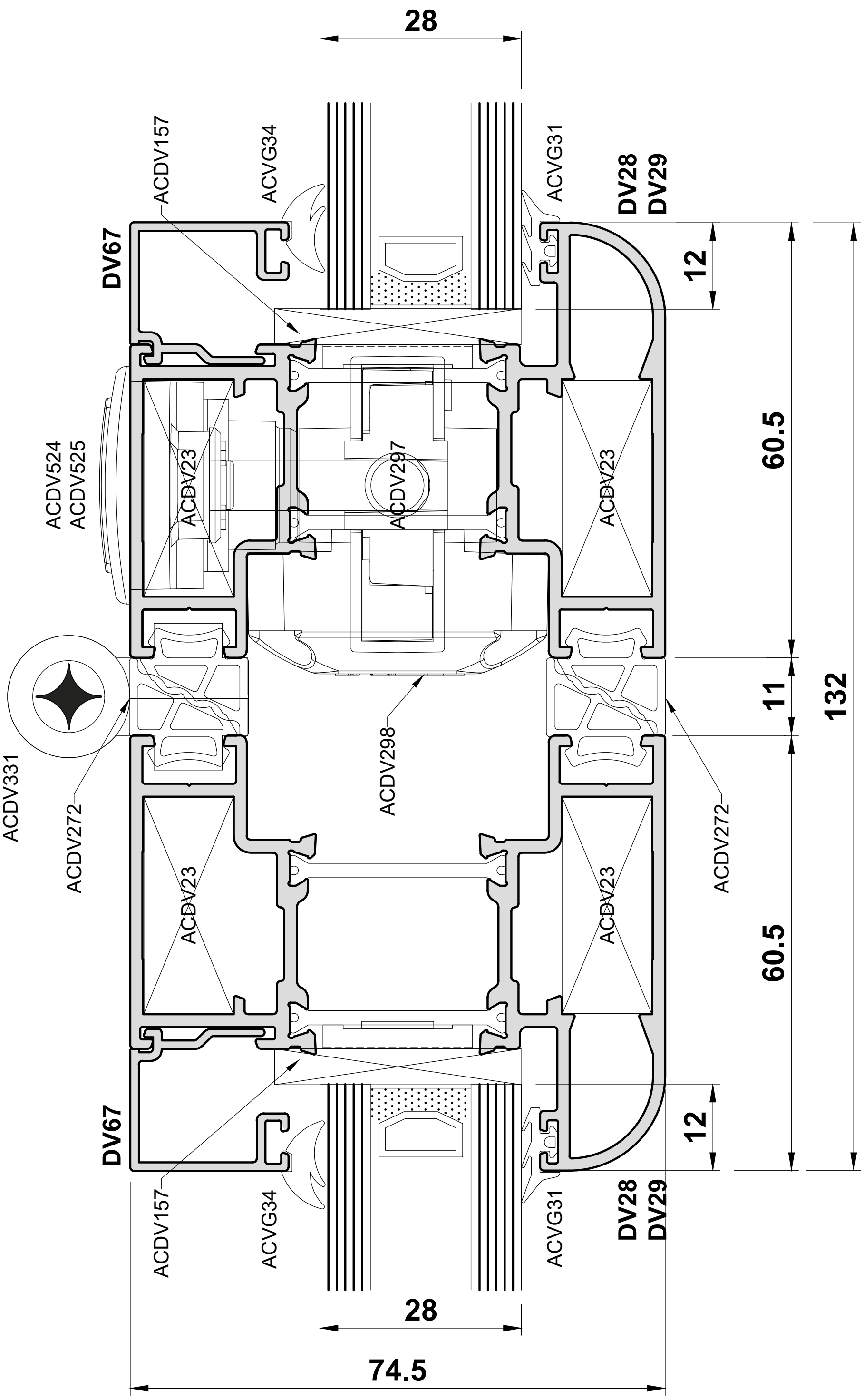
Open Out - Detail 3C

Do Not Scale From This Drawing

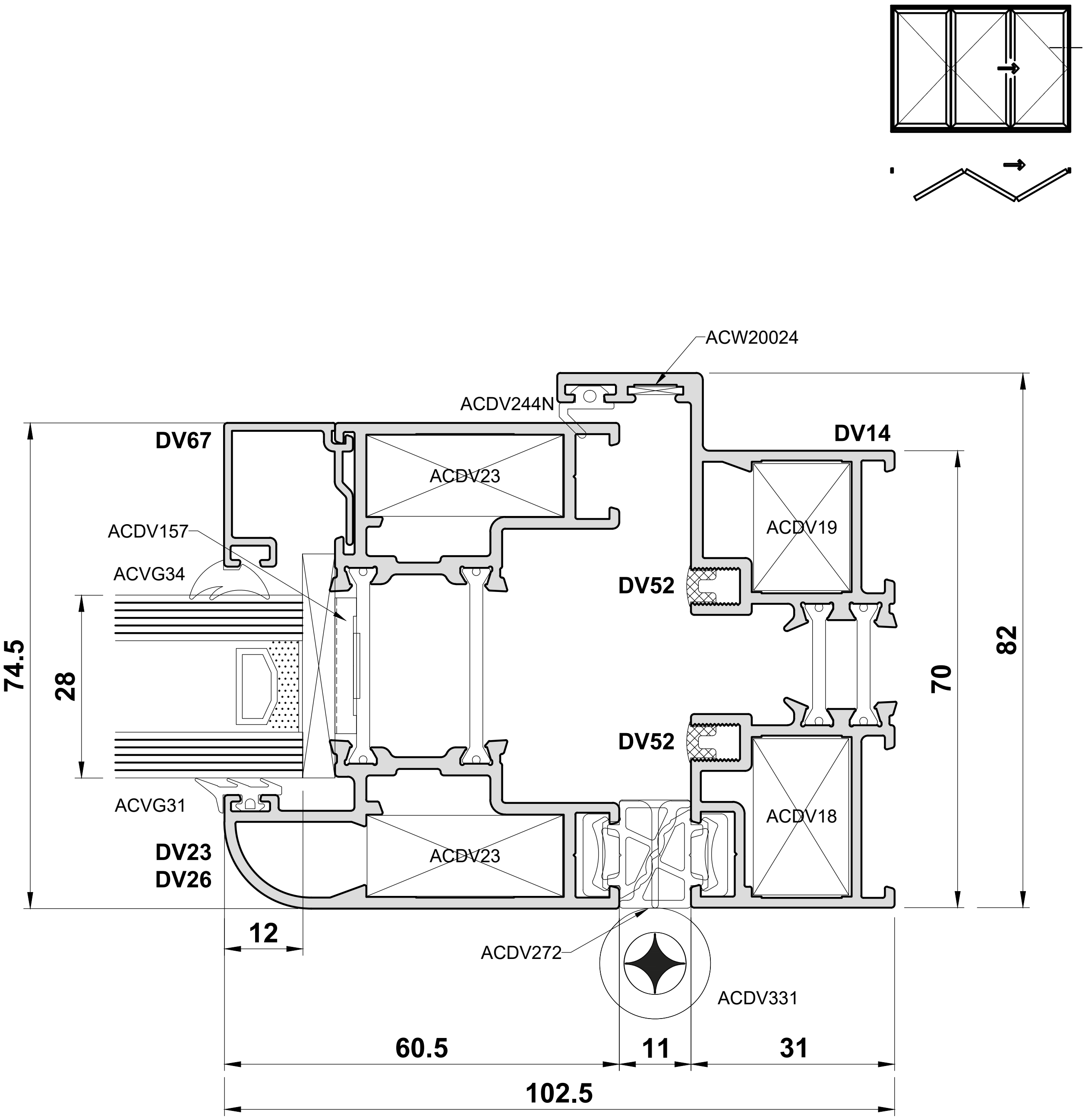
Open Out - Detail 3D





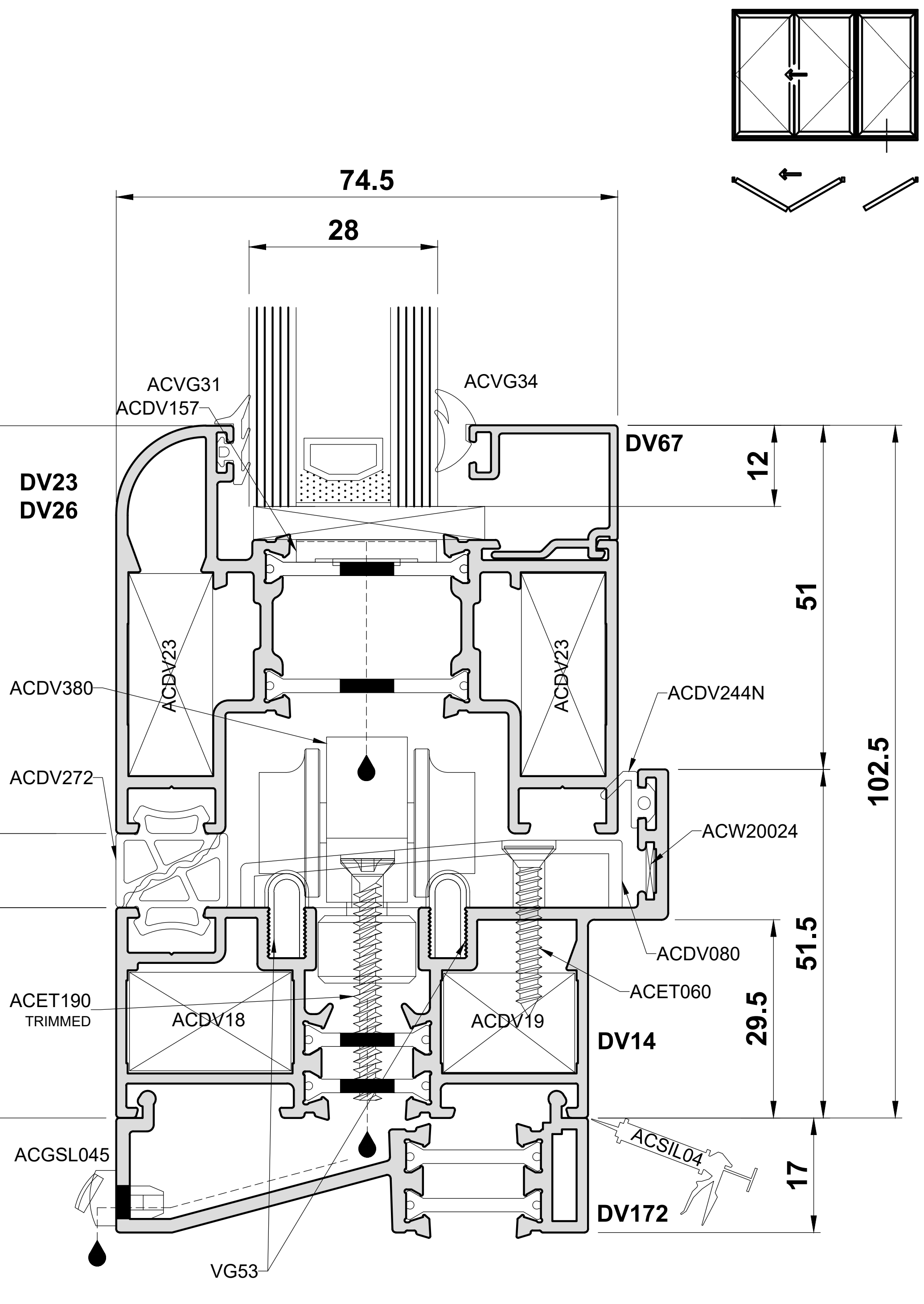
Do Not Scale From This Drawing

Open Out - Detail 4



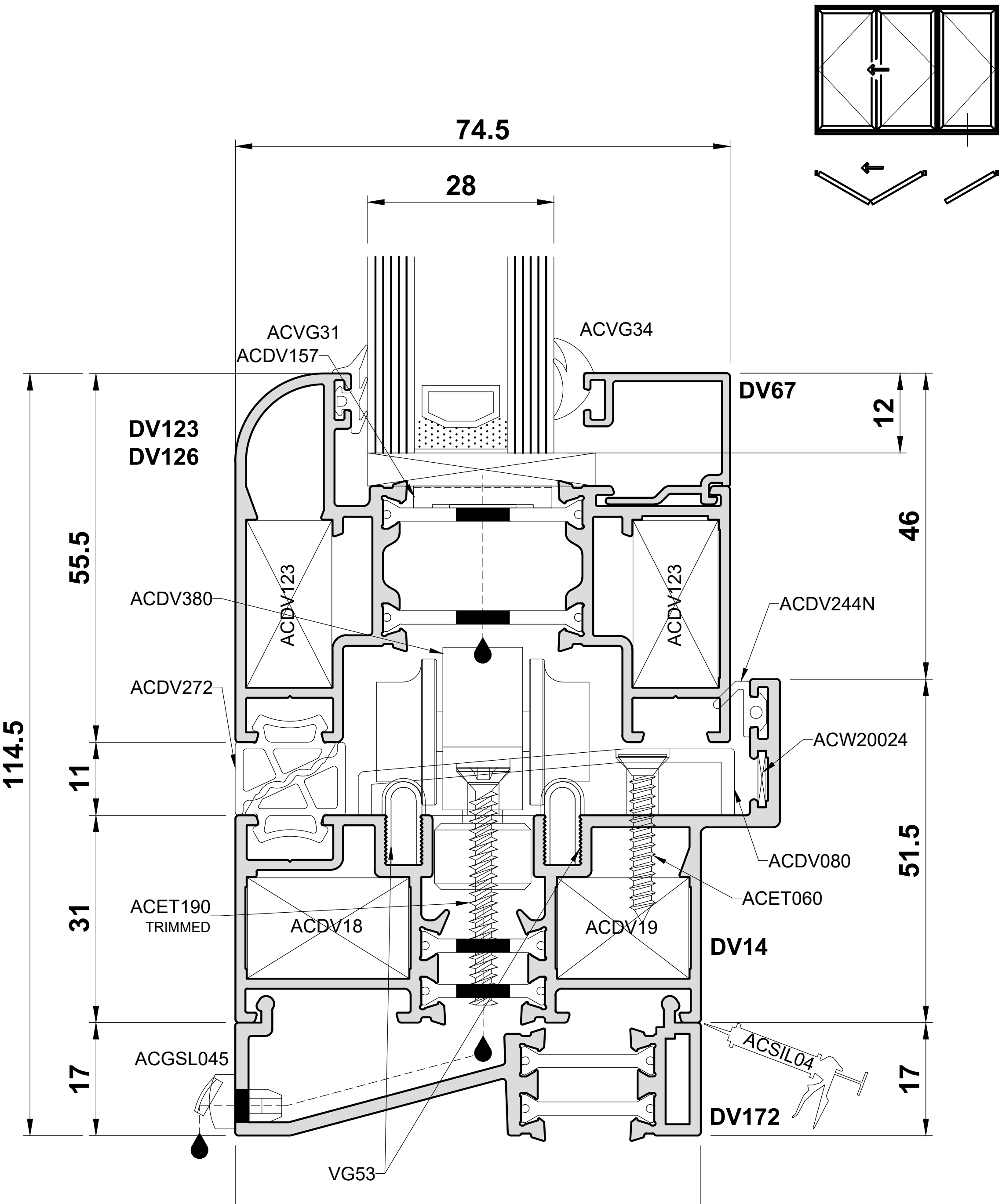
Do Not Scale From This Drawing

Open Out - Detail 5A



Do Not Scale From This Drawing

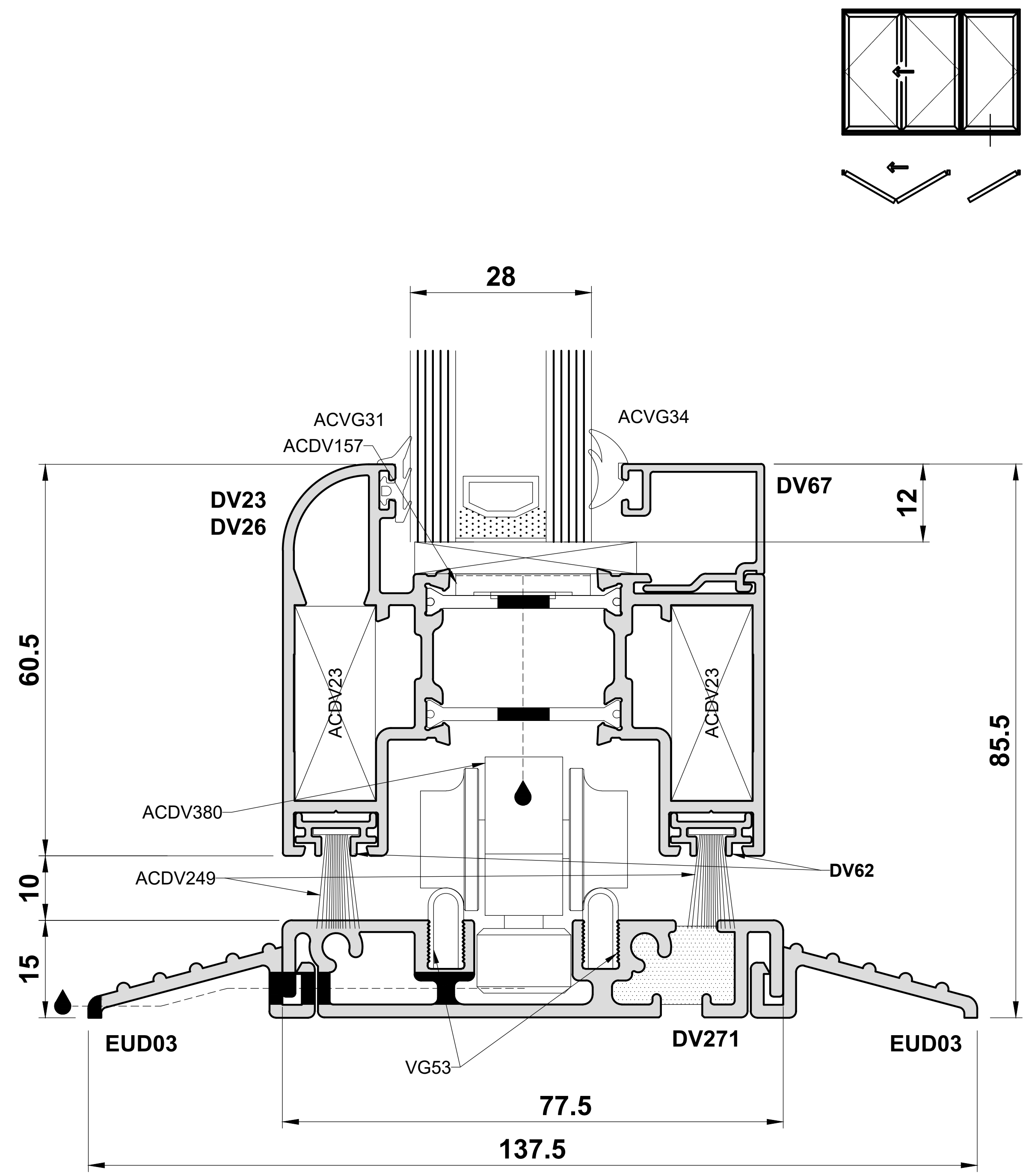
Open Out - Detail 5B



Do Not Scale From This Drawing

ISSUED: JUNE 2021

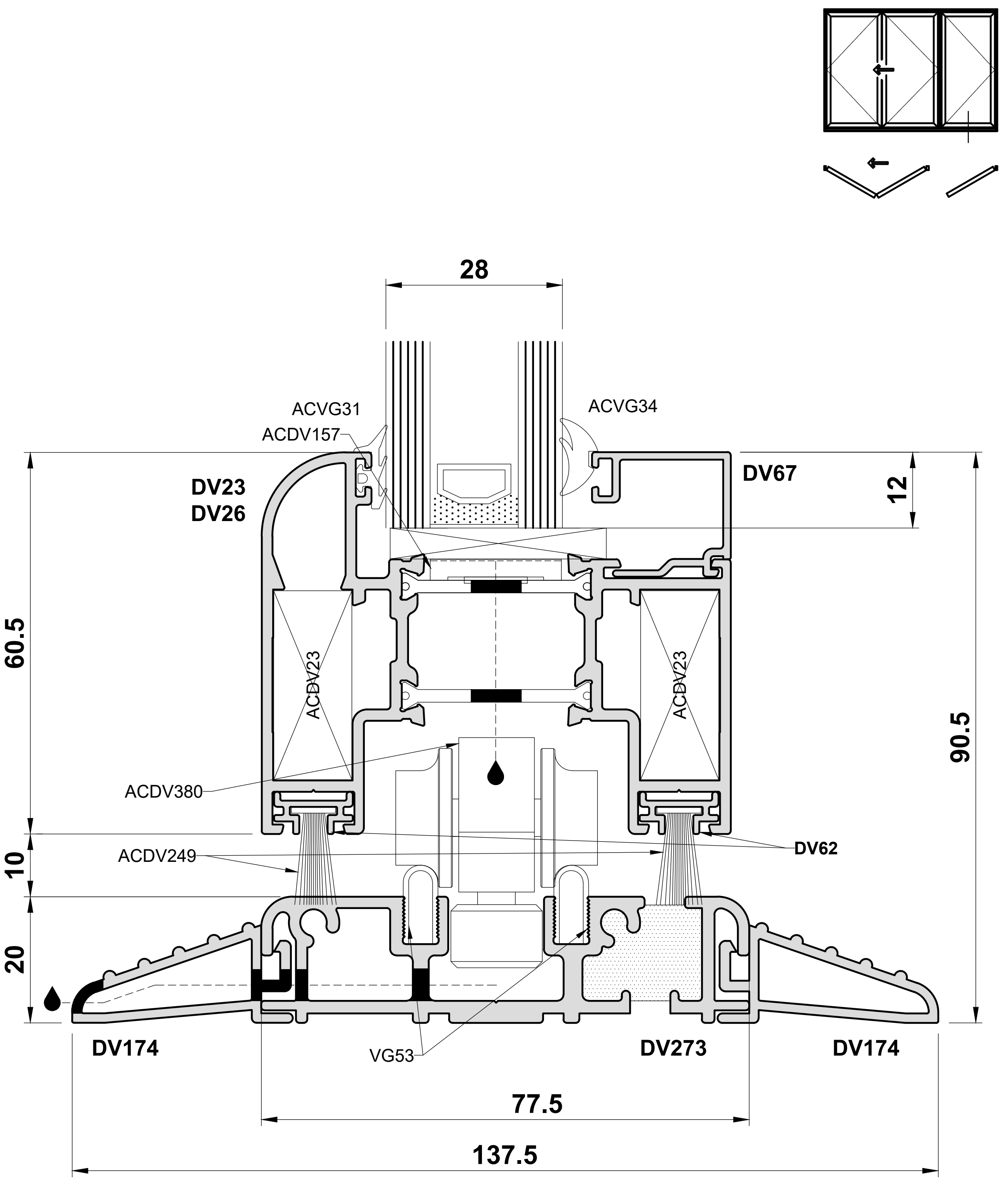
Open Out - Detail 5C



Do Not Scale From This Drawing

Visofold 1000

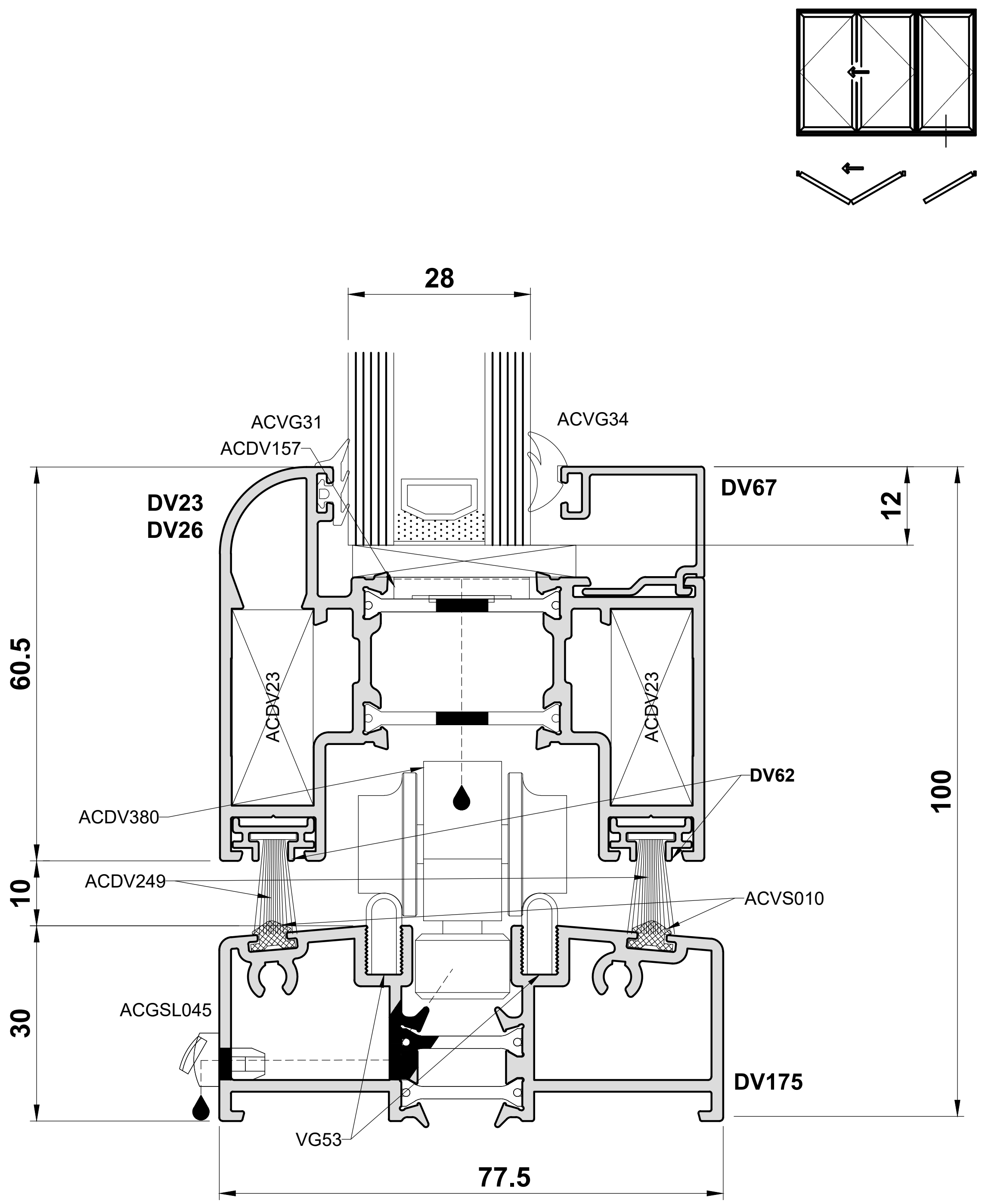
Open Out - Detail 5D



Do Not Scale From This Drawing

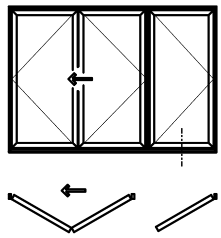
ISSUED: JUNE 2021

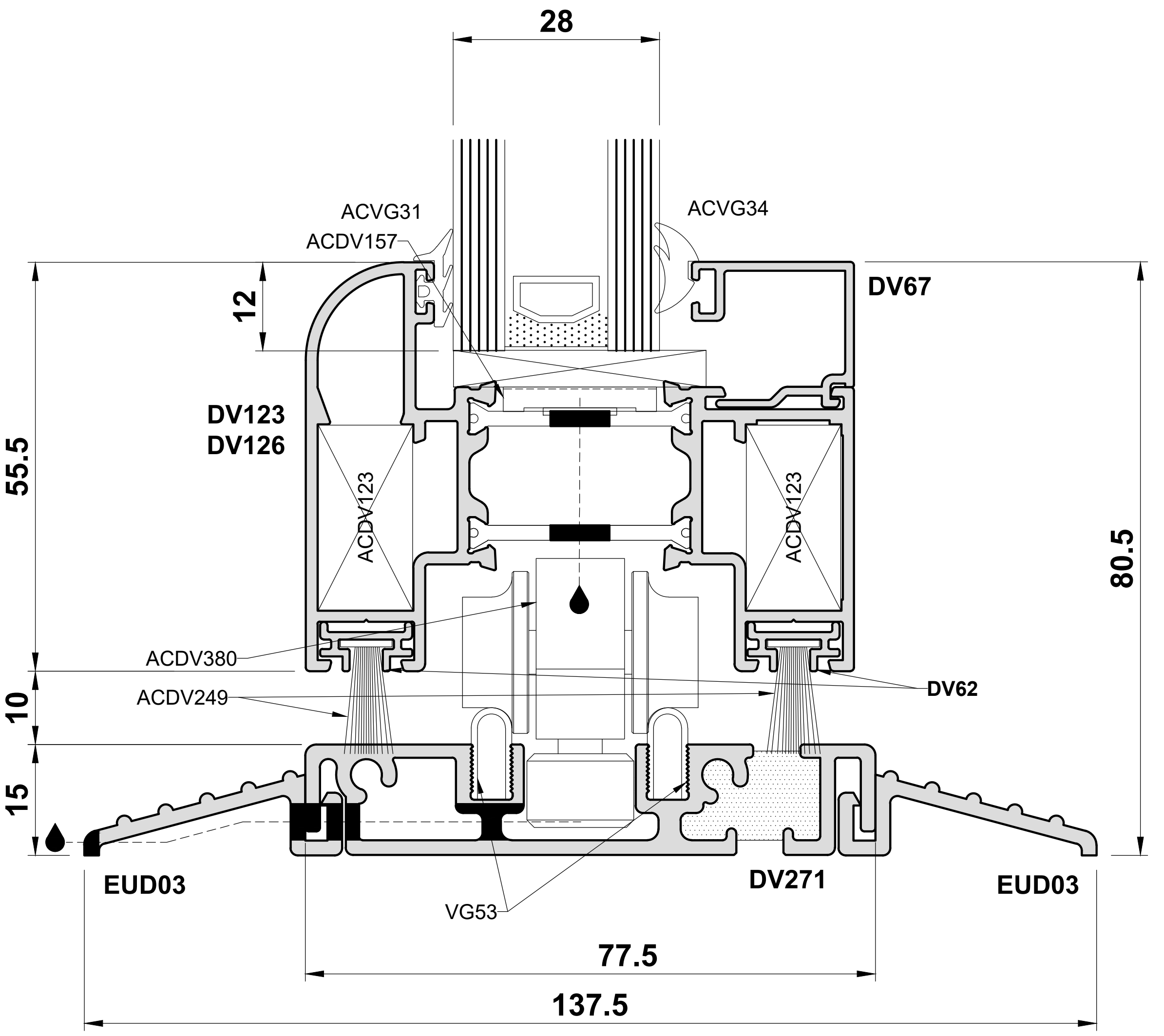
Open Out - Detail 5E



Do Not Scale From This Drawing

Open Out - Detail 5F

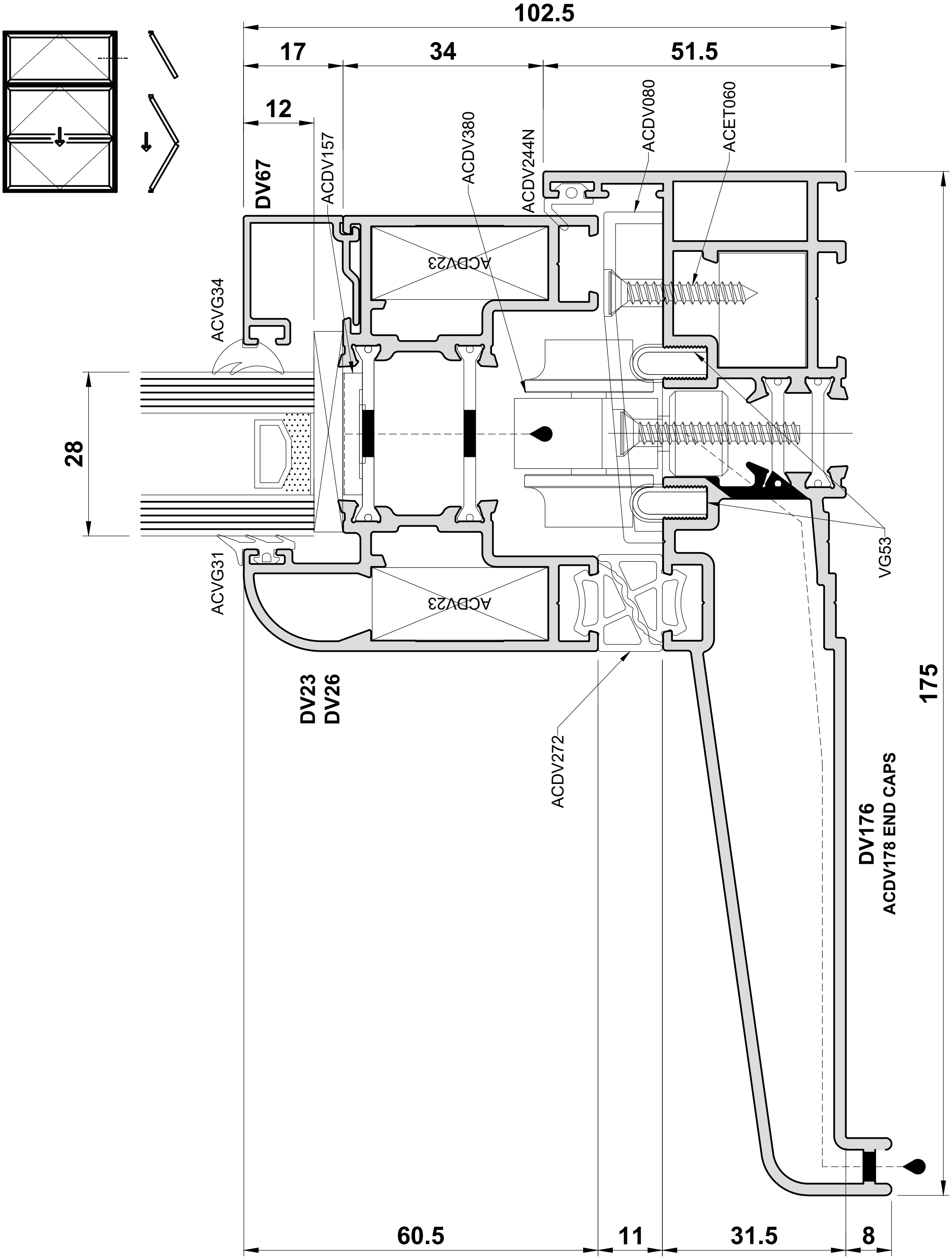




Do Not Scale From This Drawing

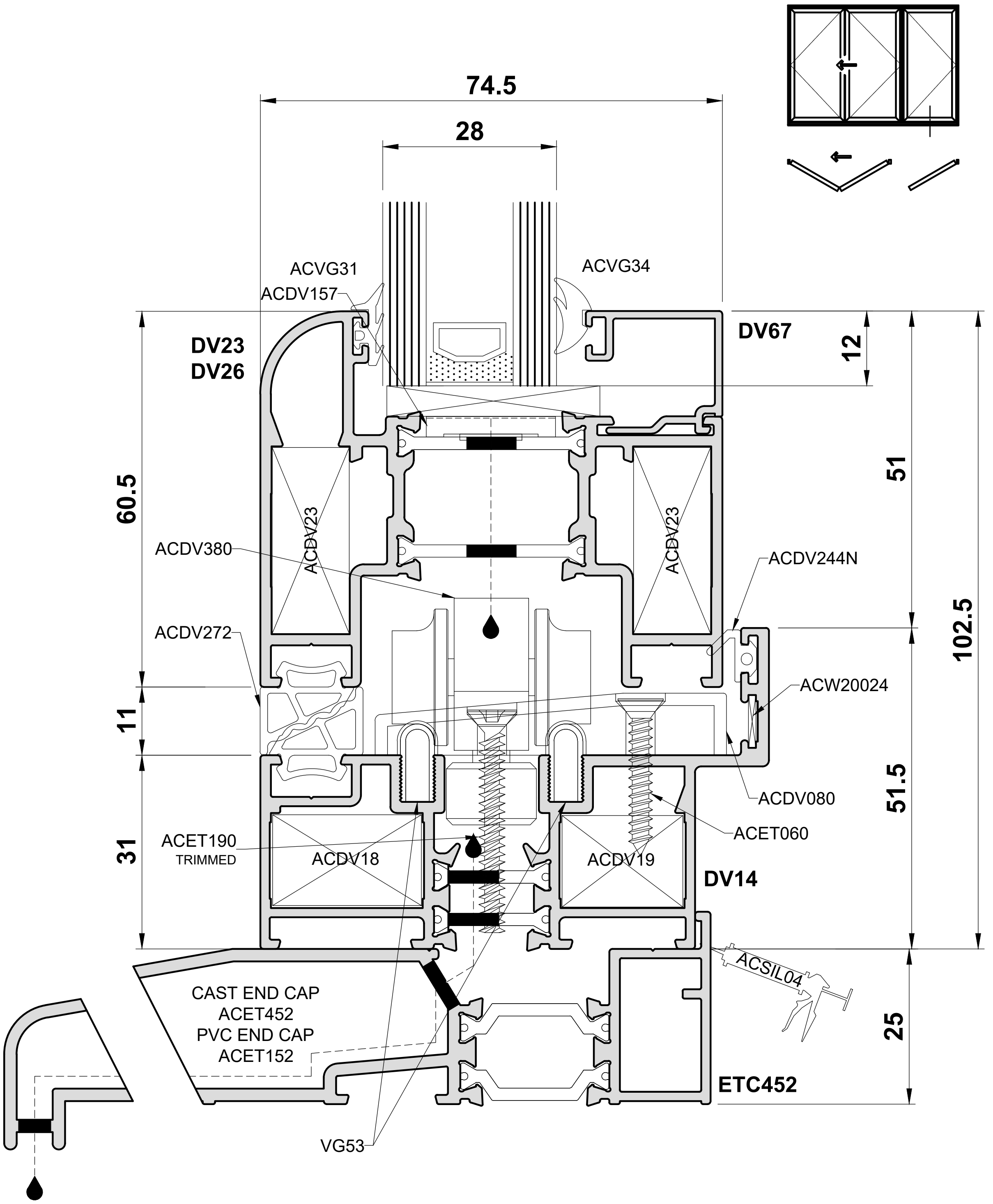
ISSUED: JUNE 2021

Open Out - Detail 5G



Do Not Scale From This Drawing

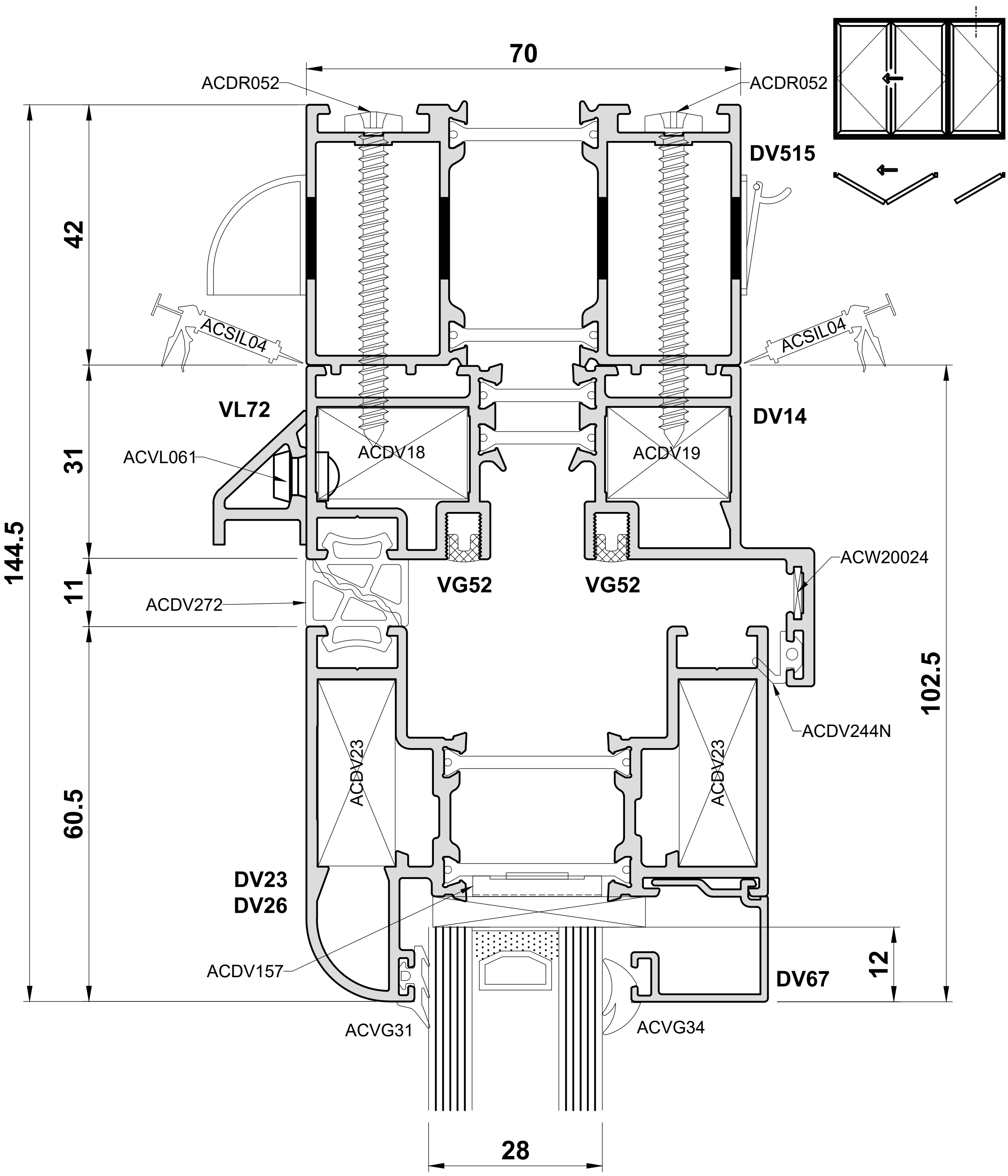
Open Out - Detail 5H



Do Not Scale From This Drawing

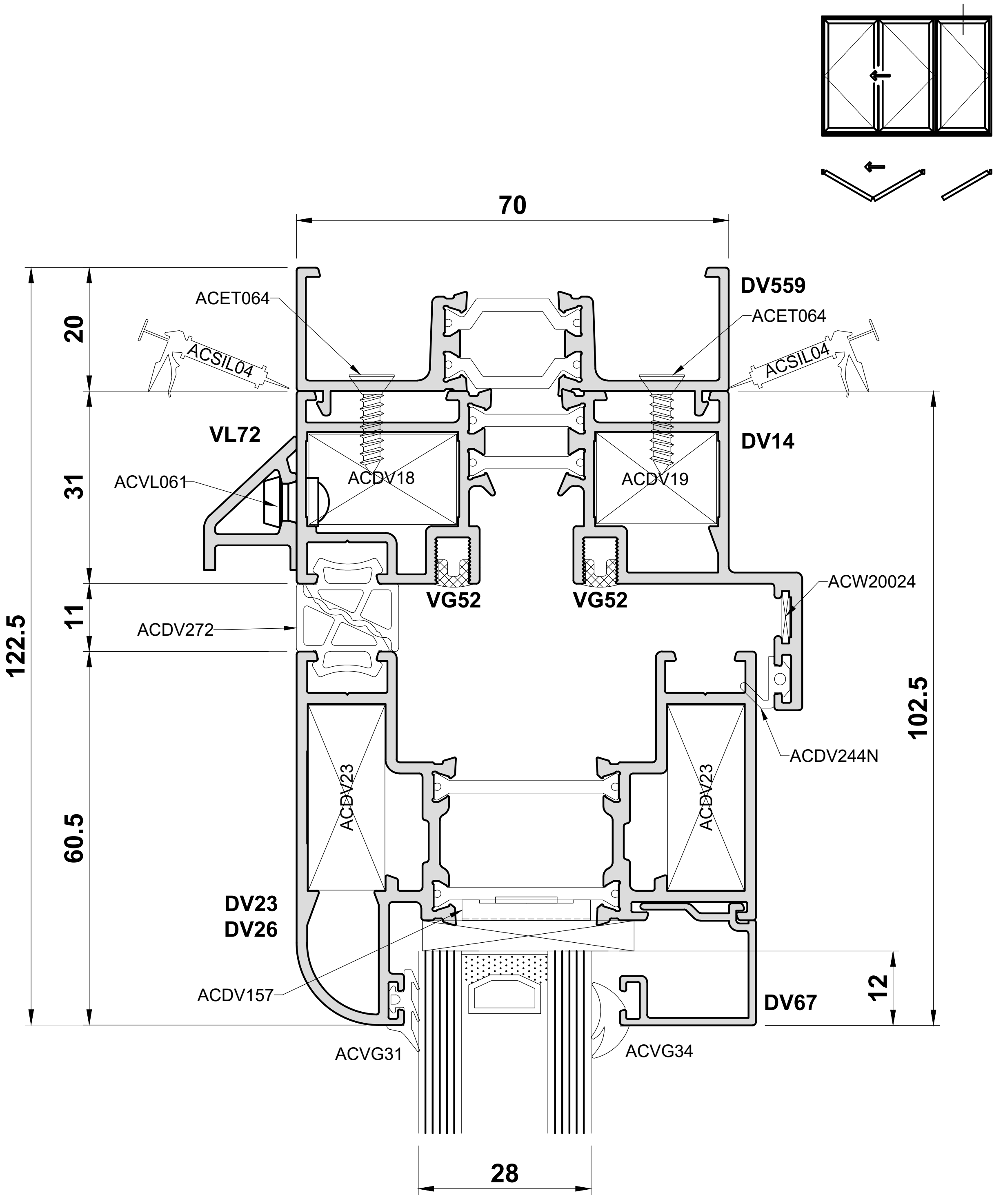
ISSUED: JUNE 2021

Open Out - Detail 6A



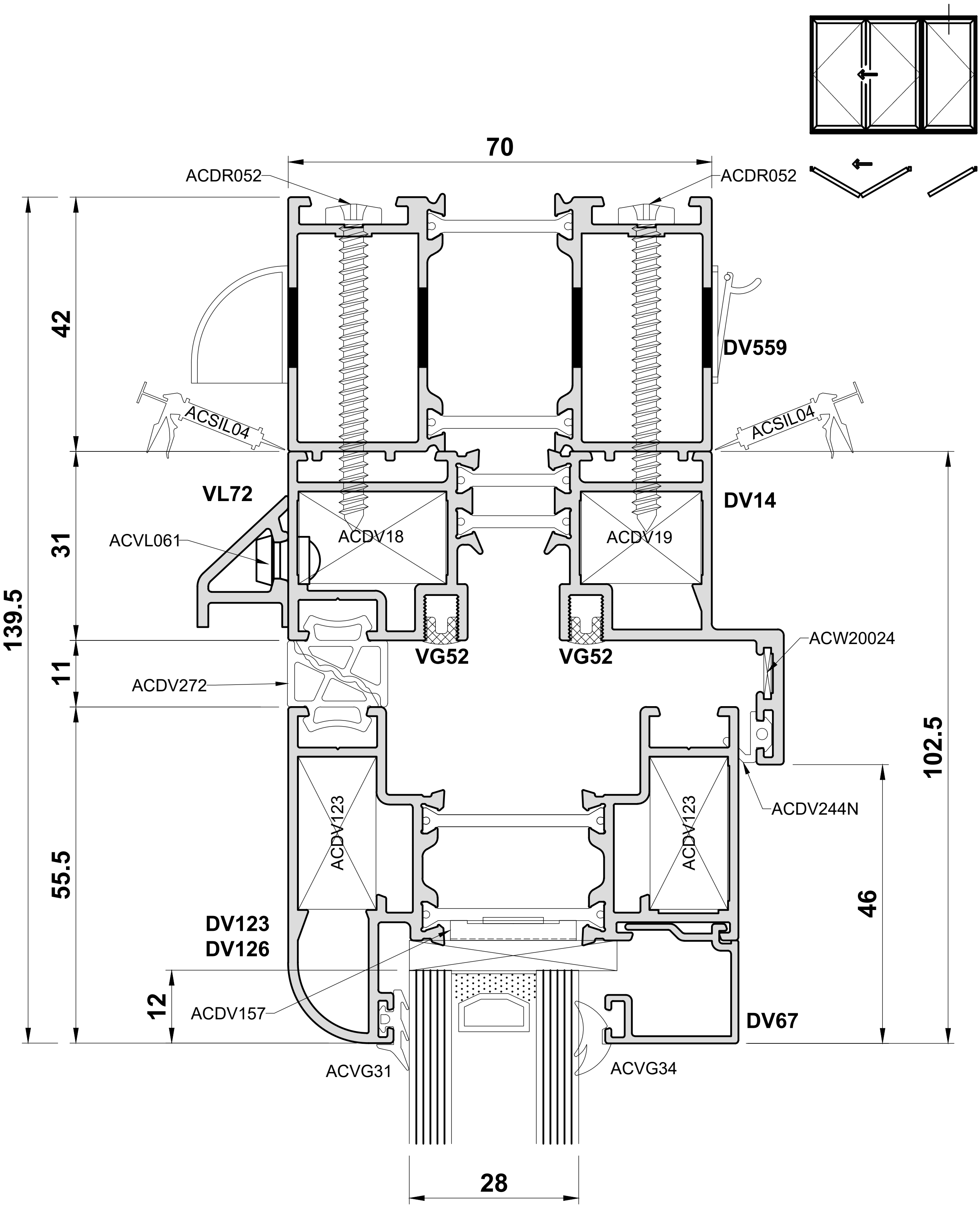
Do Not Scale From This Drawing

Open Out - Detail 6B



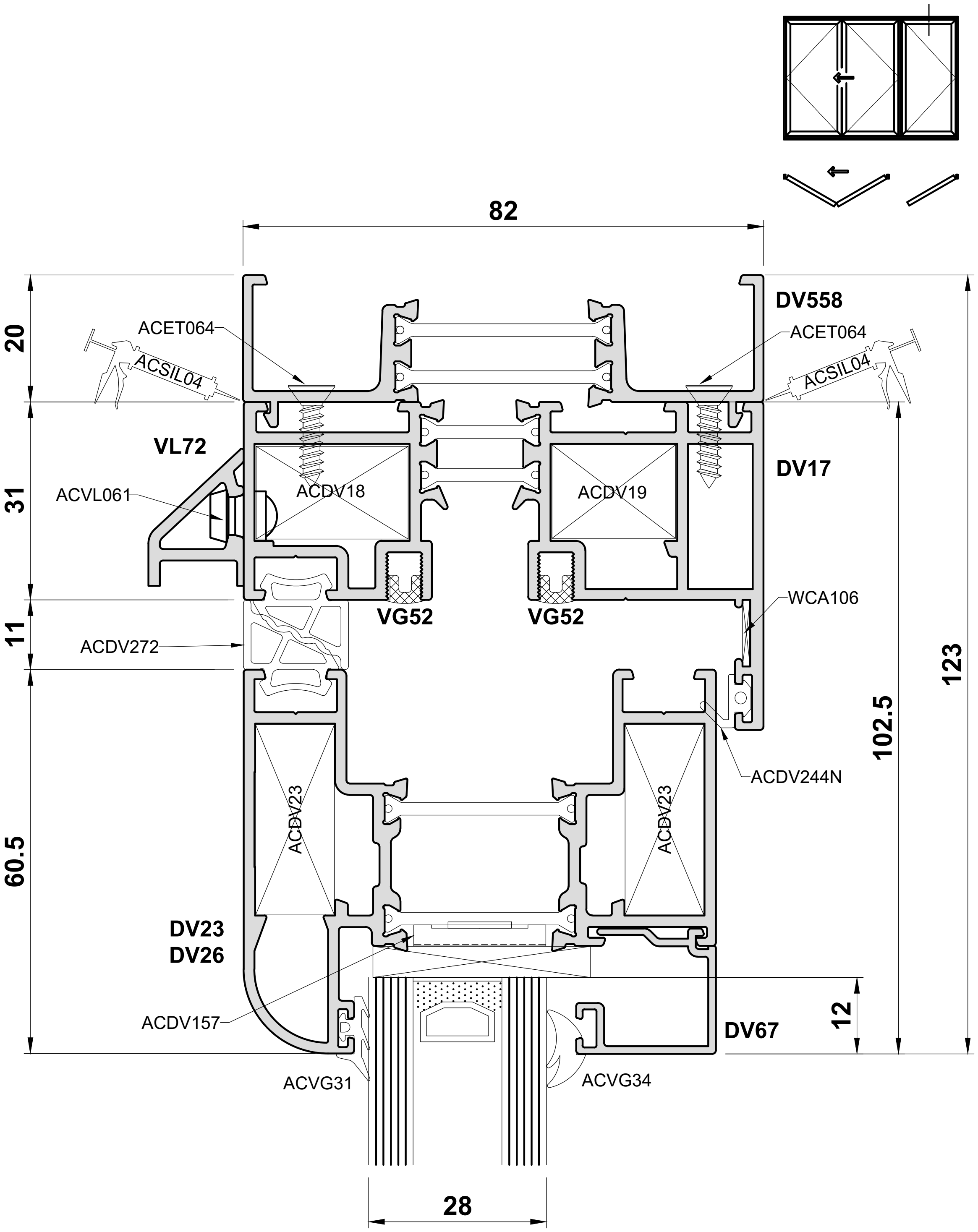
Do Not Scale From This Drawing

Open Out - Detail 6C



Do Not Scale From This Drawing

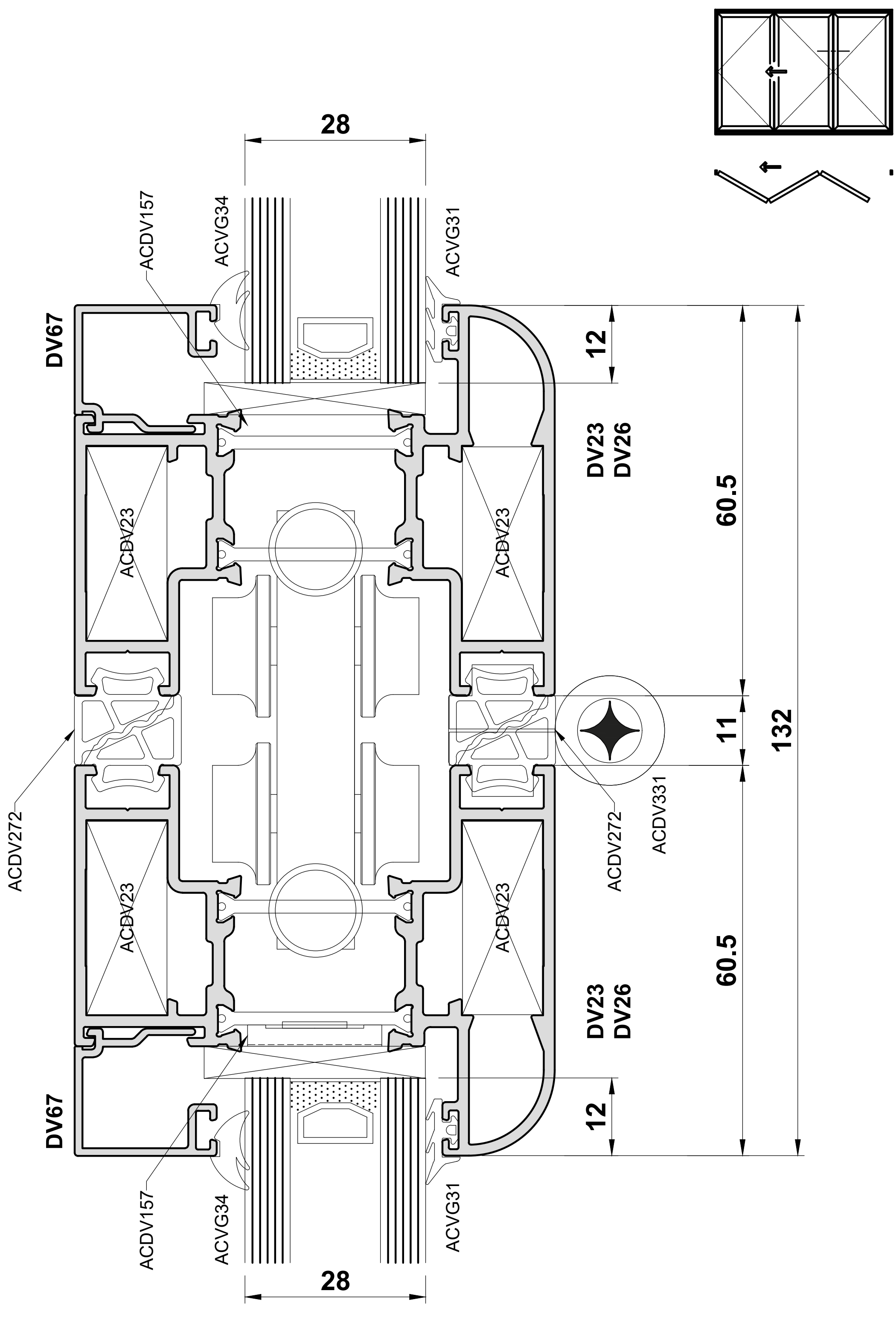
Open Out - Detail 6D



Do Not Scale From This Drawing

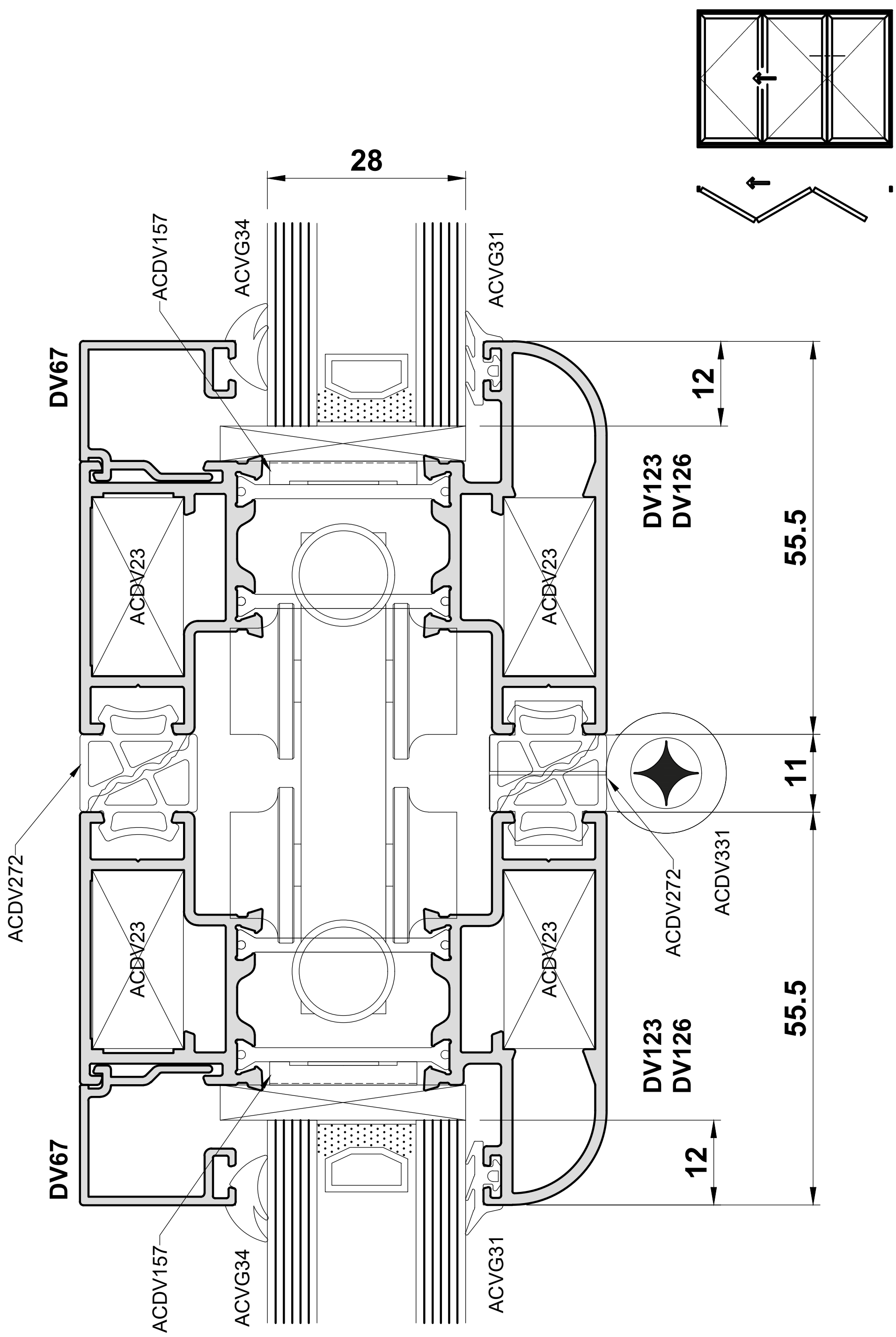
ISSUED: JUNE 2021

Open Out - Detail 7A



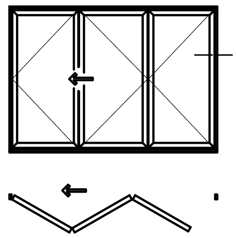
Do Not Scale From This Drawing

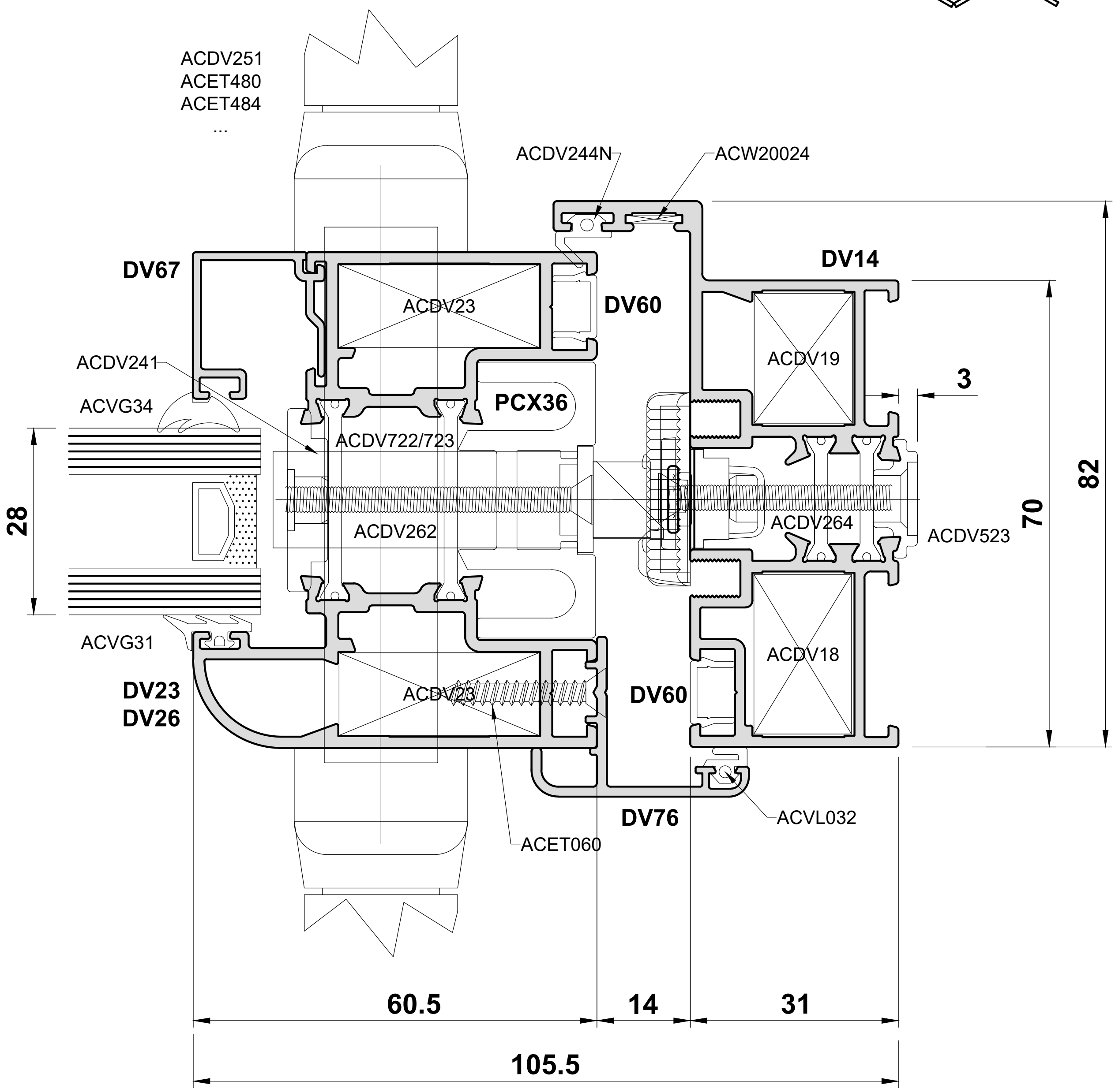
Open Out - Detail 7B



Do Not Scale From This Drawing

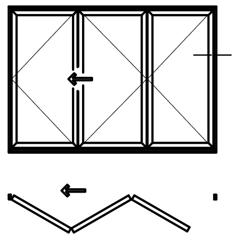
Open Out - Detail 8A

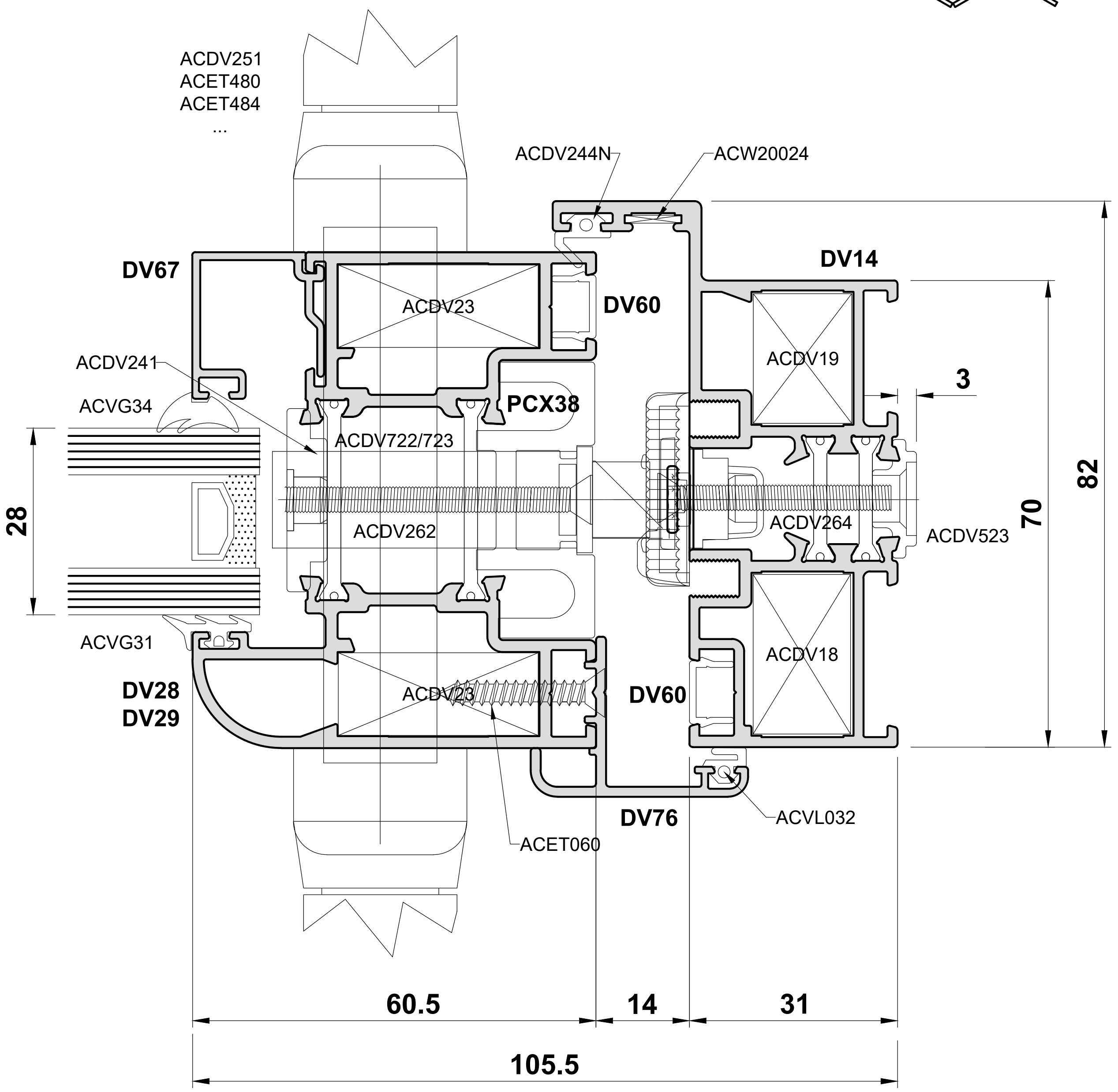




Do Not Scale From This Drawing

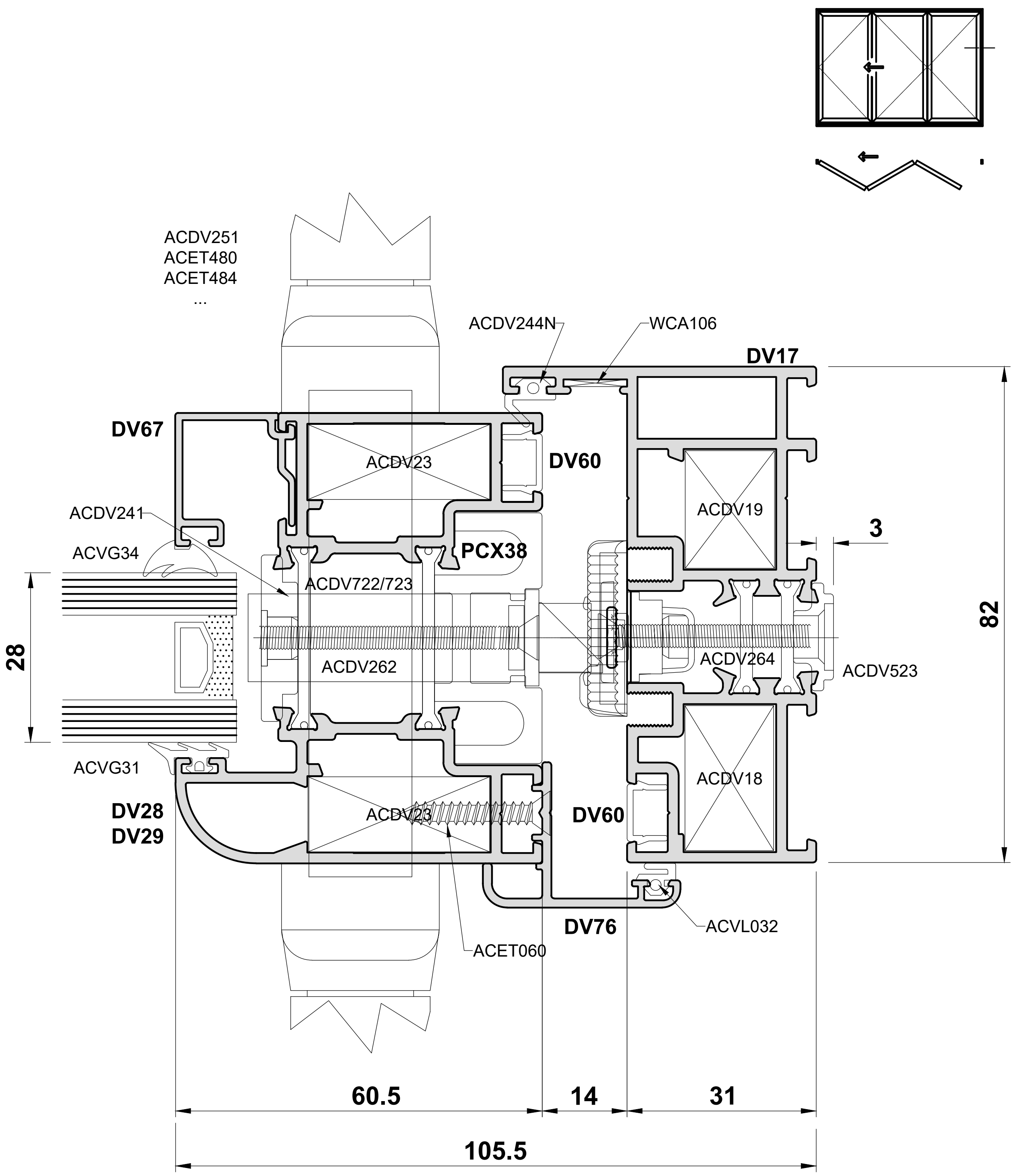
Open Out - Detail 8B





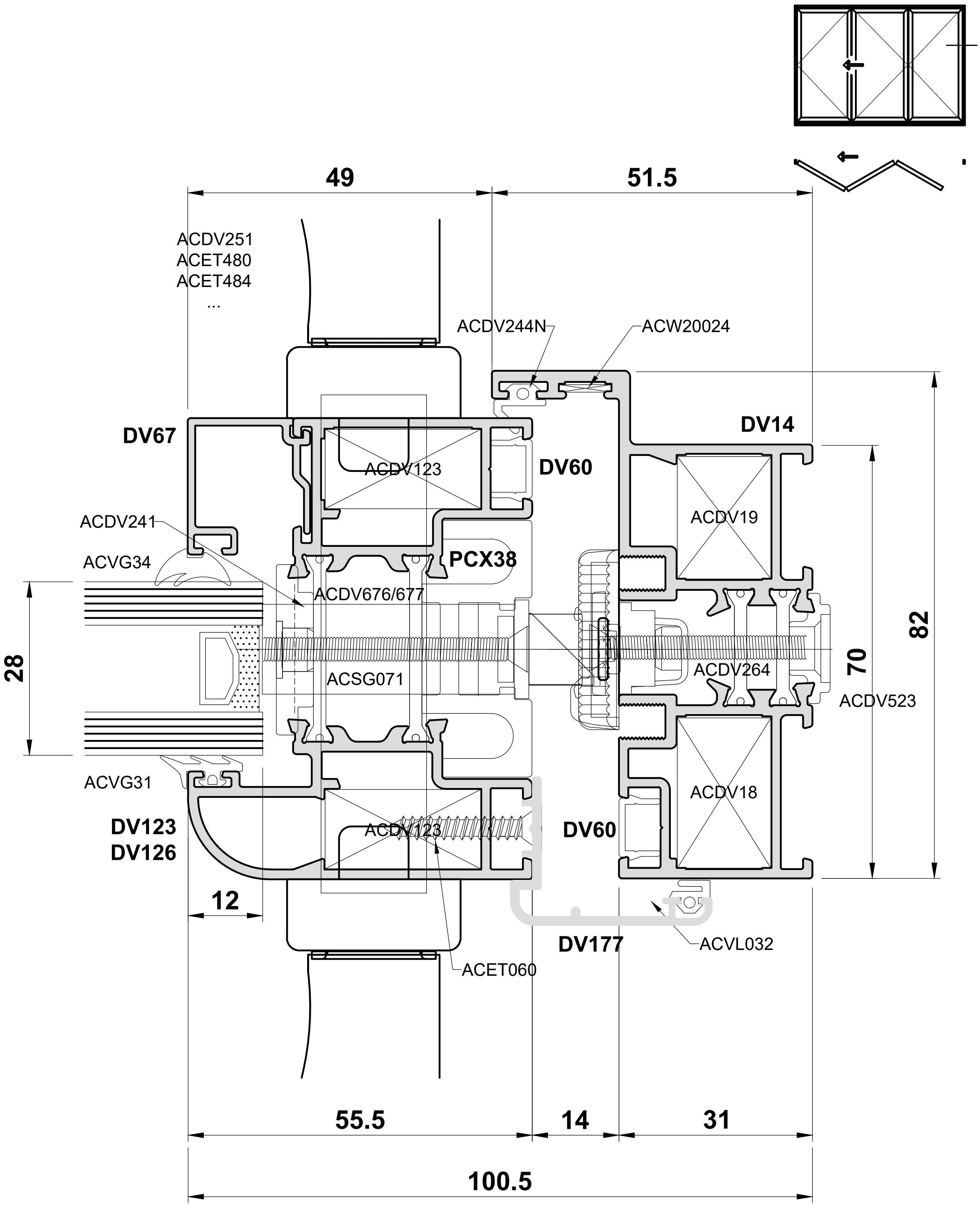
Do Not Scale From This Drawing

Open Out - Detail 8C



Do Not Scale From This Drawing

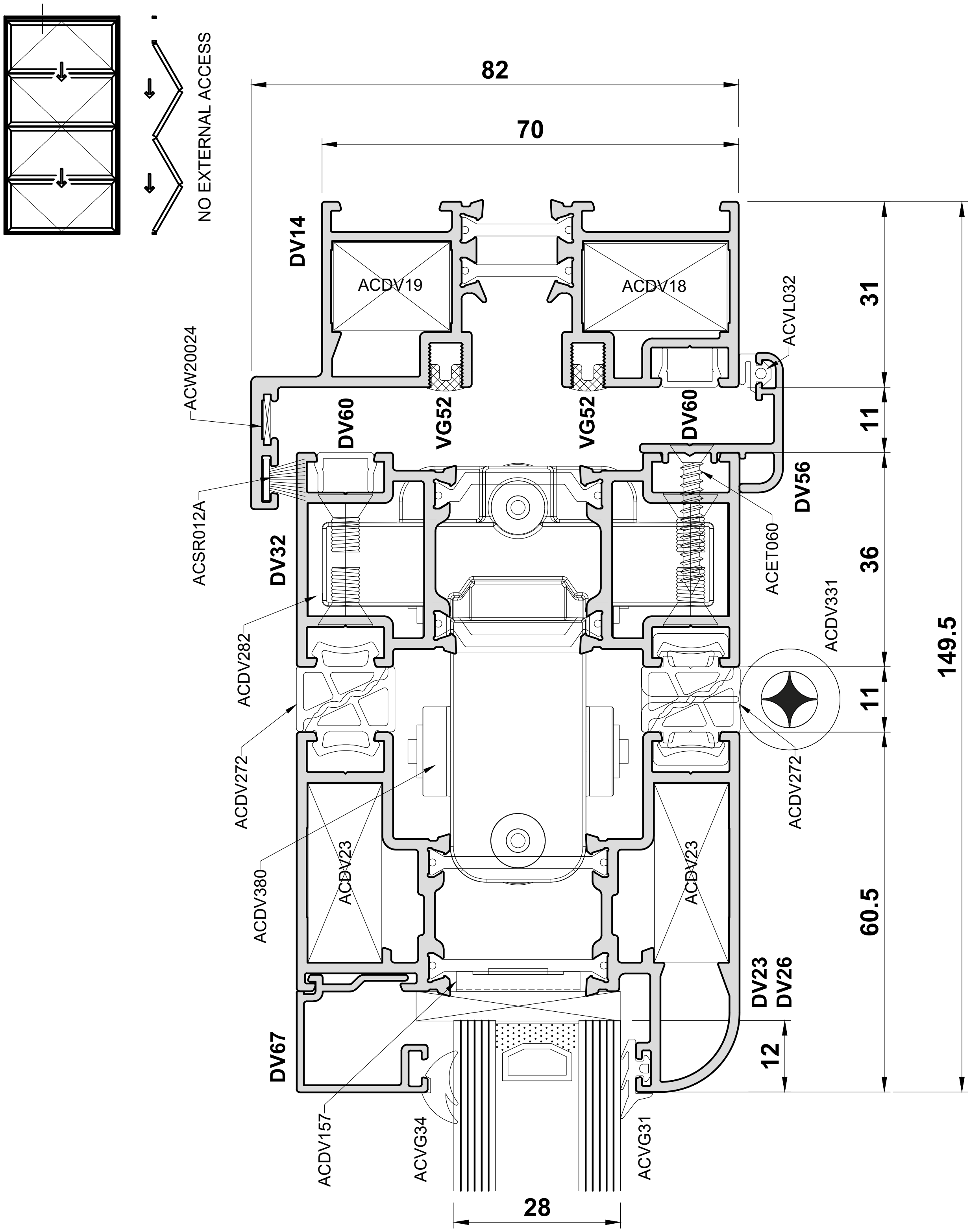
Open Out - Detail 8D



Do Not Scale From This Drawing

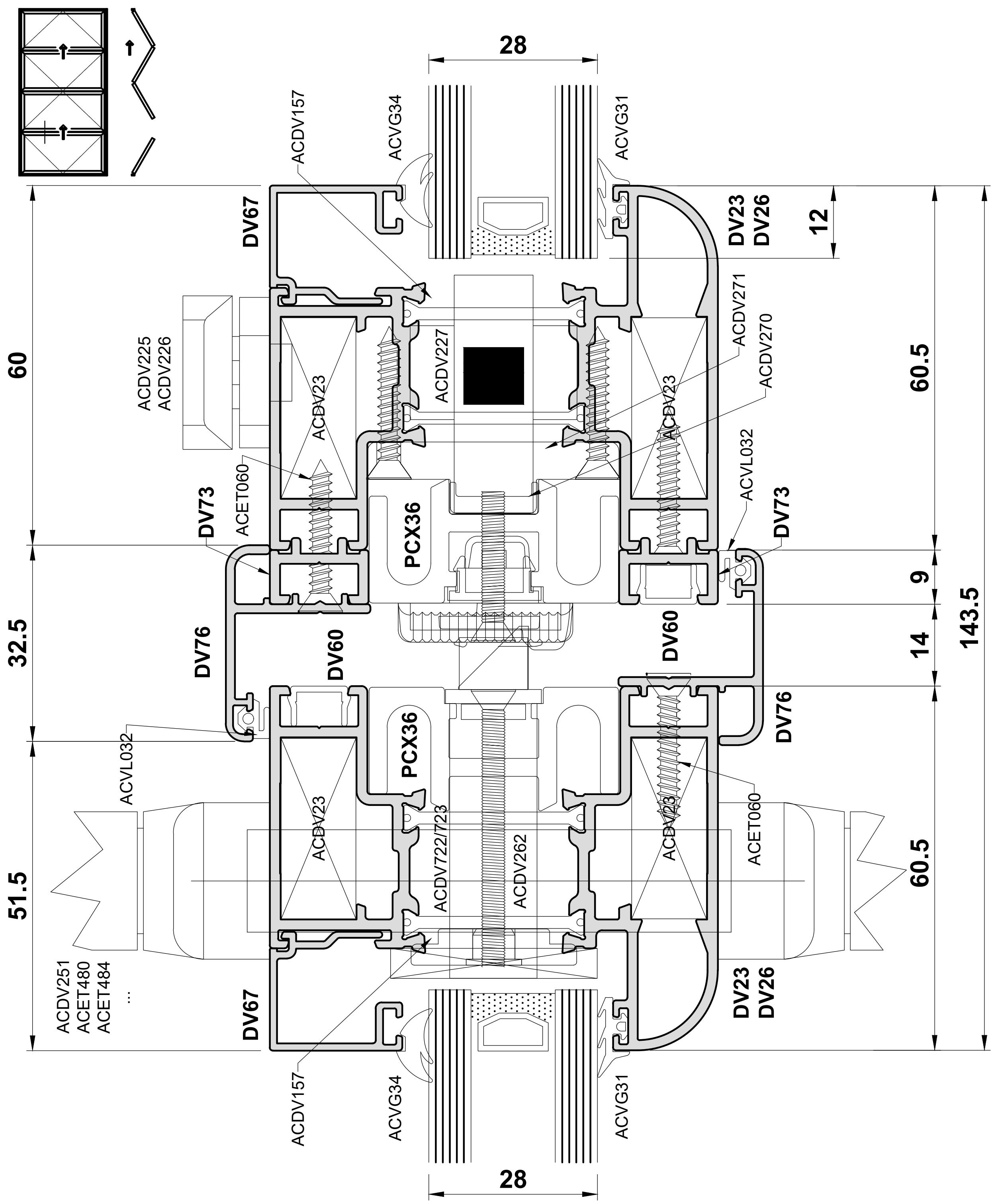
ISSUED: JUNE 2021

Open Out - Detail 9



Do Not Scale From This Drawing

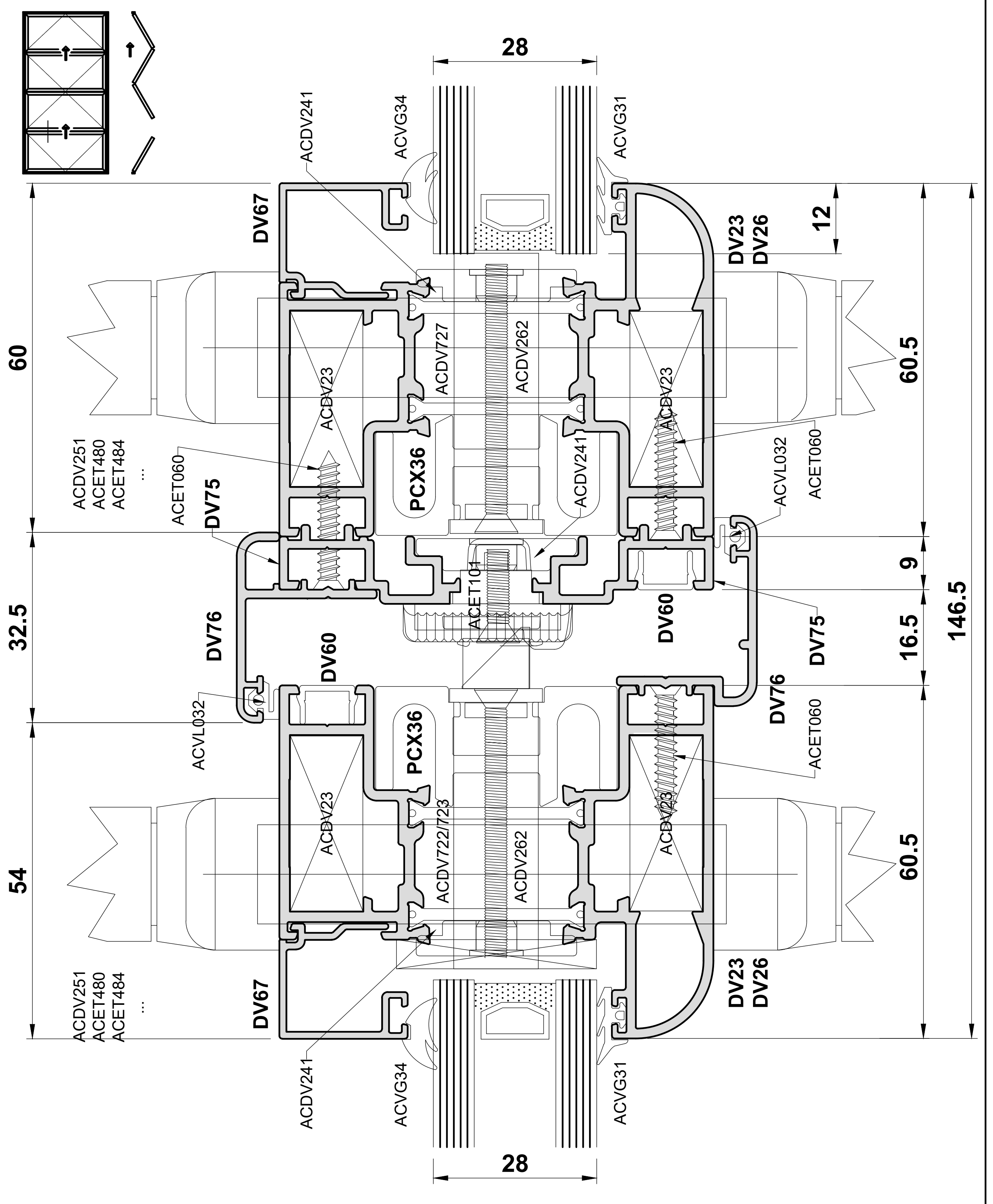
Open Out - Detail 10A



Do Not Scale From This Drawing

ISSUED: JUNE 2021

Open Out - Detail 10B



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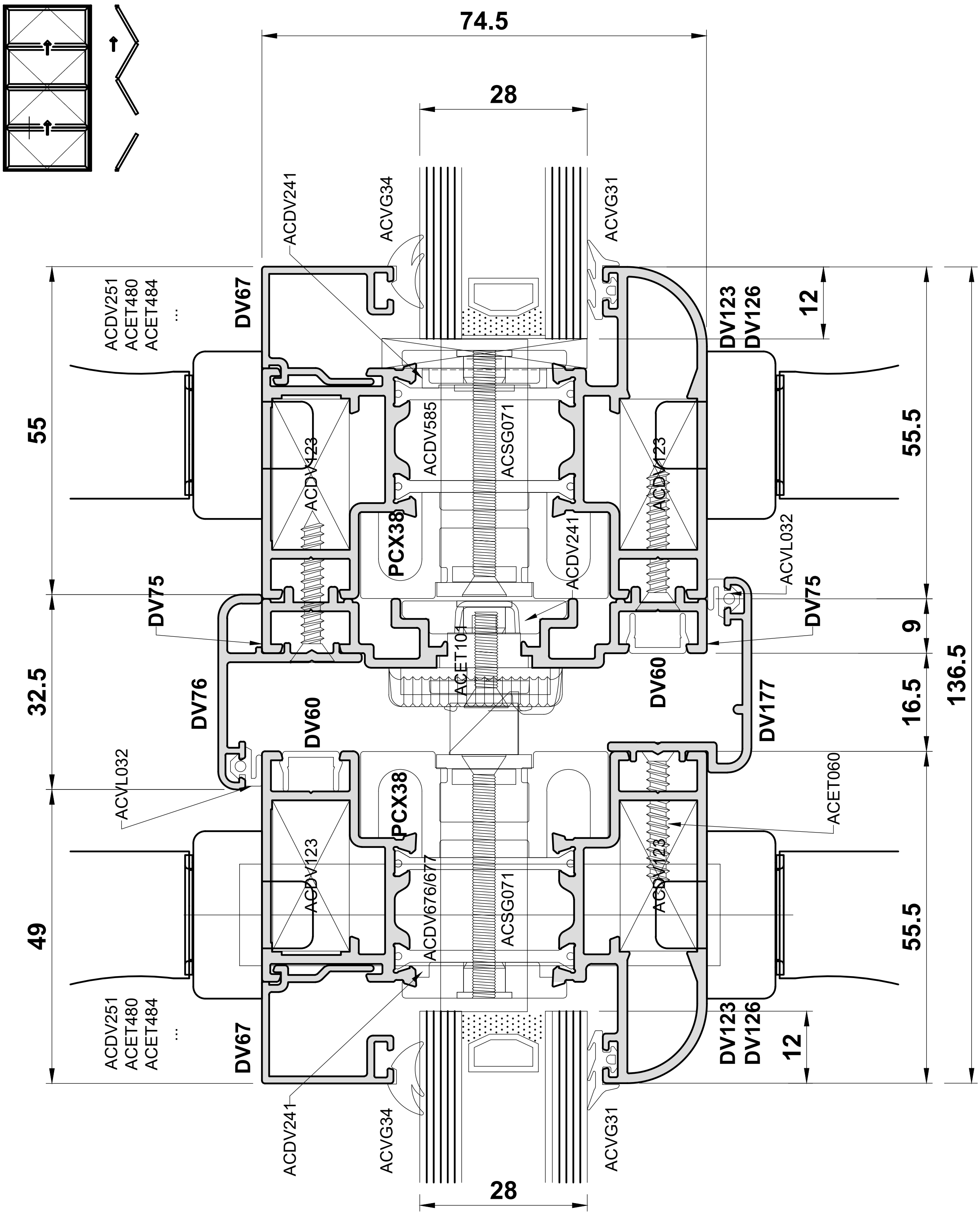
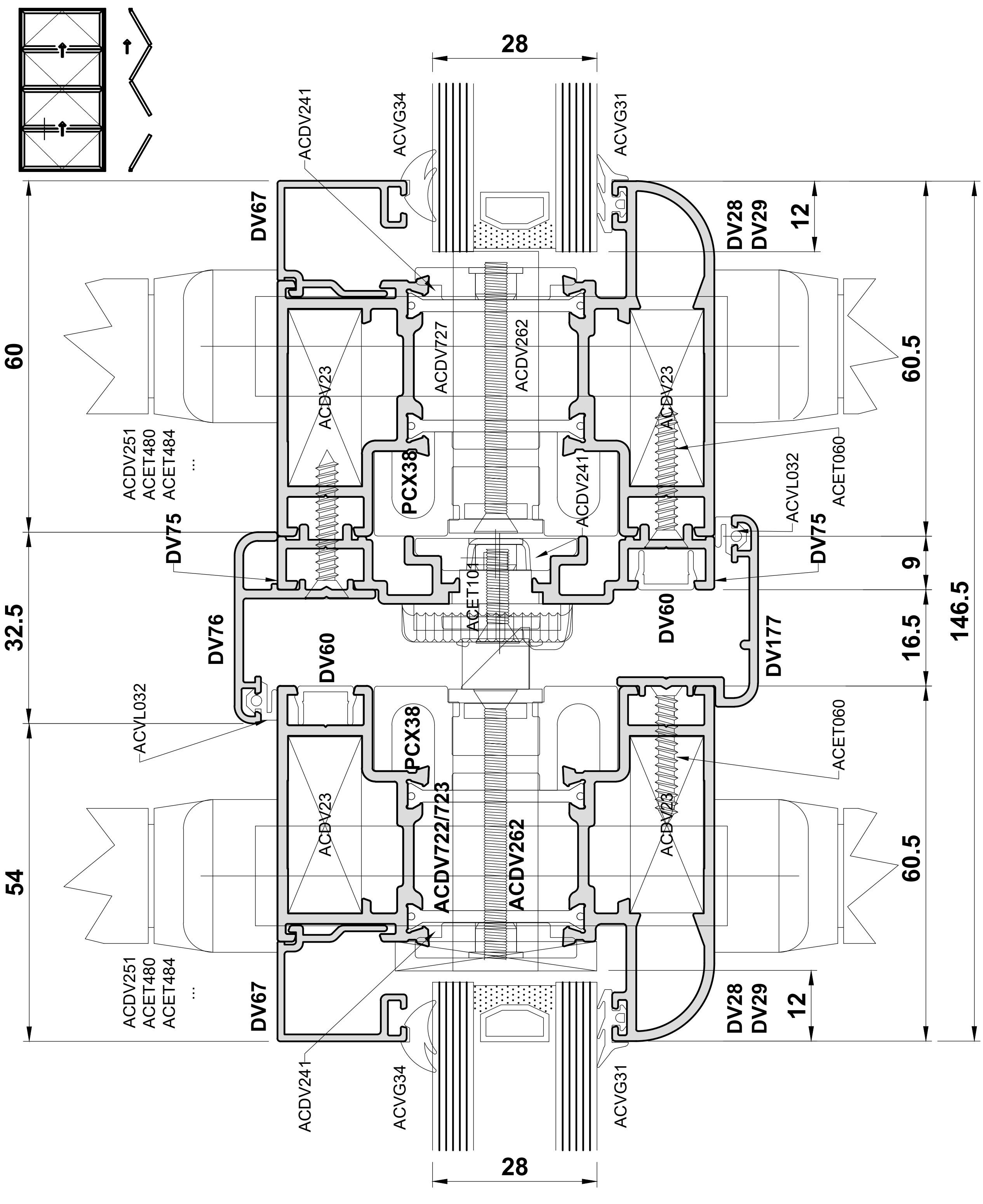
Open Out - Detail 10C



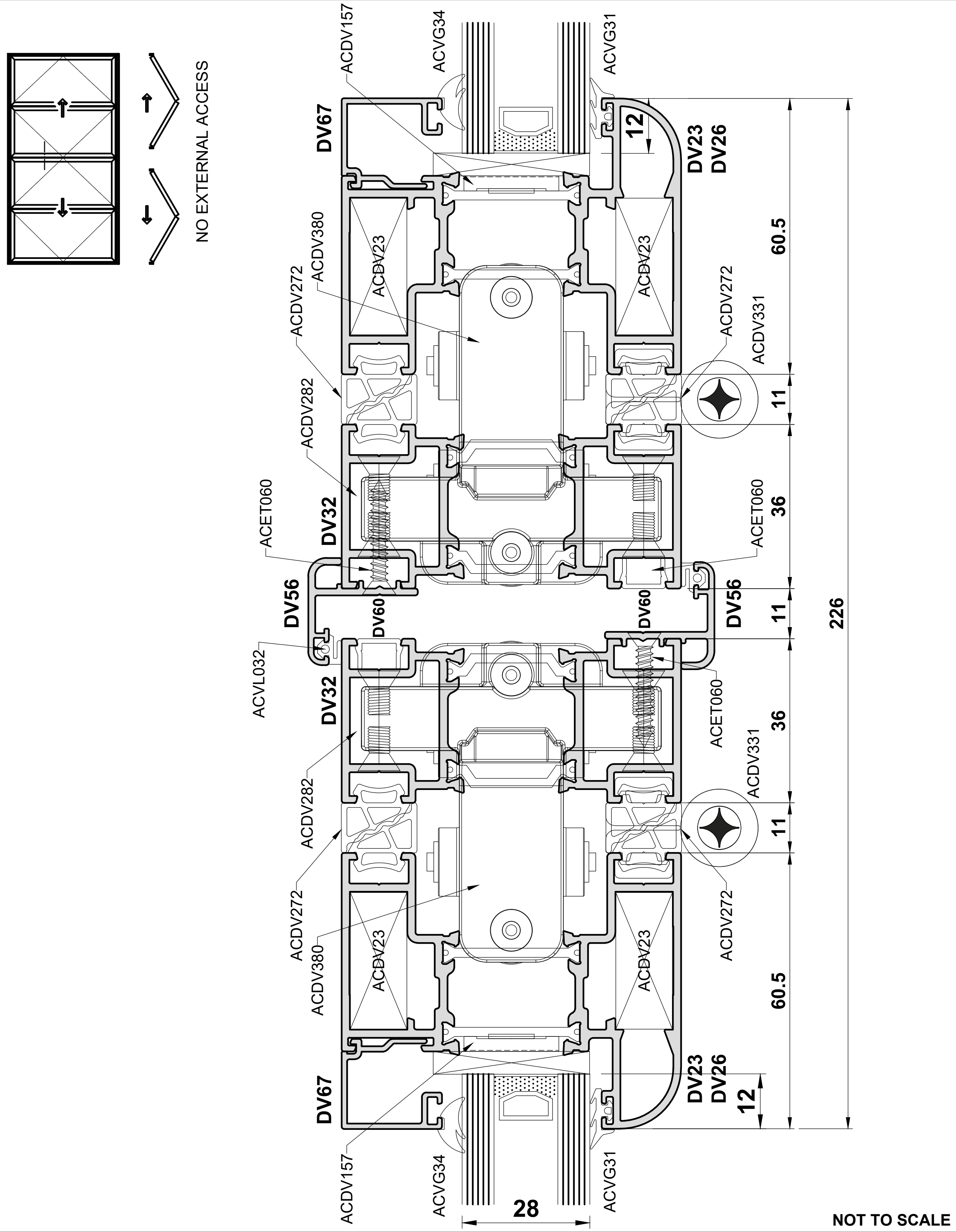
Do Not Scale From This Drawing

Open Out - Detail 10D



Do Not Scale From This Drawing

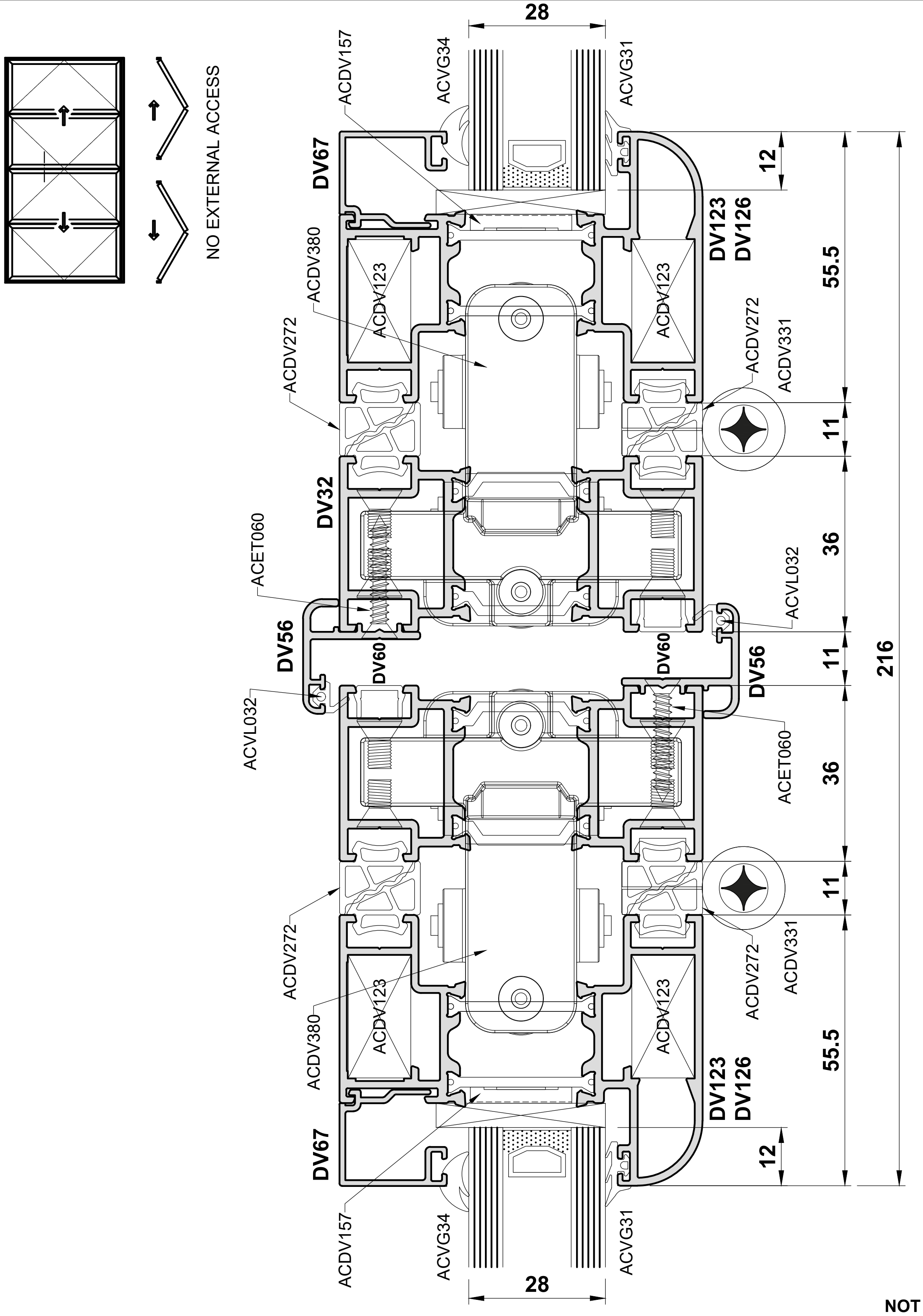
Open Out - Detail 11A



Do Not Scale From This Drawing

ISSUED: JUNE 2021

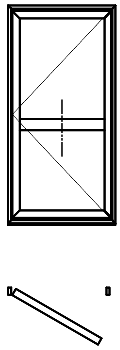
Open Out - Detail 11B

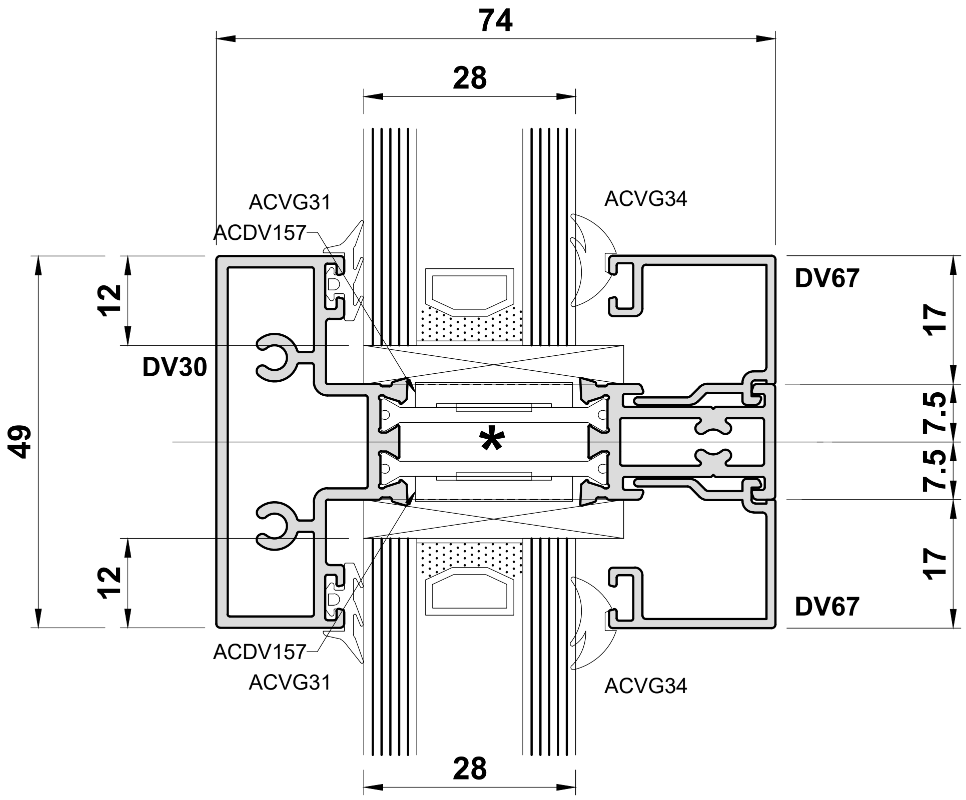


NOT TO SCALE

Do Not Scale From This Drawing

Open Out - Detail 12A



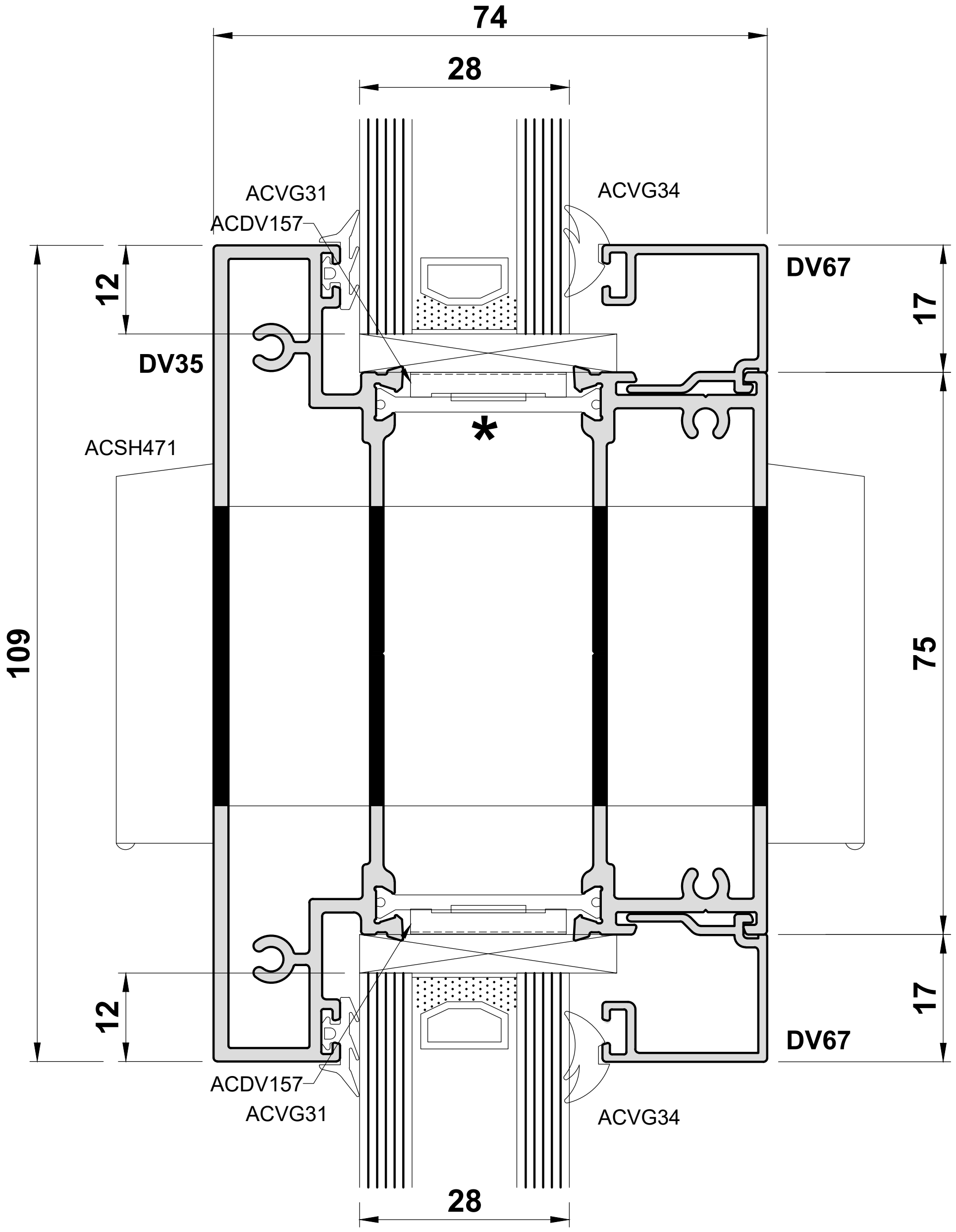


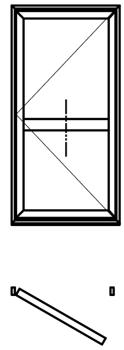
* Drained at join to stile

Do Not Scale From This Drawing

ISSUED: JUNE 2021

Open Out - Detail 12B

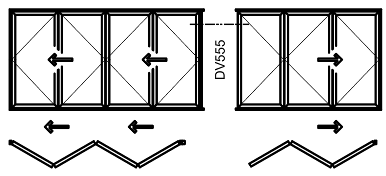


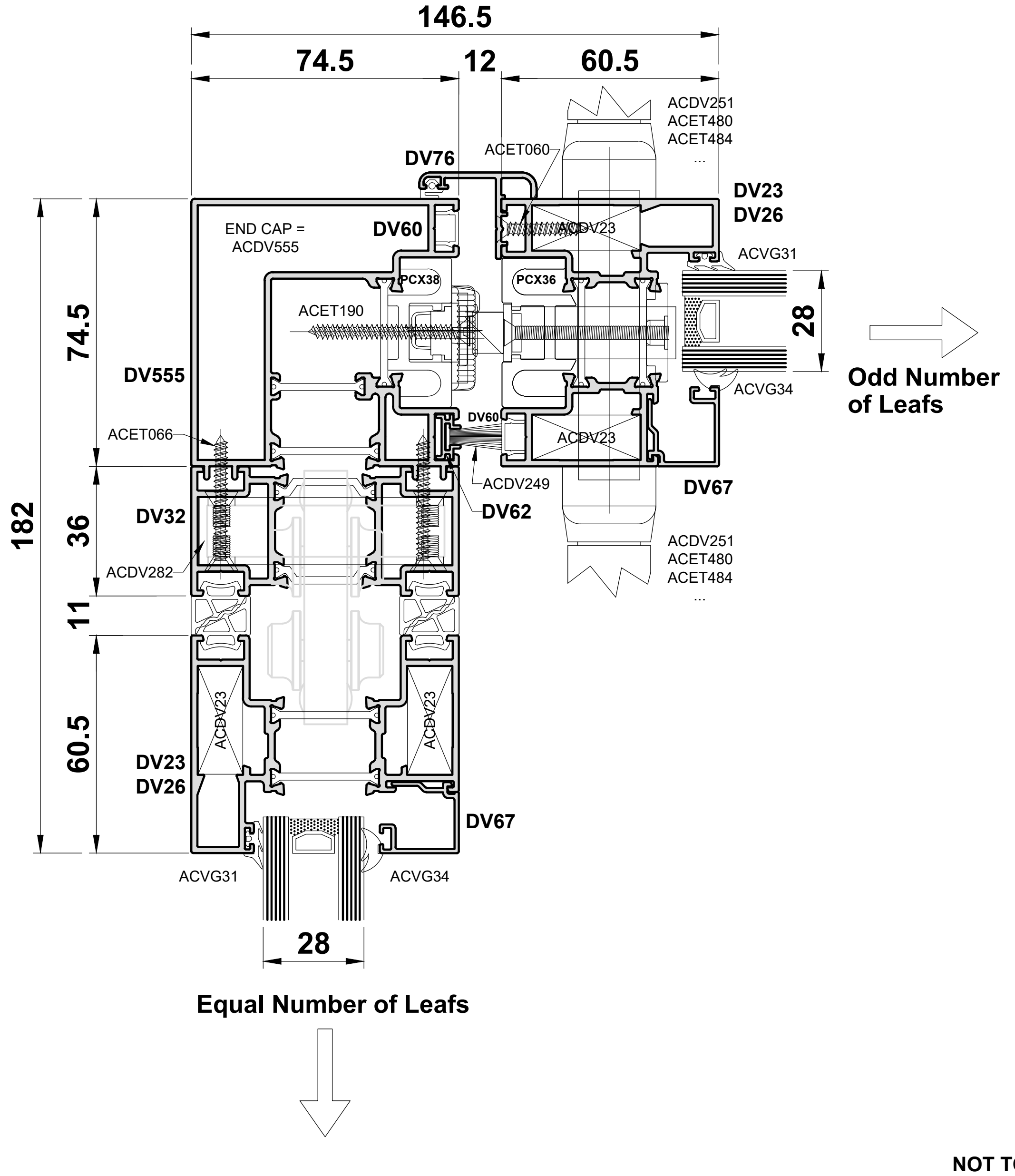


*** Drained at join to stile**

Do Not Scale From This Drawing

Open Out - Detail 13A



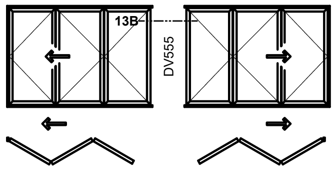


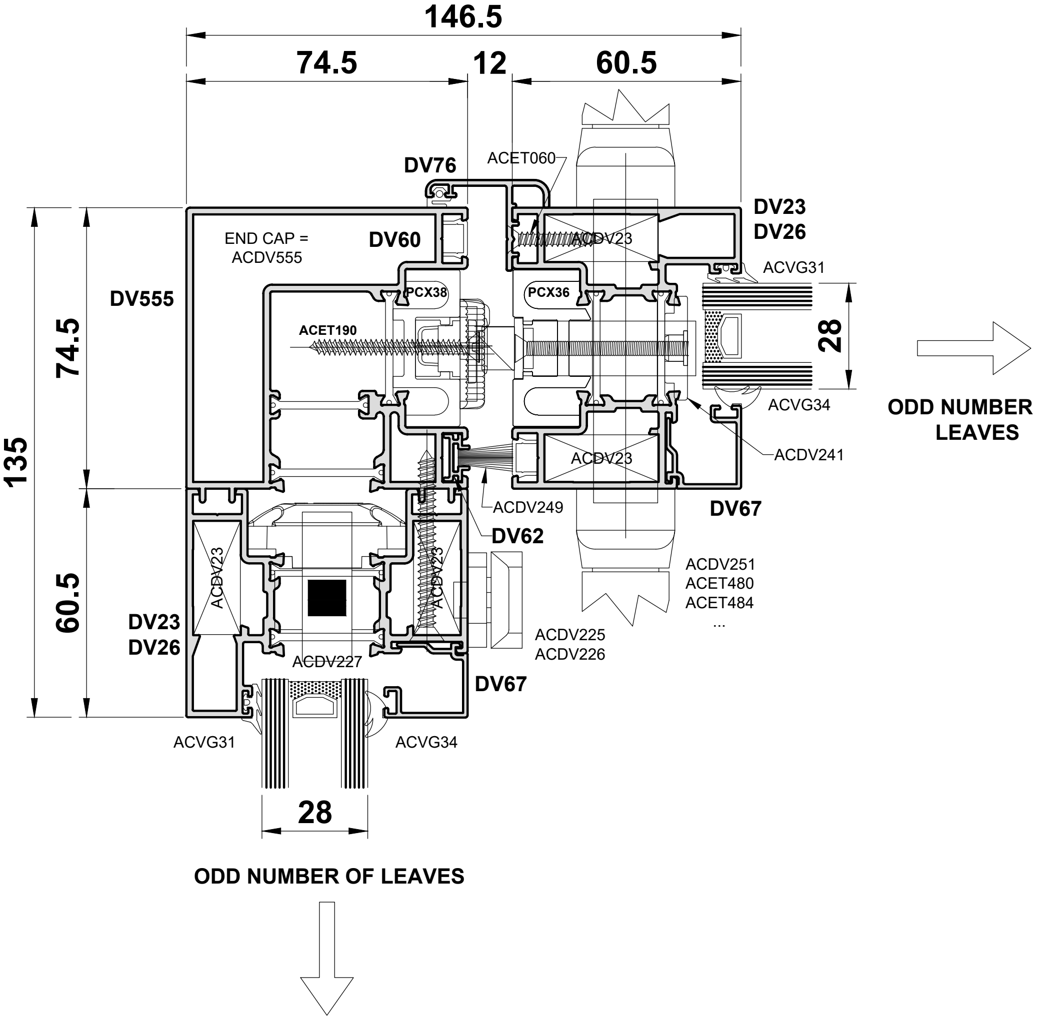
NOT TO SCALE

Do Not Scale From This Drawing

ISSUED: JUNE 2021

Open Out - Detail 13B

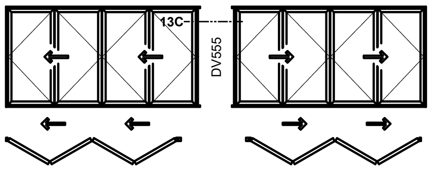


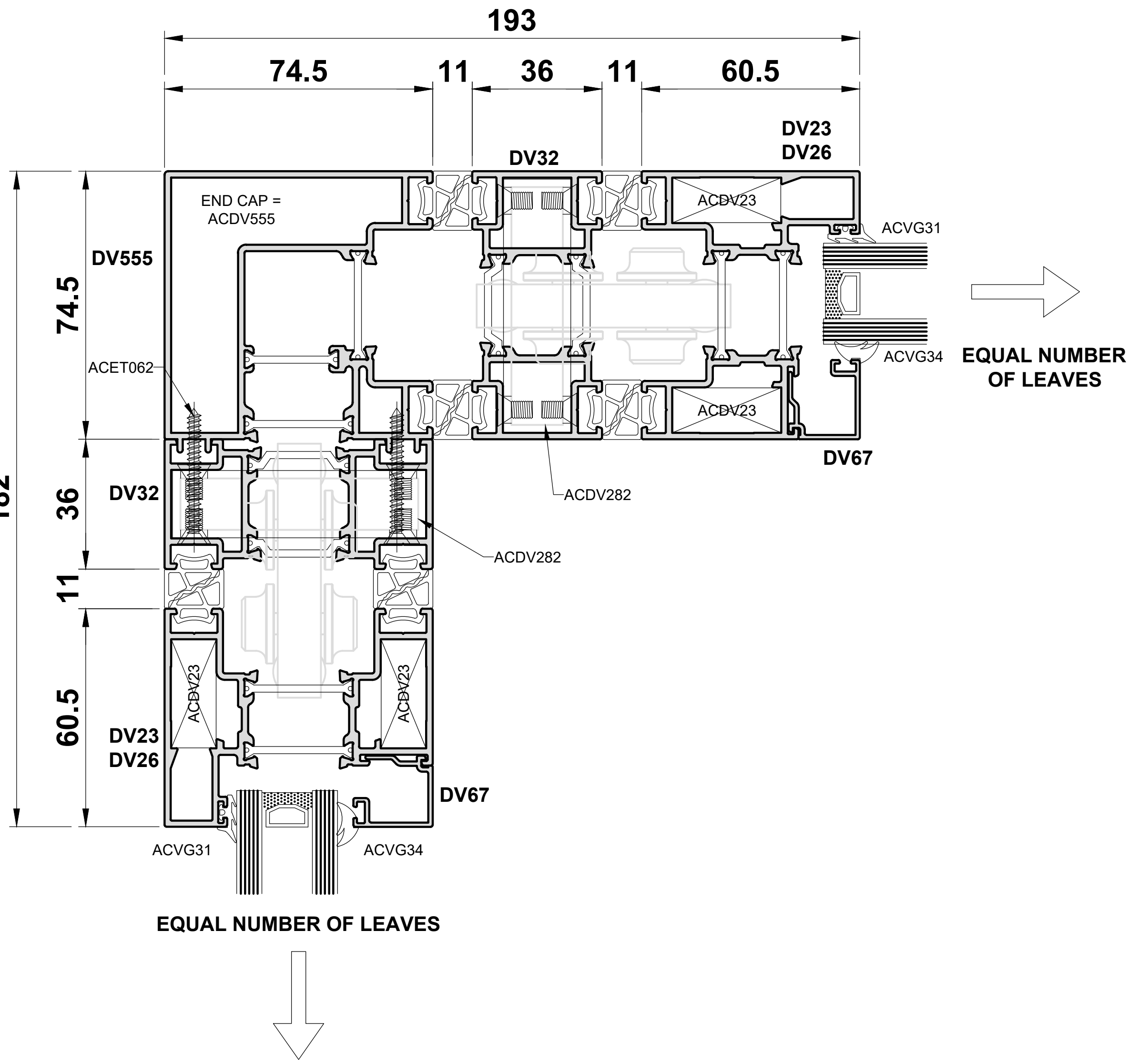


NOT TO SCALE

Do Not Scale From This Drawing

Open Out - Detail 13C



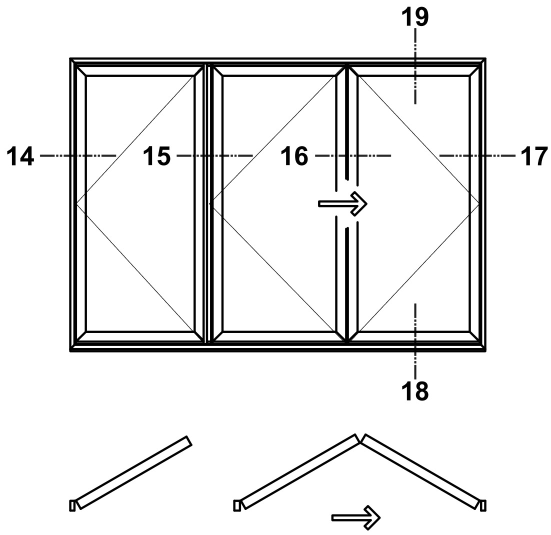


NOT TO SCALE

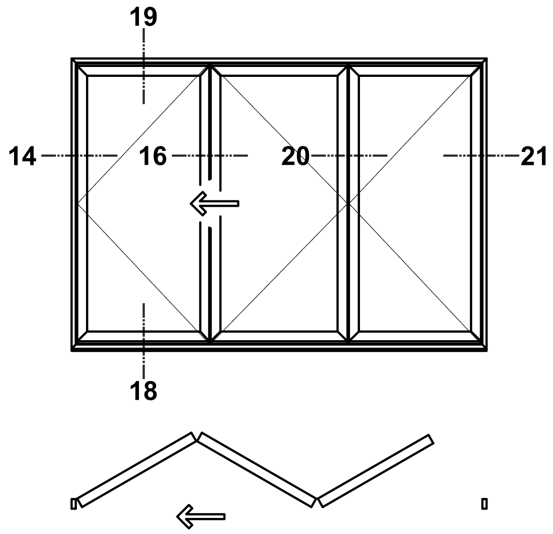
Do Not Scale From This Drawing

Open In - Scale Elevations

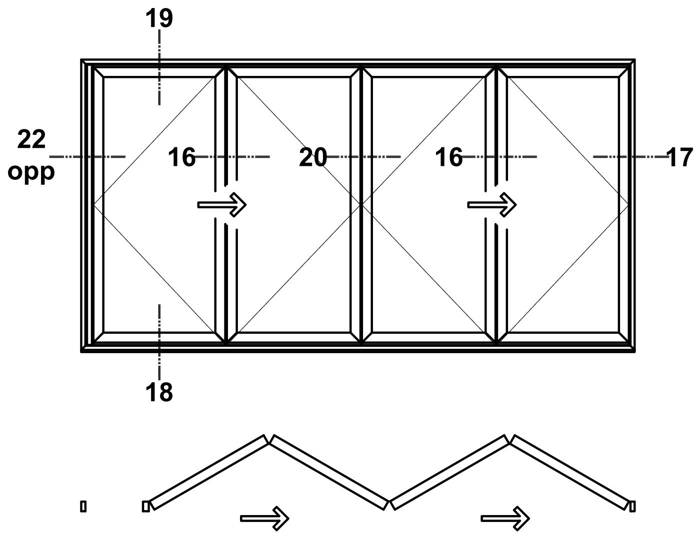
Type 1i
3-2-1



Type 2i
3-3-0



Type 3i
4-4-0

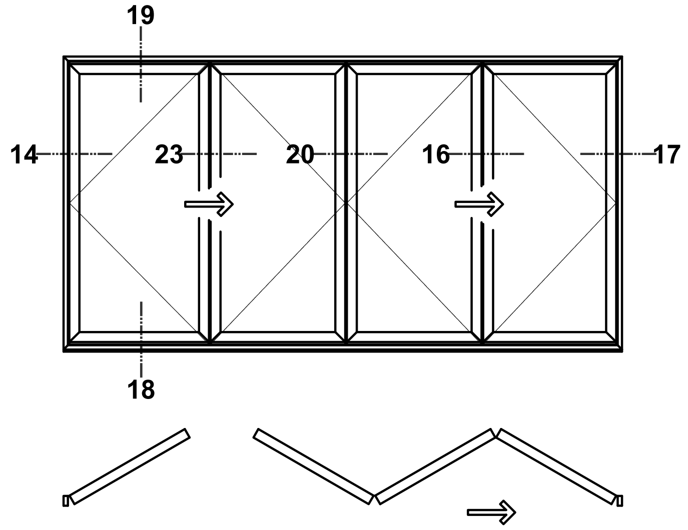


NO EXTERNAL ACCESS OR TRAFFIC DOOR WITH TYPE 3i CONFIGURATION

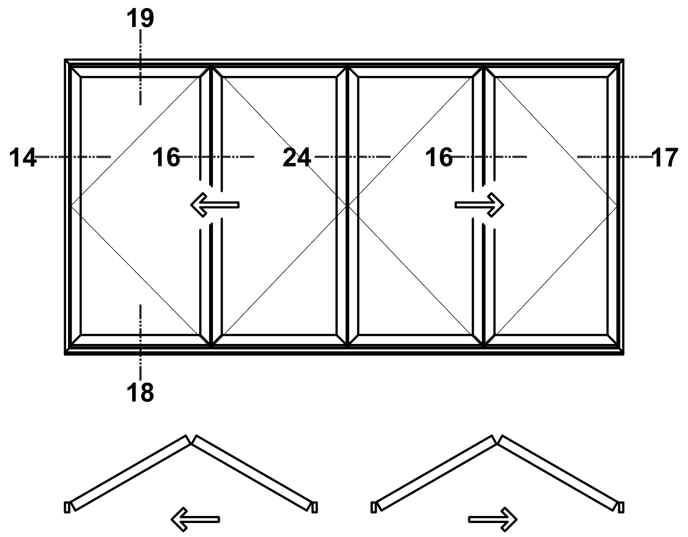
Do Not Scale From This Drawing

Open In - Scale Elevations

Type 4i
4-3-1



Type 5i
4-2-2



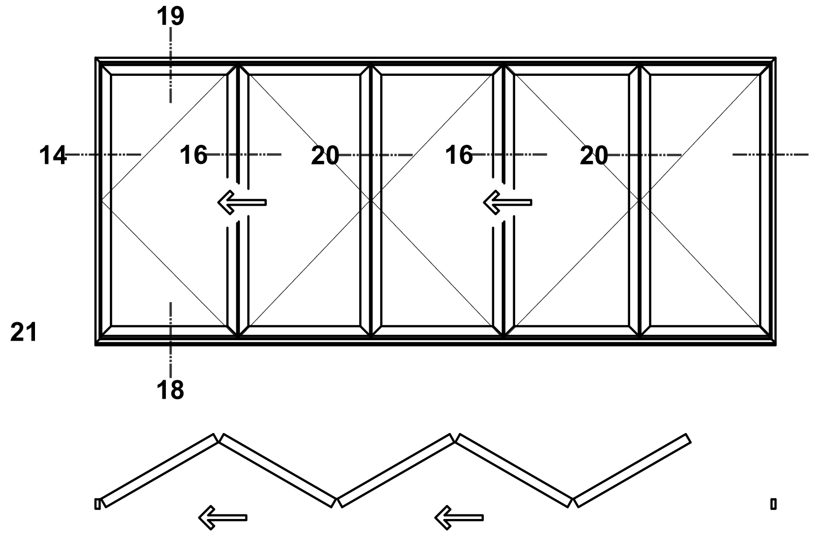
NO EXTERNAL ACCESS OR TRAFFIC DOOR WITH TYPE 5i CONFIGURATION

Do Not Scale From This Drawing

Open In - Scale Elevations

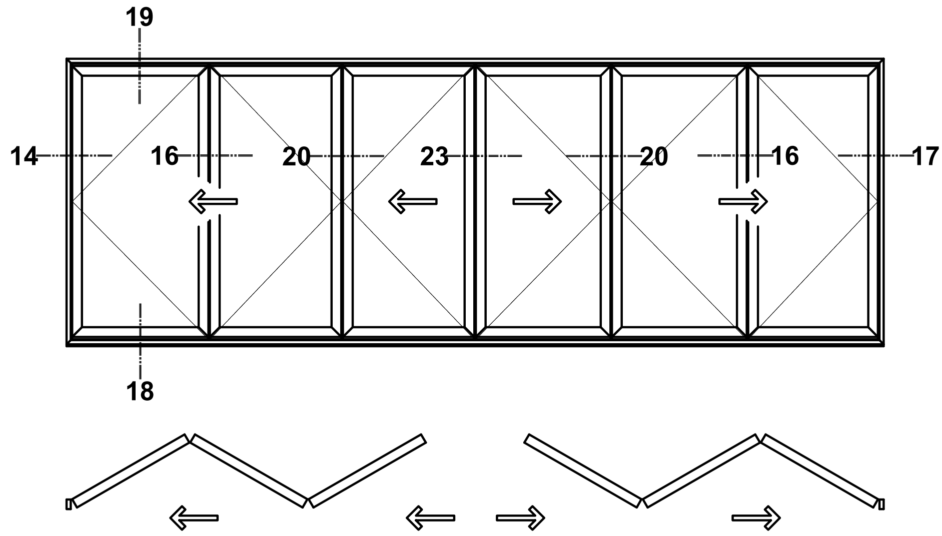
Type 6i

5-5-0



Type 7i

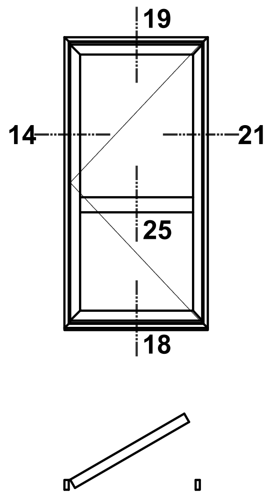
6-3-3



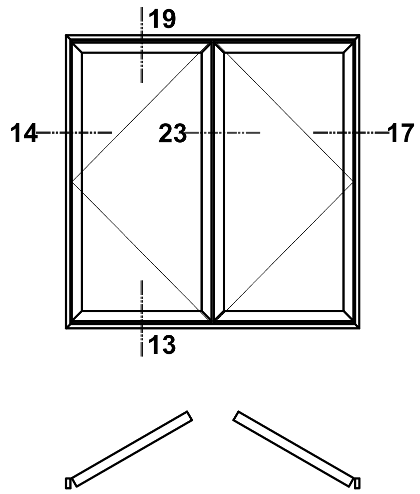
Do Not Scale From This Drawing

Open In - Scale Elevations

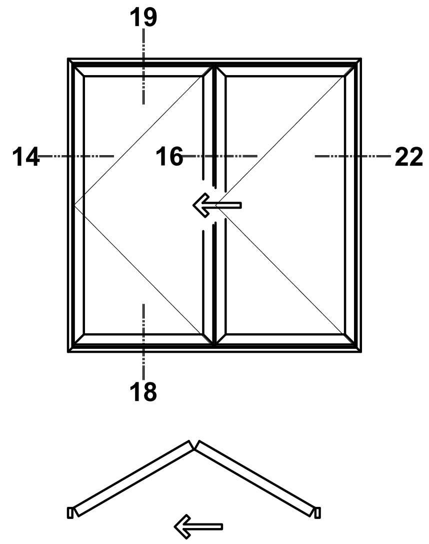
Single Swing Door



Double Swing Door

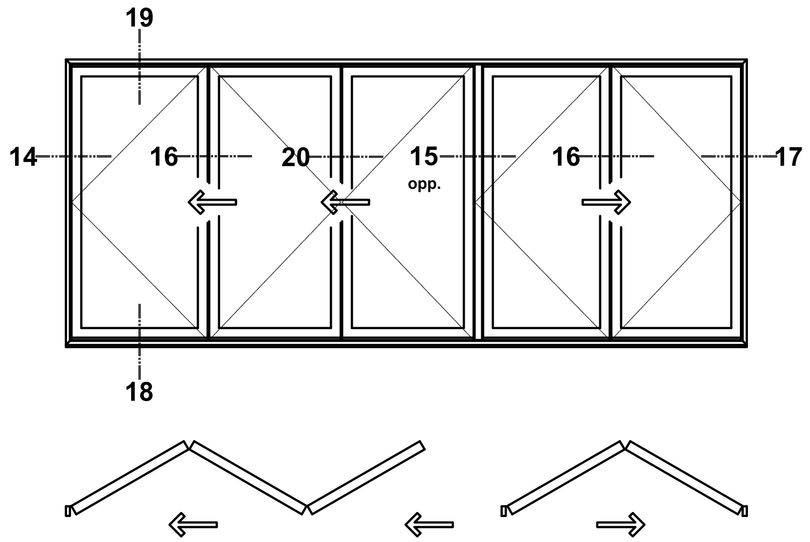


Type 7i
2-2-0



NO EXTERNAL ACCESS OR TRAFFIC DOOR WITH TYPE 7i DOUBLE SLIDE DOOR

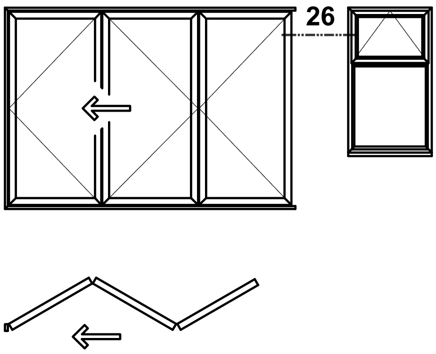
Type 8i
5-3-2



Do Not Scale From This Drawing

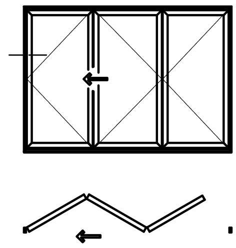
Open In - Scale Elevations

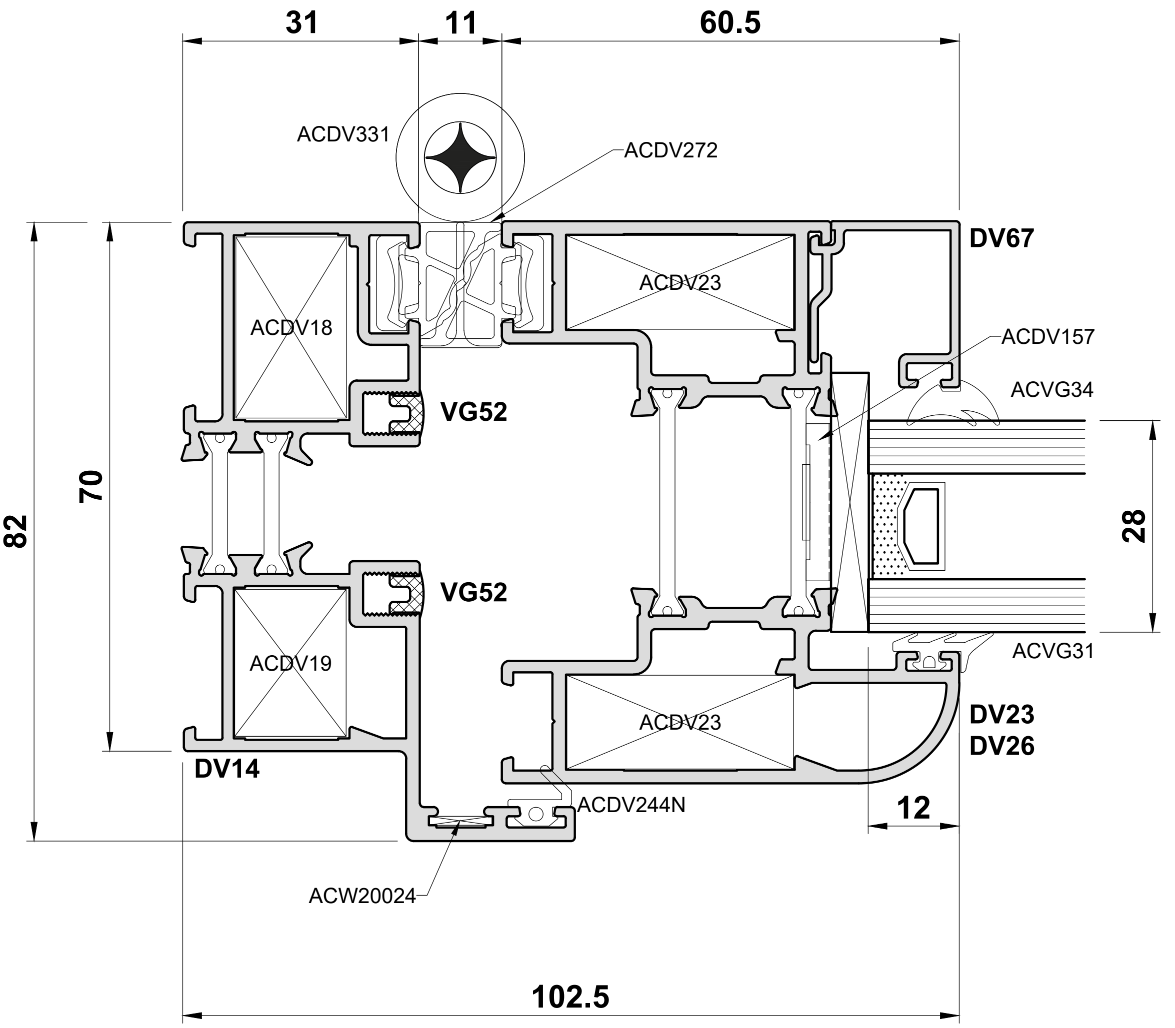
90° Corner Post



Do Not Scale From This Drawing

Open In - Detail 14A

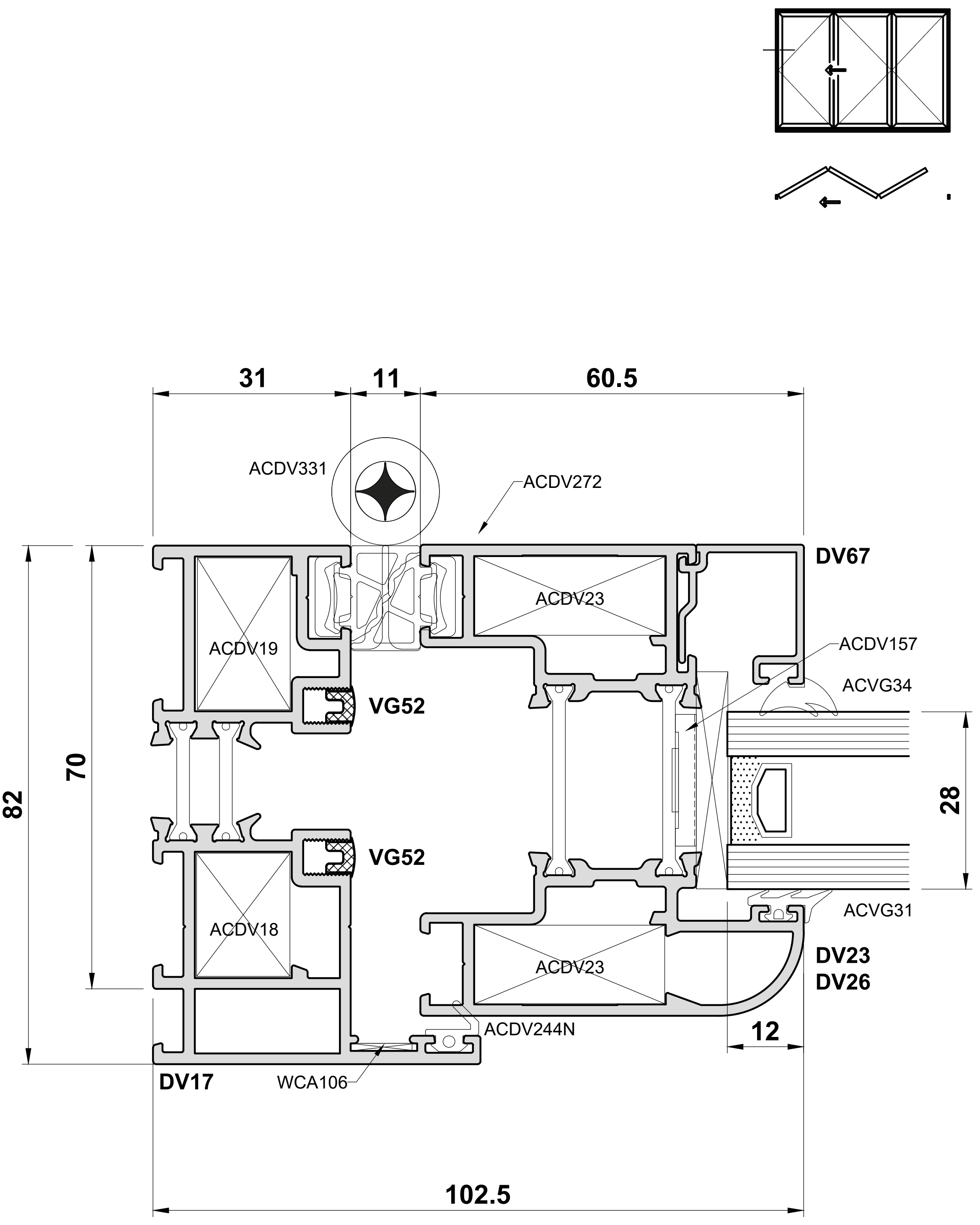




Do Not Scale From This Drawing

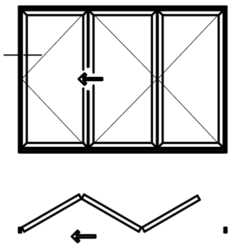
ISSUED: JUNE 2021

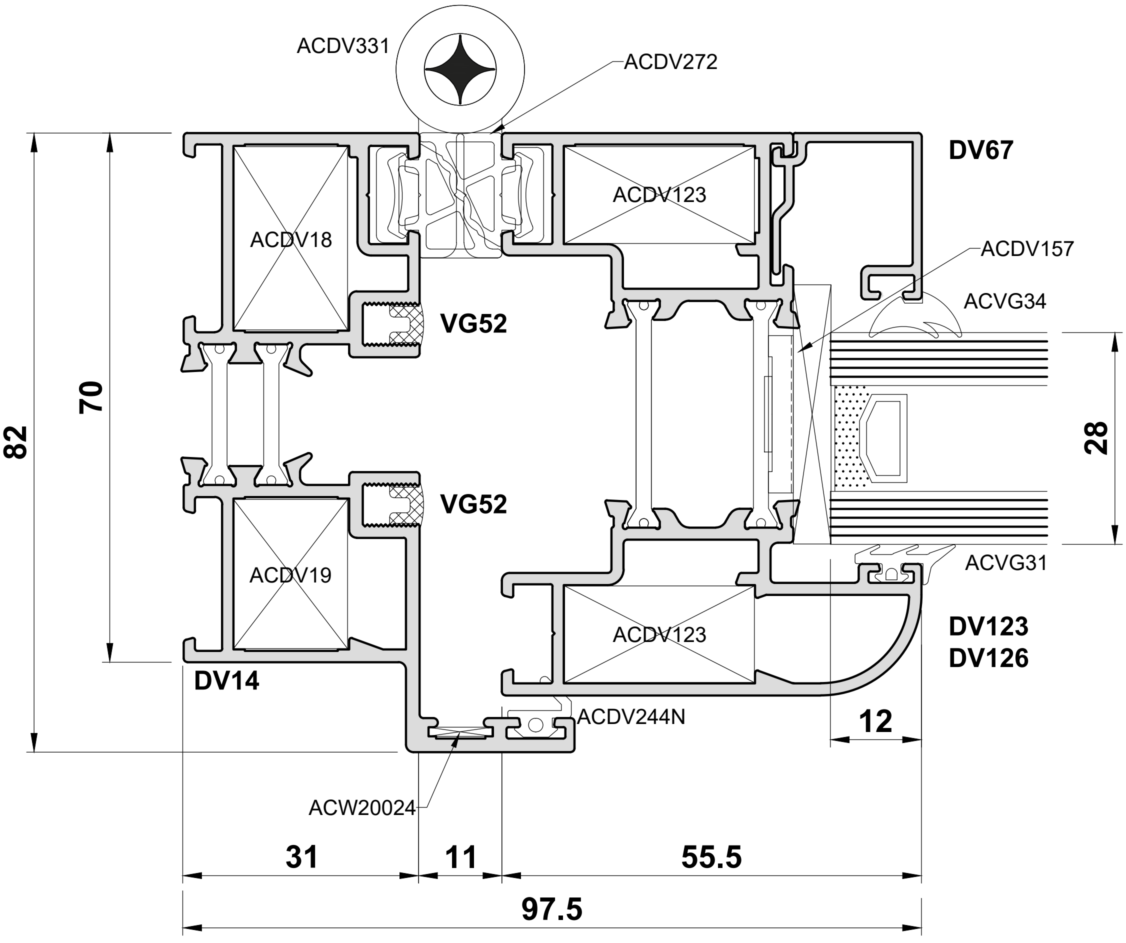
Open In - Detail 14B



Do Not Scale From This Drawing

Open In - Detail 14C

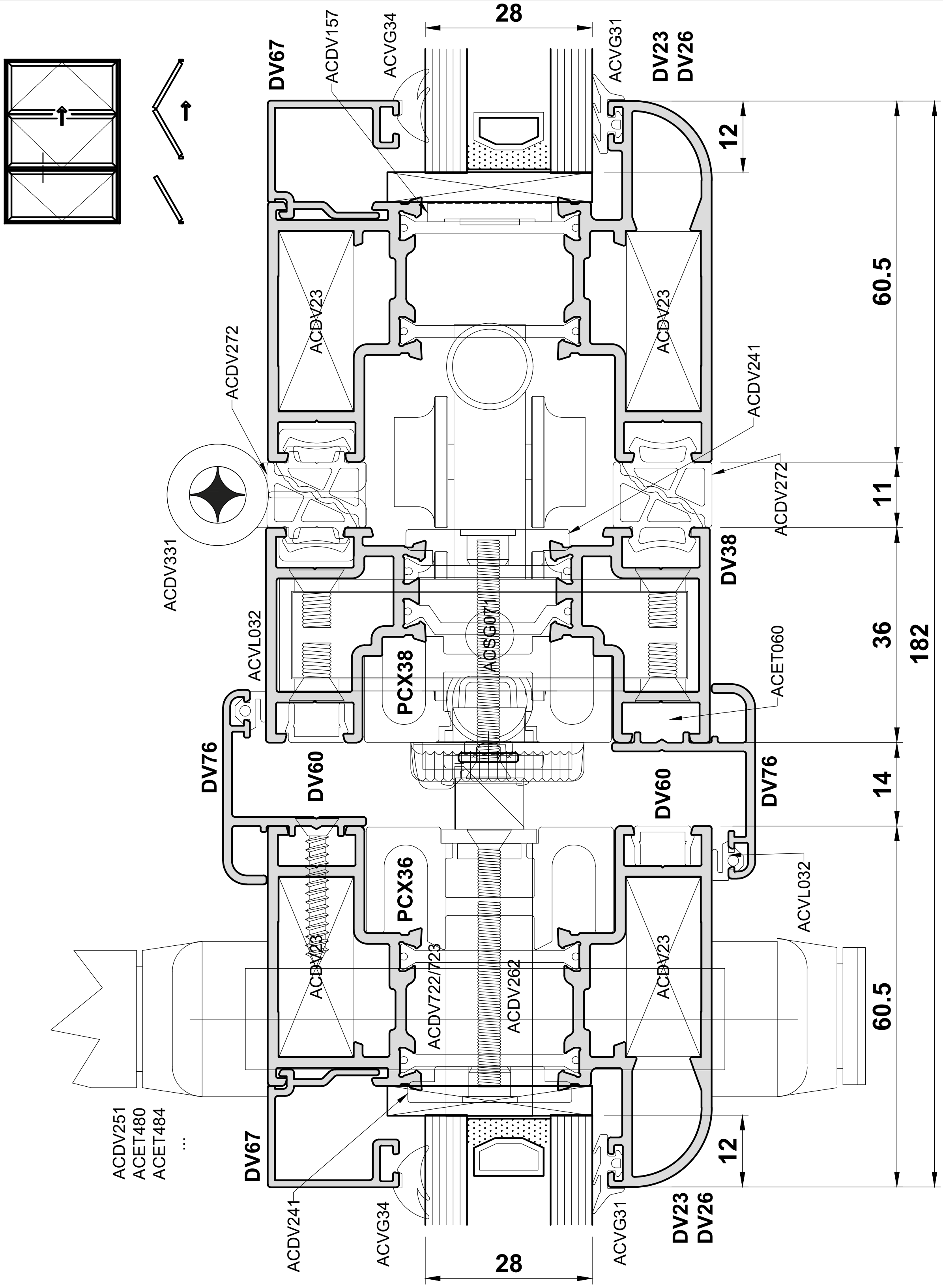




Do Not Scale From This Drawing

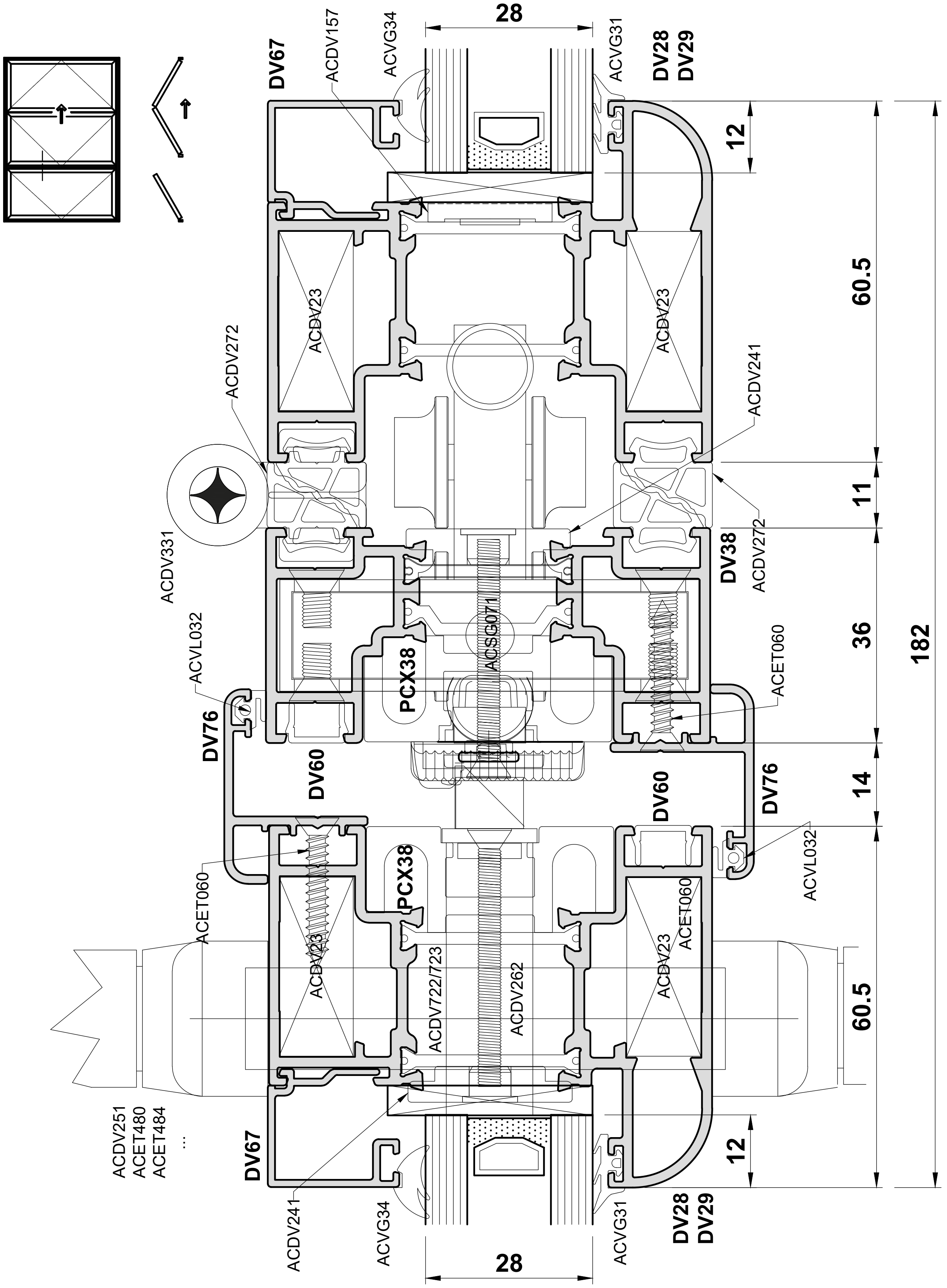
ISSUED: JUNE 2021

Open In - Detail 15A



Do Not Scale From This Drawing

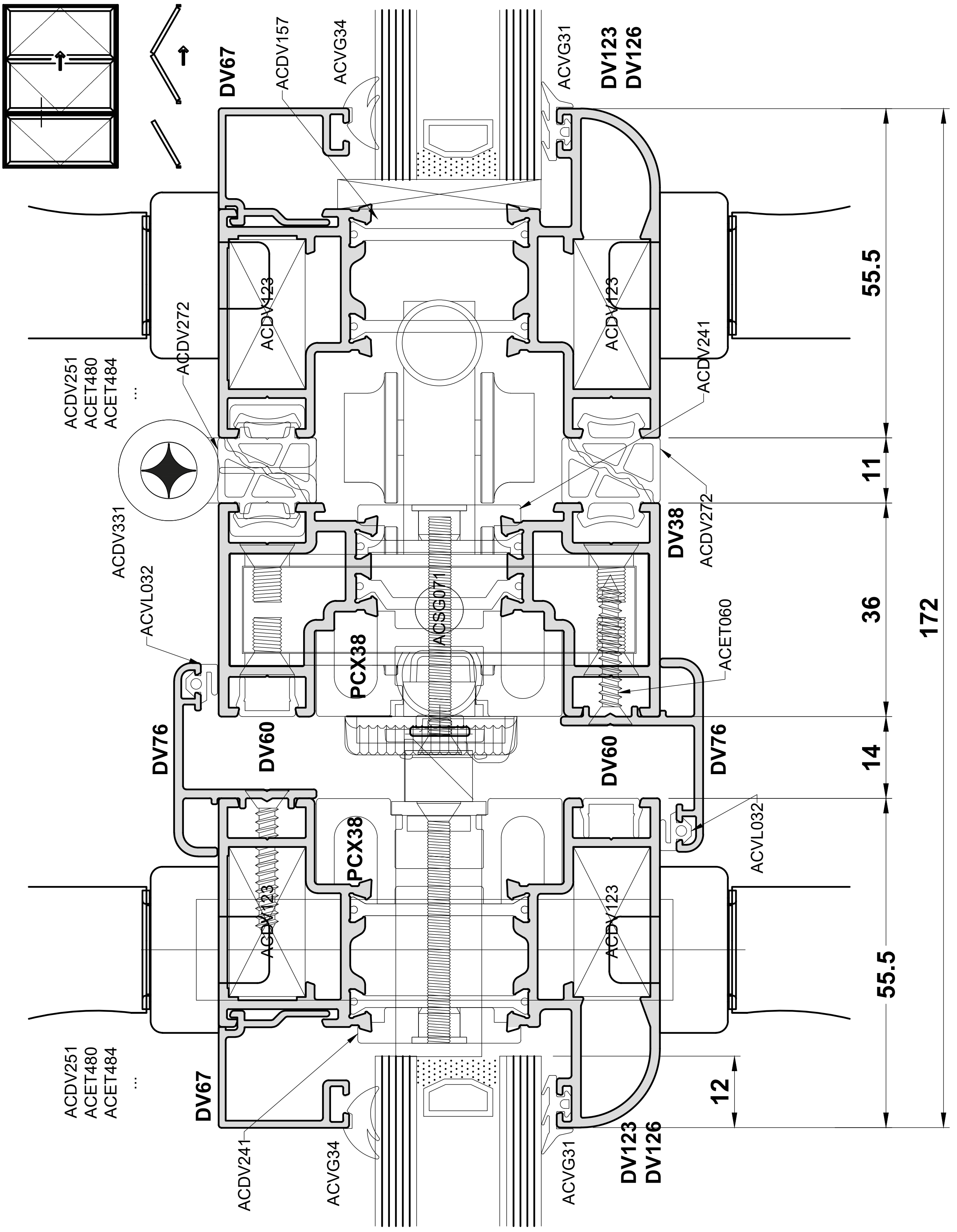
Open In - Detail 15B



Do Not Scale From This Drawing

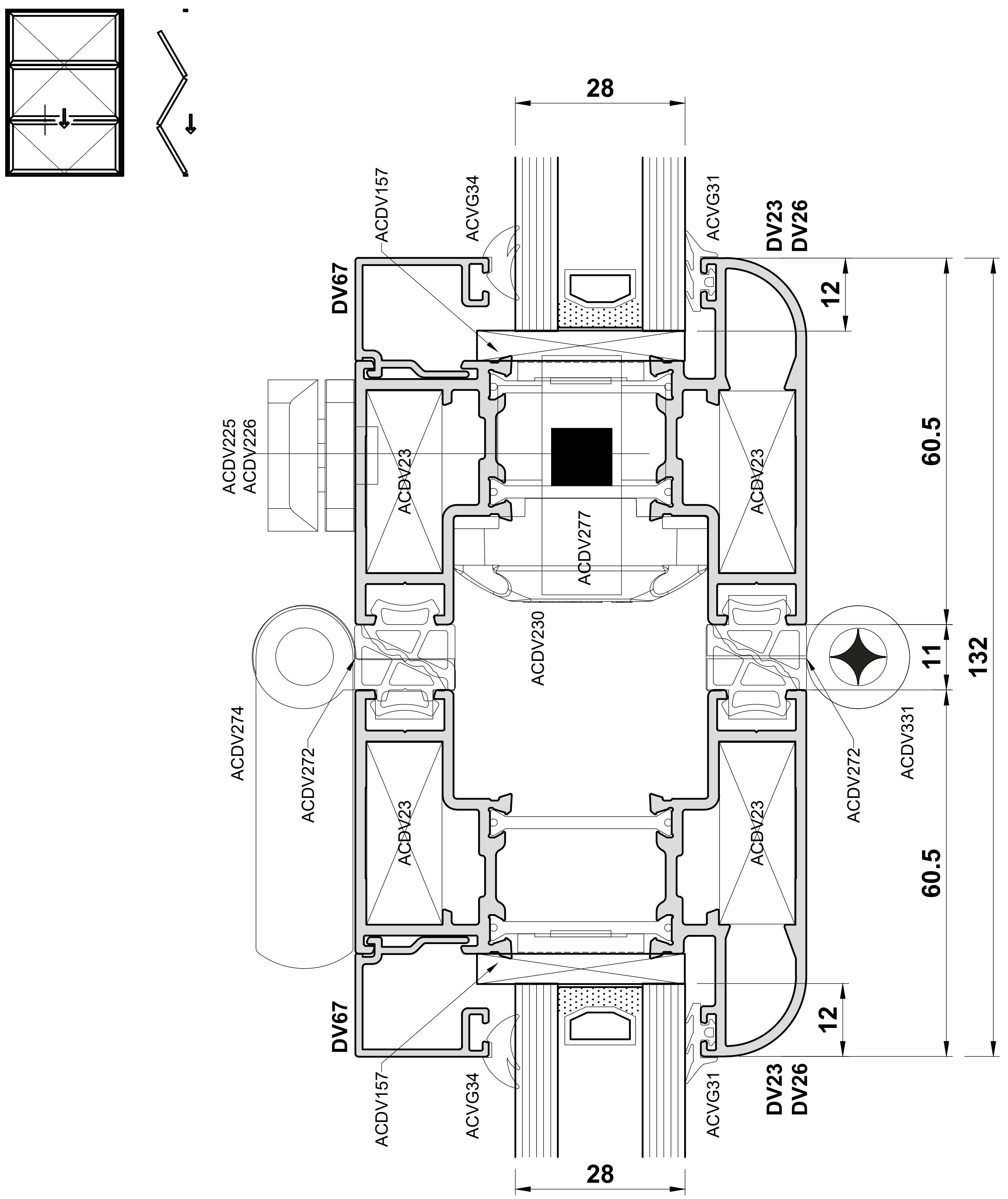
ISSUED: JUNE 2021

Open In - Detail 15C



Do Not Scale From This Drawing

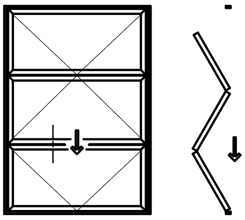
Open In - Detail 16A

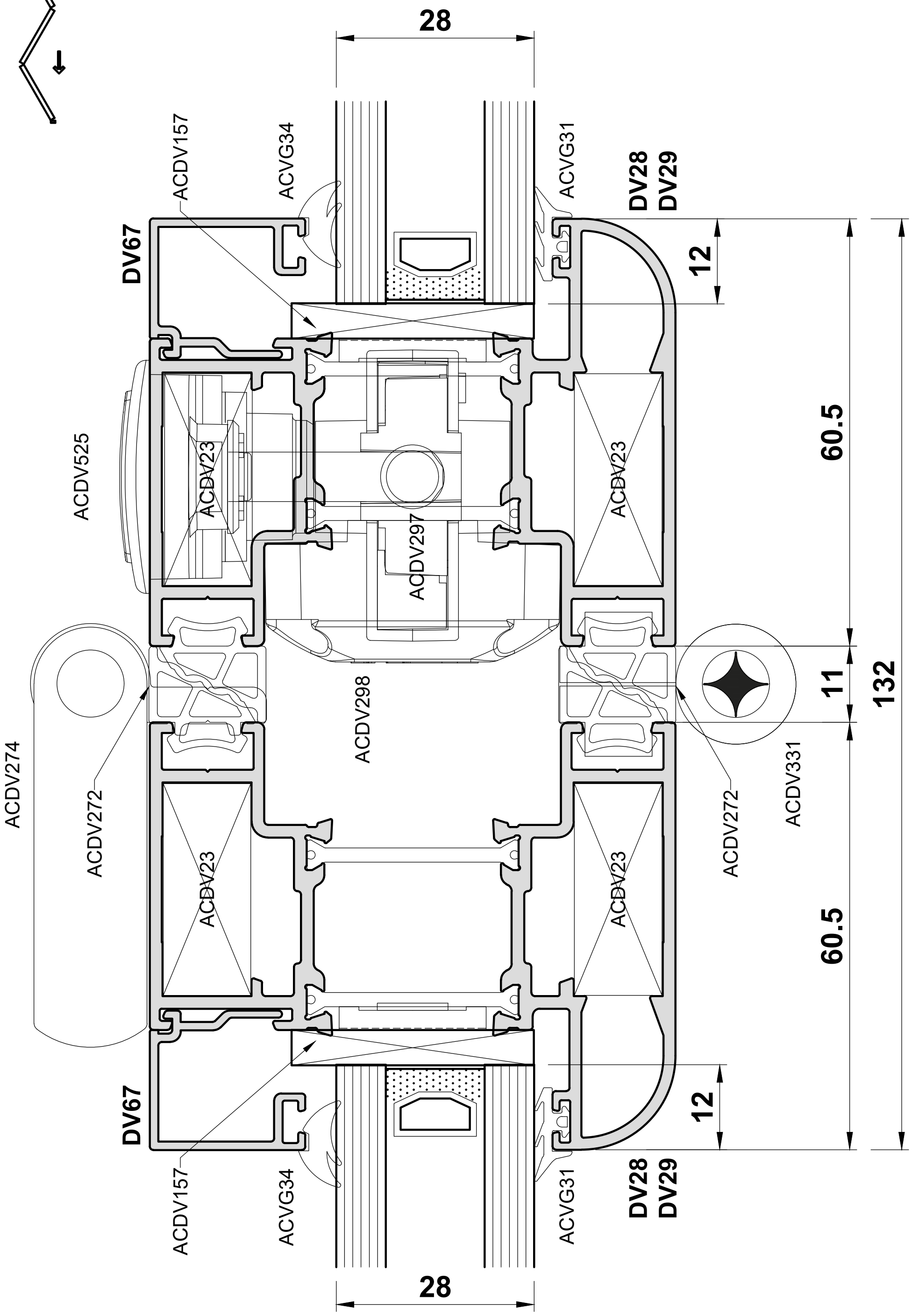


Do Not Scale From This Drawing

ISSUED: JUNE 2021

Open In - Detail 16B





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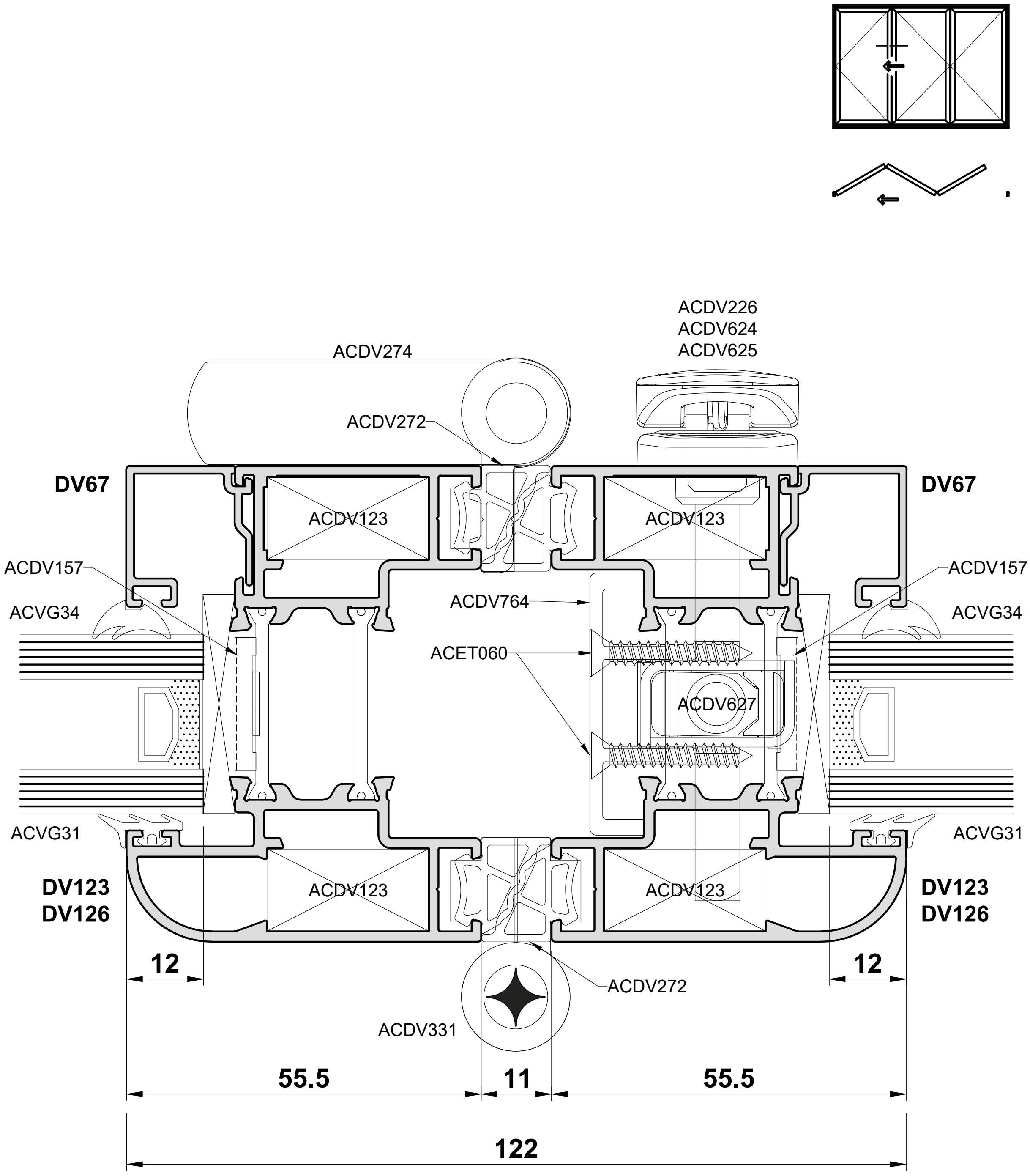
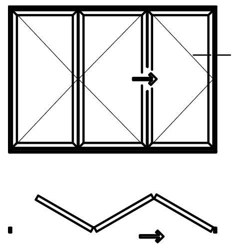
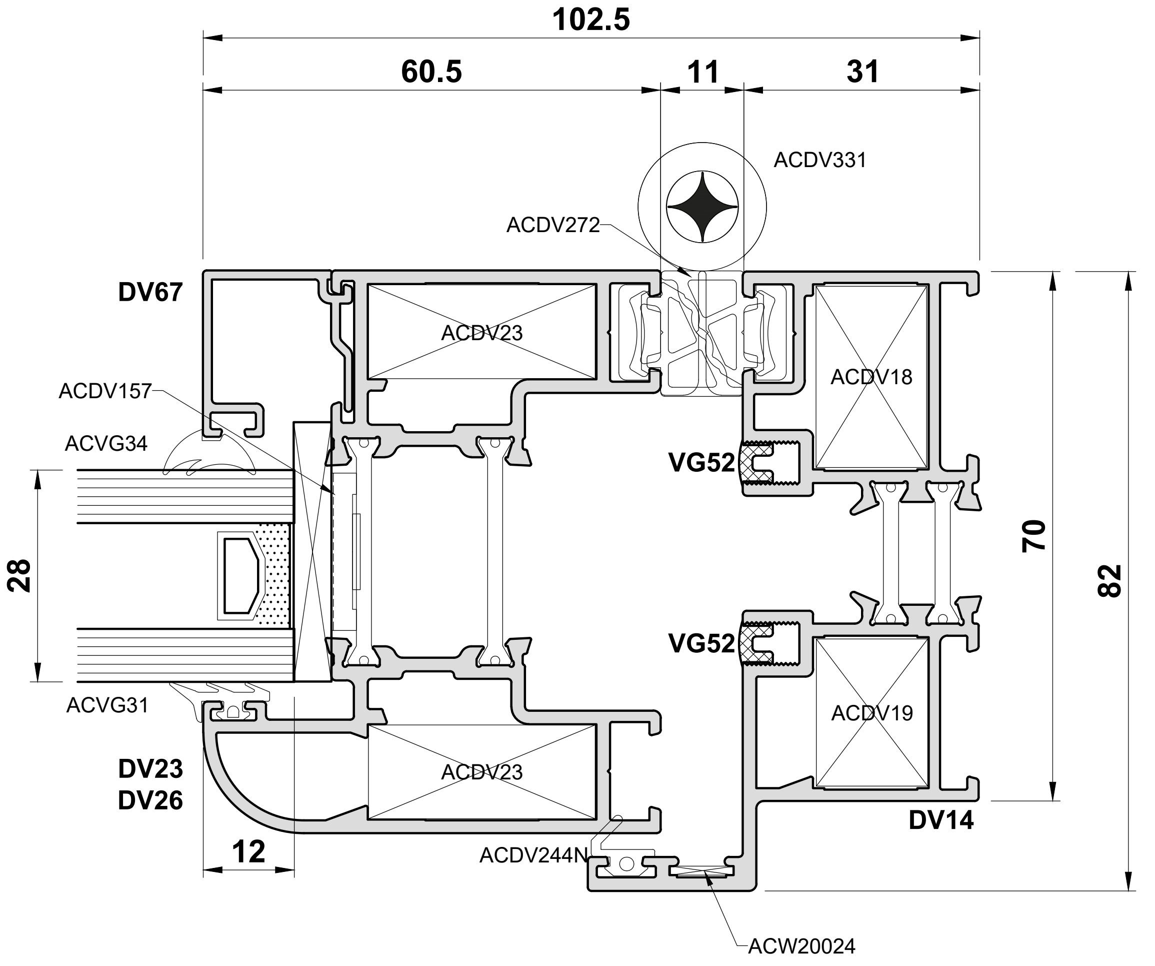
Open In - Detail 16C



Do Not Scale From This Drawing

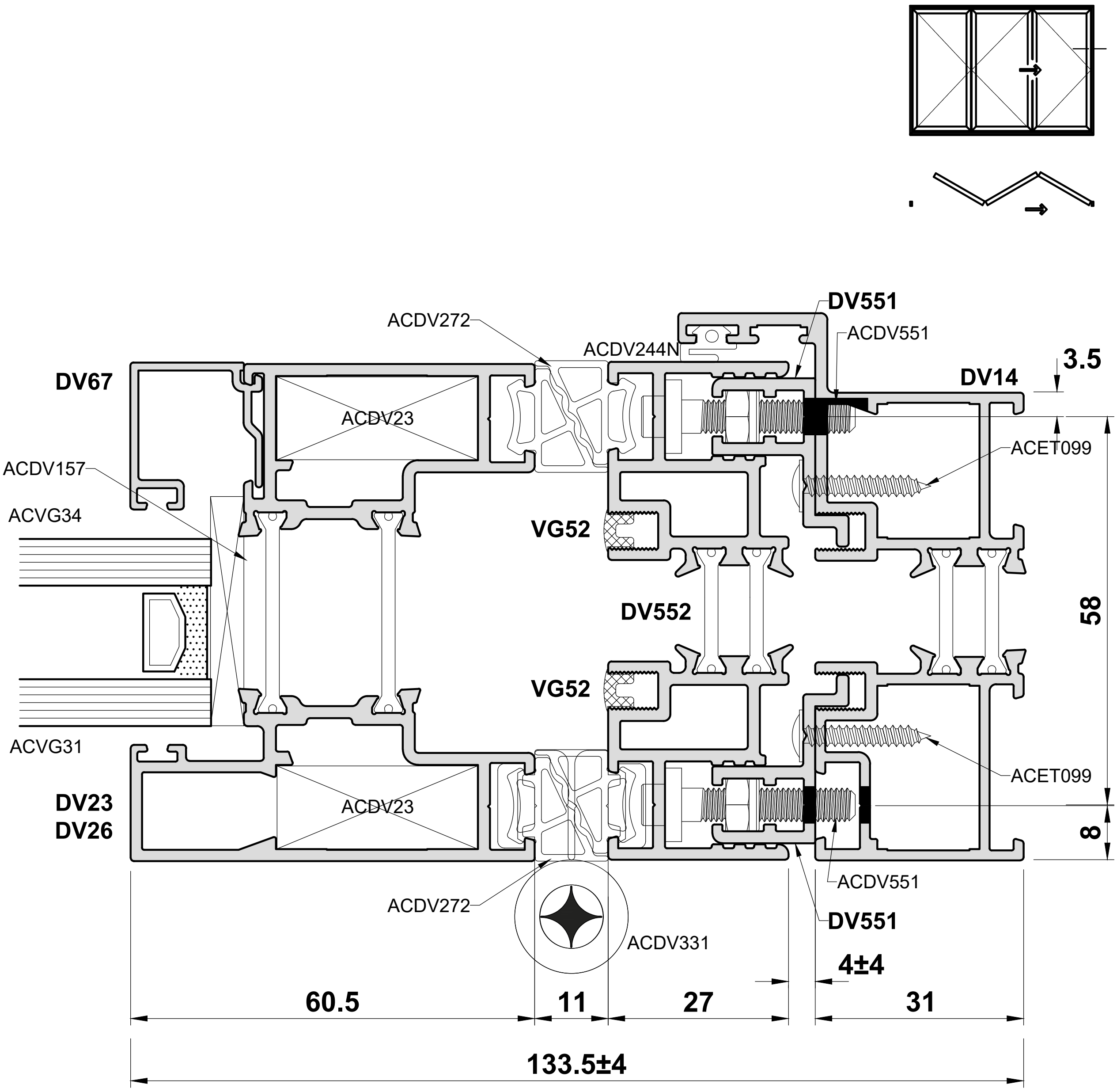
Open In - Detail 17A





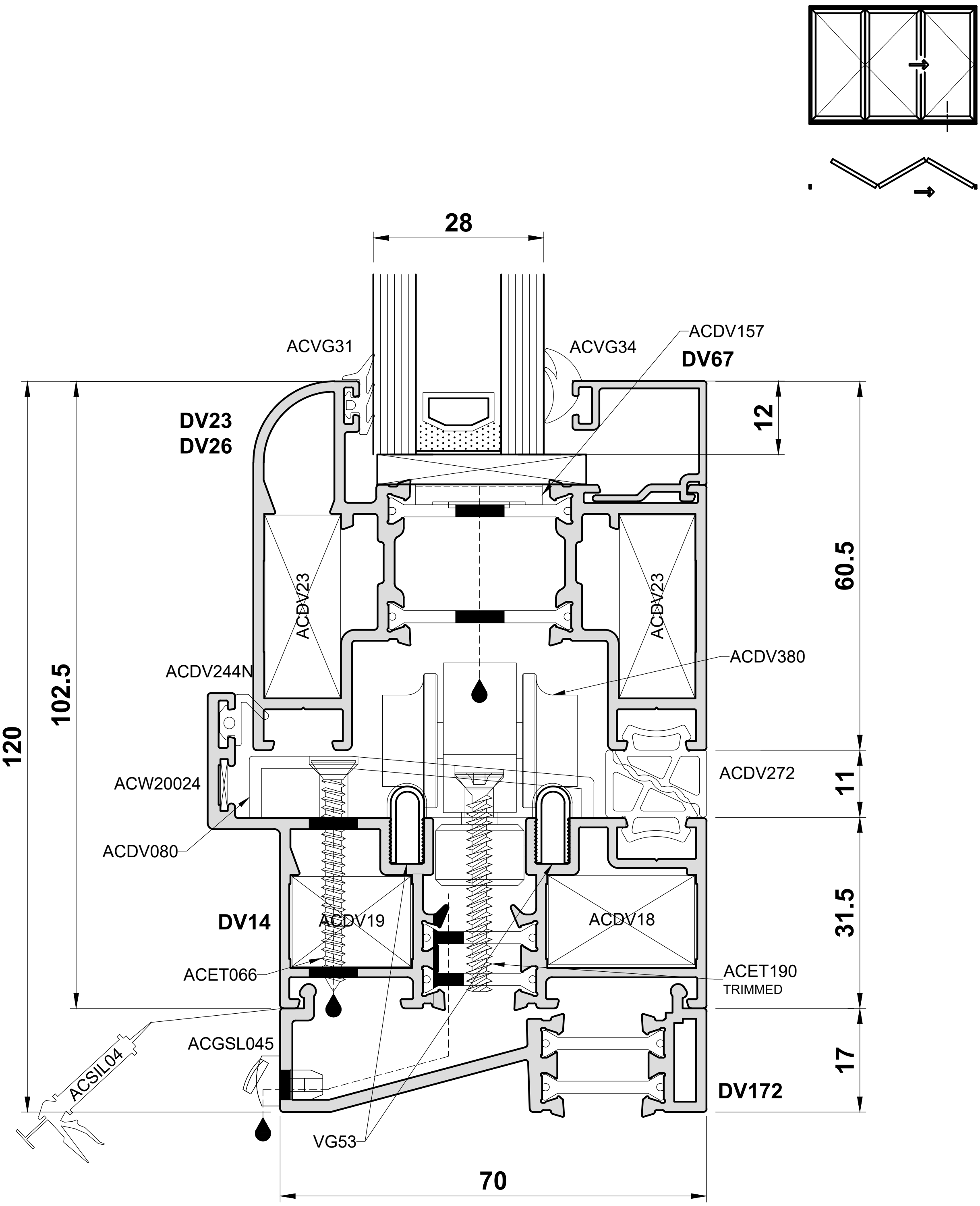
Do Not Scale From This Drawing

Open In - Detail 17B



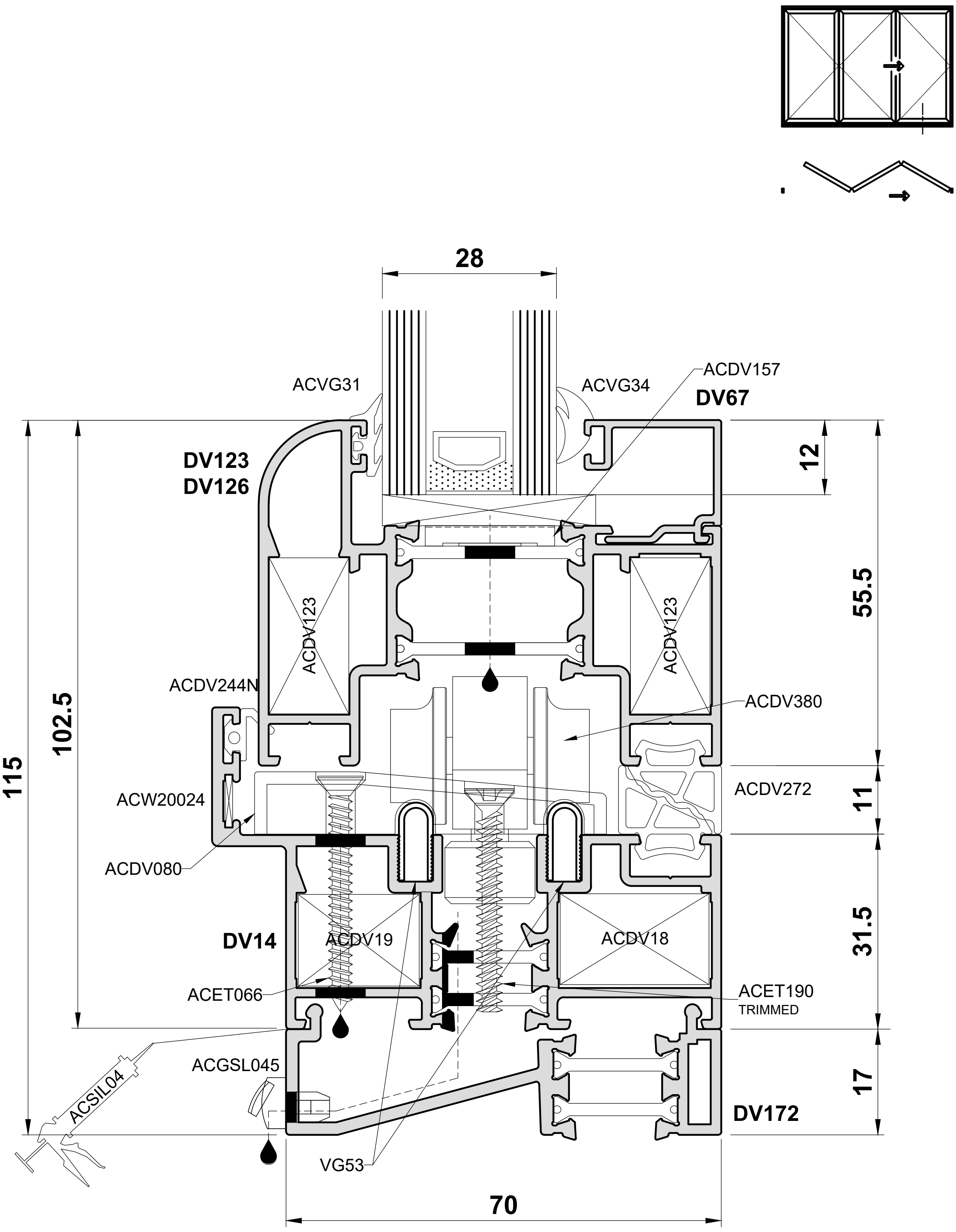
Do Not Scale From This Drawing

Open In - Detail 18A



Do Not Scale From This Drawing

Open In - Detail 18B



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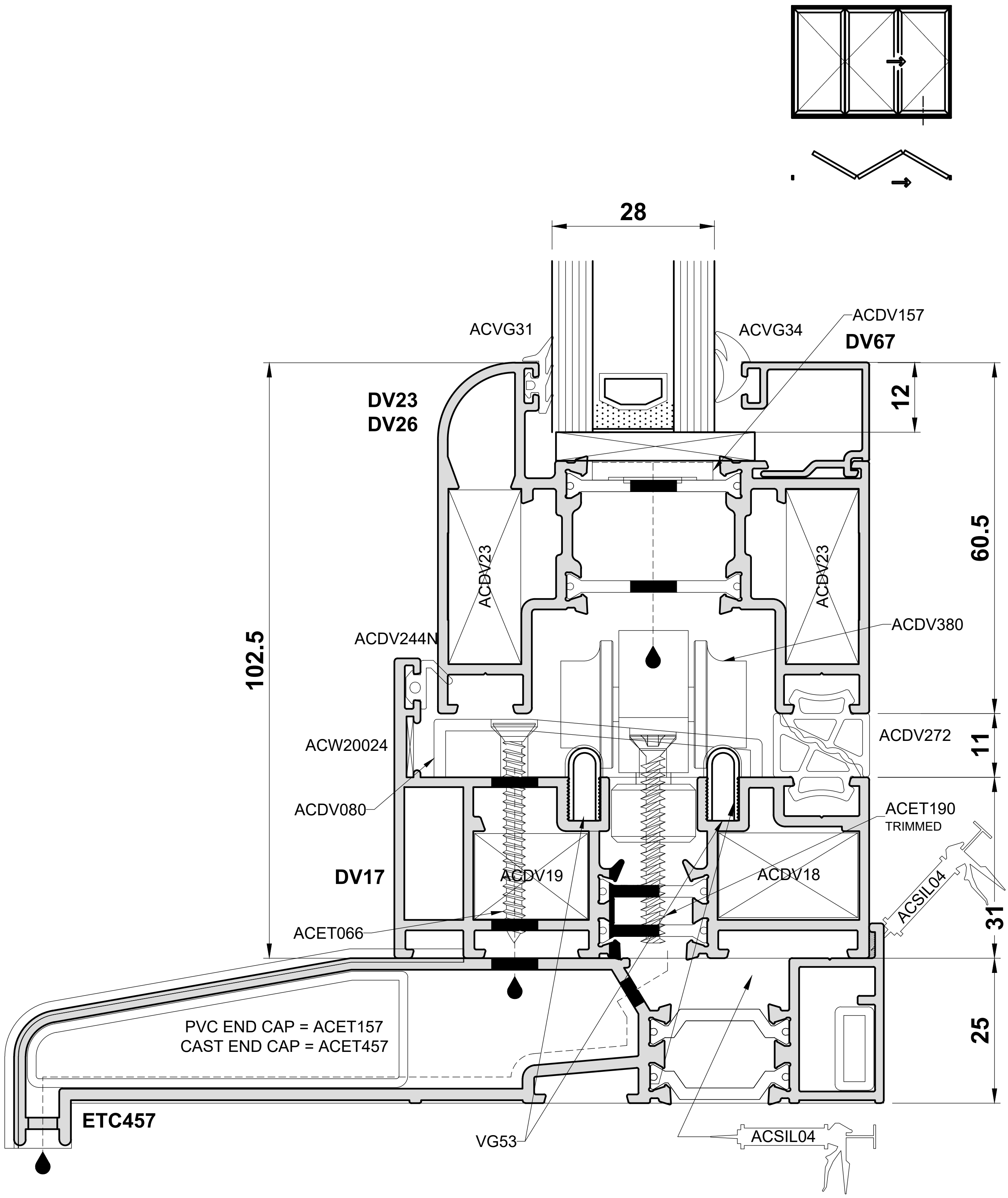
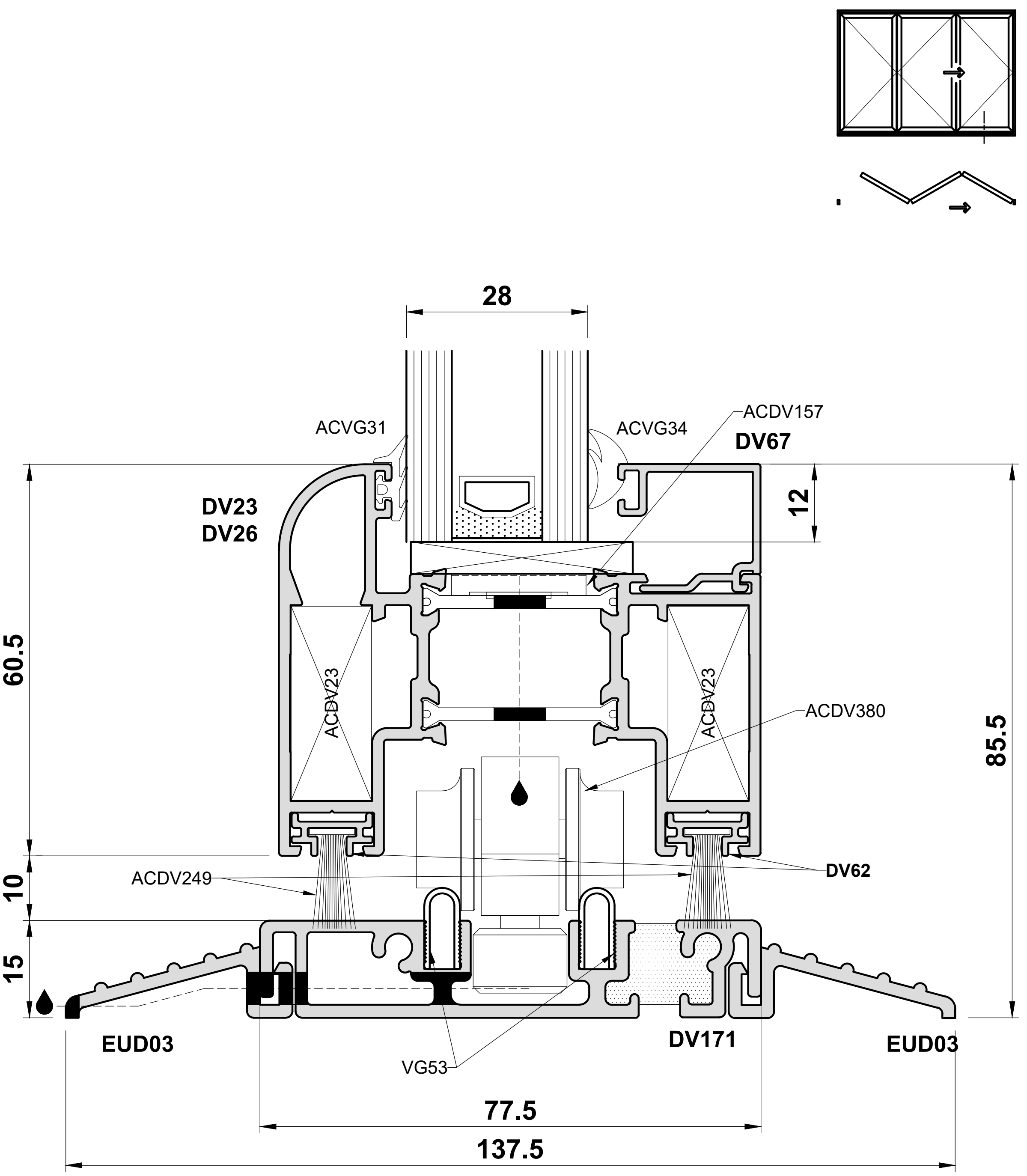
ISSUED: JUNE 2021

Open In - Detail 18C



Do Not Scale From This Drawing

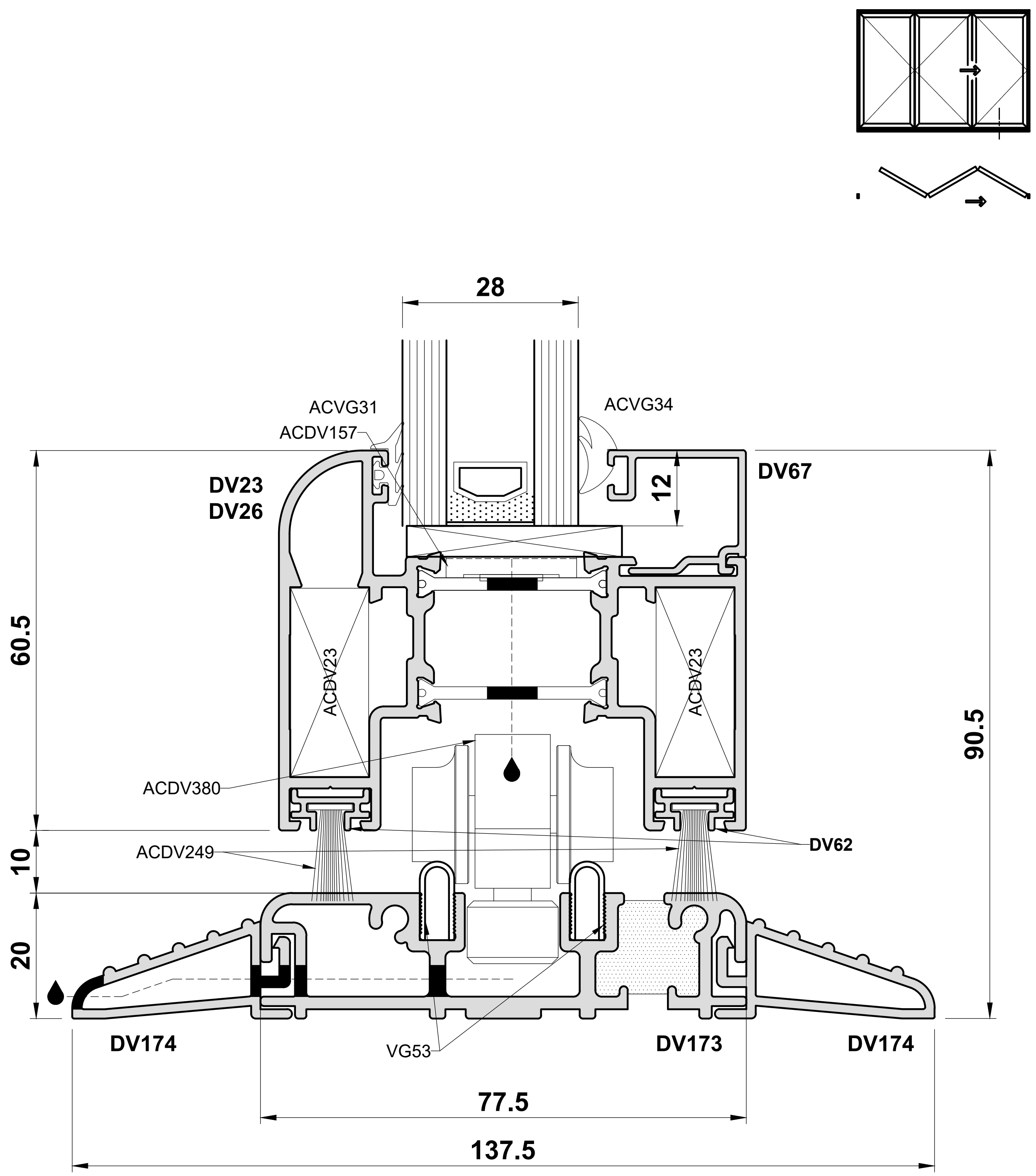
Open In - Detail 18D



Do Not Scale From This Drawing

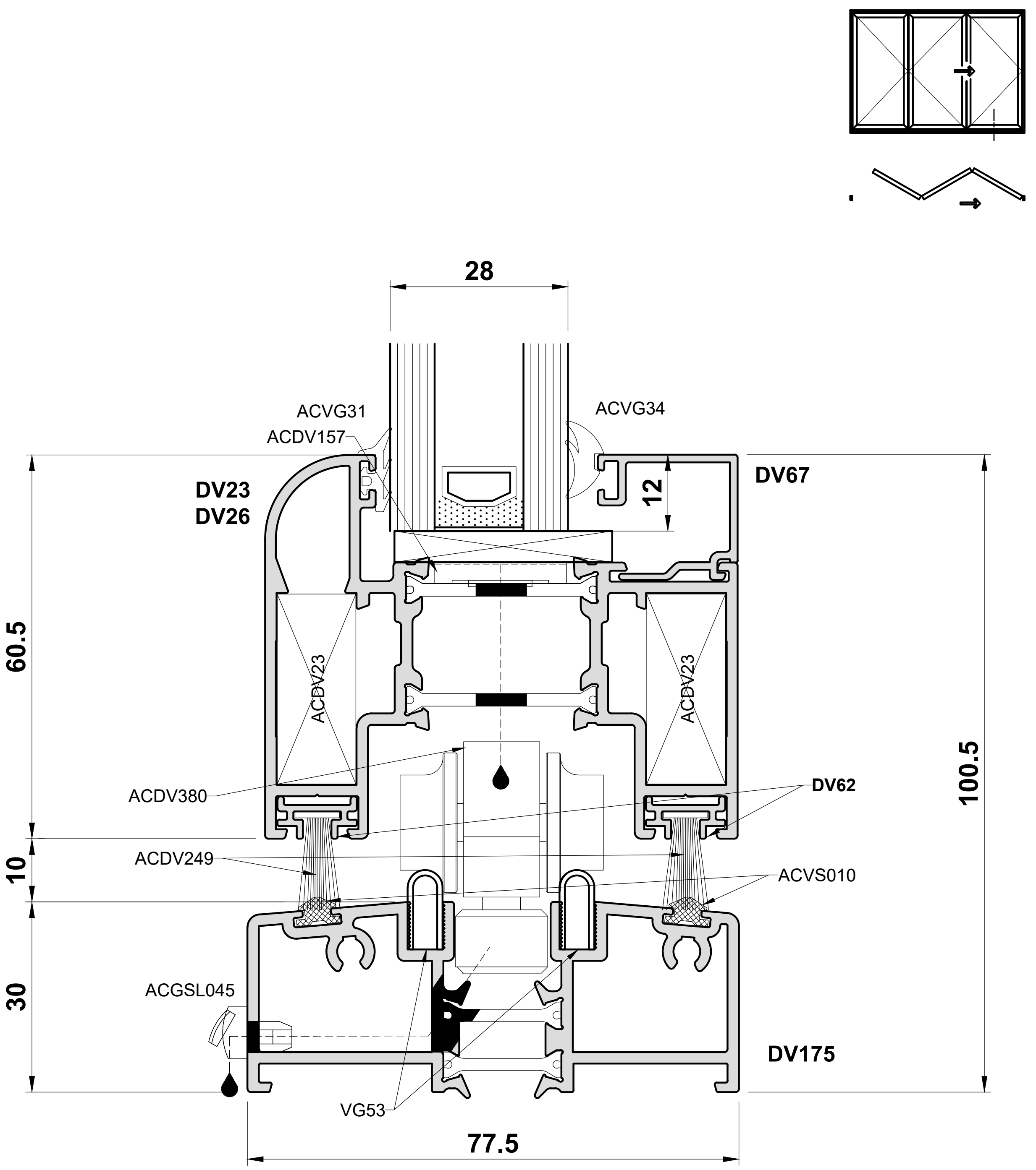
ISSUED: JUNE 2021

Open In - Detail 18E



Do Not Scale From This Drawing

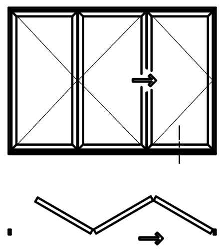
Open In - Detail 18F

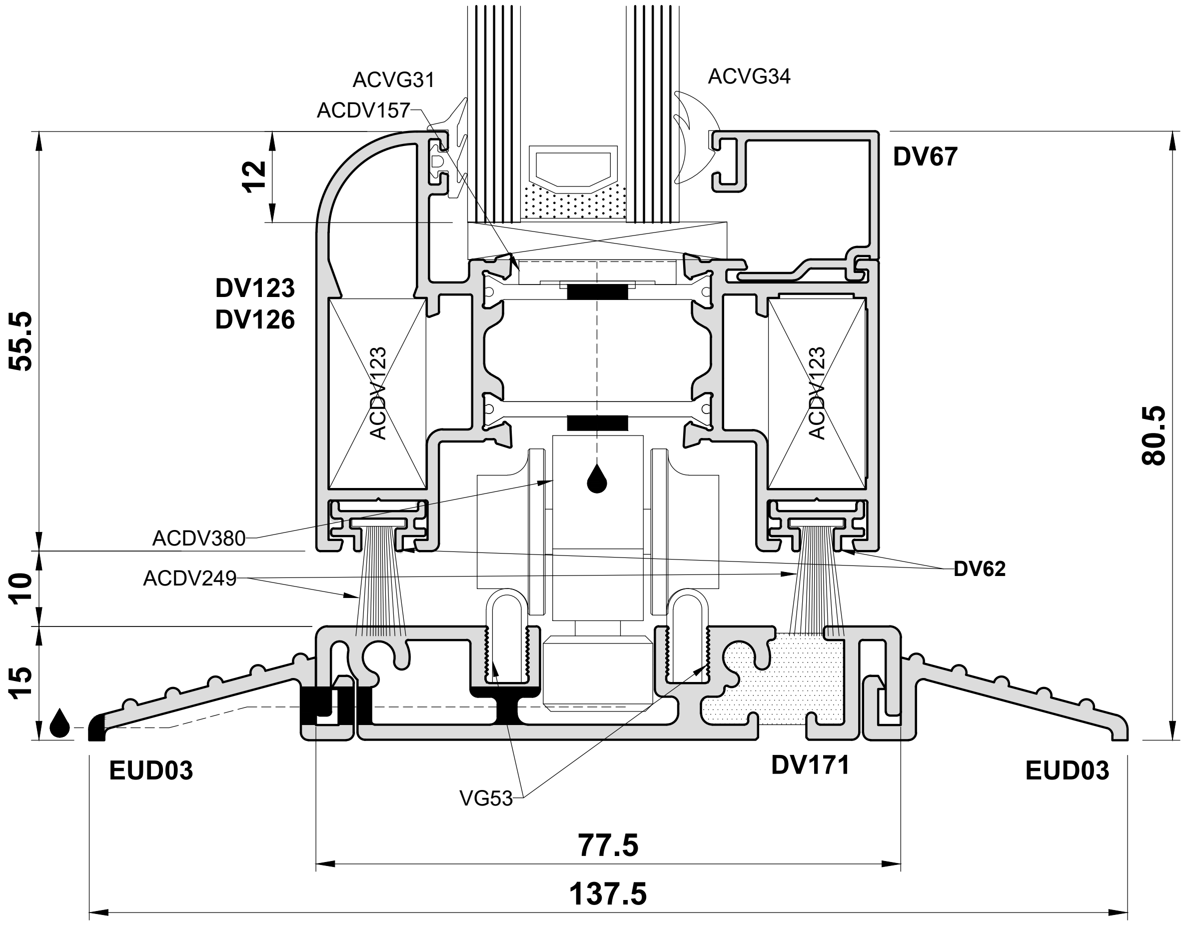


Do Not Scale From This Drawing

ISSUED: JUNE 2021

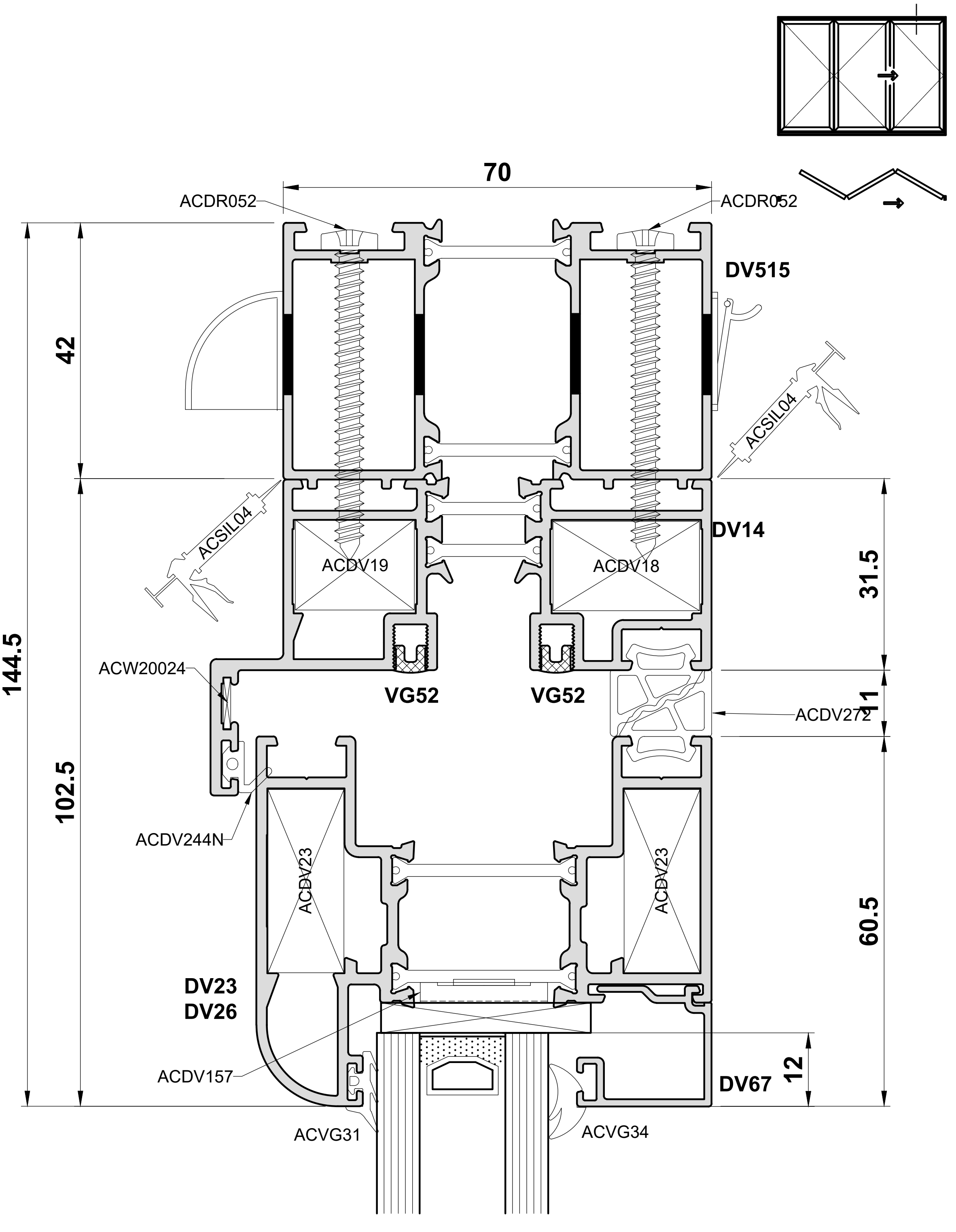
Open In - Detail 18G





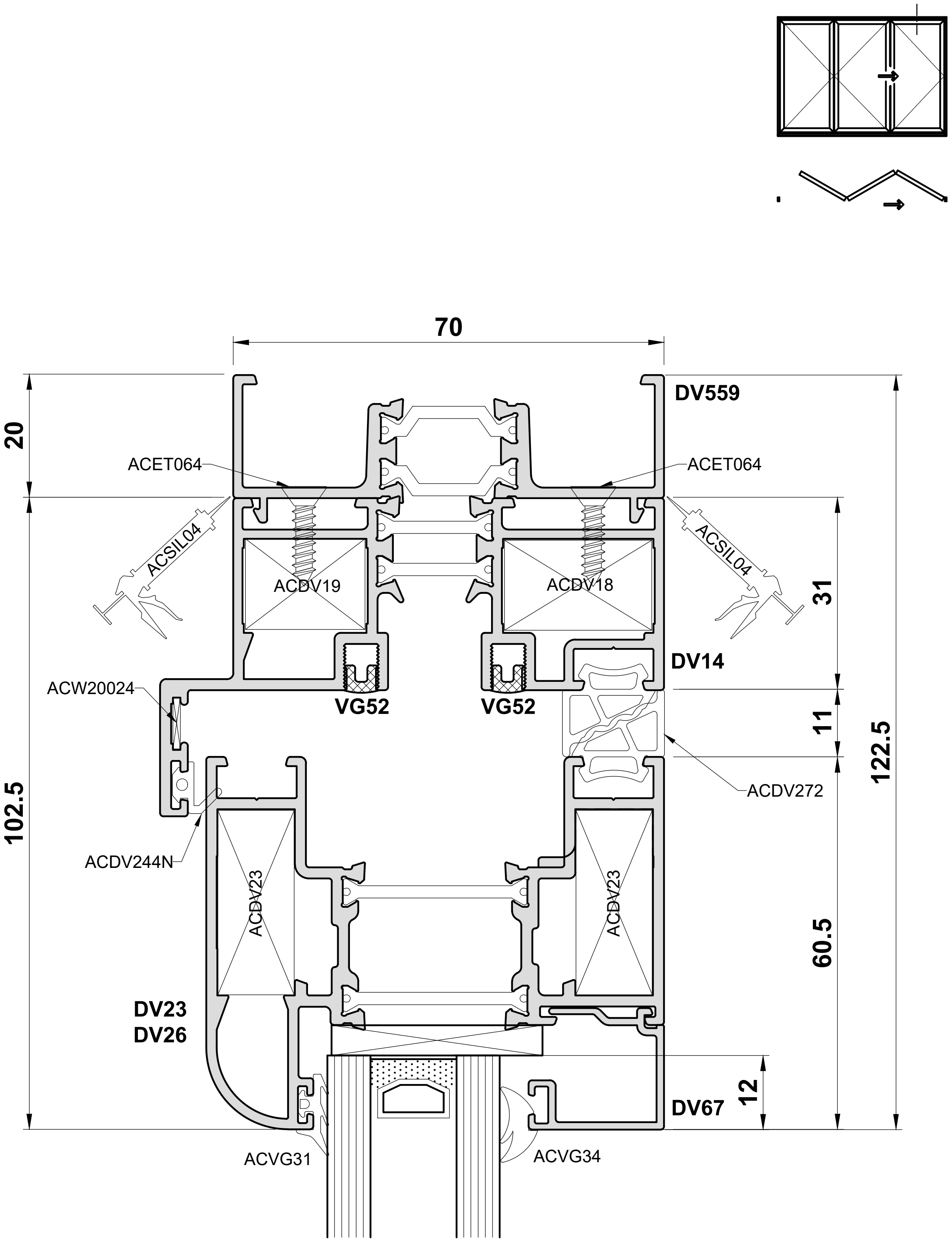
Do Not Scale From This Drawing

Open In - Detail 19A



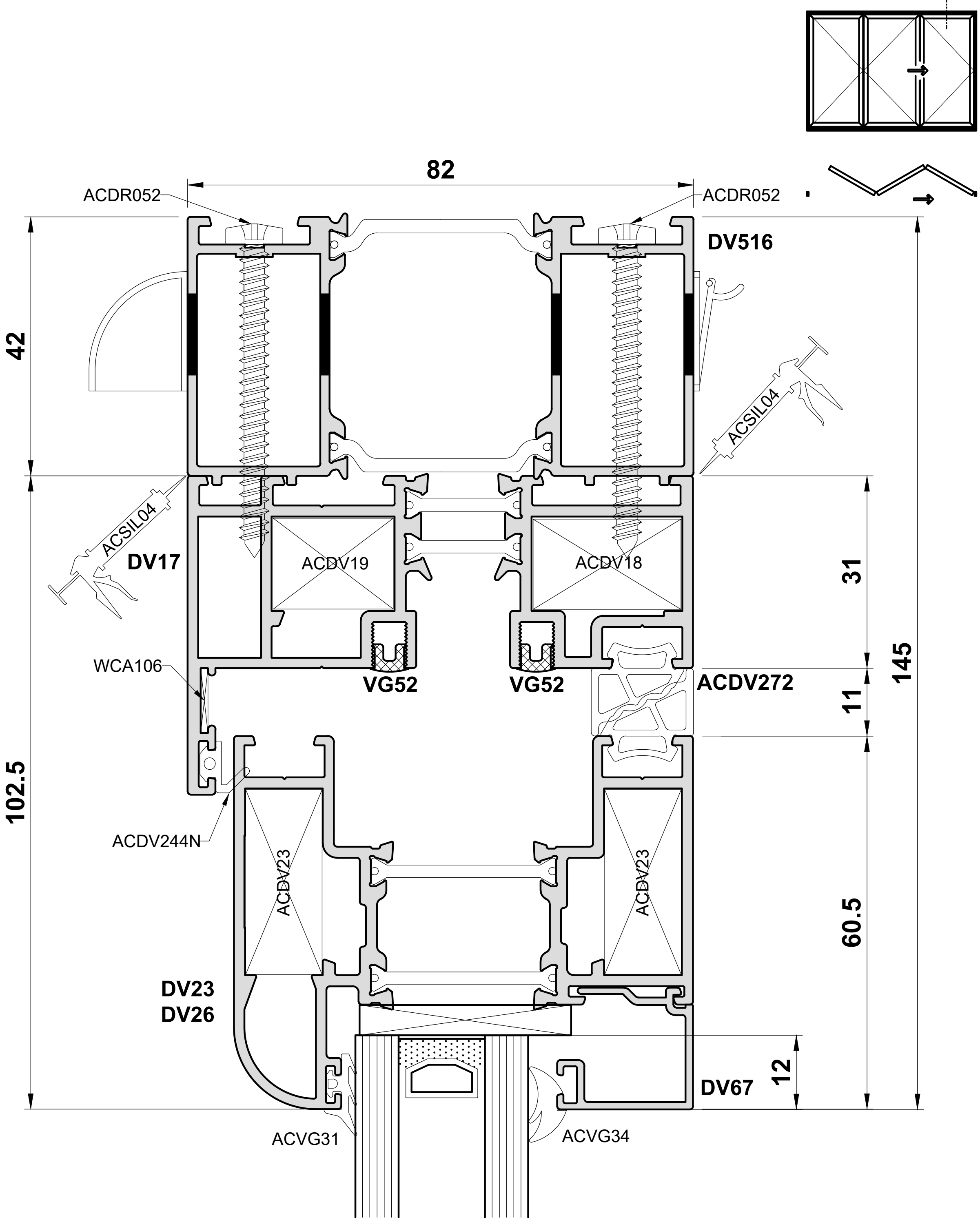
Do Not Scale From This Drawing

Open In - Detail 19B



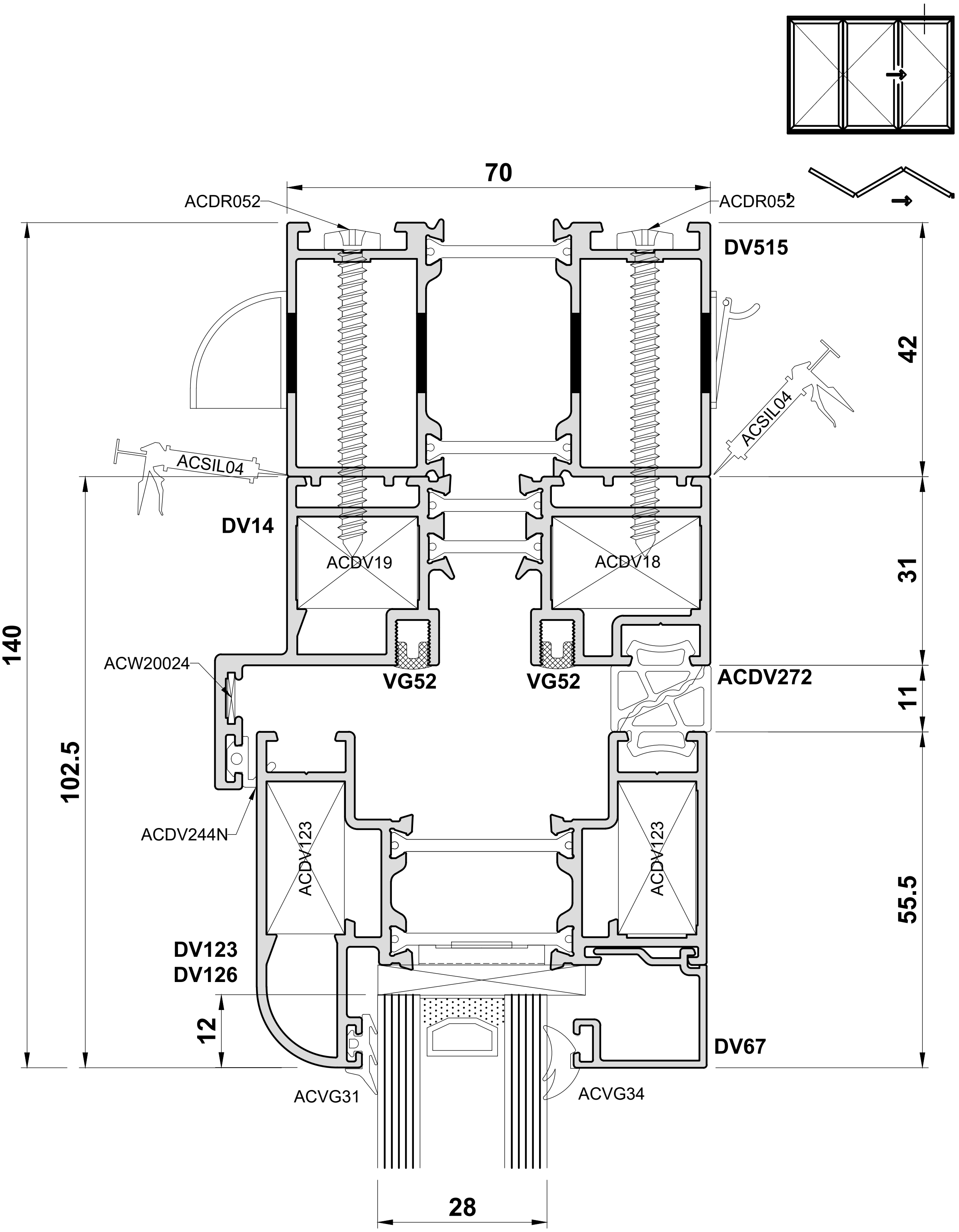
Do Not Scale From This Drawing

Open In - Detail 19C



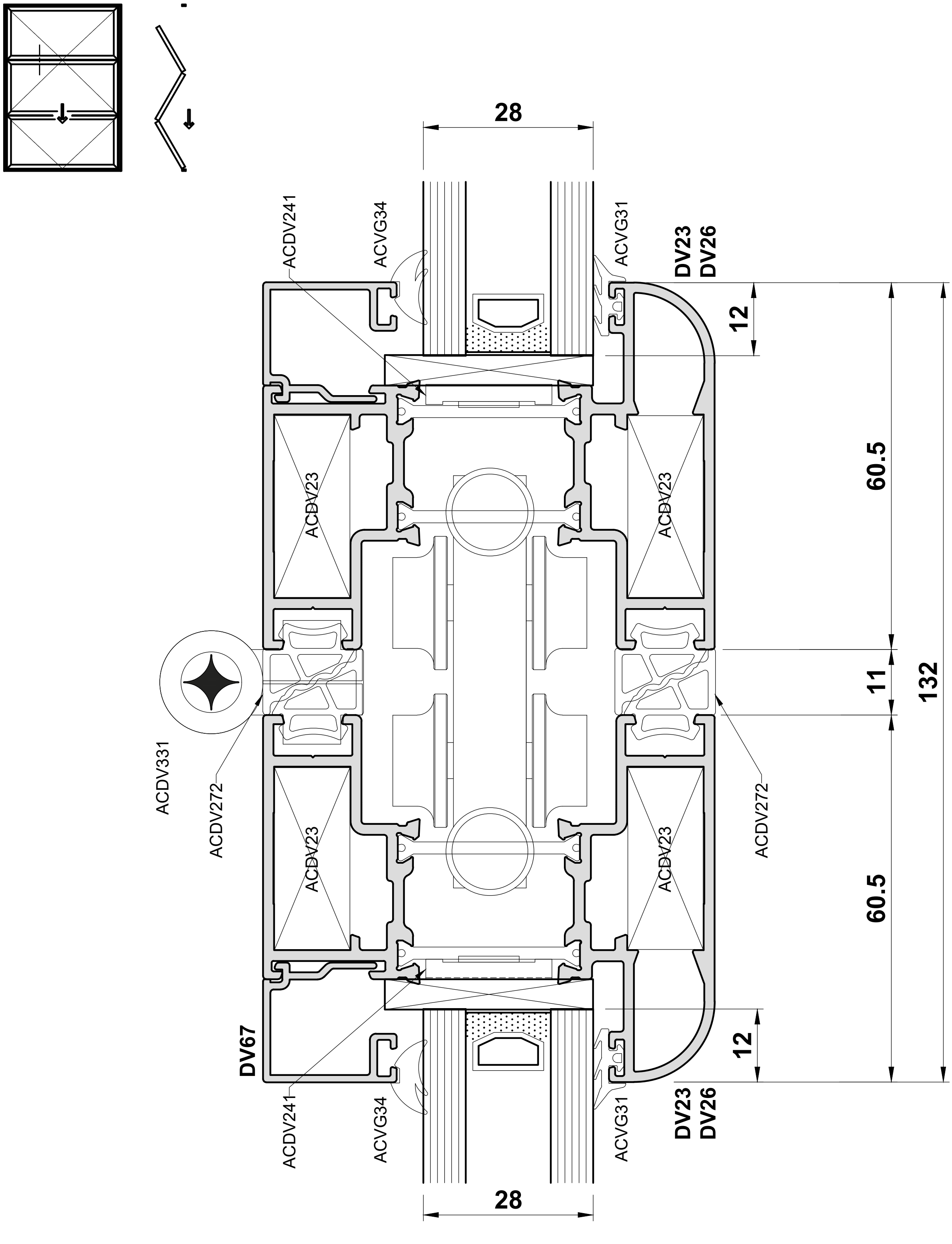
Do Not Scale From This Drawing

Open In - Detail 19D



Do Not Scale From This Drawing

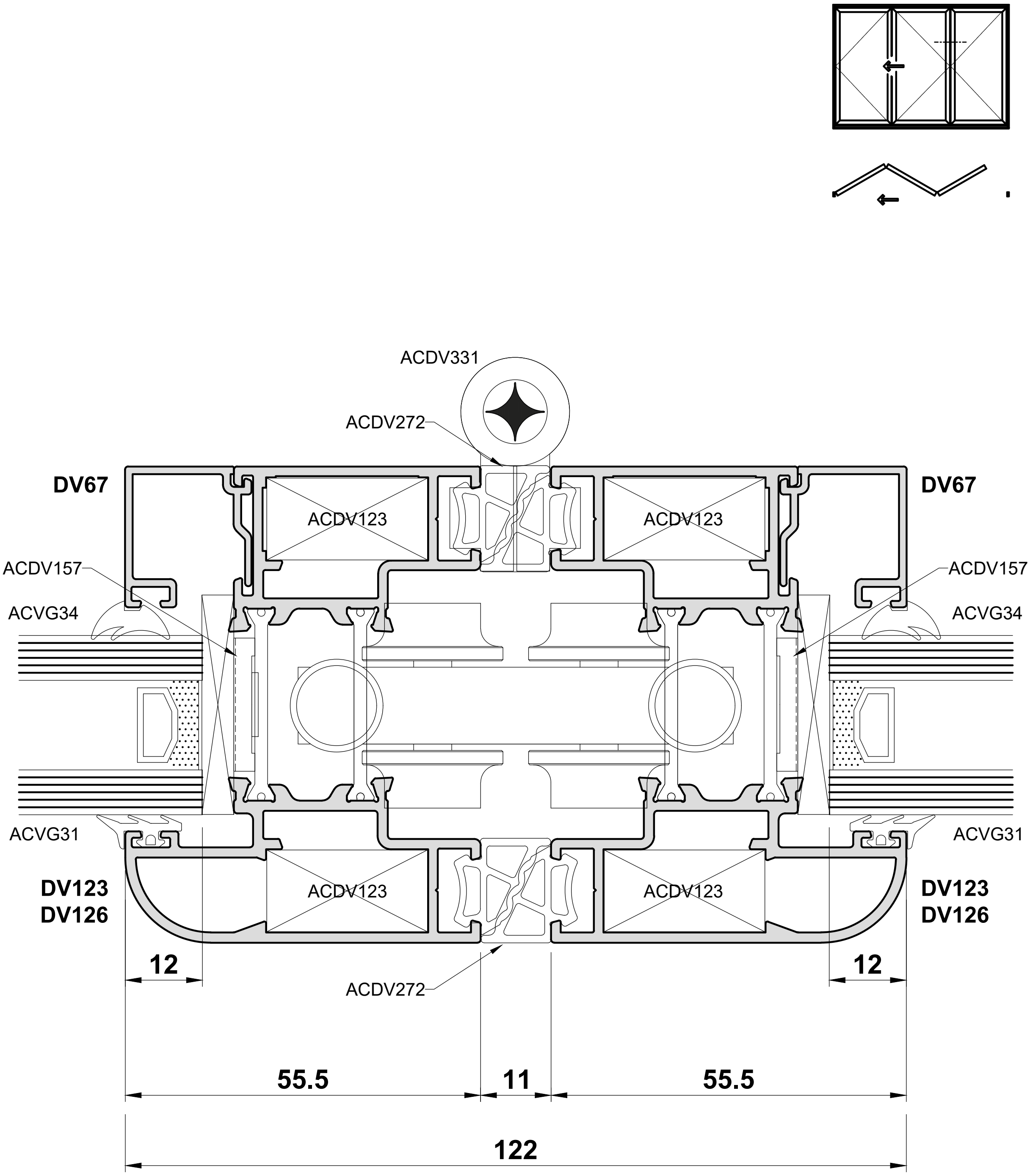
Open In - Detail 20A



Do Not Scale From This Drawing

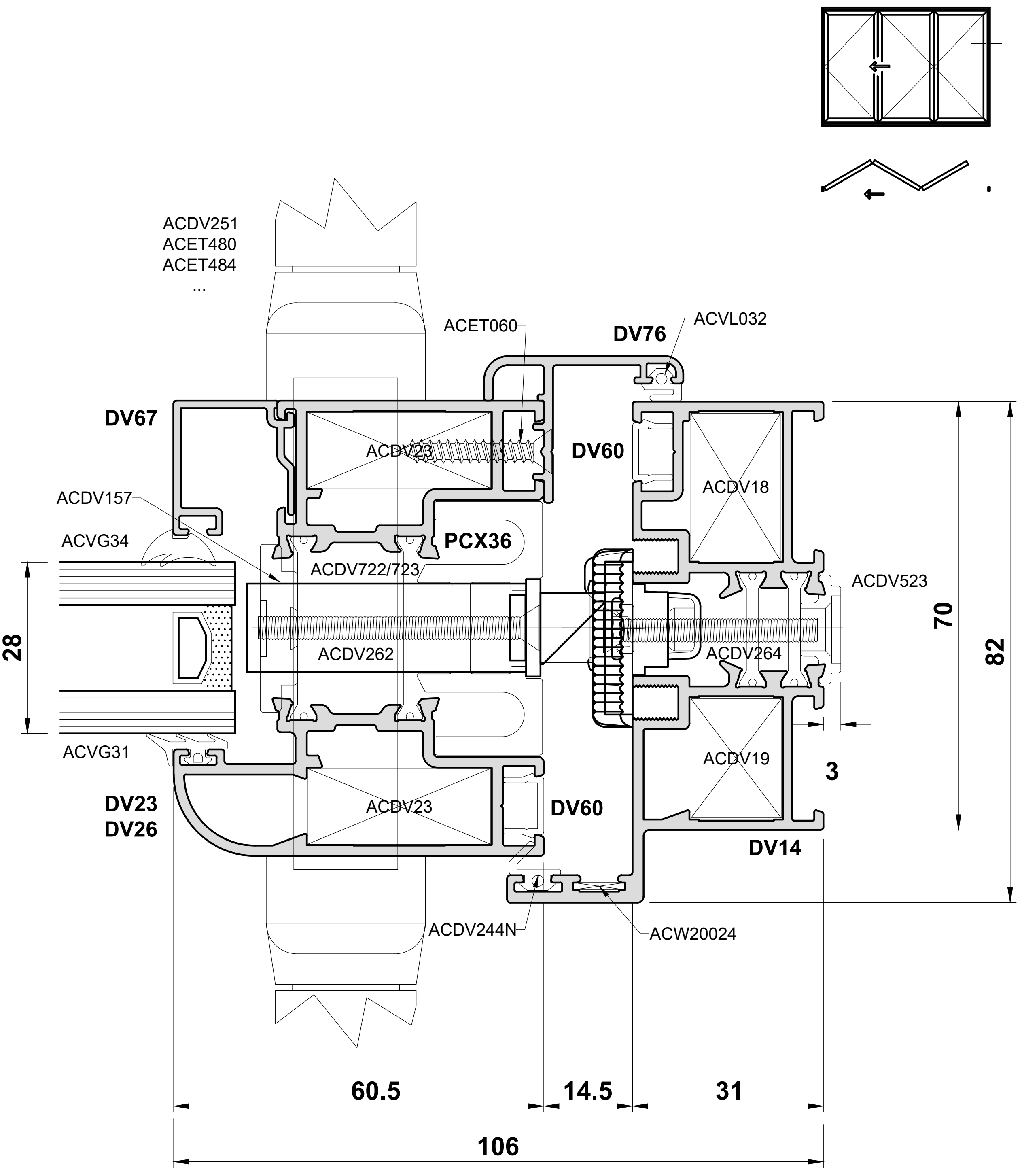
ISSUED: JUNE 2021

Open In - Detail 20B



Do Not Scale From This Drawing

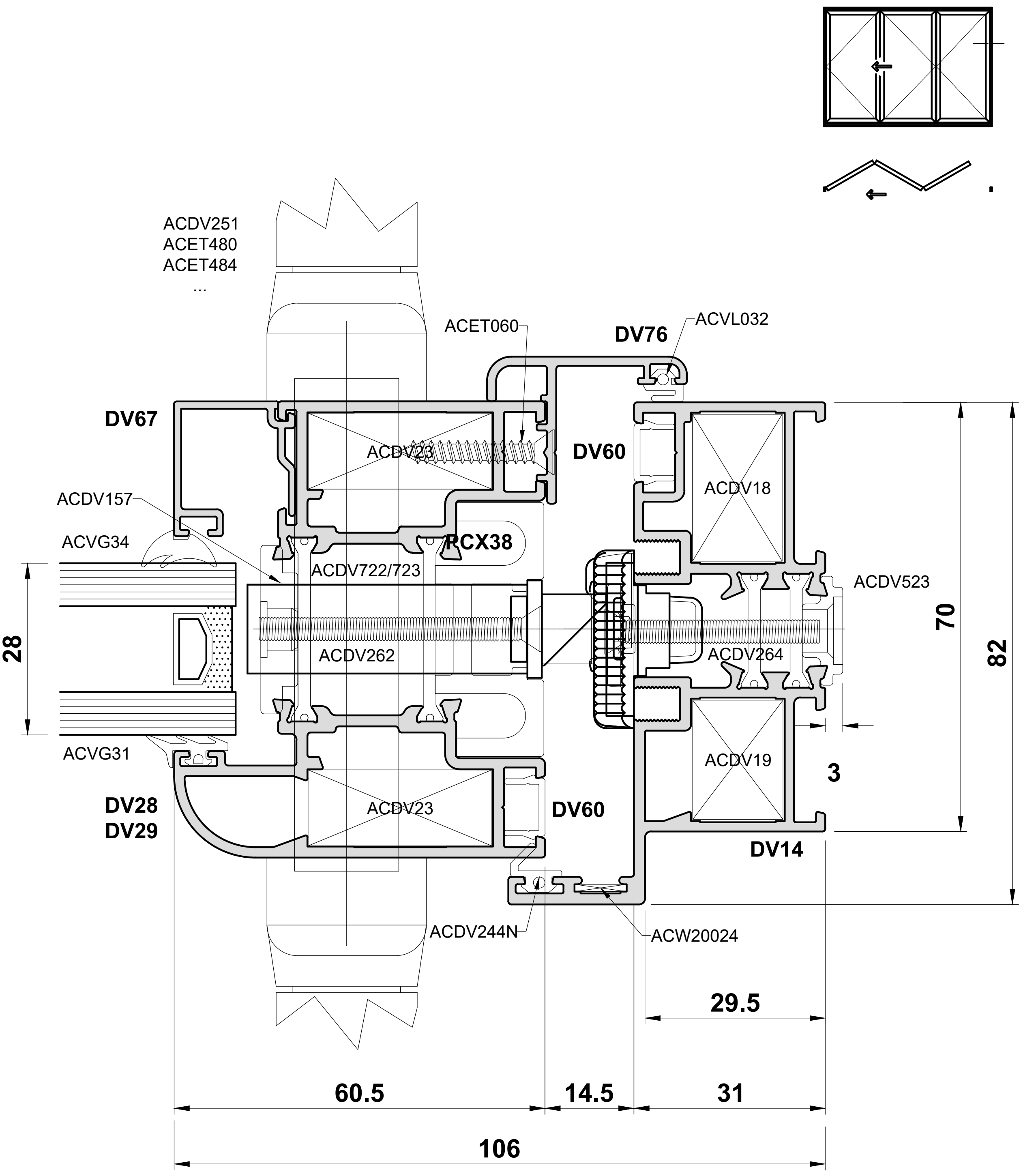
Open In - Detail 21A



Do Not Scale From This Drawing

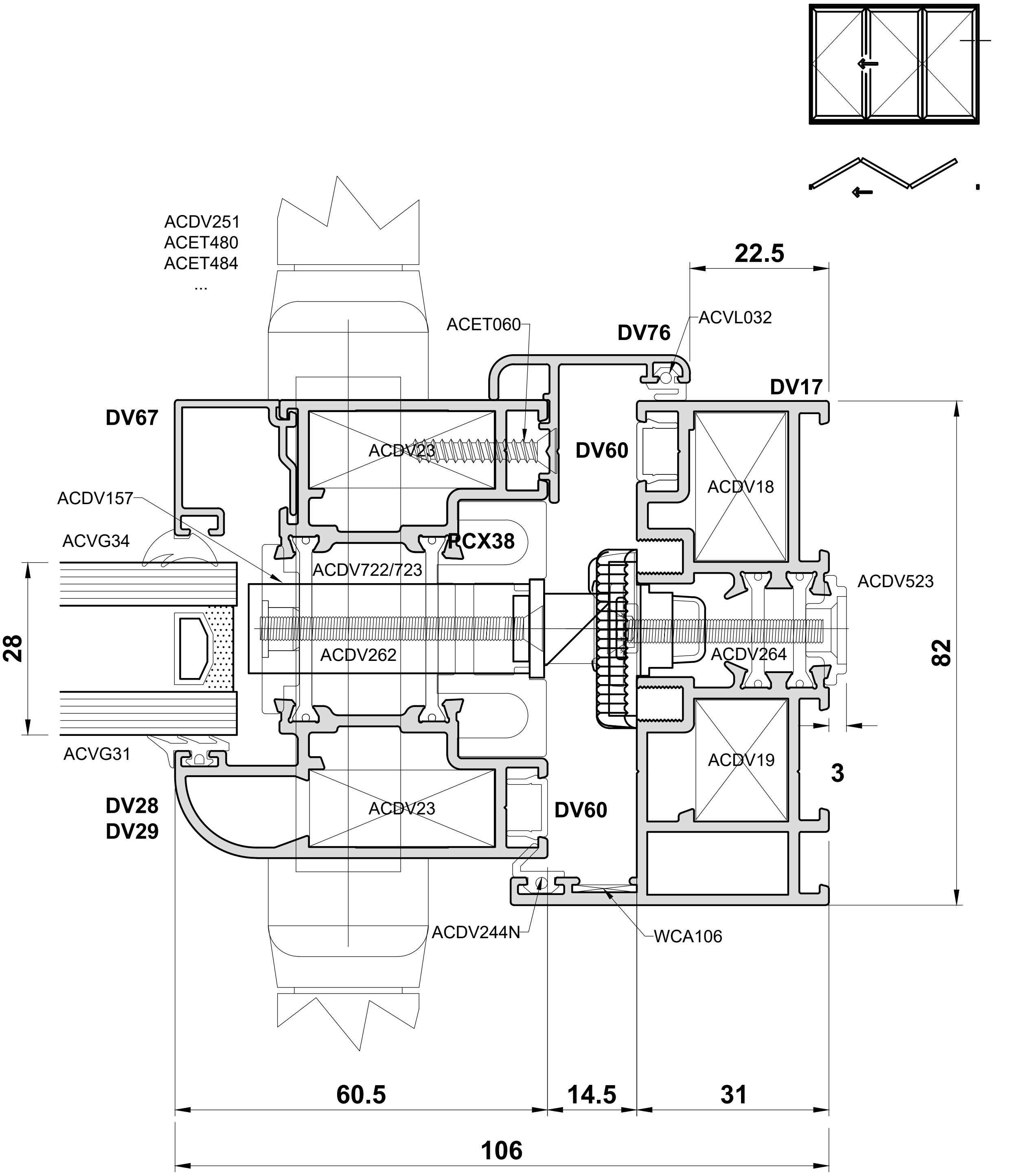
ISSUED: JUNE 2021

Open In - Detail 21B



Do Not Scale From This Drawing

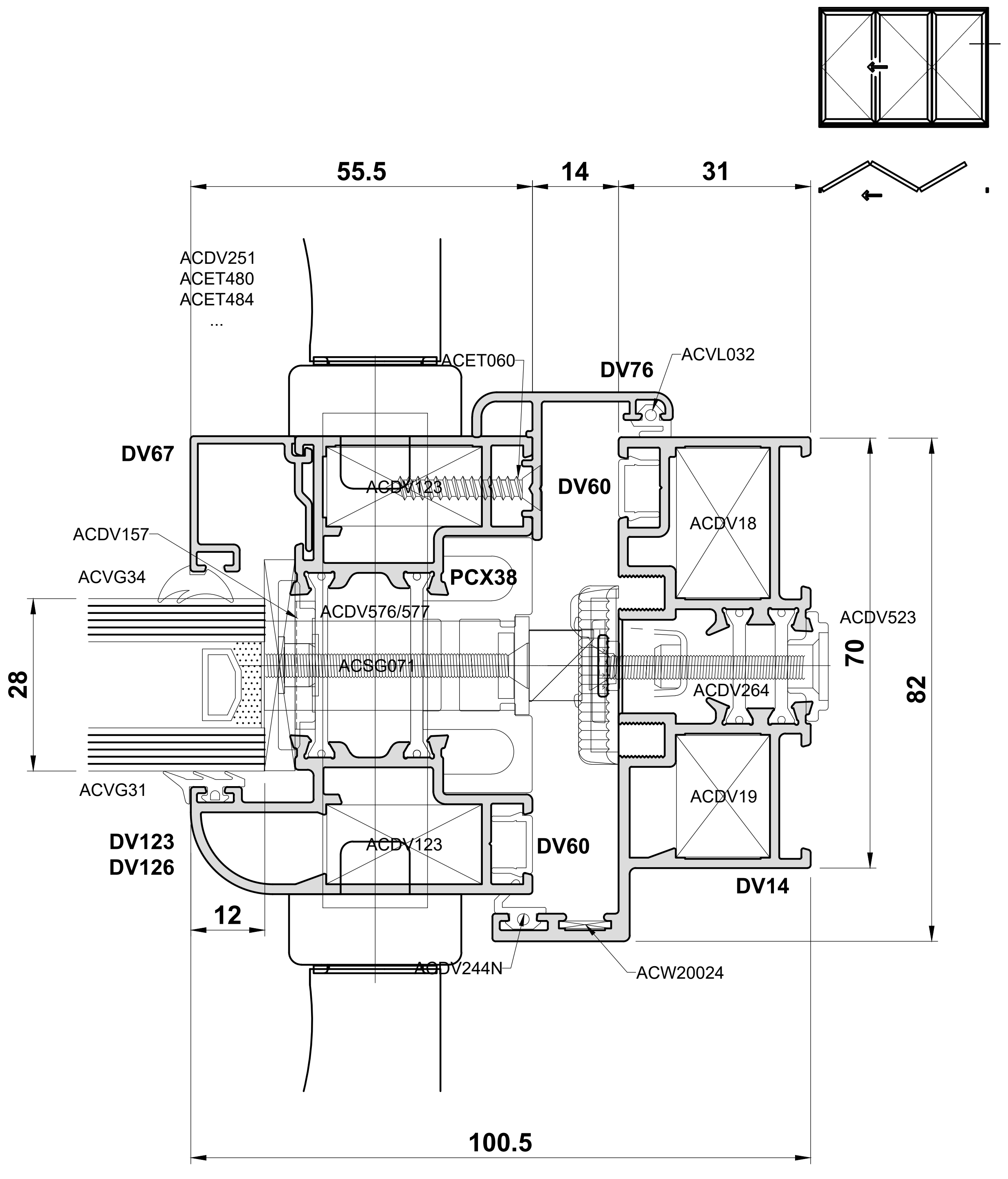
Open In - Detail 21C



Do Not Scale From This Drawing

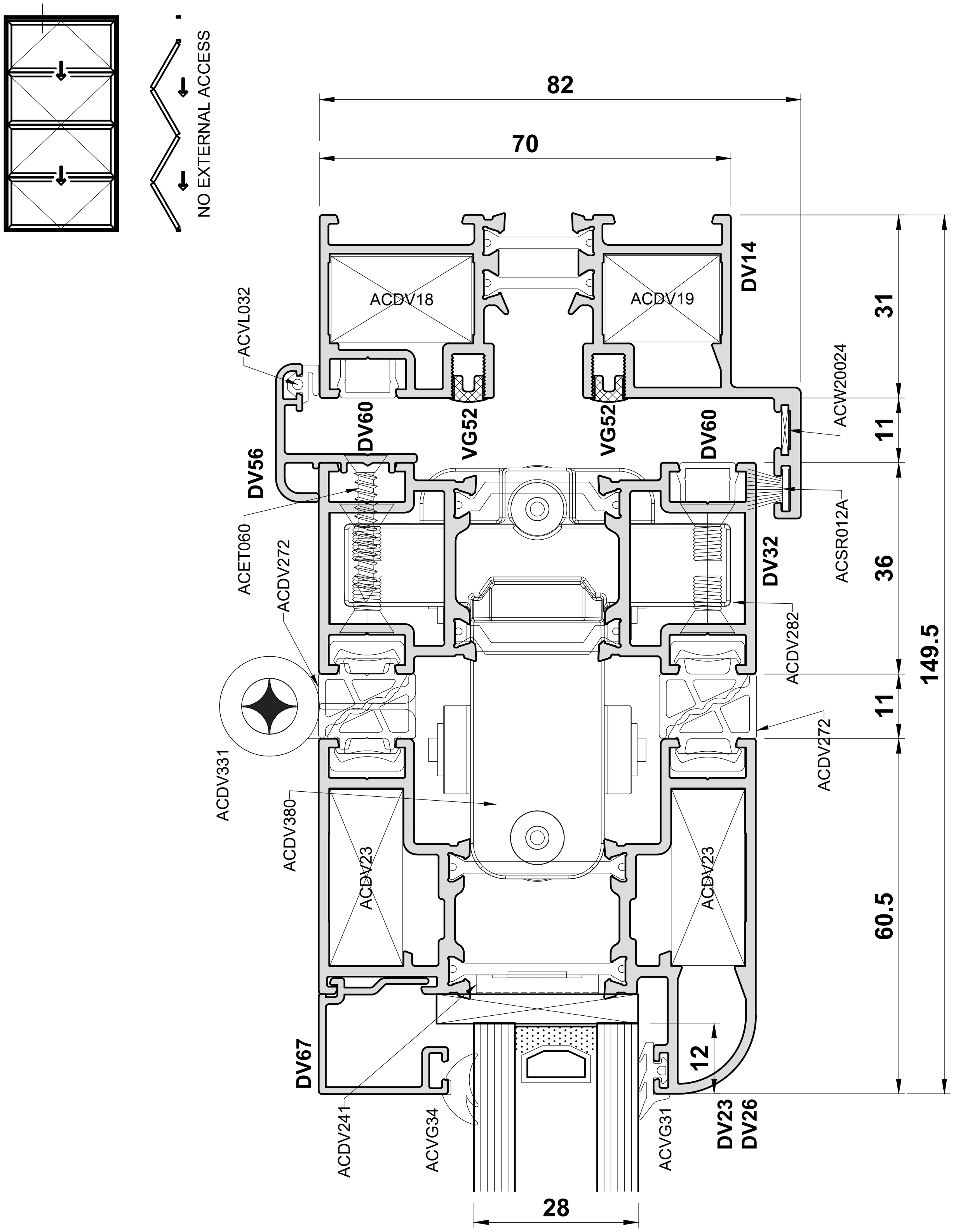
ISSUED: JUNE 2021

Open In - Detail 21D



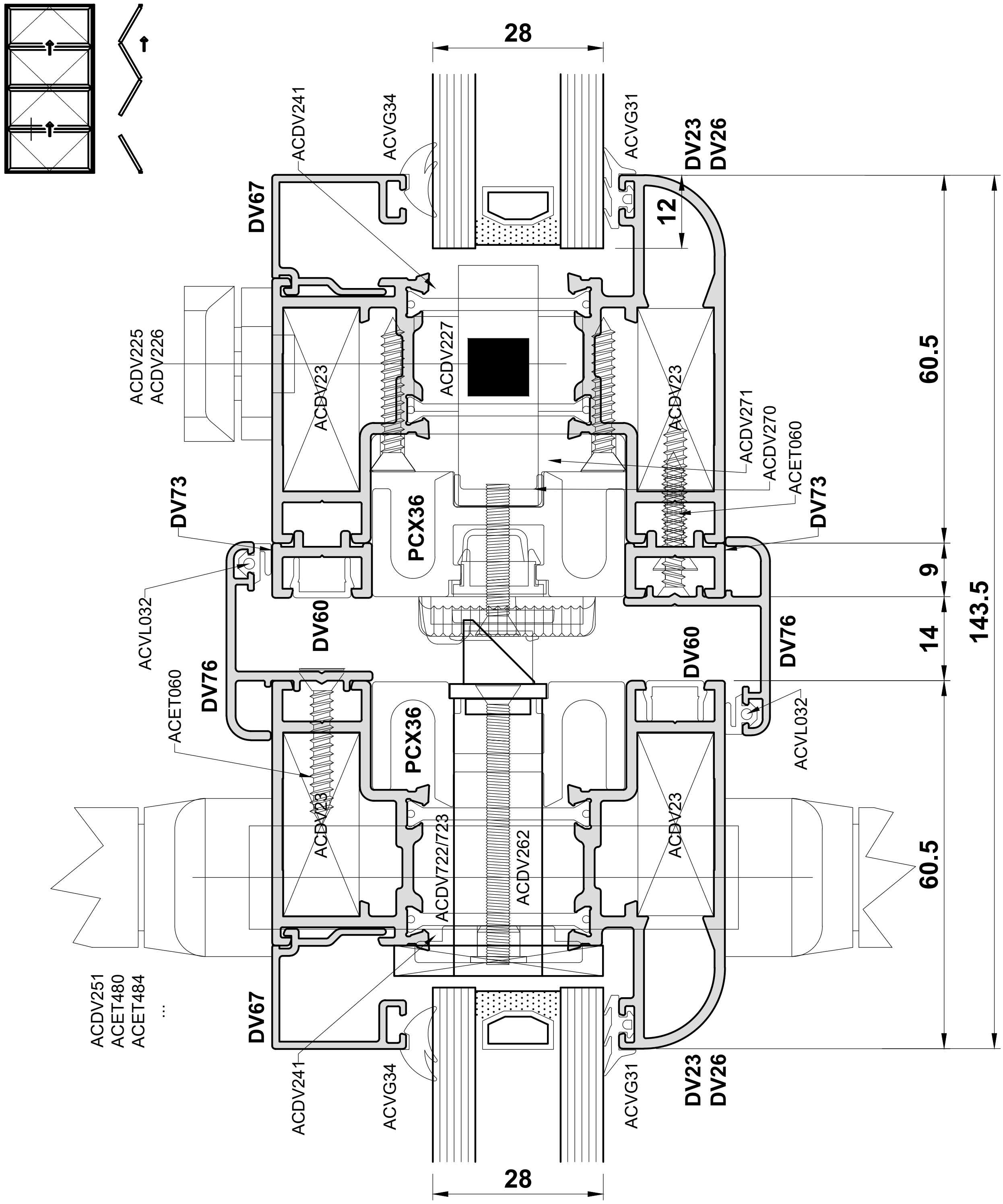
Do Not Scale From This Drawing

Open In - Detail 22

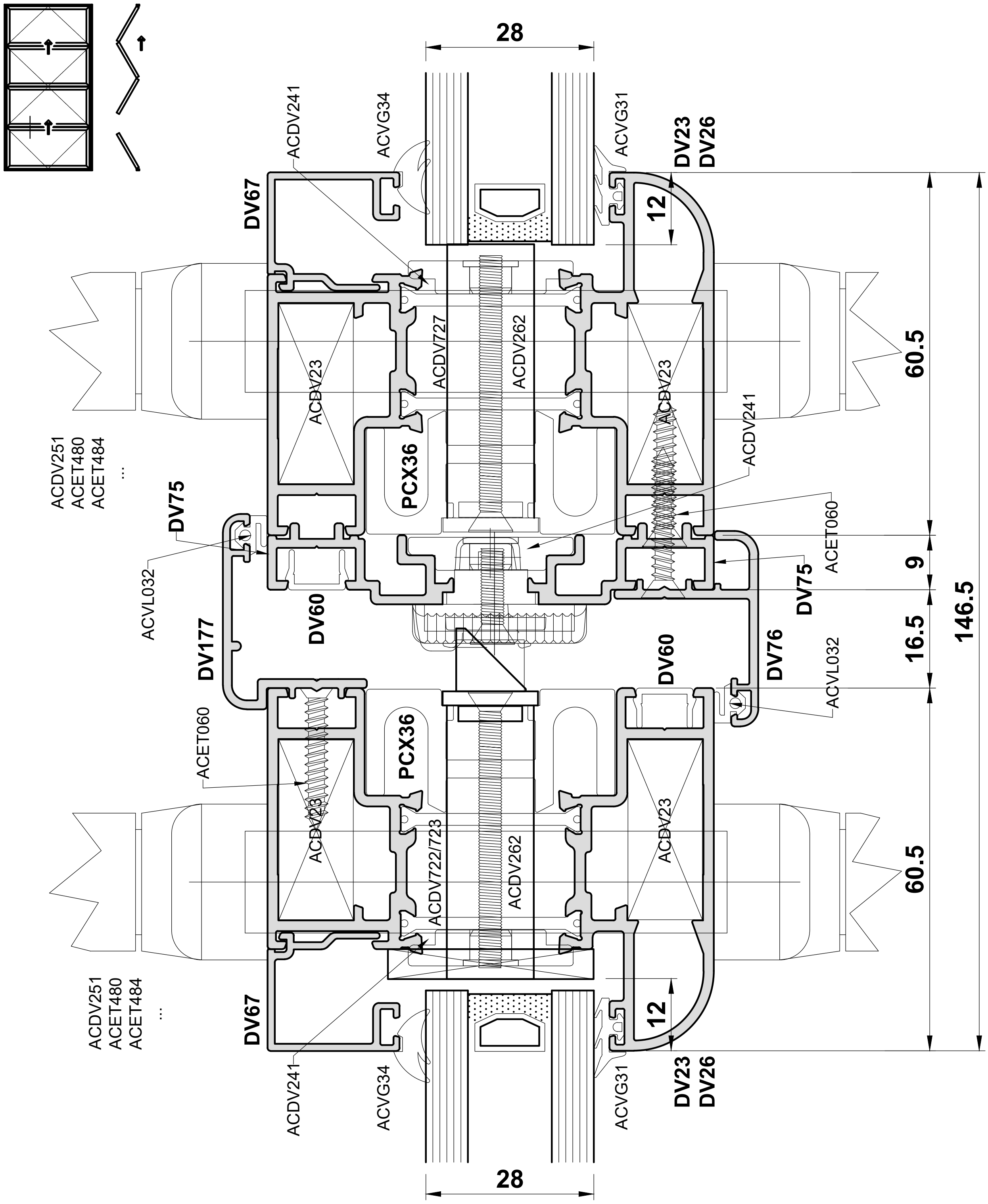


Do Not Scale From This Drawing

Open In - Detail 23A

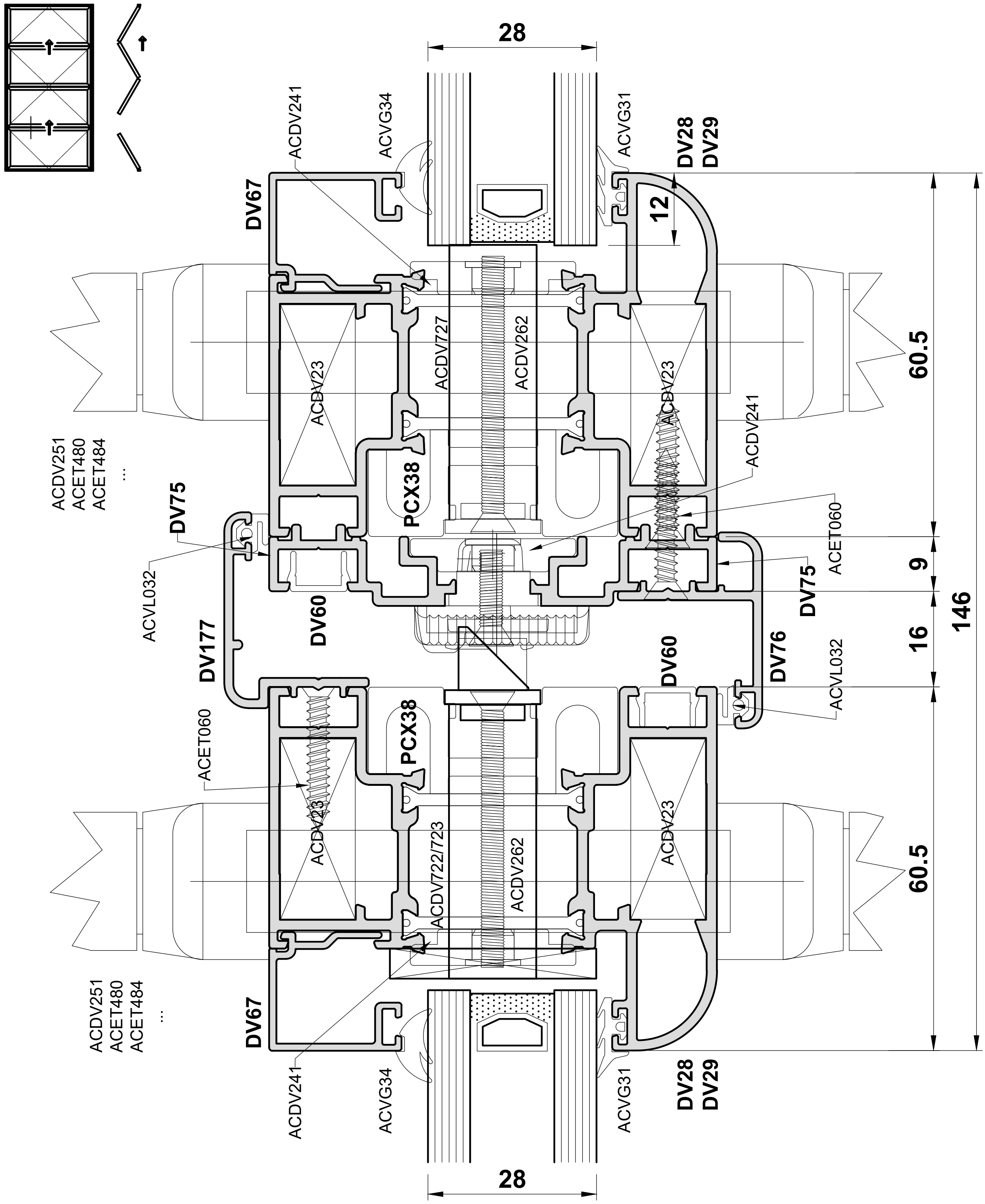


Open In - Detail 23B



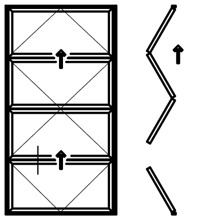
Do Not Scale From This Drawing

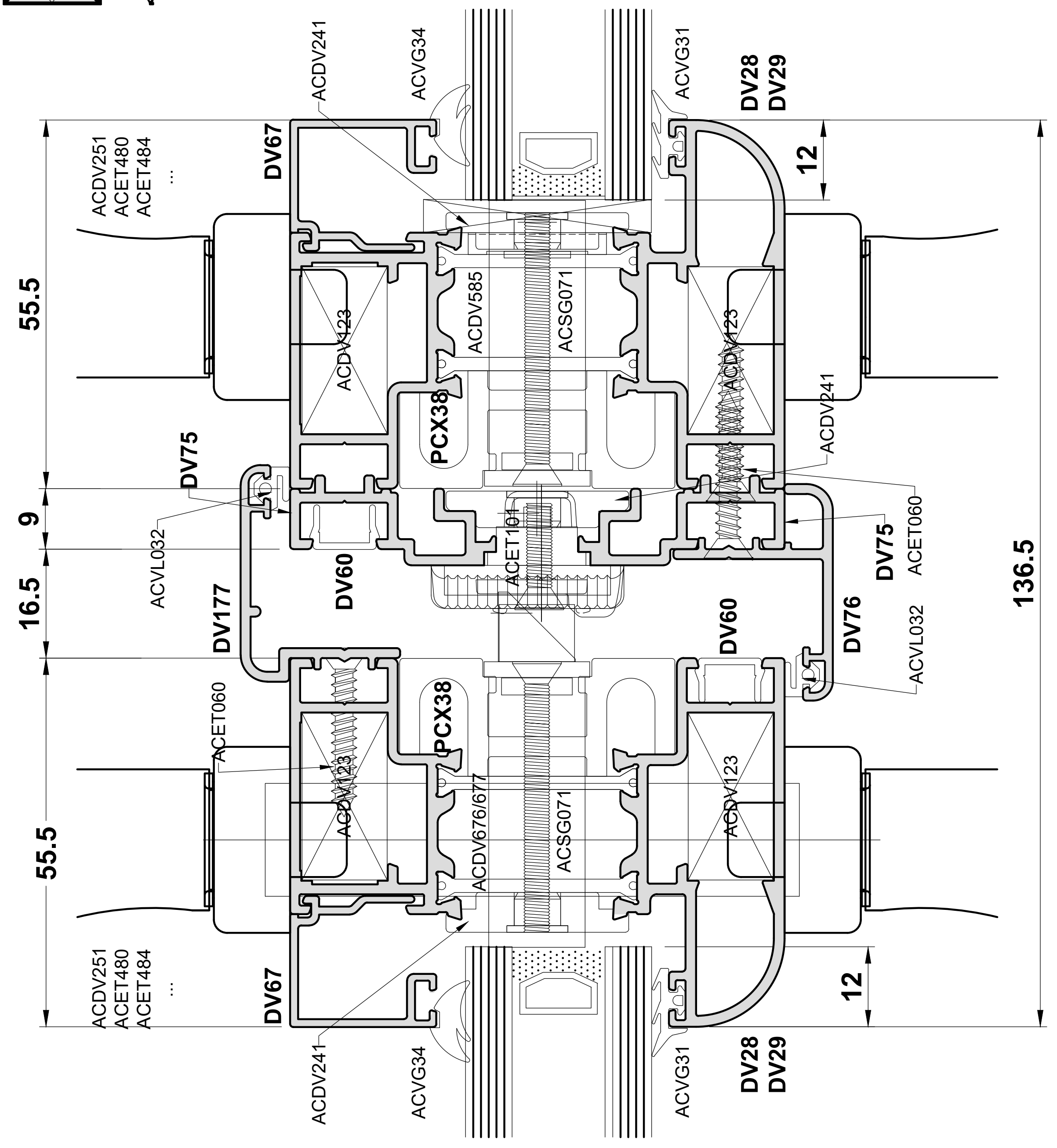
Open In - Detail 23C



Do Not Scale From This Drawing

Open In - Detail 23D

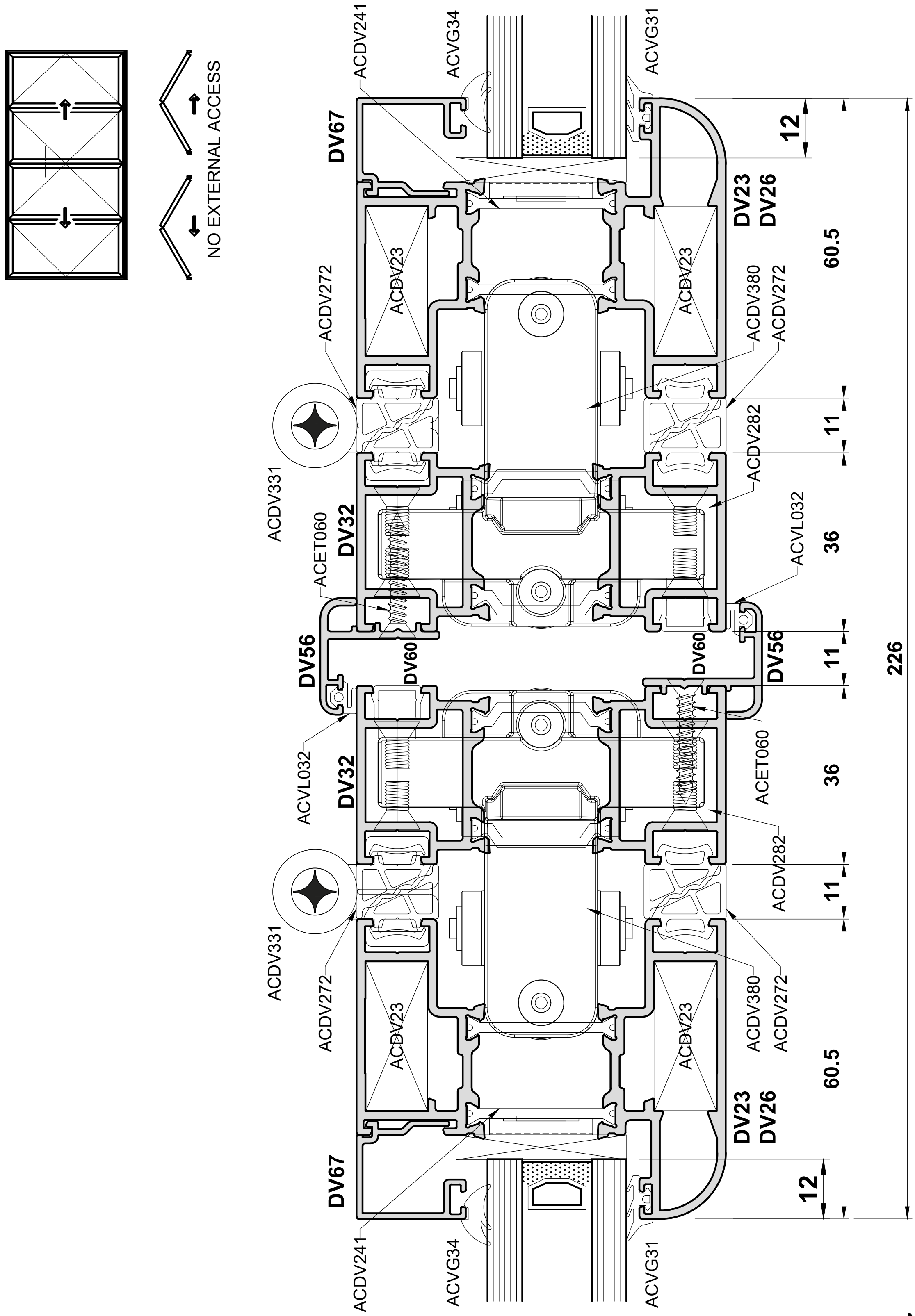




Do Not Scale From This Drawing

ISSUED: JUNE 2021

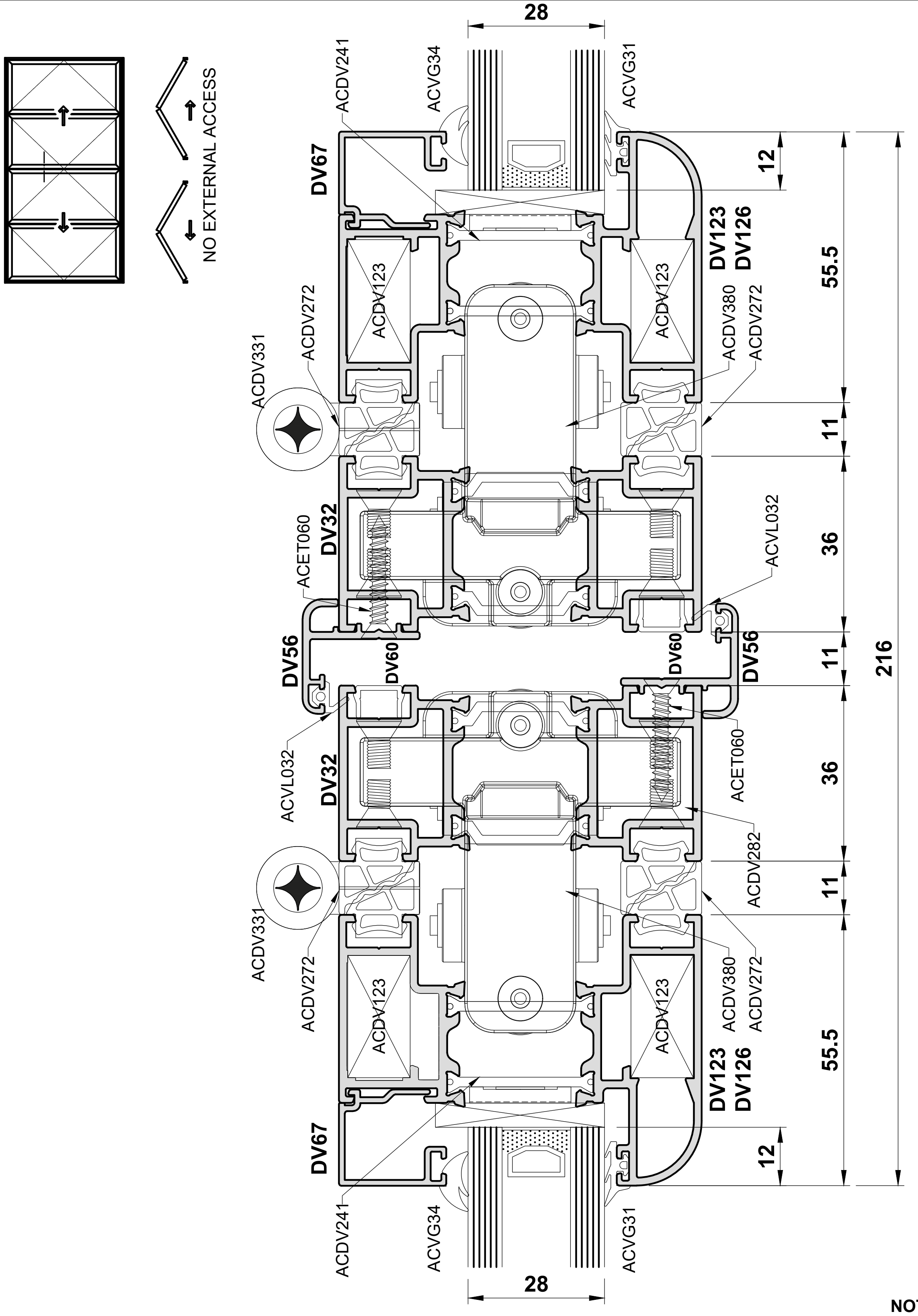
Open In - Detail 24A



NOT TO SCALE

Do Not Scale From This Drawing

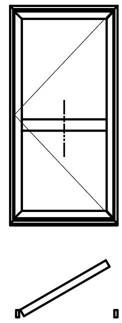
Open In - Detail 24B

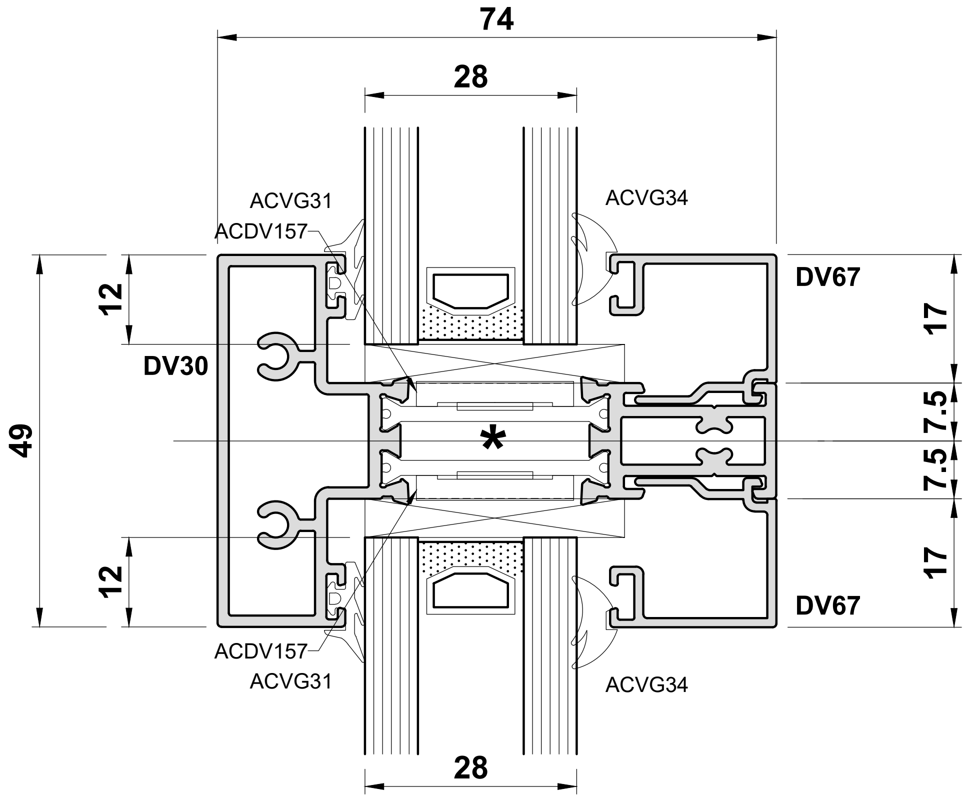


NOT TO SCALE

Do Not Scale From This Drawing

Open In - Detail 25A



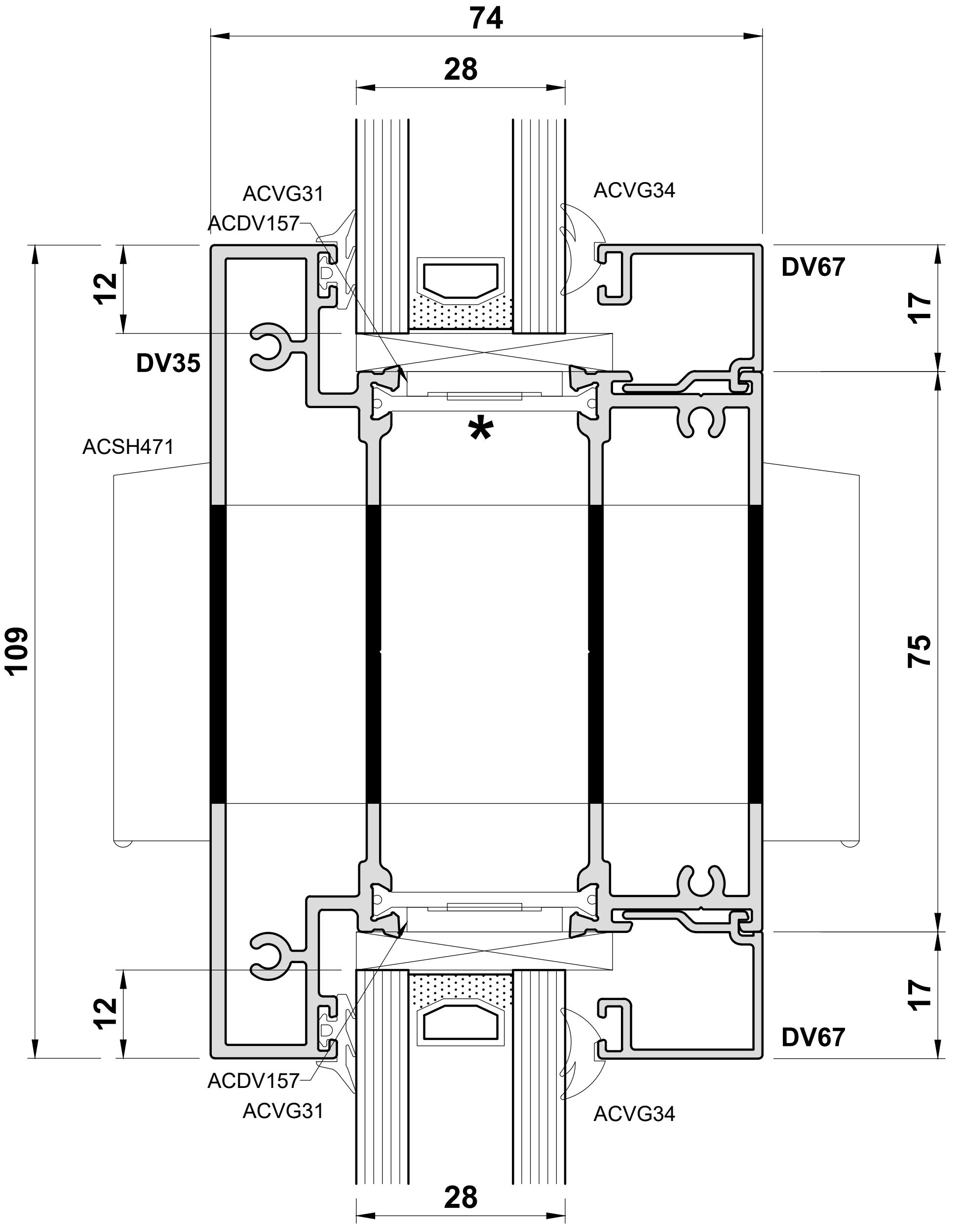


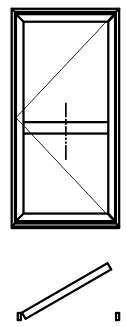
* Drained at join to stile

Do Not Scale From This Drawing

Visofold 1000

Open In - Detail 25B

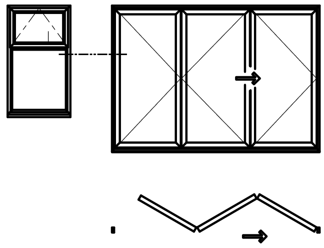


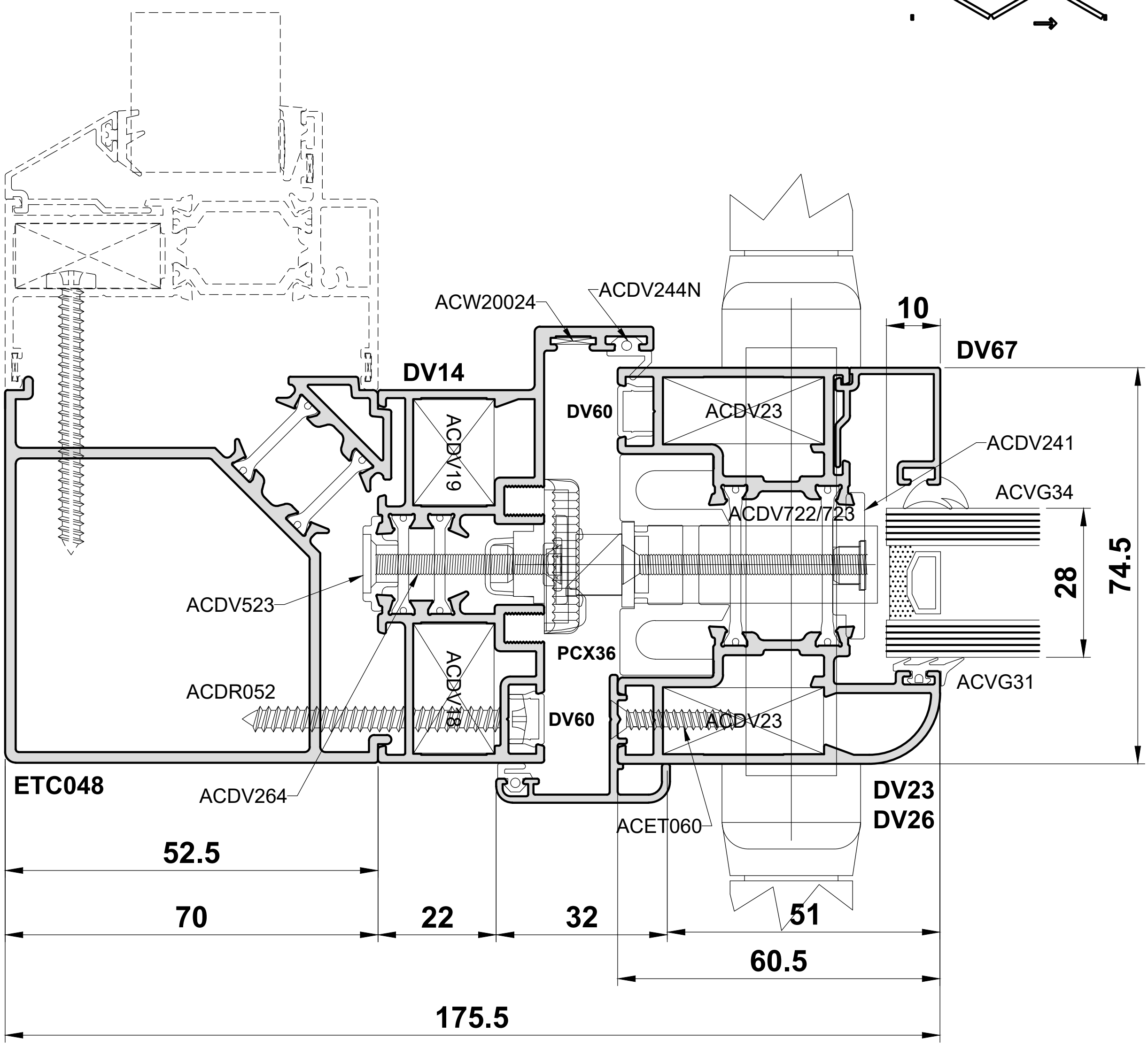


* Drained at join to stile

Do Not Scale From This Drawing

ISSUED: JUNE 2021





Do Not Scale From This Drawing

Do Not Scale From This Drawing

Section D

Statics

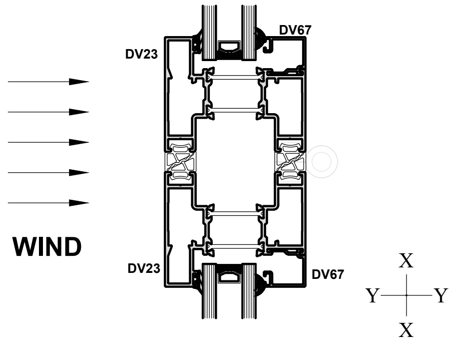
Open Out & In

General Size Limitations are shown on Page A04.

For Wind Loading Limitations, Please Contact The Technical Department - T: 01934 876100

Doors-Open In & Out

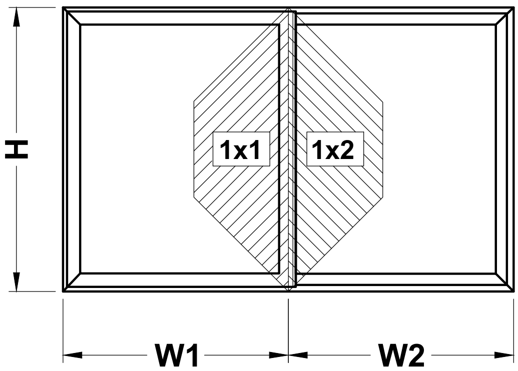
GENERAL INFORMATION - STATICS



The position of the axis is an indication for the use and application of the moments of inertia (Ix and Iy) and the section modulus (Wx and Wy). We always choose the values of the axis perpendicular to the load to resist it.

- **To resist the wind loads we use the values Ix and Wx.**

EXAMPLE



H = 2300mm

W1 = 1000mm

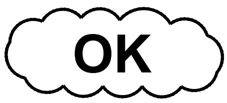
W2 = 1000mm

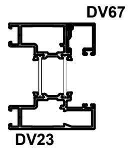
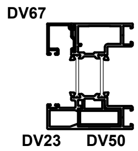
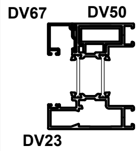
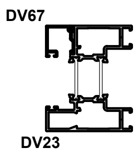
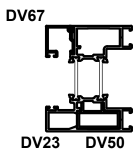
P = 1900 Pa (wind pressure)

1) Determine Ixx value for the meeting stiles (if required) using the Specification Wizard

Ixx = 86 cm4

2) Determine profile combinations

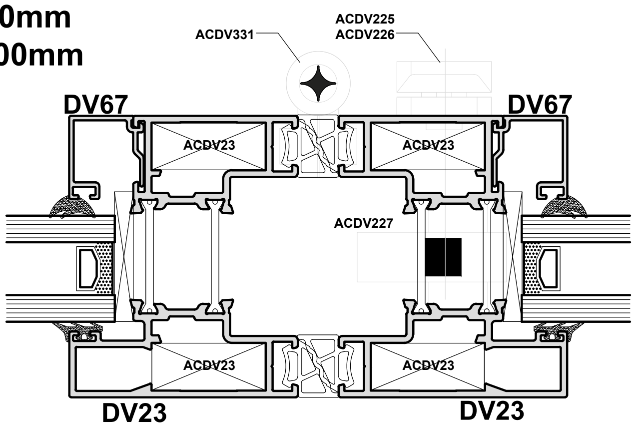


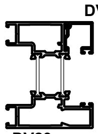
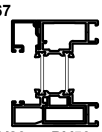
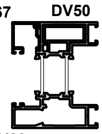
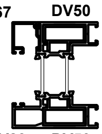
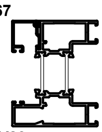
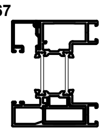
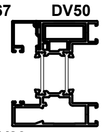
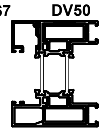
	 DV67 / DV23	 DV67 / DV23, DV50	 DV67, DV50 / DV23
 DV67 / DV23	85.86cm^4	92.87cm^4	97.21cm^4
 DV67 / DV23, DV50	$\boxed{92.87cm^4}$	99.88cm^4	104.22cm^4

Do Not Scale From This Drawing

Doors-Open In & Out

fmax = B/200 < 15mm
max sash weight = 100kg
max sash width = 1200mm
max sash height = 2500mm

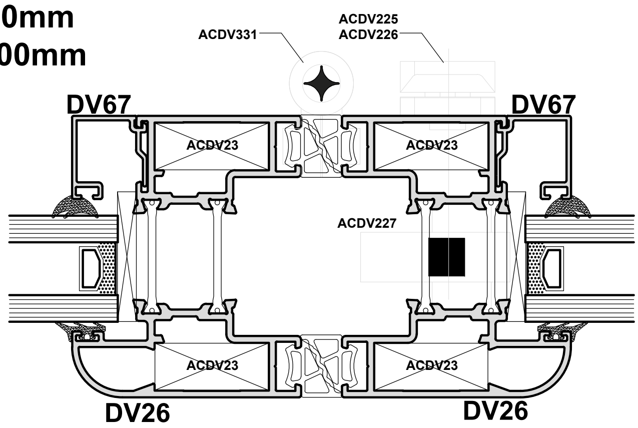


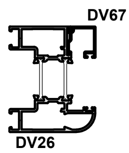
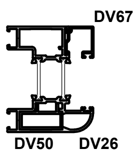
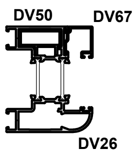
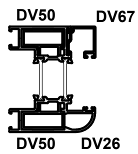
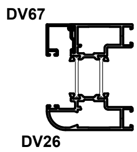
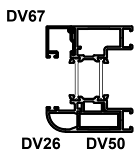
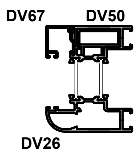
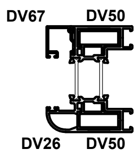
	DV67  DV23	DV67  DV23 DV50	DV67 DV50  DV23	DV67 DV50  DV23 DV50
DV67  DV23	85.86cm^4	92.87cm^4	97.21cm^4	108.08cm^4
DV67  DV23 DV50	92.87cm^4	99.88cm^4	104.22cm^4	115.09cm^4
DV67 DV50  DV23	97.21cm^4	104.22cm^4	108.56cm^4	119.43cm^4
DV67 DV50  DV23 DV50	108.08cm^4	115.09cm^4	119.43cm^4	130.3cm^4

Do Not Scale From This Drawing

Doors-Open In & Out

fmax = B/200 < 15mm
max sash weight = 100kg
max sash width = 1200mm
max sash height = 2500mm

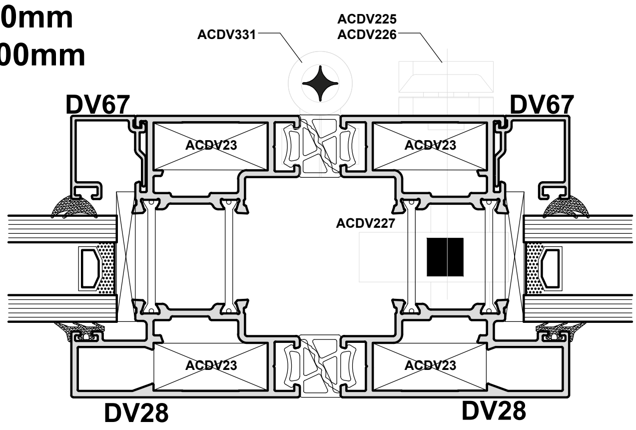


	 DV67 / DV26	 DV67 / DV50 DV26	 DV50 DV67 / DV26	 DV50 DV67 / DV50 DV26
 DV67 / DV26	83.66cm^4	90.93cm^4	94.60cm^4	105.81cm^4
 DV67 / DV26 DV50	90.93cm^4	98.20cm^4	101.87cm^4	113.08cm^4
 DV67 DV50 / DV26	94.60cm^4	101.87cm^4	105.54cm^4	116.75cm^4
 DV67 DV50 / DV26 DV50	105.81cm^4	113.08cm^4	116.75cm^4	127.96cm^4

Do Not Scale From This Drawing

Doors-Open In & Out

fmax = B/200 < 15mm
max sash weight = 100kg
max sash width = 1200mm
max sash height = 2500mm

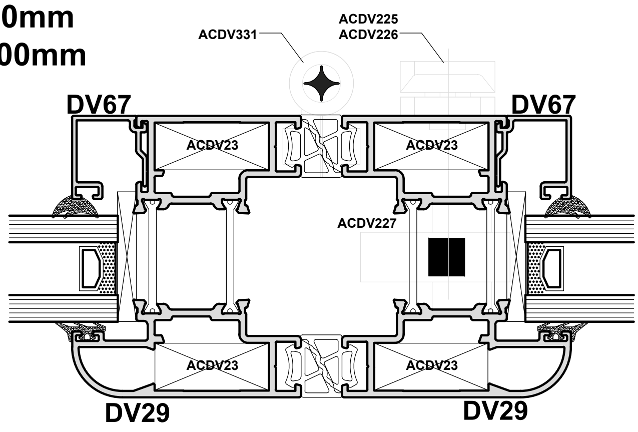


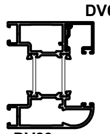
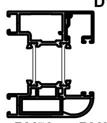
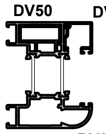
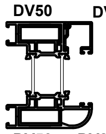
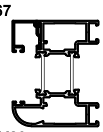
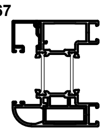
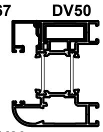
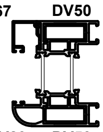
	DV67 / DV28	DV67 / DV50 DV28	DV50 DV67 / DV28	DV50 DV67 / DV50 DV28
DV67 / DV28	85.22cm^4	92.22cm^4	96.57cm^4	107.44cm^4
DV67 / DV28 DV50	92.22cm^4	99.22cm^4	103.57cm^4	114.44cm^4
DV67 DV50 / DV28	96.57cm^4	103.57cm^4	107.92cm^4	118.79cm^4
DV67 DV50 / DV28 DV50	107.44cm^4	114.44cm^4	118.79cm^4	129.66cm^4

Do Not Scale From This Drawing

Doors-Open In & Out

fmax = B/200 < 15mm
max sash weight = 100kg
max sash width = 1200mm
max sash height = 2500mm

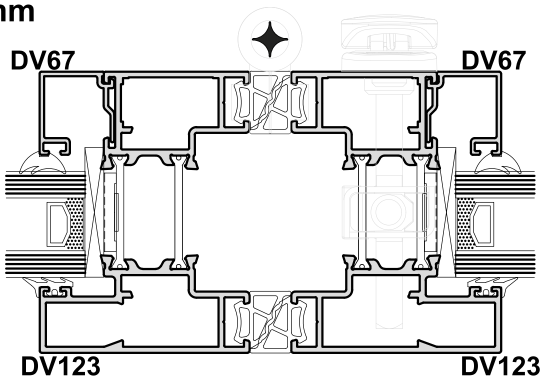


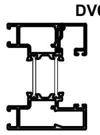
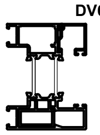
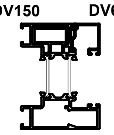
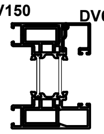
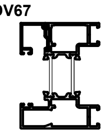
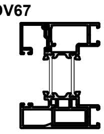
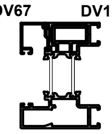
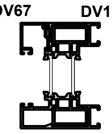
	 DV67 DV29	 DV67 DV50 DV29	 DV50 DV67 DV29	 DV50 DV67 DV50 DV29
 DV67 DV29	83.00cm^4	90.28cm^4	93.95cm^4	105.16cm^4
 DV67 DV29 DV50	90.28cm^4	97.56cm^4	101.23cm^4	112.44cm^4
 DV67 DV50 DV29	93.95cm^4	101.23cm^4	104.90cm^4	116.11cm^4
 DV67 DV50 DV29 DV50	105.16cm^4	112.44cm^4	116.11cm^4	127.32cm^4

Do Not Scale From This Drawing

Doors-Open In & Out

fmax = B/200 < 15mm
max sash weight = 100kg
max sash width = 1000mm
max sash height = 2200mm

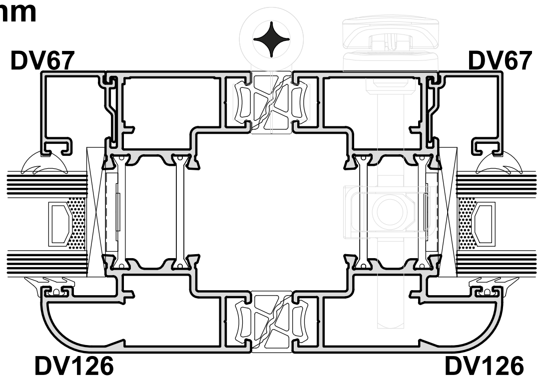


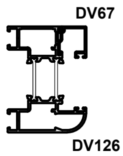
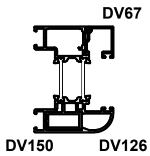
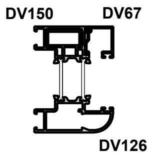
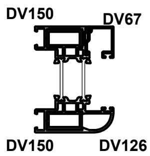
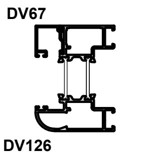
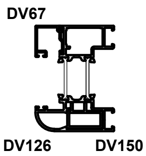
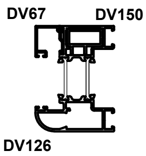
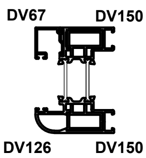
	DV67  DV123	DV67  DV150 DV123	DV150 DV67  DV123	DV150 DV67  DV150 DV123
DV67  DV123	72.94cm^4	78.93cm^4	83.28cm^4	92.76cm^4
DV67  DV123 DV150	78.93cm^4	89.27cm^4	84.92cm^4	98.75cm^4
DV67 DV150  DV123	83.28cm^4	93.62cm^4	89.27cm^4	103.10cm^4
DV67 DV150  DV123 DV150	92.76cm^4	98.75cm^4	103.10cm^4	112.58cm^4

Do Not Scale From This Drawing

Doors-Open In & Out

fmax = B/200 < 15mm
max sash weight = 100kg
max sash width = 1000mm
max sash height = 2200mm



	 DV67 DV126	 DV67 DV150 DV126	 DV150 DV67 DV126	 DV150 DV67 DV150 DV126
 DV67 DV126	70.94cm^4	77.18cm^4	78.93cm^4	92.76cm^4
 DV67 DV126 DV150	77.18cm^4	83.42cm^4	87.14cm^4	96.94cm^4
 DV67 DV150 DV126	80.90cm^4	87.14cm^4	90.86cm^4	100.66cm^4
 DV67 DV150 DV126 DV150	90.70cm^4	96.94cm^4	100.66cm^4	110.46cm^4

Do Not Scale From This Drawing

Do Not Scale From This Drawing

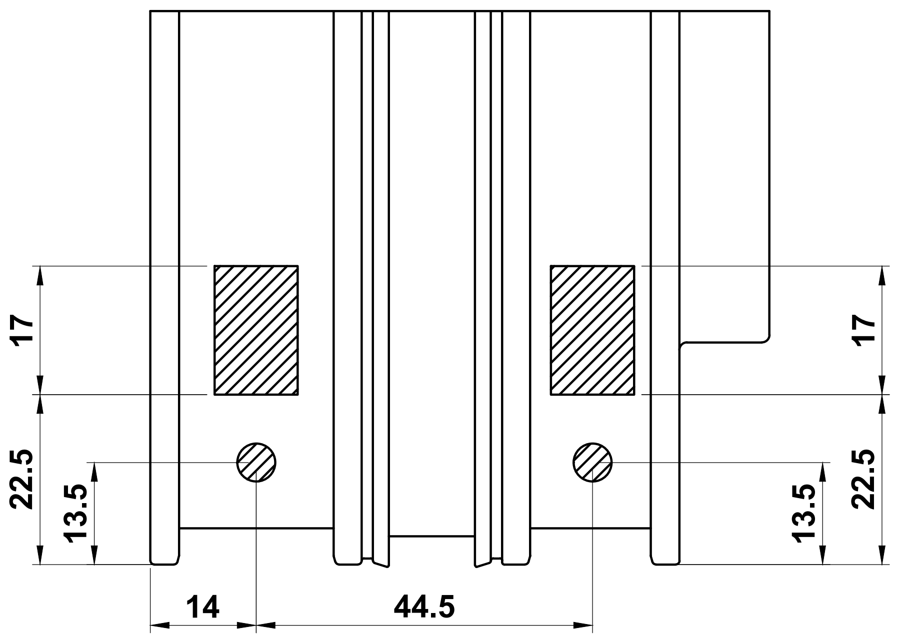
Section E

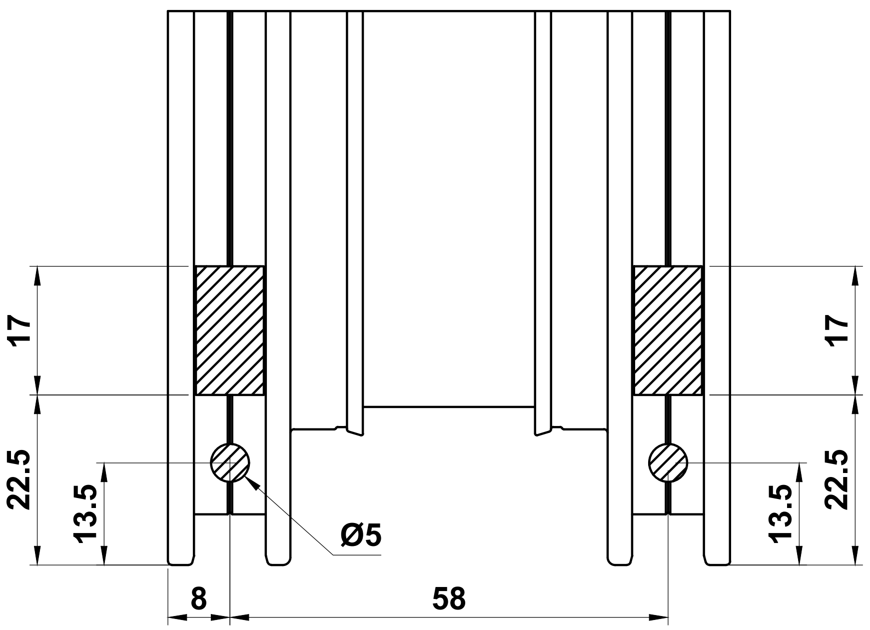
E DV

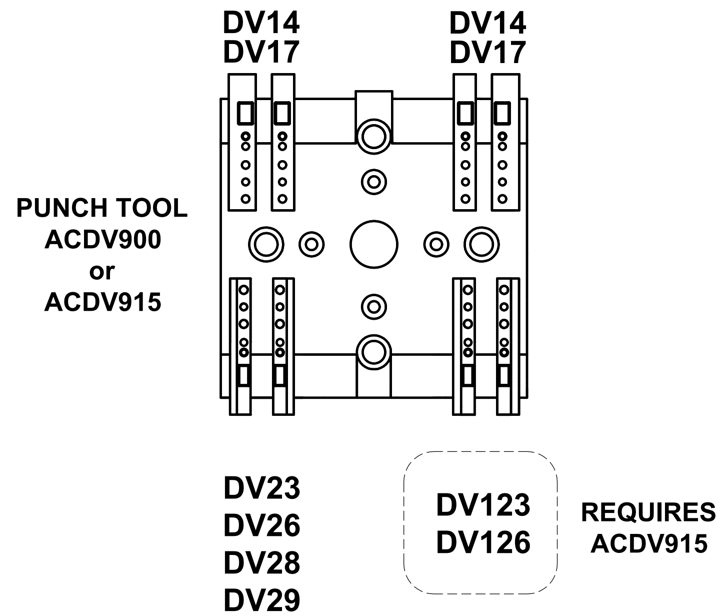
Construction Drawings - OPEN OUT

Corner, Threshold & Transom Jointing.. E03-E05
Drainage.. E06
Locking Hardware.. E07-E26
Flush Handle Installation.. E27
Sash Reinforcement.. E28
Adjustable Jamb... E29
DV32/DV38 Preparation.. E30
Weather Seals... E31-E33
Hinges... E34-E35
Glazing.. E36
Glass Adjuster Kit... E37
Magnetic Catch.. E38-E39
90° Corner Assembly Post... E40
DV17 & DV176 Assembly.. E41
ACDV385 Guide.. E42
PAS24:2016 Details... E43-E45
ACDV291 Restrictor.. E46-E47

Corner Preparation

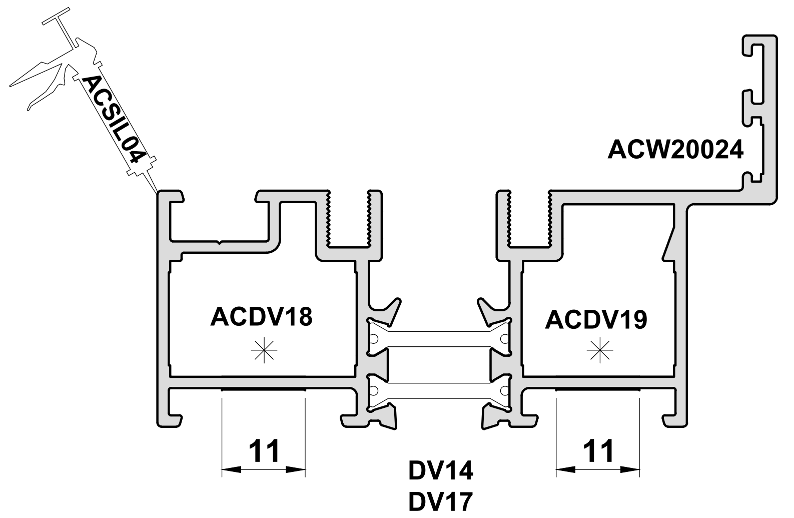


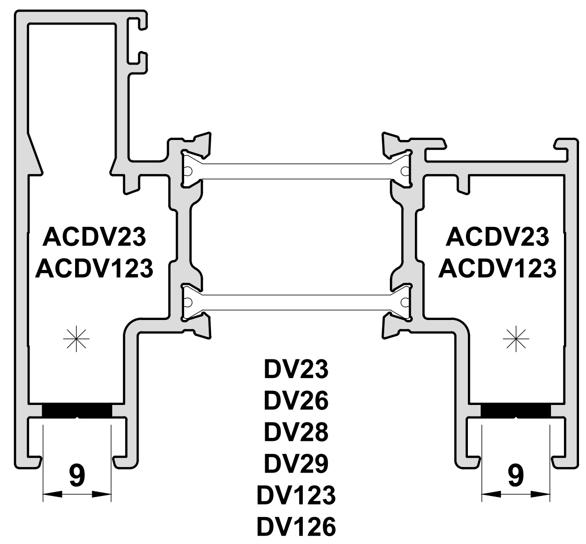


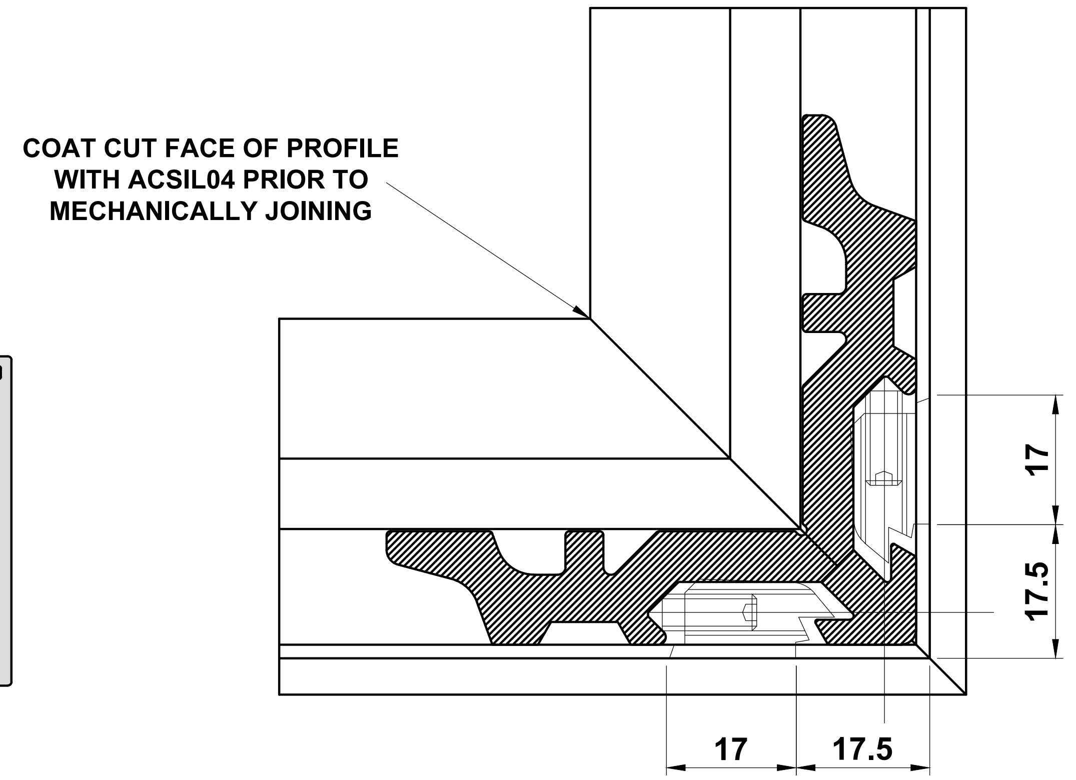


IF USING MECHANICAL CORNER JOINTS, PLEASE USE ACDV900 OR ACDV915 PUNCH TOOL

IF CORNER CRIMPING*, PLEASE USE 3rd PARTY SUPPLIER PNEUMATIC TOOLING.
PLEASE CONTACT TECHNICAL DEPARTMENT FOR TOOLING INFORMATION: 01934 876100
* ONLY SASH DV23, DV26, DV28, DV29, DV123 & DV126 CAN BE CRIMPED. DV14 & DV17 MUST BE MECHANICALLY JOINED.

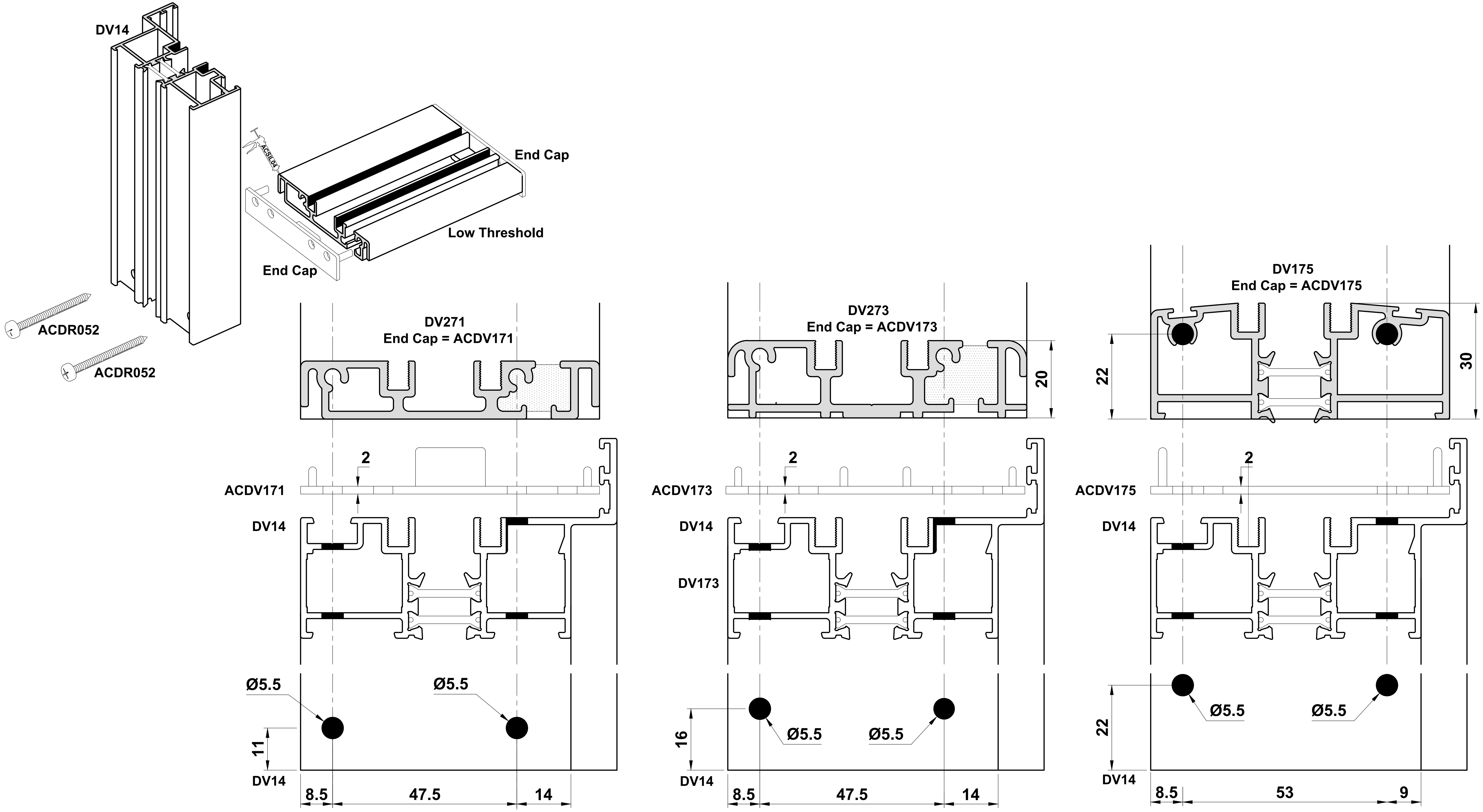






APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED ✳

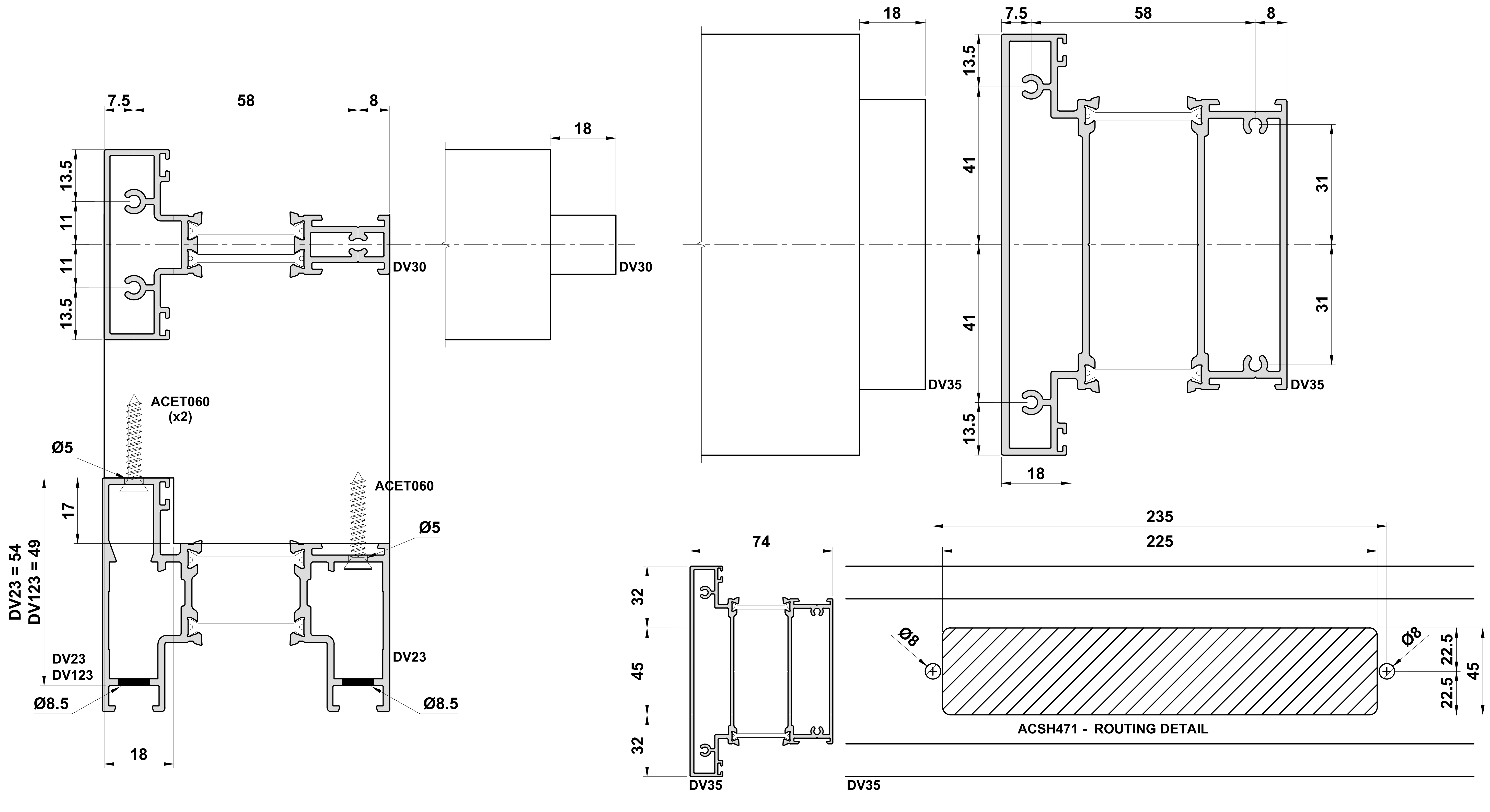
Low Threshold Preparation



Do Not Scale From This Drawing

ISSUED: JUNE 2021

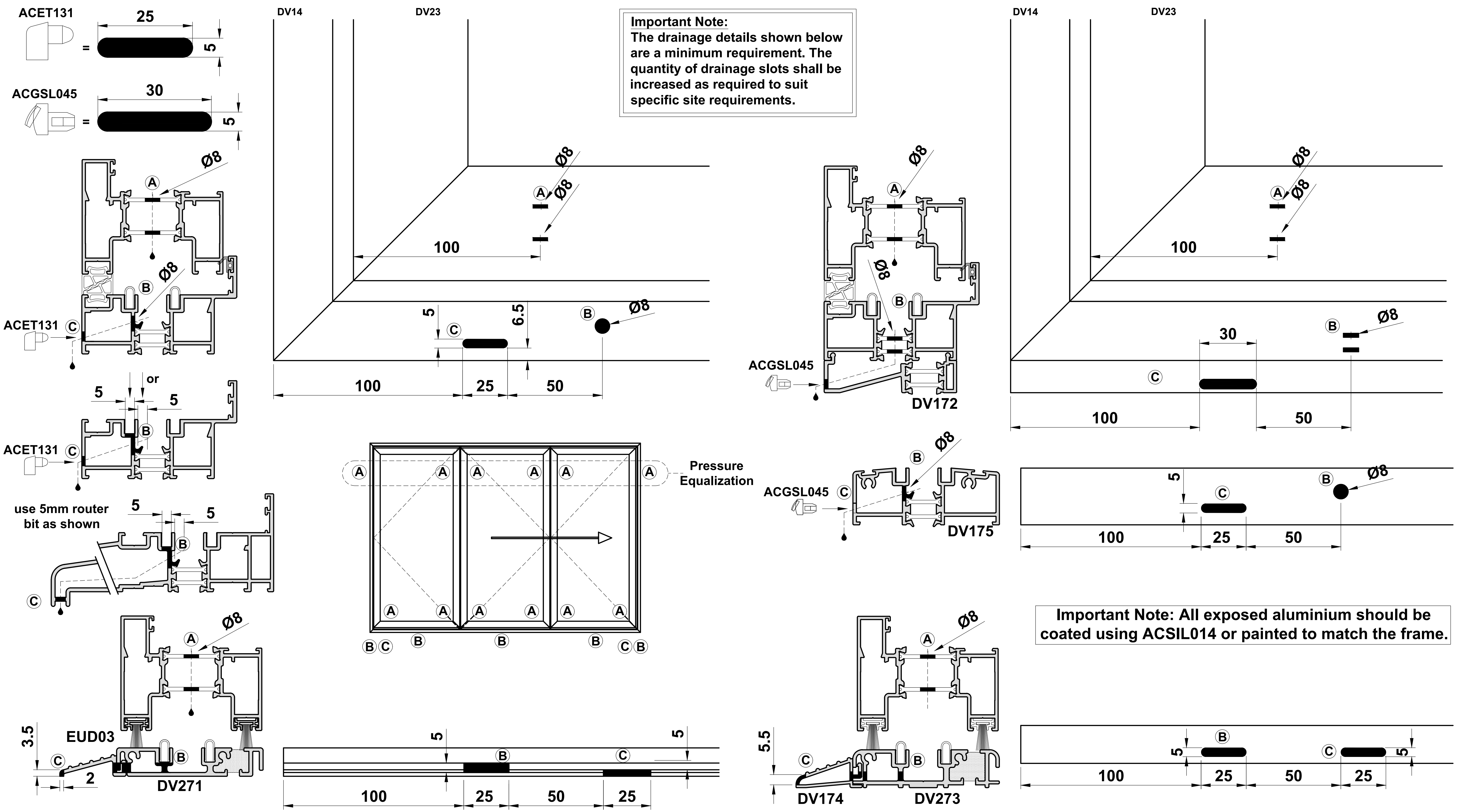
DV30 & DV35 Mid-Rail Preparation



Do Not Scale From This Drawing

Drainage Details

Important Note:
The drainage details shown below are a minimum requirement. The quantity of drainage slots shall be increased as required to suit specific site requirements.



Important Note: All exposed aluminium should be coated using ACSIL014 or painted to match the frame.

Do Not Scale From This Drawing

Lock Selection

<table>
<tr><th colspan="2"></th><th colspan="5">Lock Type</th></tr>
<tr><th colspan="2"></th><th>Standard Primary</th><th>Secondary</th><th>Split</th><th>Key Operated</th><th>Short Primary</th></tr>
<tr><td rowspan="6">Sash Profile</td><td>DV23</td><td rowspan="4">ACDV722
ACDV723</td><td rowspan="4">ACDV727
WITH SHOOTBOLTS</td><td rowspan="4">ACDV752
ACDV753</td><td rowspan="4">ACDV762
ACDV763</td><td rowspan="4">ACDV772
ACDV773</td></tr>
<tr><td>DV26</td></tr>
<tr><td>DV28</td></tr>
<tr><td>DV29</td></tr>
<tr><td>DV123</td><td rowspan="2">ACDV576
ACDV577</td><td rowspan="2">ACDV745</td><td rowspan="2" colspan="2">NOT AVAILABLE</td><td rowspan="2">ACDV676
ACDV677</td></tr>
<tr><td>DV126</td></tr>
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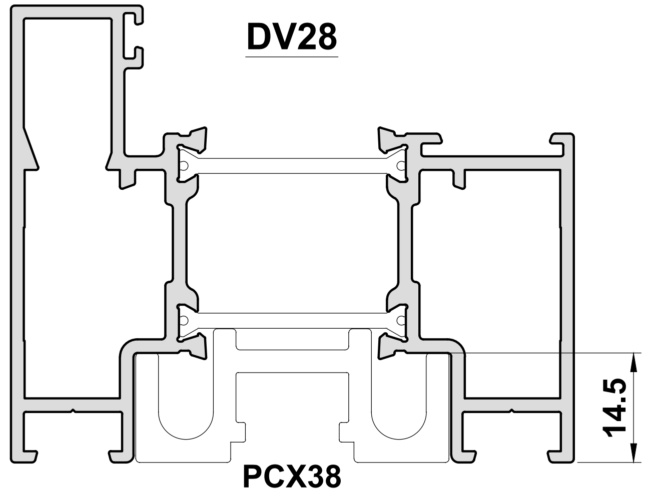
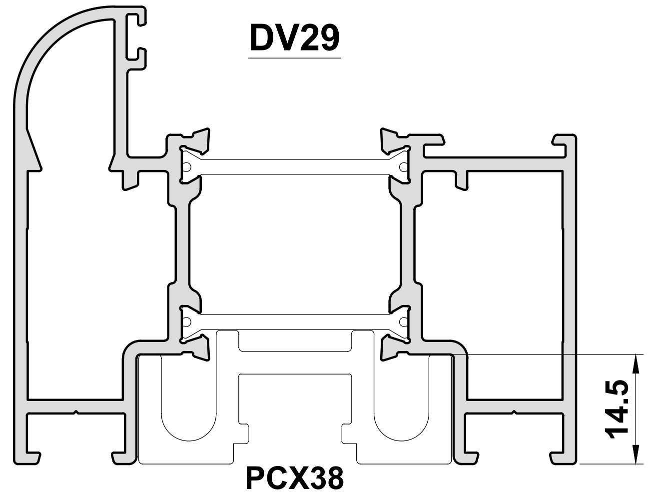
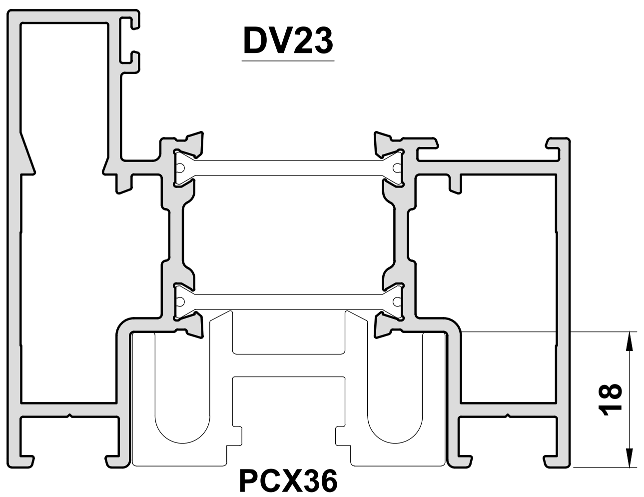
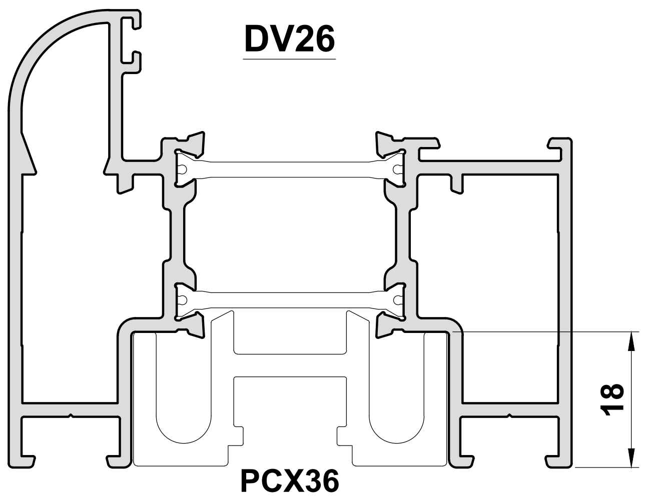
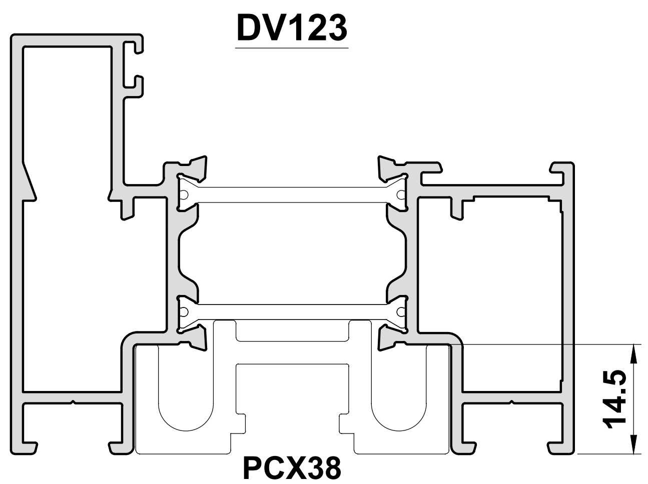
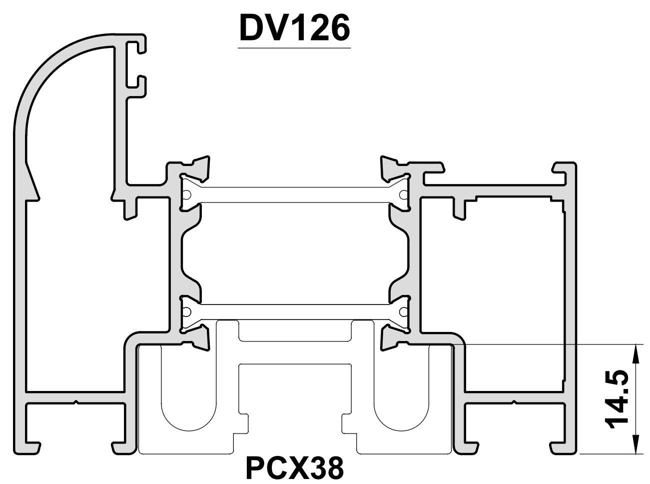






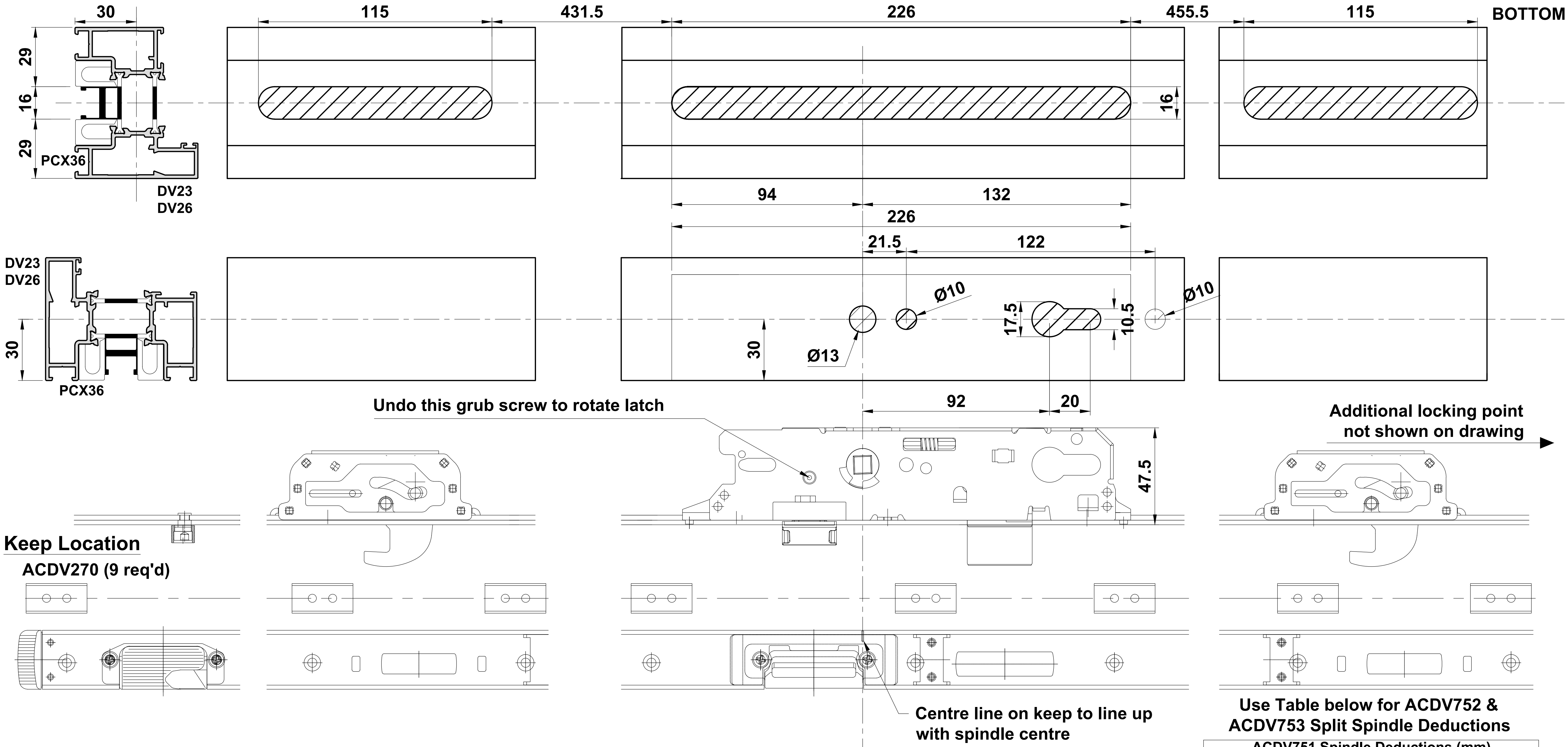






Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation in DV23 & DV26 Locking into DV23 & DV26 with ACDV251 Handle

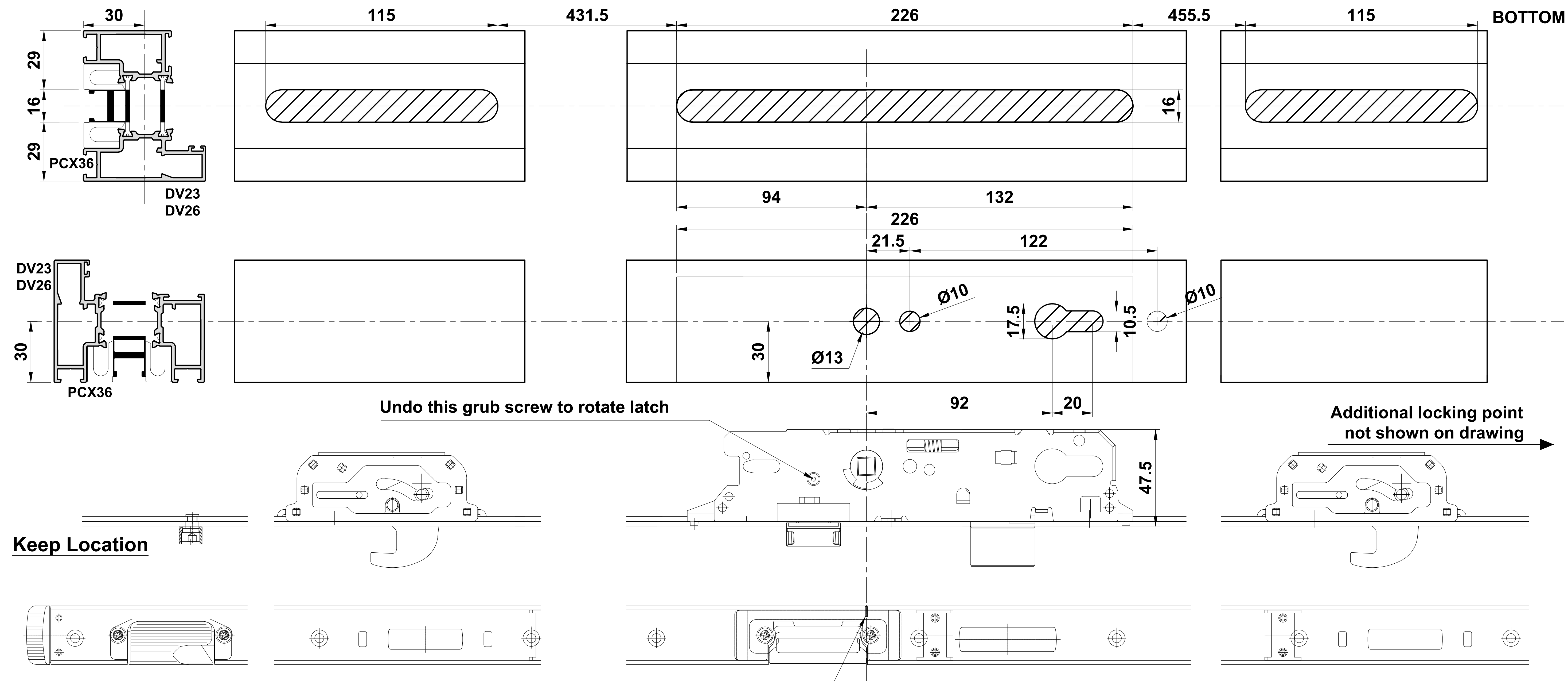


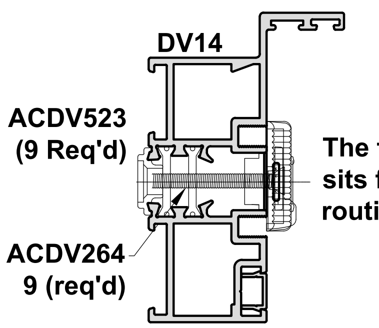
Use Table below for ACDV752 & ACDV753 Split Spindle Deductions

ACDV751 Spindle Deductions (mm)		
Handle	Inside (63mm)	Outside (70mm)
ACET480	2.5	9
ACET484	0	3.5
ACET486/7/8	0.5	7
ACDV251	0	0

Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation in DV23 & DV26 Locking into DV14 with ACDV251 Handle



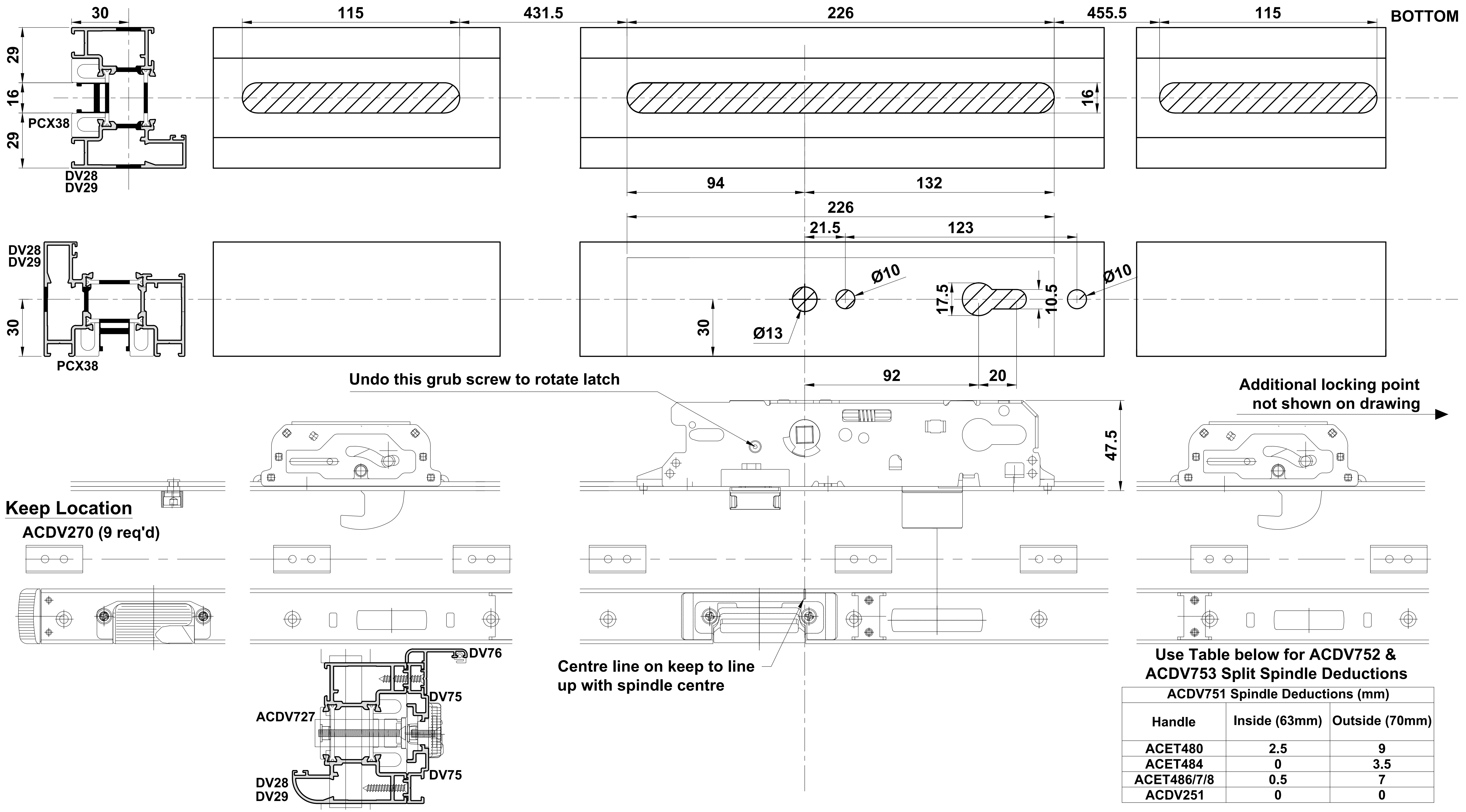


Use Table below for ACDV752 & ACDV753 Split Spindle Deductions

ACDV751 Spindle Deductions (mm)		
Handle	Inside (63mm)	Outside (70mm)
ACET480	2.5	9
ACET484	0	3.5
ACET486/7/8	0.5	7
ACDV251	0	0

Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation in DV28 & DV29 Locking into DV75 with ACDV251 Handle



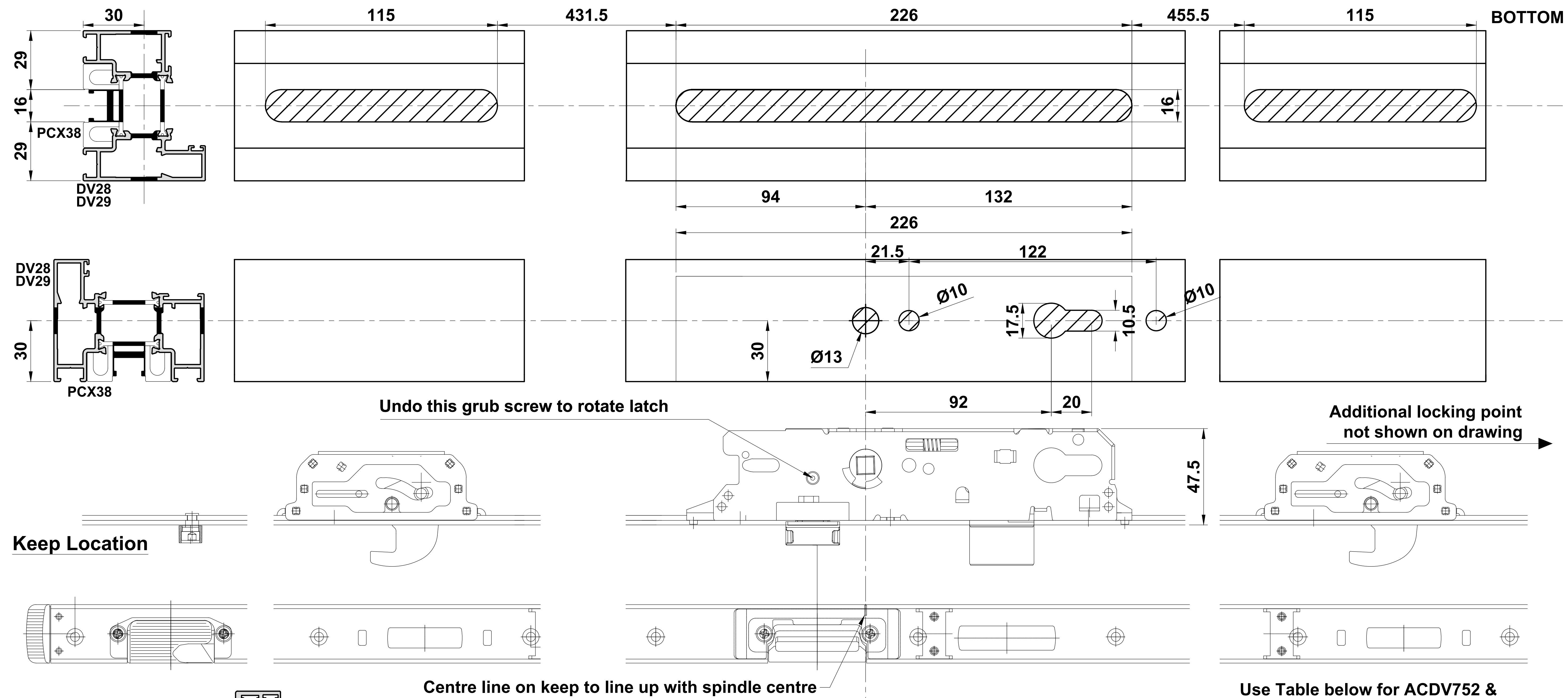
Use Table below for ACDV752 & ACDV753 Split Spindle Deductions

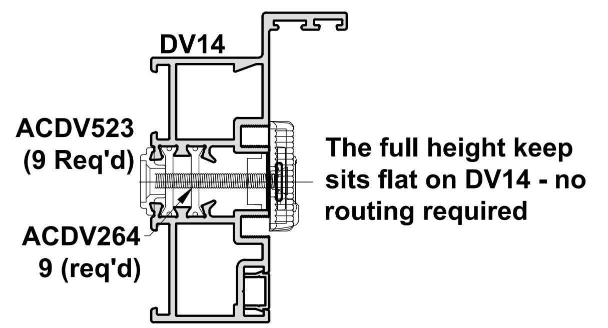
ACDV751 Spindle Deductions (mm)		
Handle	Inside (63mm)	Outside (70mm)
ACET480	2.5	9
ACET484	0	3.5
ACET486/7/8	0.5	7
ACDV251	0	0

Do Not Scale From This Drawing

ISSUED: JUNE 2021

ACDV722/ACDV723 Preparation DV28 & DV29 Locking into DV14 with ACDV251 Handle



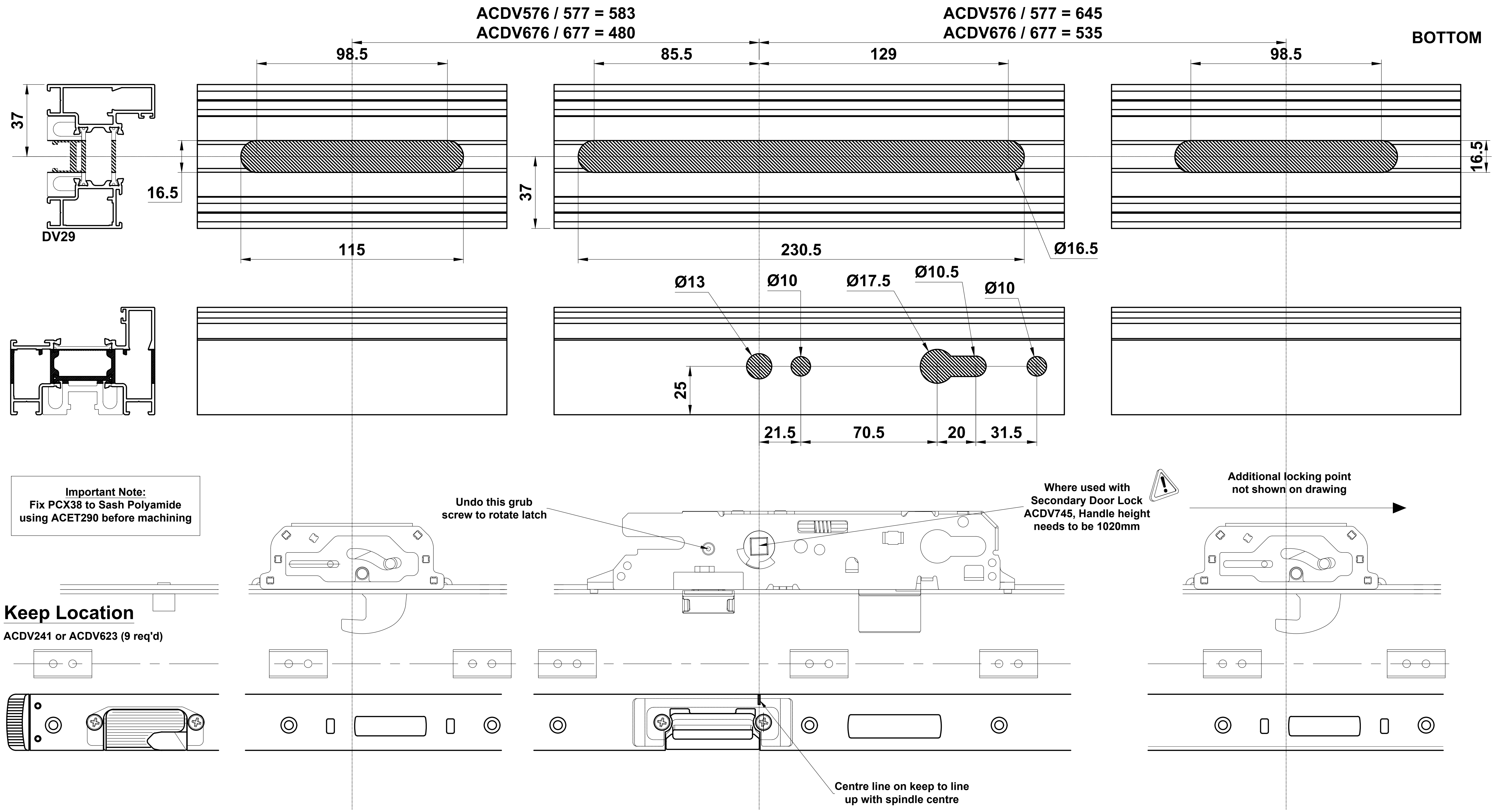


Use Table below for ACDV752 & ACDV753 Split Spindle Deductions

ACDV751 Spindle Deductions (mm)		
Handle	Inside (63mm)	Outside (70mm)
ACET480	2.5	9
ACET484	0	3.5
ACET486/7/8	0.5	7
ACDV251	0	0

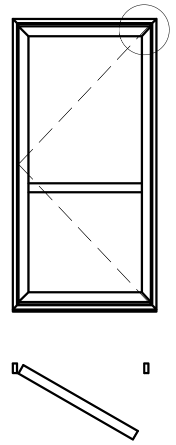
Do Not Scale From This Drawing

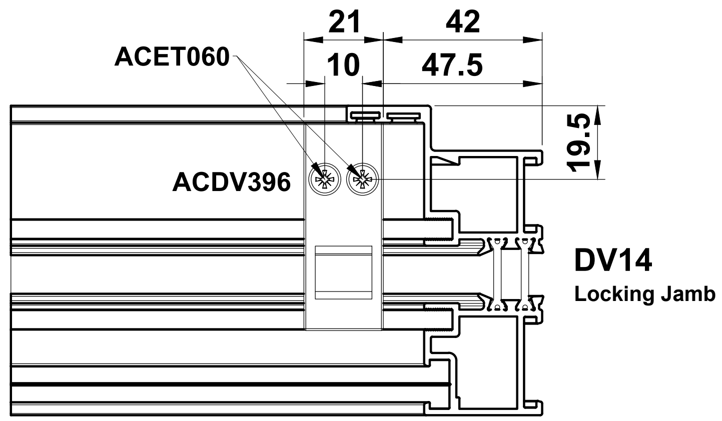
ACDV576/ACDV577 Preparation DV123 & DV126 with ACDV251 Handle



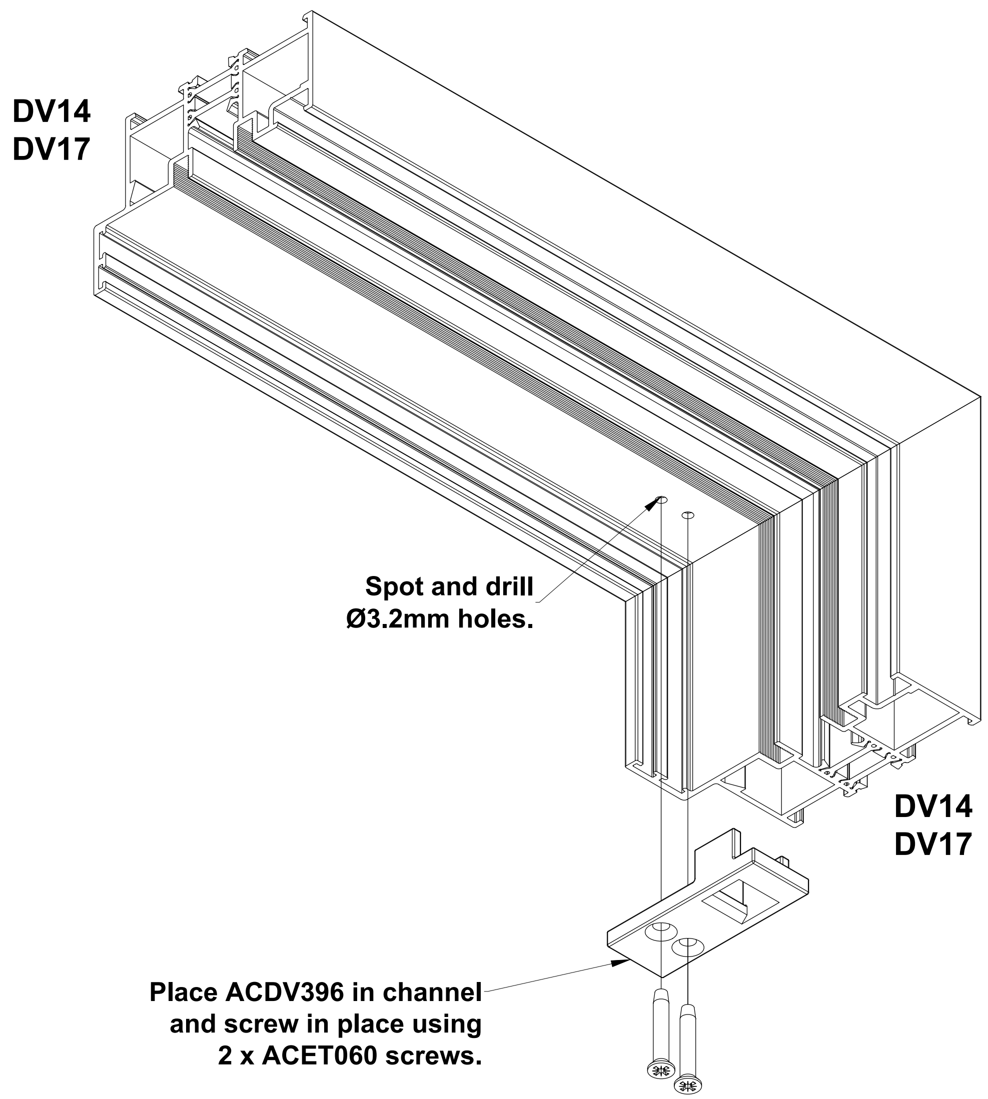
Do Not Scale From This Drawing

ACDV396 Shootbolt Keep Detail for Single Doors

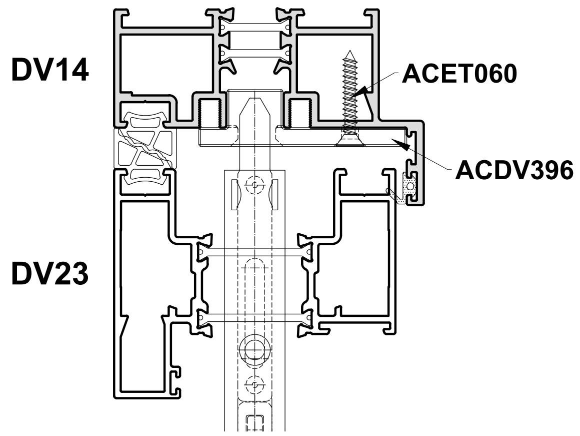


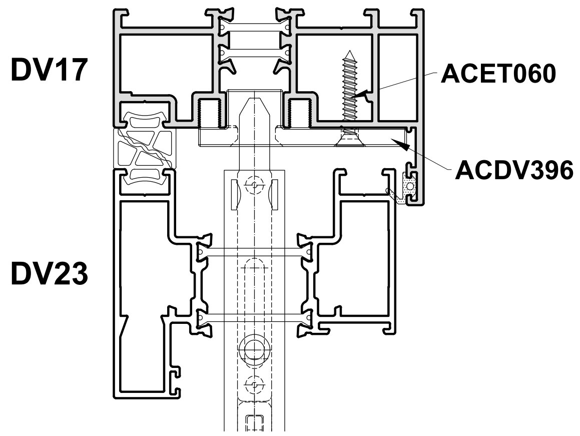


Important Note
ACDV396 is only compatible with DV14, DV17 and DV176.



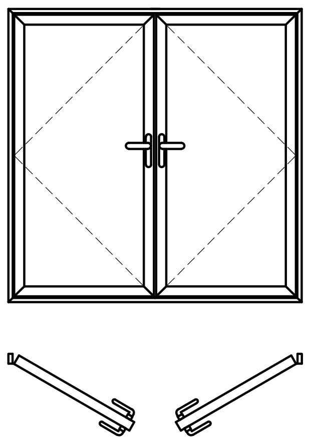
It is recommended that ACDV396 keep to be installed in the head of doors where Sash Height exceeds 2300mm.

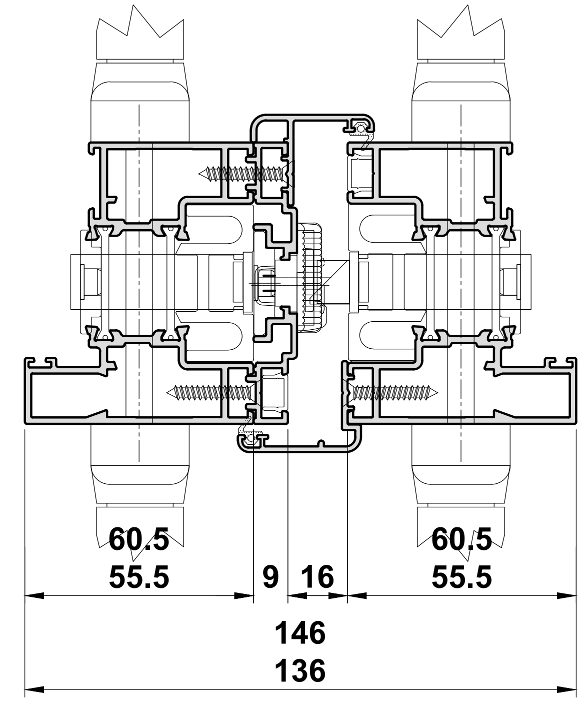




Do Not Scale From This Drawing

Lever/Lever Handles to Primary & Secondary Leaf





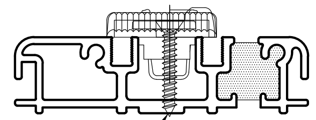
PLEASE REFER TO PAGE E07 FOR LOCK & LOCK PACKER COMPATIBILITY

DV23, DV26, DV123 & DV126 SASHES CAN BE USED FOR LEVER / LEVER CONFIGURATION.

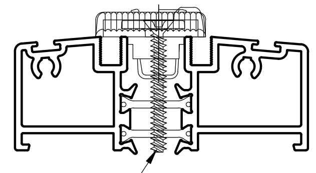
FOR LOCK PREP PLEASE REFER TO PAGE;
E15 - ACDV727 (DV23 & DV26)
E16 - ACDV745 (DV123 & DV126)

DV75 IS ALSO COMPATIBLE WITH DV173, DV175 & DV271

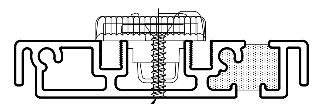
DV173



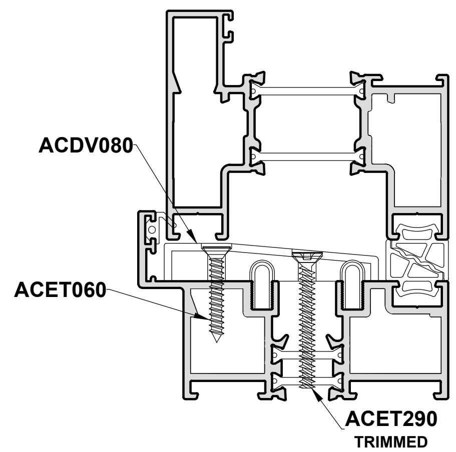
DV175

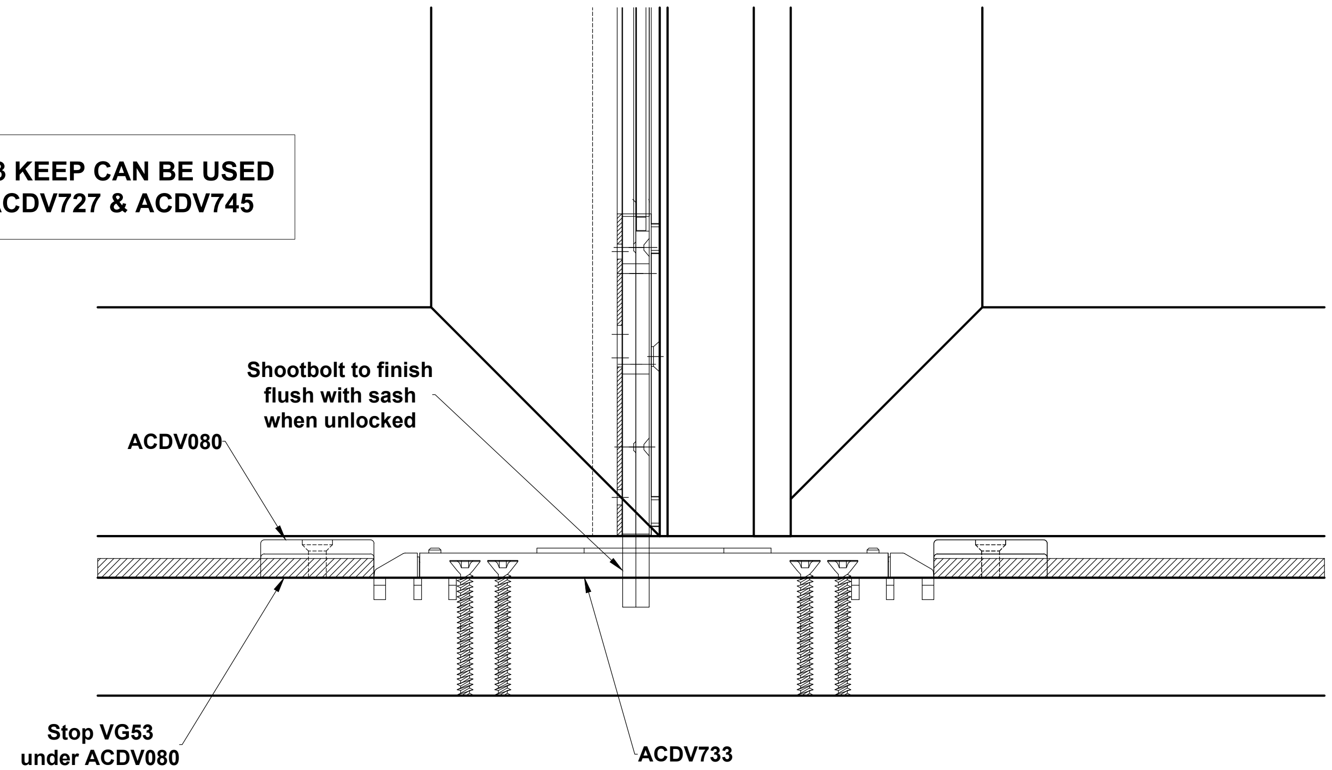


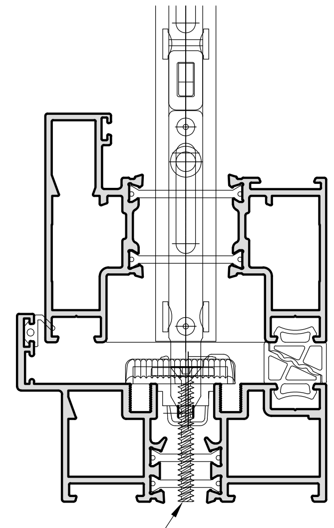
DV271



ACDV733 KEEP CAN BE USED WITH ACDV727 & ACDV745







Do Not Scale From This Drawing

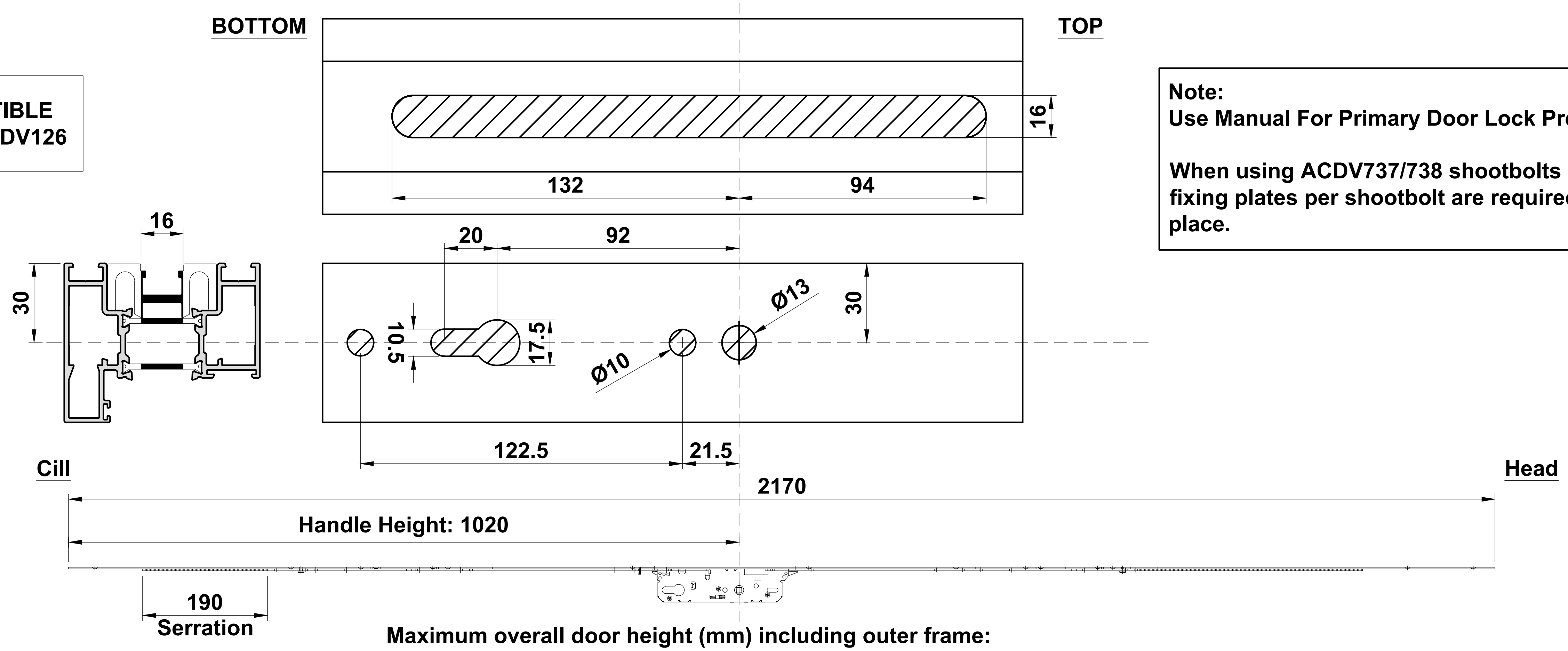
ISSUED: JUNE 2021

ACDV727 Preparation with ACDV251 Handle

NOT COMPATIBLE WITH DV123 & DV126

Note:
Use Manual For Primary Door Lock Preparation Details.

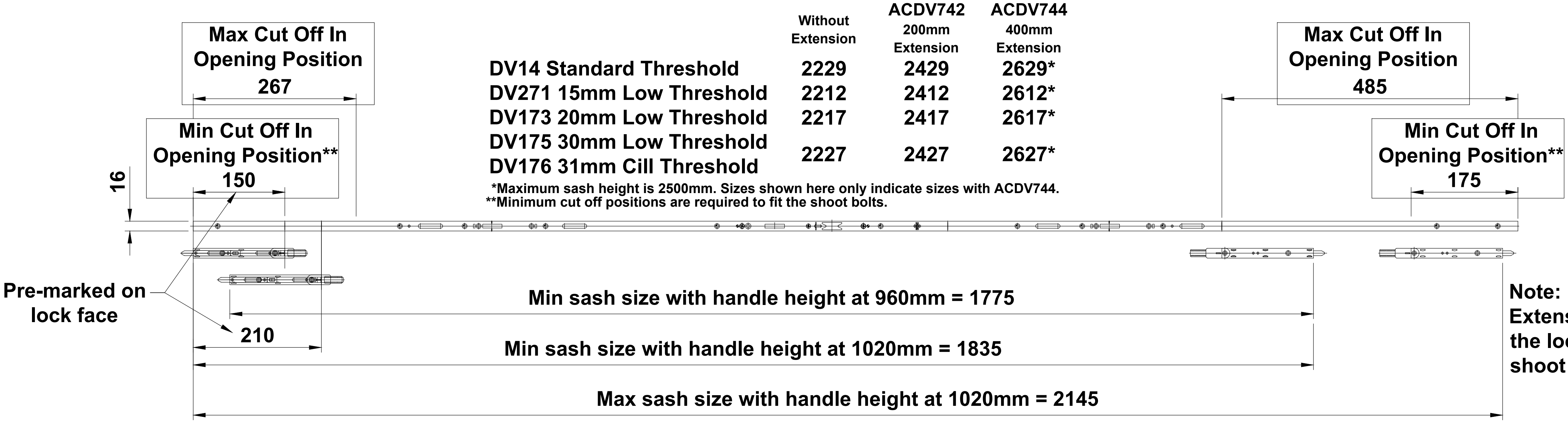
When using ACDV737/738 shootbolts an additional 2 x fixing plates per shootbolt are required to secure in place.



Maximum overall door height (mm) including outer frame:

	Without Extension	ACDV742 200mm Extension	ACDV744 400mm Extension
DV14 Standard Threshold	2229	2429	2629*
DV271 15mm Low Threshold	2212	2412	2612*
DV173 20mm Low Threshold	2217	2417	2617*
DV175 30mm Low Threshold DV176 31mm Cill Threshold	2227	2427	2627*

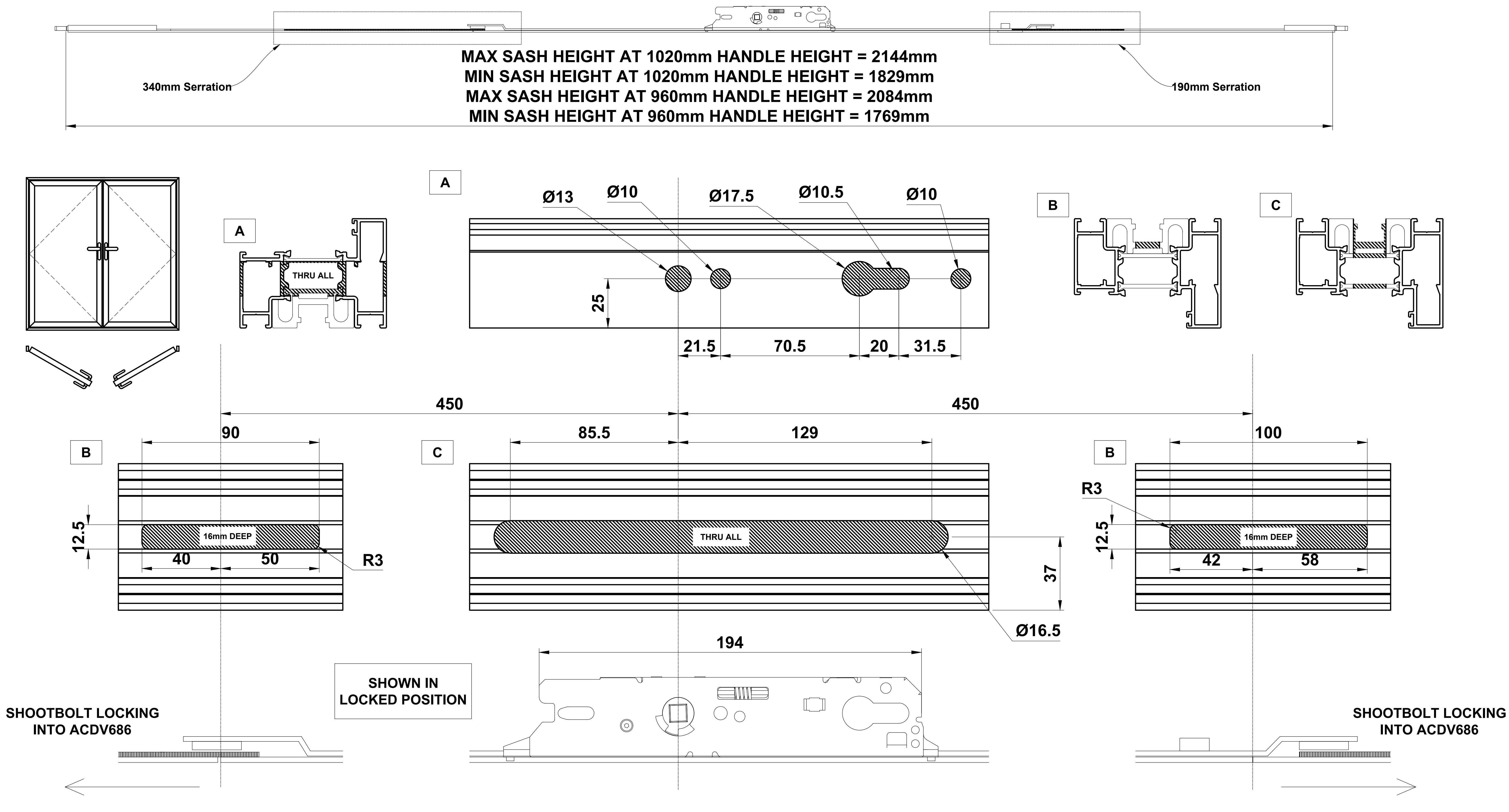
*Maximum sash height is 2500mm. Sizes shown here only indicate sizes with ACDV744.
**Minimum cut off positions are required to fit the shoot bolts.



Note:
Extensions are fitted between the lock and ACDV738 shoot bolt.

Do Not Scale From This Drawing

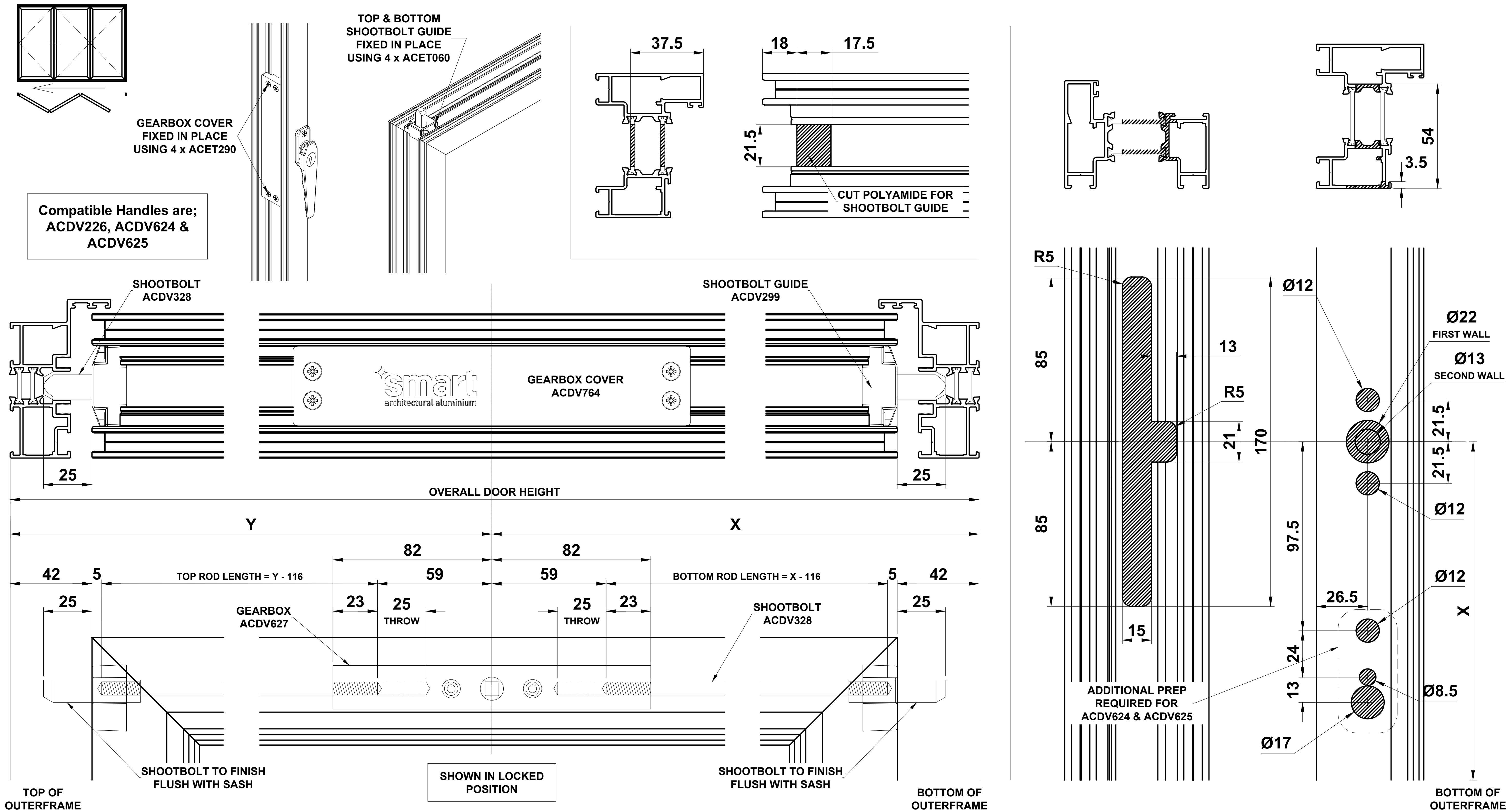
ACDV745 Secondary Door Lock in DV123 / DV126



Do Not Scale From This Drawing

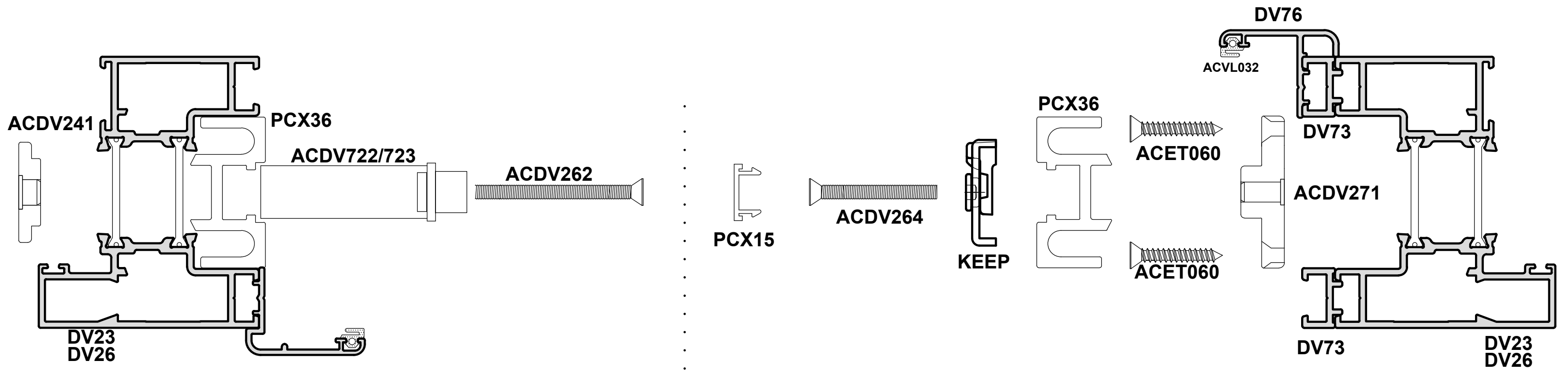
ACDV627 Shootbolt in DV123 / DV126

Compatible Handles are; ACDV226, ACDV624 & ACDV625

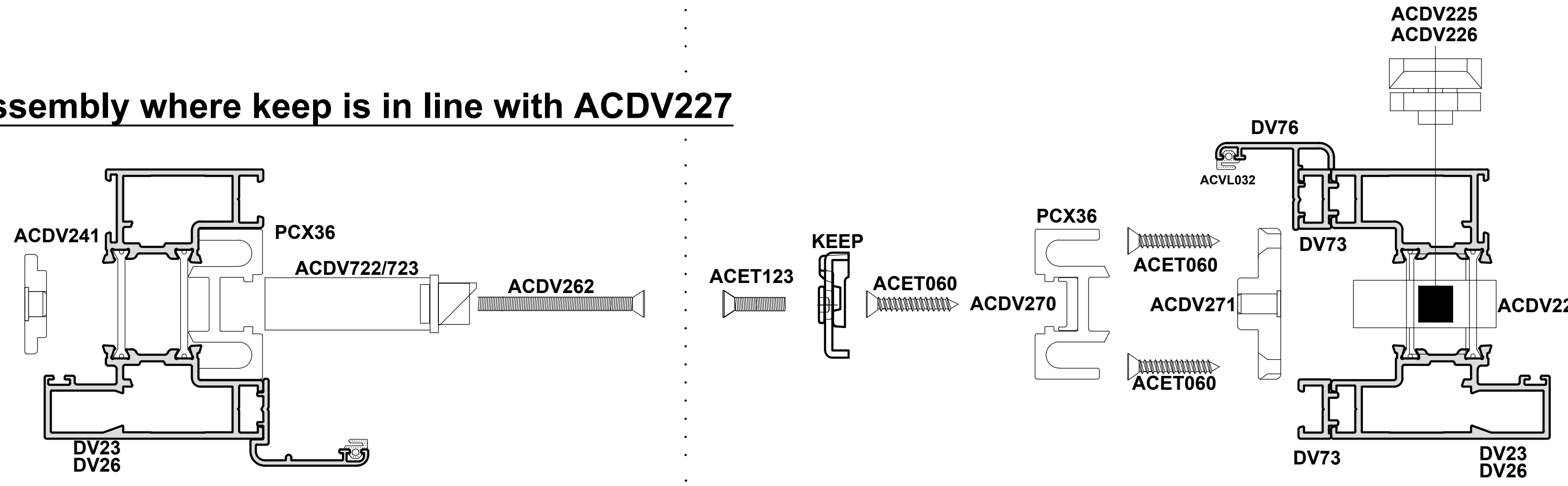


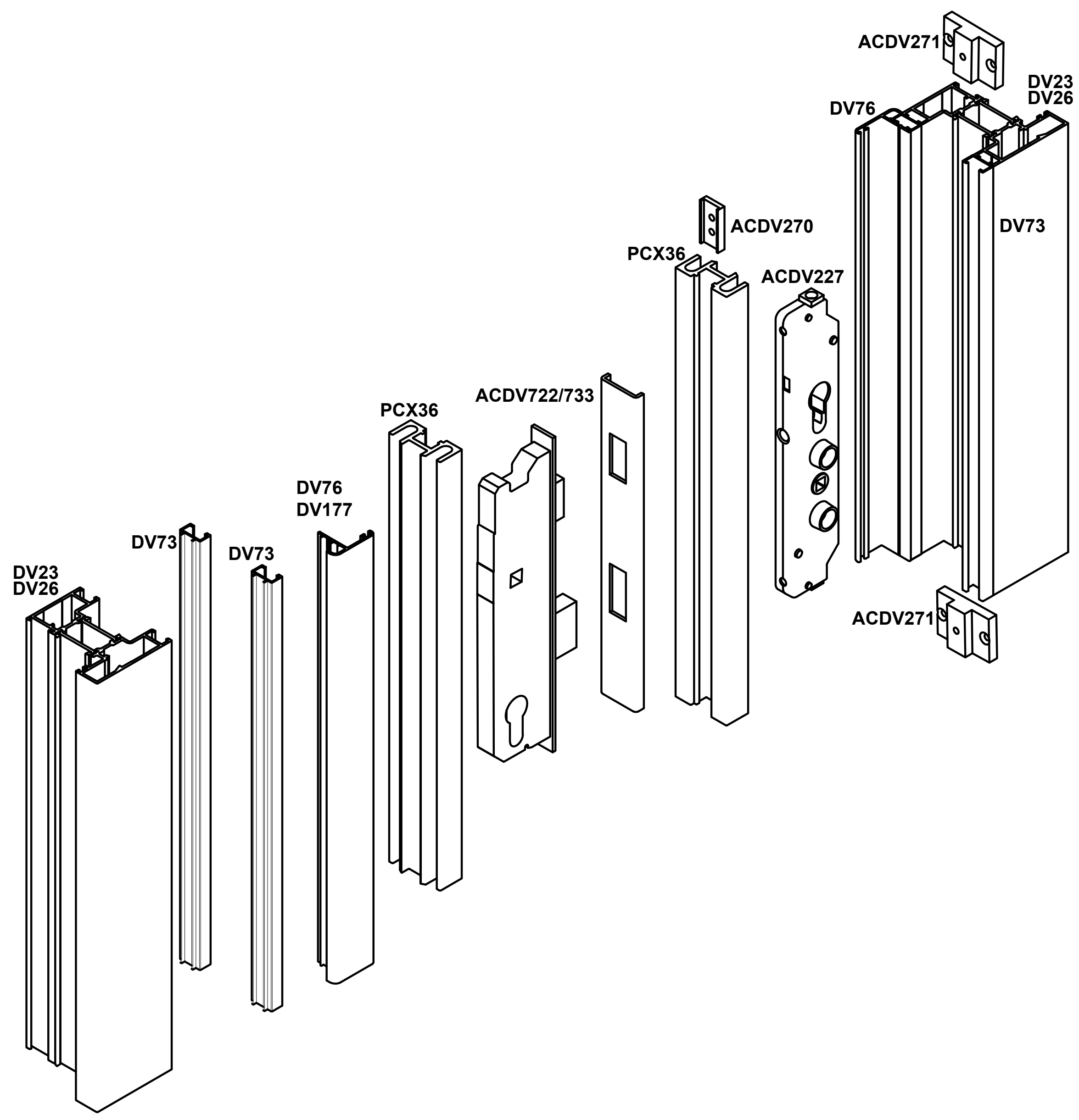
Primary Sash Lock & Secondary Sash Keep Preparation

Assembly for Full Height Keep

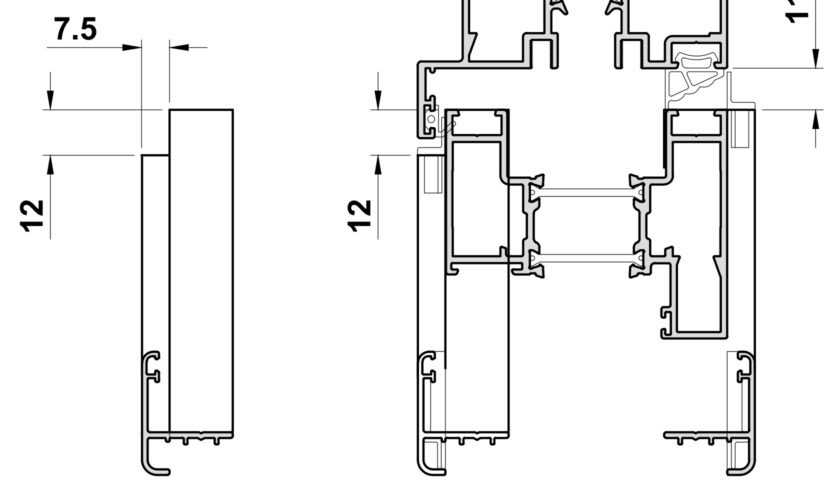


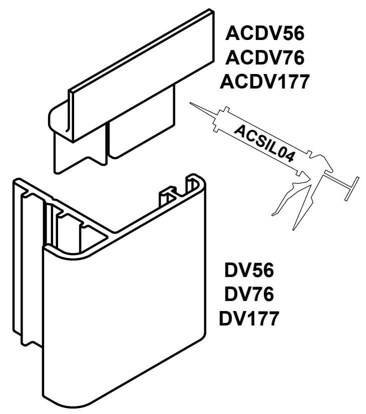
Assembly where keep is in line with ACDV227





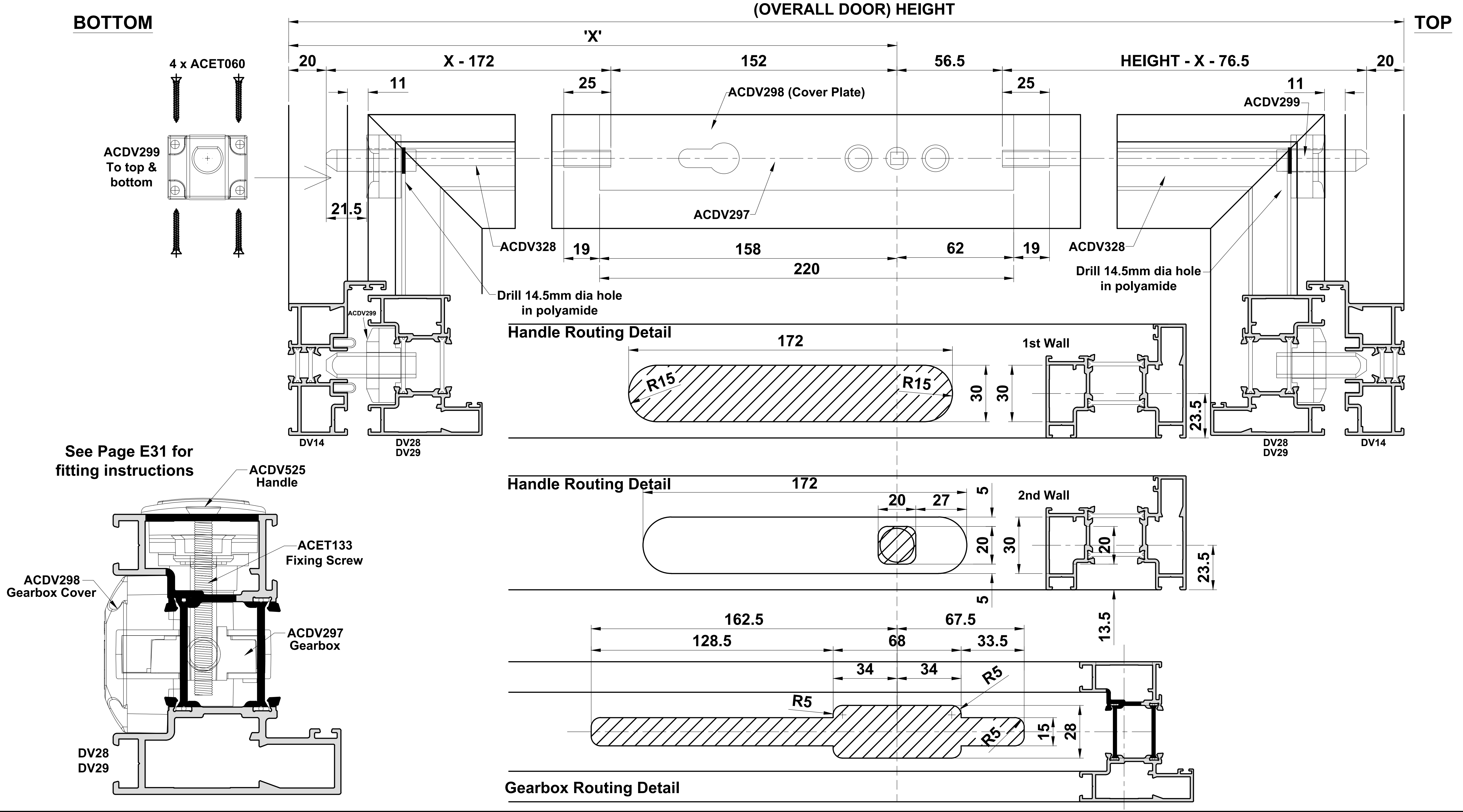
DV56, DV76 & DV177 are cut to sash height and notched where closing against a rebate as shown.





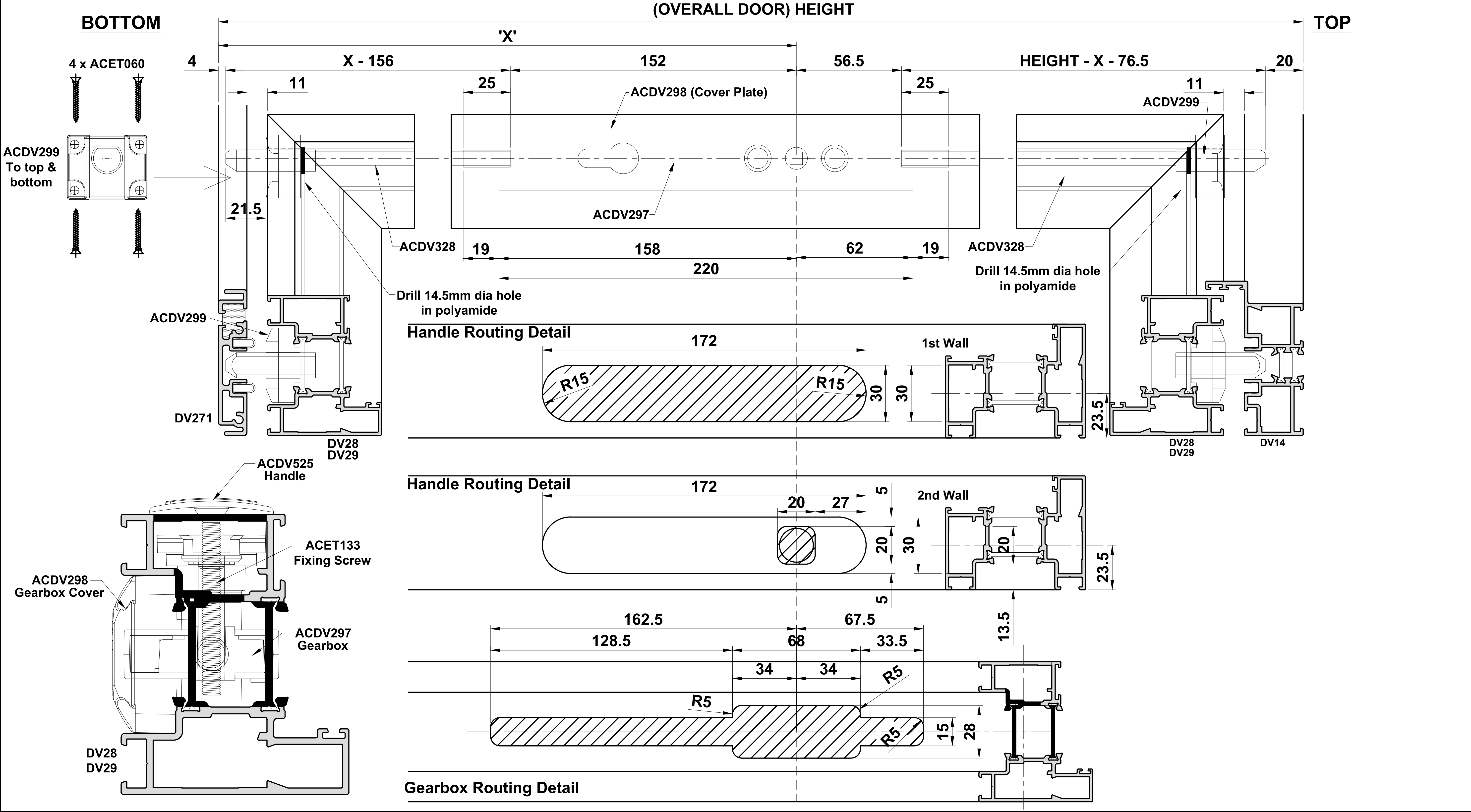
Important Note:
The detail shown on this page is not compatible with DV28 & DV29. DV75 must be used with lever/lever handles to the primary and secondary leaf.

ACDV297 Preparation with ACDV525 Handle



Do Not Scale From This Drawing

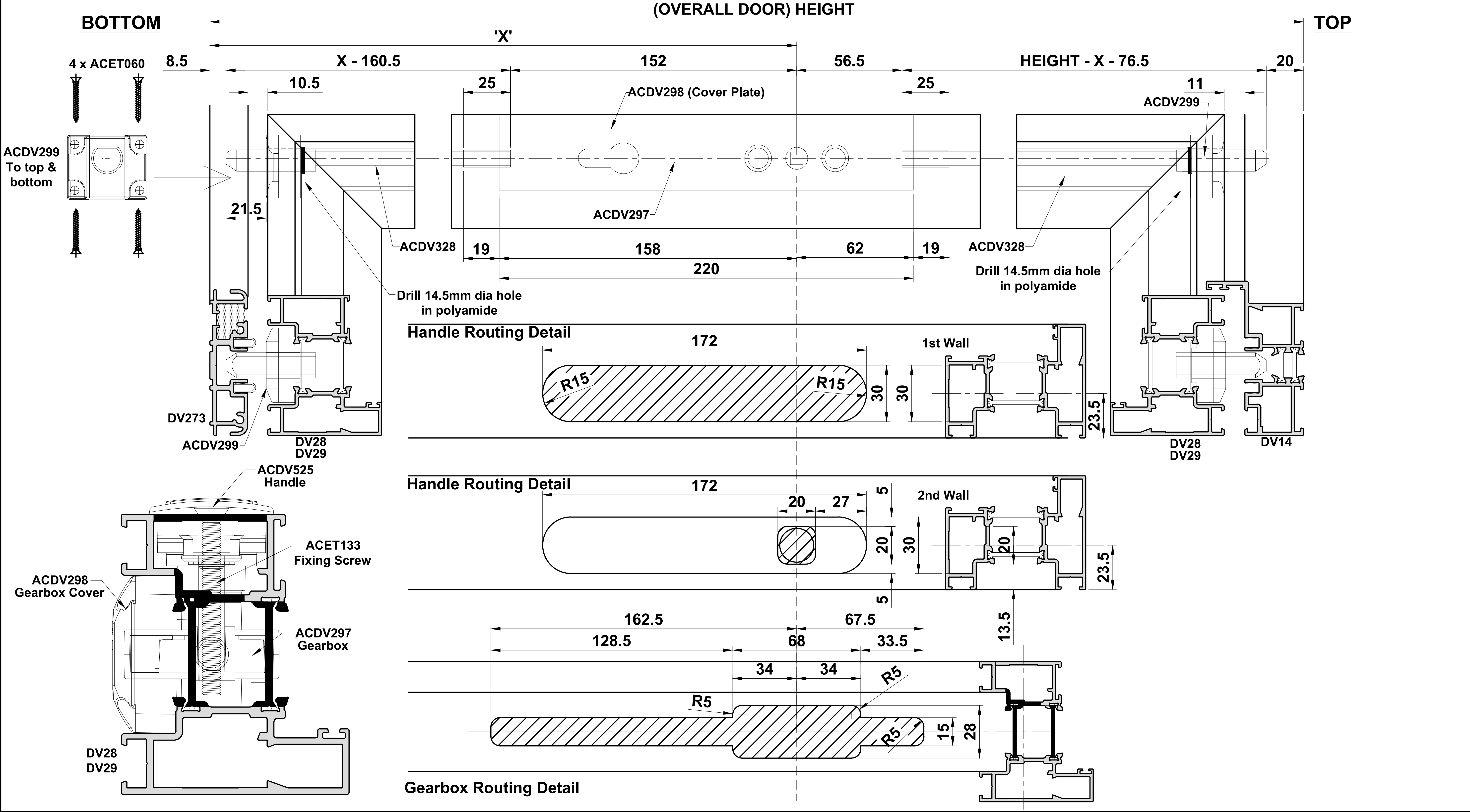
ACDV297 Preparation with ACDV525 Handle using DV271 Threshold



Do Not Scale From This Drawing

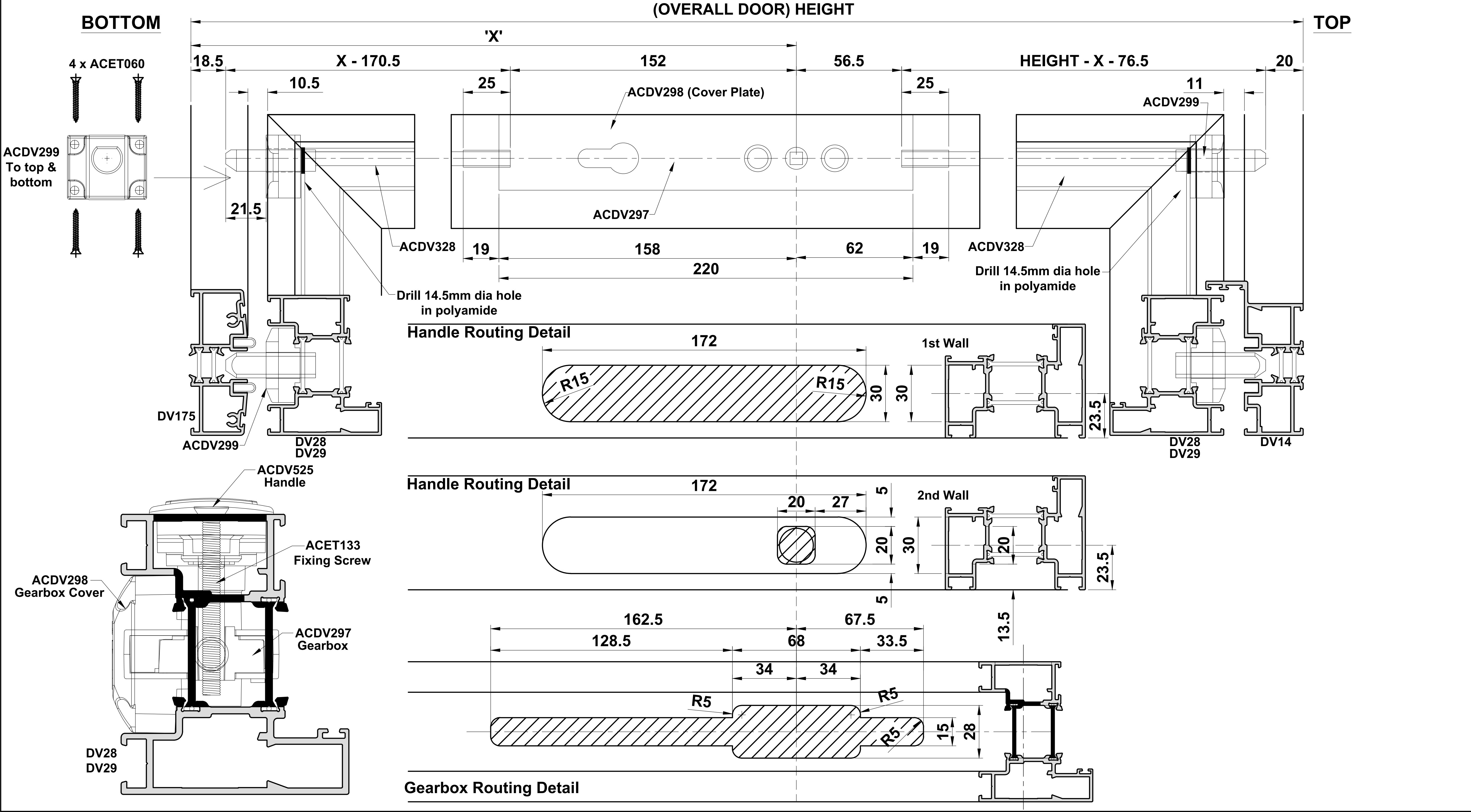
ISSUED: JUNE 2021

ACDV297 Preparation with ACDV525 Handle using DV273 Threshold



Do Not Scale From This Drawing

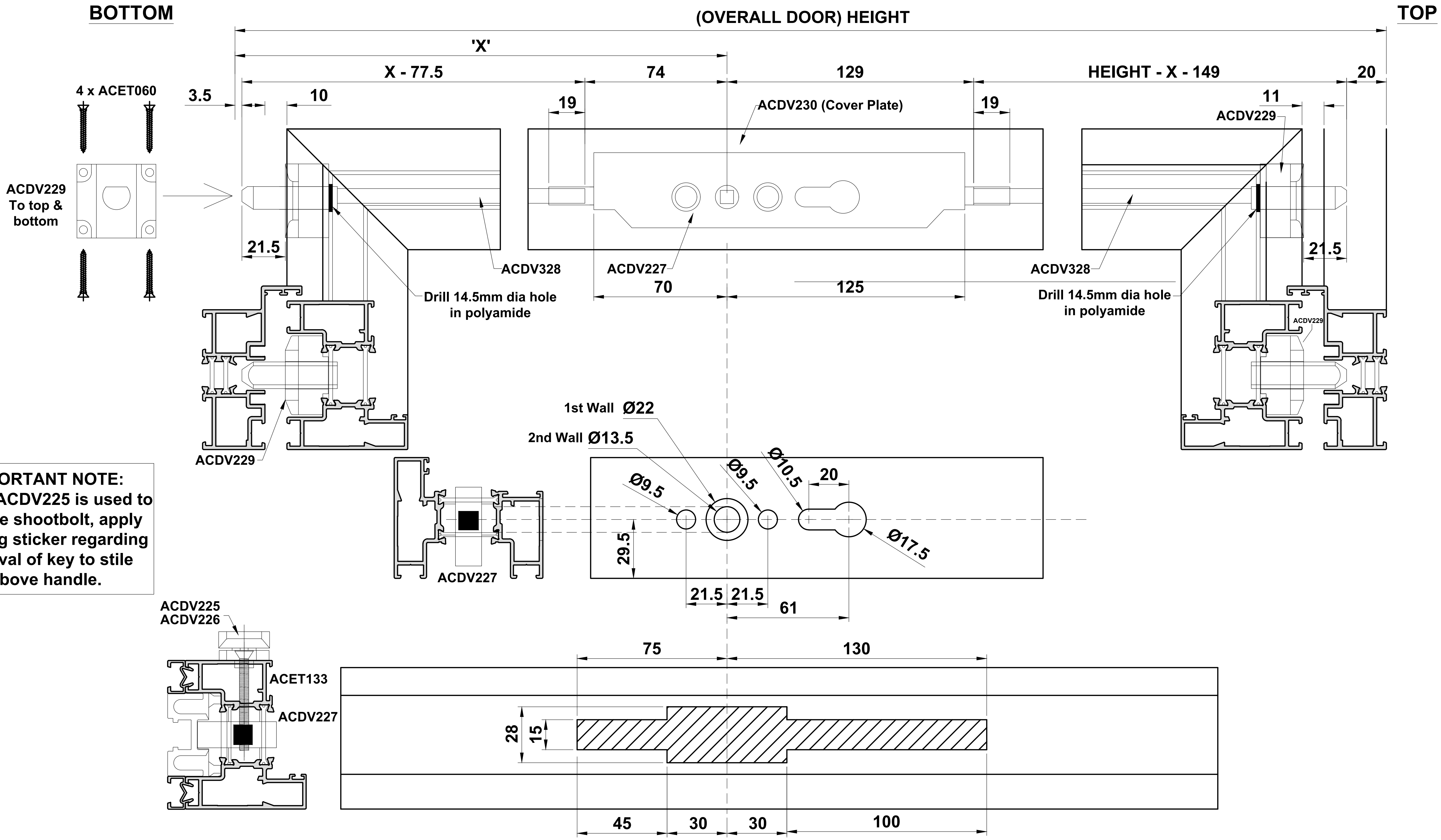
ACDV297 Preparation with ACDV525 Handle using DV175 Threshold



Do Not Scale From This Drawing

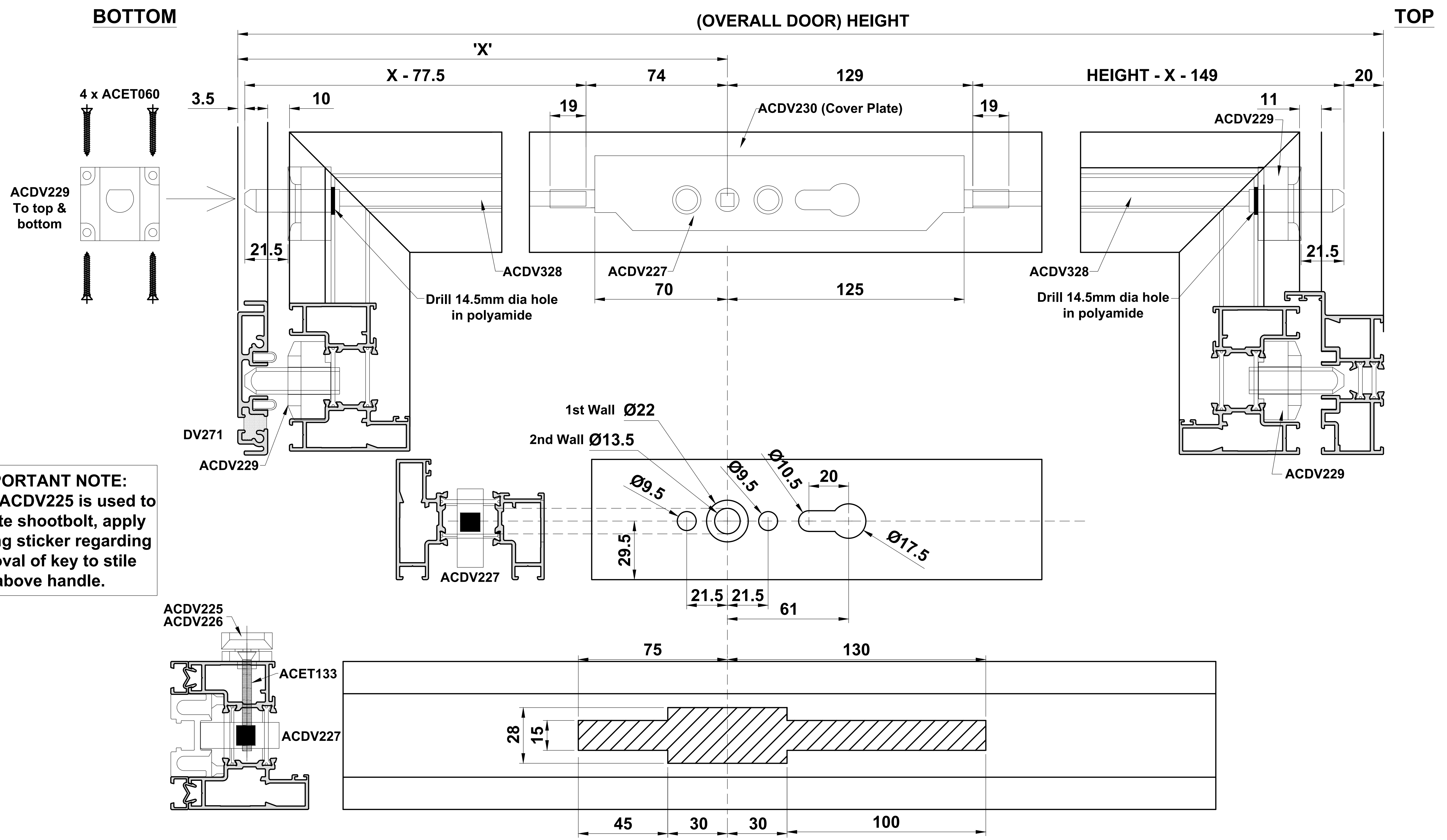
ISSUED: JUNE 2021

ACDV227 Preparation with ACDV225/ACDV226 Handle



IMPORTANT NOTE:
Where ACDV225 is used to operate shootbolt, apply warning sticker regarding removal of key to stile above handle.

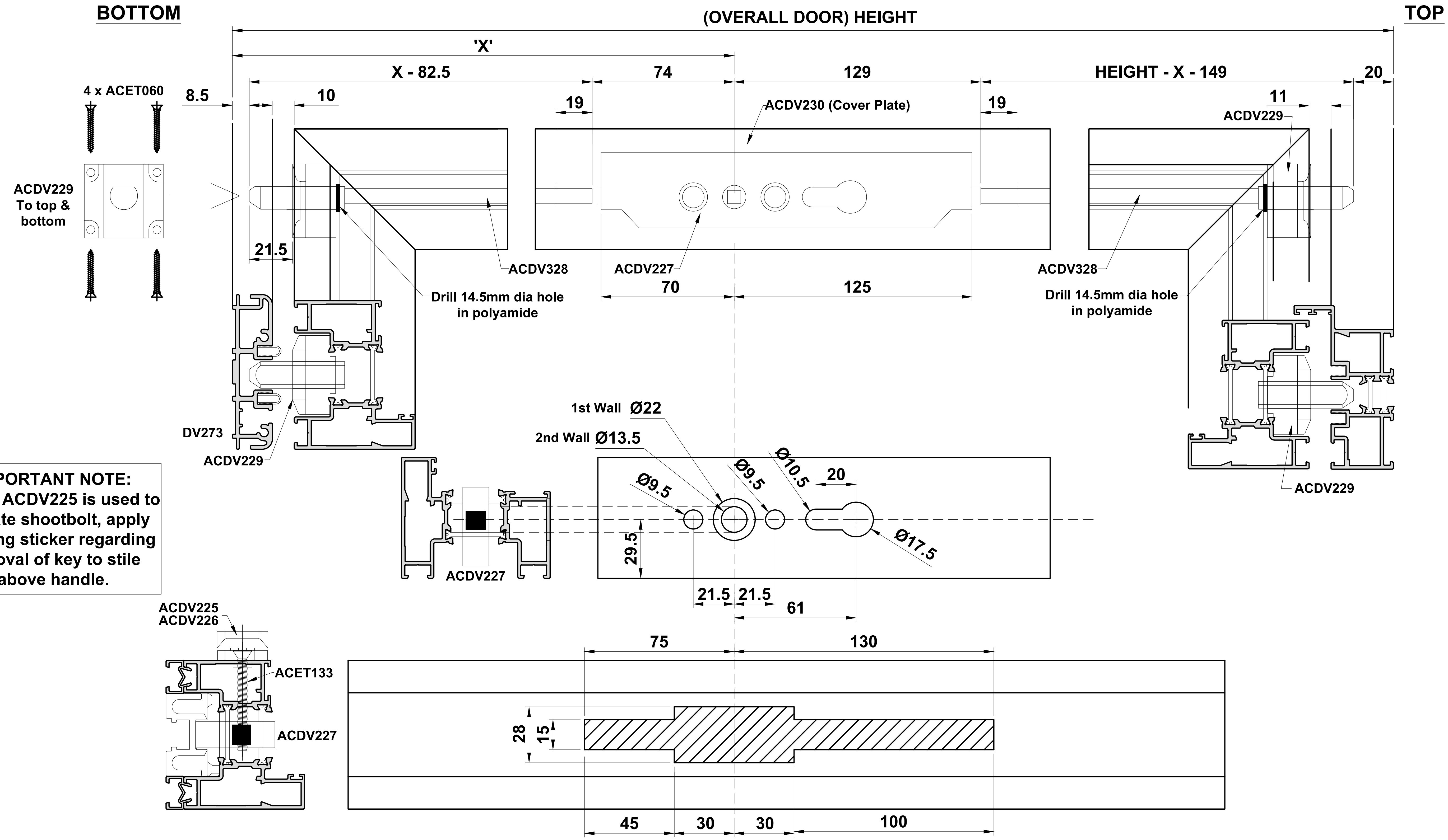
ACDV227 Preparation with ACDV225/ACDV226 Handle using DV271 Threshold



IMPORTANT NOTE:
Where ACDV225 is used to operate shootbolt, apply warning sticker regarding removal of key to stile above handle.

Do Not Scale From This Drawing

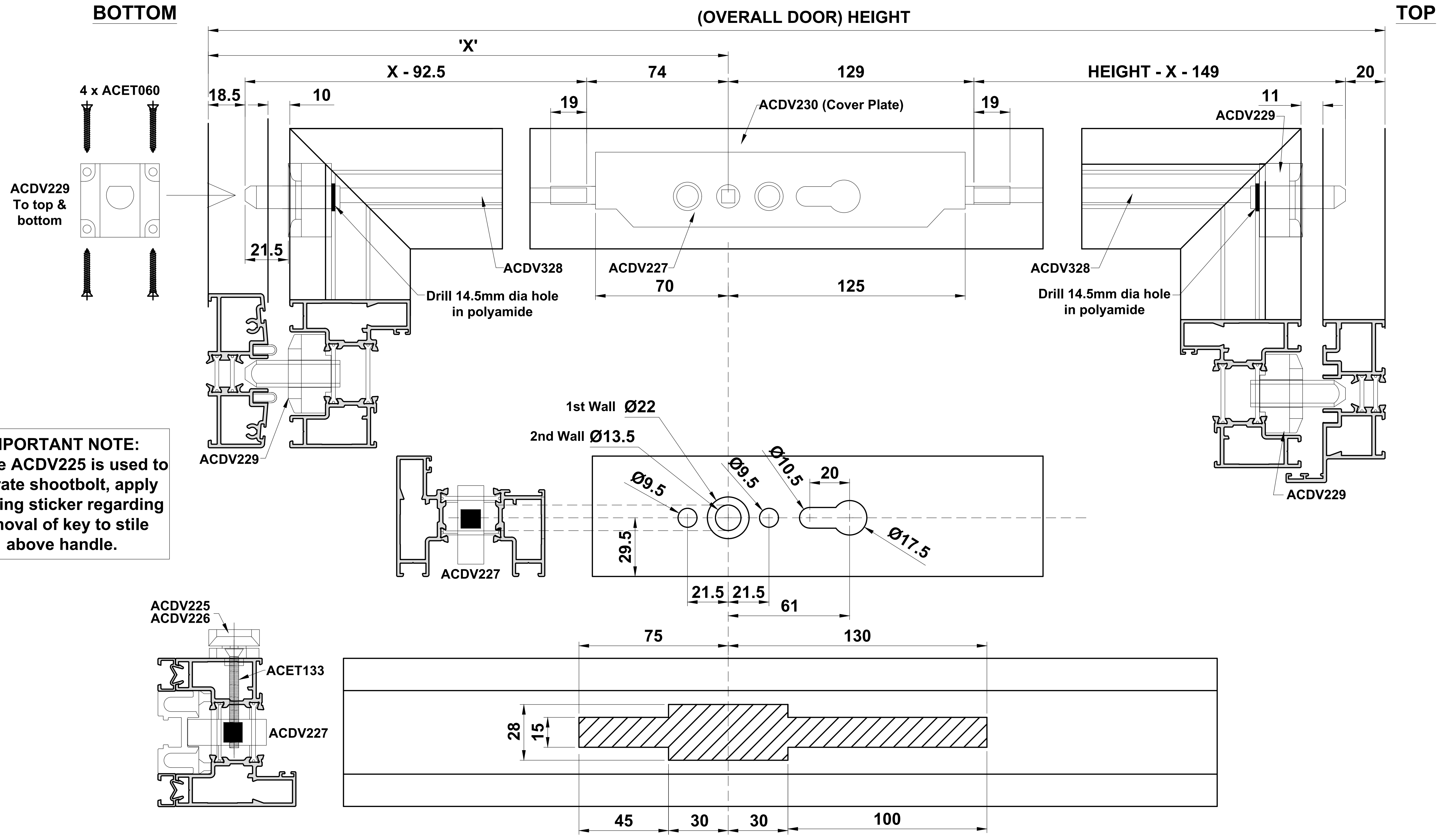
ACDV227 Preparation with ACDV225/ACDV226 Handle using DV273 Threshold



IMPORTANT NOTE:
Where ACDV225 is used to operate shootbolt, apply warning sticker regarding removal of key to stile above handle.

Do Not Scale From This Drawing

ACDV227 Preparation with ACDV225/ACDV226 Handle using DV175 Threshold

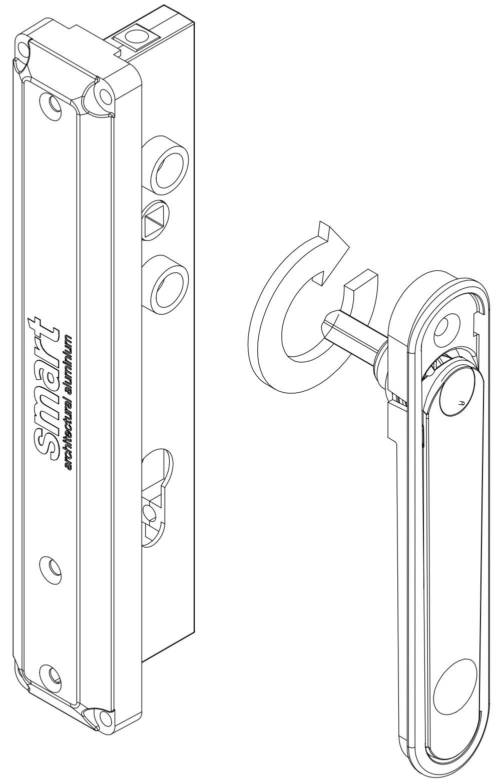


IMPORTANT NOTE:
Where ACDV225 is used to operate shootbolt, apply warning sticker regarding removal of key to stile above handle.

Do Not Scale From This Drawing

Flush Handle Installation

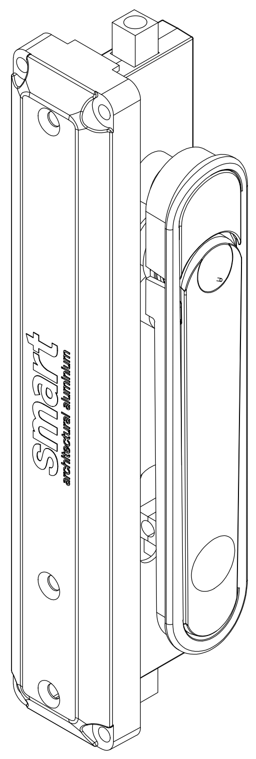
Flush Handle Fitting Instruction ACDV524 & ACDV525



Prior to fitting the handle to the door it is important to orientate the square spindle of the handle for it to work correctly. First make sure the shootbolts are in the retracted position.

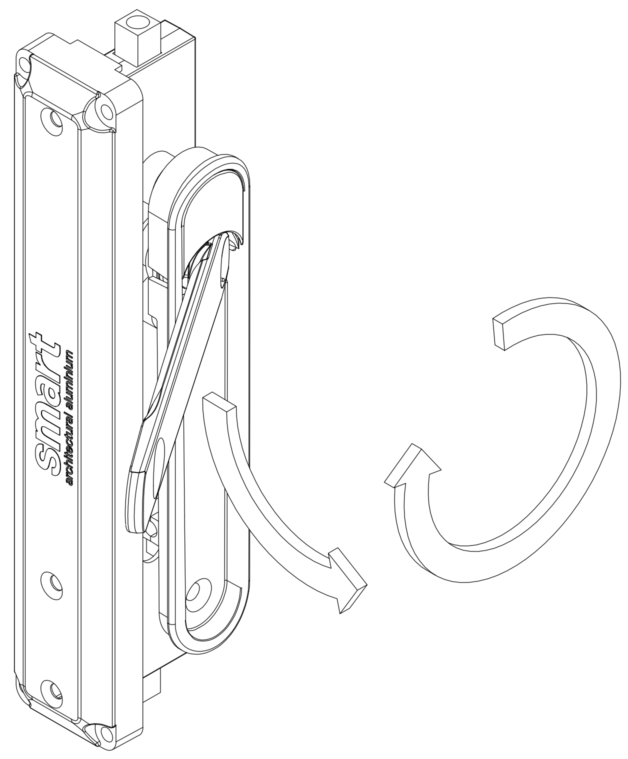
If the gearbox cover is on the left as you view the door from the inside with the handle facing you, fully rotate the square spindle clockwise.

If the gearbox cover is on the right as you view the door with the handle facing you fully rotate the square spindle anti-clockwise.



Fit the handle along with the appropriate fixings and screw cover.

ACDV524 & ACDV525 can only be used with DV28 & DV29



To operate the handle for the first time;

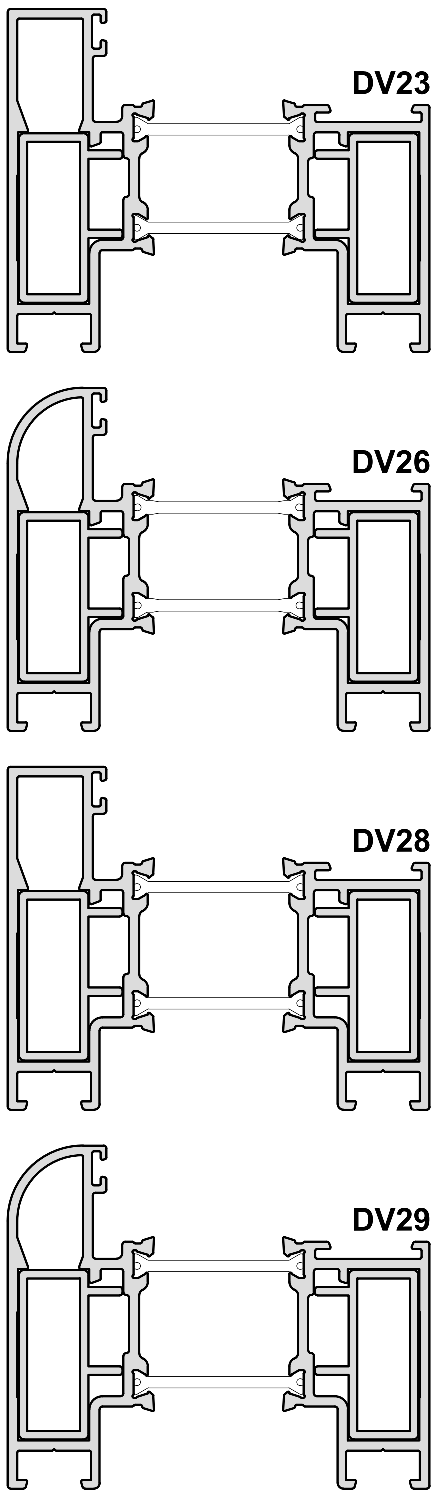
If the gearbox cover is on the left as you view the door.
Push the nose of the handle inwards to reveal the handle, lift the handle and rotate 360° clockwise and place the handle back into its baseplate. This will throw the shootbolts into the locked position.
To retract reverse the operation.

If the gearbox cover is on the right as you view the door.
Push the nose of the handle inwards to reveal the handle, lift the handle and rotate 360° anti-clockwise and place the handle back into its baseplate. This will throw the shootbolts into the locked position.
To retract reverse the operation.

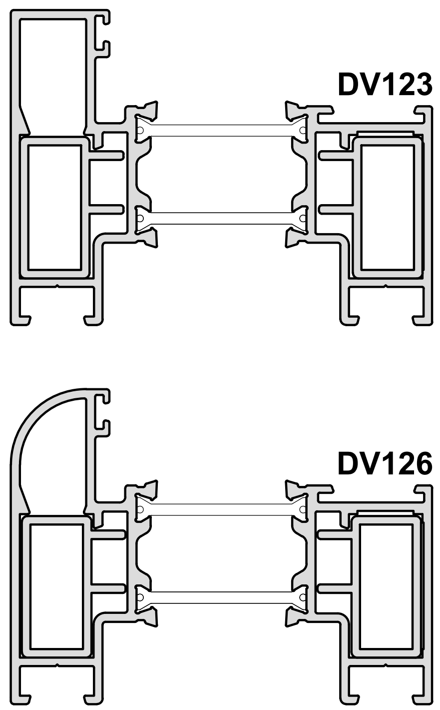
Do Not Scale From This Drawing

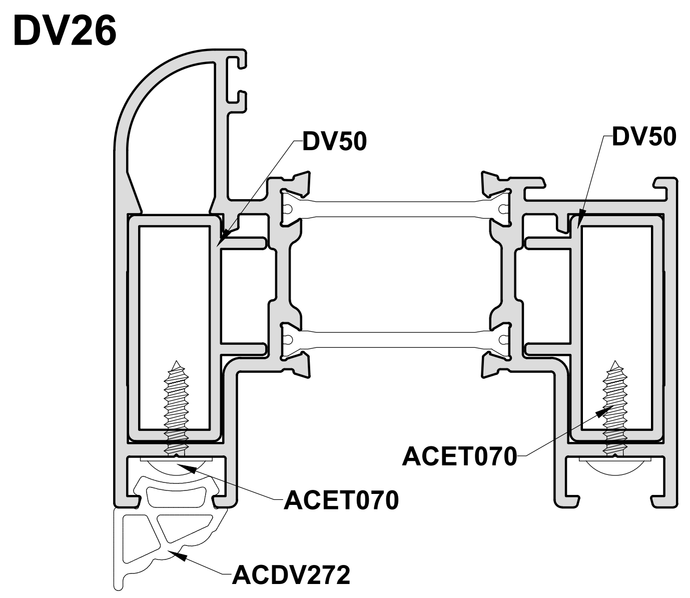
Sash Reinforcement

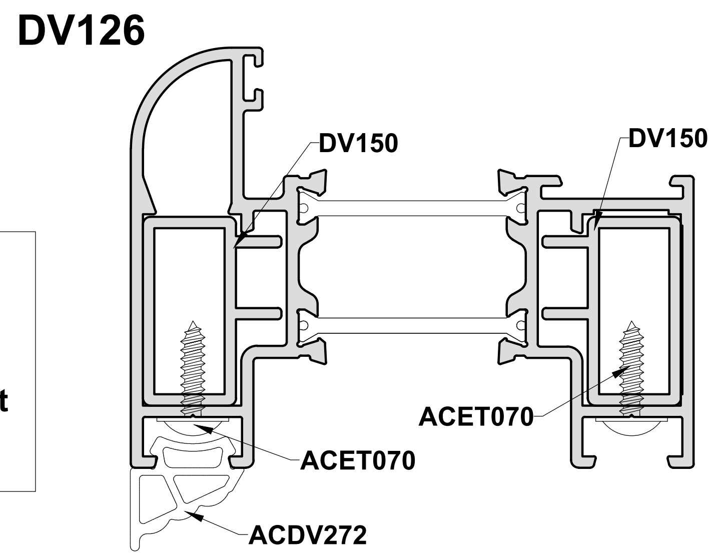
DV50 Applications



DV150 Applications

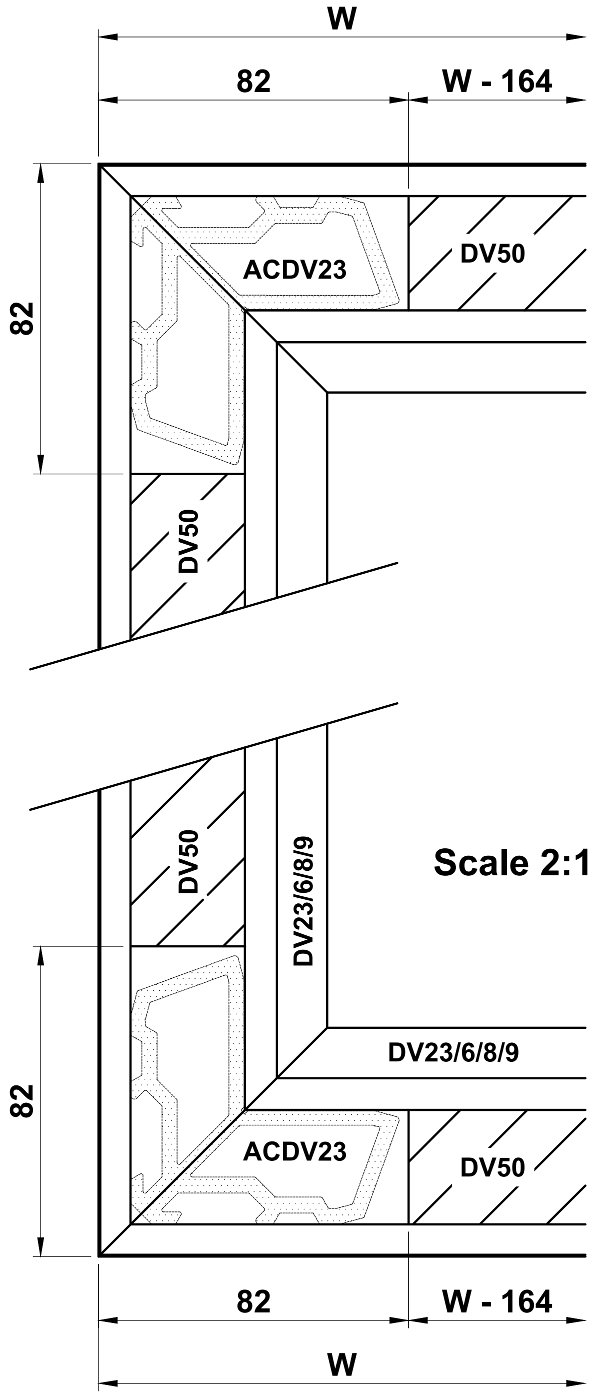






For Sash Ix and Iy values which include DV50 & DV150, please refer to Section D.

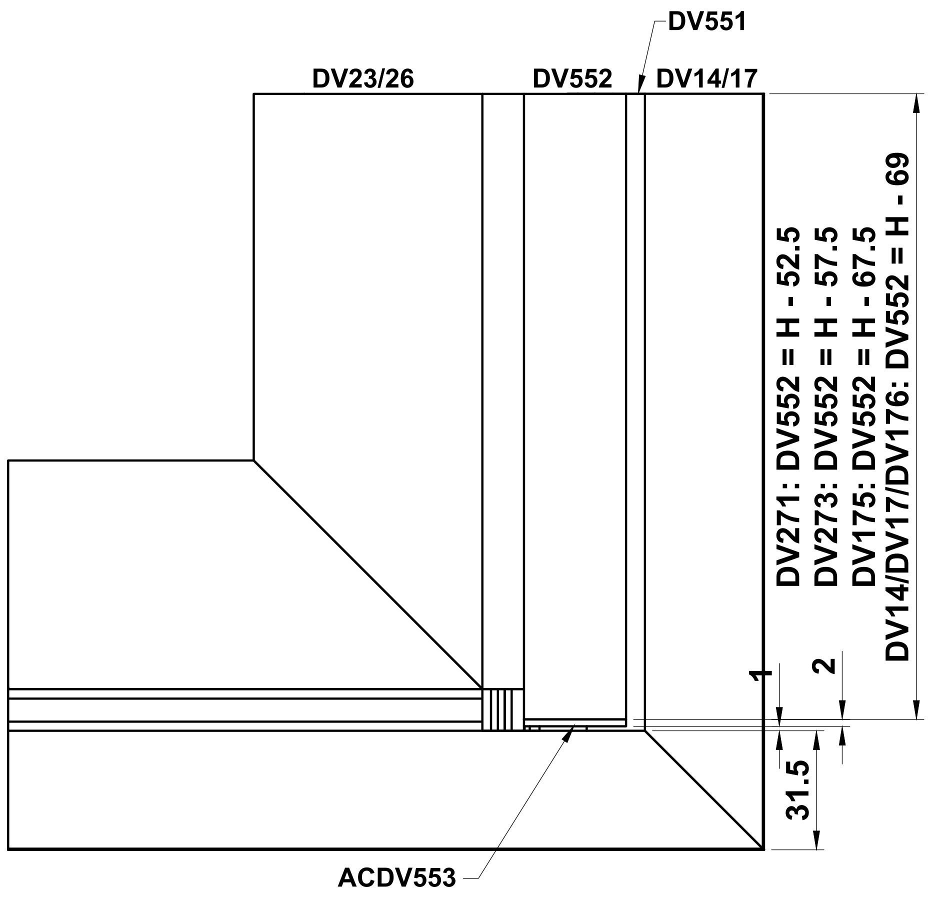
ACET070 Fixed 100mm from each end & at 500mm centres

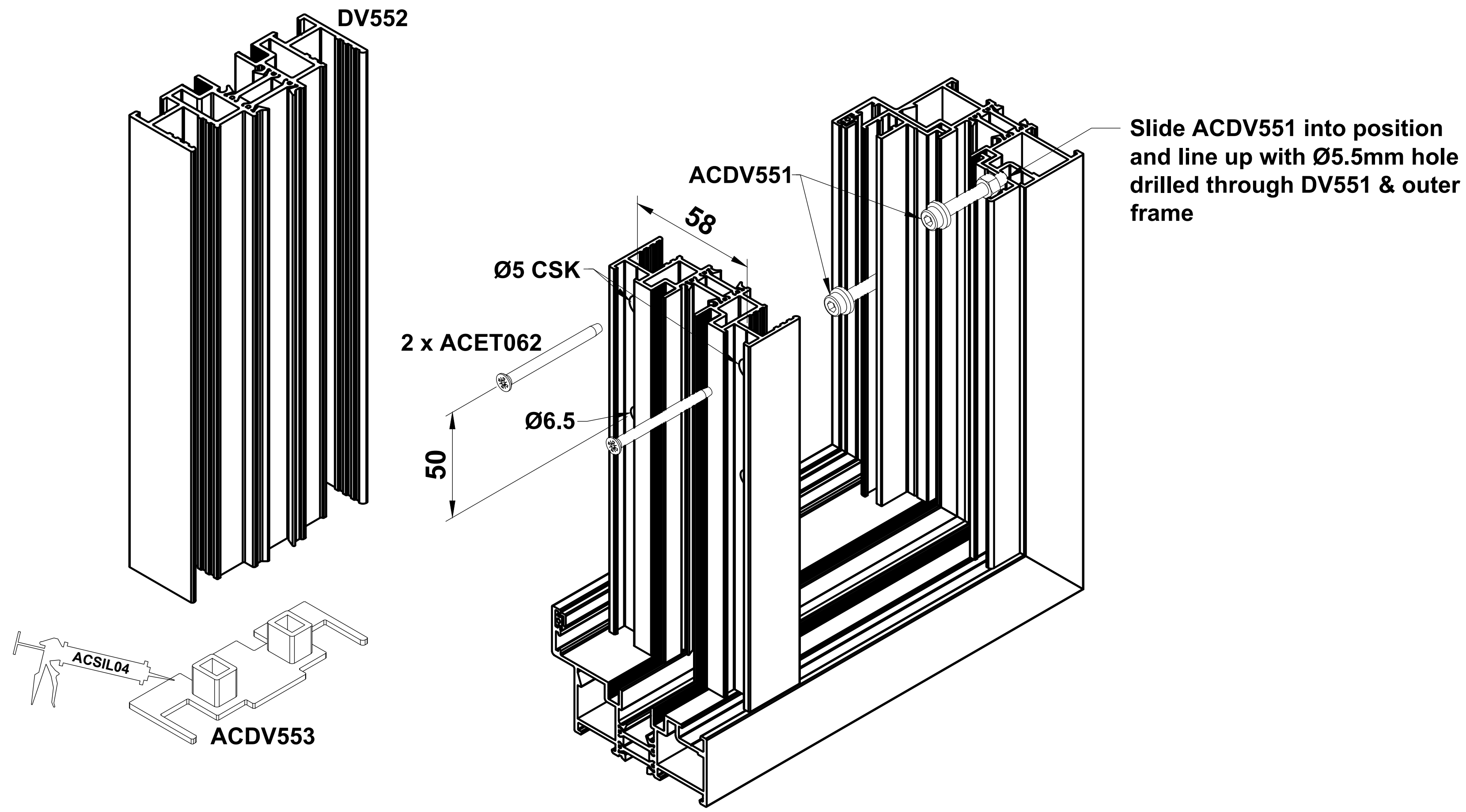


DV50 / DV150 Length = (H or W) - 164mm

Do Not Scale From This Drawing

Adjustable Jamb





Assembly Steps:

1, Fix both DV551's to jamb using ACET099 screws at a max. of 100mm from each end and 500mm centres

2, Mark & drill DV551 & DV552 for the ACDV551 fixings allowing: 1 x 50mm above the bottom hinge, 1 x 50mm below the top hinge and at a maximum of 500mm centres, taking care to avoid drilling in the same position as the intermediate hinges

3, Mark, drill and countersink DV551 & DV552 50mm above or below the ACDV551 fixings for the ACET062 securing screw

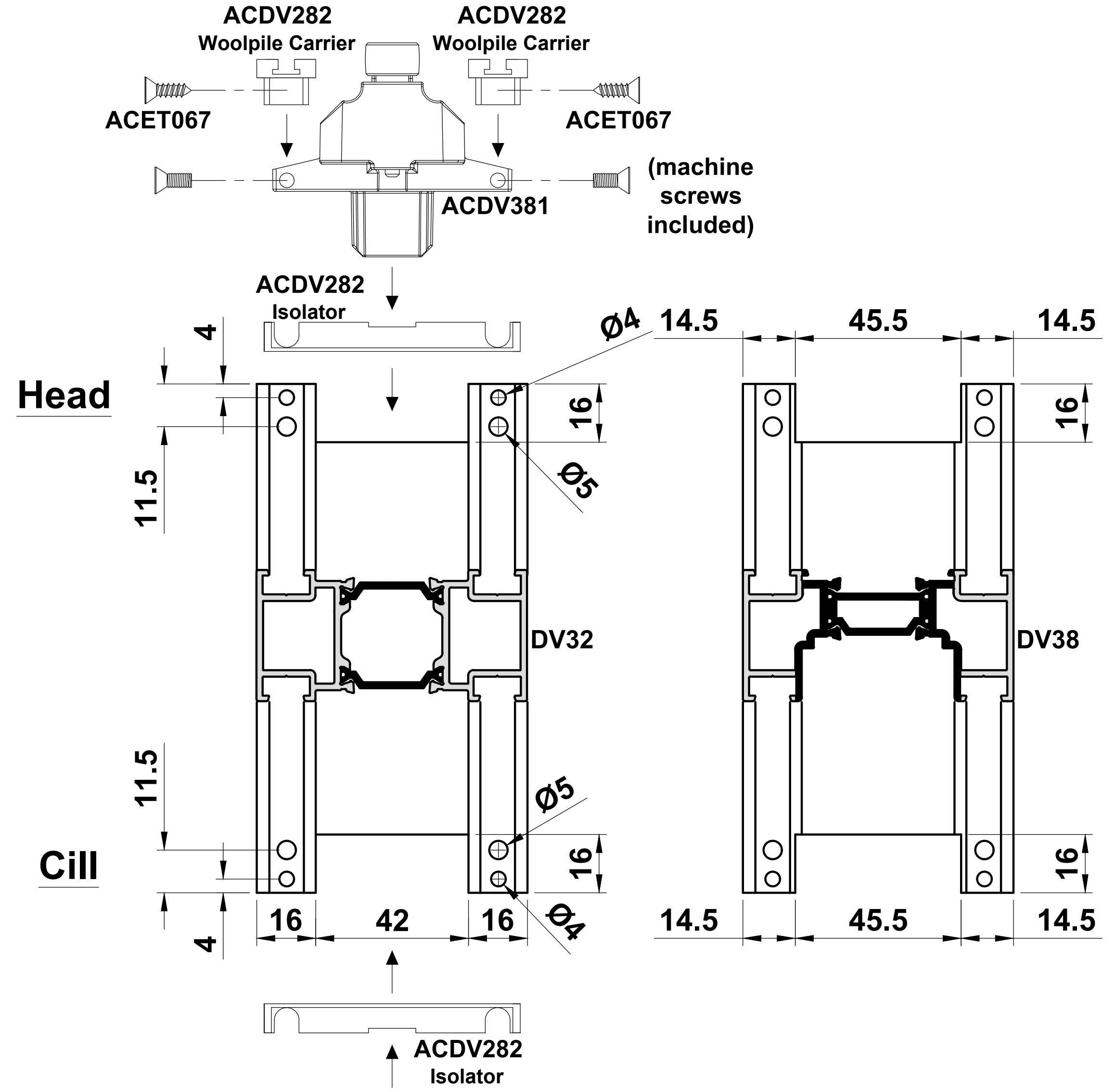
4, Insert the ACDV551 fixings into DV551 and wind up tight enough to hold the screw heads in a steady position

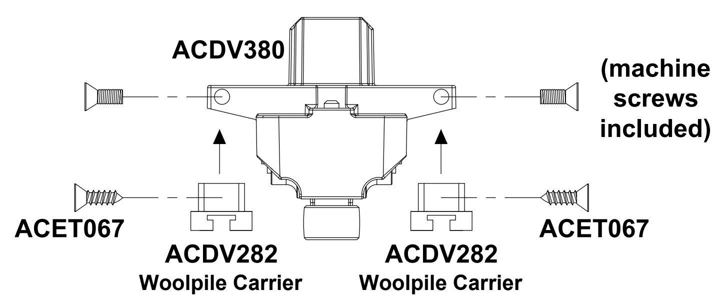
5, Fix hinges in position on DV552 and position on the jamb ensuring the head of the ACDV551 fixings are accessible.

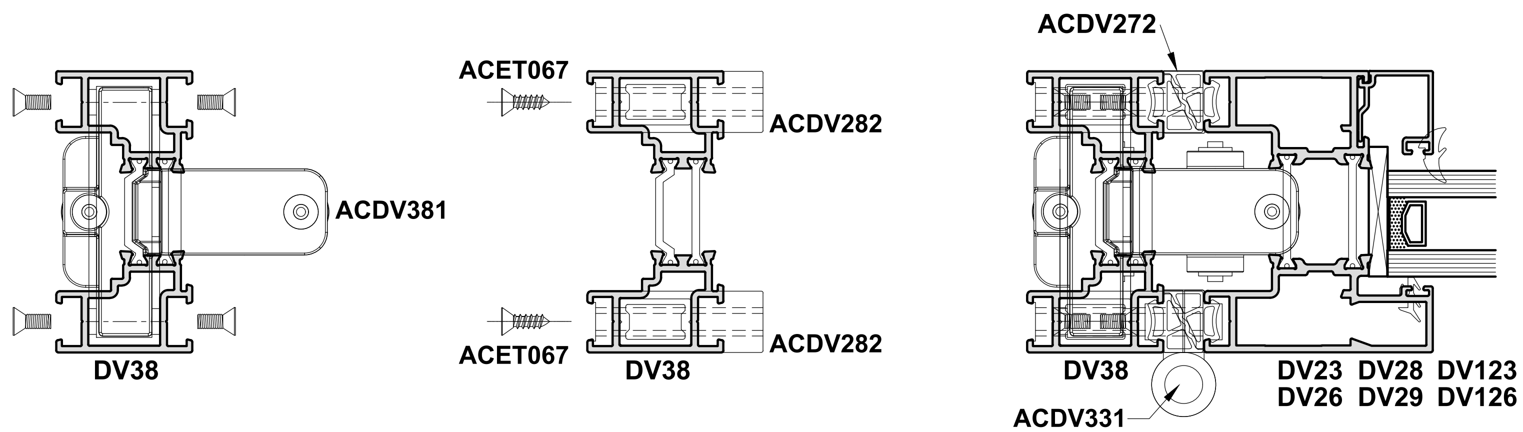
Do Not Scale From This Drawing

DV32/DV38 Preparation

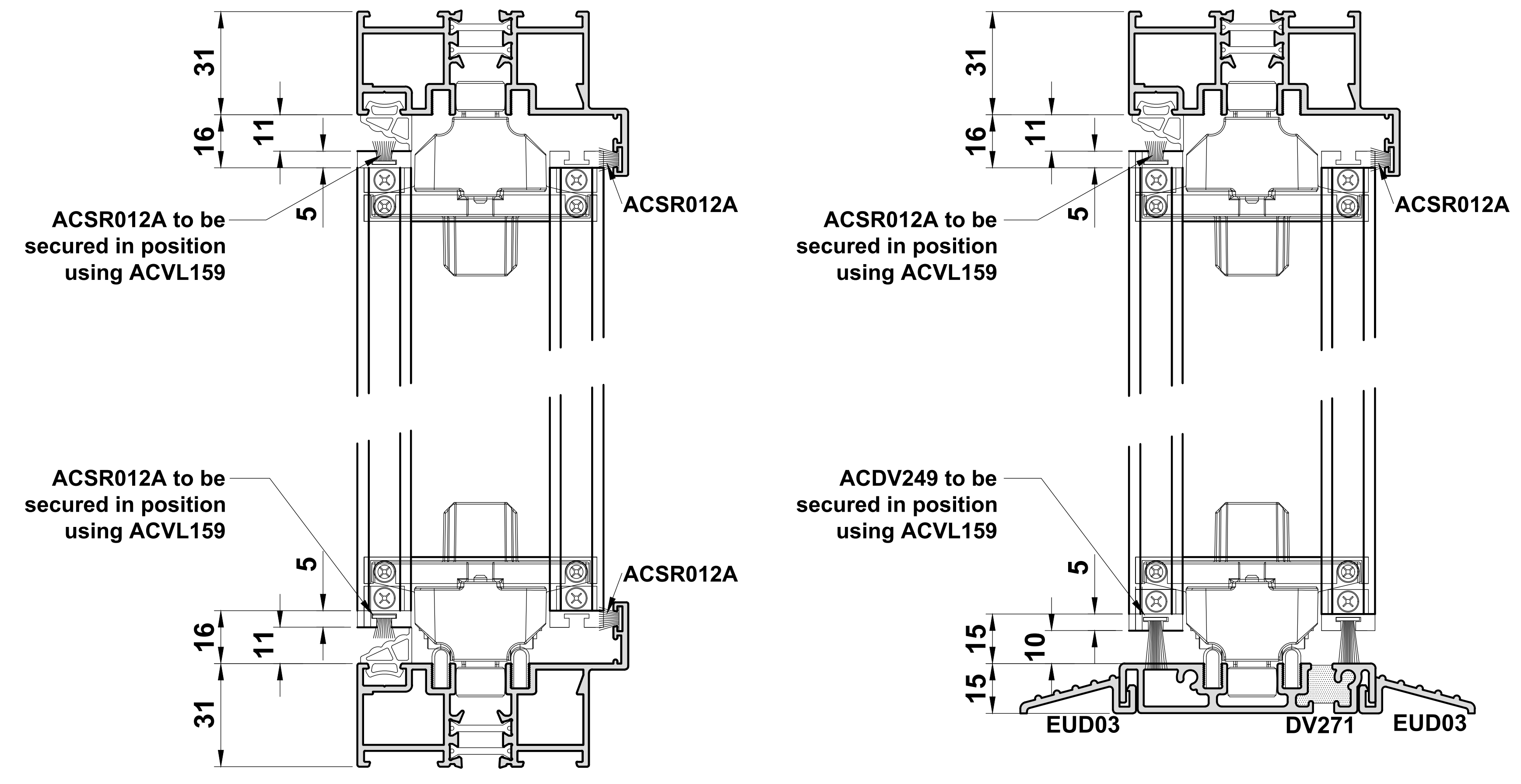
Mullion Preparation for Standard & Low Threshold



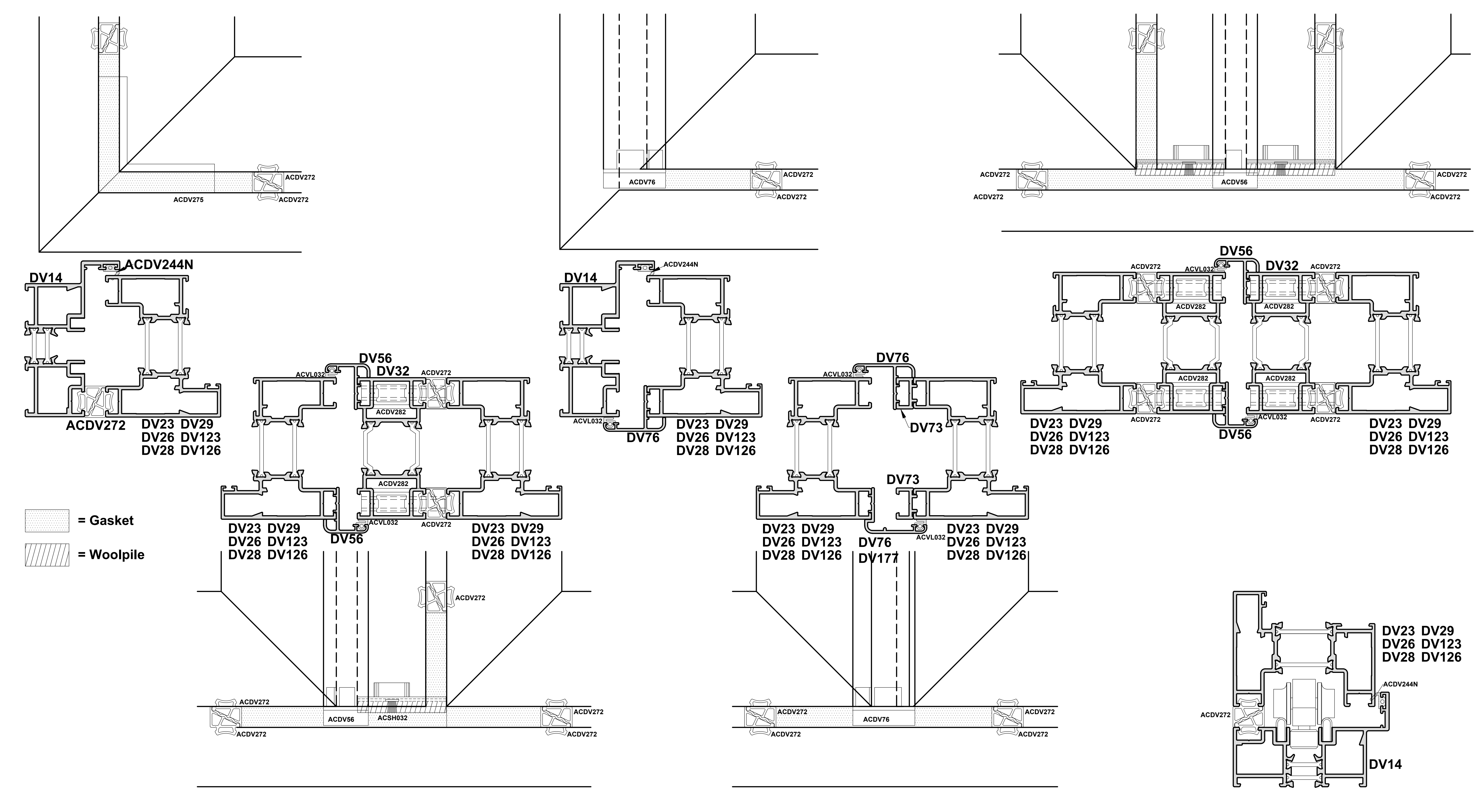




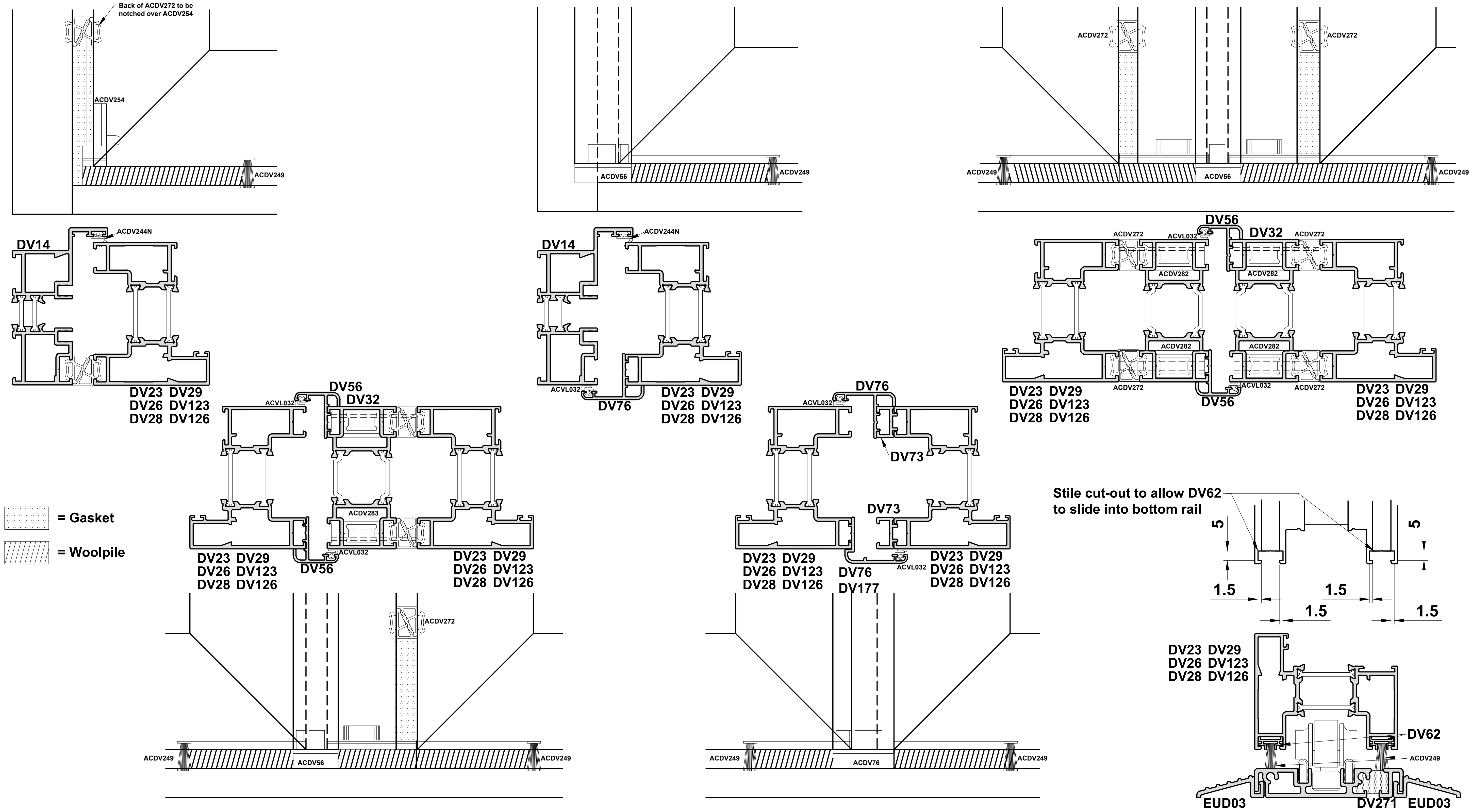
NOTE:
Where DV32 is used, ACSR012A should replace ACDV244N



Typical Sealing Details Against DV14



Typical Sealing Details Against DV271/173/175

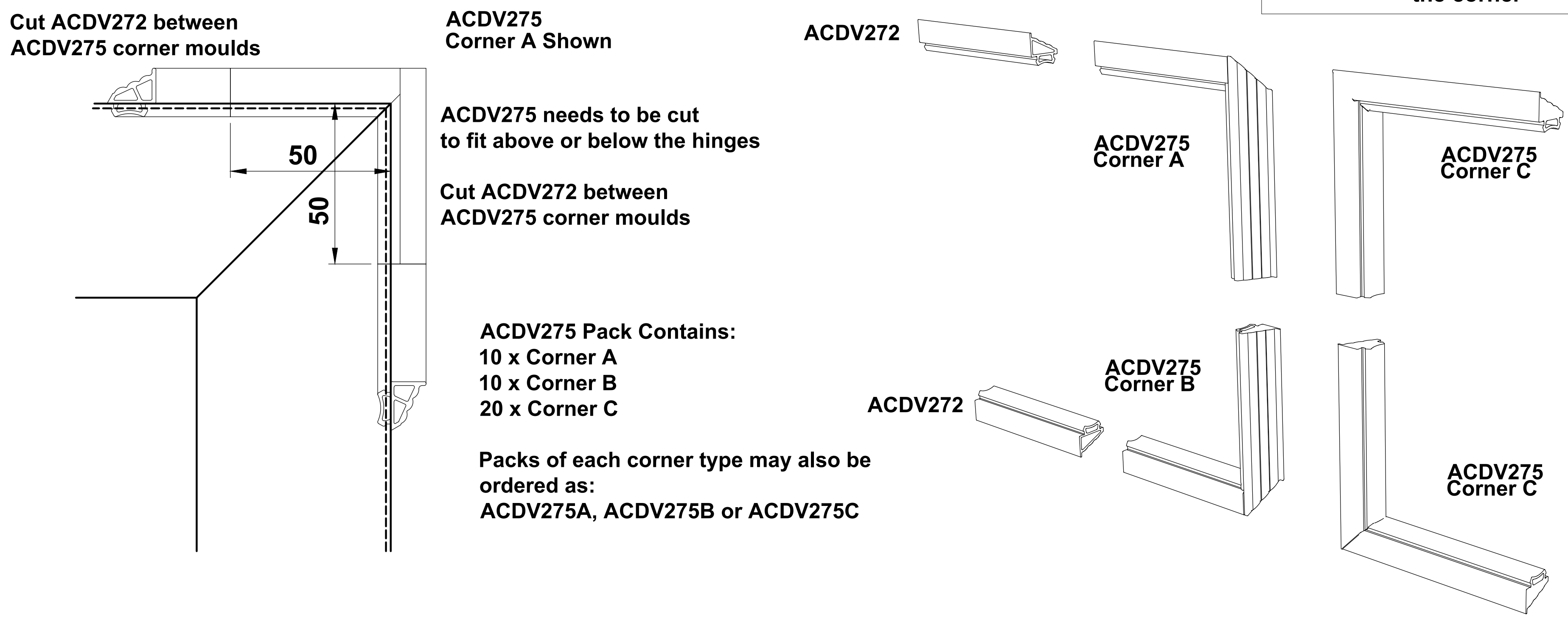


Do Not Scale From This Drawing

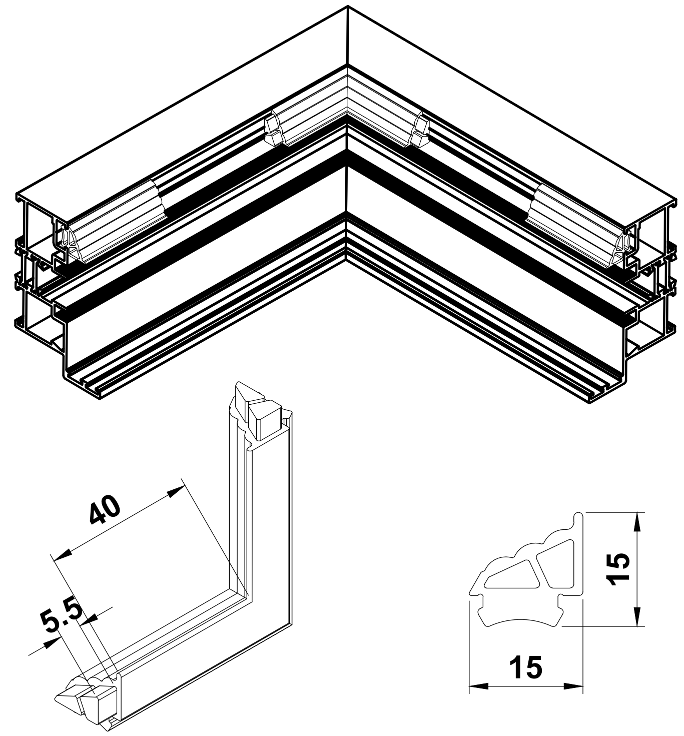
Gasket Details

Vent Gasket Detail Where Closing Against DV14

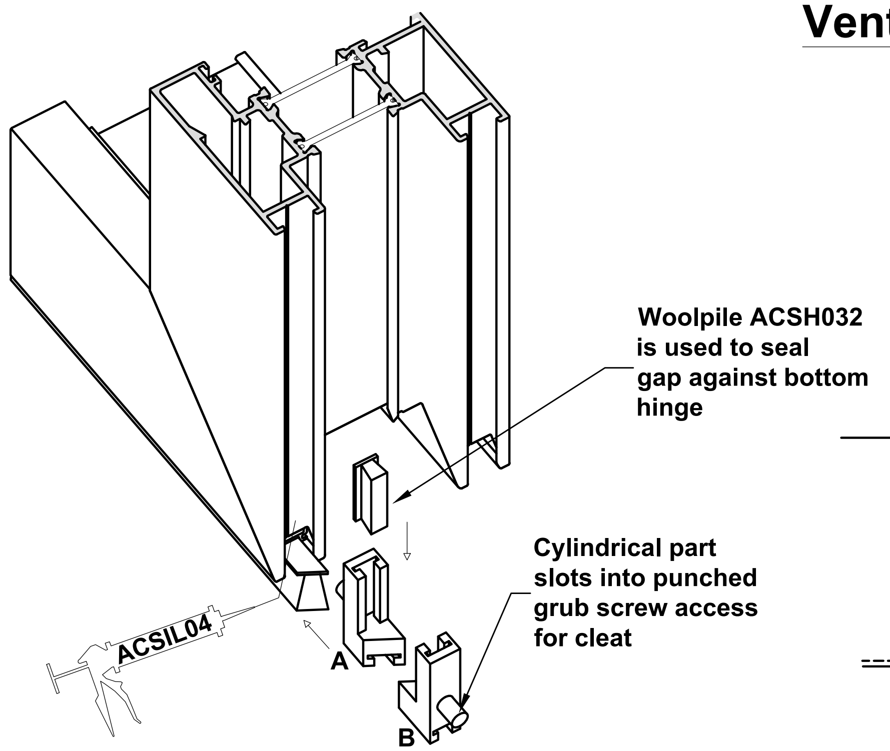
ACMX09830 rubber sealant must be used when using ACDV275 to seal the corner

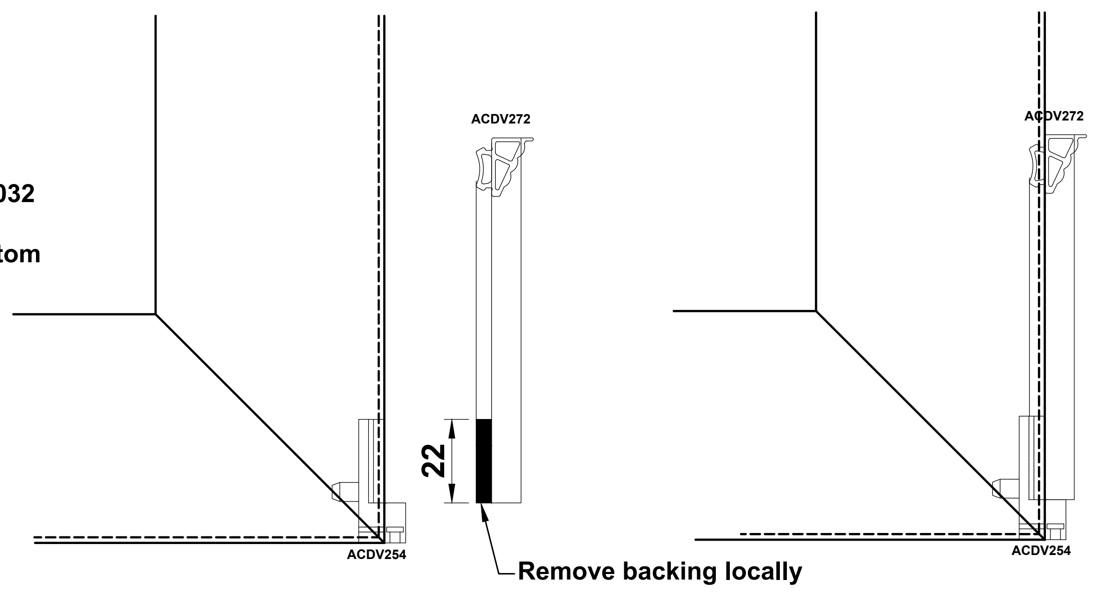


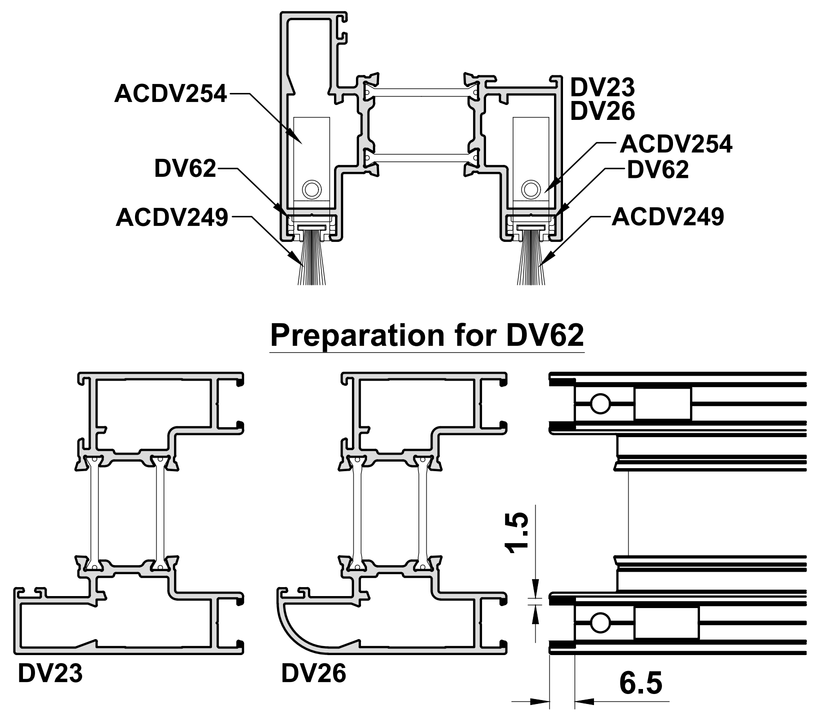
ACDV375 Corner Gasket



Vent Gasket Detail Where Using ACDV254

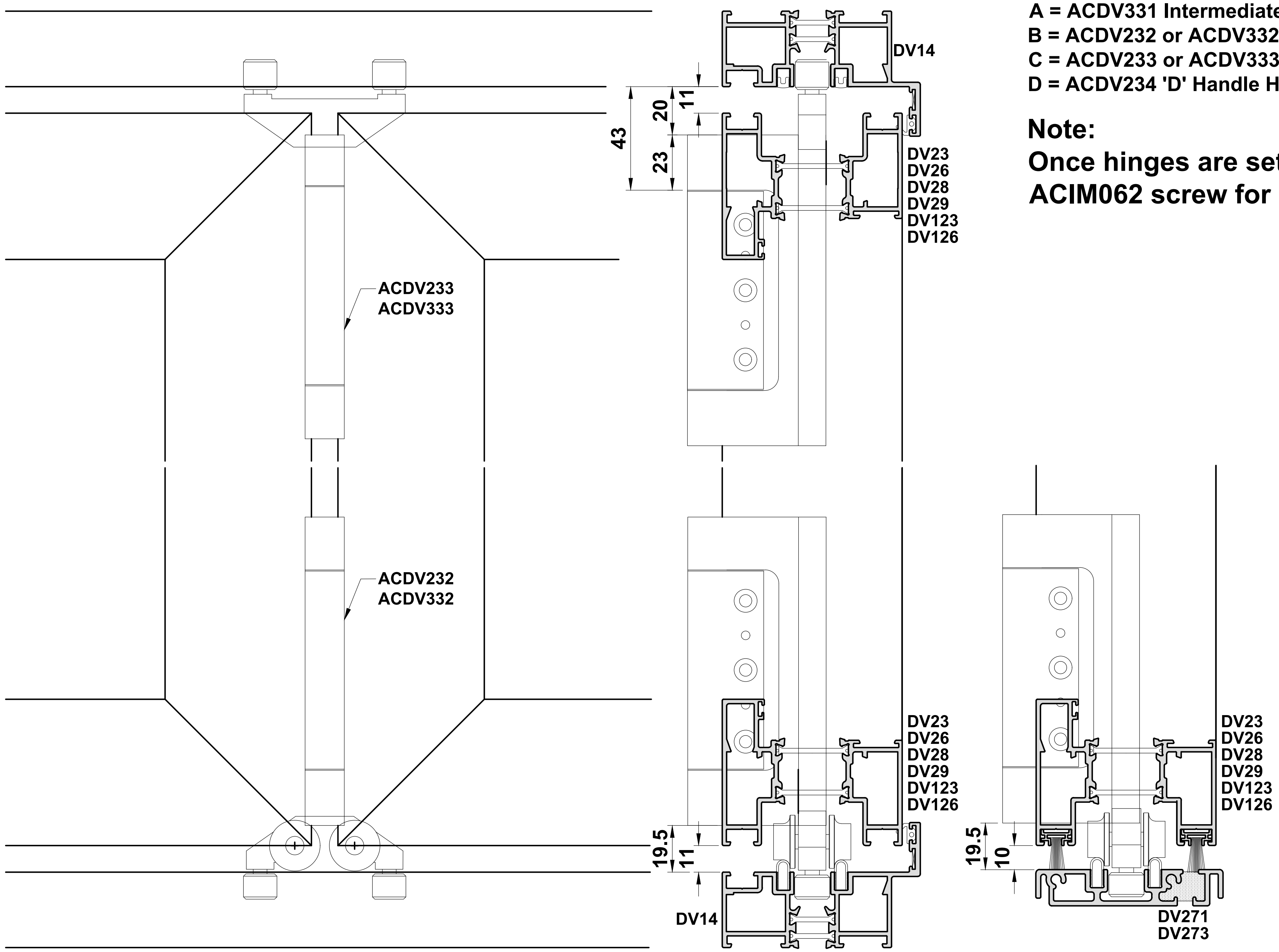






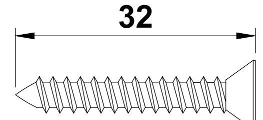
Do Not Scale From This Drawing

Hinge Location Details

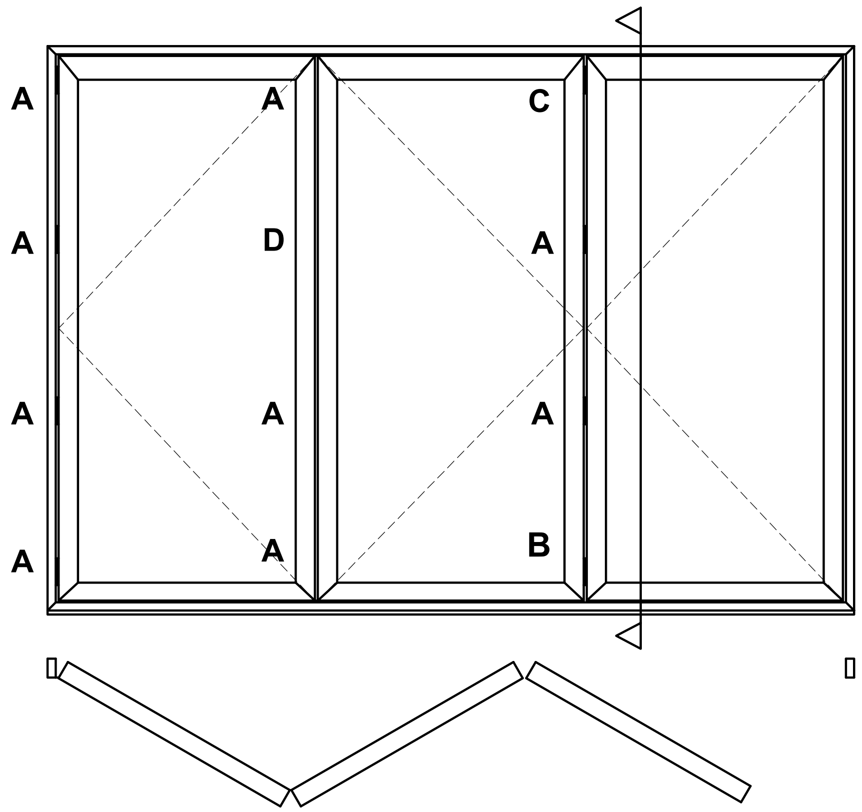


Typical Hinge Layout:
A = ACDV331 Intermediate Hinge
B = ACDV232 or ACDV332 Bottom Roller Carrier
C = ACDV233 or ACDV333 Top Guide Carrier
D = ACDV234 'D' Handle Hinge

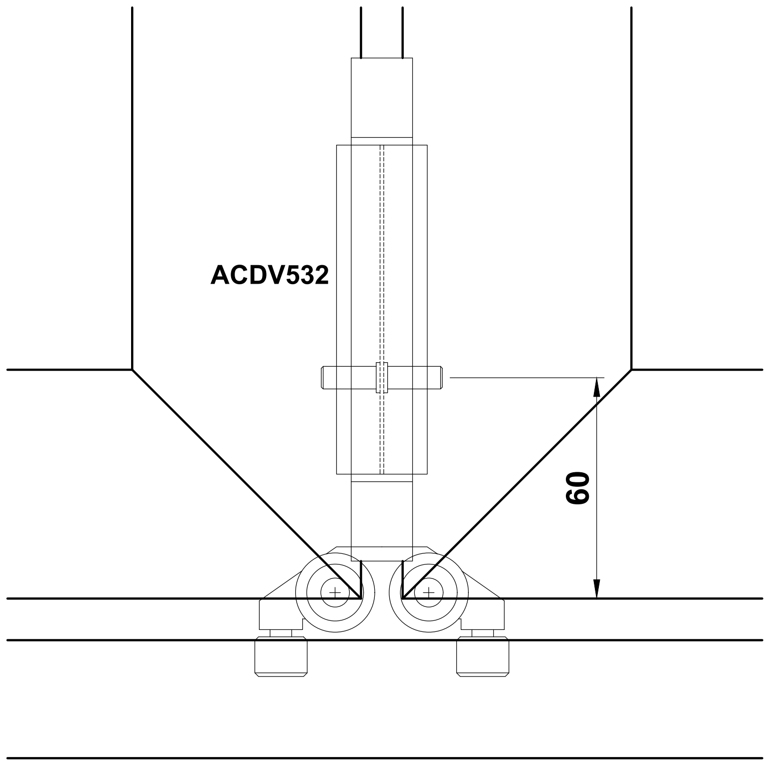
Note:
Once hinges are set into position, secure centre hole with ACIM062 screw for permanent fixing.

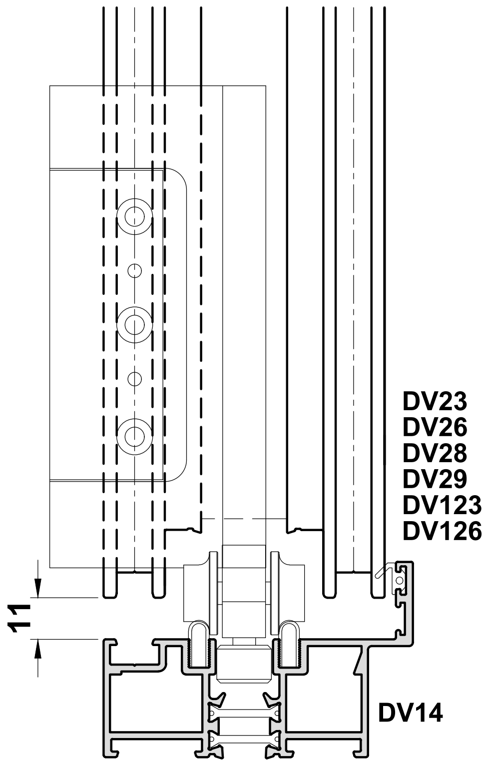


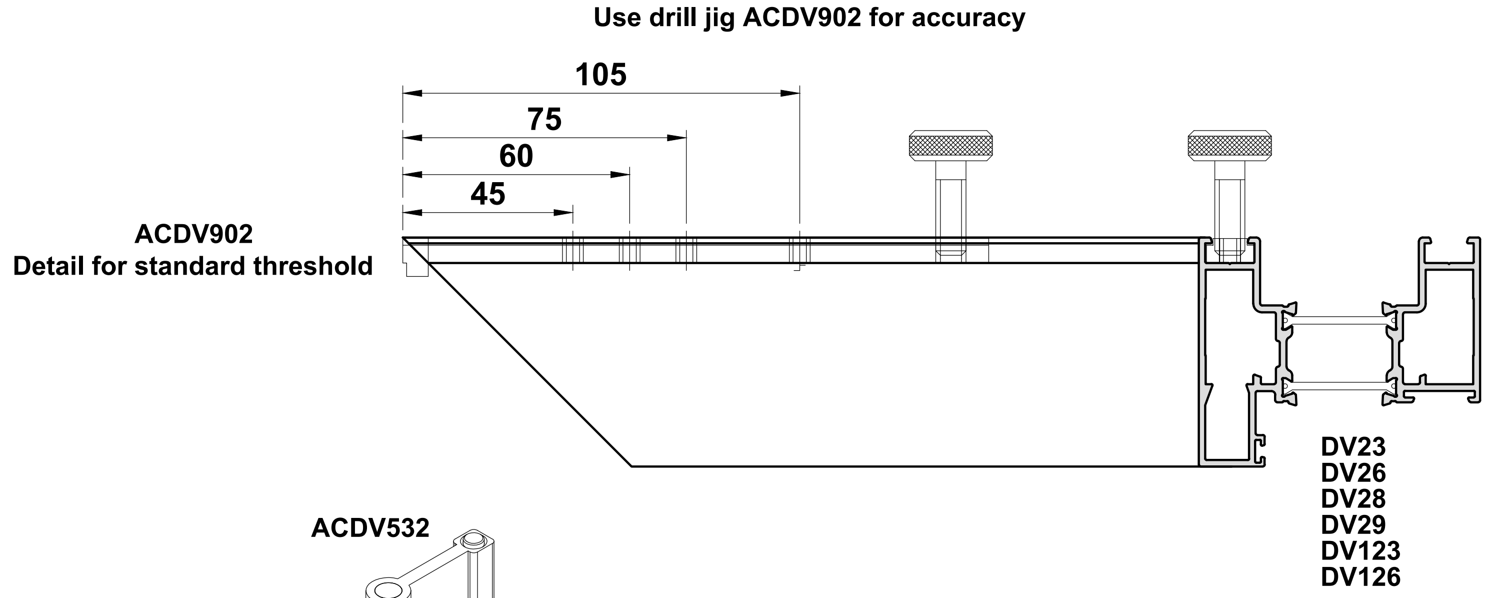
ACIM062
No.10 x 32mm Self-Tapper

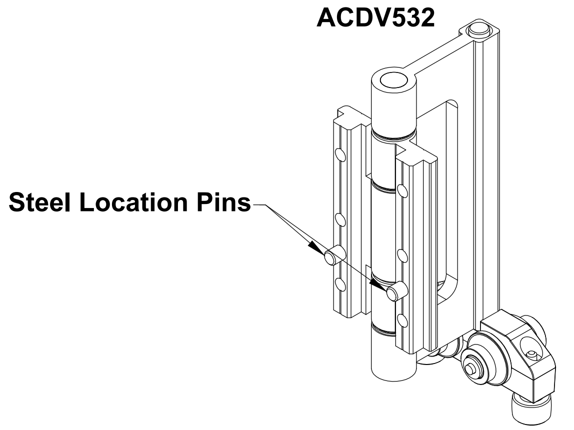


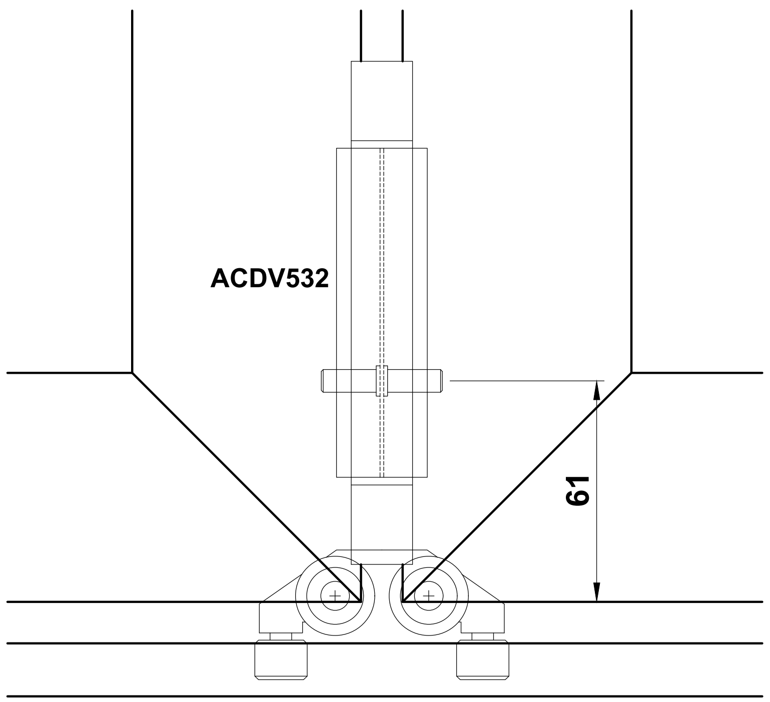
ACDV532 Hinge Location Details

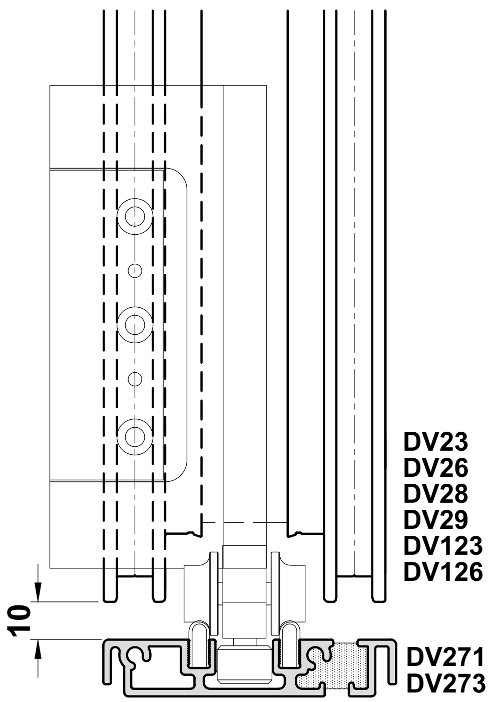


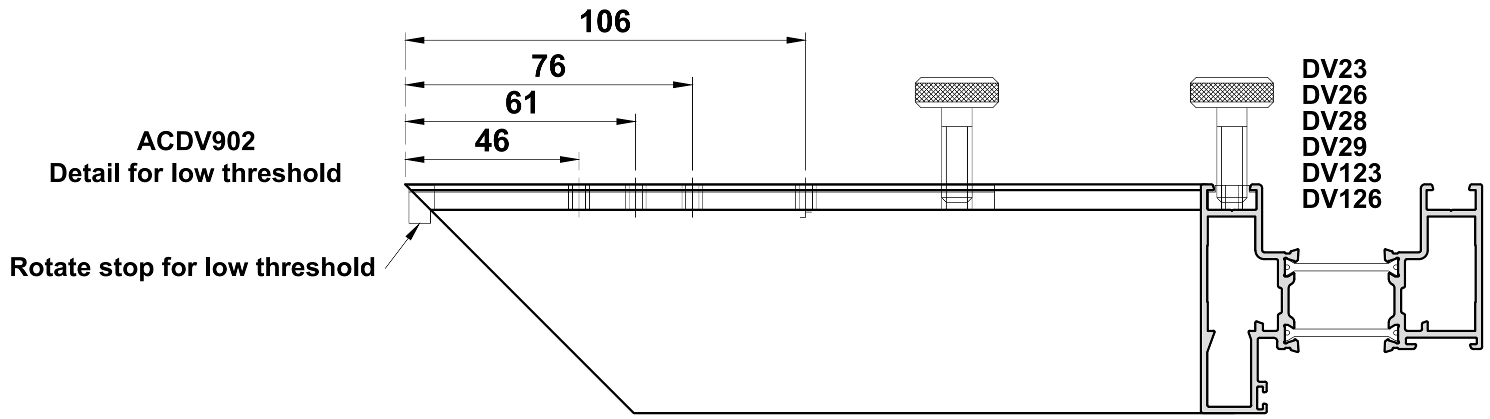












Do Not Scale From This Drawing

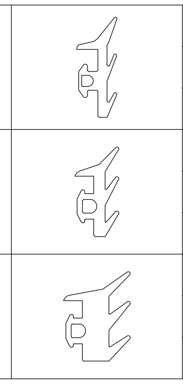
Glazing Details

INTERNALLY GLAZED

Glazing Bead		Glazing Thickness (mm) 24	28	32	34	36	38
	DV64 SLOPED	-	-	ACVG131 ACVG34	ACVG31 ACVG34	ACVG231 ACVG33	-
	DV67	-	ACVG31 ACVG34	-	-	-	-
	DV160	ACVG131 ACVG33	-	-	-	-	-
	DV161	-	-	-	ACVG131 ACVG34	ACVG31 ACVG34	ACVG231* ACVG33*
	DV166	-	-	ACVG131 ACVG34	ACVG31 ACVG34	-	-

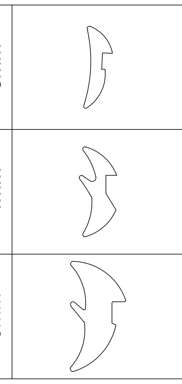
*Depending on the tolerance of the unit, 38mm glazing may require wedge gaskets internally & externally to allow the bead to locate.

Retaining Gasket

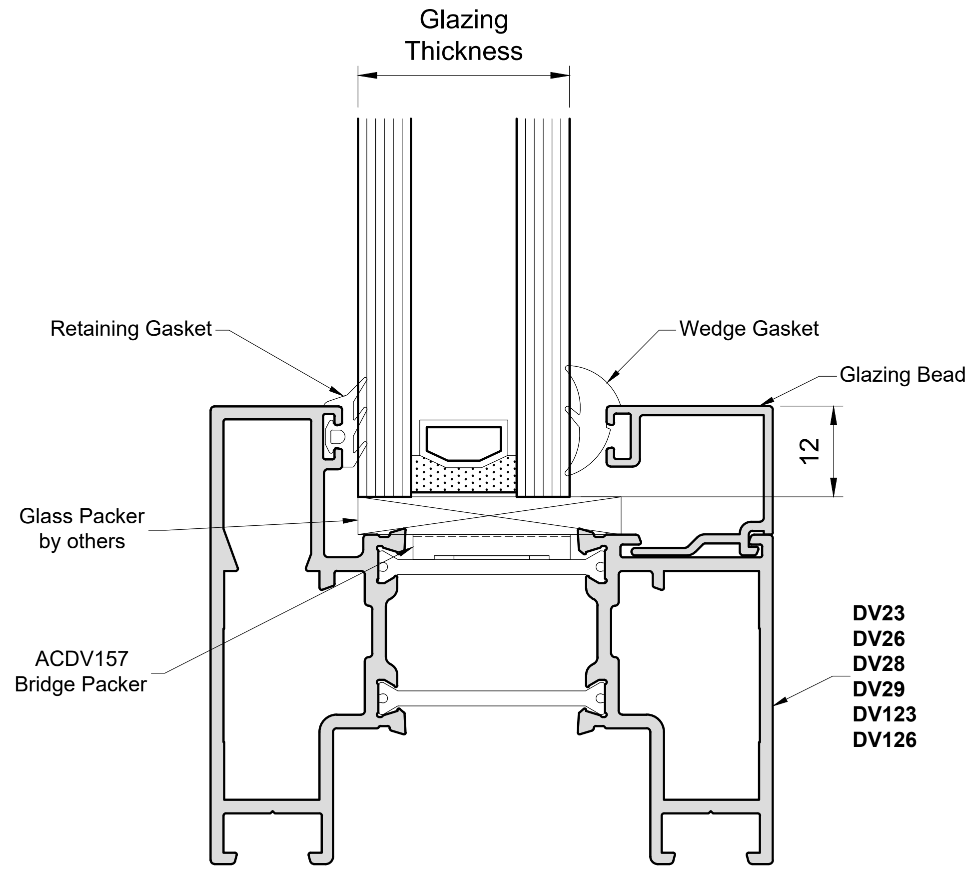


High Line			
	2mm		**ACVG231** 200m BL
	3mm		**ACVG31** 200m BL
	4mm		**ACVG131** 100m BL

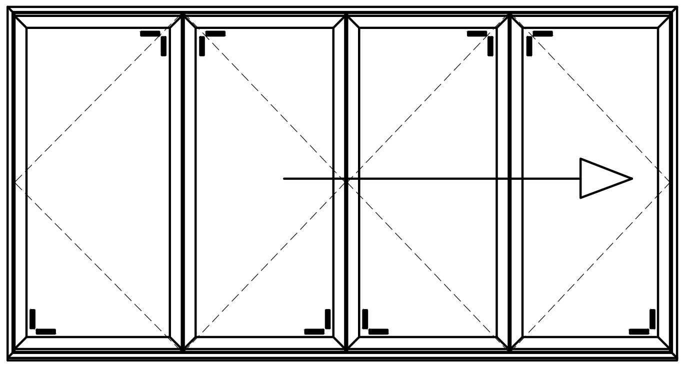
Wedge Gasket



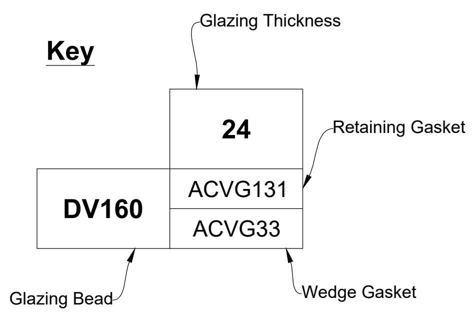
High Line			
	3mm		**ACVG32** 100m BL
	4mm		**ACVG33** 100m BL
	5mm		**ACVG34** 100m BL



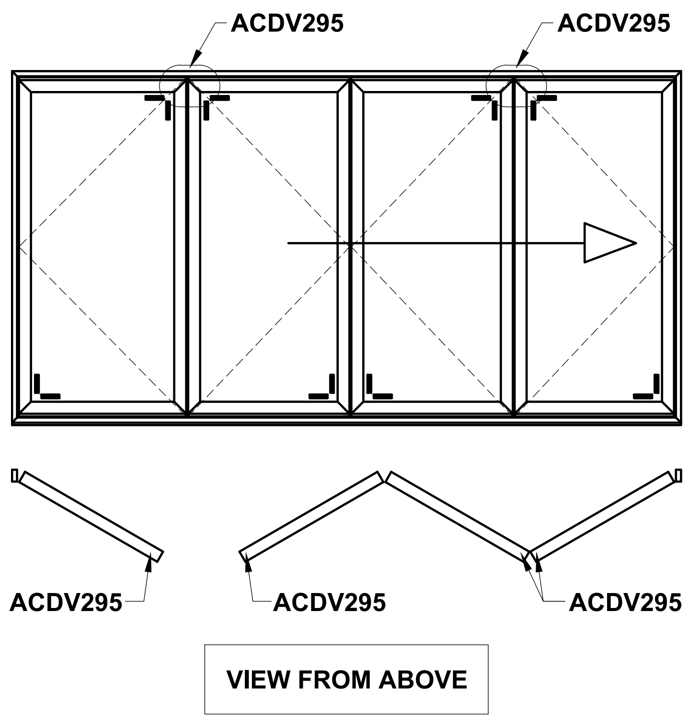
TYPICAL TOE & HEEL LOCATIONS
Consider using ACDV295 Glass Adjusters

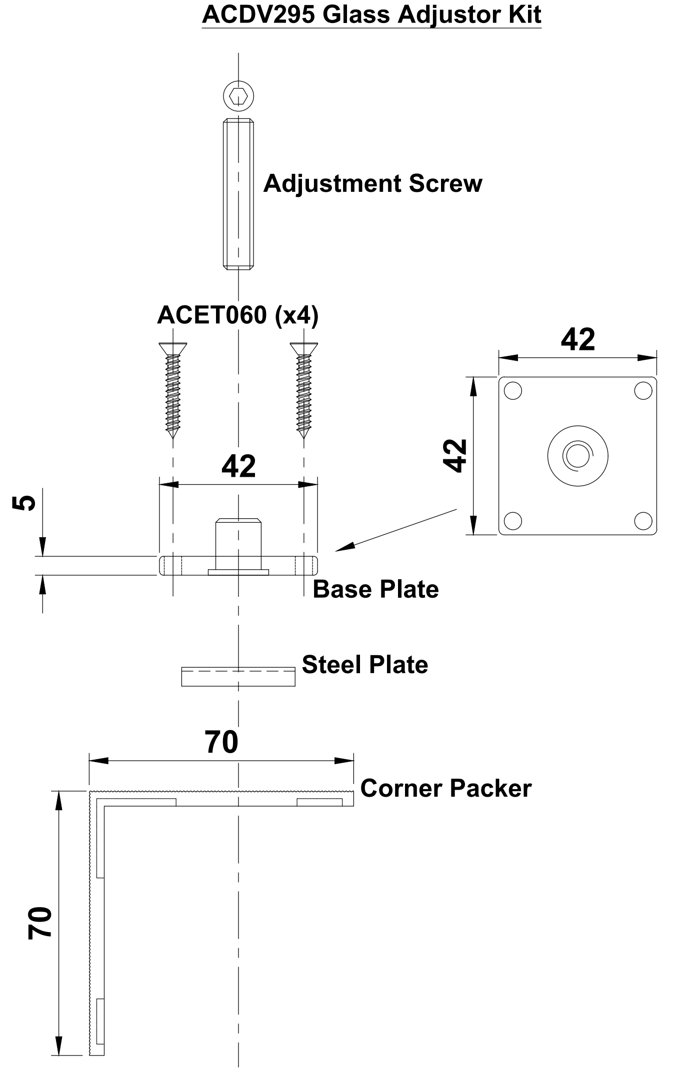


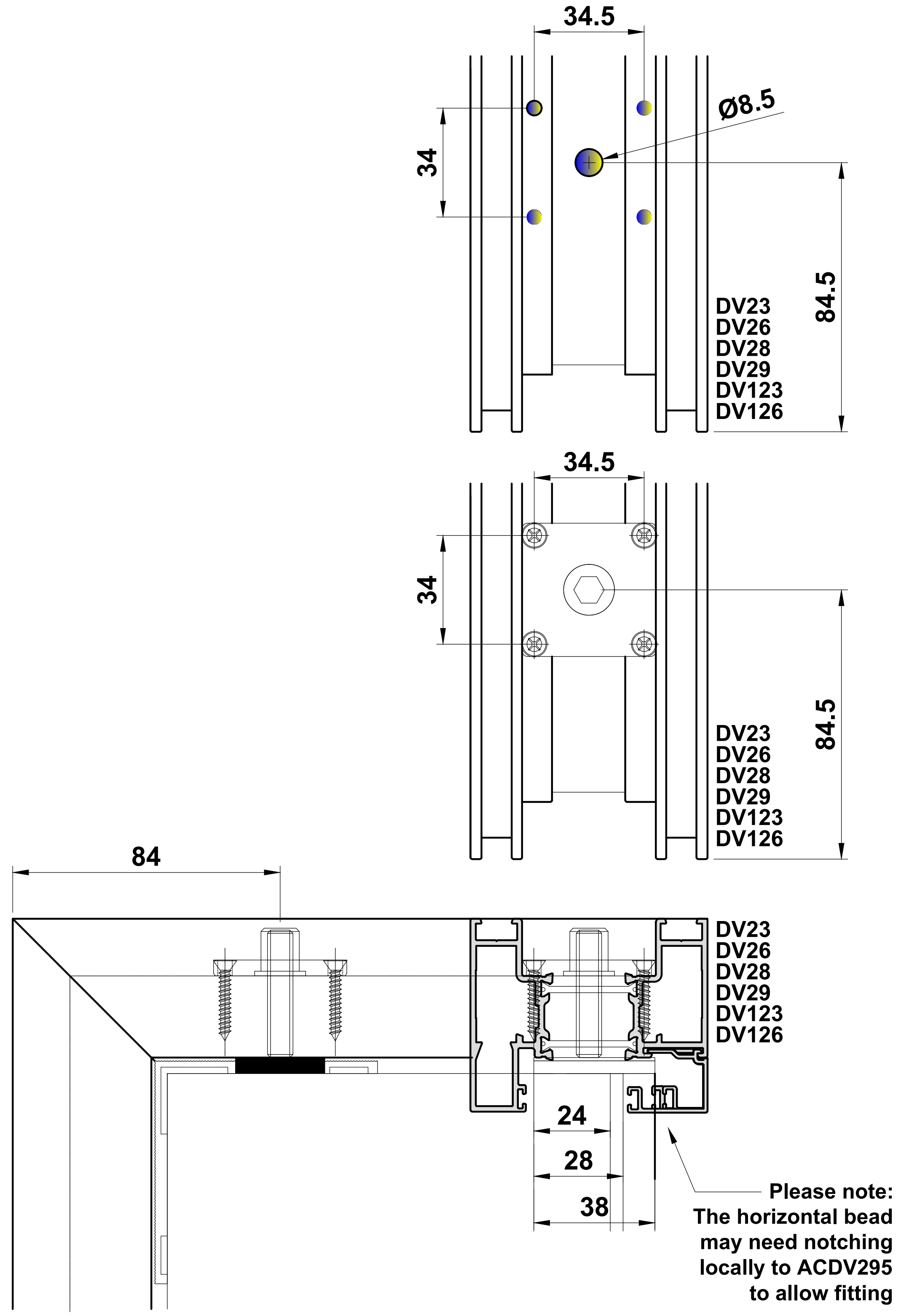
Key



ACDV295 Glass Adjuster Kit

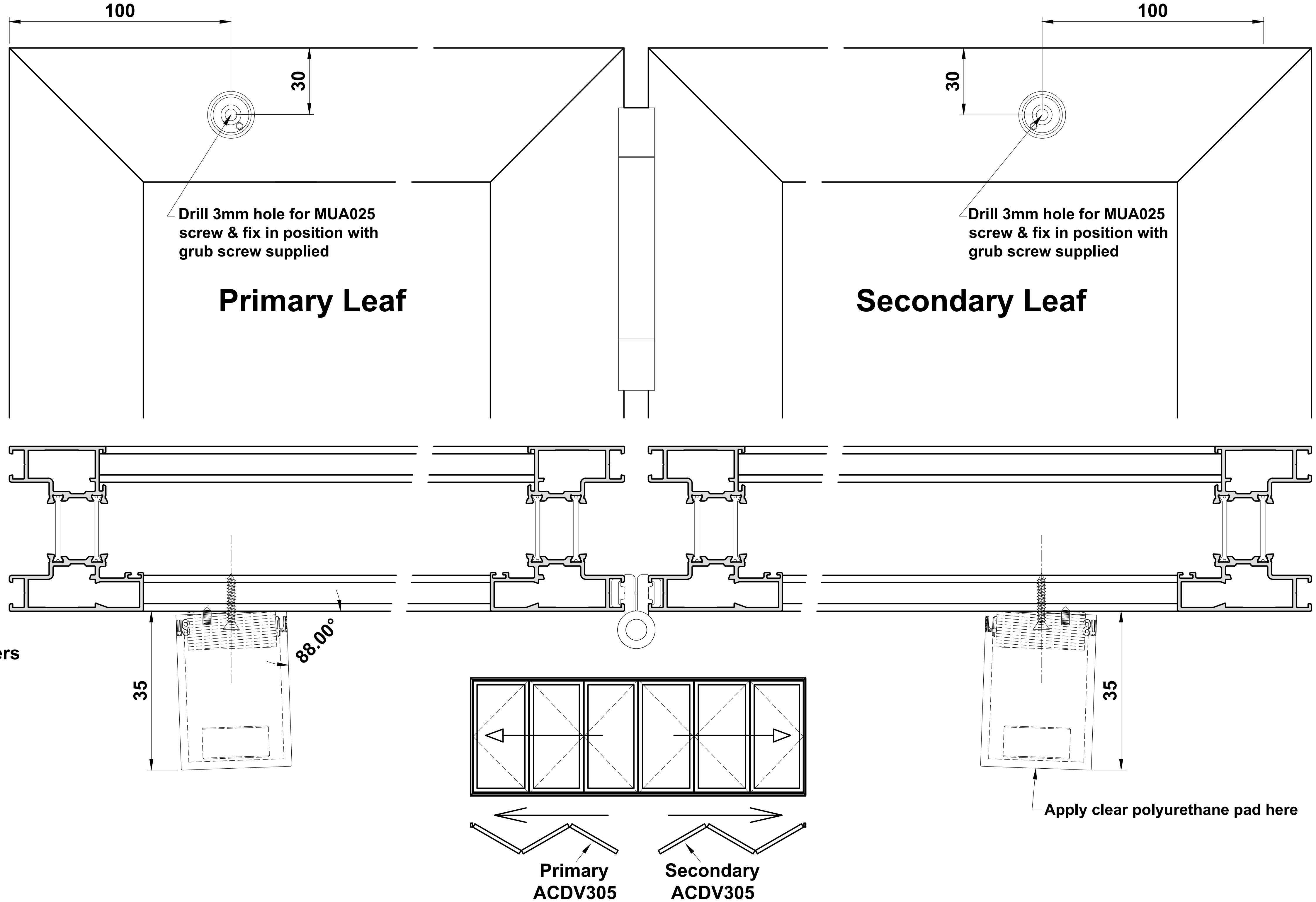




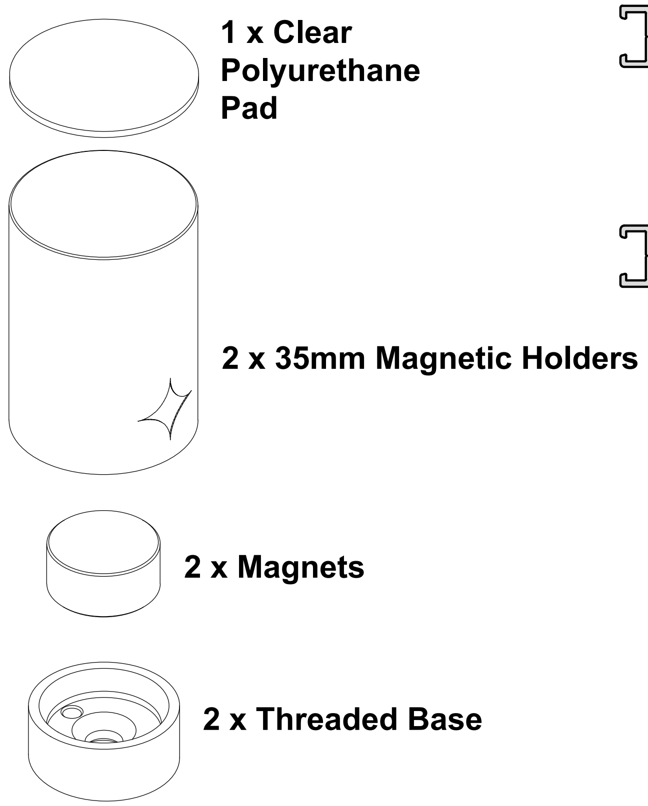


Do Not Scale From This Drawing

ACDV305 Fitting Details

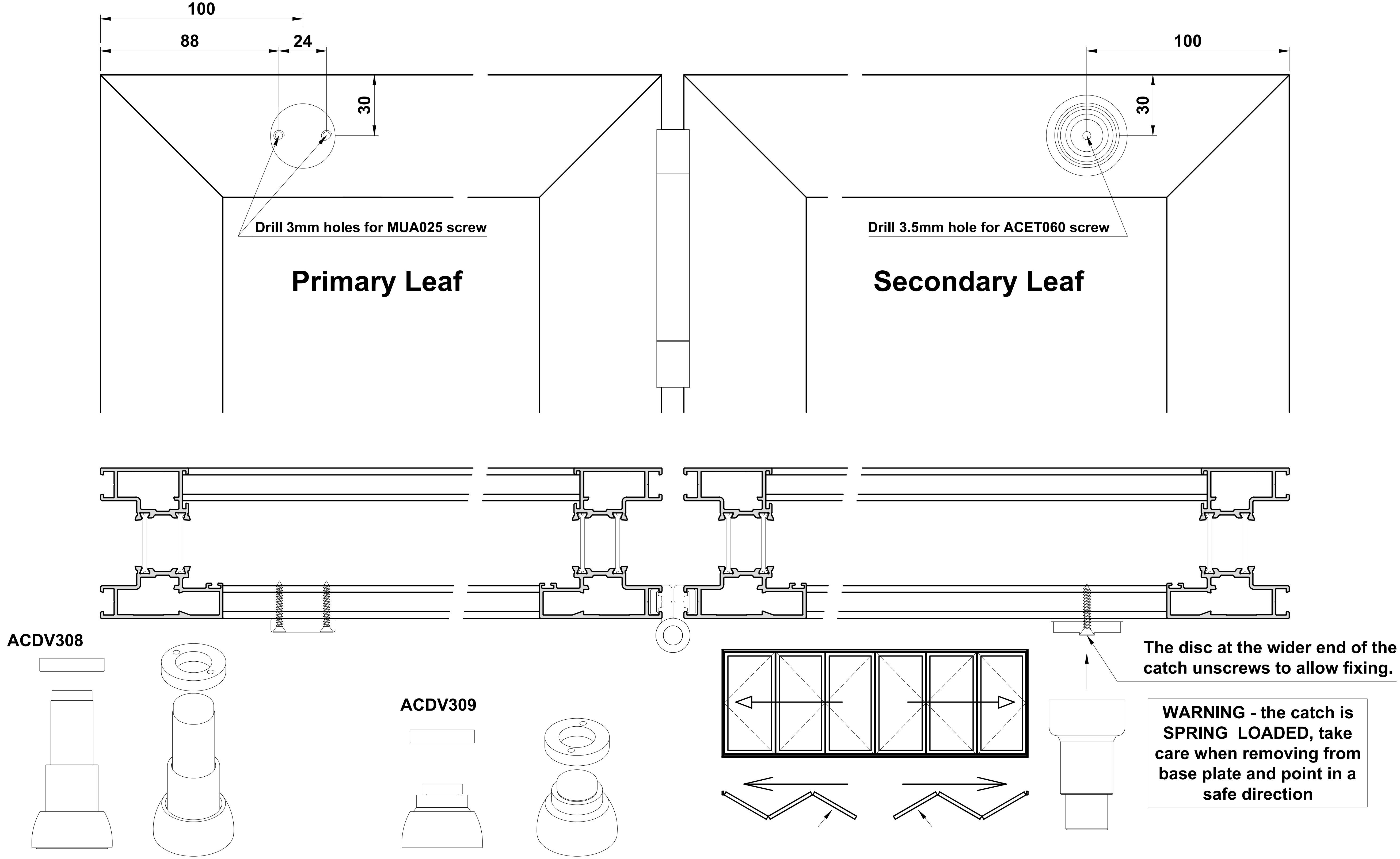


ACDV305 Kit Contains



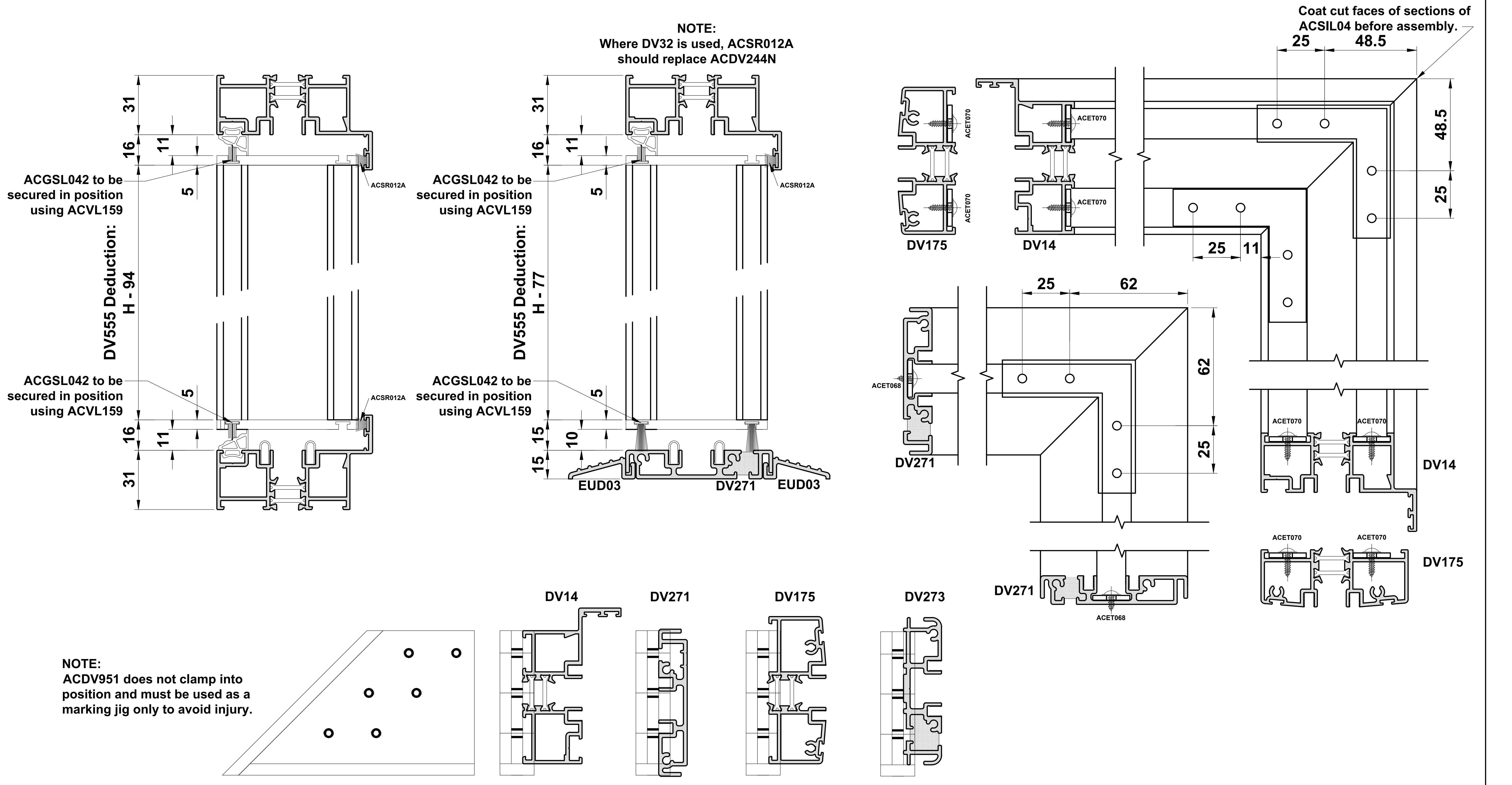
Do Not Scale From This Drawing

ACDV308 / ACDV309 Fitting Details



Do Not Scale From This Drawing

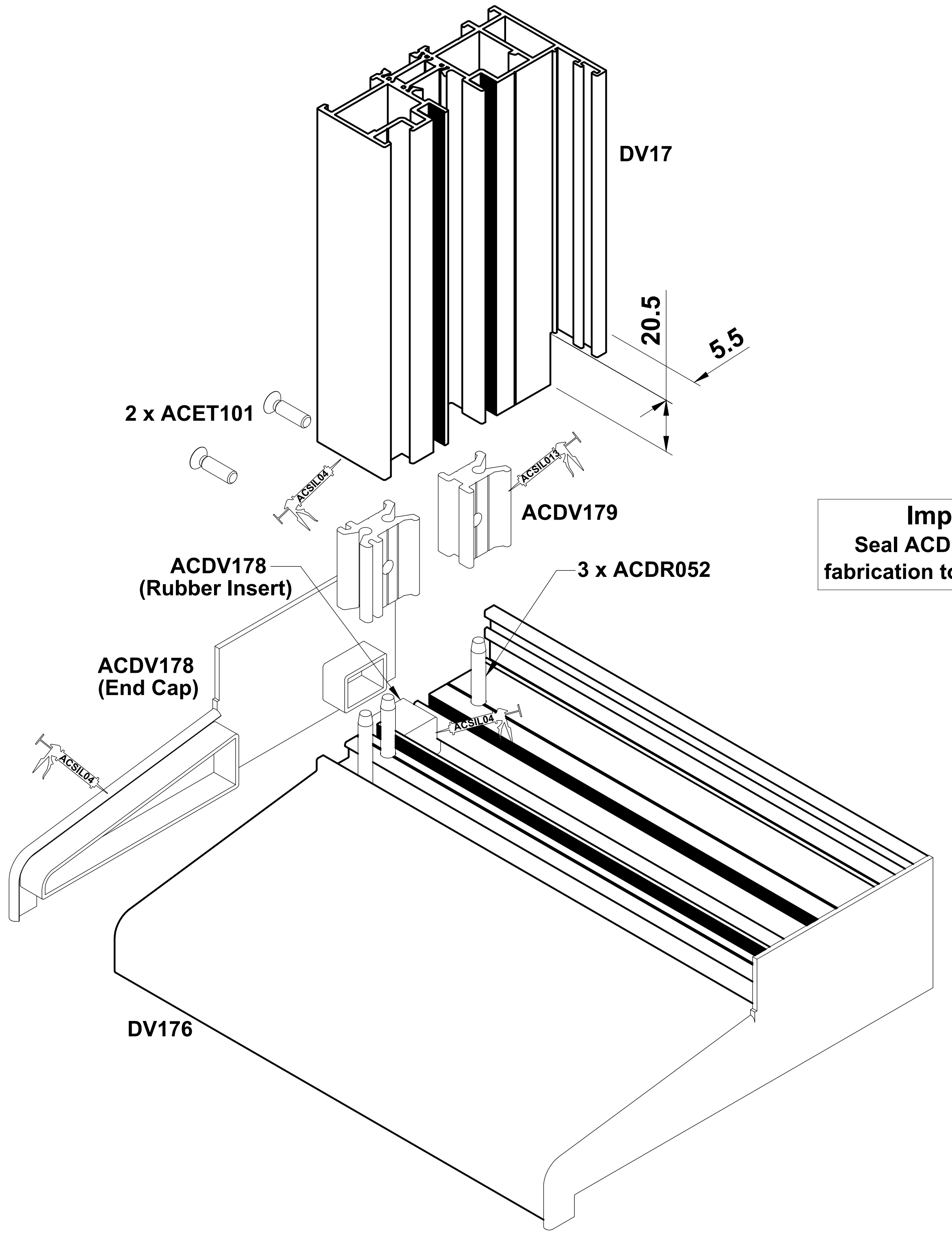
Outer Frame 90° Corner Assembly using ACDV552 & ACDV951



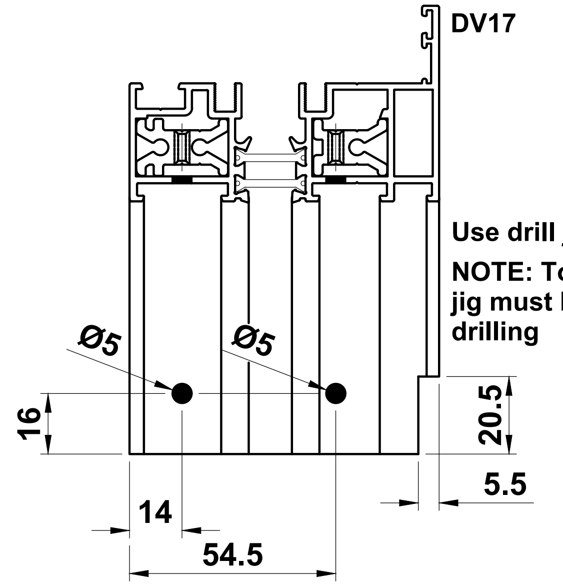
Do Not Scale From This Drawing

ISSUED: JUNE 2021

DV17 & DV176 Joint Detail

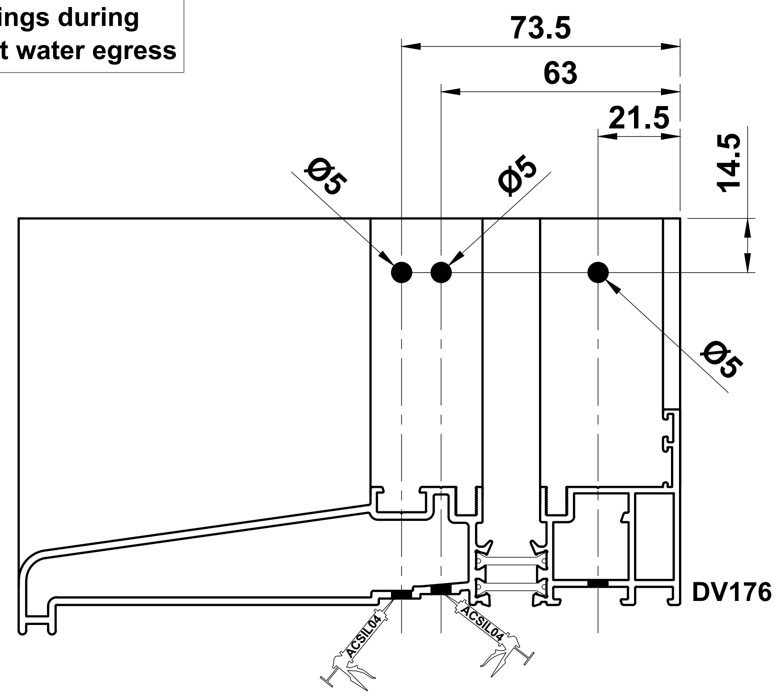


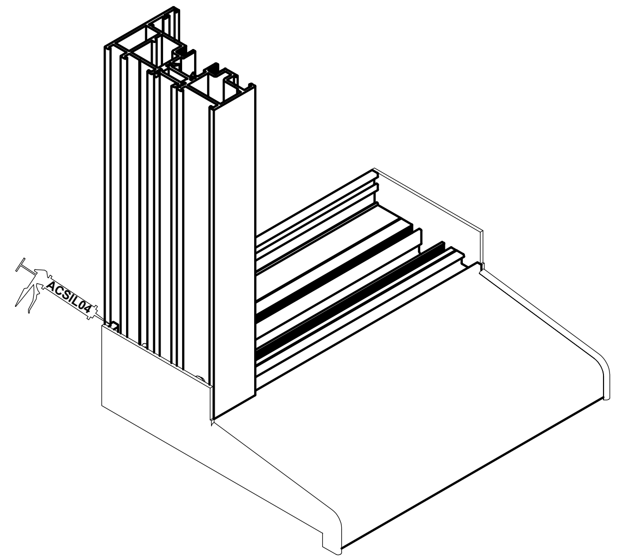
Important Note:
Seal ACDR052 fixings during fabrication to prevent water egress



Use drill jig ACDV952

NOTE: To avoid injury, jig must be clamped before drilling

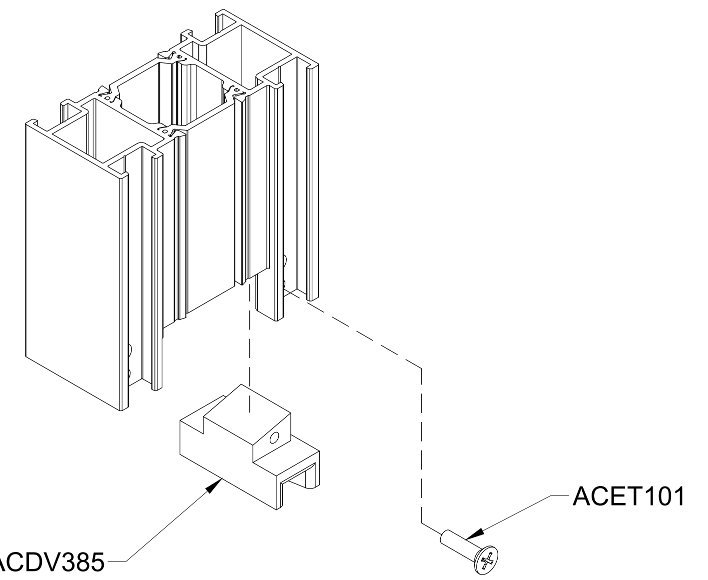




ACDV178 shall be fully sealed against DV17 & DV176 to prevent water egress over edge

Do Not Scale From This Drawing

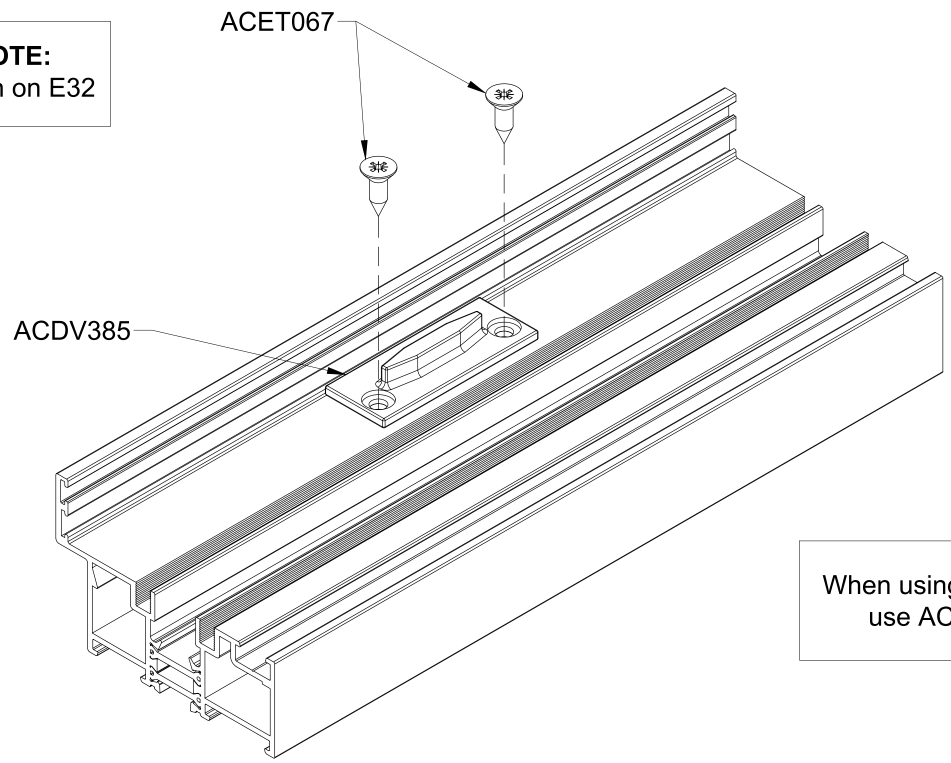
ACDV385 Guide

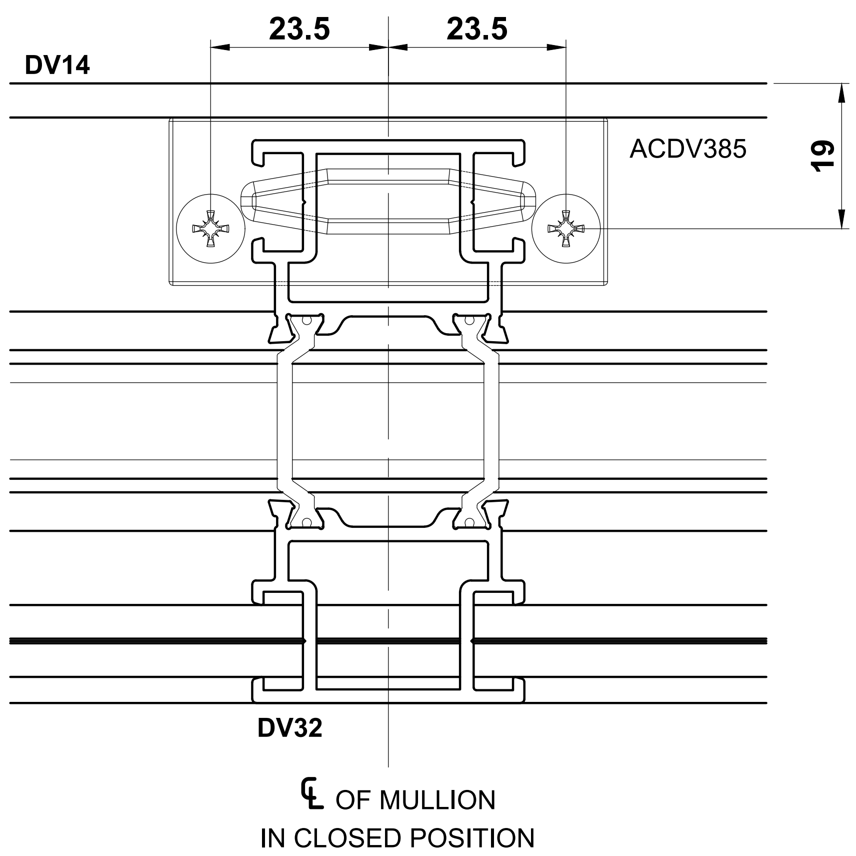


ACDV385 is only required when using DV32 floating mullion and used to prevent twisting out of outerframe.

IMPORTANT FABRICATION NOTE:
Consider pre-drilling outerframe when ACDV385 guide in threshold / jamb corner

IMPORTANT FABRICATION NOTE:
Use existing prep for DV32 as shown on E32

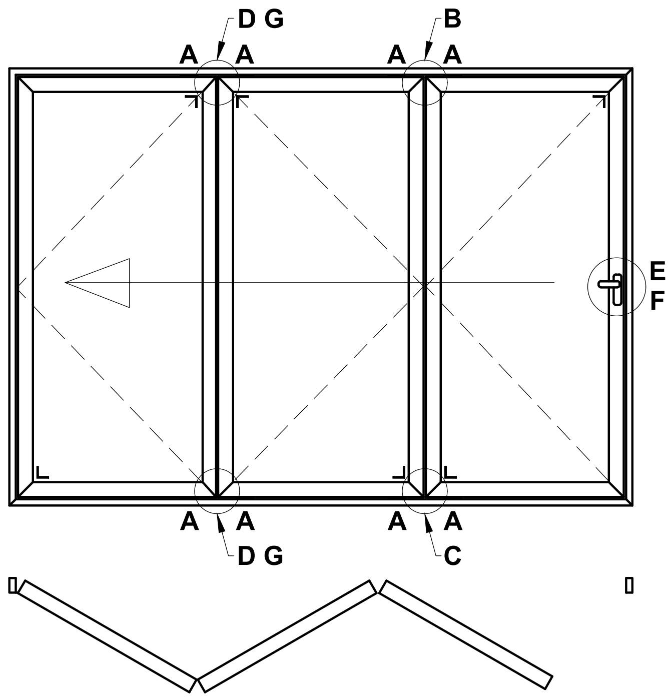


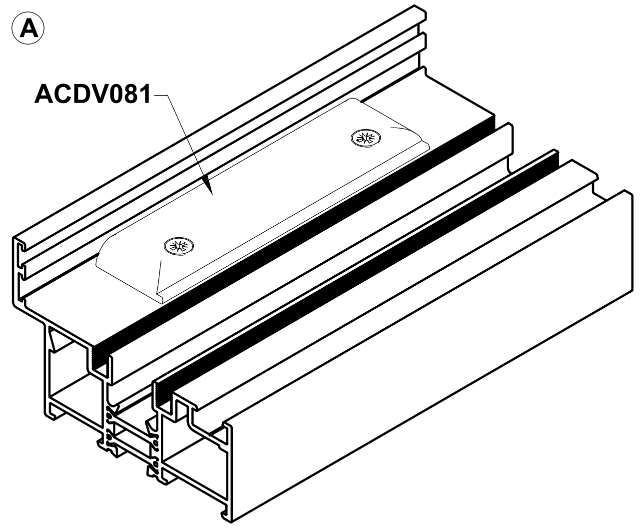


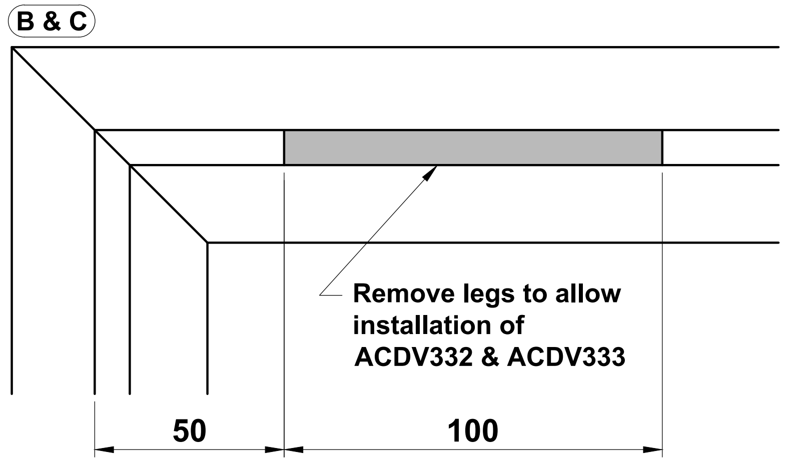
When using low threshold, only use ACDV385 at Head.

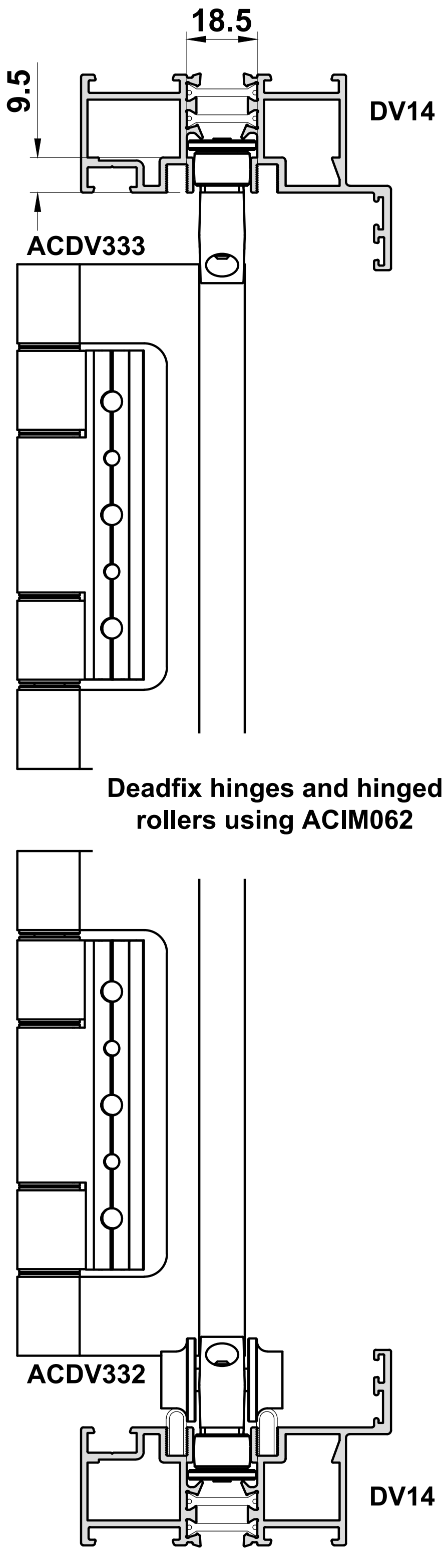
PAS24:2016 Details

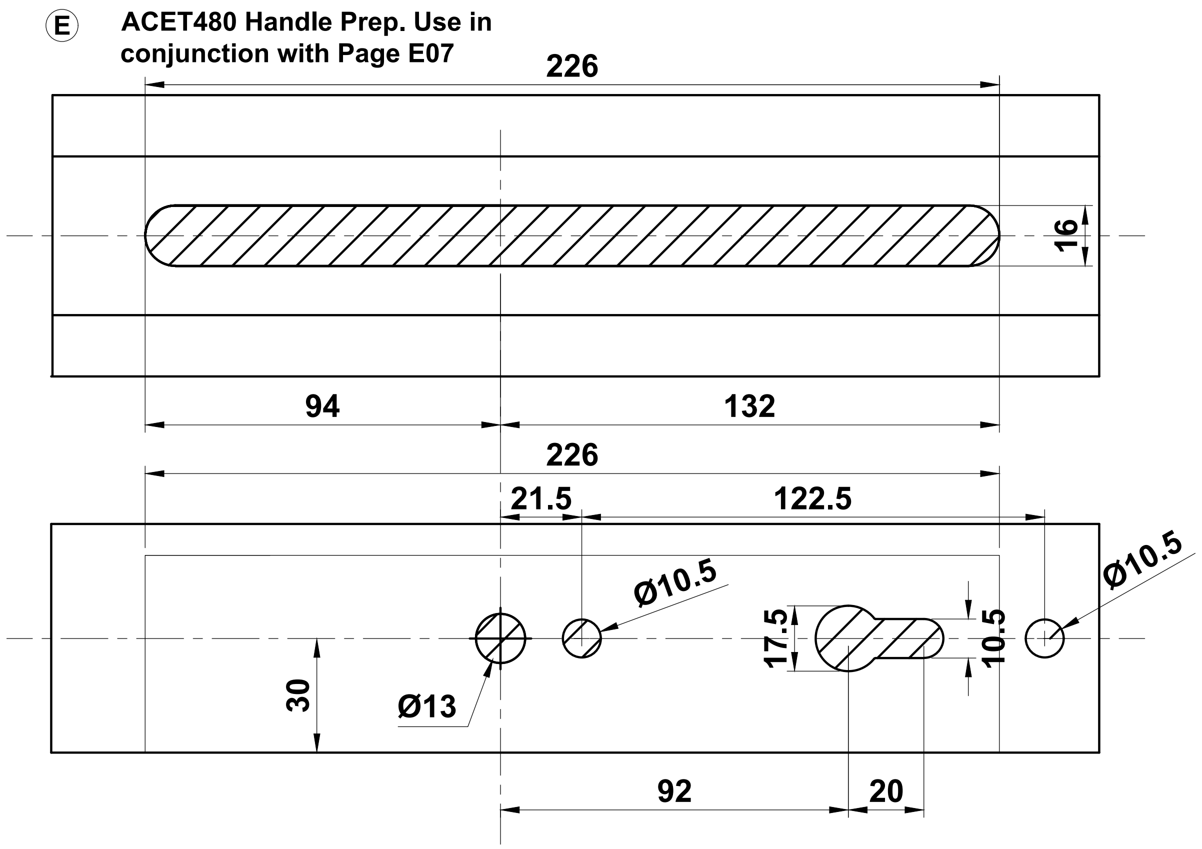
Accessories Required to Achieve PAS24:2016		
A	Anti-Lift Blocks	ACDV081
B	Top Guide	ACDV333
C	Bottom Roller	ACDV332
D	Shoot Bolts	ACDV328
E	Lever/Lever Handle	ACET480 / ACDV251
F	Cylinder	ACCY5050S3
G	Shootbolt Keeps	ACDV686

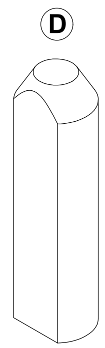












ACDV328 Nylon coated stainless steel top & bottom shoot bolt rods

Additional Notes:

1. ACDV225 shoot bolt handle with ACMX01604 cylinder must be used to operate shoot bolt
2. ACDV722 & ACDV723 was used for the traffic door
3. Pack glass tightly along the sides of the traffic door to prevent movement
4. The full test report is available to download at www.smartsystems.co.uk

Do Not Scale From This Drawing

PAS24:2016 Hinged Rollers

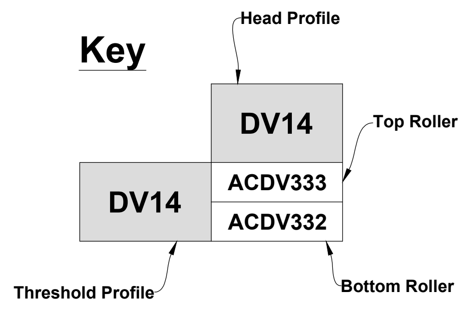
PAS24:2016 Hinged Roller Combinations

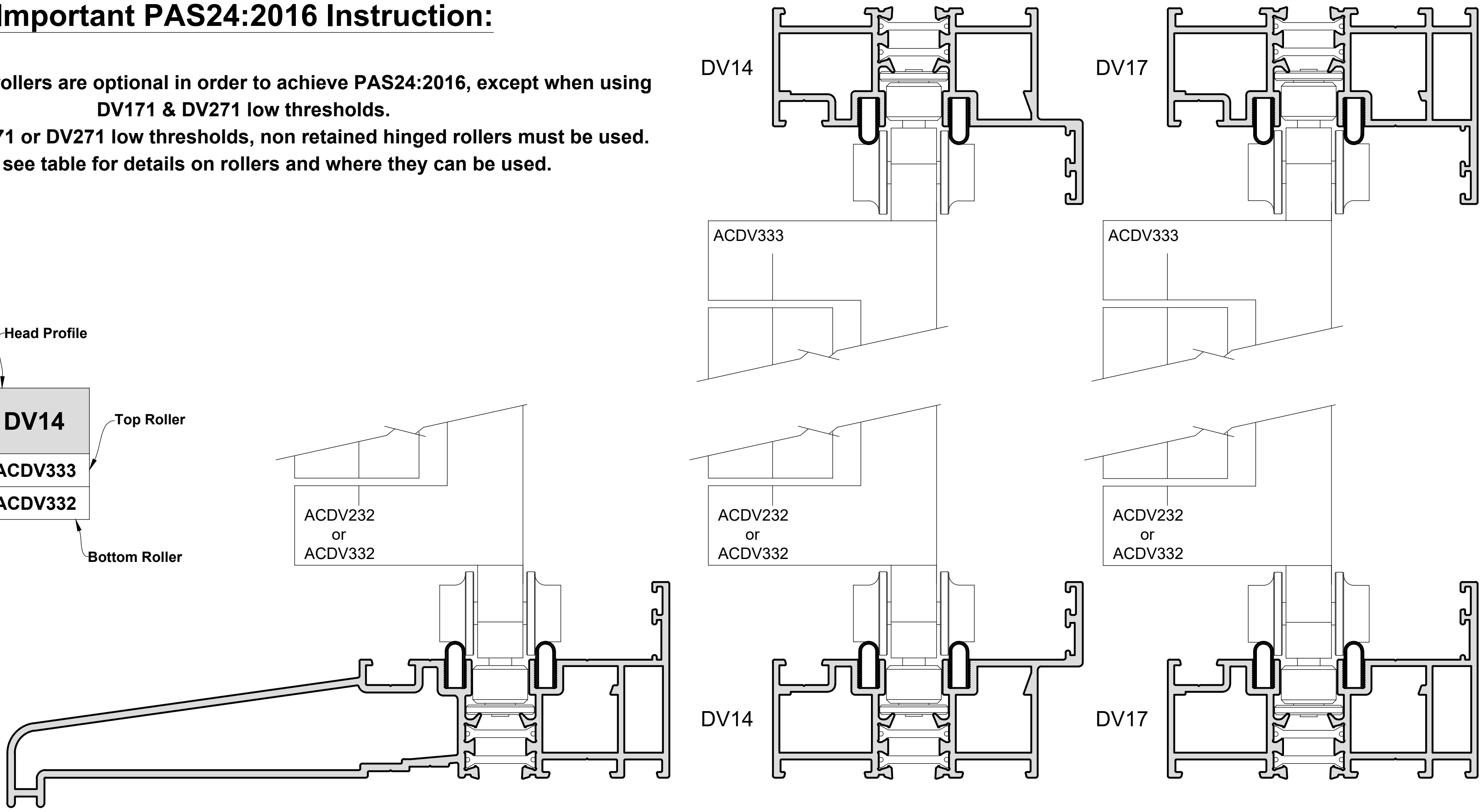
		Head Profile	
		DV14	**DV17**
Threshold Profile	**DV14**	ACDV333 ACDV332	-
	DV17	-	ACDV333 ACDV332
	DV171	ACDV333 ACDV232	ACDV333 ACDV232
	DV173	ACDV333 ACDV332	ACDV333 ACDV332
	DV175	ACDV333 ACDV332	ACDV333 ACDV332
	DV176	-	ACDV333 ACDV332
	DV271	ACDV333 ACDV232	ACDV333 ACDV232
	DV273	ACDV333 ACDV332	ACDV333 ACDV332

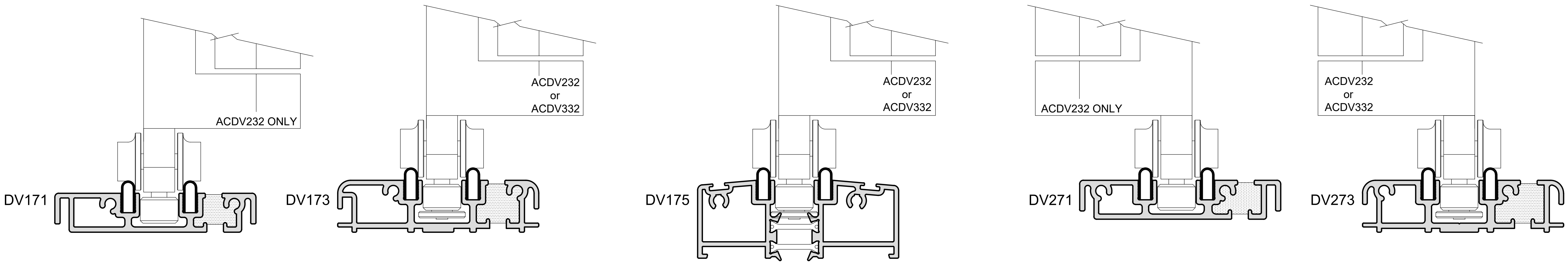
Important PAS24:2016 Instruction:

Retained hinged rollers are optional in order to achieve PAS24:2016, except when using DV171 & DV271 low thresholds.
When using DV171 or DV271 low thresholds, non retained hinged rollers must be used.
Please see table for details on rollers and where they can be used.

Key



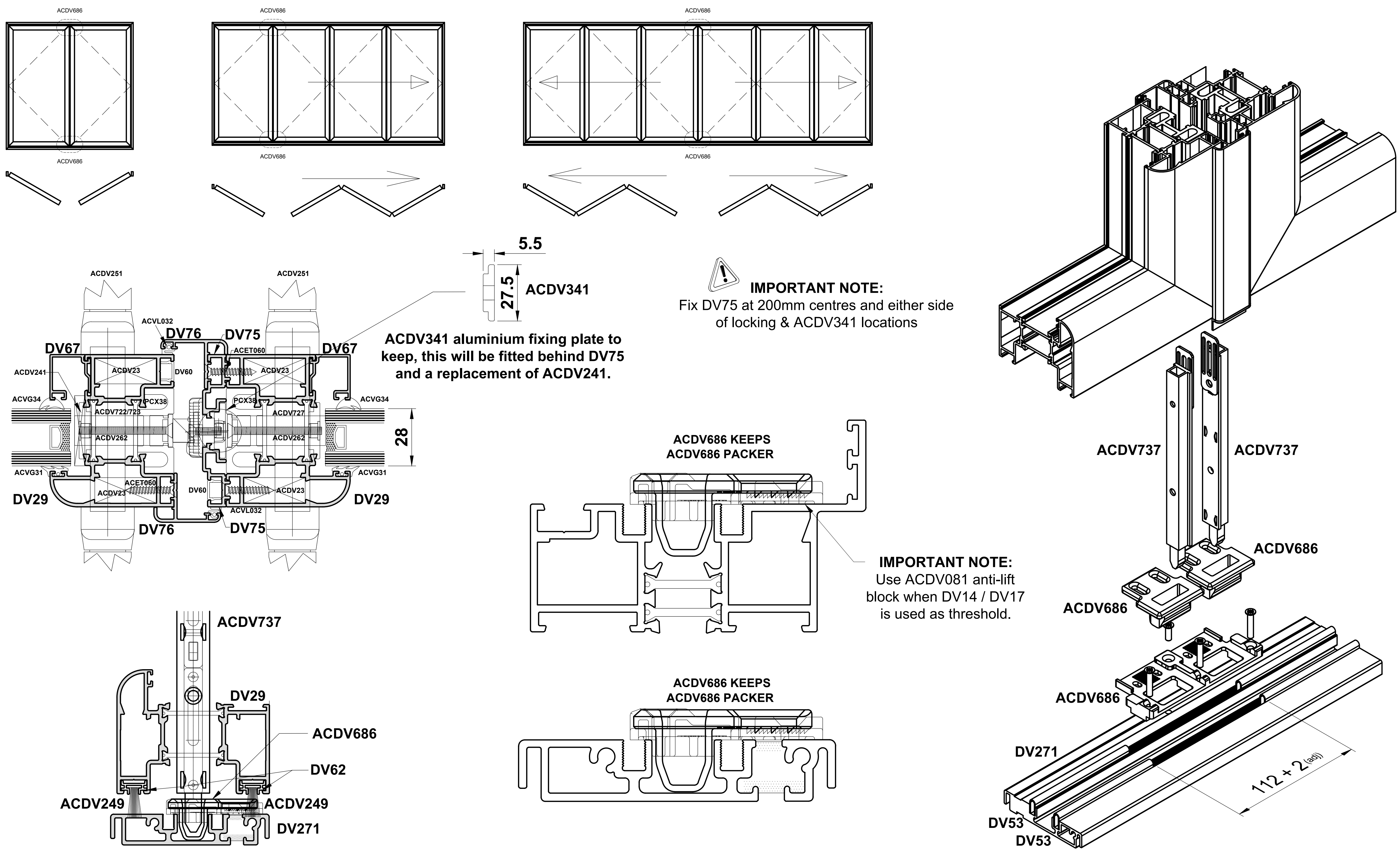




Do Not Scale From This Drawing

ISSUED: JUNE 2021

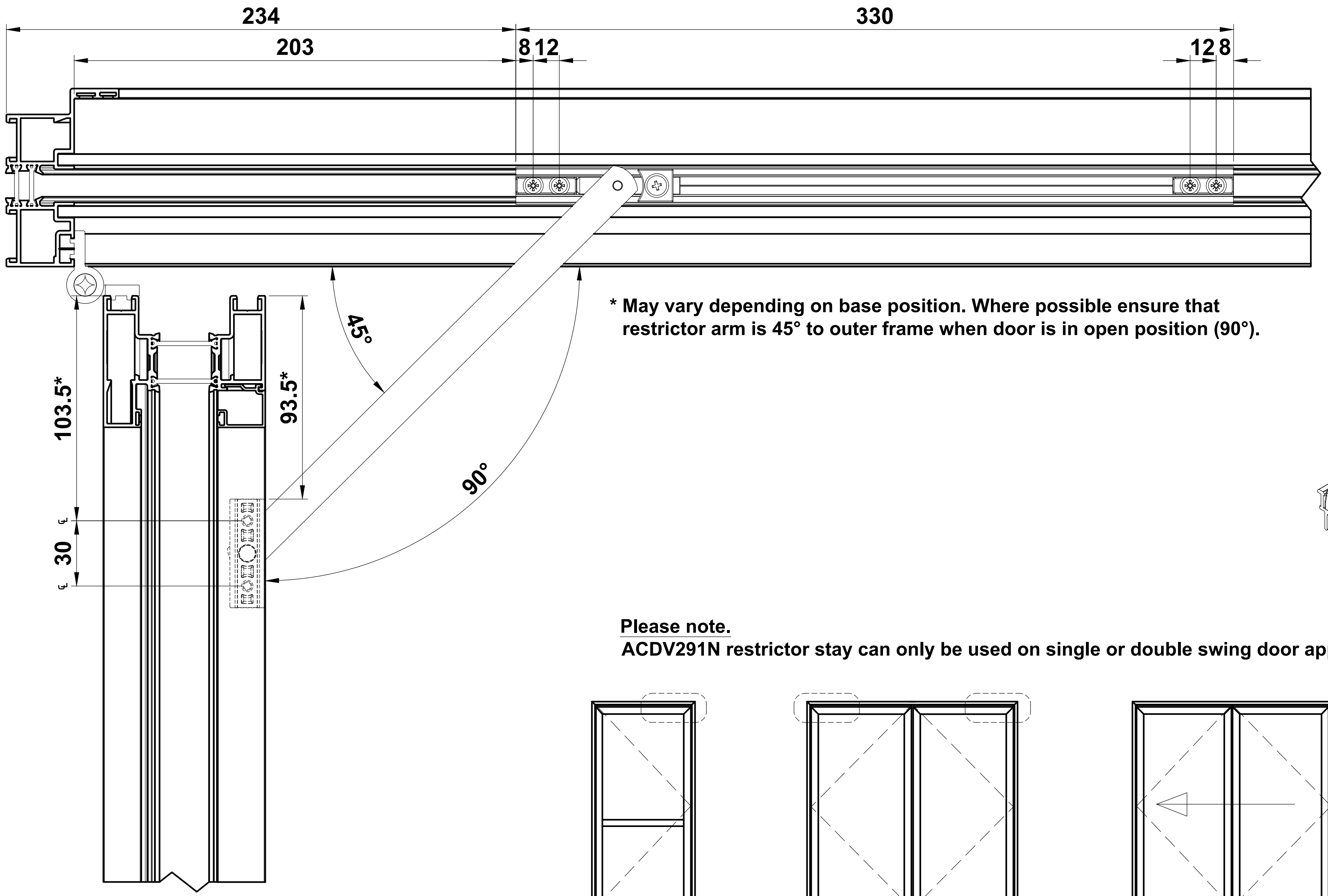
PAS24:2016 Double Door Reinforcement



Do Not Scale From This Drawing

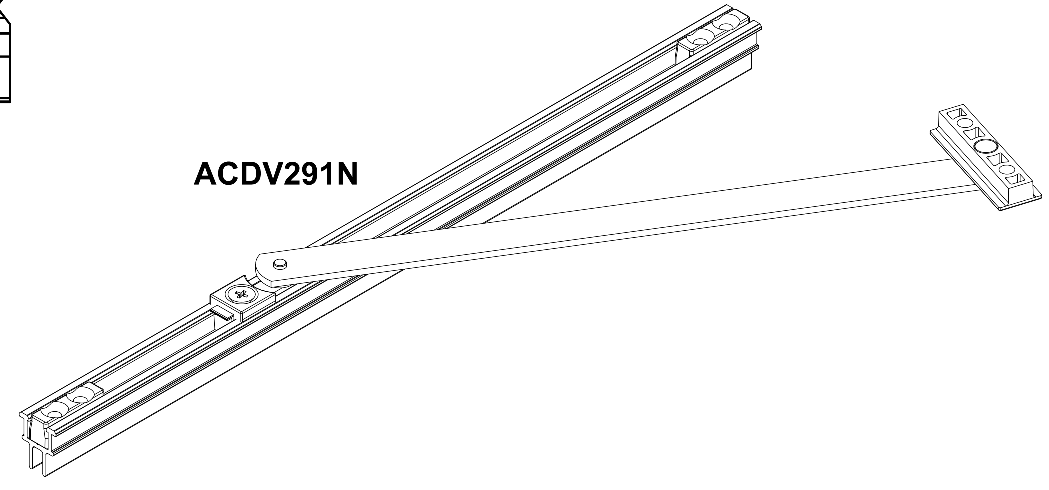
ACDV291N Restrictor

Viewed From Bottom

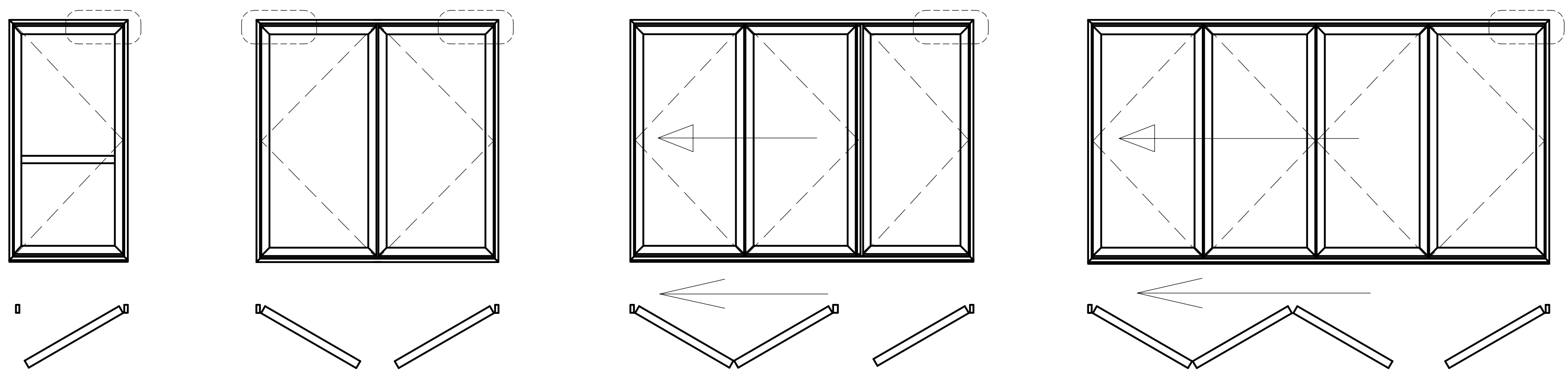


* May vary depending on base position. Where possible ensure that restrictor arm is 45° to outer frame when door is in open position (90°).

ACDV291N



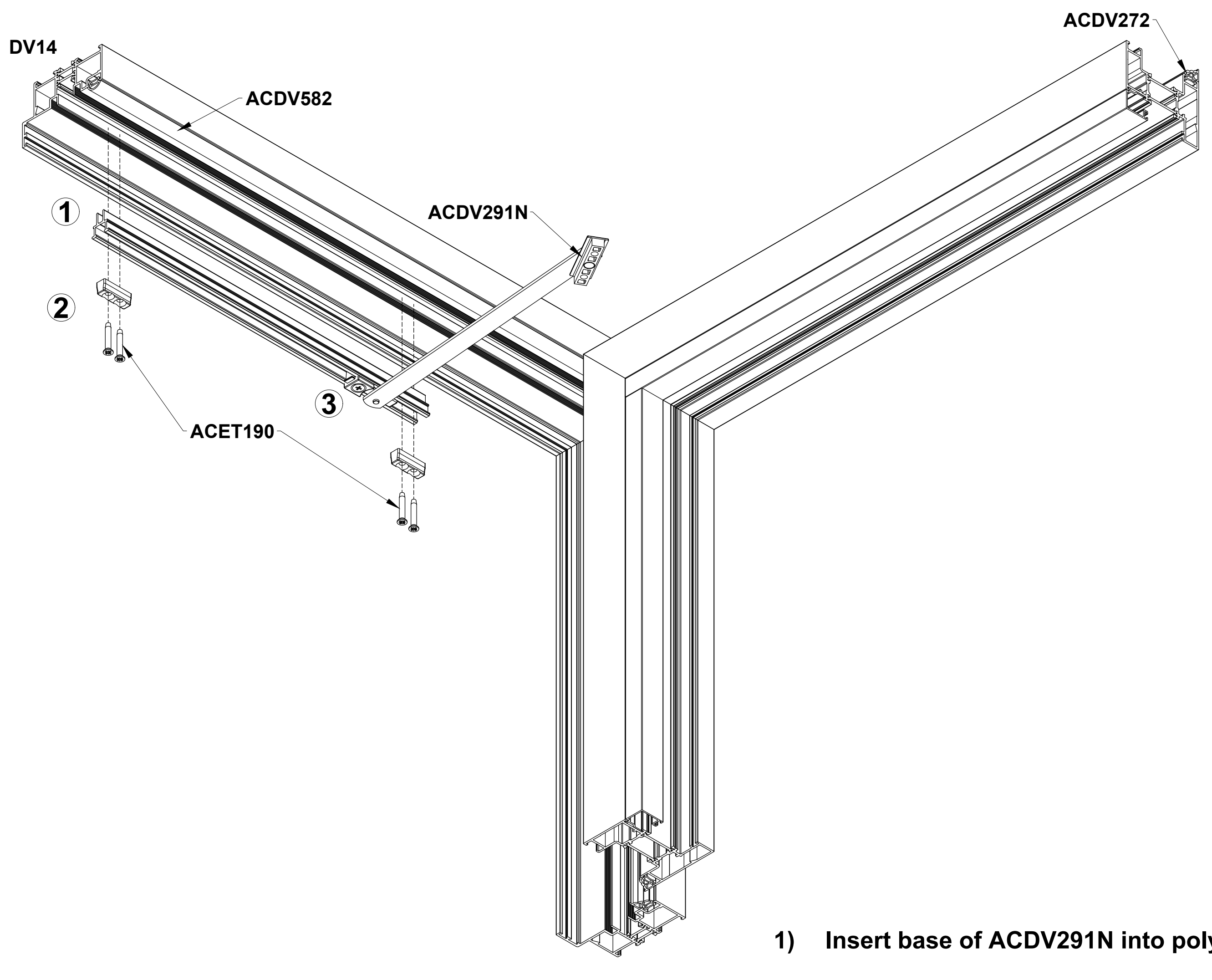
Please note.
ACDV291N restrictor stay can only be used on single or double swing door applications, as shown below.



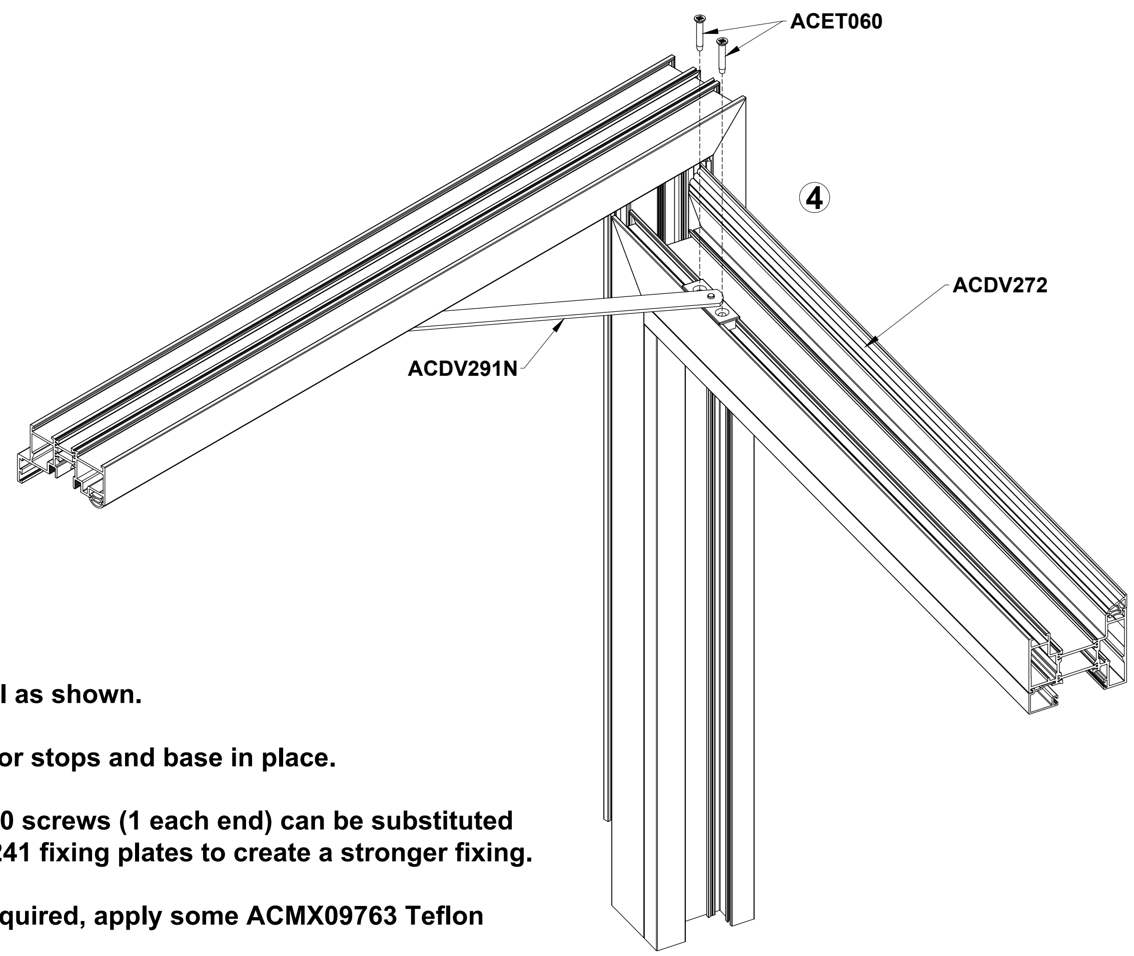
Further fitting details on next page

Do Not Scale From This Drawing

ACDV291N Restrictor



Please Note
Door needs to be closed slightly in order to install both screws as shown below.



1) Insert base of ACDV291N into polyamide channel as shown.

2) Use 4 x ACET190 polyamide screws to fix the door stops and base in place.

   Note: if fixed before door is installed 2 x ACET190 screws (1 each end) can be substituted for 2 x ACDV264 machine screws and 2 x ACDV241 fixing plates to create a stronger fixing.

3) Ensure components move freely in channel. If required, apply some ACMX09763 Teflon lubrication spray.

4) Adjust door leaf to open at 90°. Once in place insert the restrictor bracket into the internal gasket channel on sash as shown. Spot and drill 2 x Ø3mm holes. Close the door slightly and then fix in place using 2 x ACET060 self tapping screws.

Do Not Scale From This Drawing

Do Not Scale From This Drawing

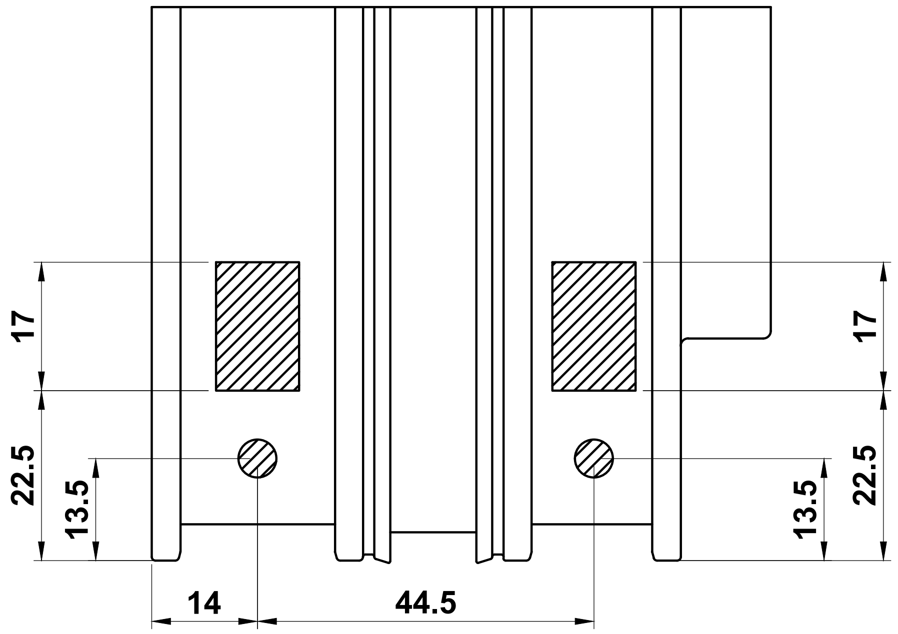
Section E

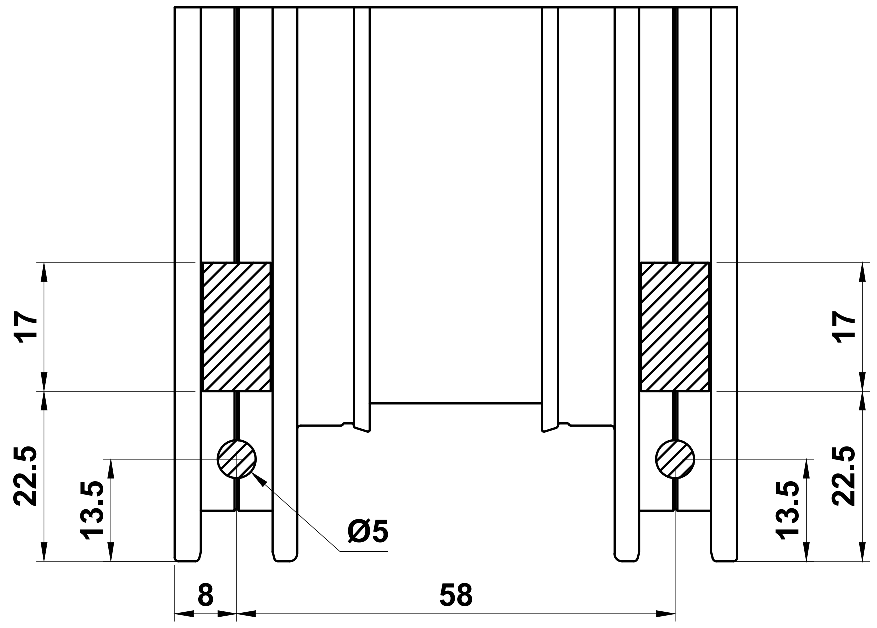
E DV

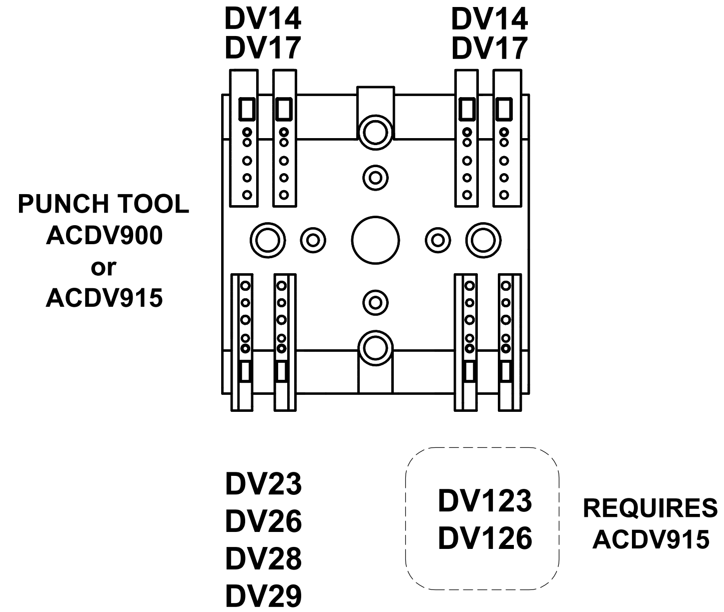
Construction Drawings - OPEN IN

Corner & Transom Jointing.......... E51-E53
Drainage.......... E54
Locking Hardware.......... E55-E74
Flush Handle Installation.......... E75
Sash Reinforcement.......... E76
Adjustable Jamb.......... E77
DV32/DV38 Preparation.......... E78
Weather Seals.......... E79-E81
Hinges.......... E82-E83
Glazing.......... E84
Glass Adjuster Kit.......... E85
Magnetic Catch.......... E86-E87
90° Corner Assembly Post.......... E88
ACDV385 Guide.......... E89
PAS24:2016 Details.......... E90
ACDV291 Restrictor.......... E91-E92

Corner Preparation

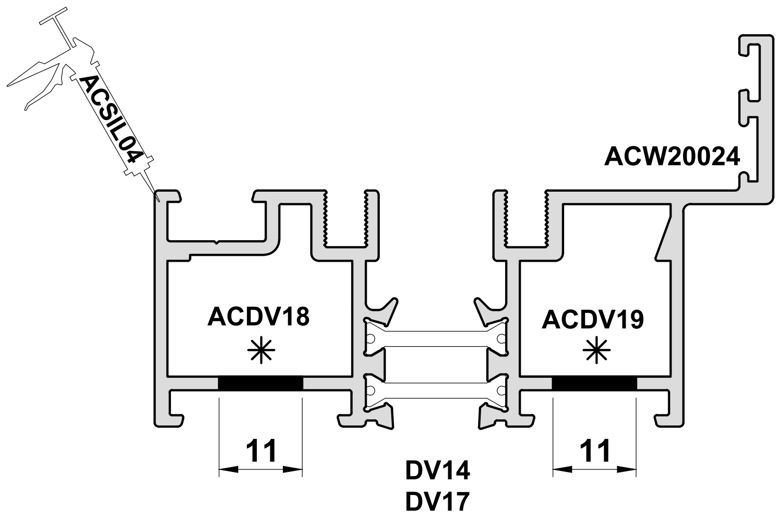


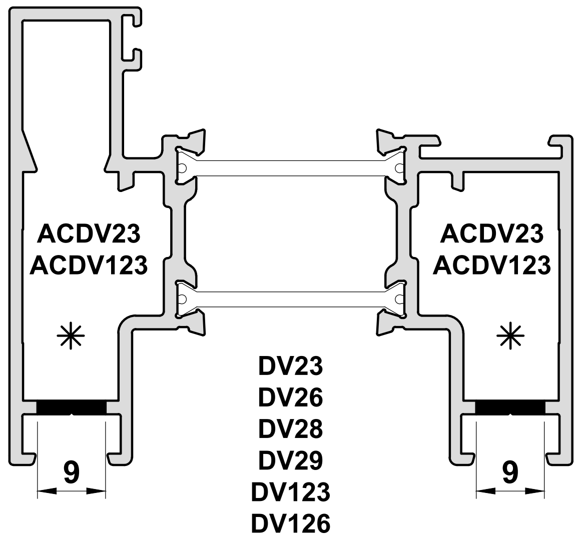


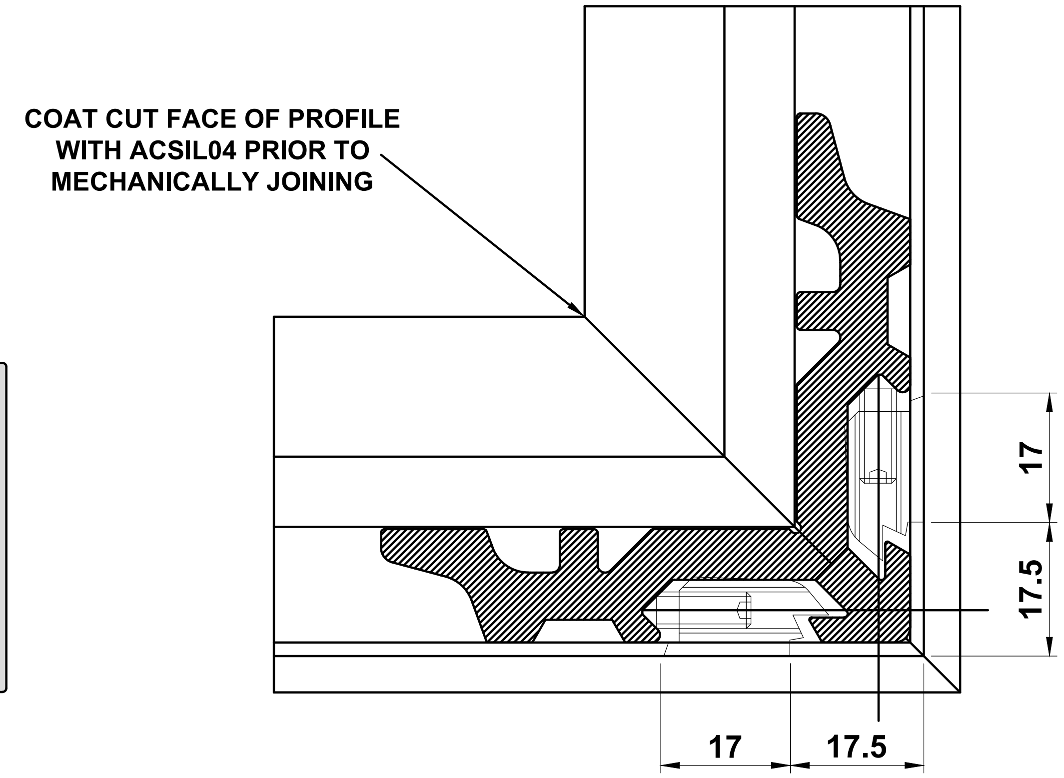


IF USING MECHANICAL CORNER JOINTS, PLEASE USE ACDV900 OR ACDV915 PUNCH TOOL

IF CORNER CRIMPING*, PLEASE USE 3rd PARTY SUPPLIER PNEUMATIC TOOLING.
PLEASE CONTACT TECHNICAL DEPARTMENT FOR TOOLING INFORMATION: 01934 876100
* ONLY SASH DV23, DV26, DV28, DV29, DV123 & DV126 CAN BE CRIMPED. DV14 & DV17 MUST BE MECHANICALLY JOINED.

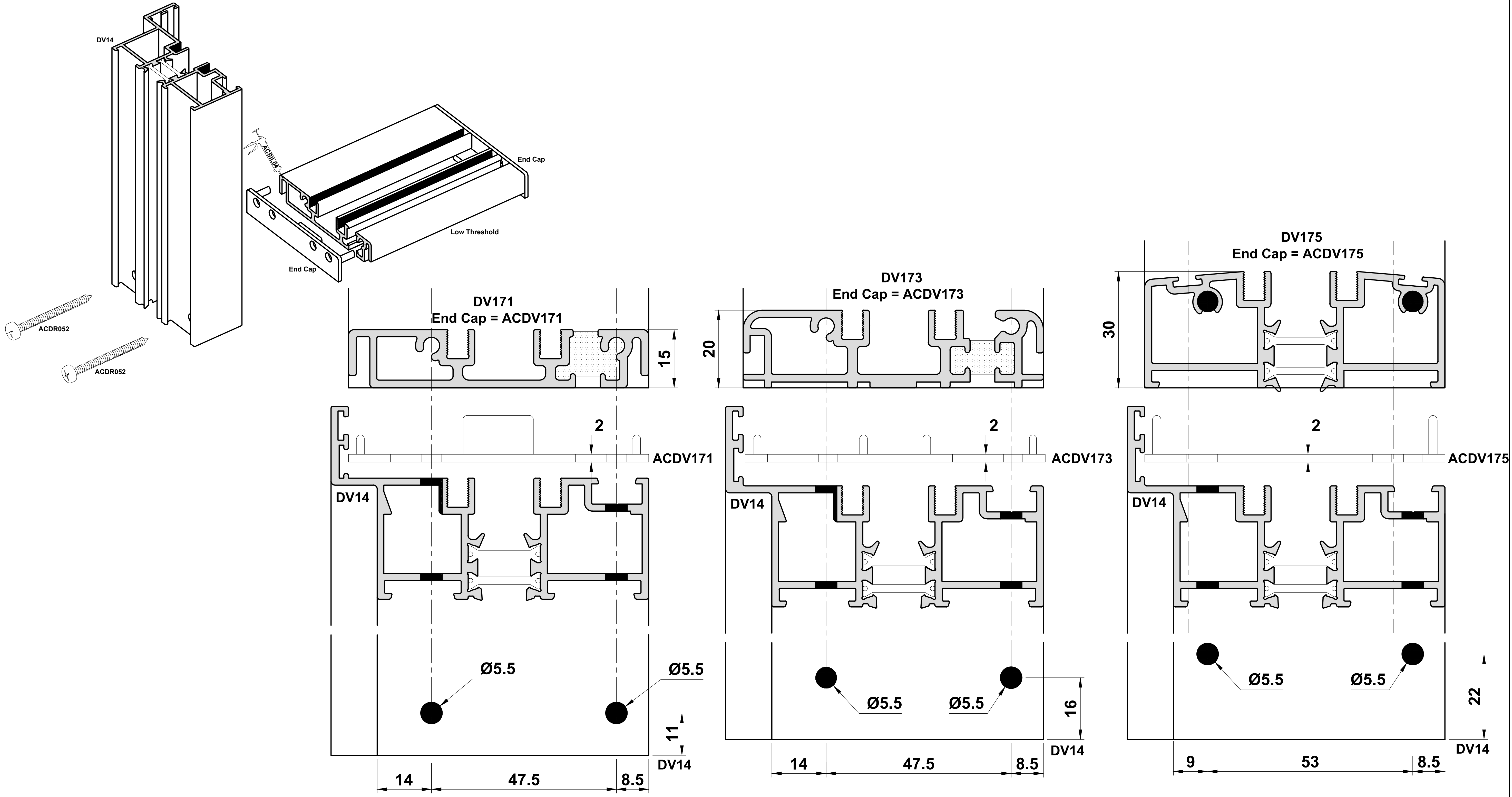






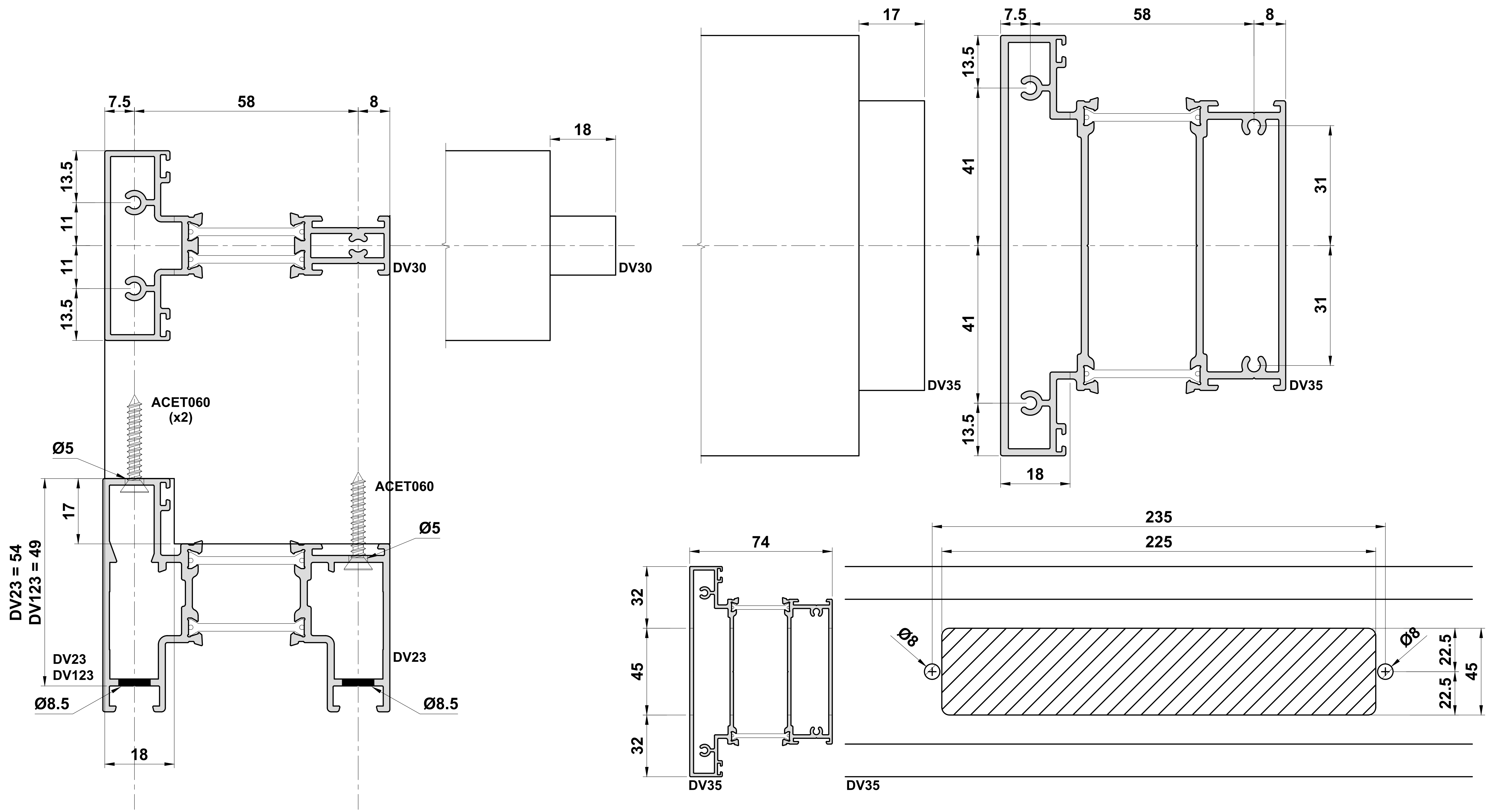
APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED ✳

Low Threshold Preparation



Do Not Scale From This Drawing

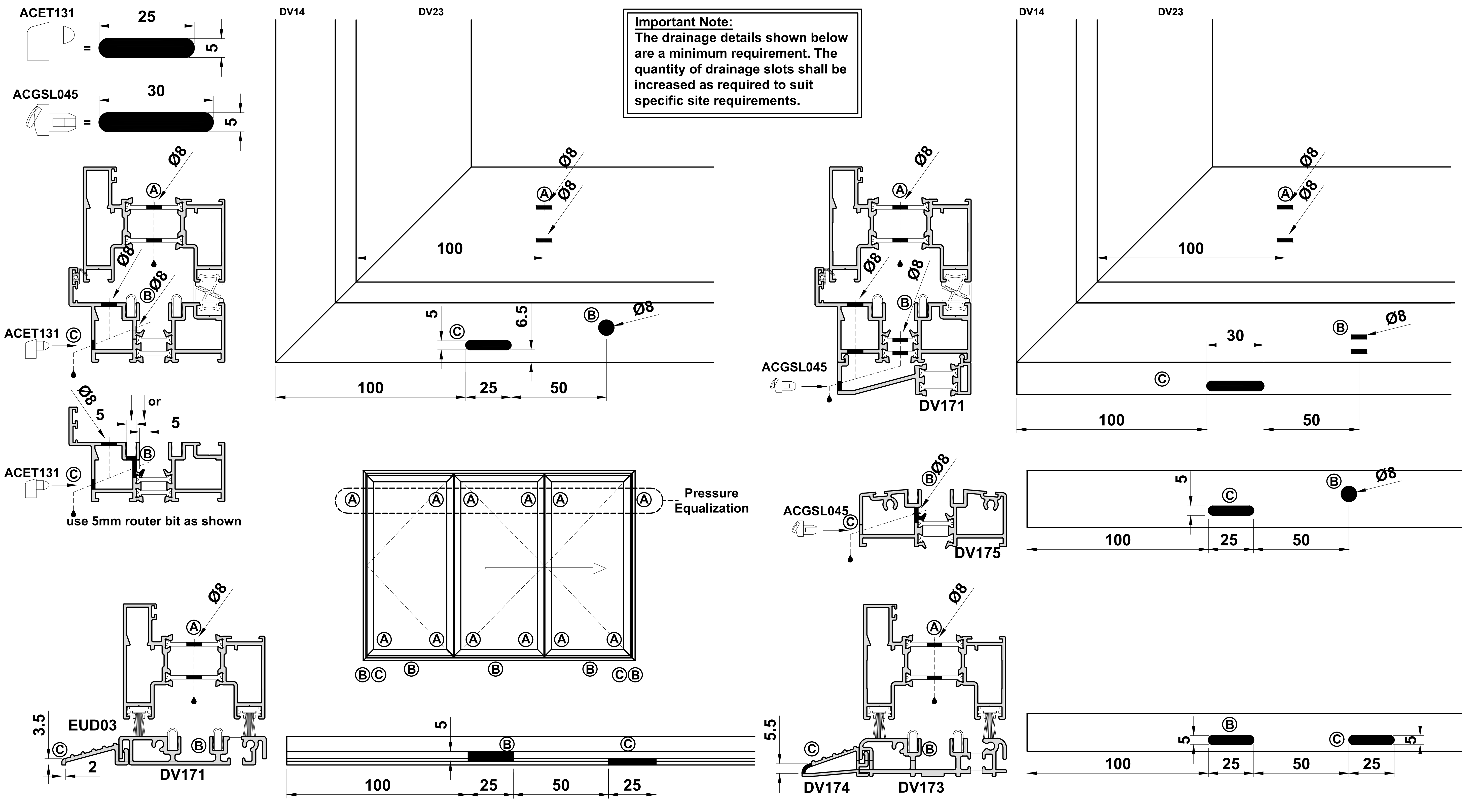
DV30 & DV35 Mid-Rail Preparation



Do Not Scale From This Drawing

Drainage Details

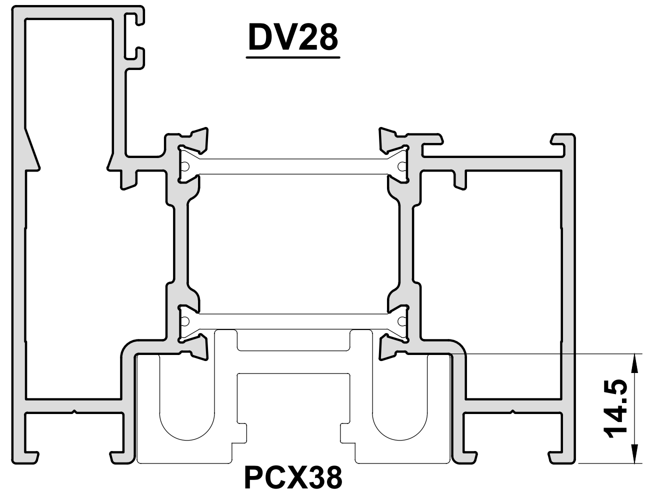
Important Note:
The drainage details shown below are a minimum requirement. The quantity of drainage slots shall be increased as required to suit specific site requirements.

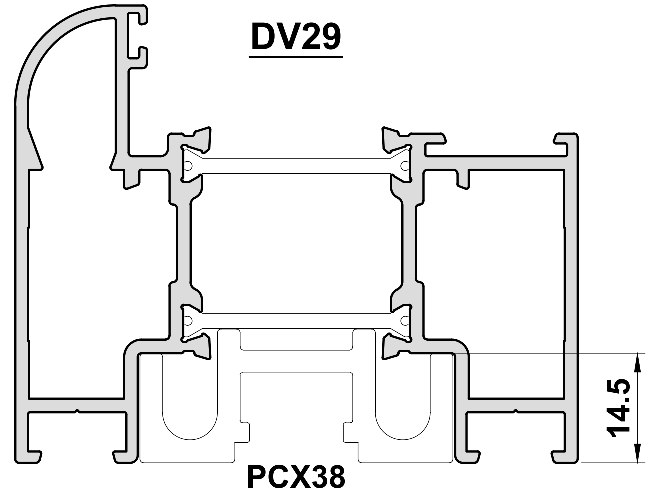


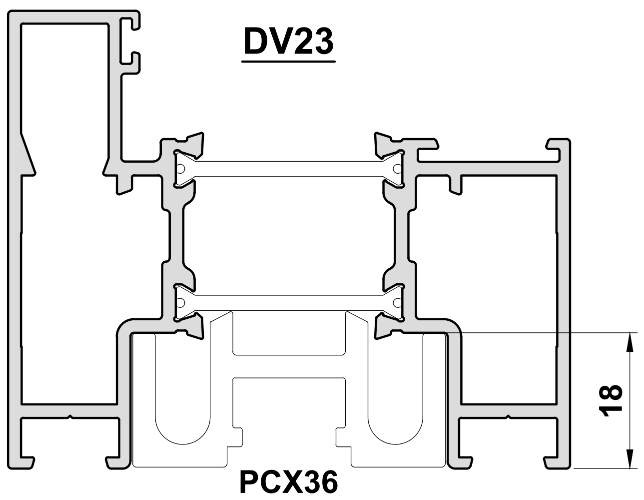
Do Not Scale From This Drawing

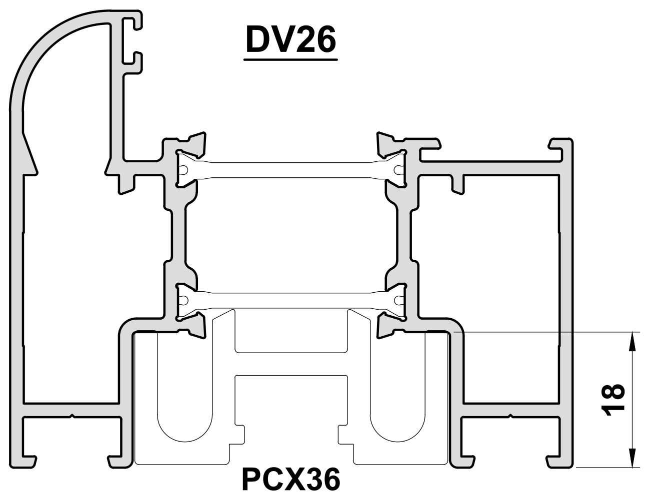
Lock Selection

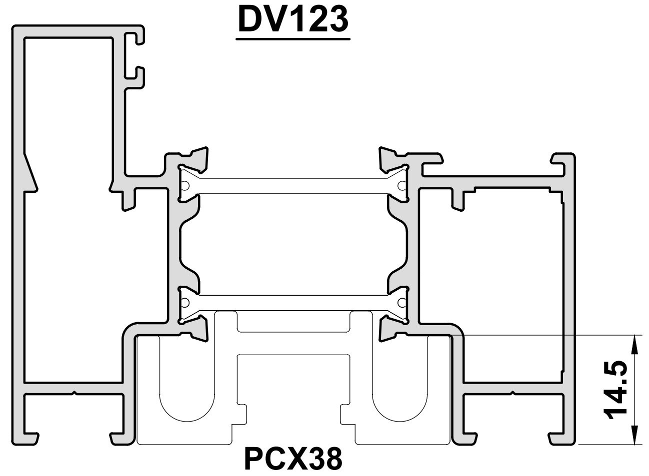
<table>
<tr><th colspan="2" rowspan="2"></th><th colspan="5">Lock Type</th></tr>
<tr><th>Standard Primary</th><th>Secondary</th><th>Split</th><th>Key Operated</th><th>Short Primary</th></tr>
<tr><td rowspan="6">Sash Profile</td><td>DV23</td><td rowspan="4">ACDV722
ACDV723</td><td rowspan="4">ACDV727
WITH SHOOTBOLTS</td><td rowspan="4">ACDV752
ACDV753</td><td rowspan="4">ACDV762
ACDV763</td><td rowspan="4">ACDV772
ACDV773</td></tr>
<tr><td>DV26</td></tr>
<tr><td>DV28</td></tr>
<tr><td>DV29</td></tr>
<tr><td>DV123</td><td rowspan="2">ACDV576
ACDV577</td><td rowspan="2">ACDV745</td><td colspan="2" rowspan="2">NOT AVAILABLE</td><td rowspan="2">ACDV676
ACDV677</td></tr>
<tr><td>DV126</td></tr>
</table>

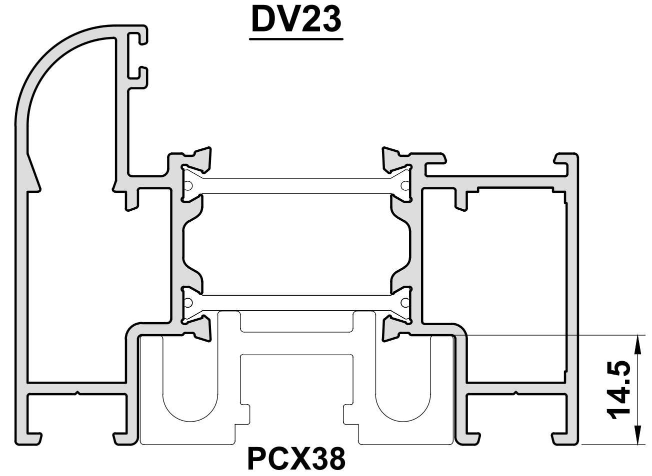




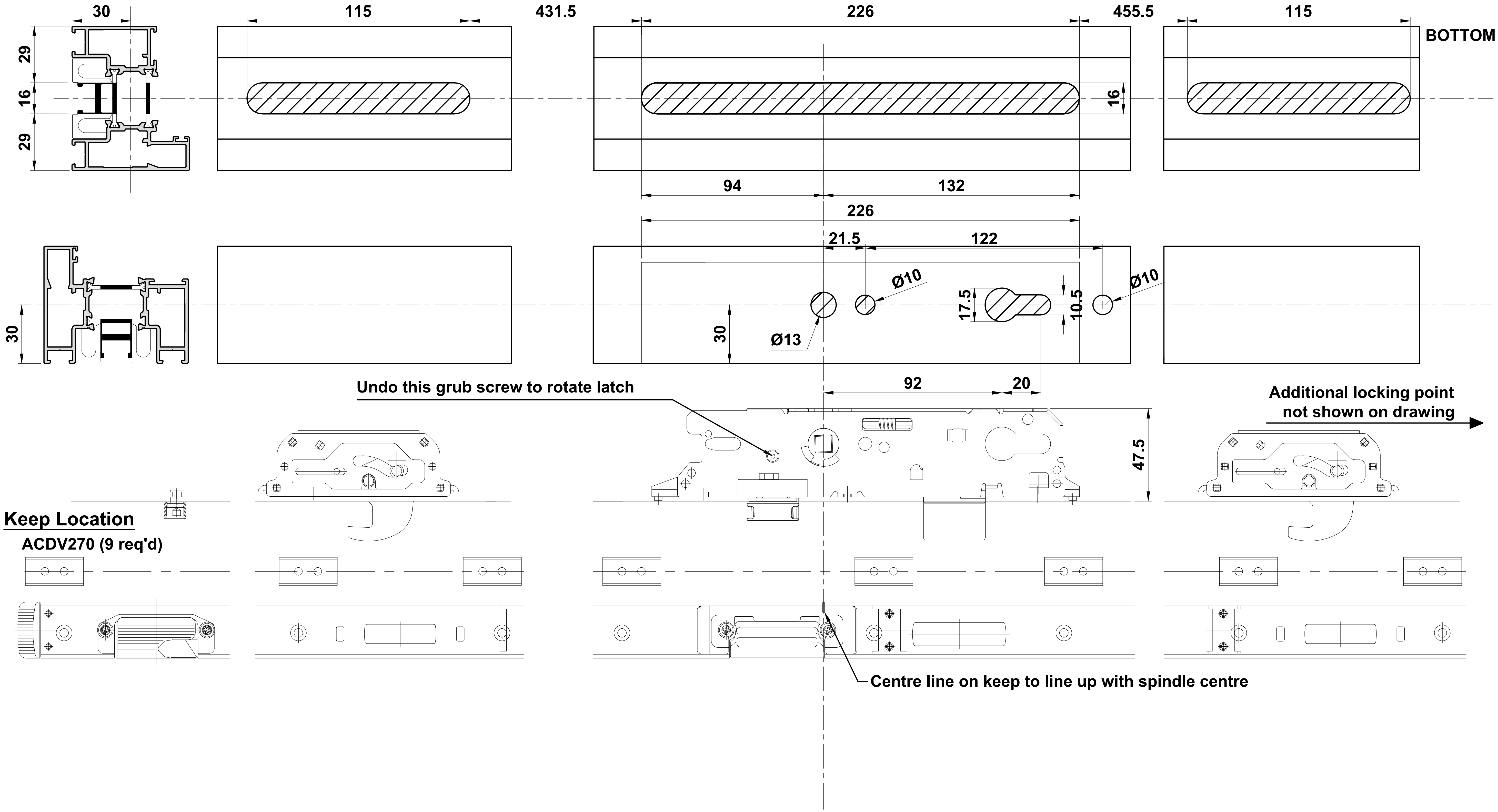






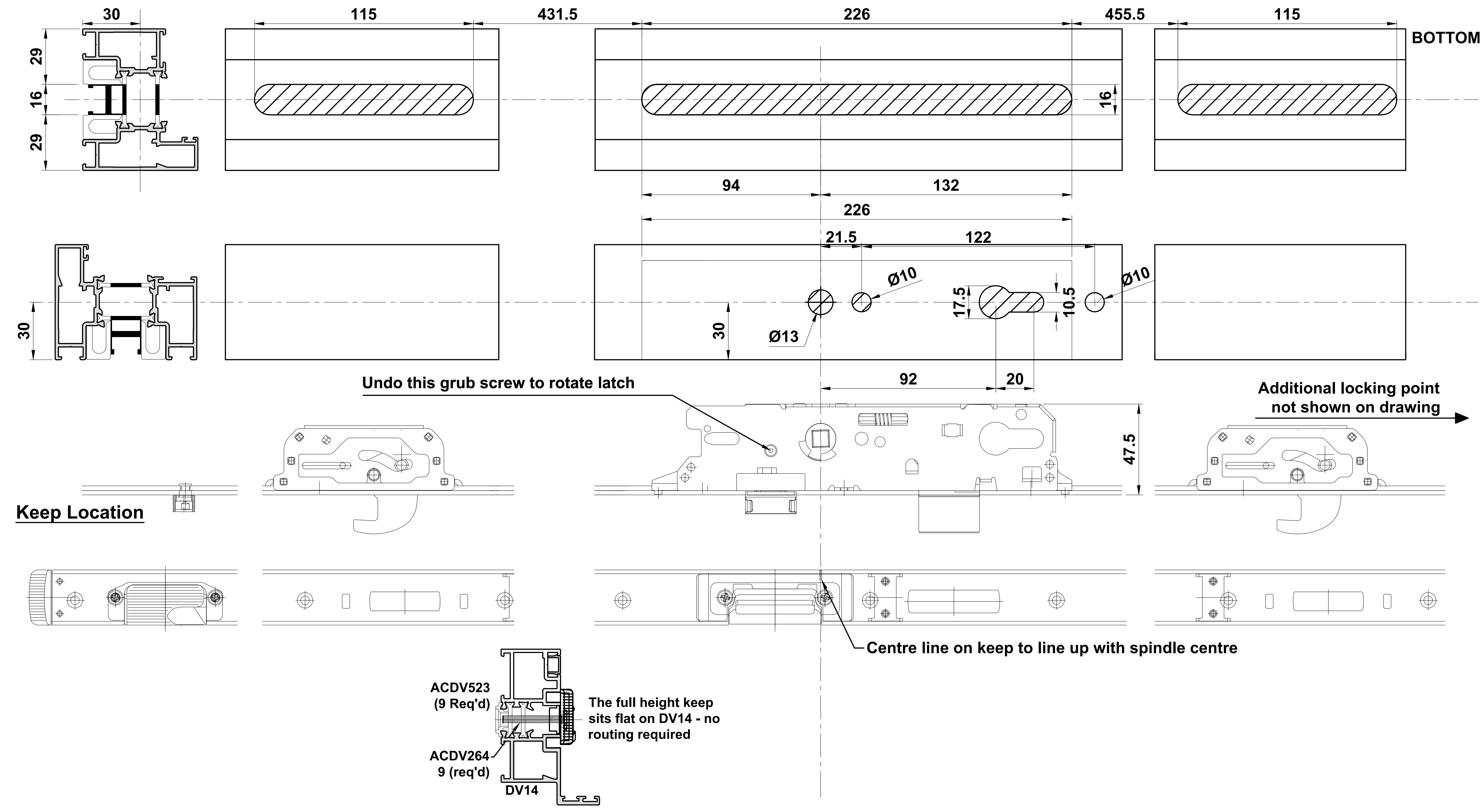


ACDV722/ACDV723 Preparation in DV23 & DV26 Locking into DV23 & DV26 with ACDV251 Handle



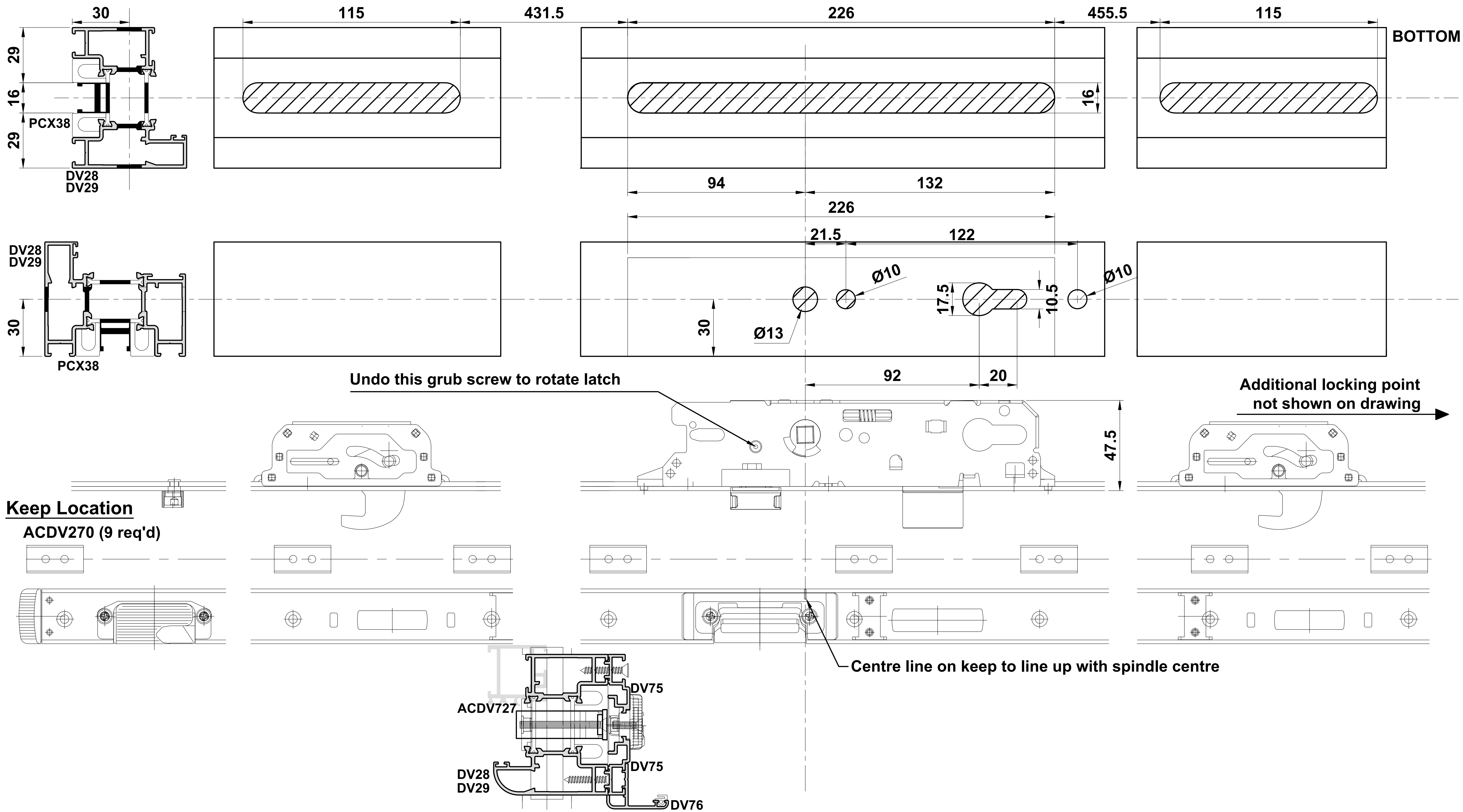
Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation in DV23 & DV26 Locking into DV14 with ACDV251 Handle



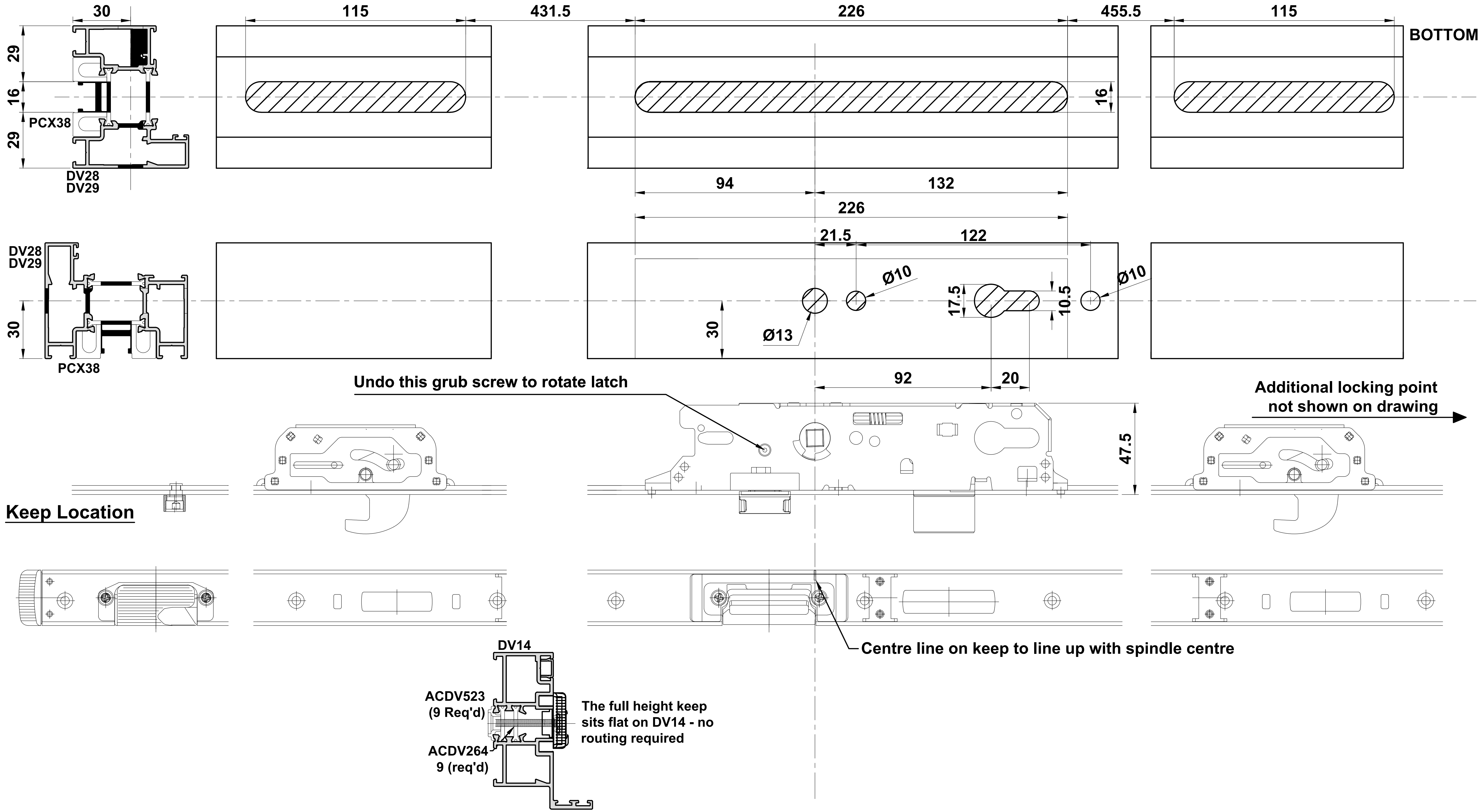
Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation in DV28 & DV29 Locking into DV75 with ACDV251 Handle



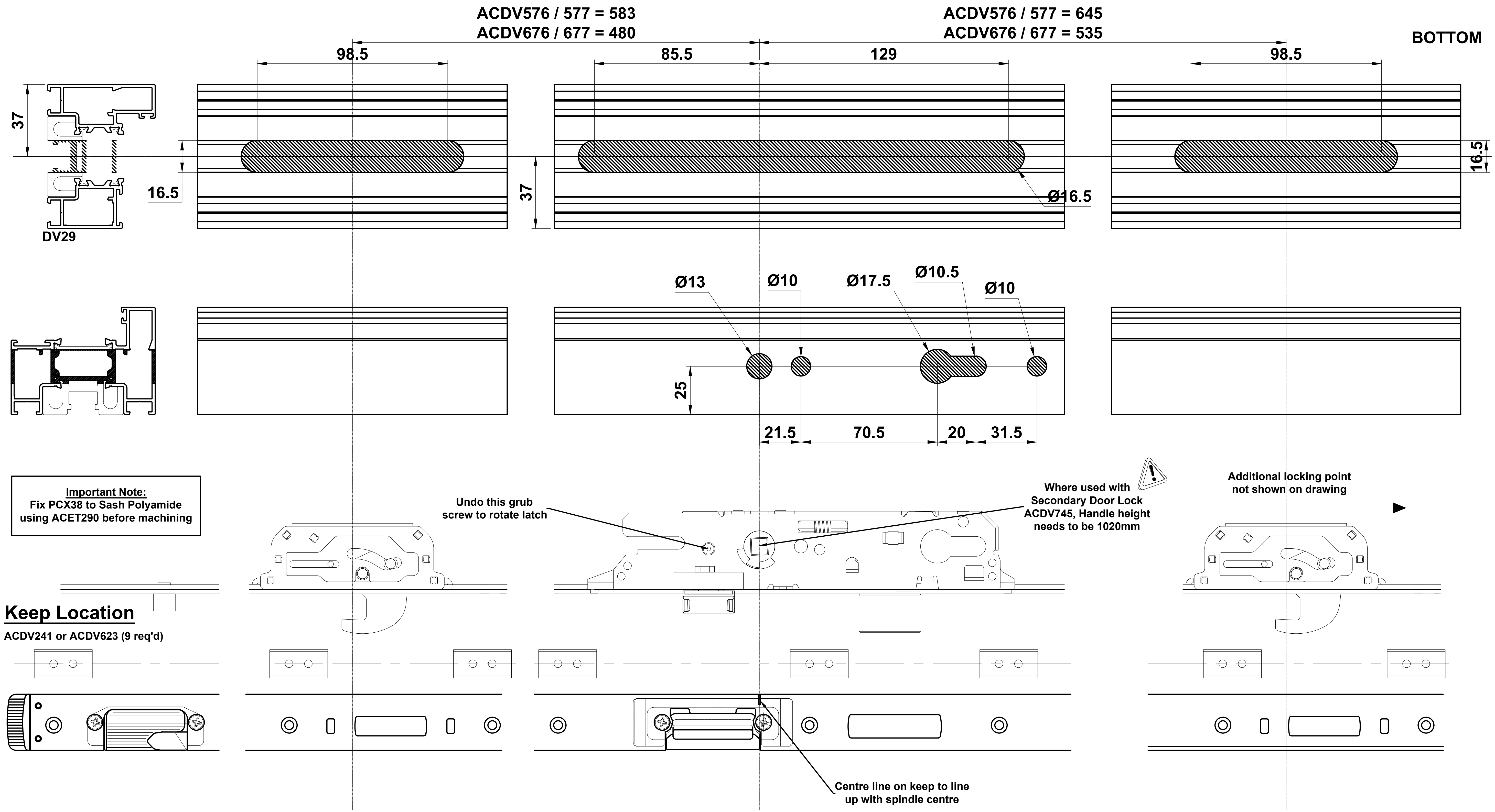
Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation DV28 & DV29 Locking into DV14 with ACDV251 Handle



Do Not Scale From This Drawing

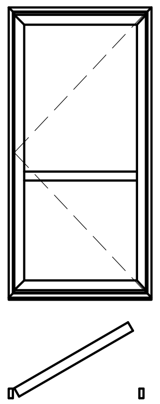
ACDV576/ACDV577 Preparation DV123 & DV126 with ACDV251 Handle



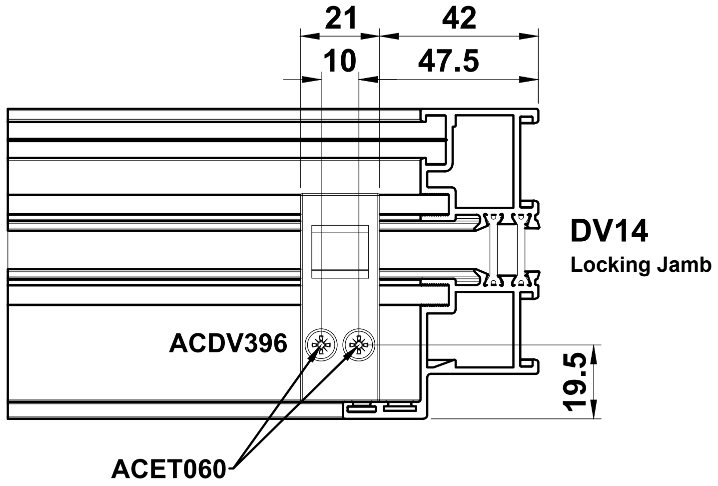
Do Not Scale From This Drawing

ISSUED: JUNE 2021

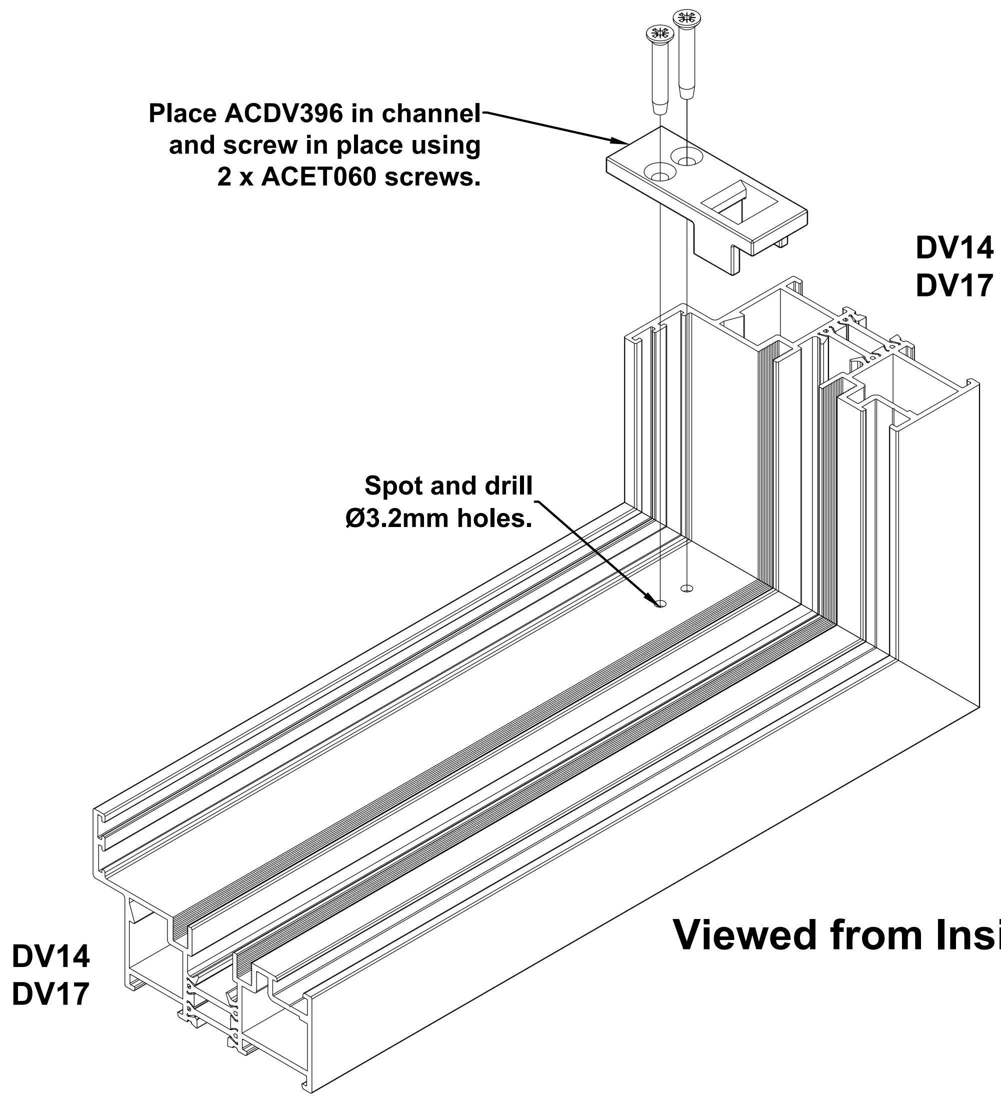
ACDV396 Shootbolt Keep Detail for Single Doors



Viewed from Bottom

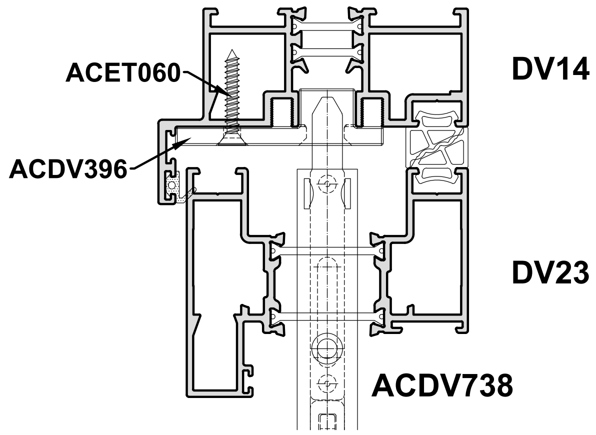


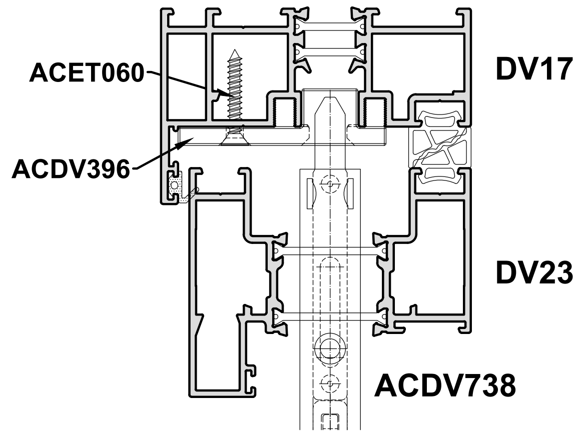
Important Note
ACDV396 is only compatible with DV14 & DV17.



Viewed from Inside

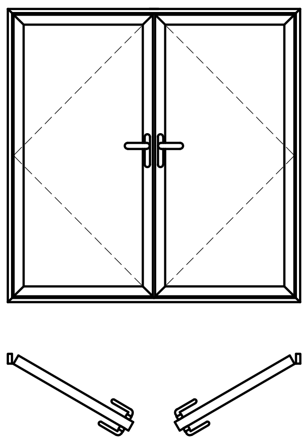
It is recommended that ACDV396 keep to be installed in the head of doors with ACDV738 top shootbolt where Sash Height exceeds 2300mm to improve weather performance.



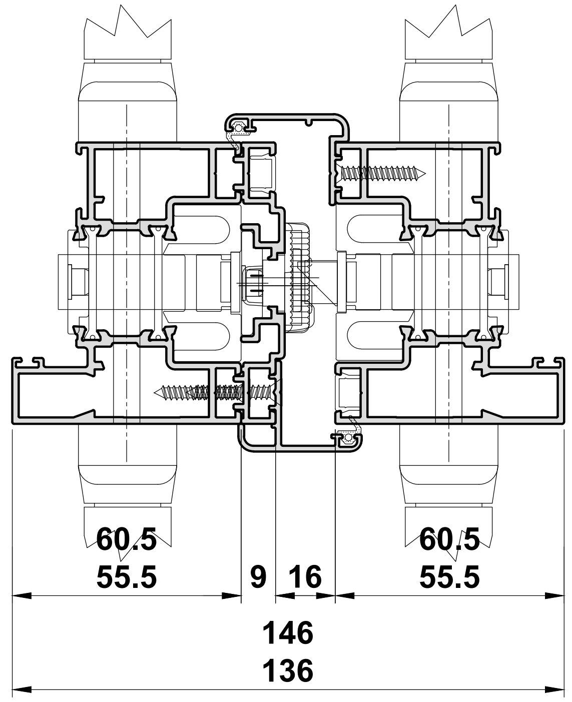


Do Not Scale From This Drawing

Lever/Lever Handles to Primary & Secondary Leaf

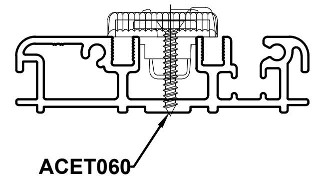


PLEASE REFER TO PAGE E07 FOR LOCK & LOCK PACKER COMPATIBILITY

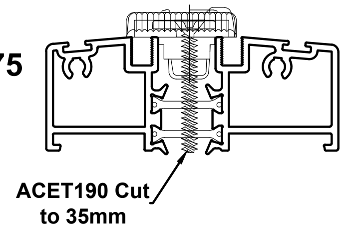


DV75 is also compatible with DV173, DV175 & DV271

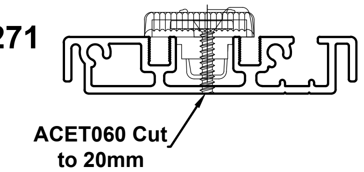
DV173



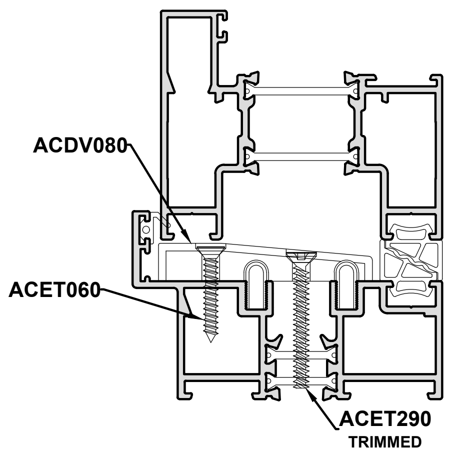
DV175

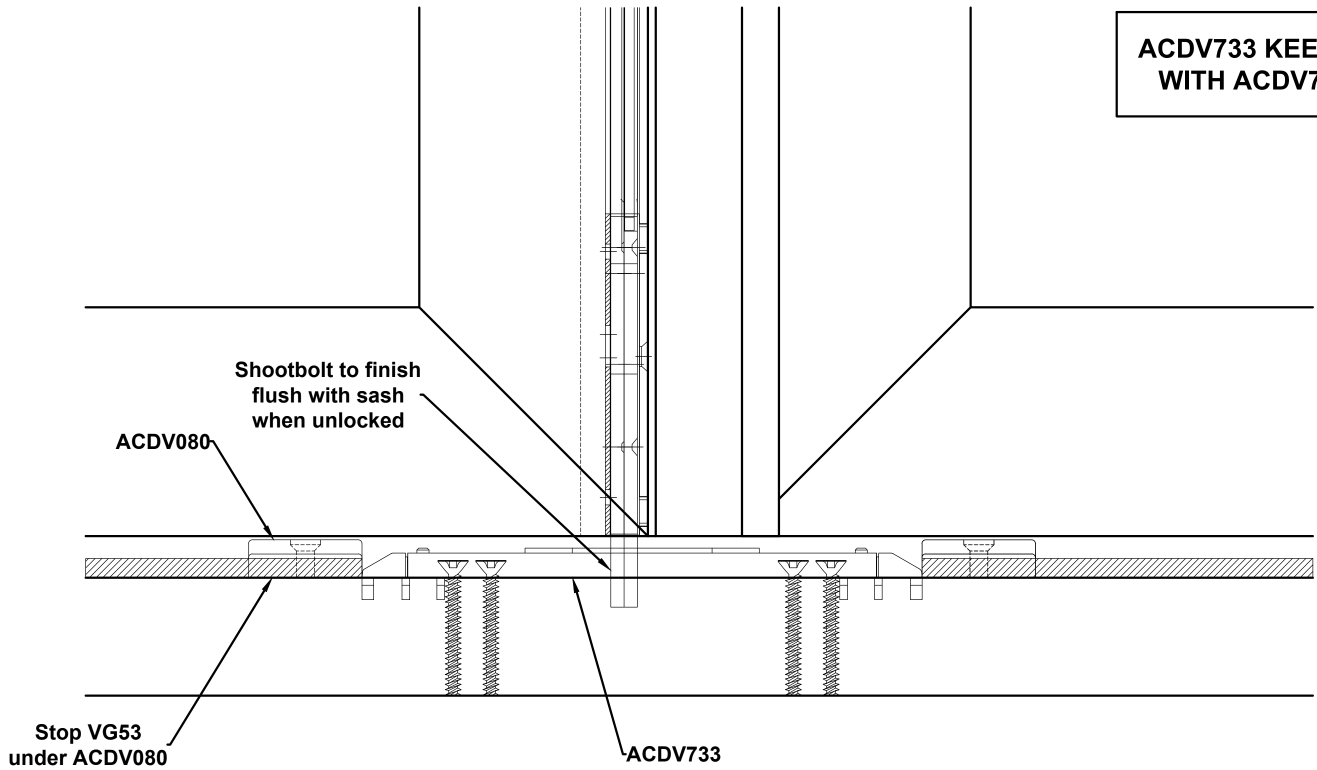


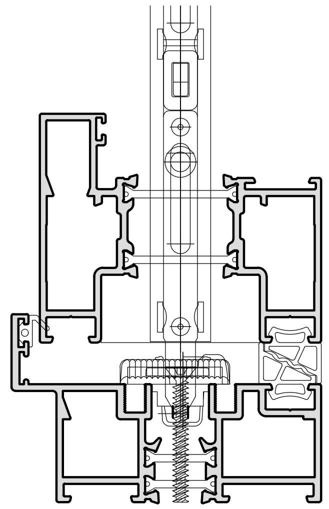
DV271



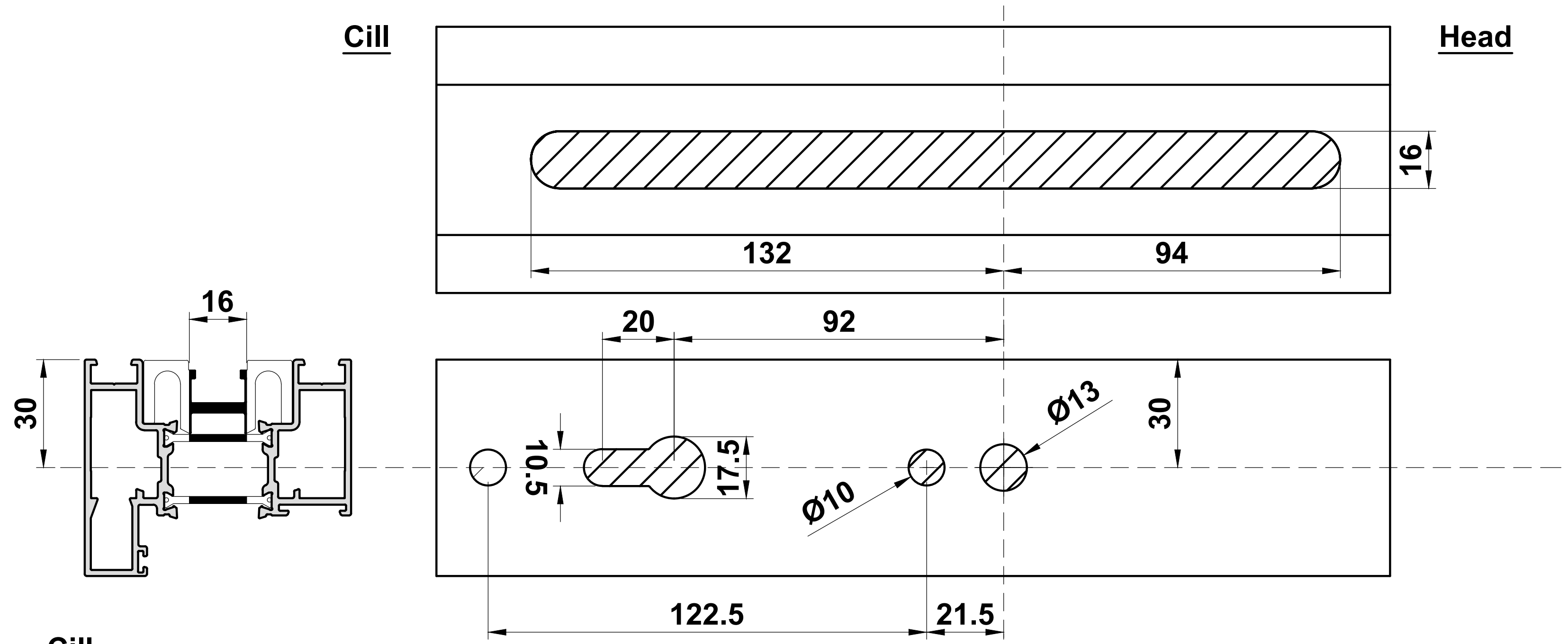
ACDV733 KEEP CAN BE USED WITH ACDV727 & ACDV745





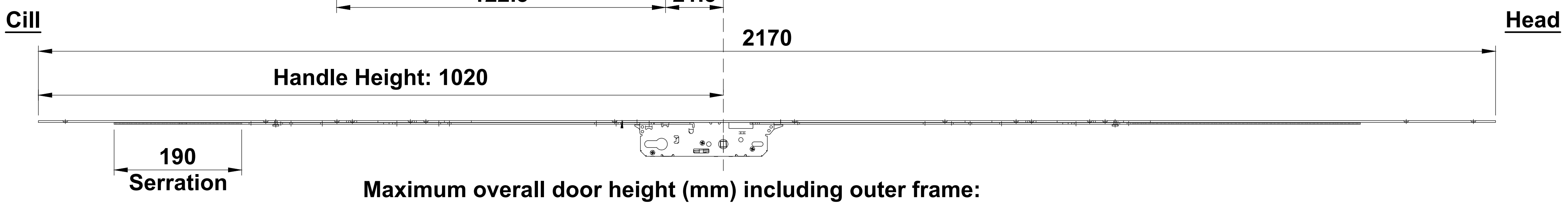


ACDV727 Preparation with ACDV251 Handle



Note:
Use Manual For Primary Door Lock Preparation Details

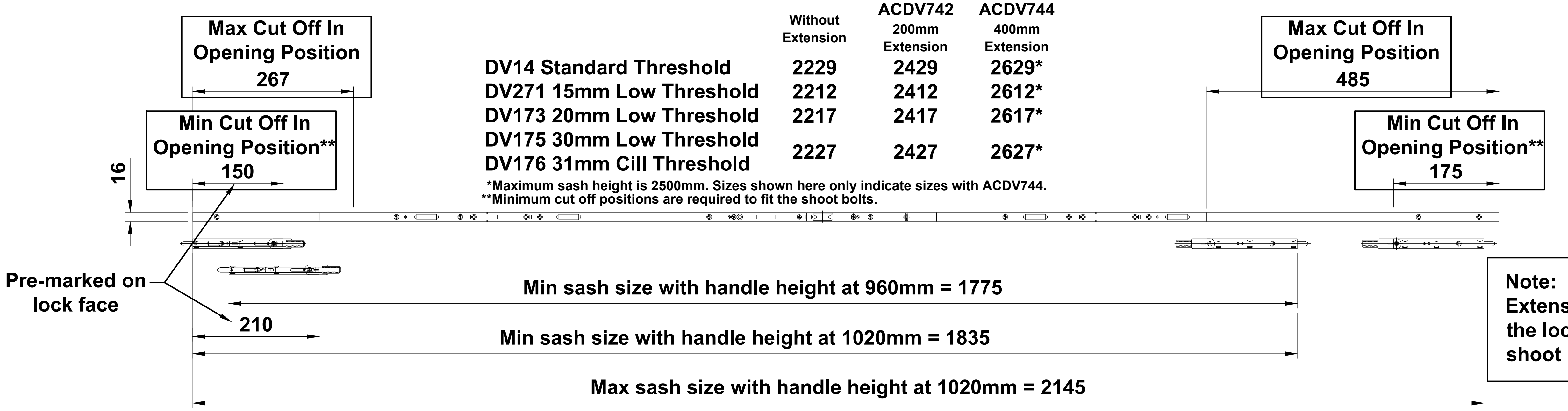
When using ACDV737/738 shootbolts an additional 2 x fixing plates per shootbolt are required to secure in place.



Maximum overall door height (mm) including outer frame:

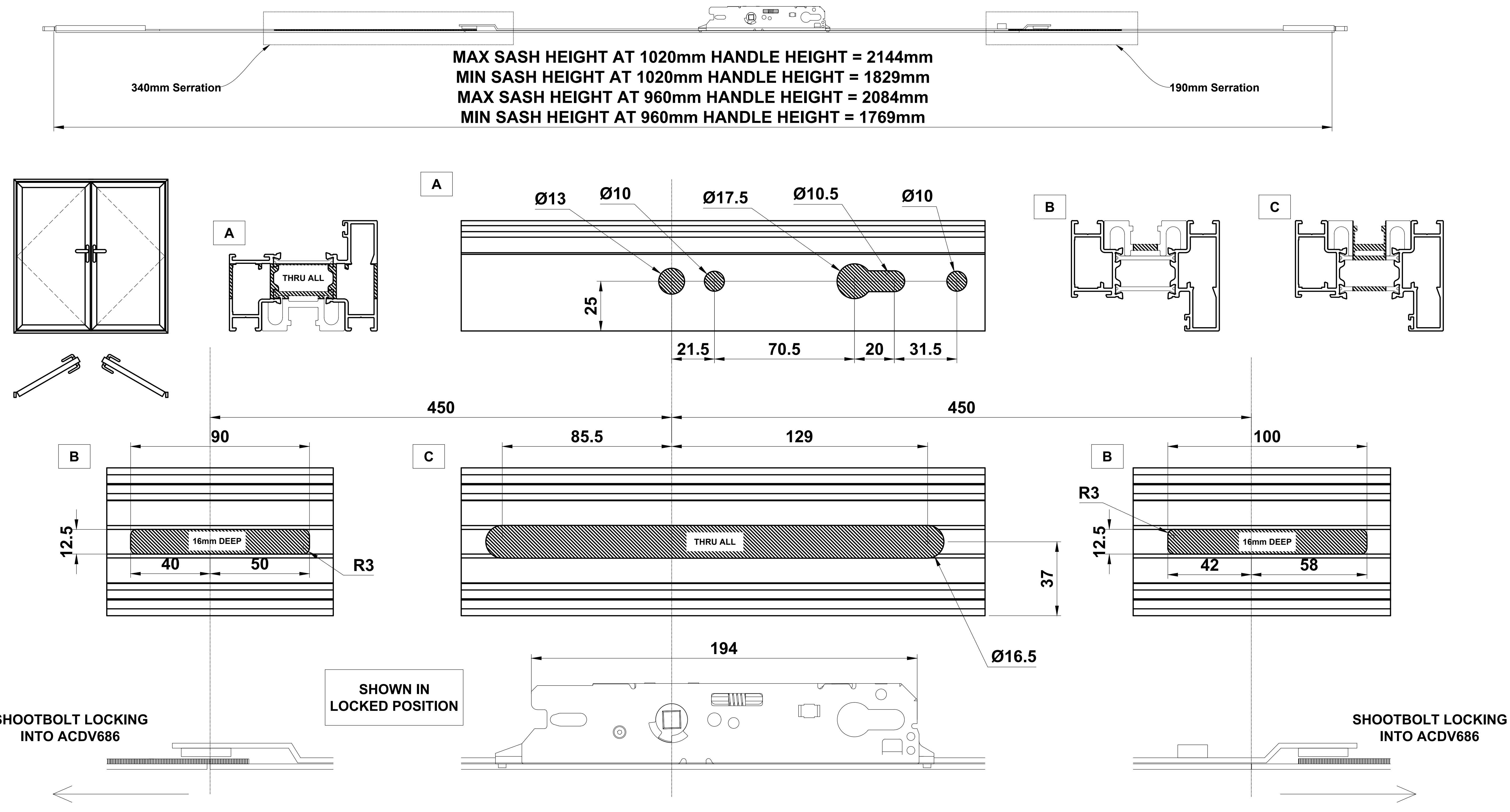
	Without Extension	ACDV742 200mm Extension	ACDV744 400mm Extension
DV14 Standard Threshold	2229	2429	2629*
DV271 15mm Low Threshold	2212	2412	2612*
DV173 20mm Low Threshold	2217	2417	2617*
DV175 30mm Low Threshold DV176 31mm Cill Threshold	2227	2427	2627*

*Maximum sash height is 2500mm. Sizes shown here only indicate sizes with ACDV744.
**Minimum cut off positions are required to fit the shoot bolts.



Note:
Extensions are fitted between the lock and ACDV738 shoot bolt.

ACDV745 Secondary Door Lock in DV123 / DV136



Do Not Scale From This Drawing

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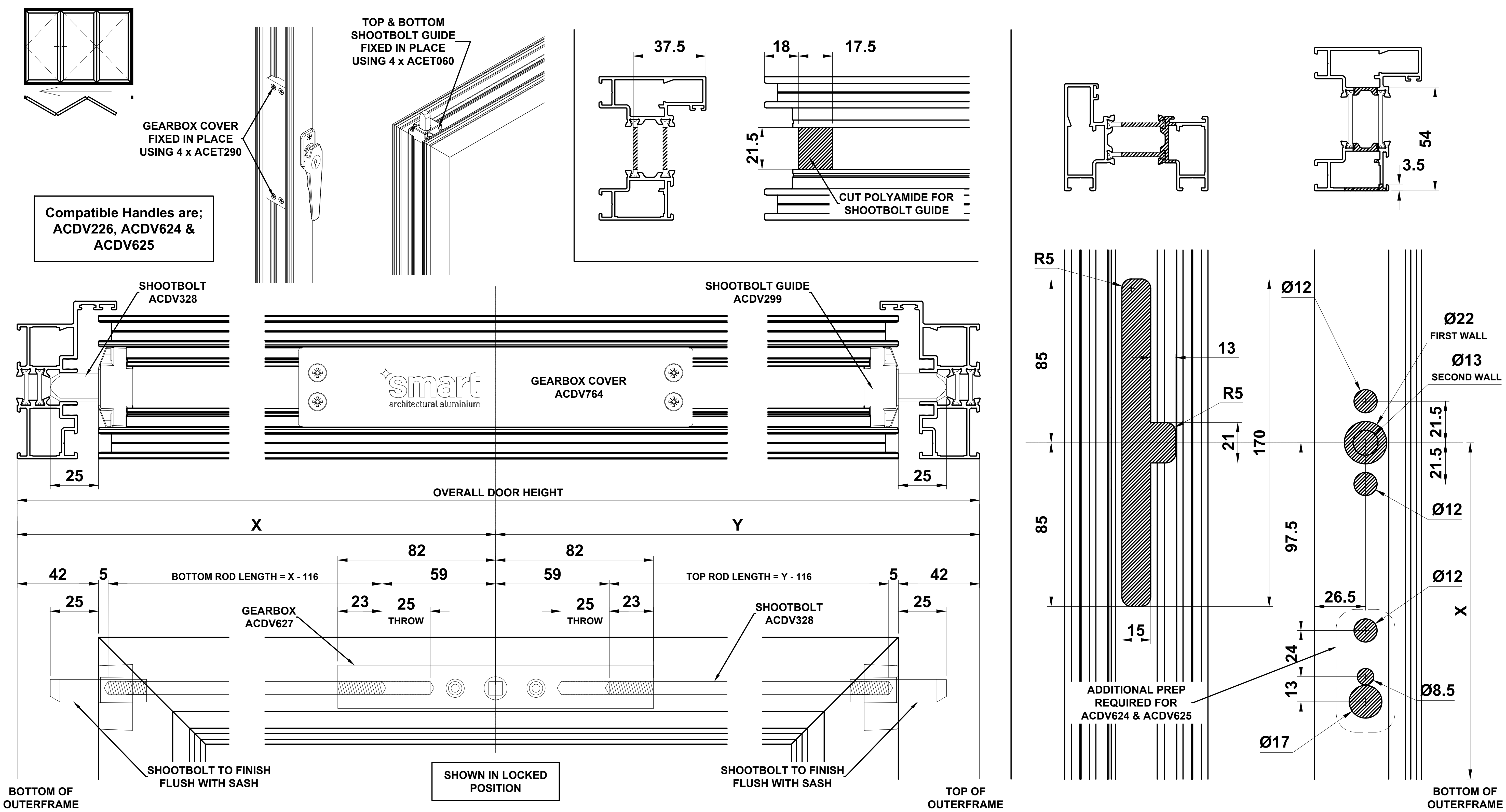
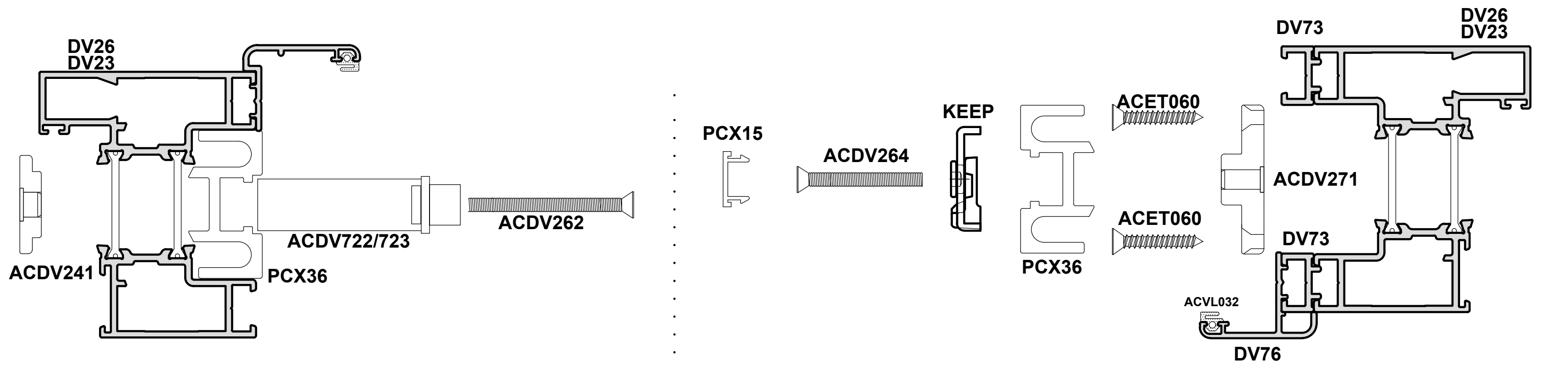
ACDV627 Shootbolt in DV123 / DV126



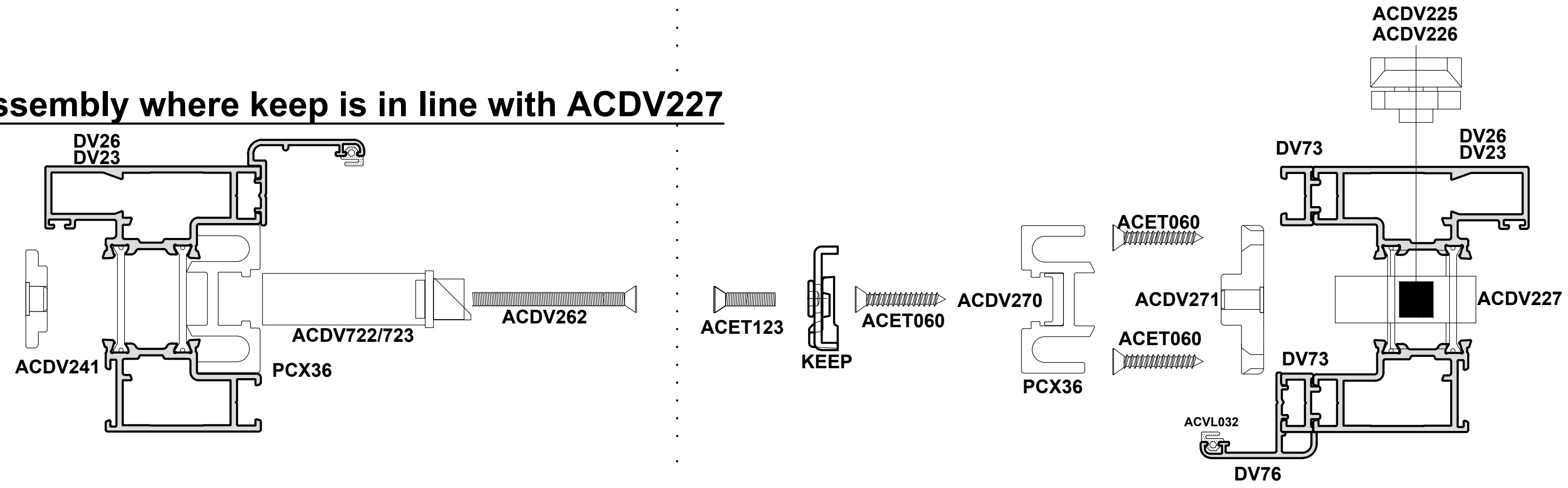
Do Not Scale From This Drawing

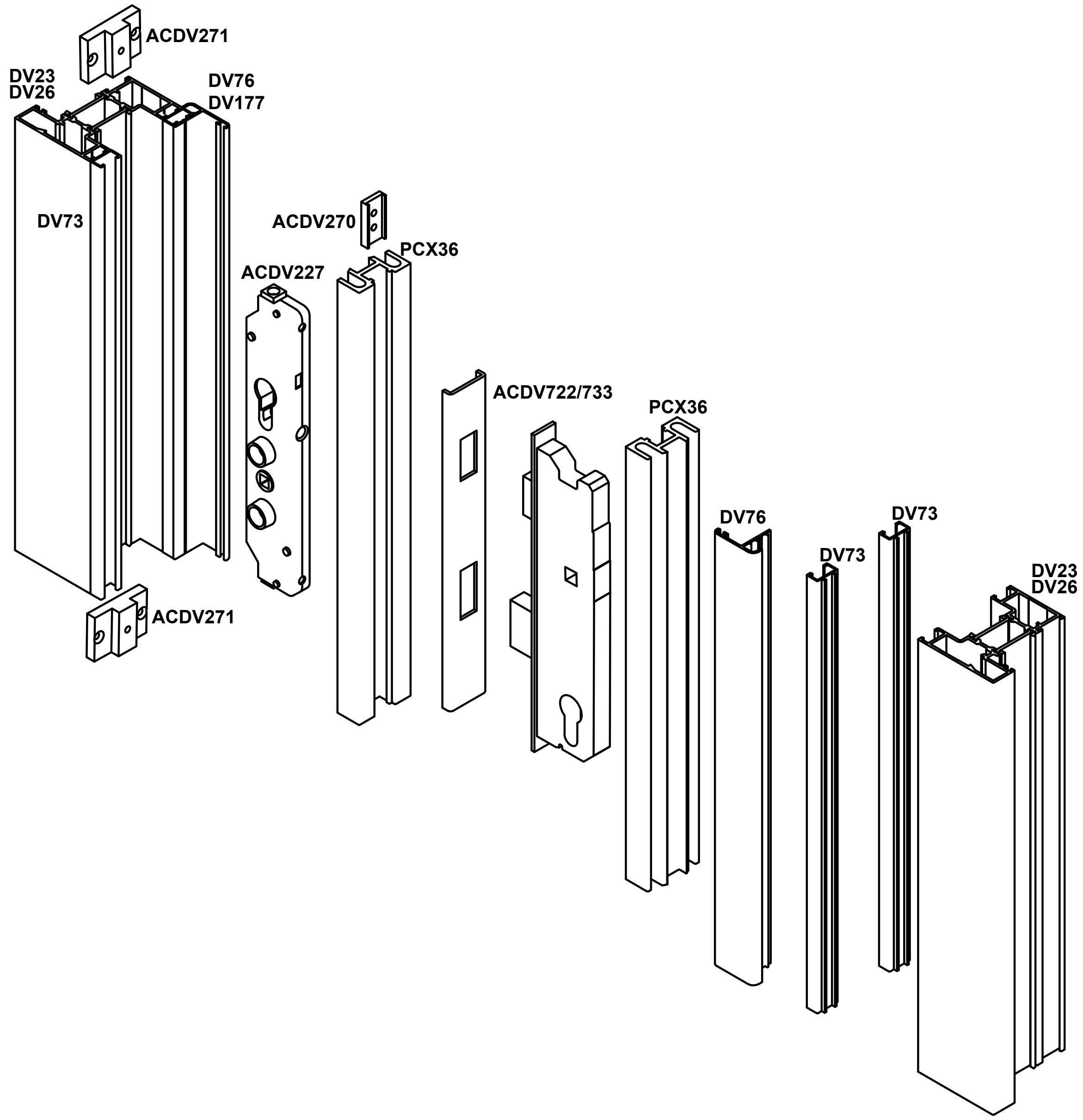
Primary Sash Lock & Secondary Sash Keep Preparation

Assembly for Full Height Keep

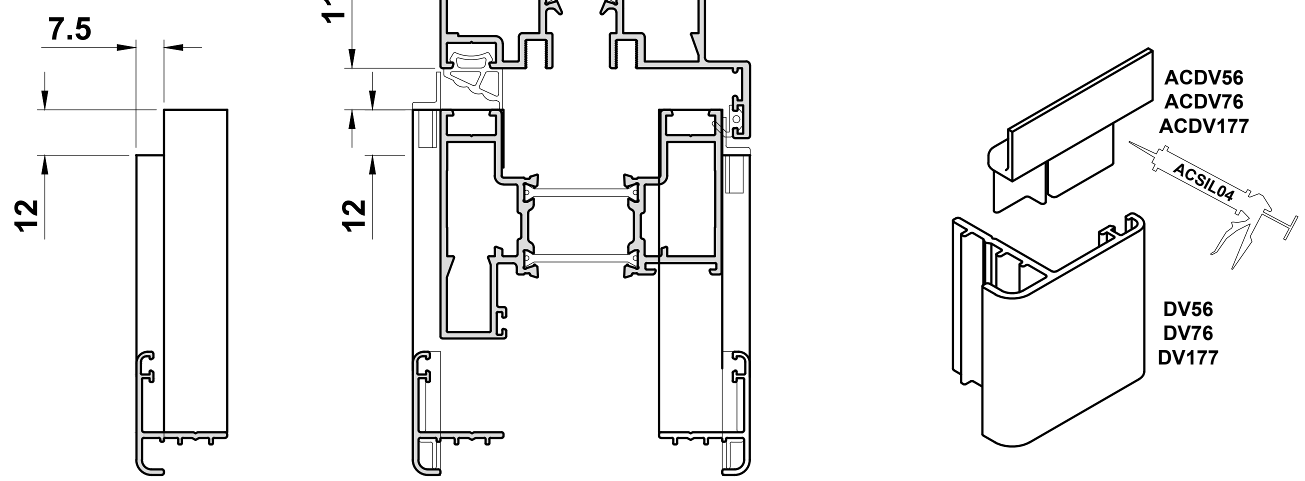


Assembly where keep is in line with ACDV227





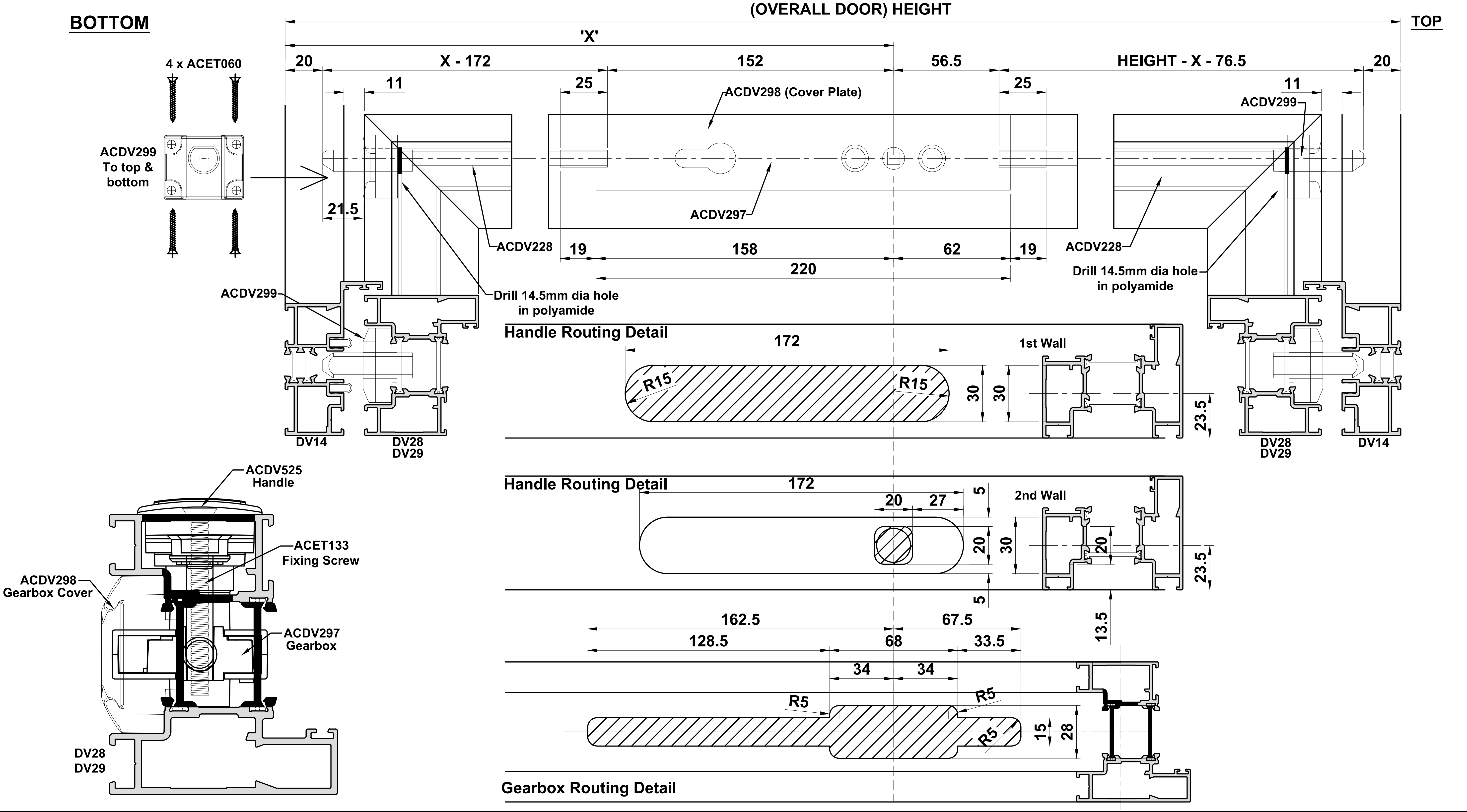
DV56, DV76 & DV177 are cut to sash height and notched where closing against a rebate as shown.



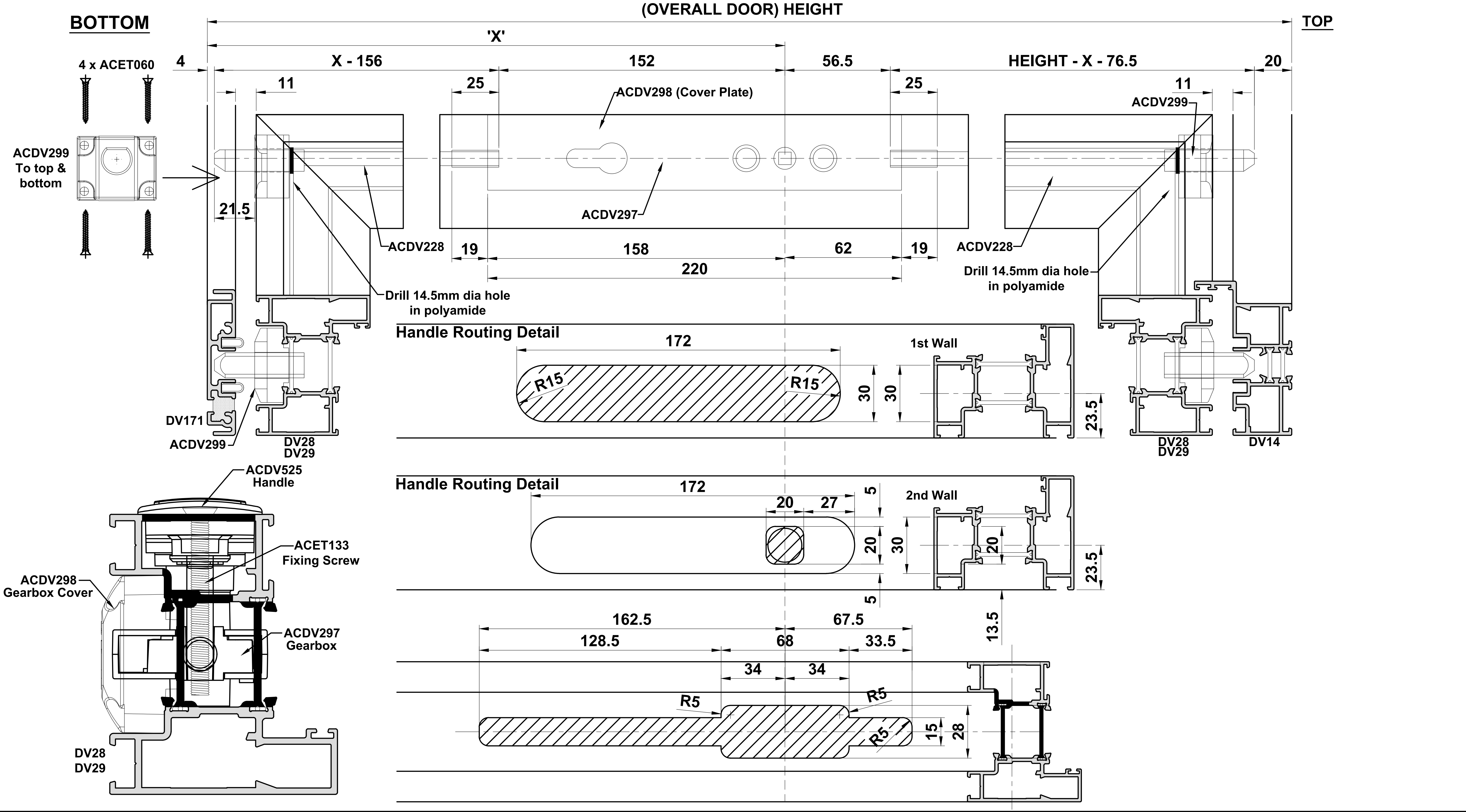
Important Note:
The detail shown on this page is not compatible with DV28 & DV29. DV75 must be used with lever/lever handles to the primary and secondary leaf.

Do Not Scale From This Drawing

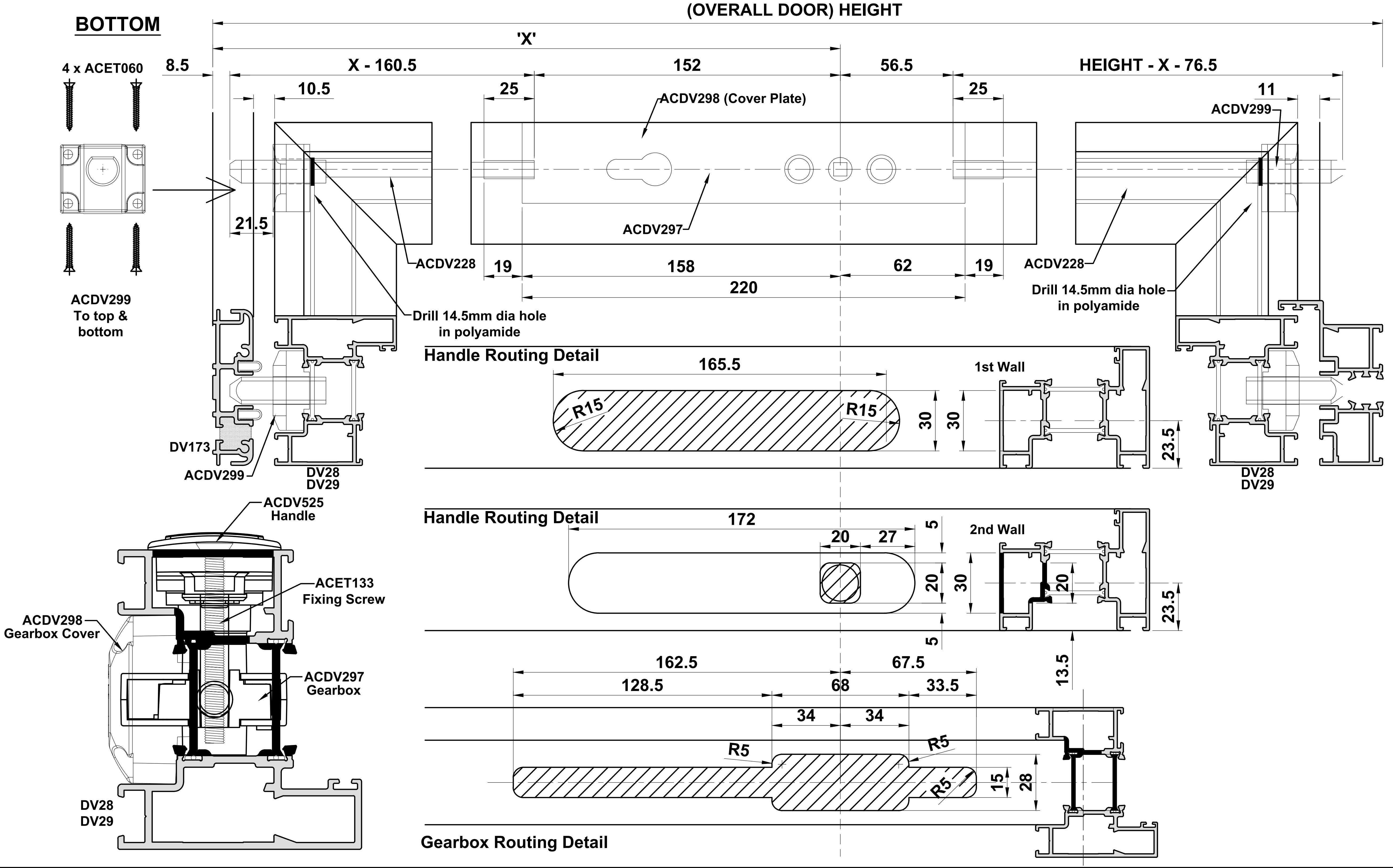
ACDV297 Preparation with ACDV524/ACDV525 Handle



ACDV297 Preparation with ACDV524/ACDV525 Handle with DV171 Threshold

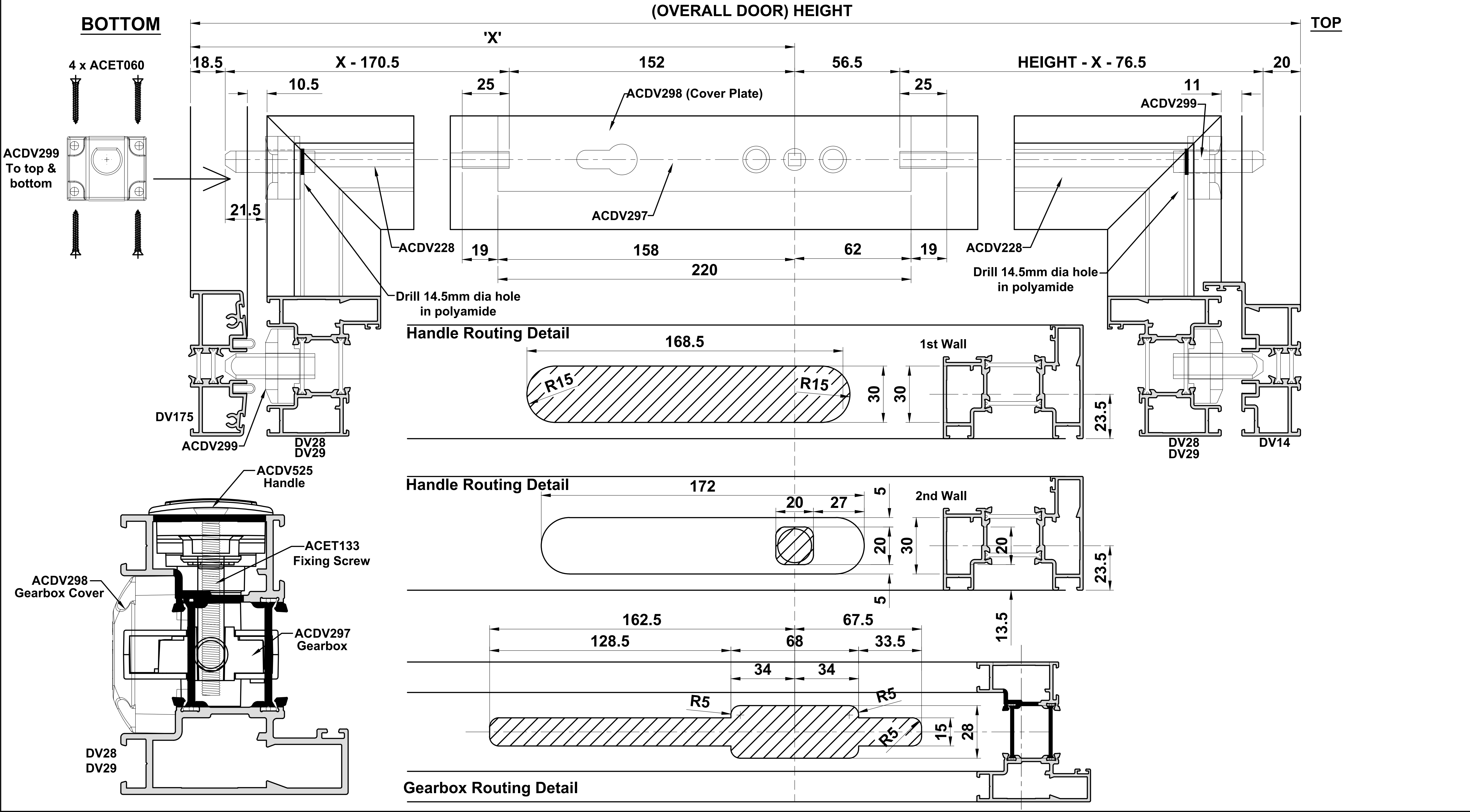


ACDV297 Preparation with ACDV524/ACDV525 Handle with DV173 Threshold



Do Not Scale From This Drawing

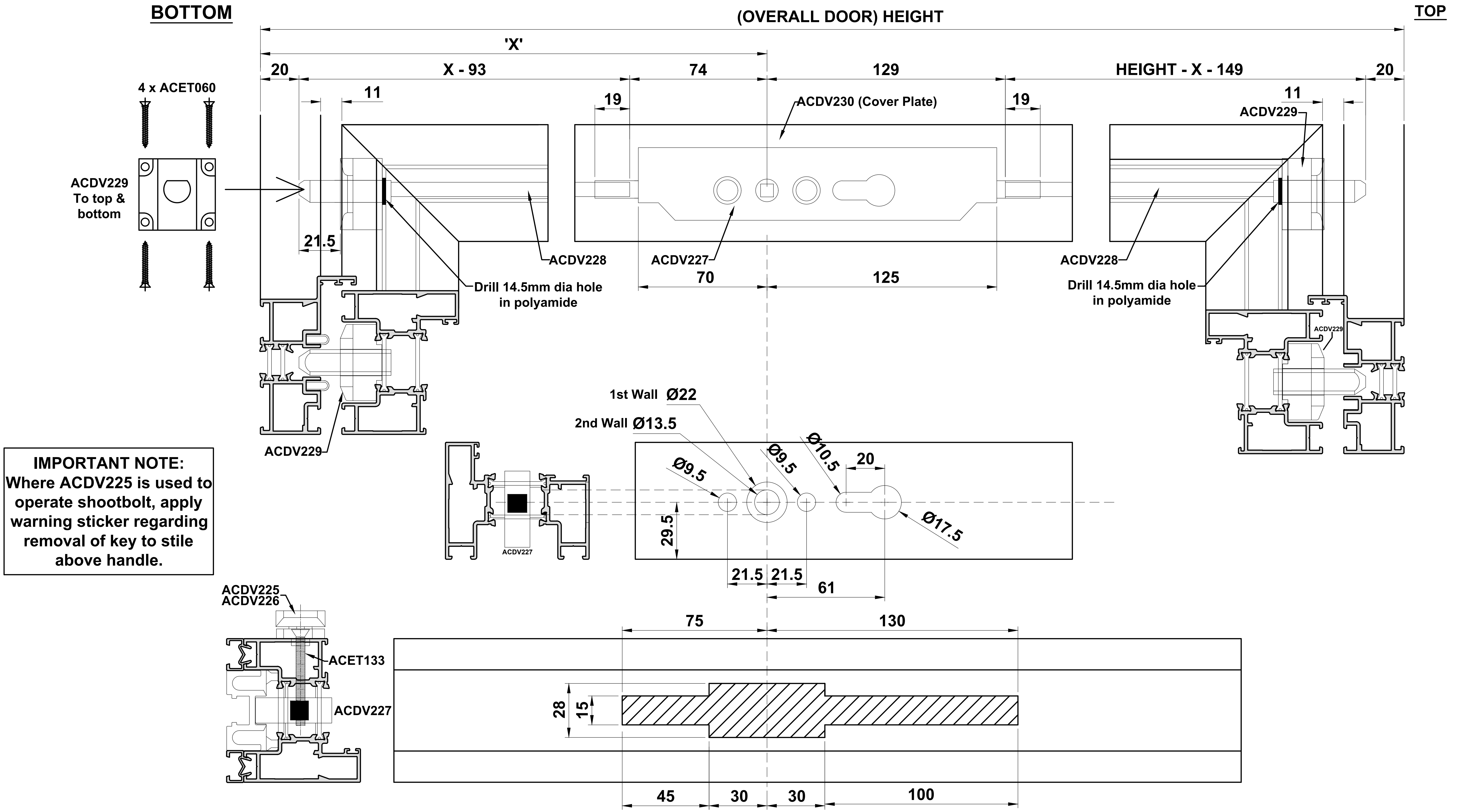
ACDV297 Preparation with ACDV524/ACDV525 Handle with DV175 Threshold



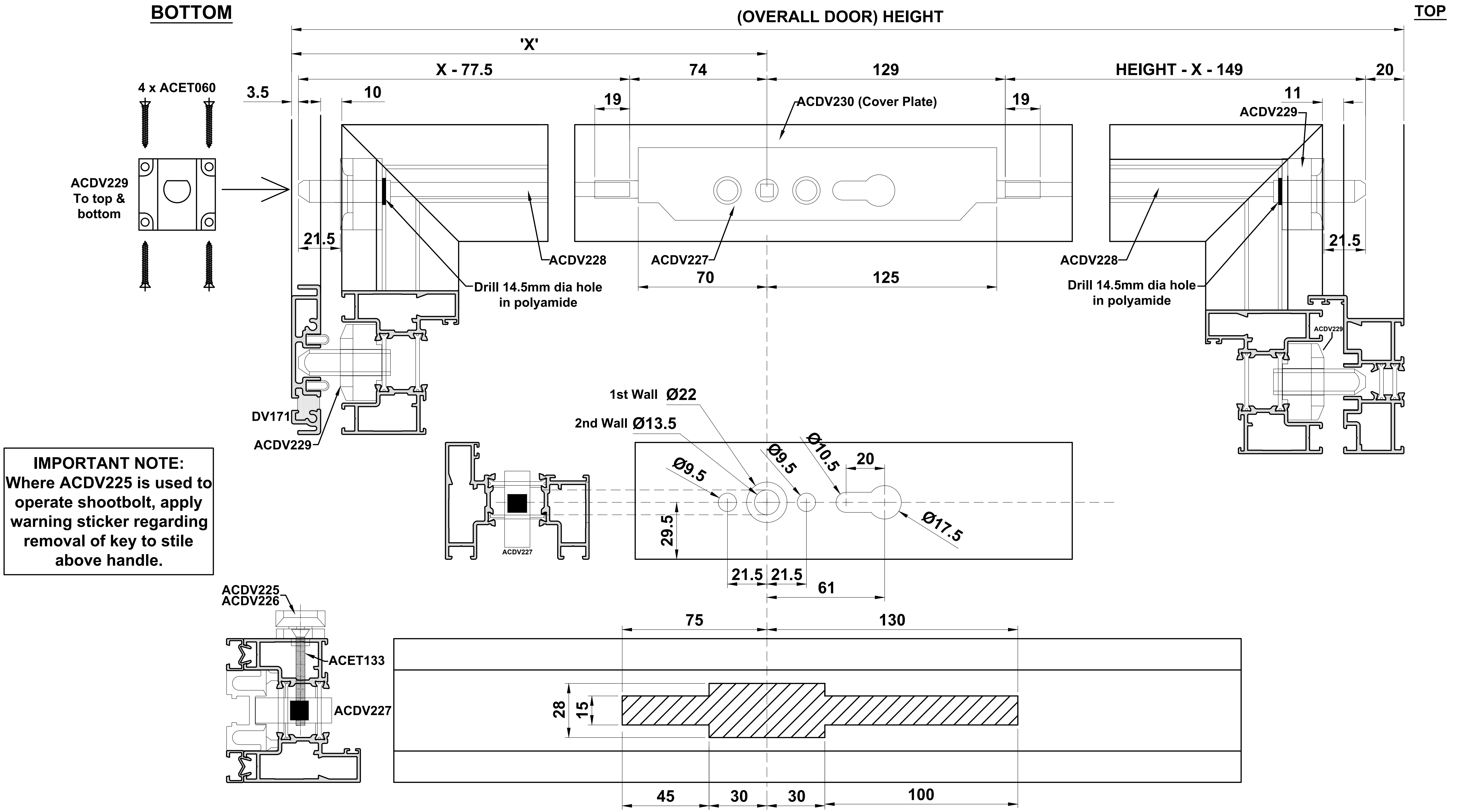
Do Not Scale From This Drawing

ISSUED: JUNE 2021

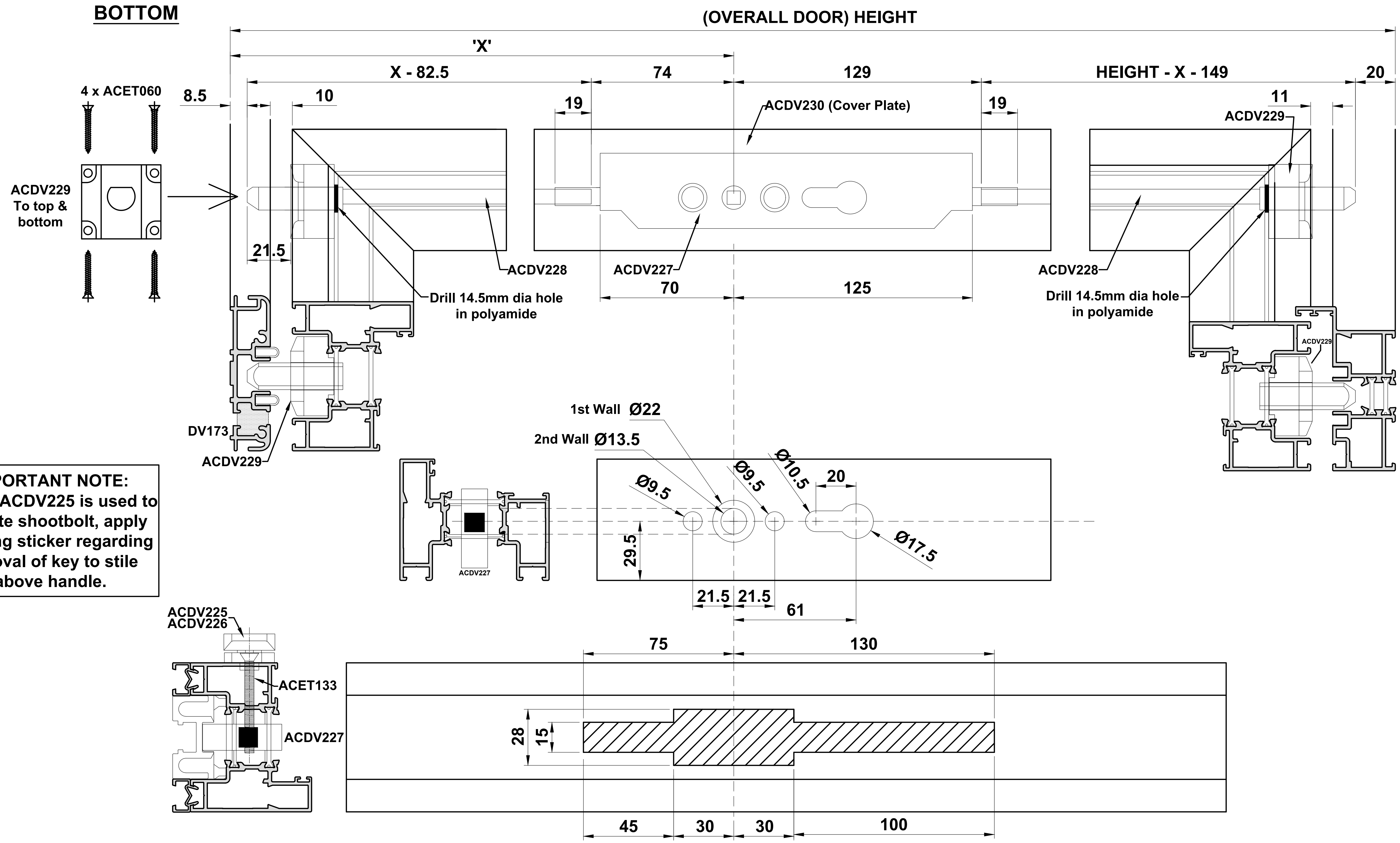
ACDV227 Preparation with ACDV225/ACDV226 Handle



ACDV227 Preparation with ACDV225/ACDV226 Handle using DV171 Threshold



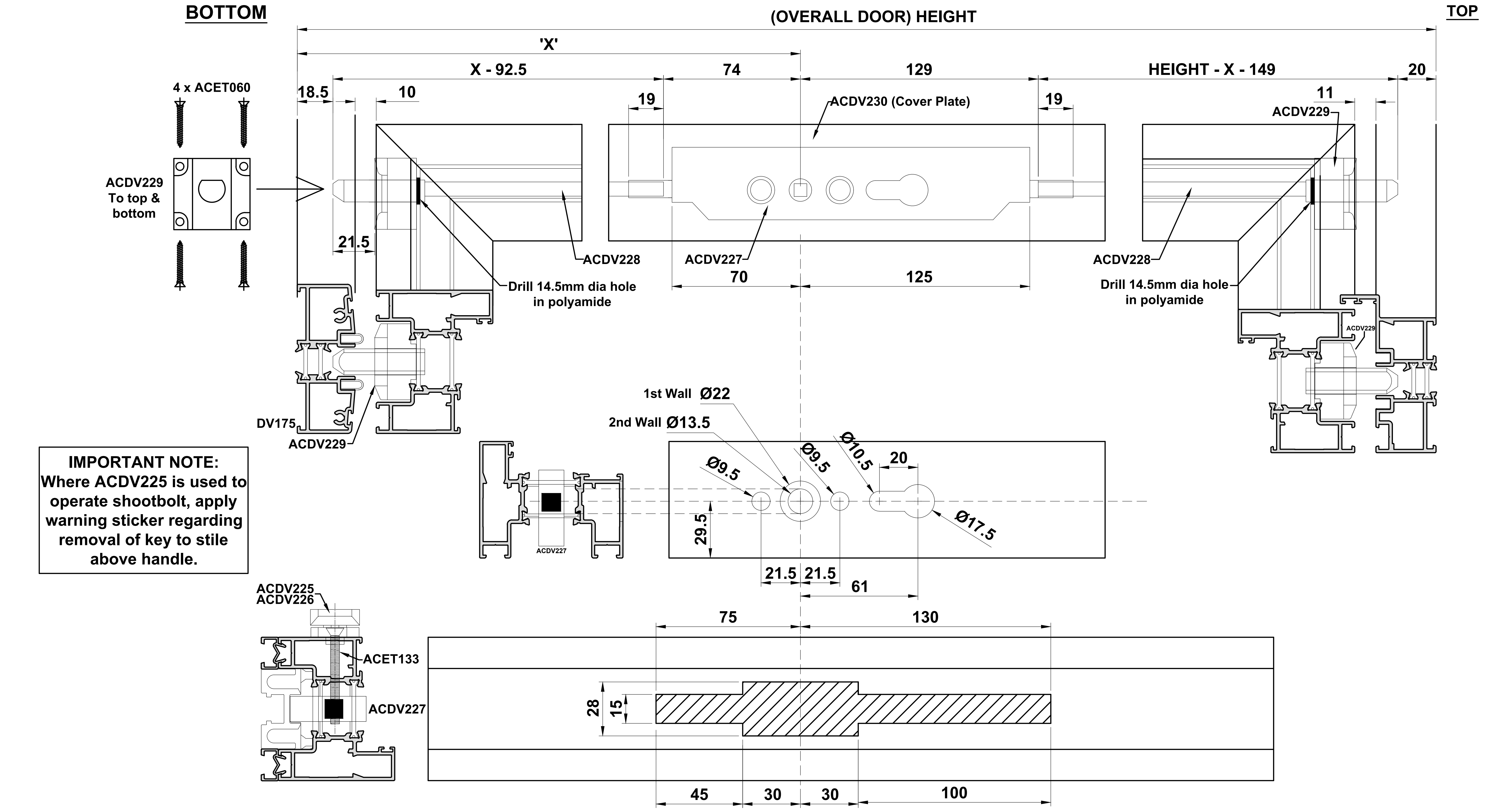
ACDV227 Preparation with ACDV225/ACDV226 Handle using DV173 Threshold



IMPORTANT NOTE:
Where ACDV225 is used to operate shootbolt, apply warning sticker regarding removal of key to stile above handle.

Do Not Scale From This Drawing

ACDV227 Preparation with ACDV225/ACDV226 Handle using DV175 Threshold

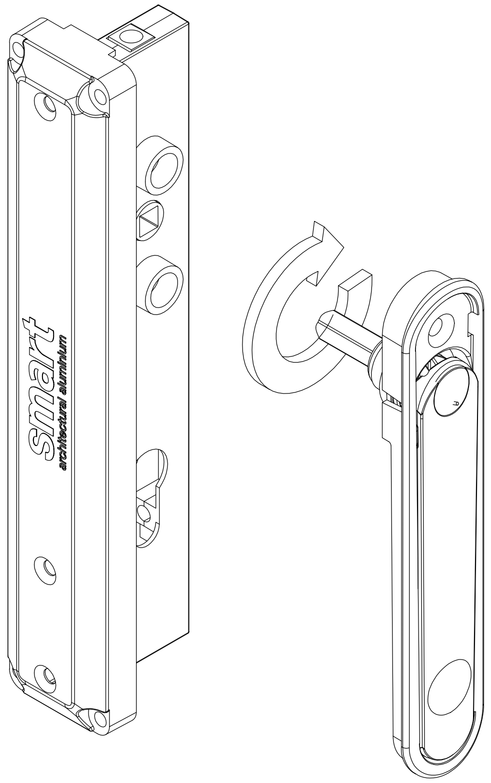


IMPORTANT NOTE:
Where ACDV225 is used to operate shootbolt, apply warning sticker regarding removal of key to stile above handle.

Do Not Scale From This Drawing

Flush Handle Installation

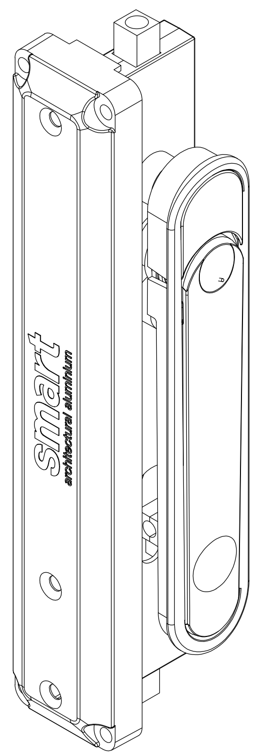
Flush Handle Fitting Instruction ACDV524 & ACDV525



Prior to fitting the handle to the door it is important to orientate the square spindle of the handle for it to work correctly. First make sure the shootbolts are in the retracted position.

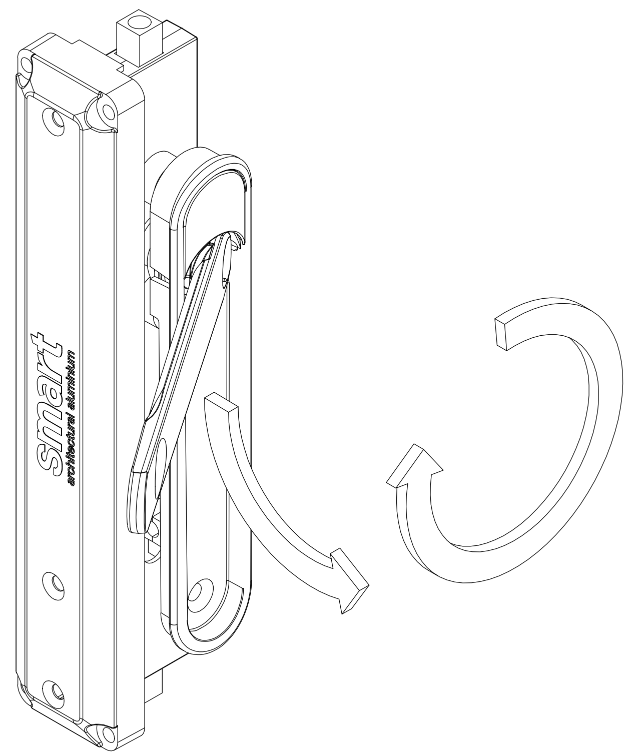
If the gearbox cover is on the left as you view the door from the inside with the handle facing you, fully rotate the square spindle clockwise.

If the gearbox cover is on the right as you view the door with the handle facing you fully rotate the square spindle anti-clockwise.



Fit the handle along with the appropriate fixings and screw cover.

ACDV524 & ACDV525 can only be used with DV28 & DV29



To operate the handle for the first time;

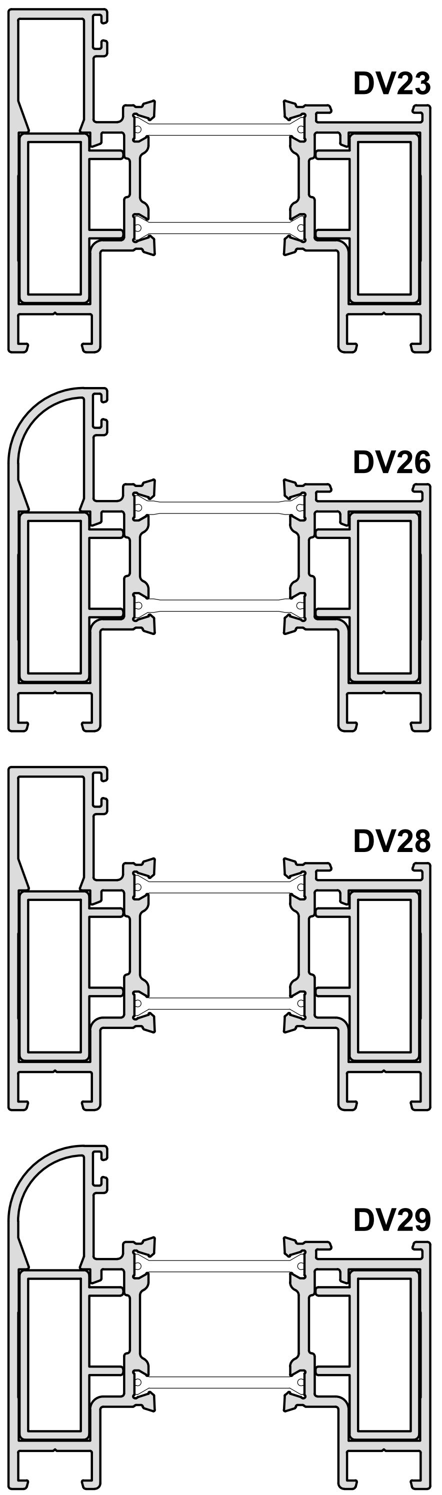
If the gearbox cover is on the left as you view the door.
Push the nose of the handle inwards to reveal the handle, lift the handle and rotate 360° clockwise and place the handle back into its baseplate. This will throw the shootbolts into the locked position.
To retract reverse the operation.

If the gearbox cover is on the right as you view the door.
Push the nose of the handle inwards to reveal the handle, lift the handle and rotate 360° anti-clockwise and place the handle back into its baseplate. This will throw the shootbolts into the locked position.
To retract reverse the operation.

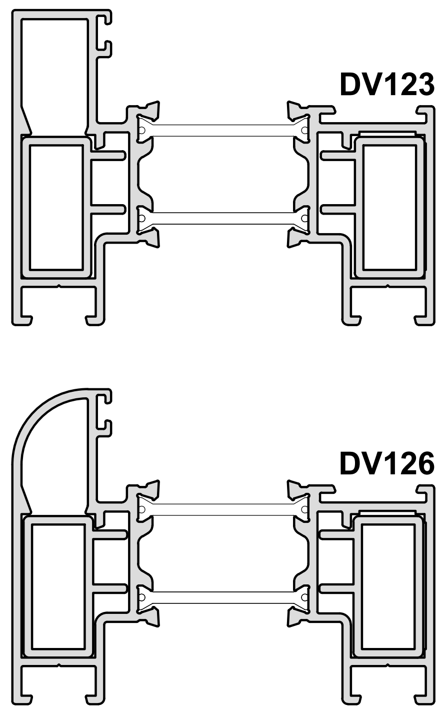
Do Not Scale From This Drawing

DV50 Sash Reinforcement

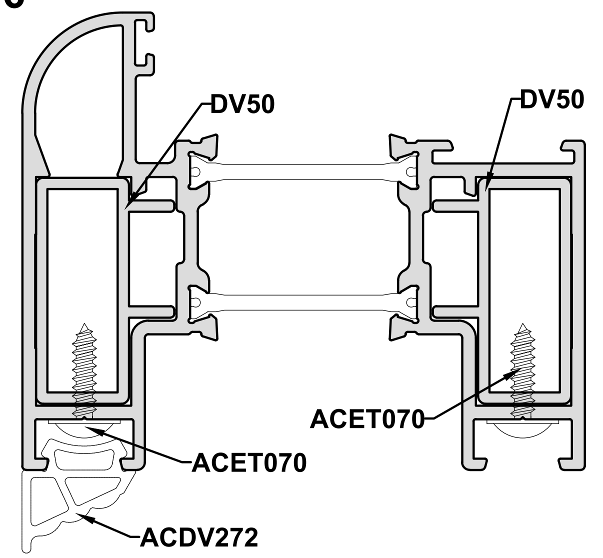
DV50 Applications



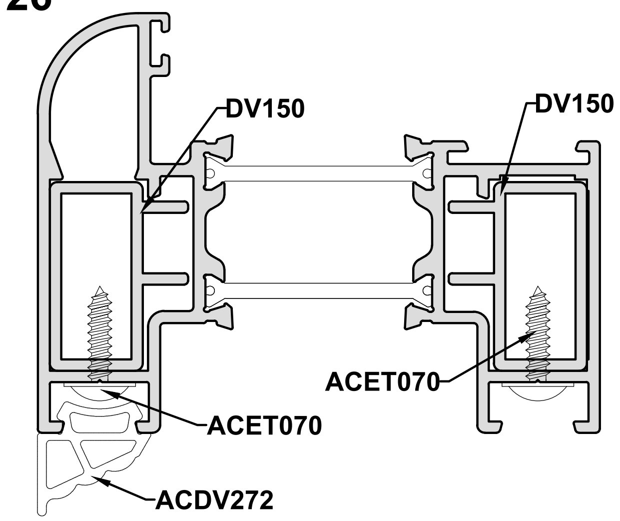
DV150 Applications



DV26

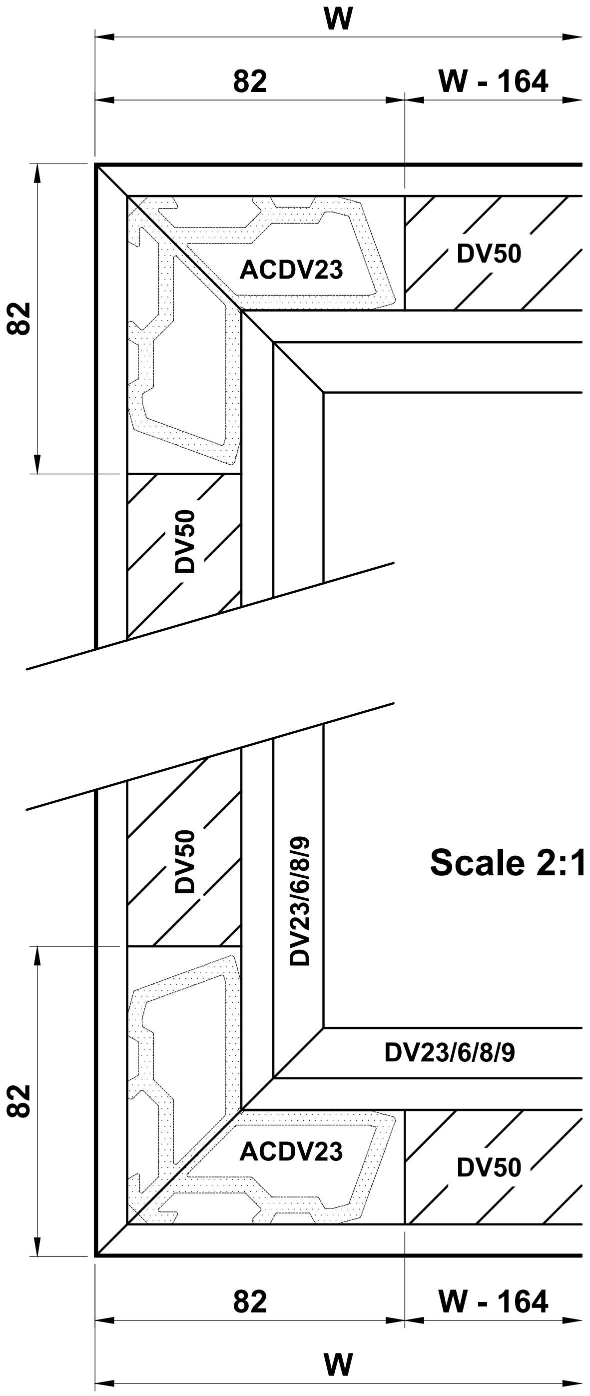


DV126



For Sash Ix and Iy values which include DV50 & DV150, please refer to Section D.

ACET070 Fixed 100mm from each end & at 500mm centres

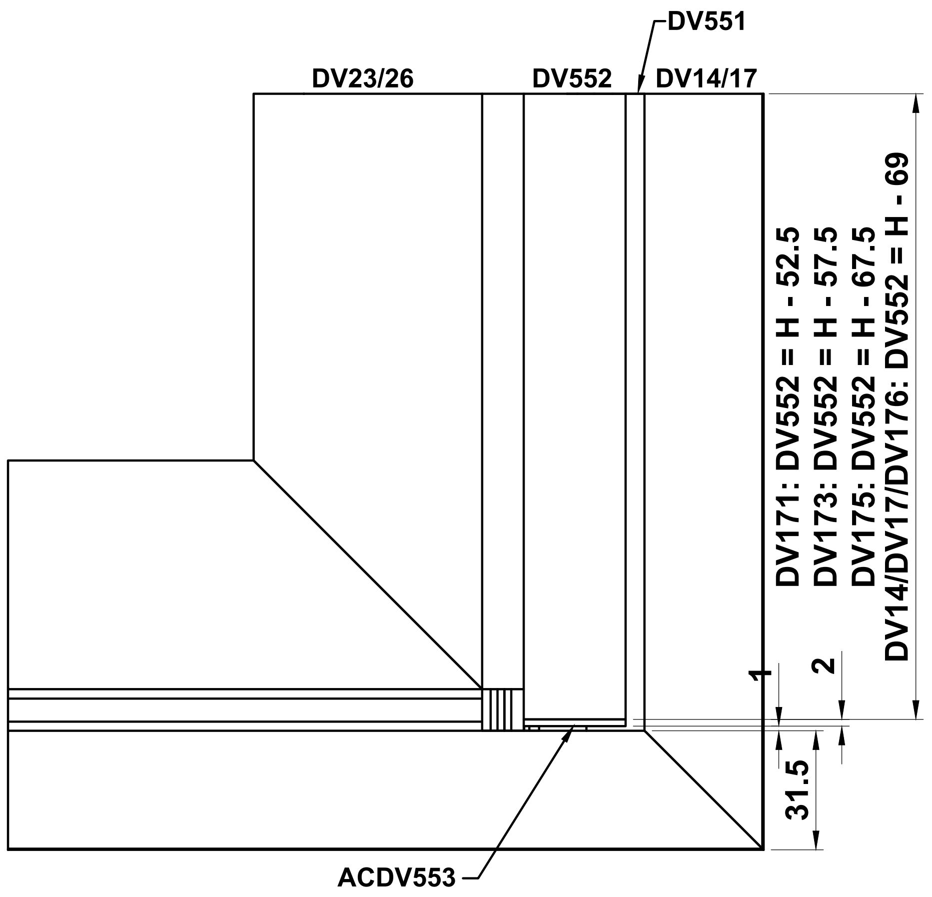


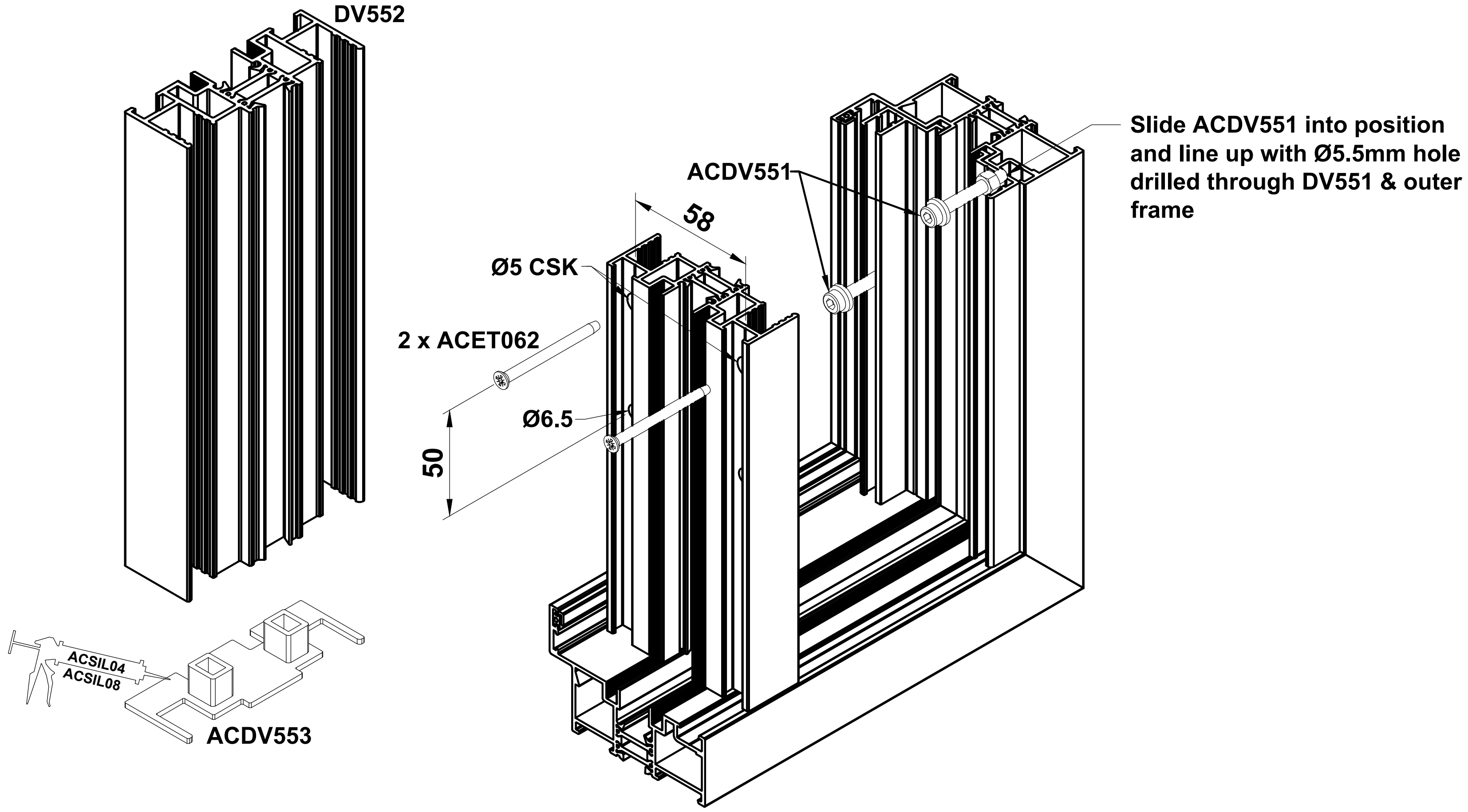
Scale 2:1

DV50 / DV150 Length = (H or W) - 164mm

Do Not Scale From This Drawing

Adjustable Jamb





Assembly Steps:

1, Fix both DV551's to jamb using ACET099 screws at a max. of 100mm from each end and 500mm centres

2, Mark & drill DV551 & DV552 for the ACDV551 fixings allowing: 1 x 50mm above the bottom hinge, 1 x 50mm below the top hinge and at a maximum of 500mm centres, taking care to avoid drilling in the same position as the intermediate hinges

3, Mark, drill and countersink DV551 & DV552 50mm above or below the ACDV551 fixings for the ACET062 securing screw

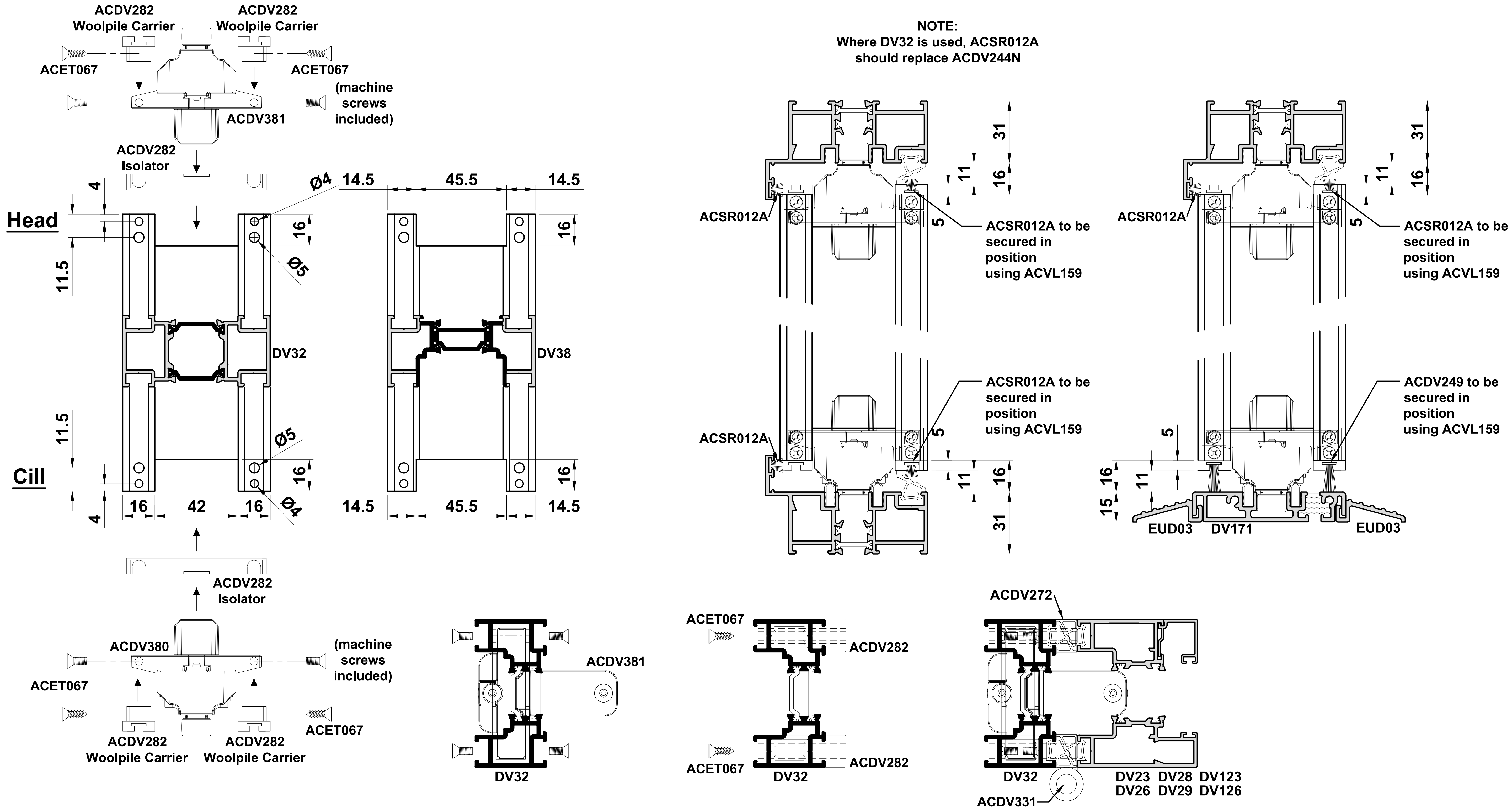
4, Insert the ACDV551 fixings into DV551 and wind up tight enough to hold the screw heads in a steady position

5, Fix hinges in position on DV552 and position on the jamb ensuring the head of the ACDV551 fixings are accessible.

Do Not Scale From This Drawing

DV32 / DV38 Preparation

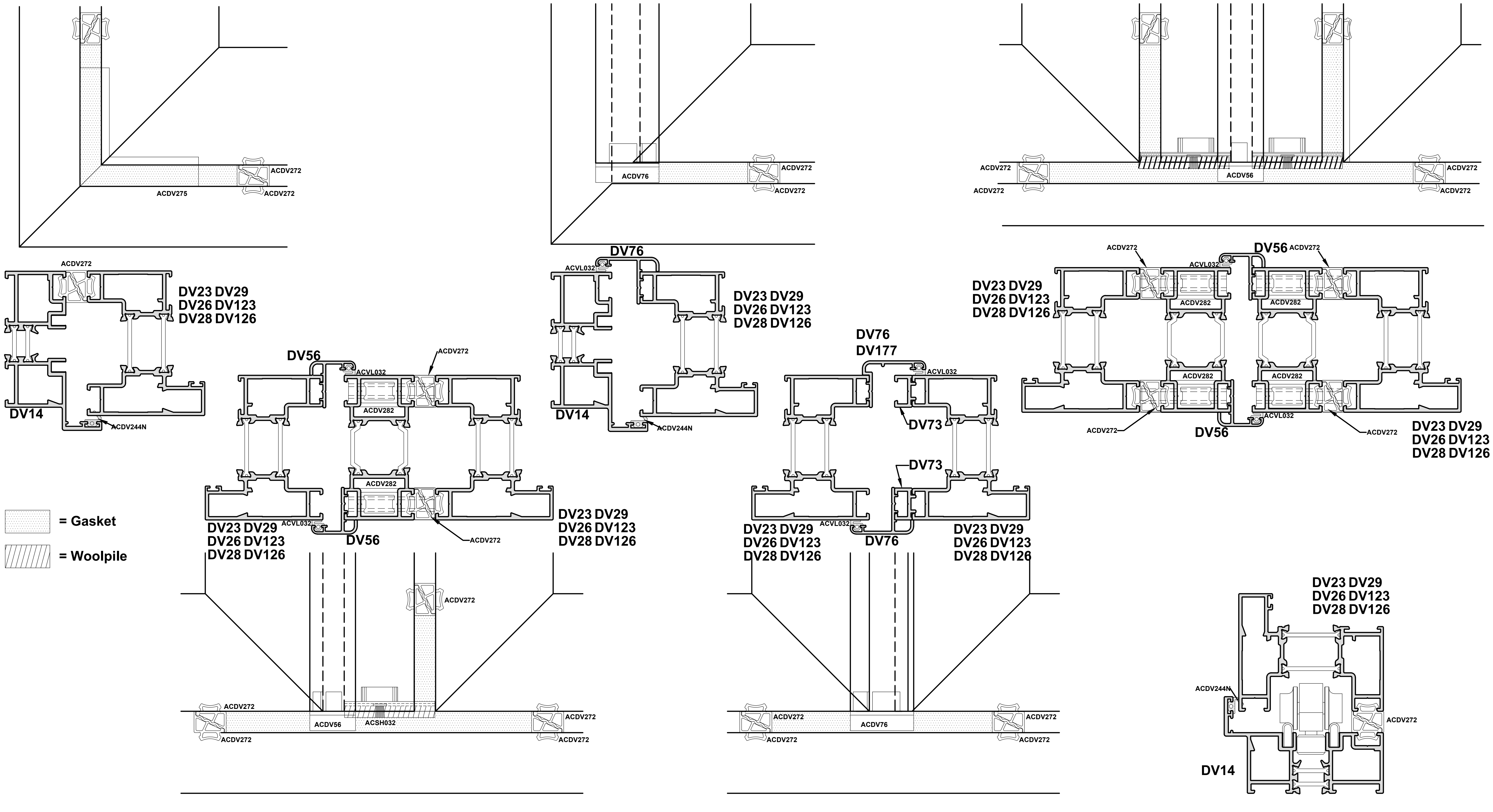
Mullion Preparation for Standard & Low Threshold



Do Not Scale From This Drawing

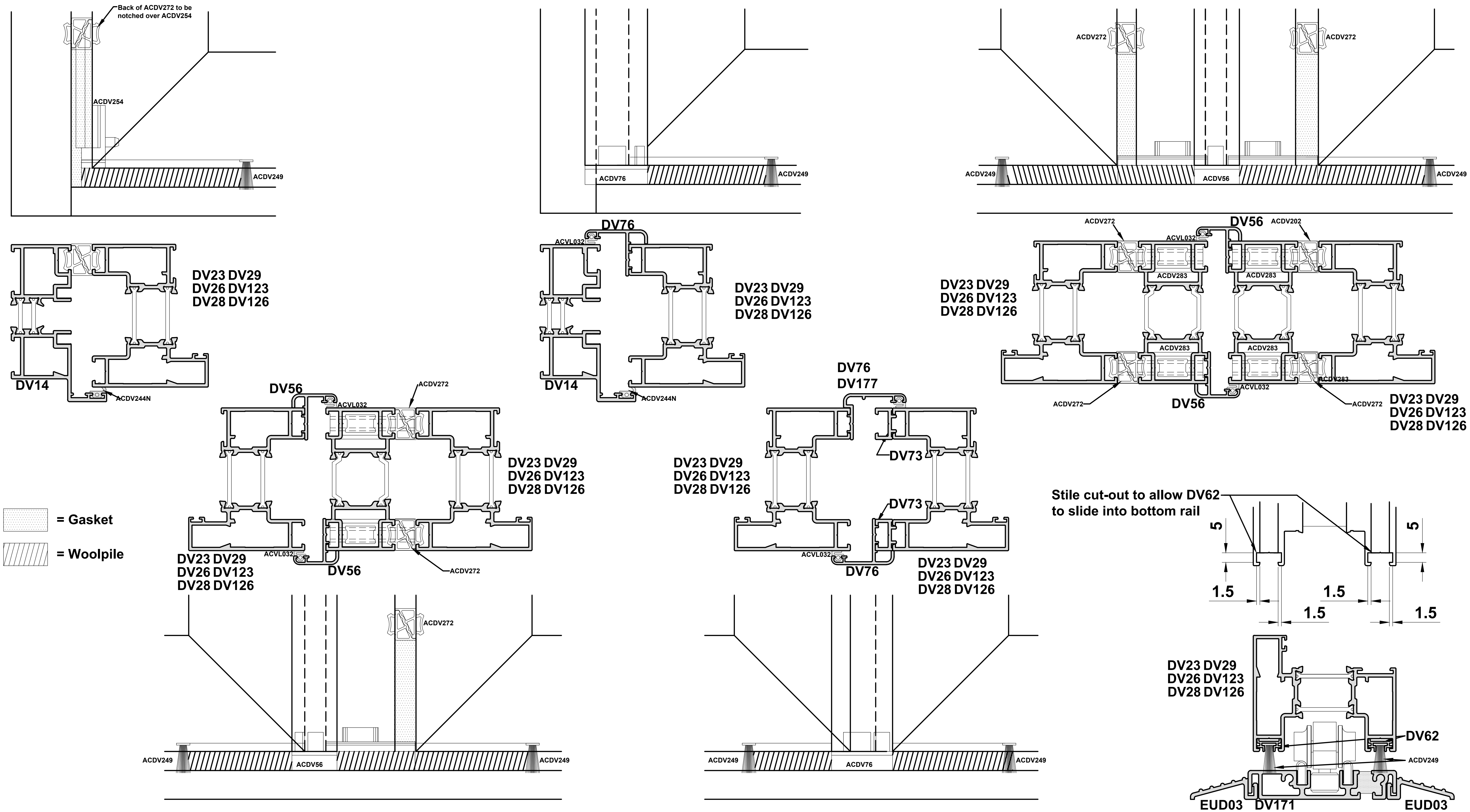
ISSUED: JUNE 2021

Typical Sealing Details Against DV14



Do Not Scale From This Drawing

Typical Sealing Details Against DV171/173/175

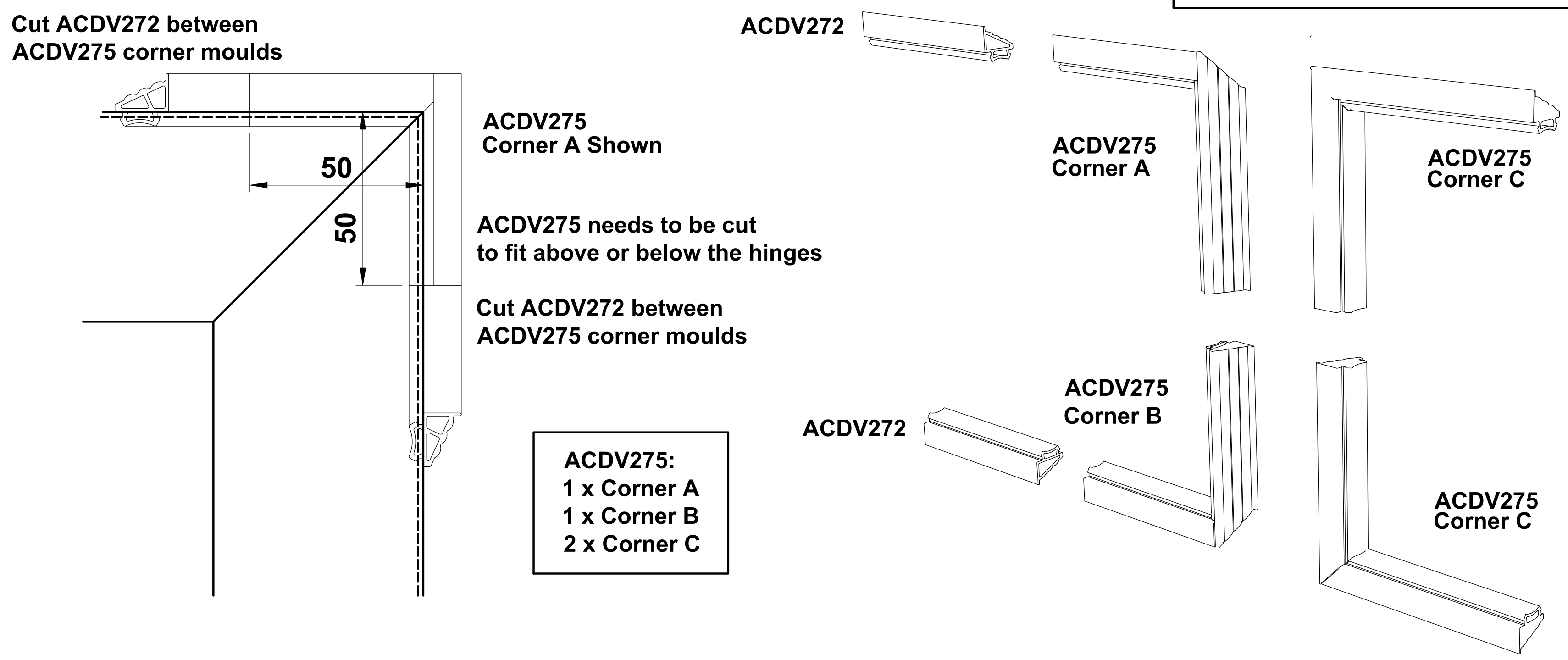


Do Not Scale From This Drawing

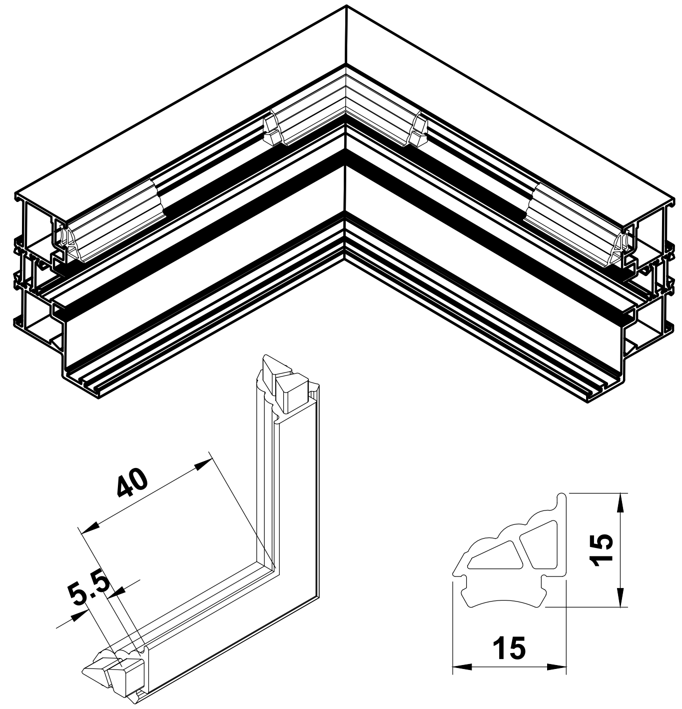
Gasket Details

Vent Gasket Detail Where Closing Against DV14

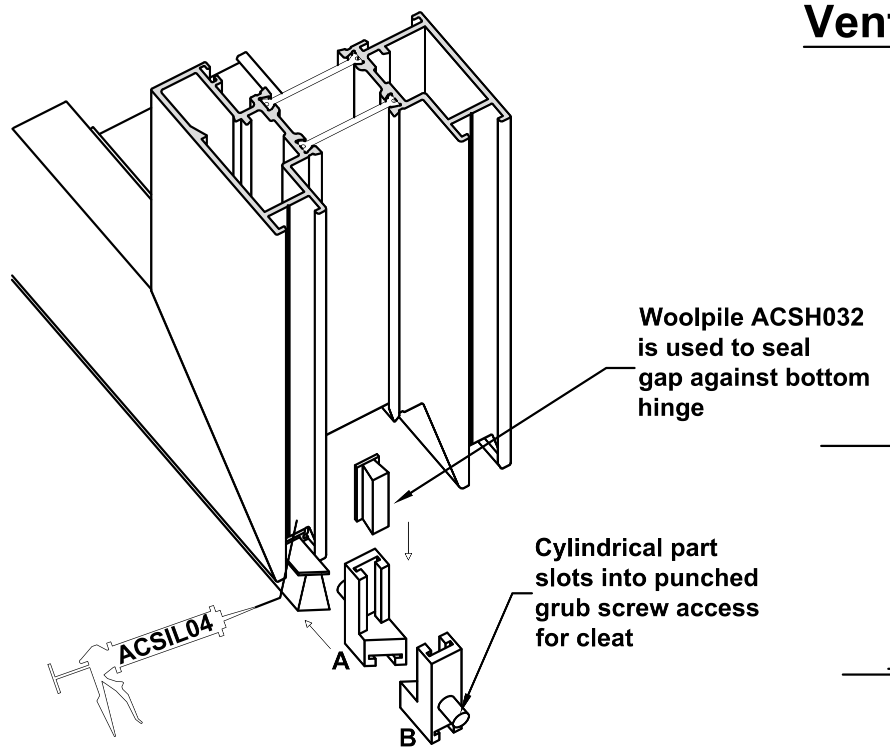
ACMX09830 rubber sealant must be used when using ACDV275 to seal the corner

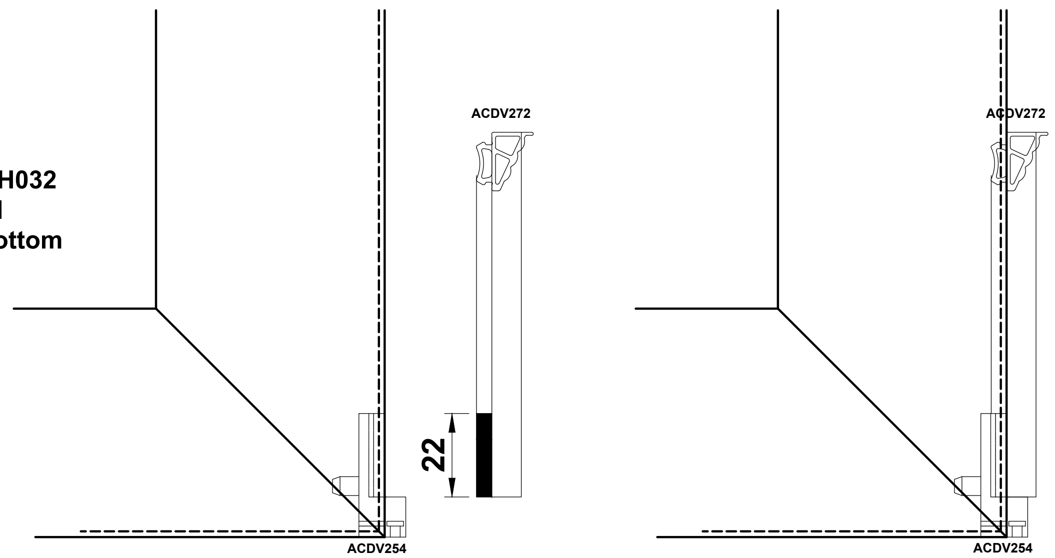


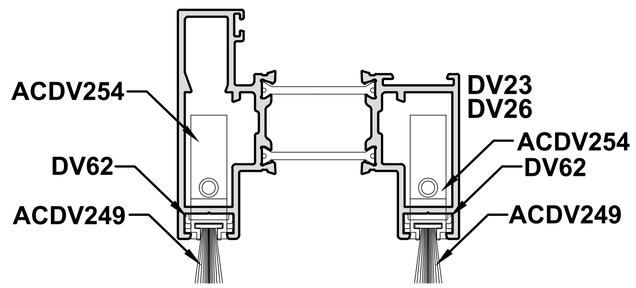
ACDV375 Corner Gasket



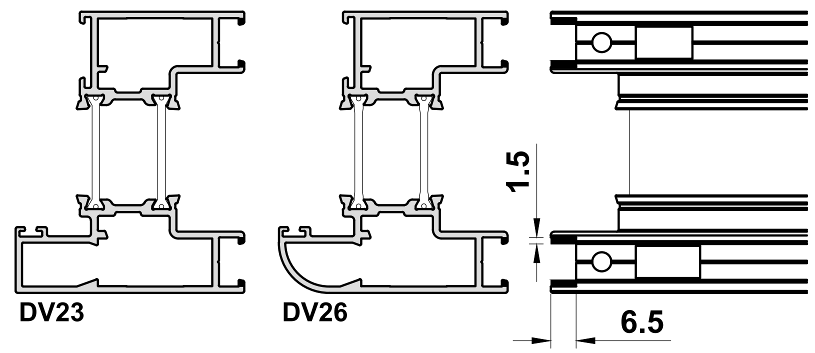
Vent Gasket Detail Where Using ACDV254





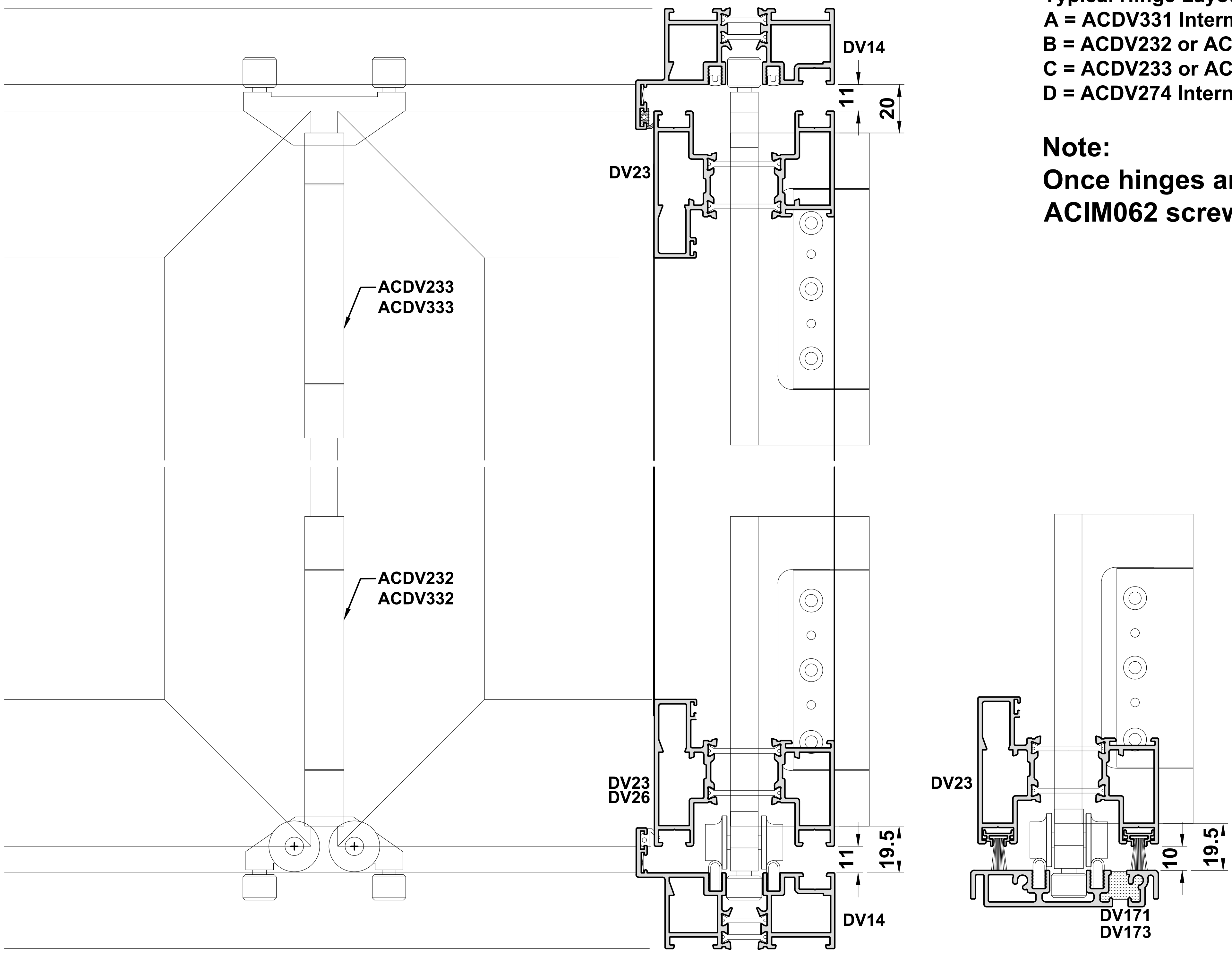


Preparation for DV62



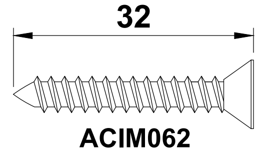
Do Not Scale From This Drawing

Hinge Location Details

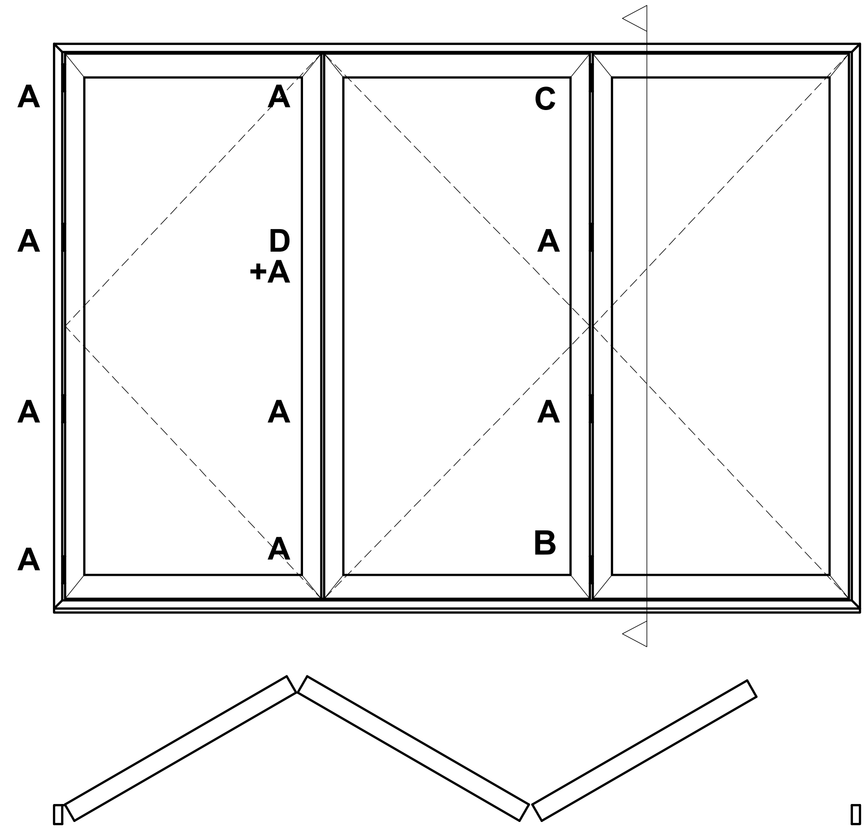


Typical Hinge Layout:
A = ACDV331 Intermediate Hinge
B = ACDV232 or ACDV332 Bottom Roller Carrier
C = ACDV233 or ACDV333 Top Guide Carrier
D = ACDV274 Internal 'D' Handle Hinge

Note:
Once hinges are set into position, secure centre hole with ACIM062 screw for permanent fixing.

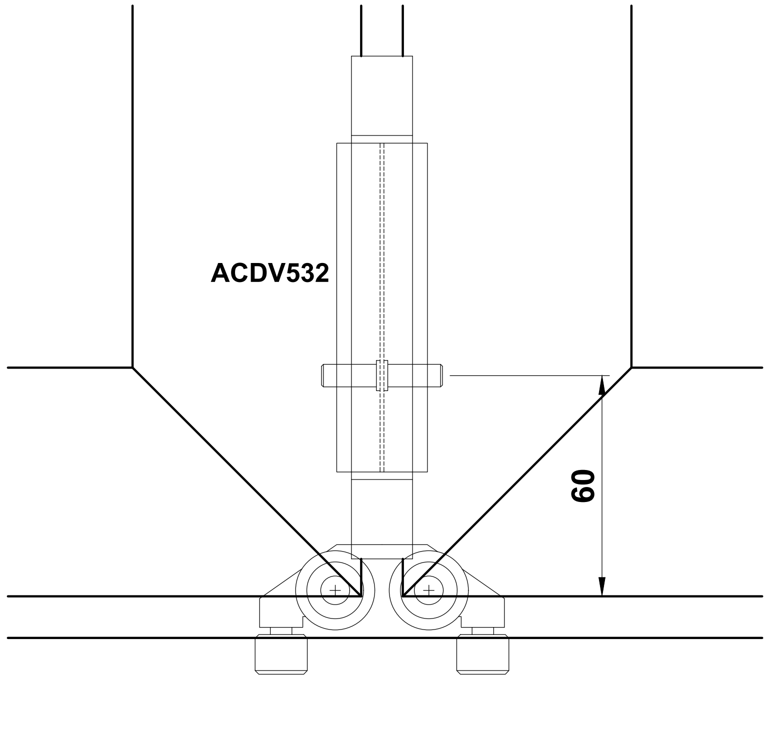


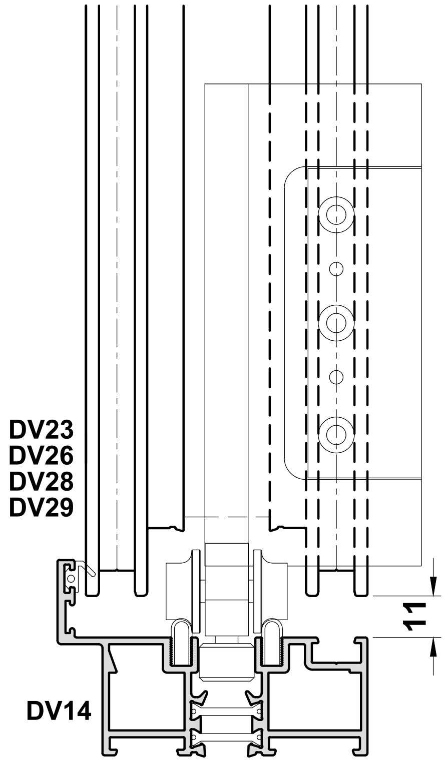
ACIM062
No.10 x 32mm Self-Tapper



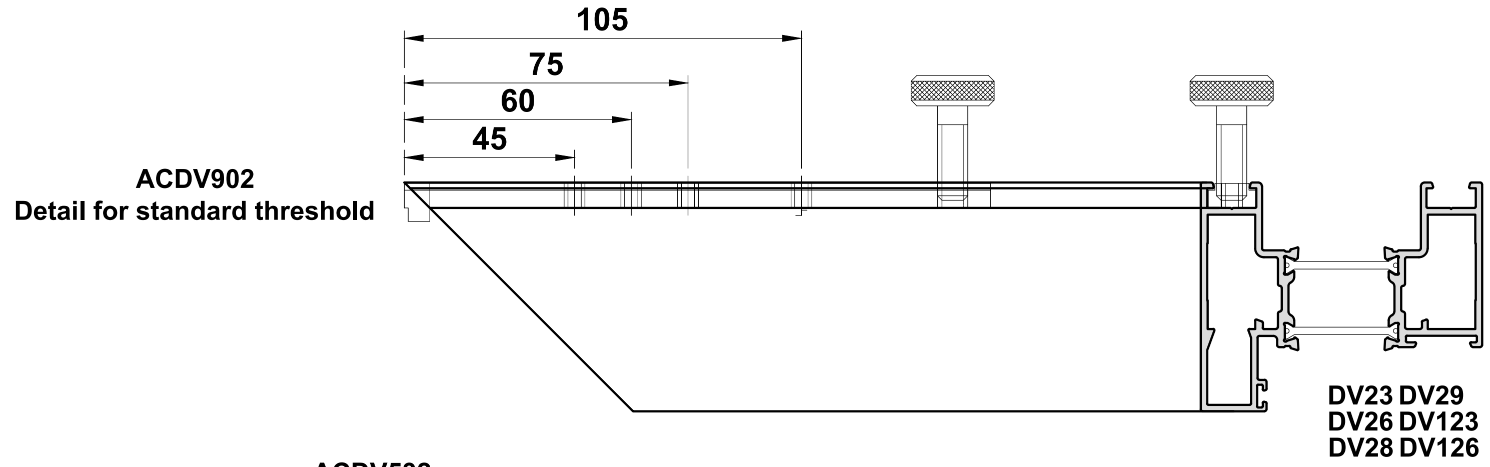
Do Not Scale From This Drawing

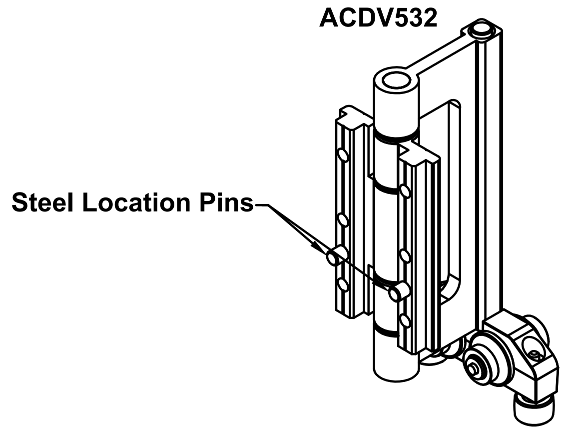
ACDV532 Hinge Location Details

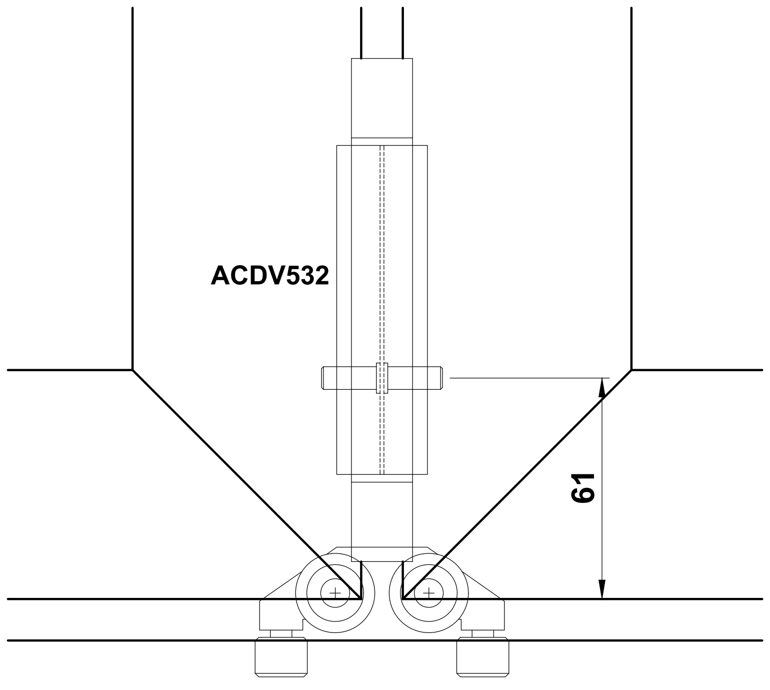


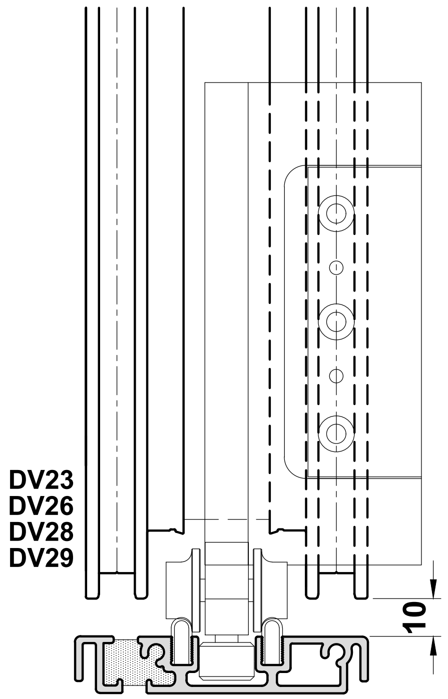


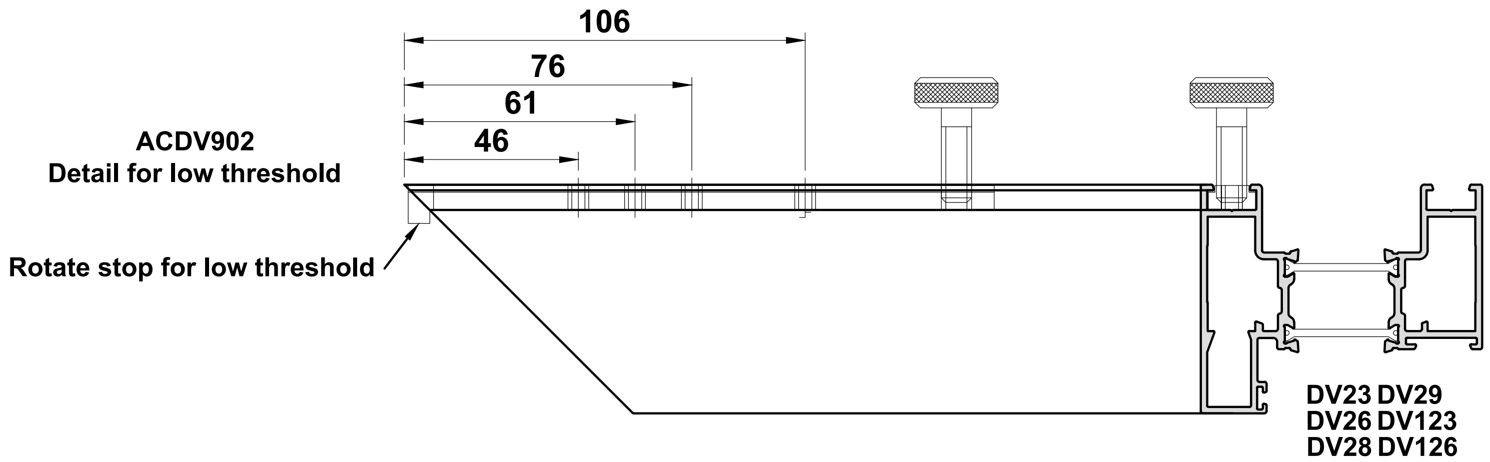
Use drill jig ACDV902 for accuracy











Do Not Scale From This Drawing

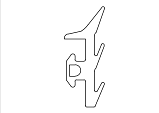
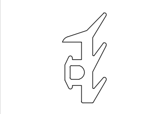
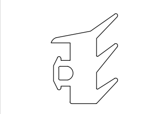
Glazing Details

INTERNALLY GLAZED

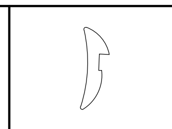
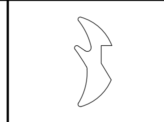
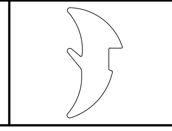
Glazing Bead	Glazing Thickness (mm)	24	28	32	34	36	38
	DV64 SLOPED	-	-	ACVG131 ACVG34	ACVG31 ACVG34	ACVG231 ACVG33	-
	DV67	-	ACVG31 ACVG34	-	-	-	-
	DV160	ACVG131 ACVG33	-	-	-	-	-
	DV161	-	-	-	ACVG131 ACVG34	ACVG31 ACVG34	ACVG231* ACVG33*
	DV166	-	-	ACVG131 ACVG34	ACVG31 ACVG34	-	-

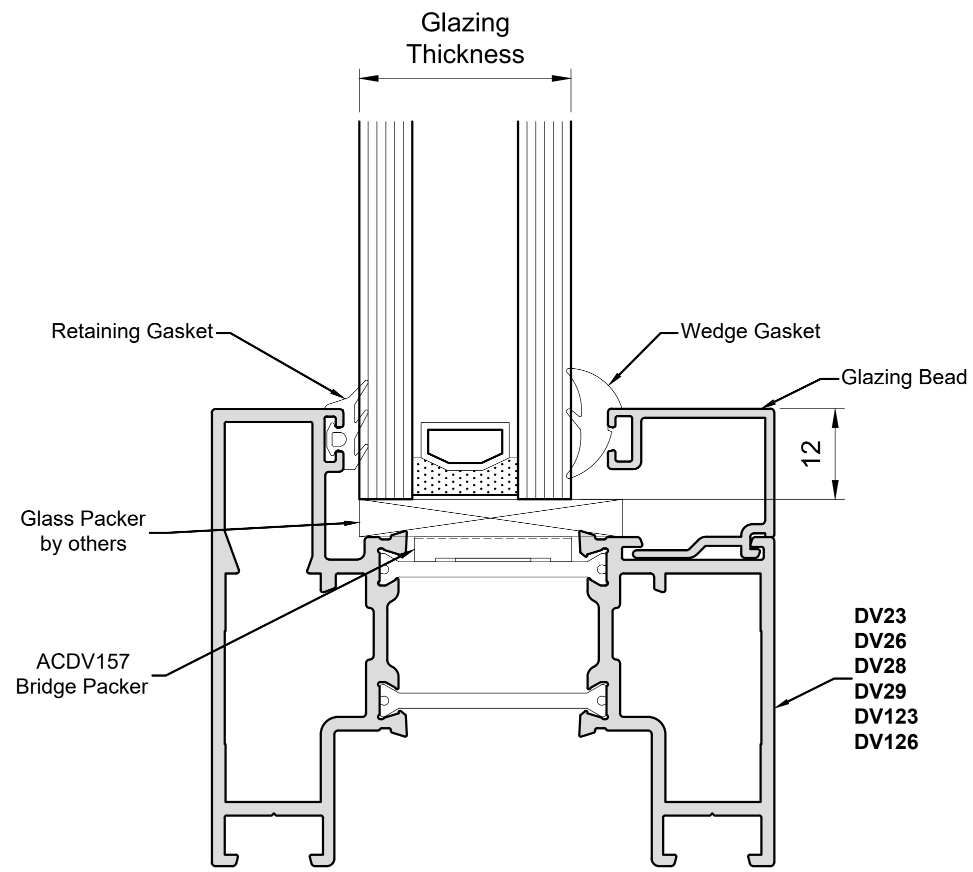
*Depending on the tolerance of the unit, 38mm glazing may require wedge gaskets internally & externally to allow the bead to locate.

Retaining Gasket

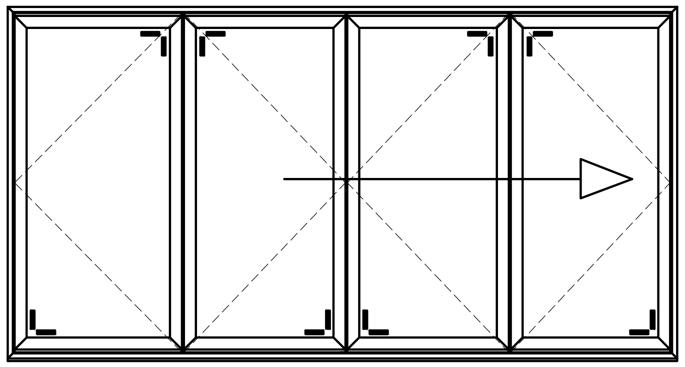
High Line	2mm		ACVG231 200m BL
High Line	3mm		ACVG31 200m BL
High Line	4mm		ACVG131 100m BL

Wedge Gasket

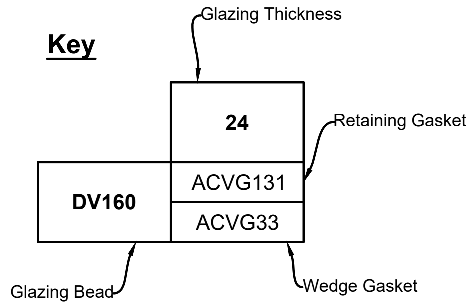
High Line	3mm		ACVG32 100m BL
High Line	4mm		ACVG33 100m BL
High Line	5mm		ACVG34 100m BL



TYPICAL TOE & HEEL LOCATIONS
Consider using ACDV295 Glass Adjusters

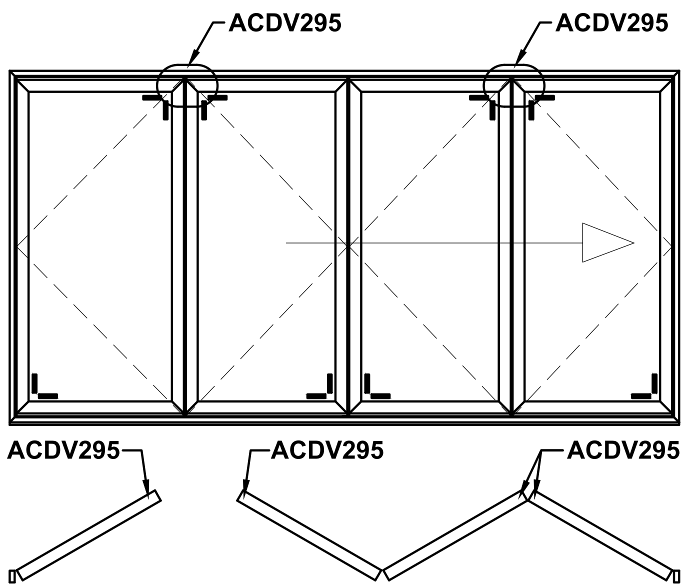


Key

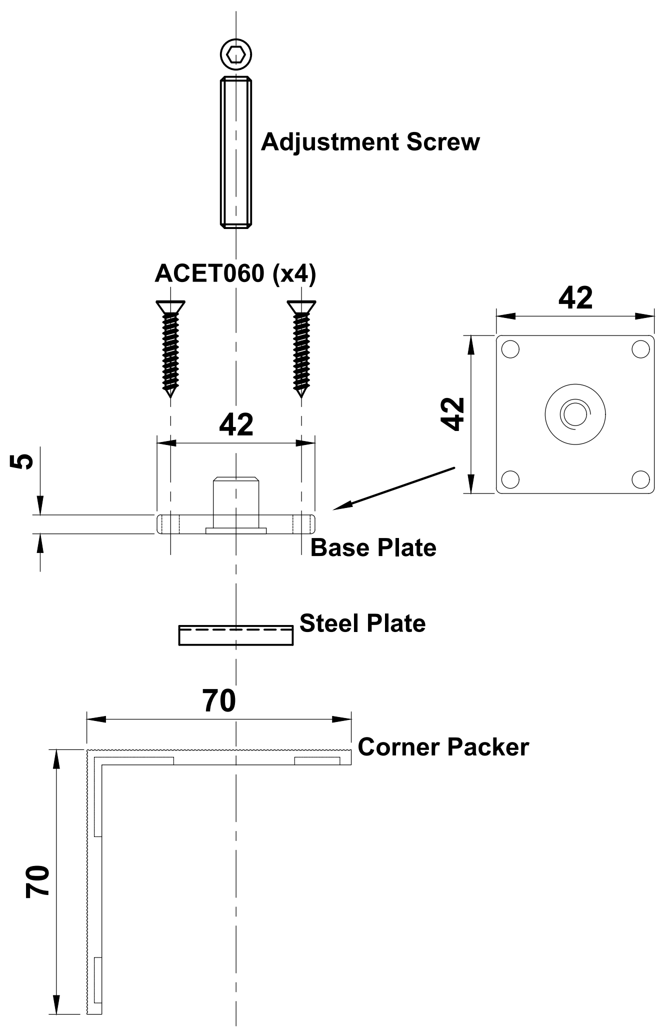


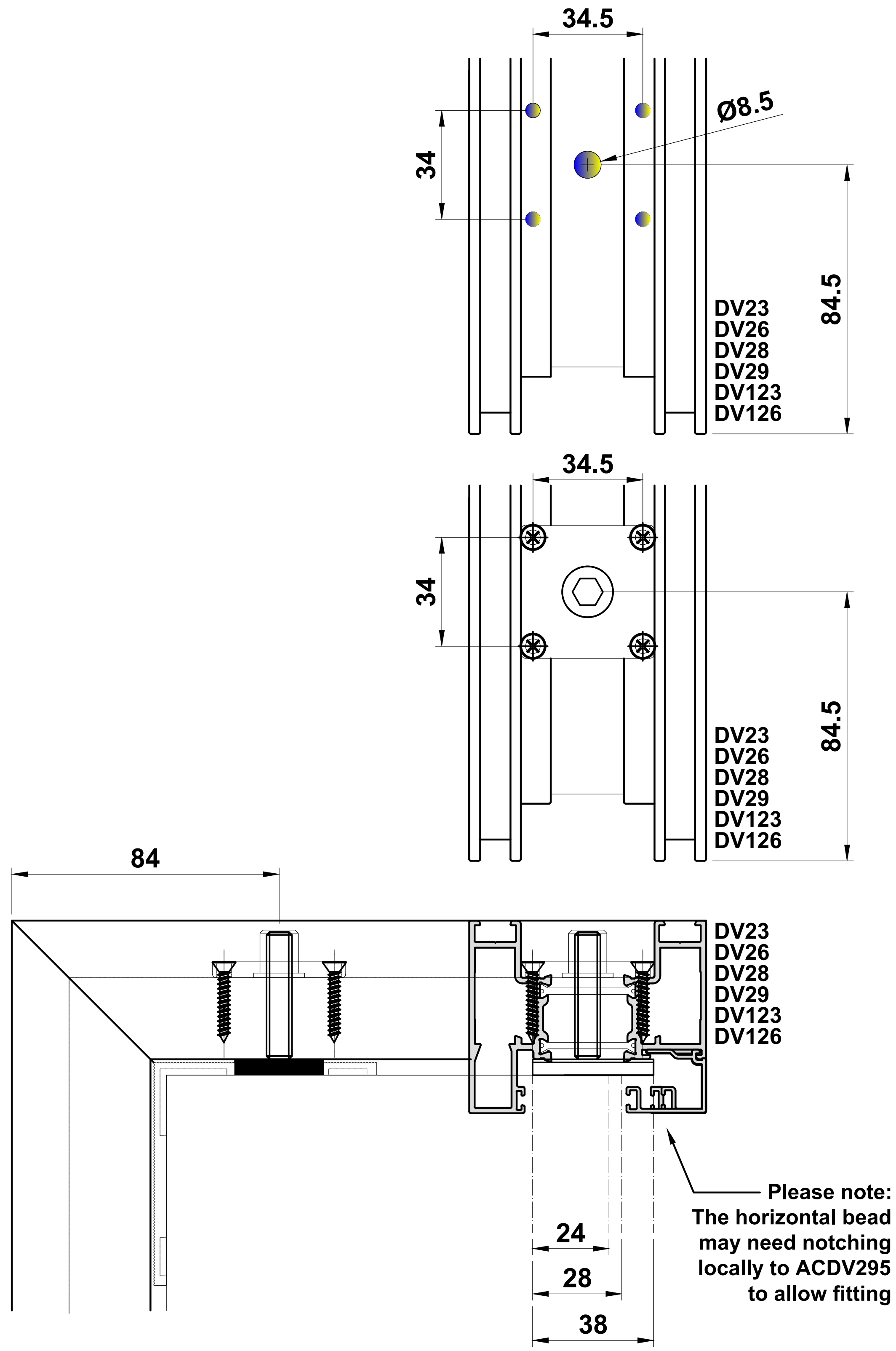
Do Not Scale From This Drawing

ACDV295 Glass Adjuster Kit



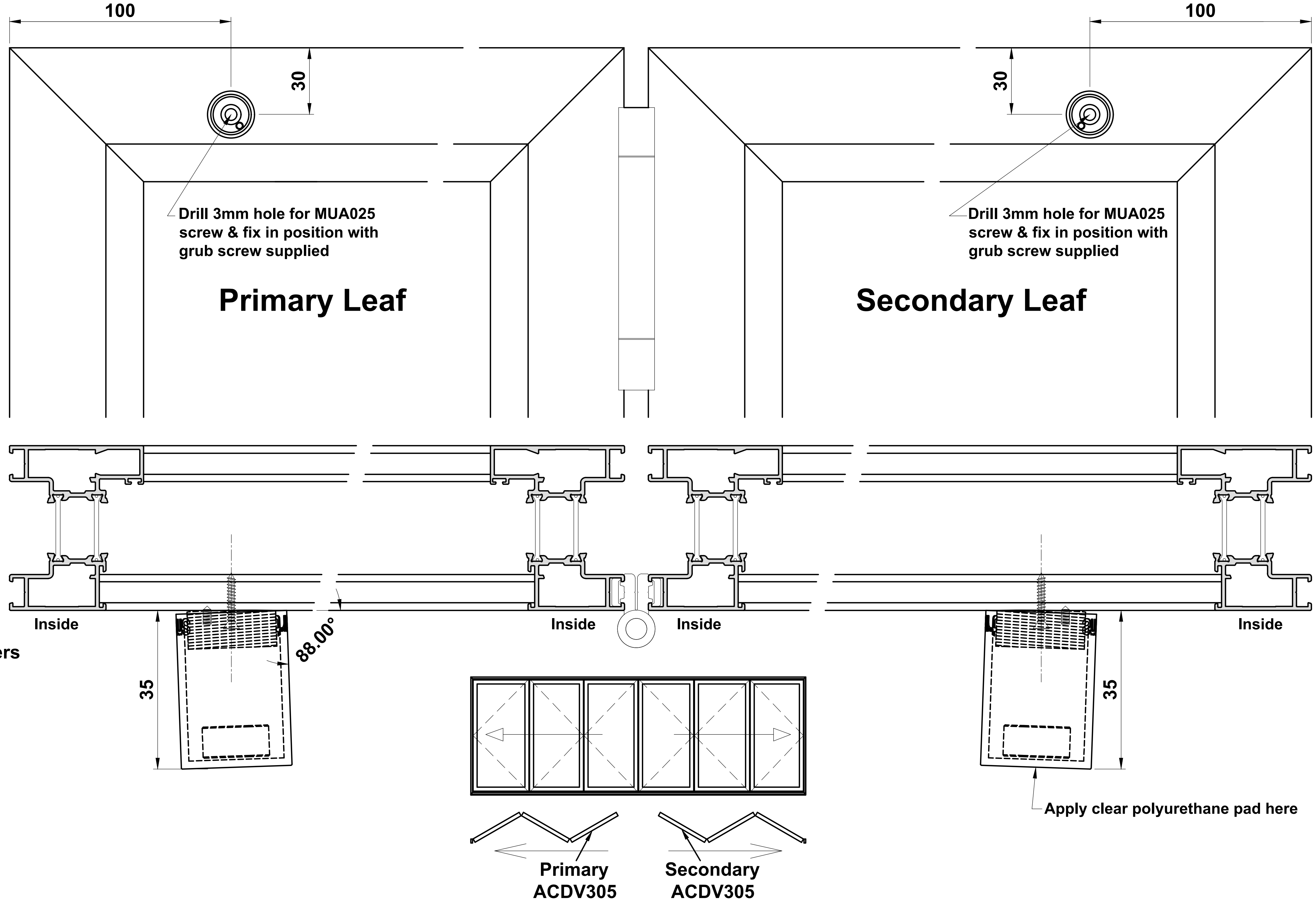
VIEW FROM ABOVE



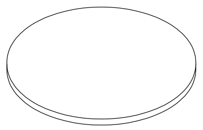


Do Not Scale From This Drawing

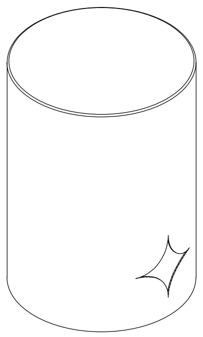
ACDV305 Fitting Details



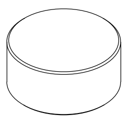
ACDV305 Kit Contains



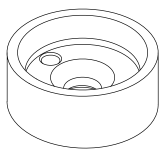
1 x Clear Polyurethane Pad



2 x 35mm Magnetic Holders



2 x Magnets

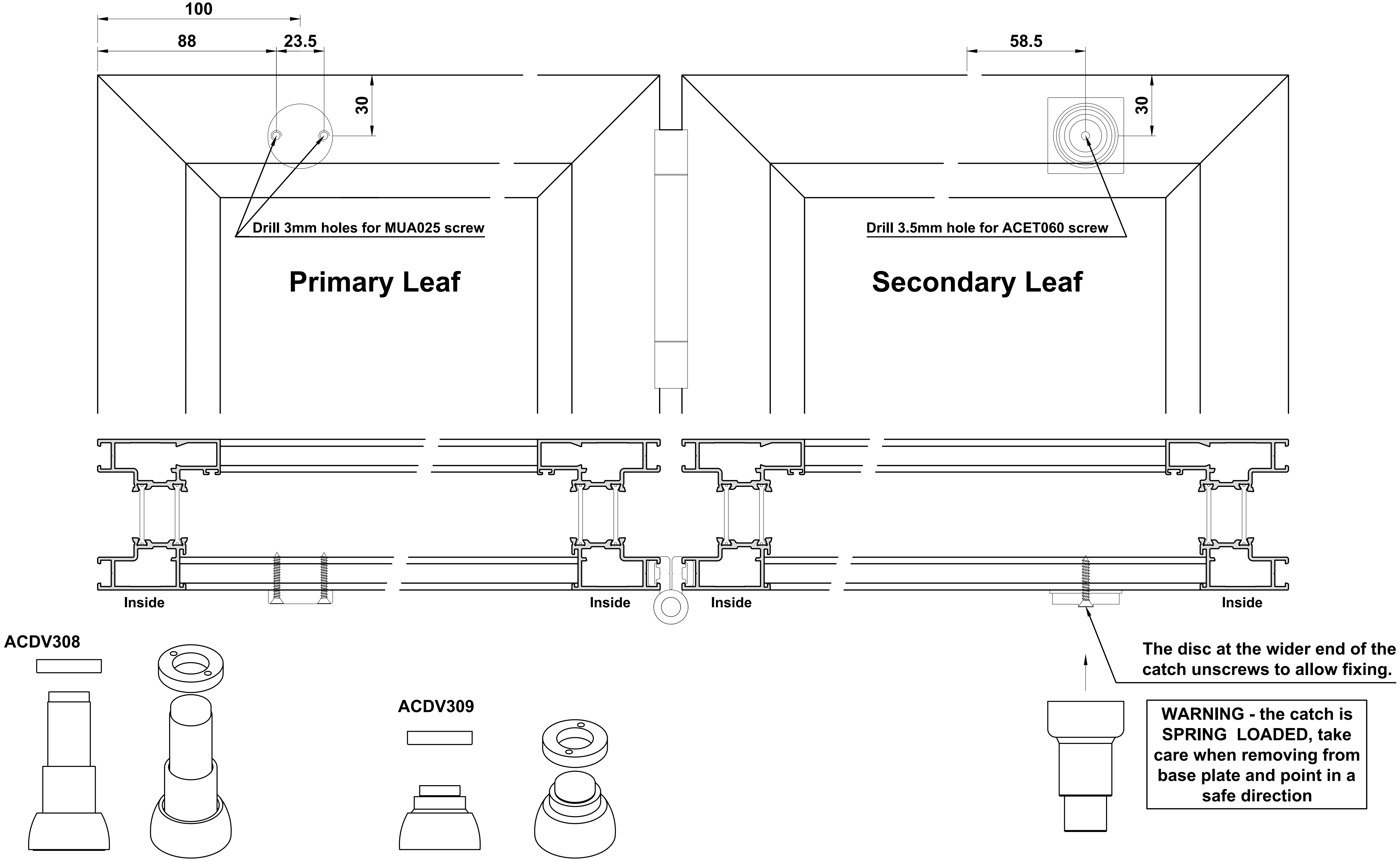


2 x Threaded Base

Do Not Scale From This Drawing

ISSUED: JUNE 2021

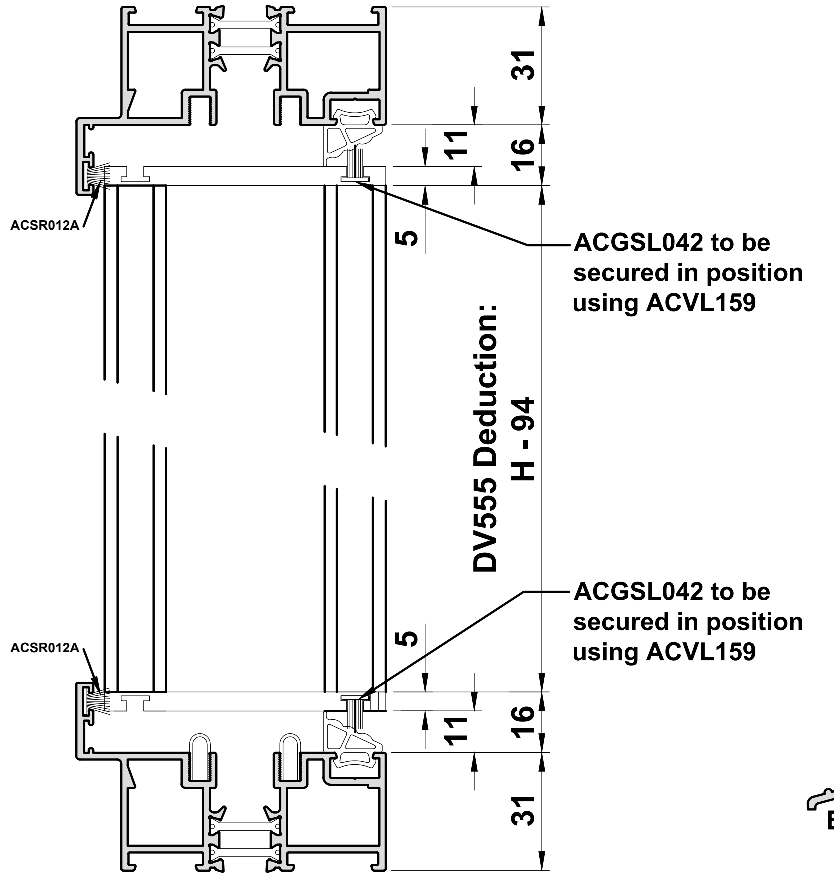
ACDV308/ACDV309 Fitting Details

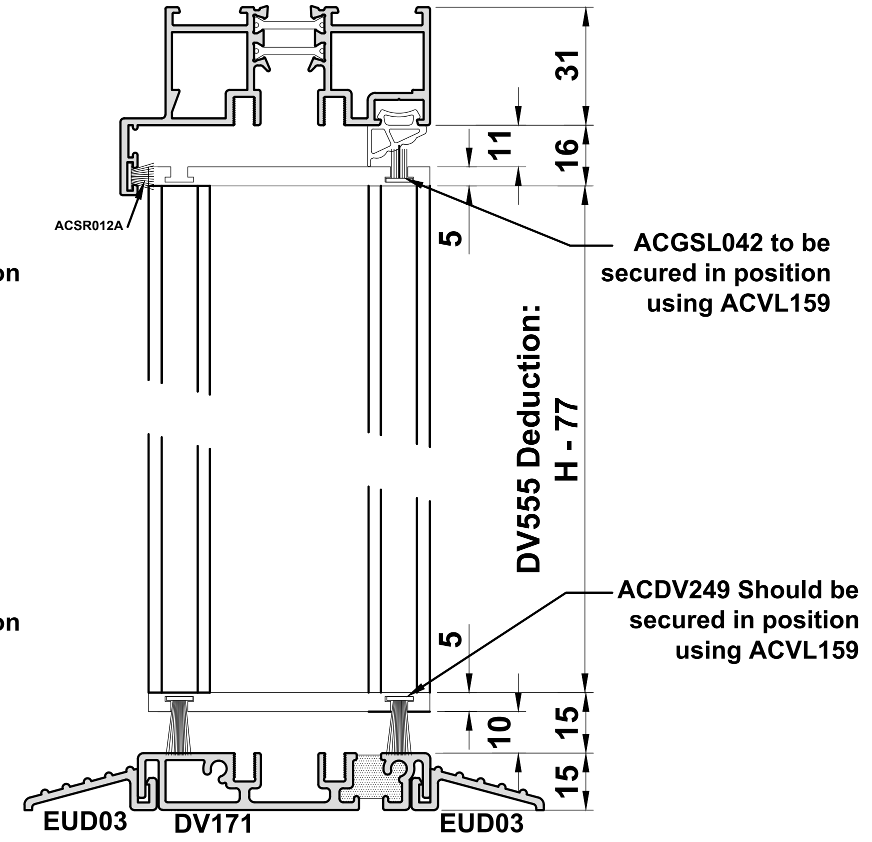


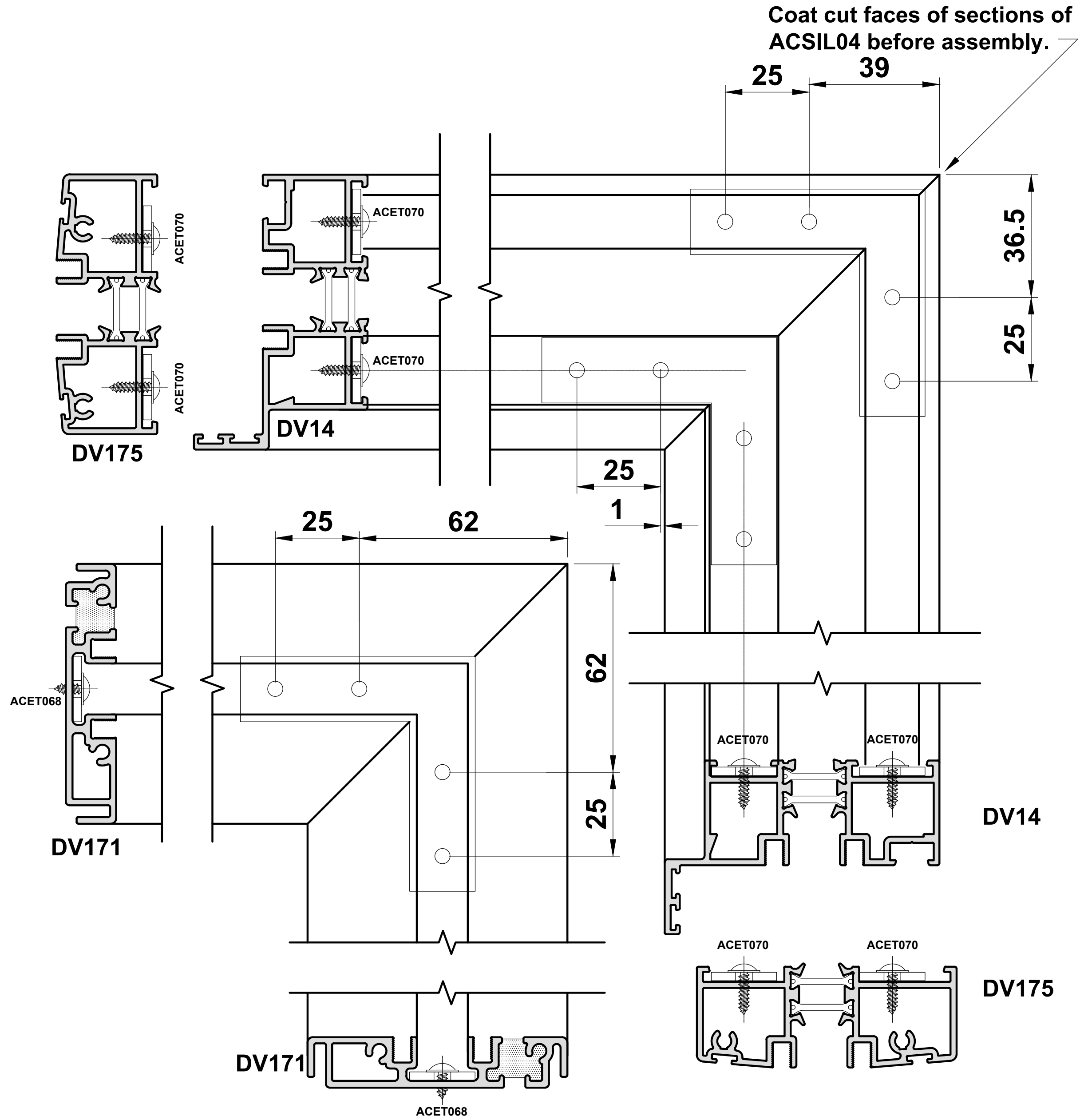
Do Not Scale From This Drawing

Outer Frame 90° Corner Assembly using ACDV552 & ACDV951

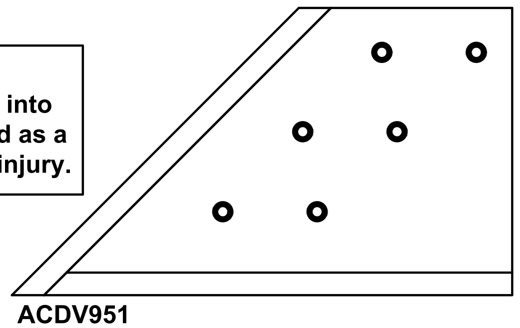
NOTE:
Where DV32 is used, ACSR012A should replace ACDV244N

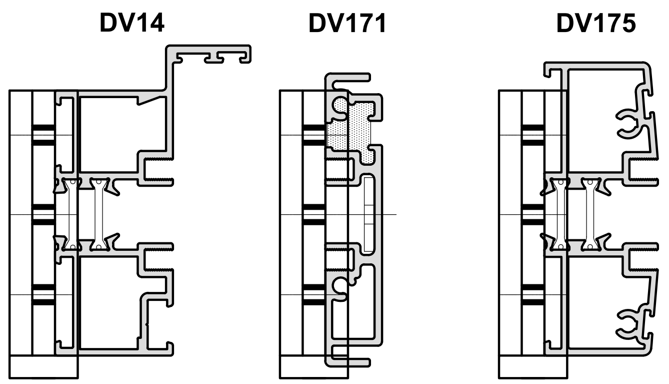






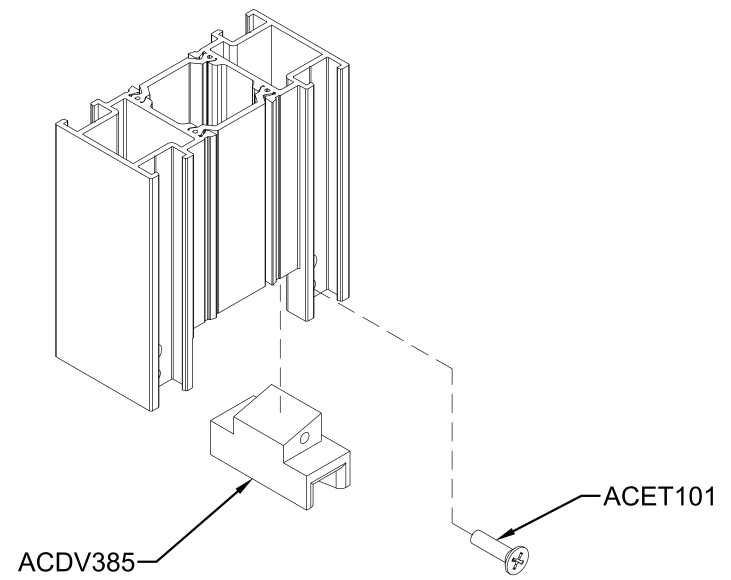
NOTE:
ACDV951 does not clamp into position and must be used as a marking jig only to avoid injury.





Do Not Scale From This Drawing

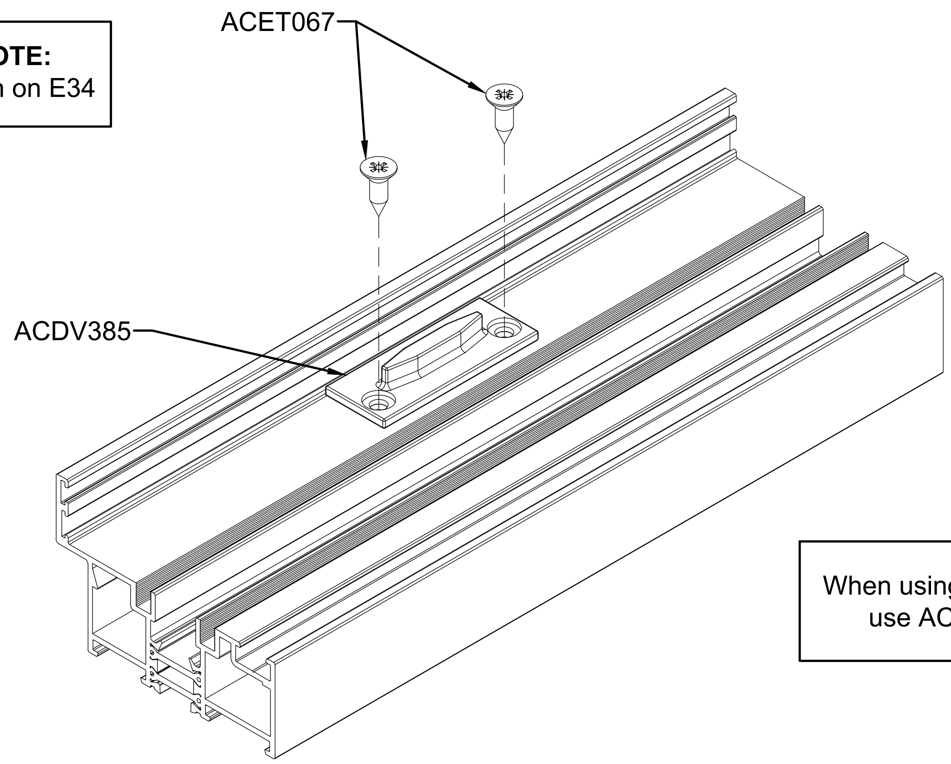
ACDV385 Guide

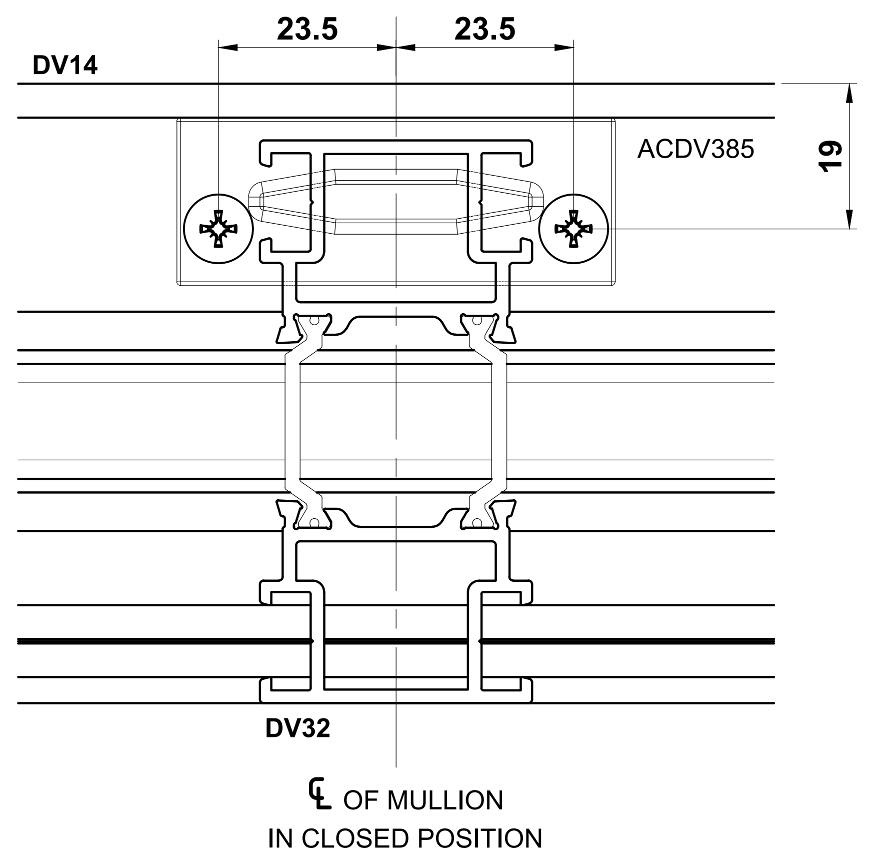


ACDV385 is only required when using DV32 floating mullion and used to prevent twisting out of outerframe.

IMPORTANT FABRICATION NOTE:
Consider pre-drilling outerframe when ACDV385 guide in threshold / jamb corner

IMPORTANT FABRICATION NOTE:
Use existing prep for DV32 as shown on E34

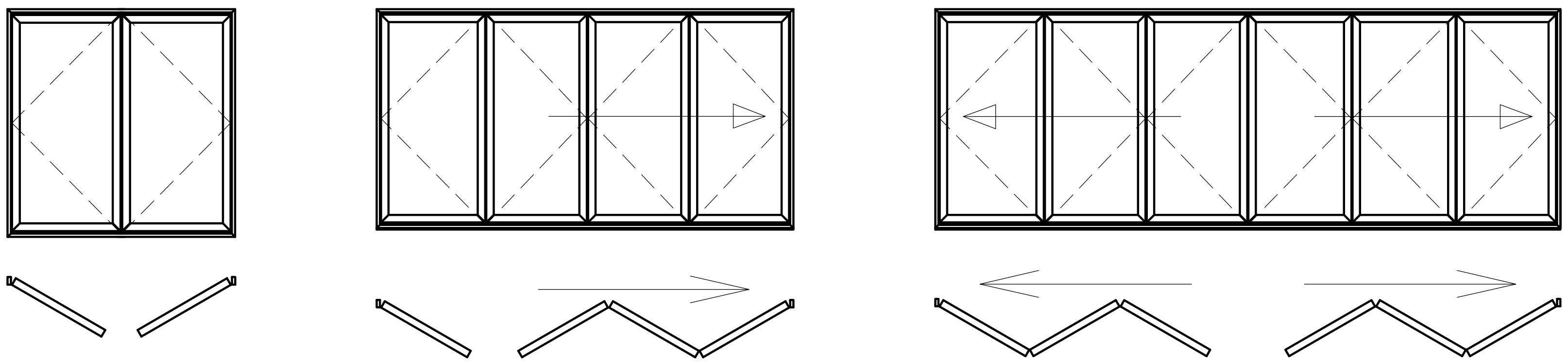


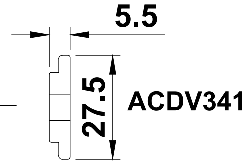


When using low threshold, only use ACDV385 at Head.

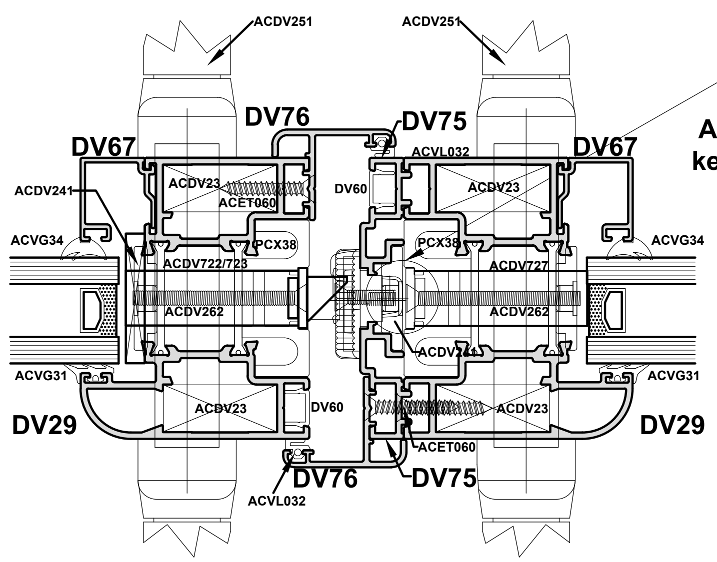
Do Not Scale From This Drawing

PAS24:2016 Double Door Reinforcement

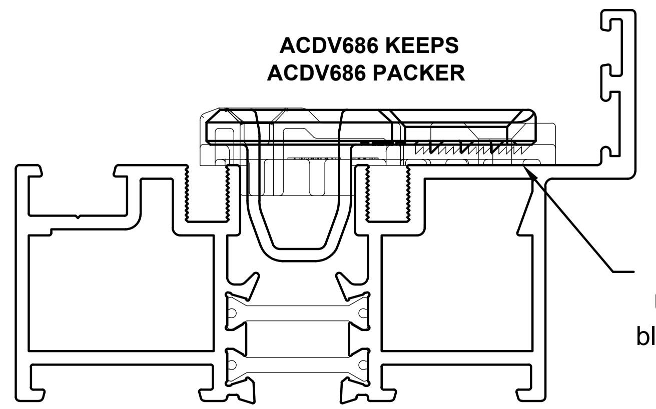




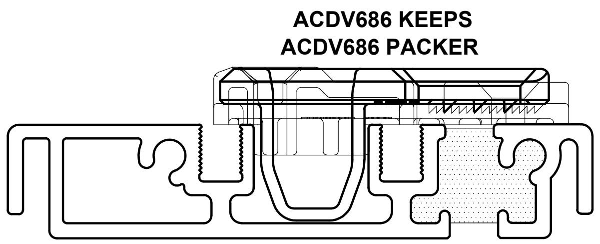
ACDV341 aluminium fixing plate to keep, this will be fitted behind DV75 and a replacement of ACDV241.

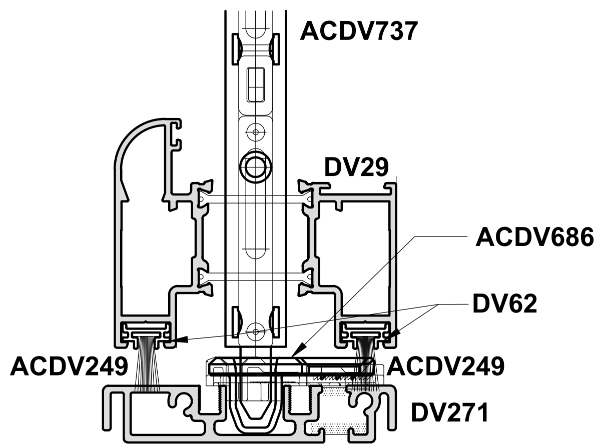


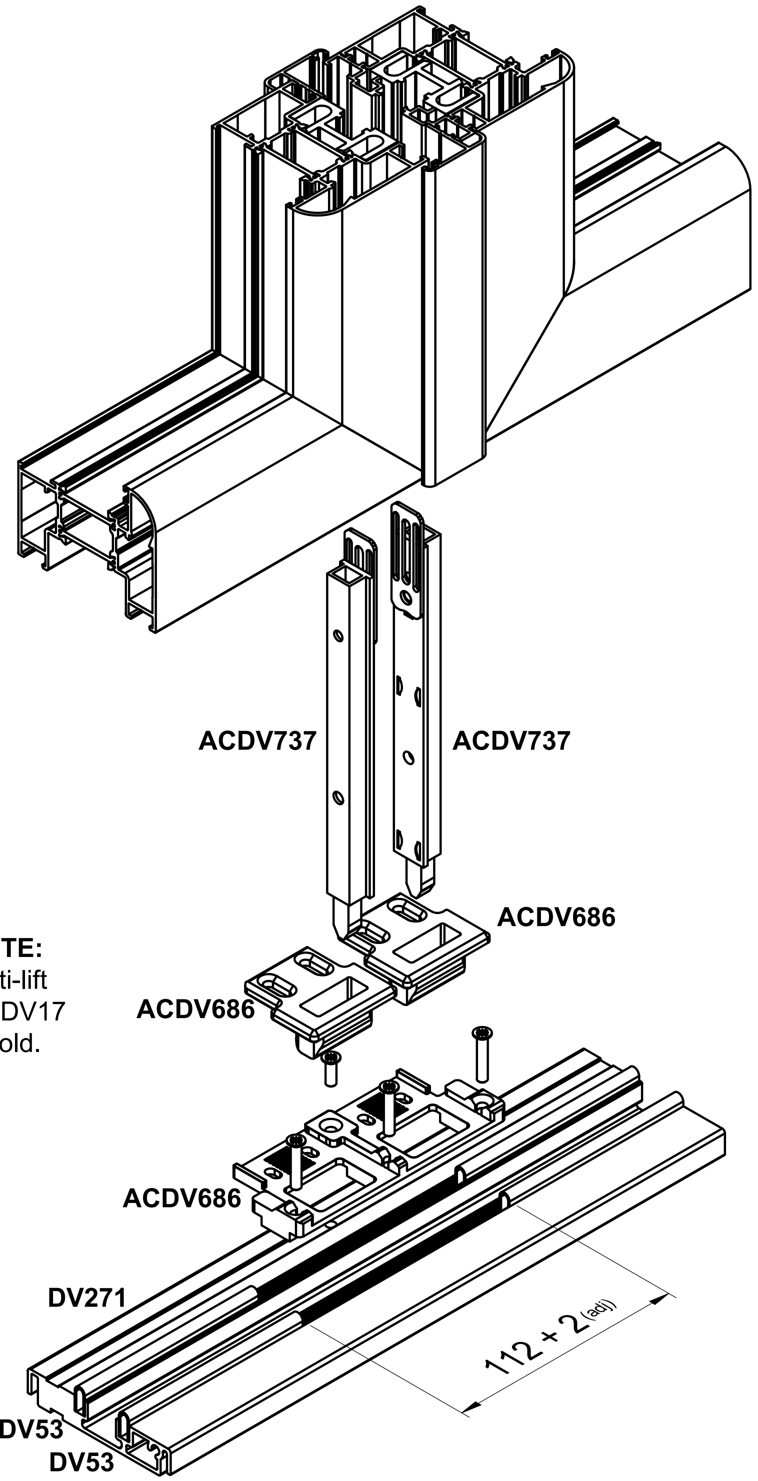
IMPORTANT NOTE:
Fix DV75 at 200mm centres and either side of locking & ACDV341 locations



IMPORTANT NOTE:
Use ACDV081 anti-lift block when DV14 / DV17 is used as threshold.

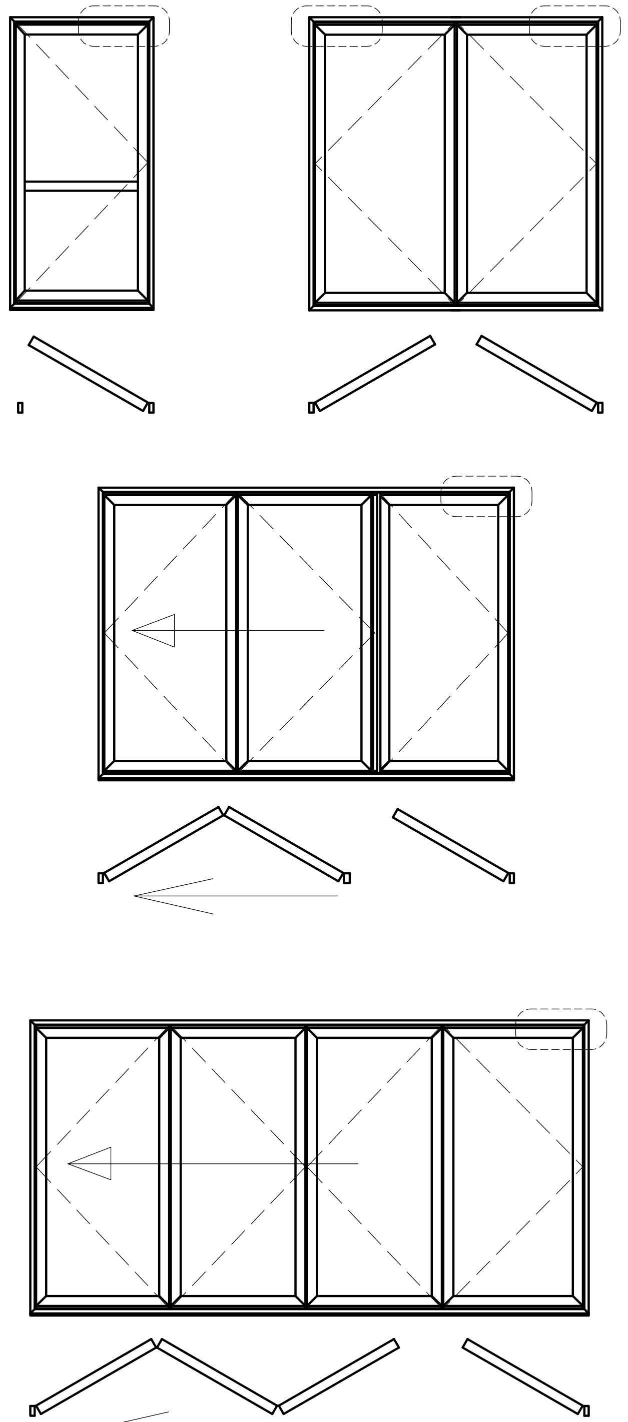


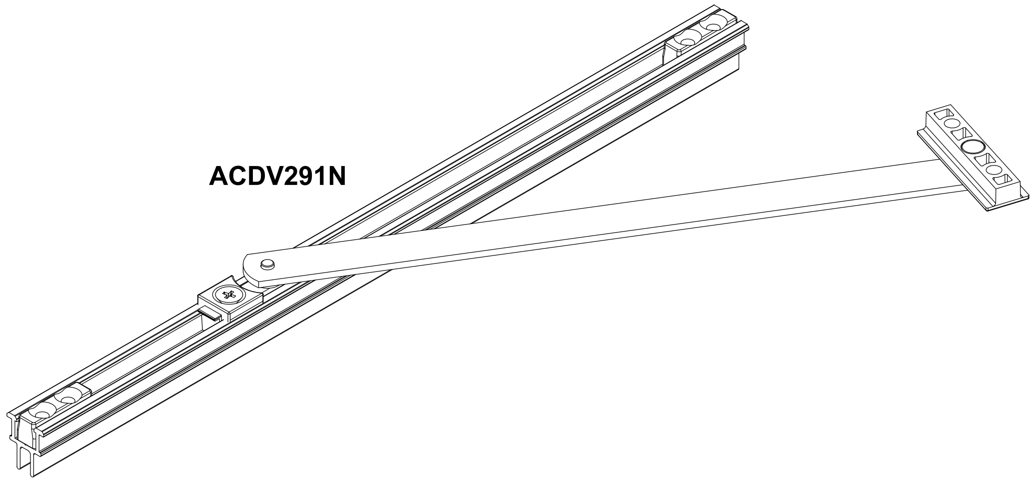




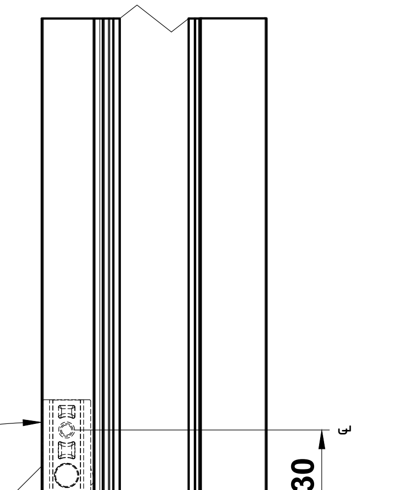
ACDV291N Restrictor

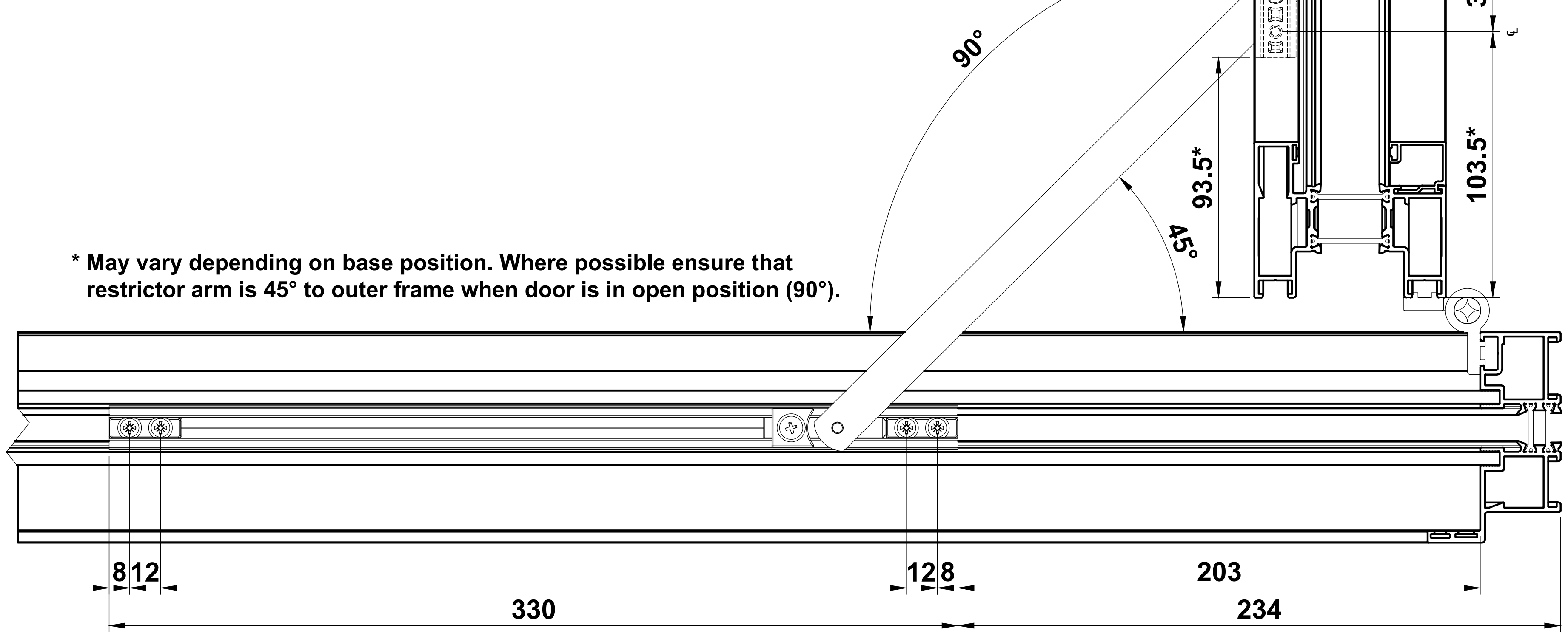
Please note.
ACDV291N restrictor stay can only be used on single or double swing door applications, as shown below.





Viewed From Bottom





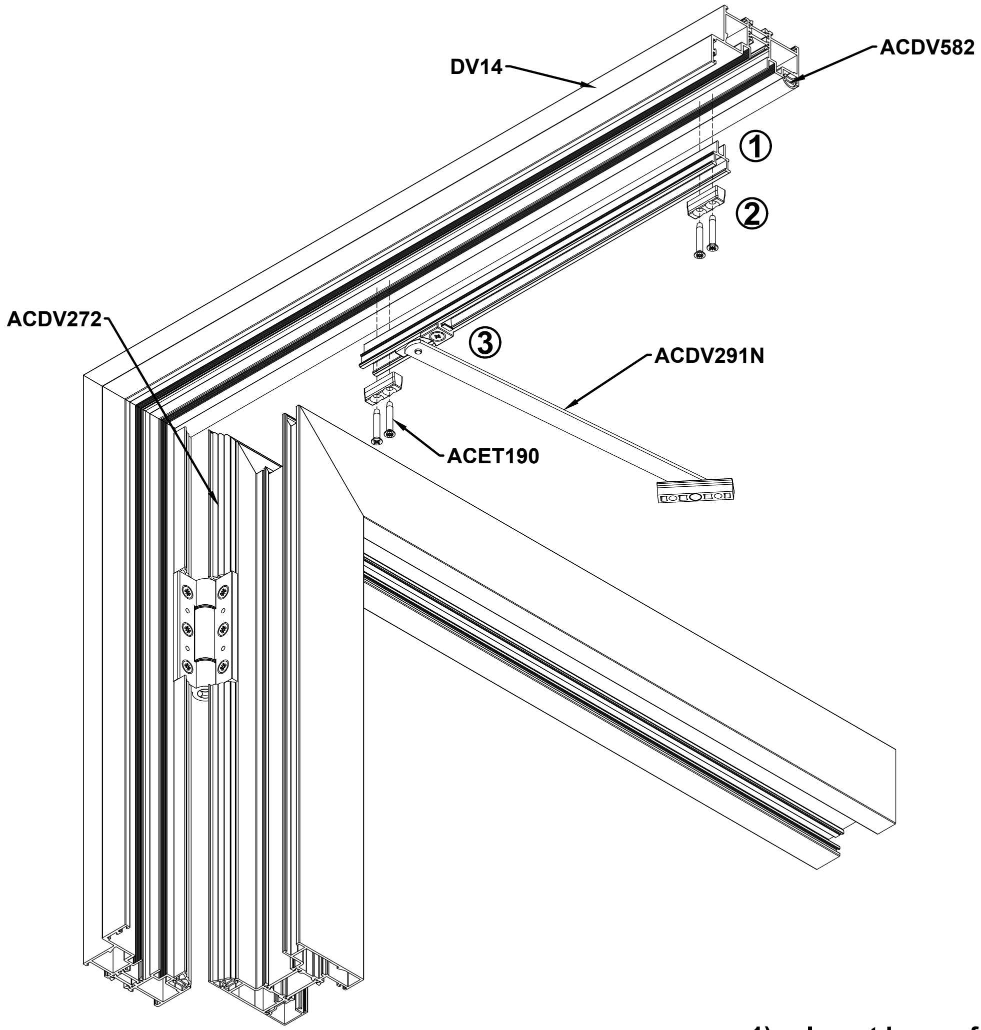
* May vary depending on base position. Where possible ensure that restrictor arm is 45° to outer frame when door is in open position (90°).

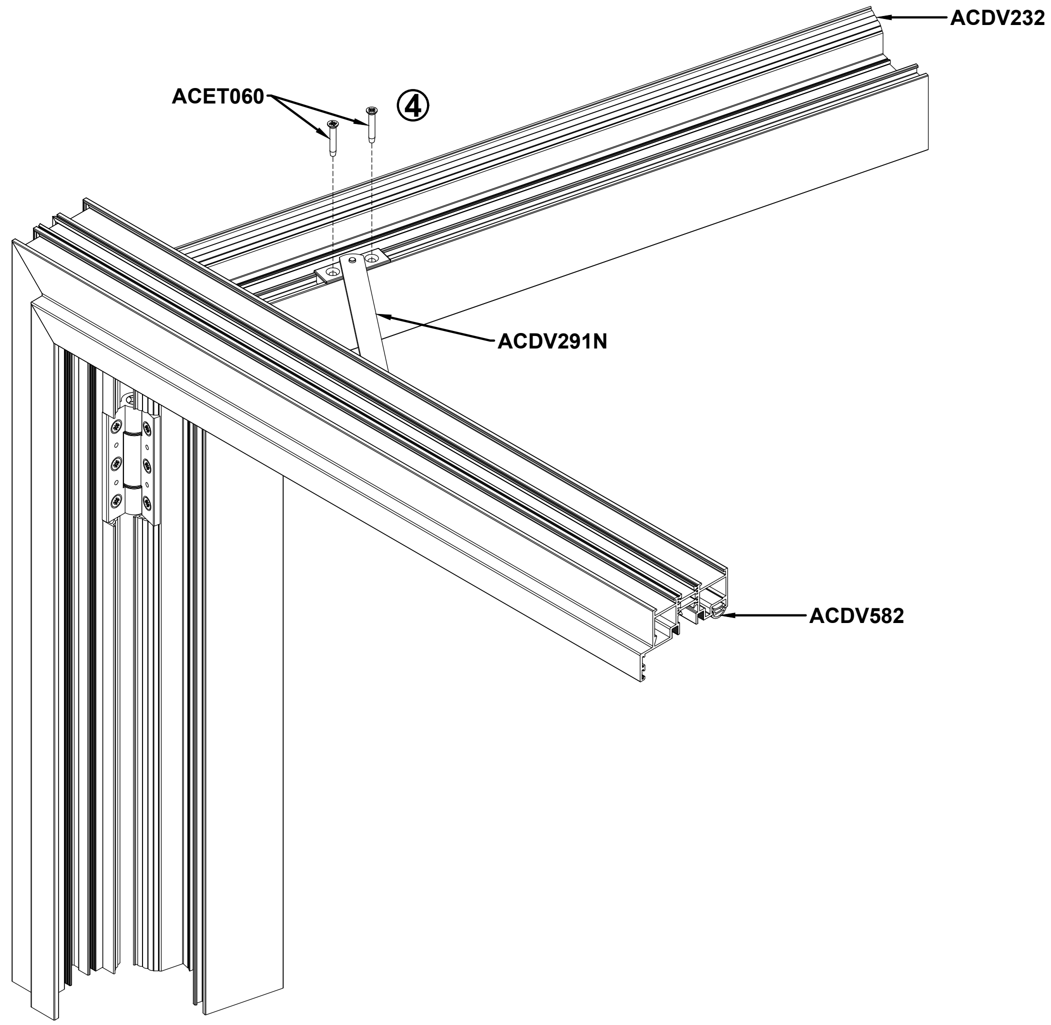
Further fitting details on next page

Do Not Scale From This Drawing

ACDV291N Restrictor

Please Note
Door needs to be closed slightly in order to install both screws as shown below.





1) Insert base of ACDV291N into polyamide channel as shown.

2) Use 4 x ACET190 polyamide screws to fix the door stops and base in place.

   Note: if fixed before door is installed 2 x ACET190 screws (1 each end) can be substituted for 2 x ACDV264 machine screws and 2 x ACDV241 fixing plates to create a stronger fixing.

3) Ensure components move freely in channel. If required, apply some ACMX09763 Teflon lubrication spray.

4) Adjust door leaf to open at 90°. Once in place insert the restrictor bracket into the internal gasket channel on sash as shown. Spot and drill 2 x Ø3mm holes. Close the door slightly and then fix in place using 2 x ACET060 self tapping screws.

Section F

F DV

Sawing Tables - OPEN OUT

Type 1e with Rebated Threshold.. F03
Type 1e with Low Threshold.. F04
Type 2e with Rebated Threshold.. F05
Type 2e with Low Threshold.. F06
Type 3e with Rebated Threshold.. F07
Type 3e with Low Threshold.. F08
Type 4e with Rebated Threshold.. F09
Type 4e with Low Threshold.. F10
Type 5e with Rebated Threshold.. F11
Type 5e with Low Threshold.. F12
Type 6e with Rebated Threshold.. F13
Type 6e with Low Threshold.. F14
Type 7e with Rebated Threshold.. F15
Type 7e with Low Threshold.. F16
Type 8e with Adjustable Jamb and Rebated Threshold............... F17
Single Door with Rebated Threshold.. F18
Single Door with Low Threshold.. F19
Double Swing Door with Rebated Threshold............................... F20
Double Swing Door with Low Threshold...................................... F21
Double Slide Door with Rebated Threshold................................. F22
Double Slide Door with Low Threshold.. F23
3/2 Door with Rebated Threshold... F24
3/2 Door with Low Threshold... F25
4/1 Door with Rebated Threshold... F26
4/1 Door with Low Threshold... F27

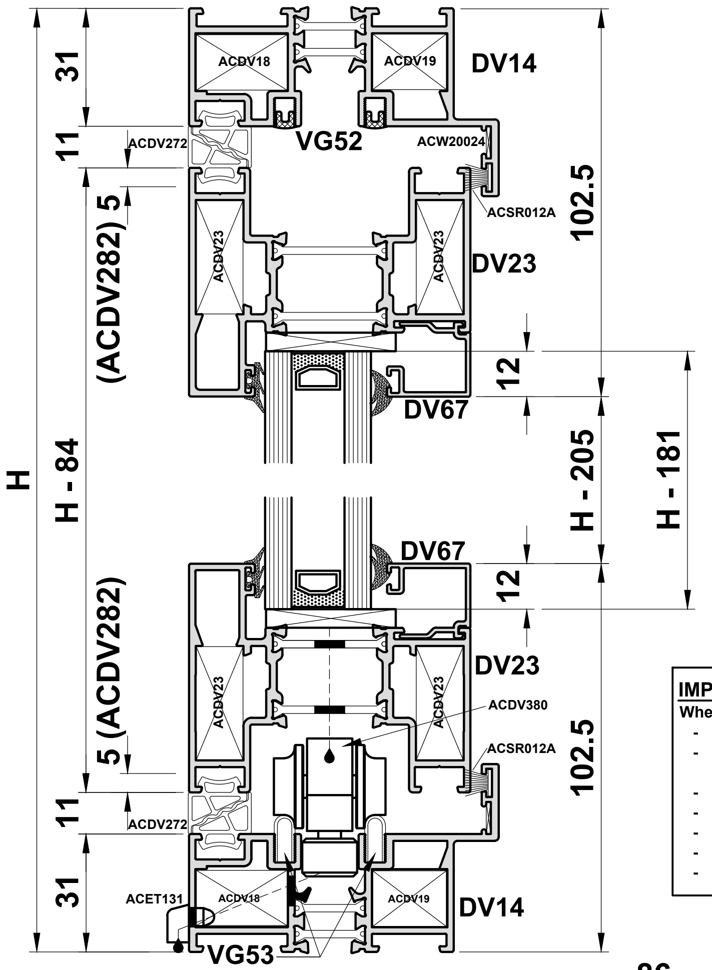
Section F

F DV

Sawing Tables - OPEN IN

Type 1i with Rebated Threshold.. F30
Type 1i with Low Threshold... F31
Type 2i with Rebated Threshold.. F32
Type 2i with Low Threshold... F33
Type 3i with Rebated Threshold.. F34
Type 3i with Low Threshold... F35
Type 4i with Rebated Threshold.. F36
Type 4i with Low Threshold... F37
Type 5i with Rebated Threshold.. F38
Type 5i with Low Threshold... F39
Type 6i with Rebated Threshold.. F40
Type 6i with Low Threshold... F41
Type 7i with Rebated Threshold.. F42
Type 7i with Low Threshold... F43
Single Door with Rebated Threshold.. F44
Single Door with Low Threshold... F45
Double Swing Door with Rebated Threshold................................ F46
Double Swing Door with Low Threshold....................................... F47
Double Slide Door with Rebated Threshold................................. F48
Double Slide Door with Low Threshold.. F49
3/2 Door with Rebated Threshold.. F50
3/2 Door with Low Threshold... F51
4/1 Door with Rebated Threshold.. F52
4/1 Door with Low Threshold... F53

Cutting Information



PROFILE CUTTING SCHEDULE

Profile		Qty		Length
DV14		2		W
DV14		2		H
DV23		6		W/3-52
DV23		6		H-84
DV38		1		H-94
DV76		2		H-84
Glazing Bead		6		W/3-139.5
Glazing Bead		6		H-205
DV60		4		H-62
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84
PCX38		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

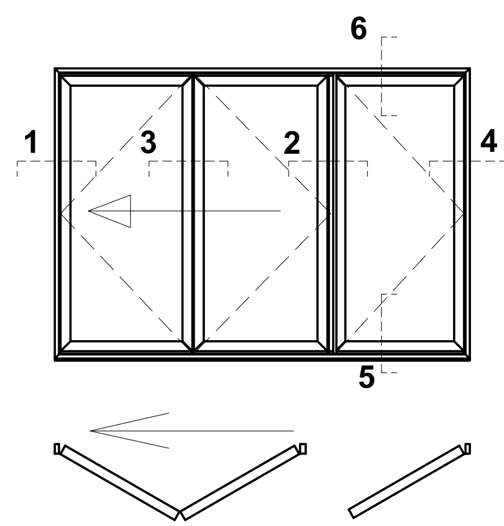
GLASS SIZES 3 X	W/3 - 149.5
	H - 181

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

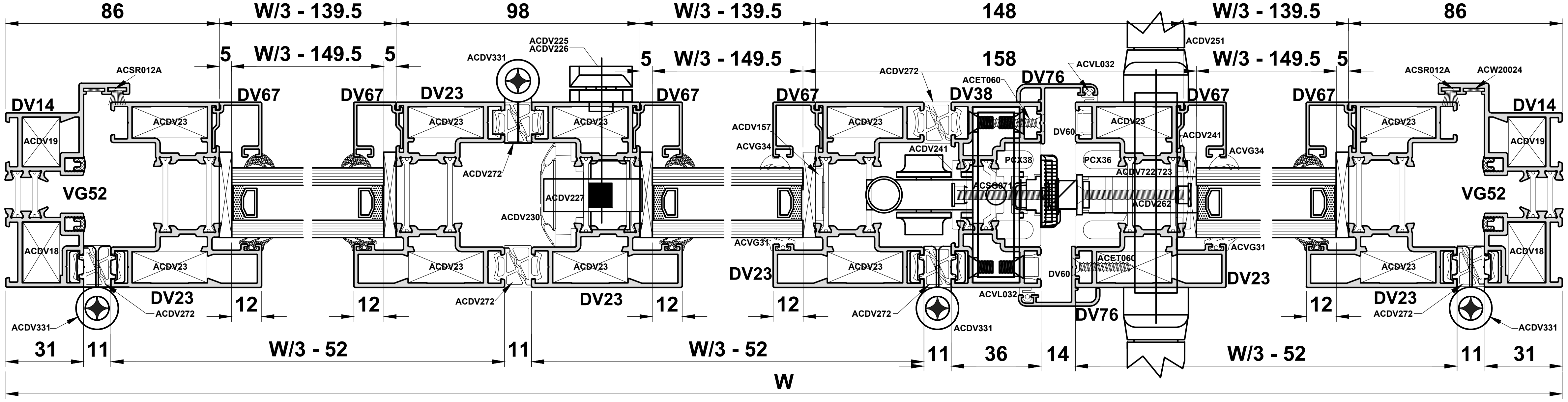
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	15	INTERMEDIATE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV272	4 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	24	SCREW FOR DV76 & ACDV282
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	6 x (W/3-149) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ENDCAPS
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Type 1e

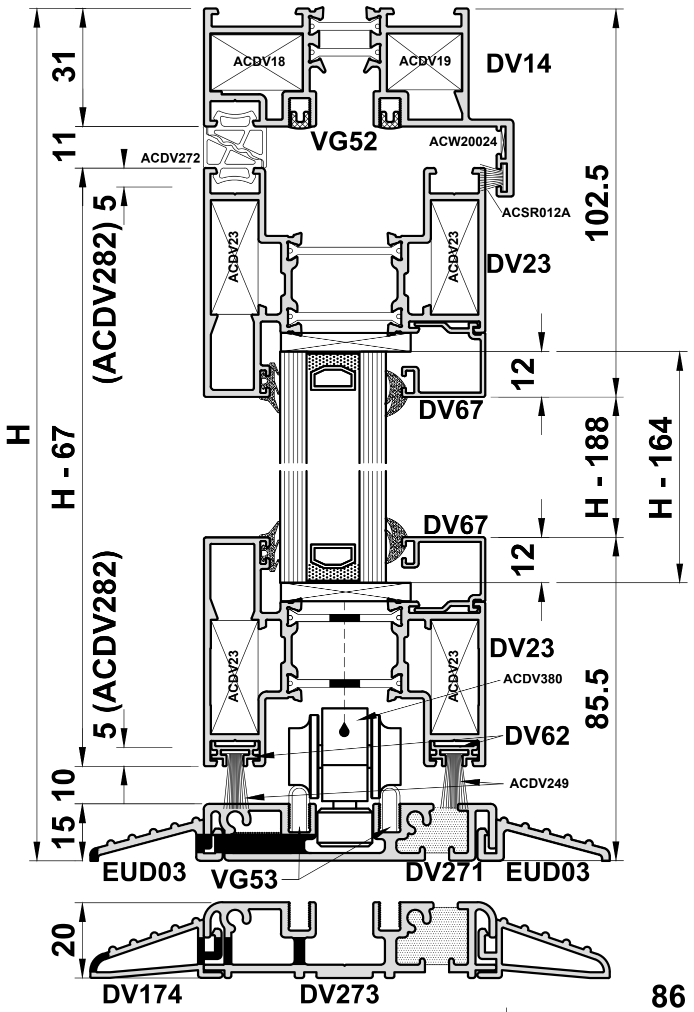


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



DV14		1		W	
DV14		2		H	
DV271		1		W-66	
EUD03		1		W-66	
EUD03		1		W-103	
DV23		6		W/3-52	
DV23		6		H-67	
DV38		1		H-77	
DV76		2		H-67	
DV62		2		W/3-58.5	
DV62		4		W/3-65	
Glazing Bead		6		W/3-138.5	
Glazing Bead		6		H-188	
DV60		4		H-46	
VG52		2		W-62	
VG52		4		H-46	
VG53		2		W-62	
PCX36		1		H-67	
PCX38		1		H-67	

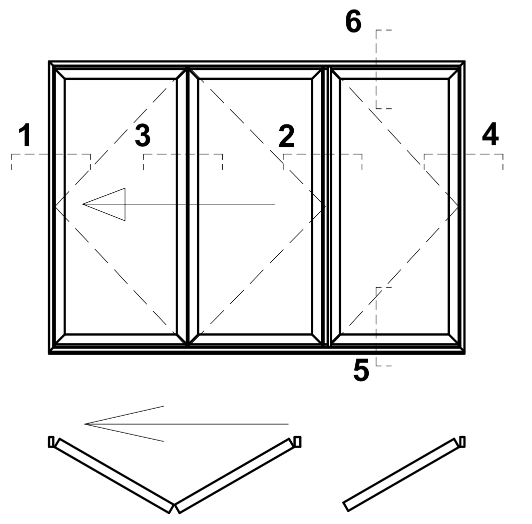
PROFILE CUTTING SCHEDULE (DV273)

DV273		1		W-66	
DV174		1		W-66	
DV174		1		W-103	
DV23		6		H-72	
DV38		1		H-82	
DV76		2		H-72	
Glazing Bead	or	6		H-159	H-193
DV60		4		H-66	
PCX36		1		H-72	
PCX38		1		H-72	

Note: PCX15 required for leaf heights over 2285mm.

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV271/173	2	THRESHOLD ENDCAP
ACDV23	24	CLEAT FOR DV23
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	15	INTERMEDIATE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV249	6 x (W/3-51) + 2 x (42)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV272	2 x (W-62) 12 x (H-46)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV284	2	ACDV380 & ACDV281 ISOLATOR
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	24	SCREW FOR DV76 & ACDV282
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	6 x (W/3-149) + 6 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACSR012A	2 x 47mm	WOOLPILE FOR ENDCAPS
ACSR012A	1 x (W-90) 2 x (H-65)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Type 1e

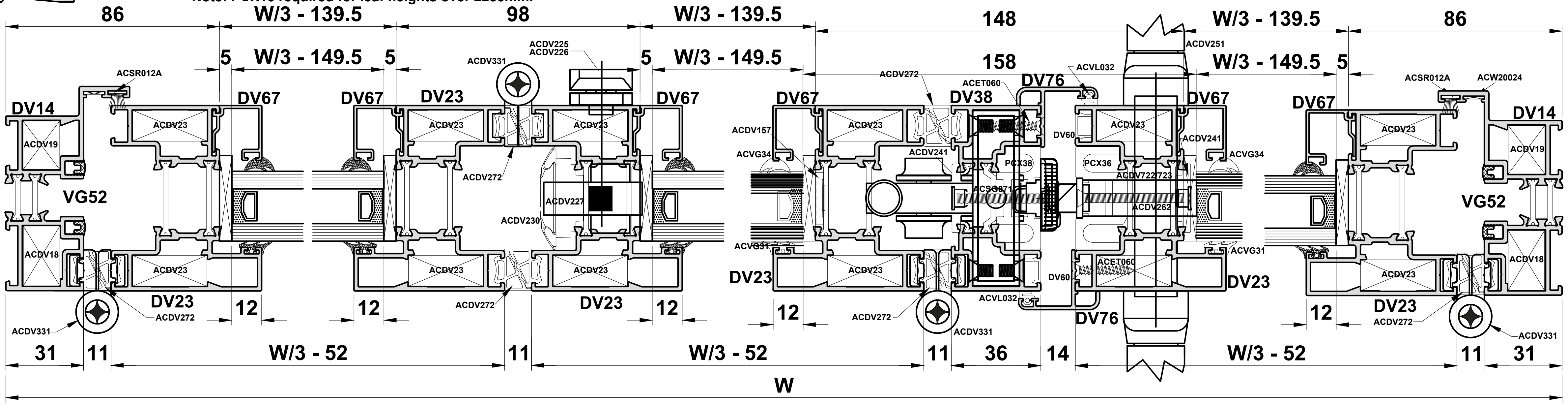


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

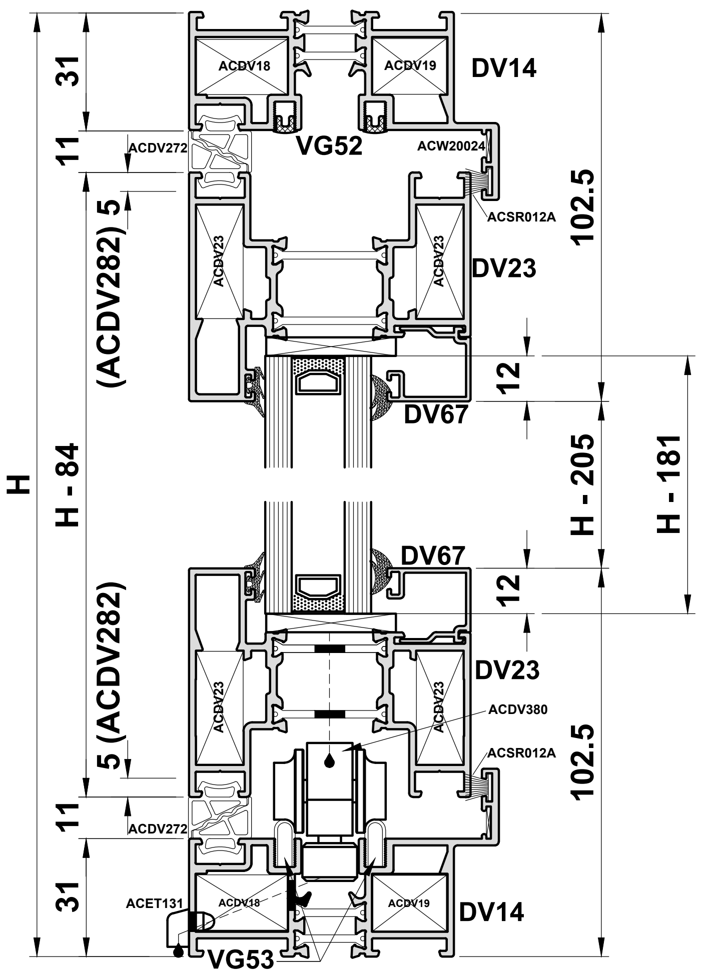
DV271	3 x	W/3 - 148.5	H - 164
DV273	3 x	W/3 - 148.5	H - 169

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



ISSUED: JUNE 2021

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		6		W/3-36.5
DV23		6		H-84
DV76		1		H-84
Glazing Bead		6		W/3-124
Glazing Bead		6		H-205
DV60		3		H-62
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES 3 X	W/3 - 134
	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

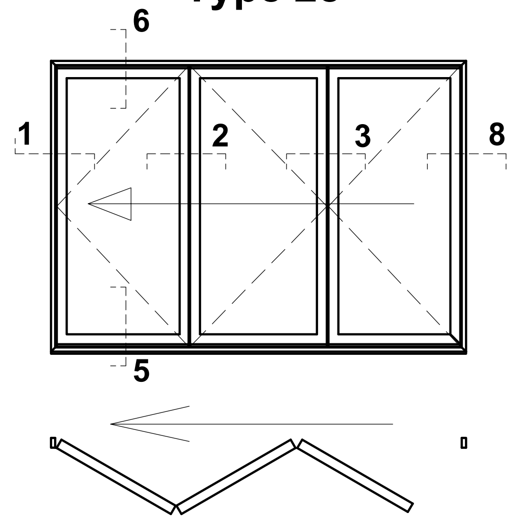
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

ACCESSORIES

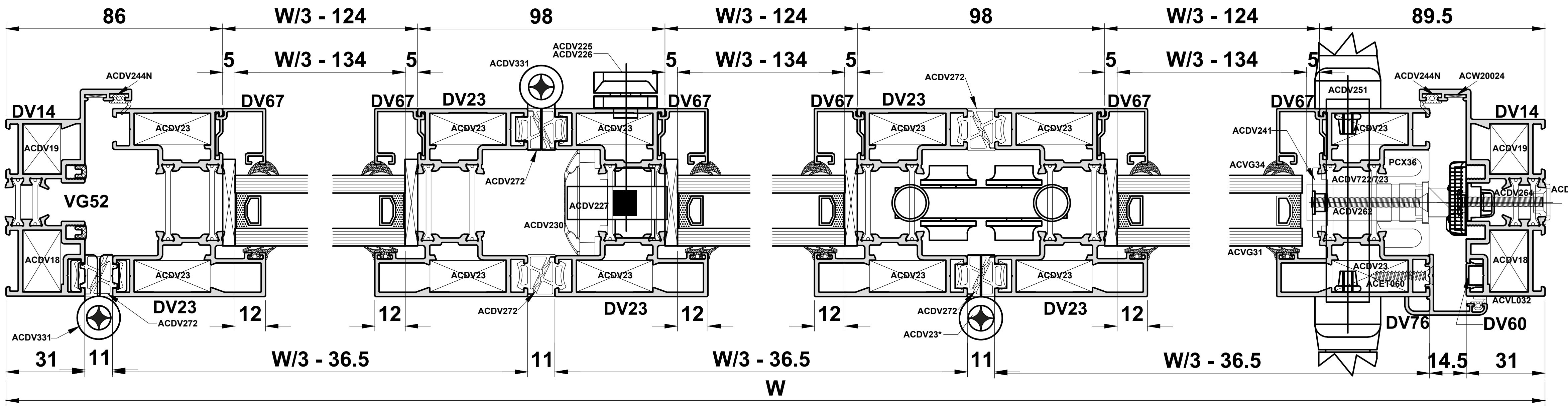
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) 10 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	1	MAGNETIC CATCH

+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high

Type 2e

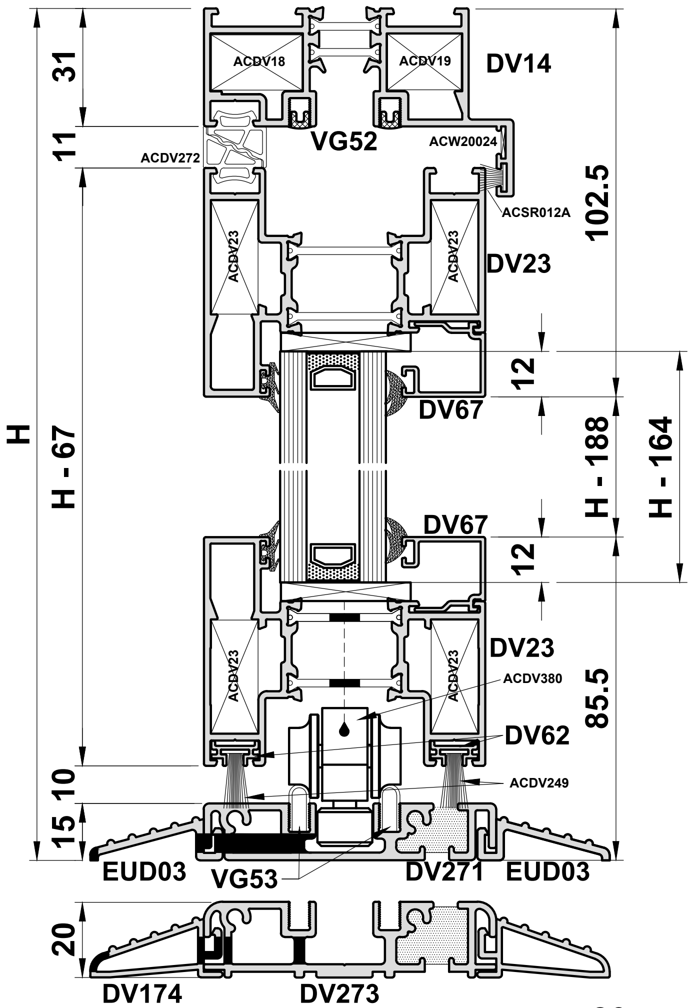


IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14	1	W
DV14	2	H
DV271	1	W-66
EUD03	1	W-66
EUD03	1	W-103
DV23	6	W/3-36.5
DV23	6	H-67
DV60	3	H-46
DV62	2	W/3-43
DV62	4	W/3-49.5
Glazing Bead	6	W/3-124
Glazing Bead	6	H-188
DV76	1	H-67
VG52	2	W-62
VG52	4	H-46
VG53	2	W-62
PCX36	1	H-67

PROFILE CUTTING SCHEDULE (DV273)

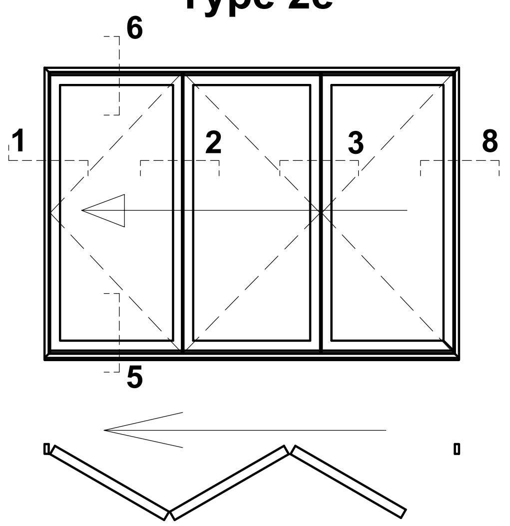
DV273	1	W-66
DV174	1	W-66
DV174	1	W-103
DV23	6	H-72
DV60	1	H-51
DV76	1	H-72
Glazing Bead	6	H-193
PCX36	1	H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	6 x (W/3-63)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	6 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) 10 x (H-46)	SEALING GASKET
ACDV275	3	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	41	SCREW FOR DV76 & ACDV252
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACSR012A	1 x (W-90) + 2 x (H-65)	WOOLPILE

Type 2e



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

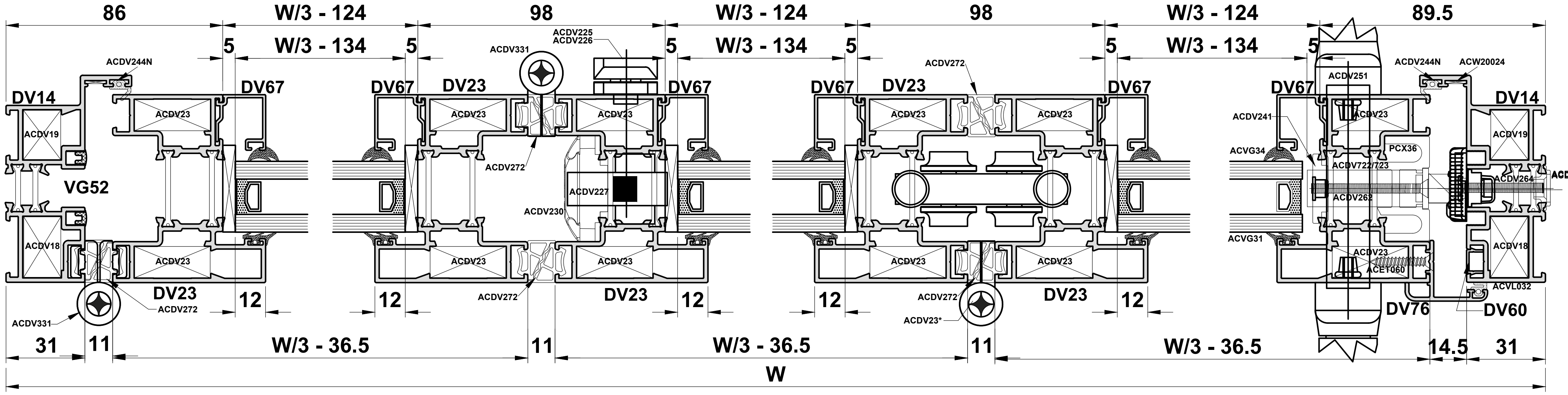
GLASS DEDUCTIONS

DV271	3 x	W/3 - 134	H - 164
DV273	3 x	W/3 - 134	H - 169

ACDV308	1	MAGNETIC CATCH
+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high		

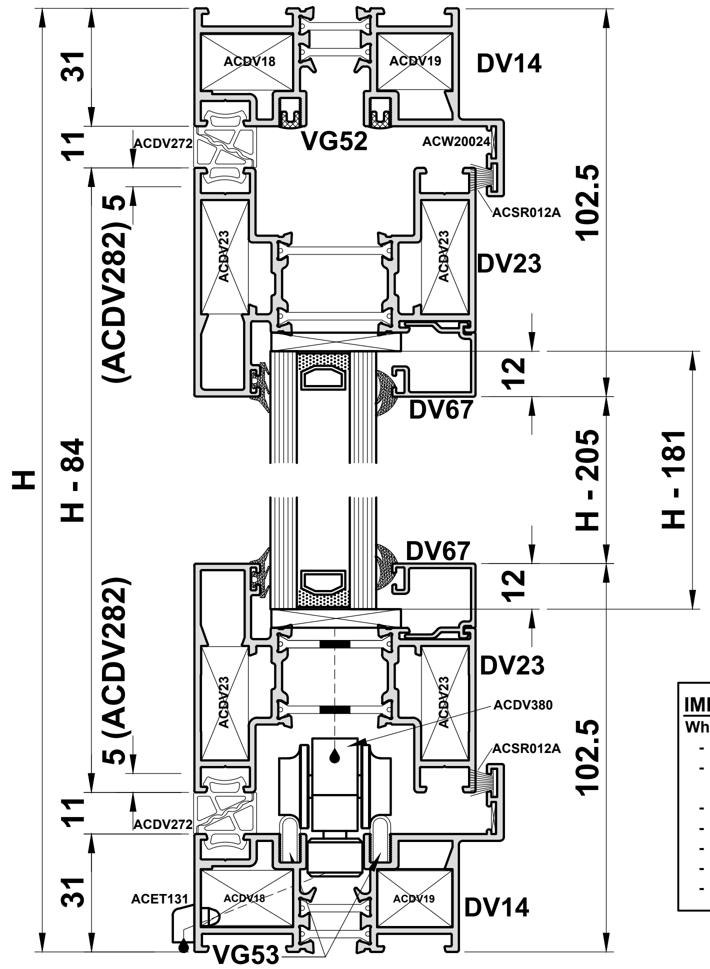
IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		8		W/4 - 41
DV23		8		H-84
DV32		1		H-94
DV56		1		H-84
DV60		3		H-62
Glazing Bead		8		W/4 - 128.5
Glazing Bead		8		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62

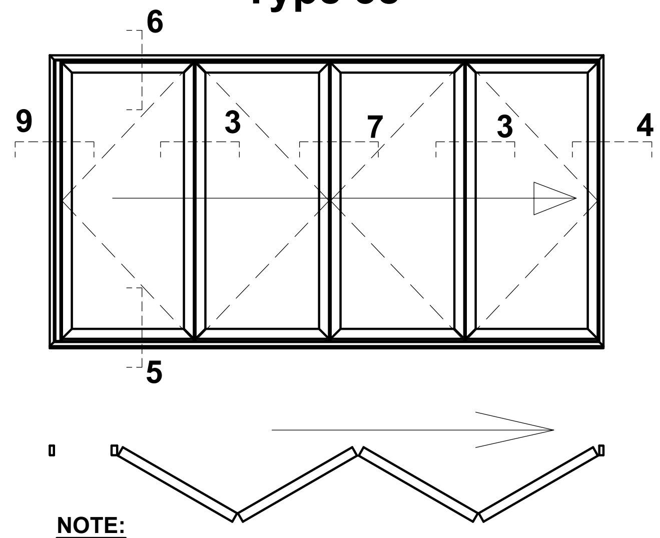
GLASS SIZES	
4 X	W/4 - 138.5
	H - 181

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

ACCESSORIES

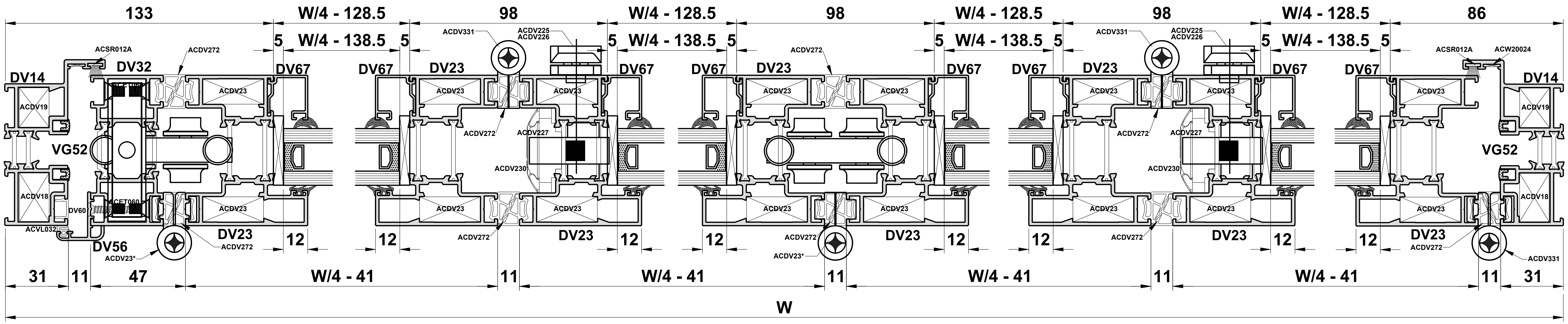
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	16	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV272	4 x (W-62) 18 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	8	WOOLPILE CARRIER
ACDV56	1 (PAIR)	END CAP FOR DV56
ACET060	27	SCREW FOR DV56 & ACDV282
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-139) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-139) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Type 3e



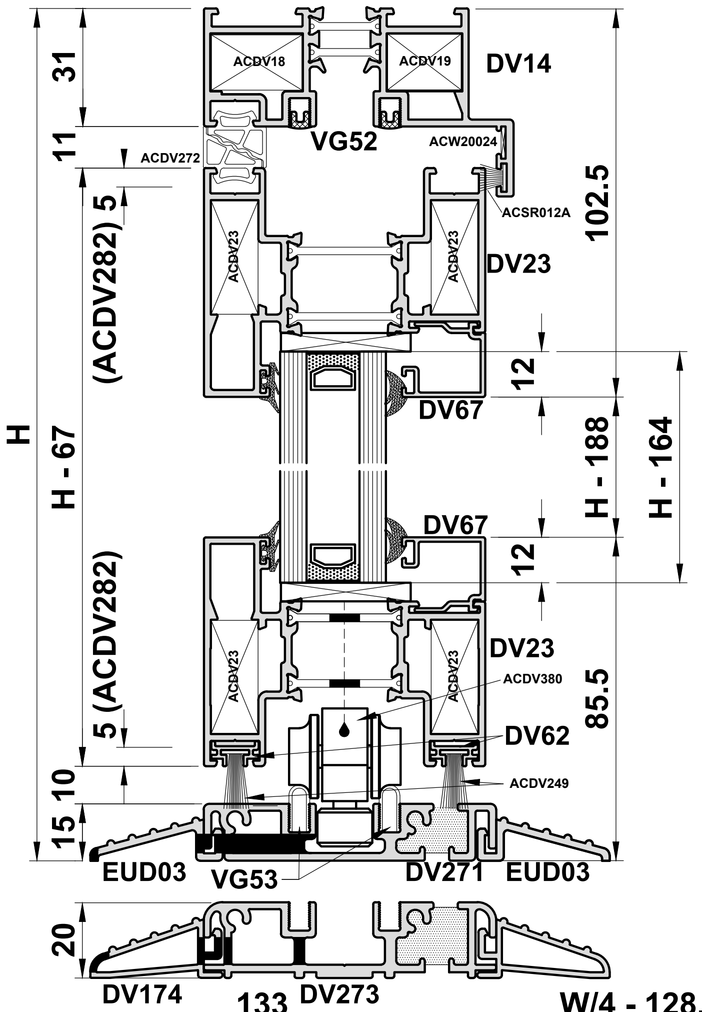
NOTE:
Design Type 3e does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		8		W/4-41
DV23		8		H-67
DV32		1		H-77
DV56		1		H-67
DV60		3		H-46
DV62		1		W/4-47.5
DV62		7		W/4-54
Glazing Bead		8		W/4-117
Glazing Bead		8		H-188
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

PROFILE CUTTING SCHEDULE (DV273)

DV273		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		8		H-72
DV32		1		H-82
DV56		1		H-72
DV60		1		H-51
Glazing Bead		8		H-193

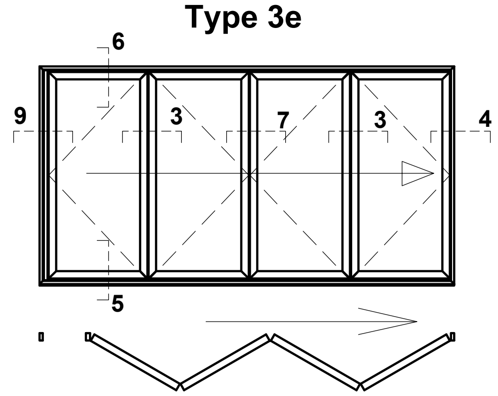
GLASS DEDUCTIONS

DV271	4 x	W/4 - 138.5	H - 164
DV273	4 x	W/4 - 138.5	H - 169

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	16	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV249	8 x (W/4-41) + 2 x (42)	WOOLPILE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV272	4 x (W-62) 18 x (H-46)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	74	SCREW FOR DV56 & HINGE
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-65)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-139) + 8 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-139) + 8 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

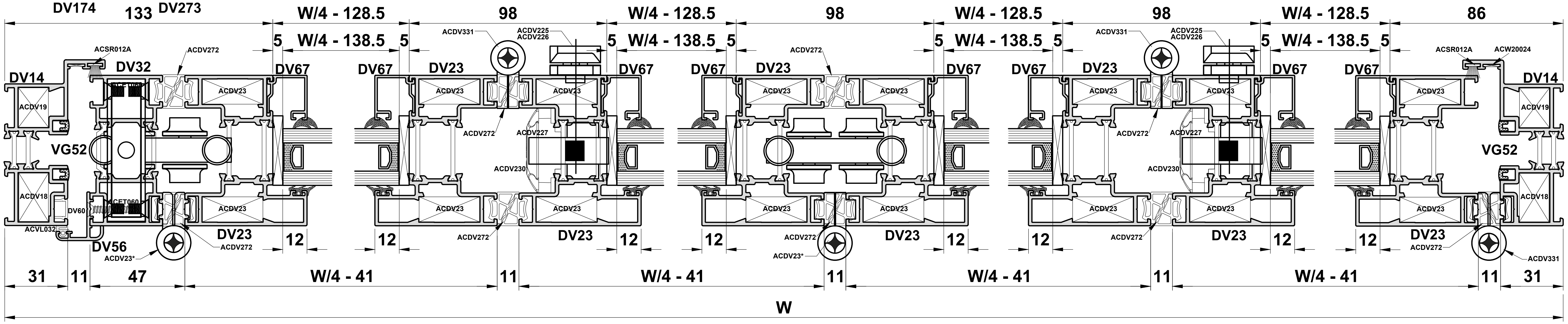
Type 3e



NOTE:
Design Type 3e does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

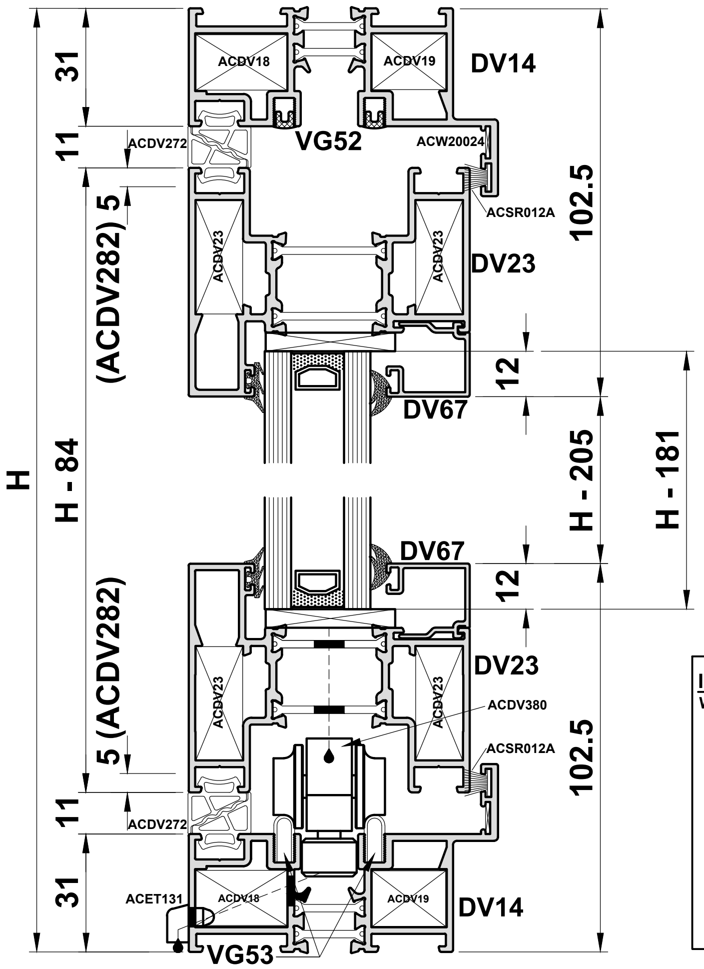
IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

ISSUED: JUNE 2021

Cutting Information



PROFILE CUTTING SCHEDULE

Profile	Qty	Cut length
DV14	2	W
DV14	2	H
DV23	8	W/4 - 32
DV23	8	H-84
Glazing Bead	8	W/4-119.5
Glazing Bead	8	H-205
DV60	4	H-62
DV68	2	H-84
DV76	2	H-84
VG52	2	W-62
VG52	4	H-62
VG53	2	W-62
PCX36	2	H-84

Note: PCX15 required for leaf heights over 2285mm.

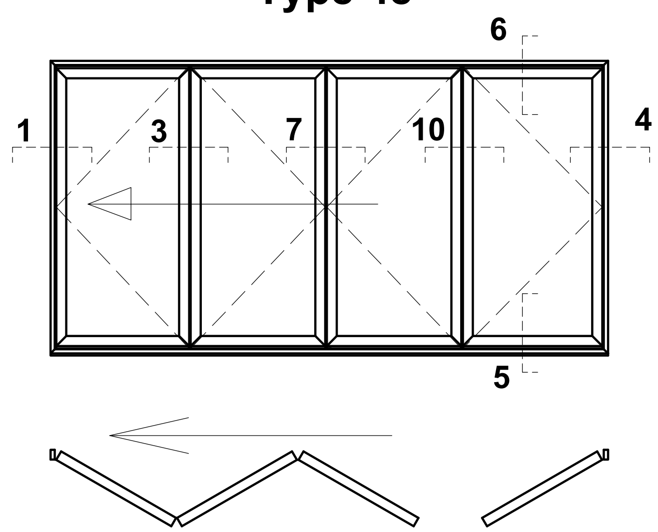
GLASS SIZES		
4 X	W/4 - 129.5	H - 181

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

ACCESSORIES

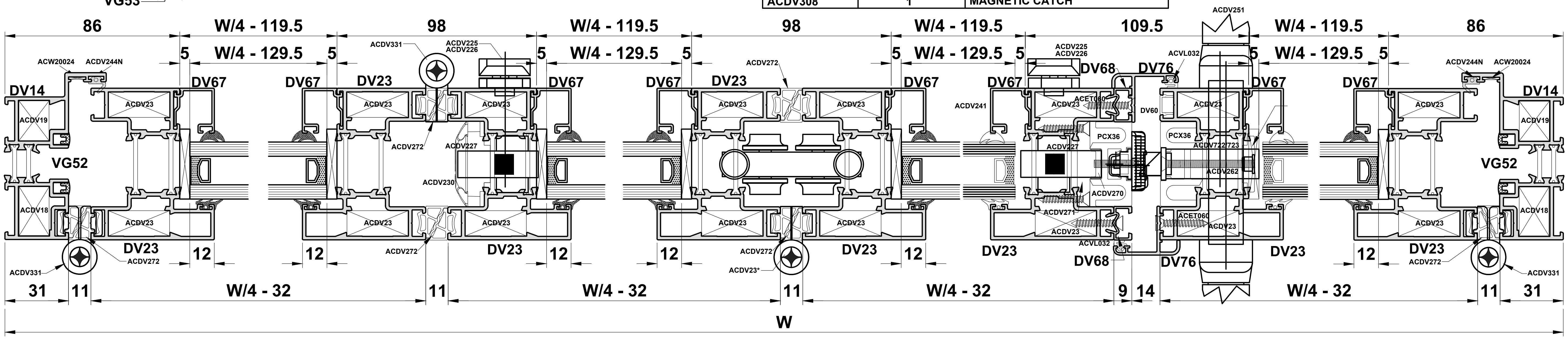
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV080	2	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	4 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	55	SCREW FOR DV68/DV76
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACVG31	8 x (W/4-130) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-130) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACDV308	1	MAGNETIC CATCH

Type 4e

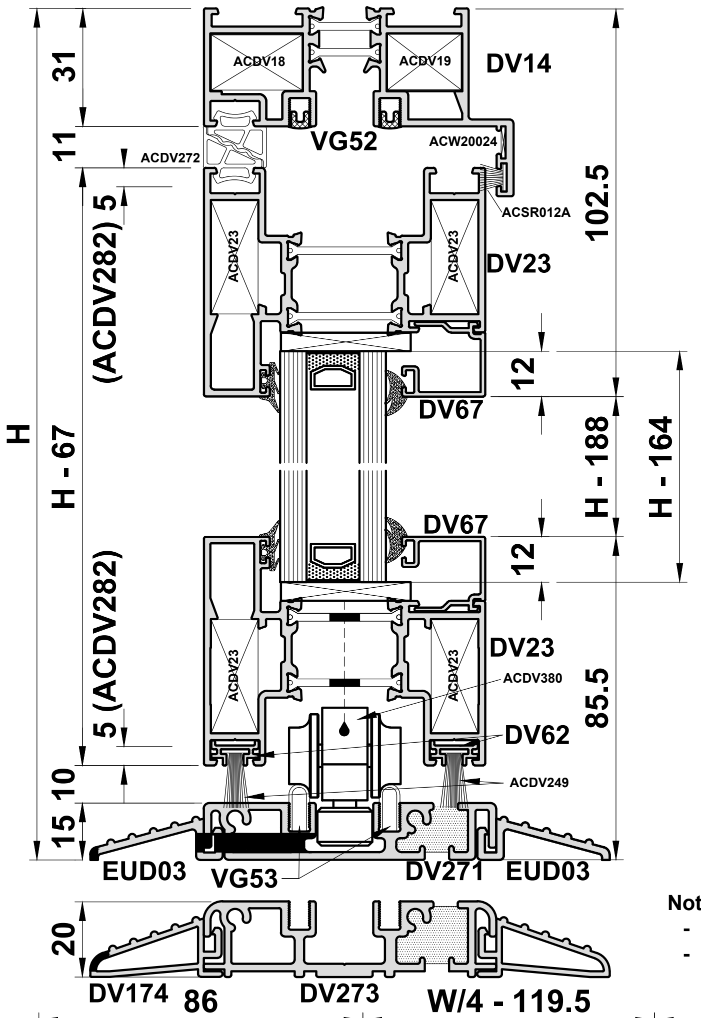


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Cutting Information



DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		8		W/4-32
DV23		8		H-67
DV62		1		W/4-32
DV62		4		W/4-38.5
DV62		3		W/4-45
Glazing Bead		8		W/4-119.5
Glazing Bead		8		H-188
DV60		4		H-46
DV68		2		H-67
DV76		2		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		2		H-67

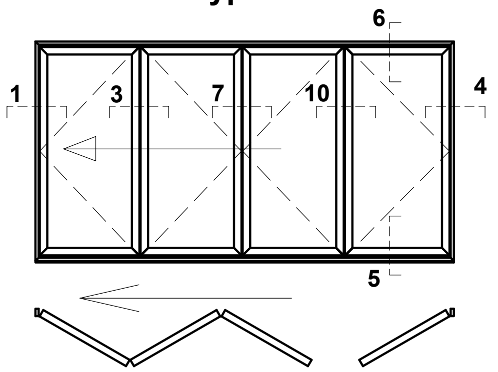
PROFILE CUTTING SCHEDULE (DV273)

DV273		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		8		H-72
Glazing Bead		8		H-193
DV68		2		H-72
DV76		2		H-72
PCX36		2		H-72

Note:
- PCX15 required for leaf heights over 2285mm.
- When using DV123 or DV126 please refer to note on previous page

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	4 x (W/4-32) + 2 x (H-62)	SEALING GASKET
ACDV249	8 x (W/4-32)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	3 x (W-62) 12 x (H-46)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV56
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	55	SCREW FOR DV68 & DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACVG31	8 x (W/4-130) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-130) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACSR012A	1 x (W-90) + 2 x (H-65)	WOOLPILE

Type 4e



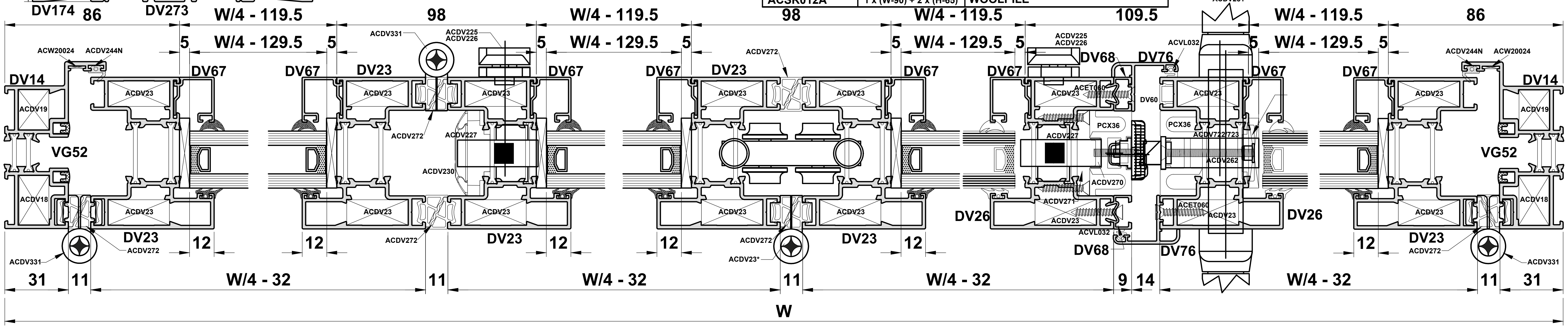
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

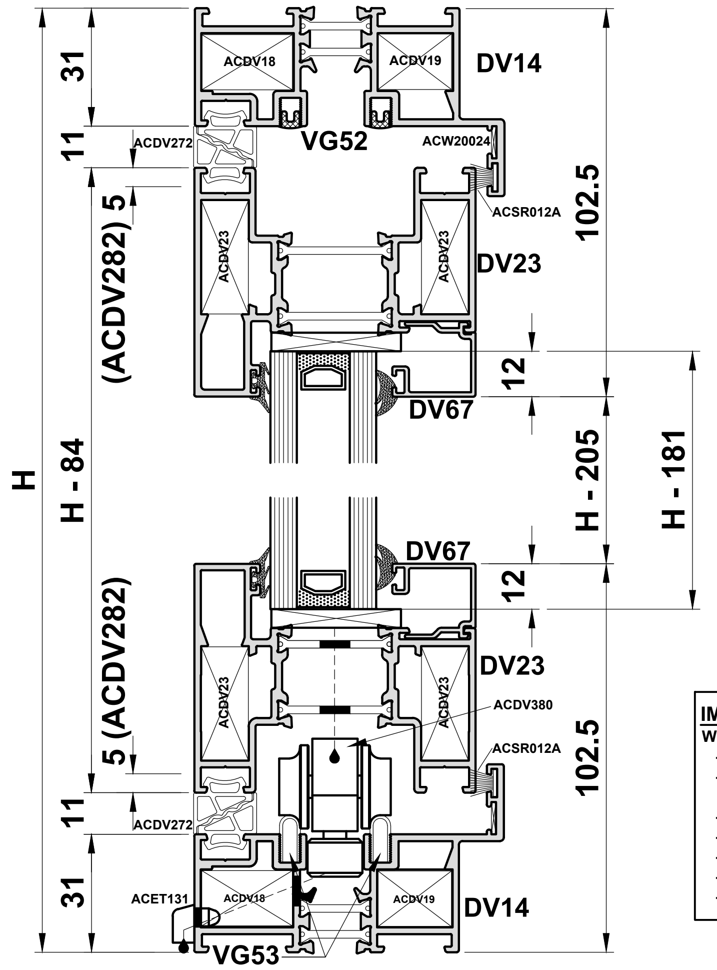
DV271	4 x	W/4 - 129.5	H - 164
DV273	4 x	W/4 - 129.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACDV308	1	MAGNETIC CATCH



Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W	
DV14		2		H	
DV23		8		W/4 - 53	
DV23		8		H-84	
DV32		2		H-94	
DV56		2		H-84	
DV60		4		H-62	
Glazing Bead		8		W/4 - 140	
Glazing Bead		8		H-171	H-205
VG52		2		W-62	
VG52		4		H-62	
VG53		2		W-62	

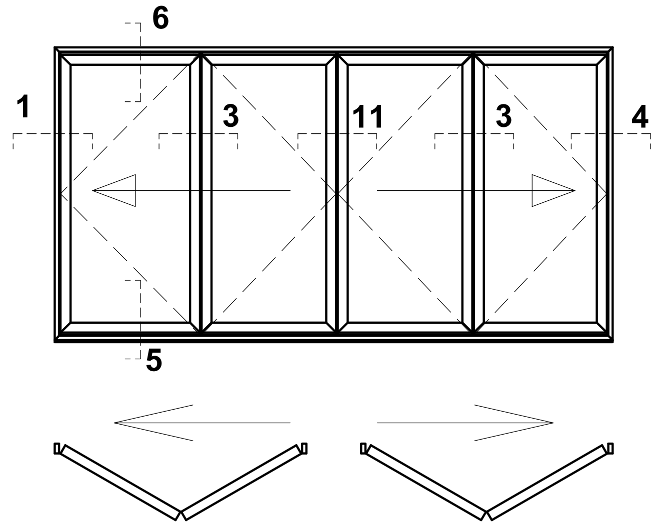
GLASS SIZES		W/4 - 150
	4 X	H - 181

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

ACCESSORIES

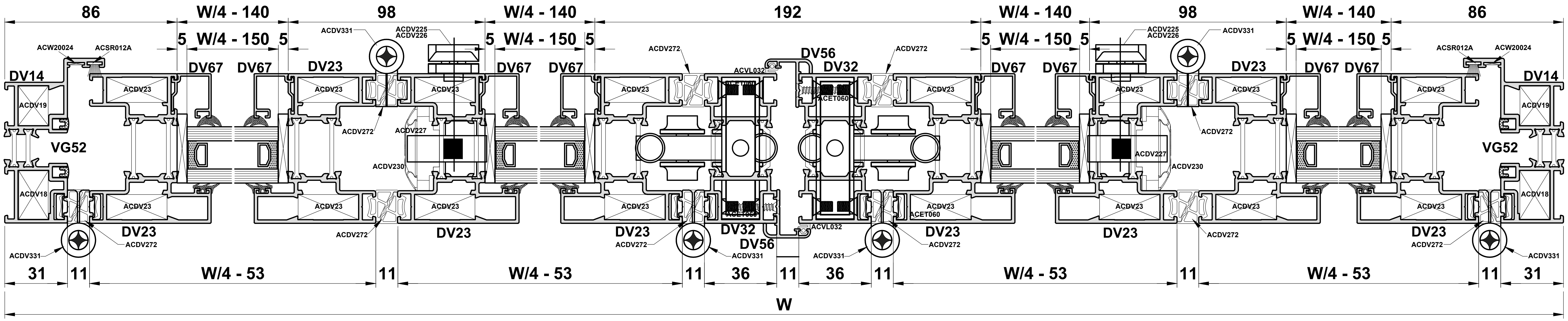
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	22	INTERMEDIATE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV272	4 x (W-62) 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV380	2	DV32 BOTTOM ROLLER
ACDV381	2	DV32 TOP GUIDE
ACDV282	8	WOOLPILE CARRIER
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACET060	26	SCREW FOR DV56 & HINGE
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-150) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Type 5e



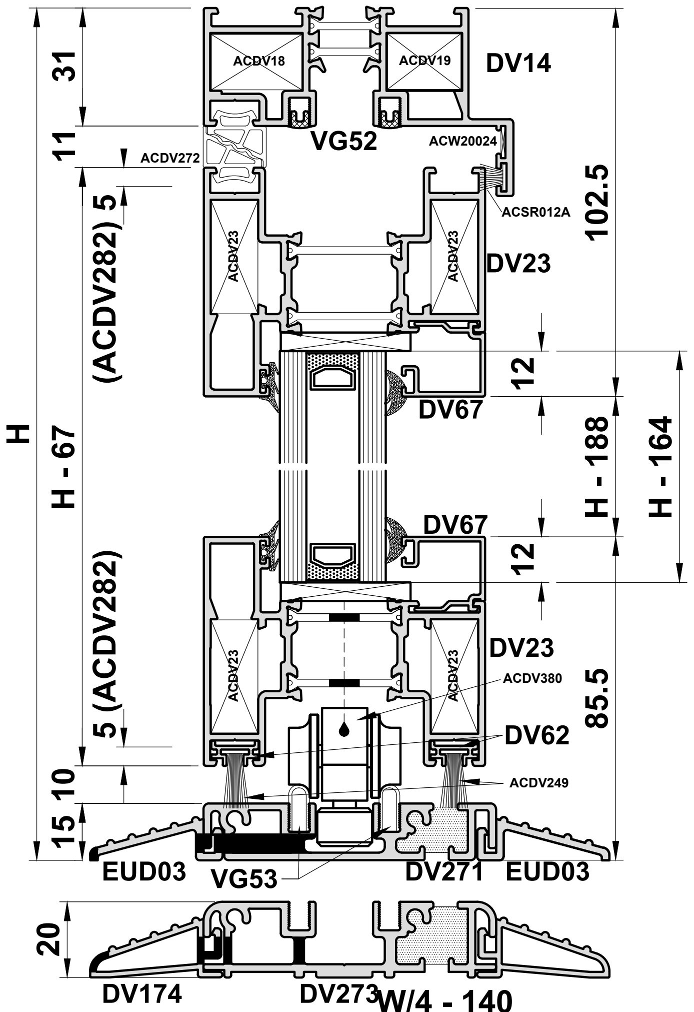
NOTE:
Design Type 5e does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14	1	W
DV14	2	H
DV271	1	W-66
EUD03	1	W-66
EUD03	1	W-103
DV23	8	W/4-53
DV23	8	H-67
DV32	2	H-77
DV56	2	H-67
DV62	2	W/4-67
DV62	6	W/4-61
DV60	4	H-46
Glazing Bead	8	W/4-140
Glazing Bead	8	H-188
VG52	2	W-62
VG52	4	H-46
VG53	2	W-62

PROFILE CUTTING SCHEDULE (DV273)

DV273	1	W-66
DV174	1	W-66
DV174	1	W-103
DV23	8	H-72
DV32	2	H-82
DV56	2	H-72
Glazing Bead	8	H-193

GLASS DEDUCTIONS

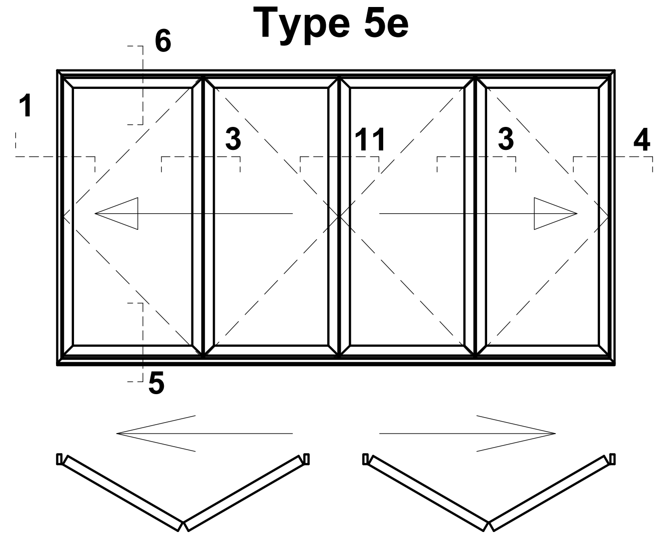
DV271	4 x	W/4 - 150	H - 164
DV273	4 x	W/4 - 150	H - 169

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	22	INTERMEDIATE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV242	2	END CAP FOR DV32
ACDV249	8 x (W/4-41) + 4 x (42)	WOOLPILE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV272	4 x (W-62) 20 x (H-46)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV380	2	DV32 BOTTOM ROLLER
ACDV381	2	DV32 TOP GUIDE
ACDV282	8	WOOLPILE CARRIER
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	26	SCREW FOR DV56 & HINGE
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-150) + 8 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

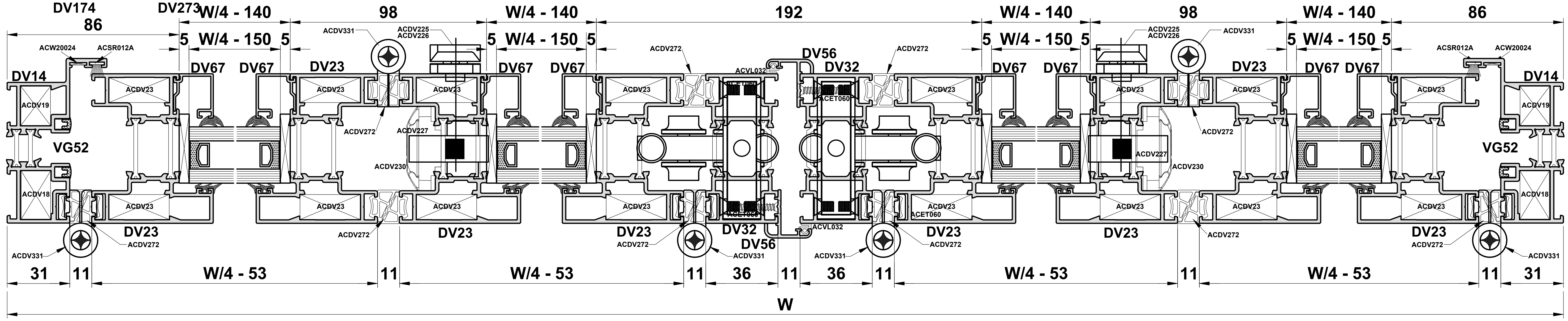
NOTE:
Design Type 5e does not offer external access or an individual traffic door.

Type 5e



IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

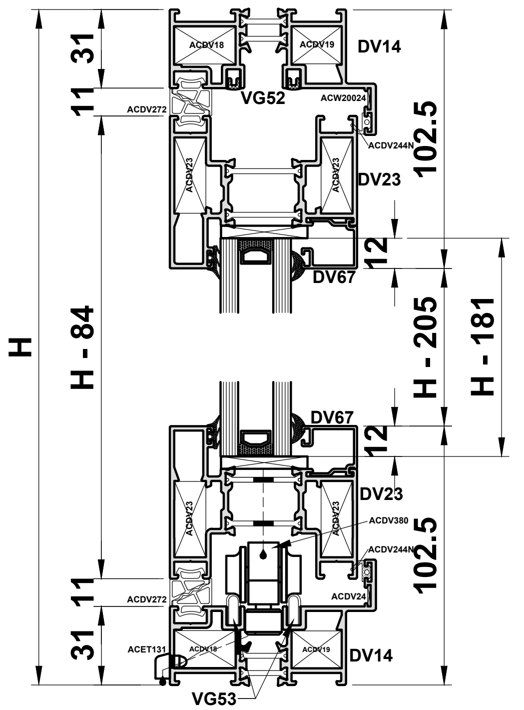
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

ISSUED: JUNE 2021

Cutting Information



PROFILE CUTTING SCHEDULE

DV14	2		W
DV14	2		H
DV23	10		W/5 - 26.5
DV23	10		H-84
Glazing Bead	10		W/5-113
Glazing Bead	10		H-205
DV60	3		H-62
DV76	1		H-84
VG52	2		W-62
VG52	4		H-62
VG53	2		W-62
PCX36	1		H-84

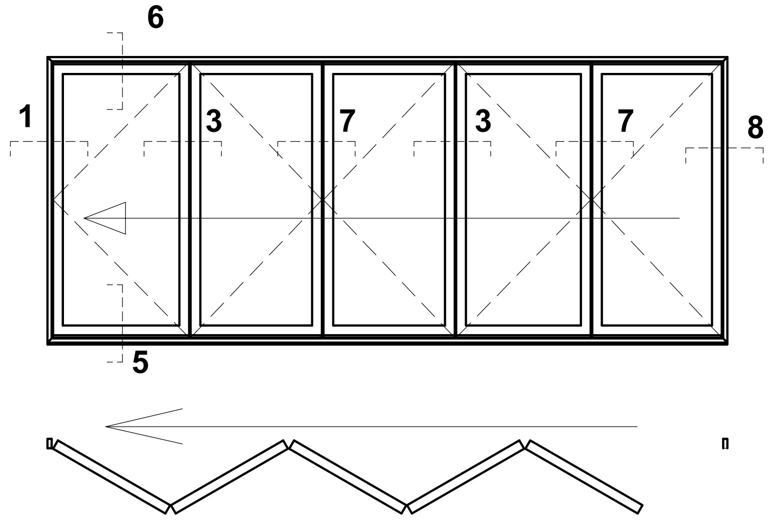
Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	W/5 - 123
5 X	H - 181

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) + 18 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACET131	4	DRAIN HOLE COVERS
ACSR012A	2 x (W-90) 2 x (H-90)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	1	MAGNETIC CATCH
+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high		

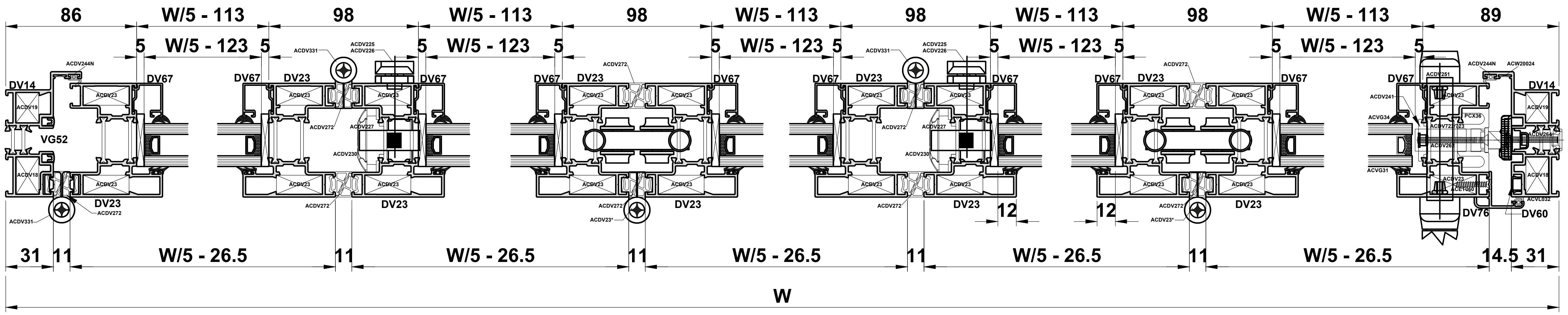
Type 6e



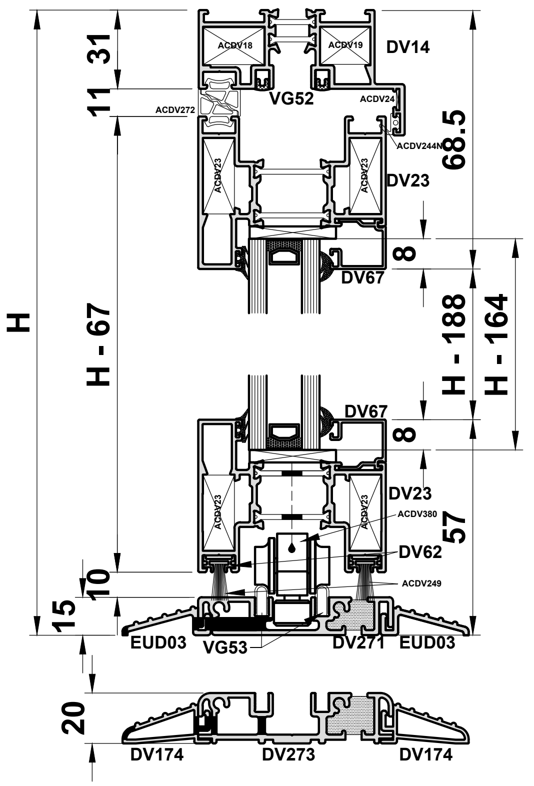
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Cutting Information



FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		10		W/5-26.5
DV23		10		H-67
DV60		3		H-46
DV62		3		W/5-33
DV62		7		W/5-39.5
Glazing Bead		10		W/5-123
Glazing Bead		10		H-188
DV76		1		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV273)

DV273		1		W-66	
DV174		1		W-66	
DV174		1		W-103	
DV23		10		H-72	
Glazing Bead	or	10		H-159	H-193
DV76		1		H-72	
PCX36		1		H-72	

Note: PCX15 required for leaf heights over 2285mm.

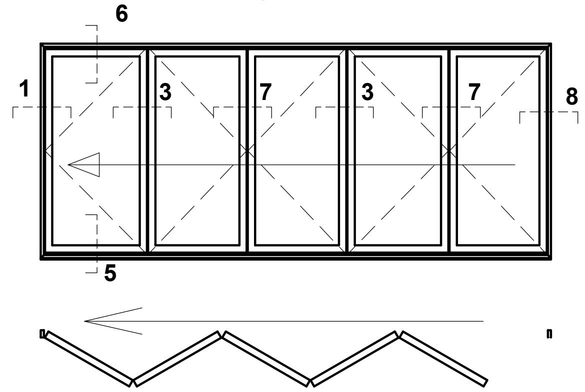
GLASS DEDUCTIONS

DV271	5 x	W/5 - 123	H - 164
DV273	5 x	W/5 - 123	H - 169

ACCESSORIES

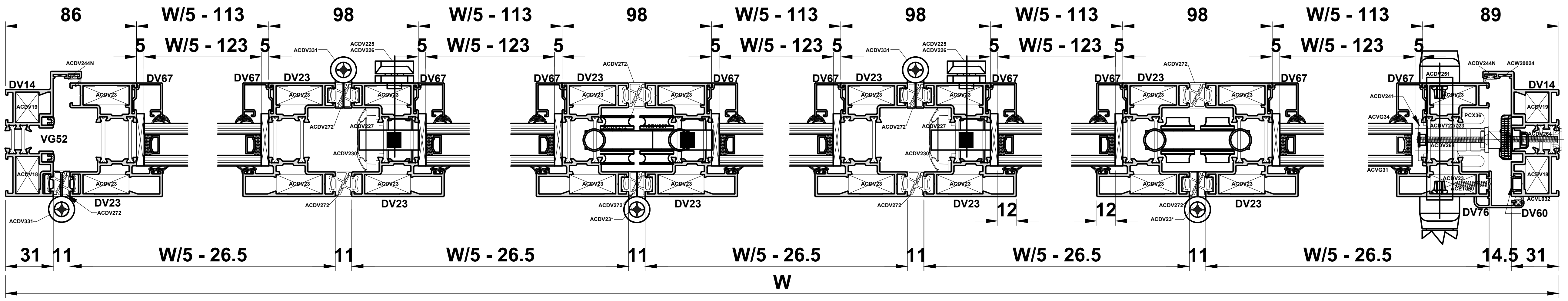
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV249	10 x (W/5-26)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) + 18 x (H-46)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	11	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-67)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACSR012A	1 x (W-90) 2 x (H-65)	WOOLPILE
ACDV308	1	MAGNETIC CATCH
+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high		

Type 6e



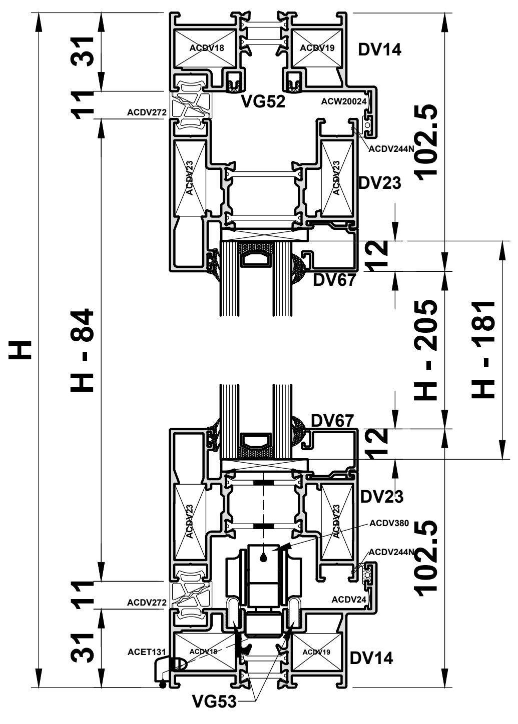
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		12		W/6 - 25
DV23		12		H-84
DV60		4		H-62
DV68		2		H-84
Glazing Bead		12		W/6-112
Glazing Bead		12		H-205
DV76		2		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

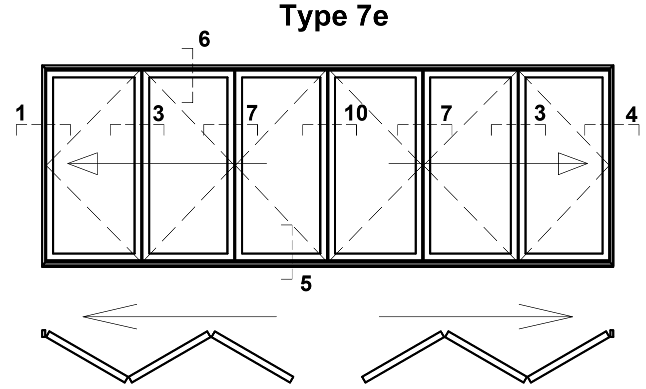
GLASS SIZES 6 X	W/6 - 122
	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

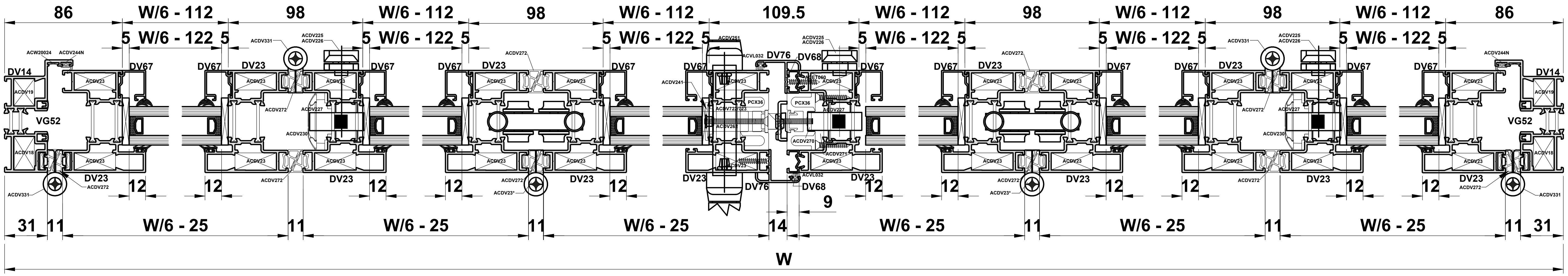
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV080	2	RUN UP BLOCK
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV328	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	3 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	4 x (W-62) + 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	6	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	44	SCREW FOR DV68 & DV76
ACET133	6	SCREW FOR ACDV225/6
ACET131	4	DRAIN HOLE COVER
ACMX01604 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 12 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 12 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACSR012A	2 x (W-90) 2 x (H-90)	WOOLPILE
ACDV308	2	MAGNETIC CATCH

Type 7e



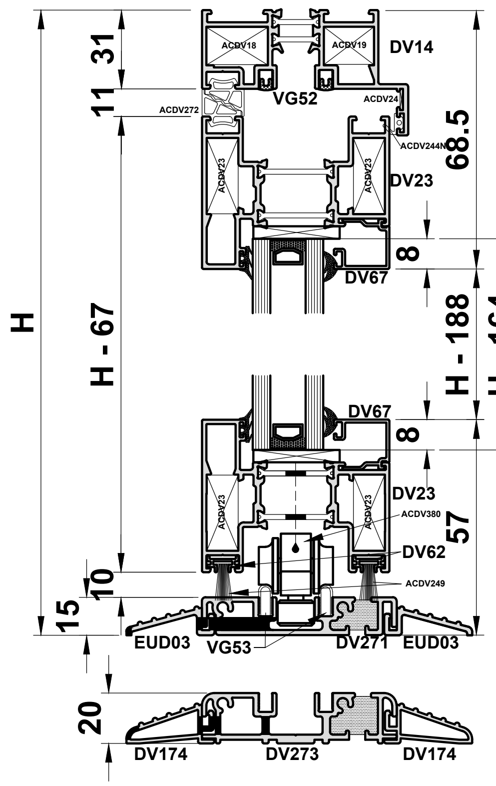
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		12		W/6-25
DV23		12		H-67
DV60		4		H-46
DV62		6		W/6-31.5
DV62		6		W/6-38
Glazing Bead		12		W/6-112
Glazing Bead		12		H-188
DV68		2		H-67
DV76		2		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV273)

DV273		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		12		H-72
DV68		2		H-72
DV76		2		H-72
Glazing Bead		12		H-193
PCX36		2		H-72

Note: PCX15 required for leaf heights over 2285mm.

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

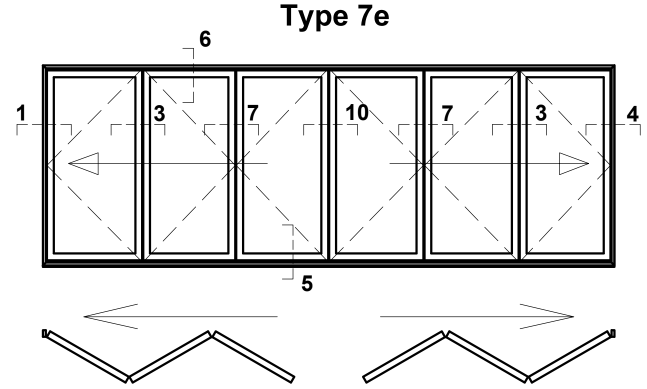
GLASS DEDUCTIONS

DV271	6 x	W/6 - 122	H - 164
DV273	6 x	W/6 - 122	H - 169

ACCESSORIES

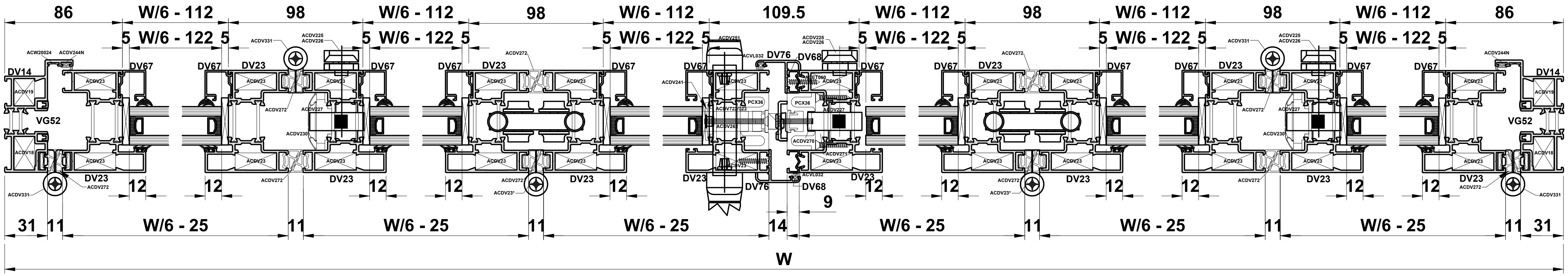
ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV328	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	3 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	12 x (W/6-25)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	12 (PAIRS)	INFILL BLOCKS
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	2 x (W-62) + 20 x (H-46)	SEALING GASKET (cut to fit)
ACDV275	6	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	44	SCREW FOR DV68 & DV76
ACET133	6	SCREW FOR ACDV225/6
ACMX01604 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 12 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 12 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACSR012A	1 x (W-90) 2 x (H-65)	WOOLPILE
ACDV308	2	MAGNETIC CATCH

Type 7e



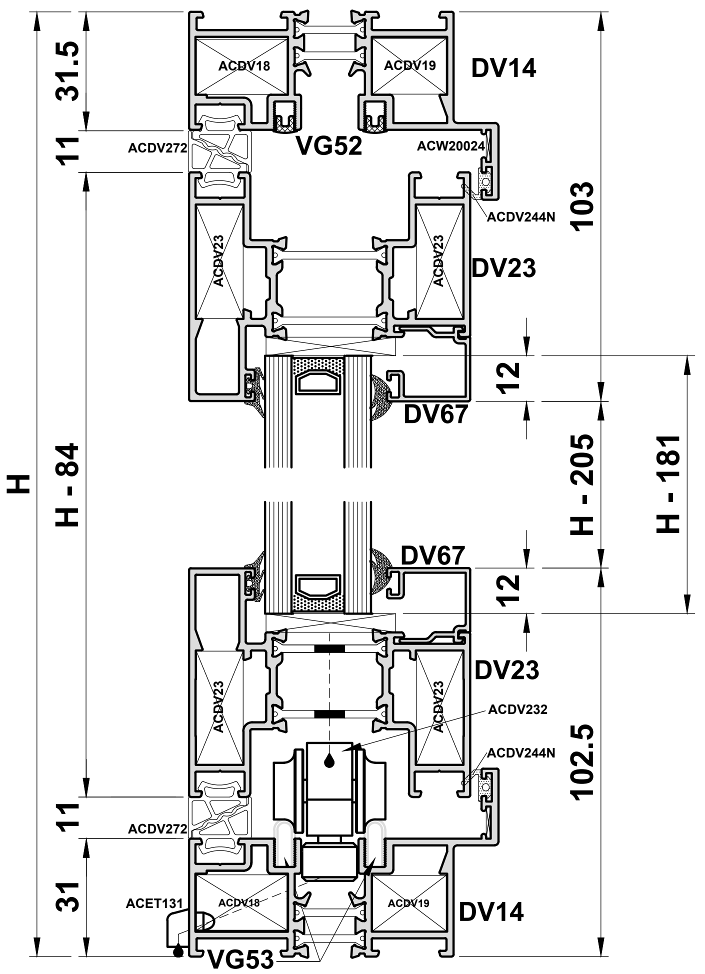
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		6		W/3-47
DV23		6		H-84
DV76		1		H-84
Glazing Bead		6		W/3-134
Glazing Bead		6		H-205
DV60		2		H-62
DV551		2		H-62
DV552		1		H-69
VG52		2		W-97
VG52		4		H-62
VG53		2		W-97
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

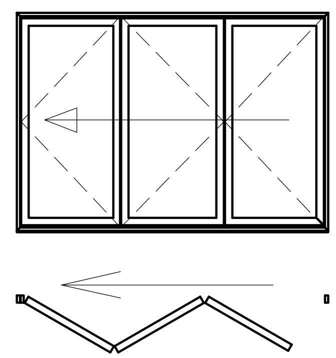
GLASS SIZES	
3 X	W/3 - 144
	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV551	2 @ 300 Ctrs	ADJ. JAMB FIX SCREWS
ACDV553	DV552 End Caps	ADJ. JAMB FIX SCREWS
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET062	4 @ 300 Ctrs	NO.10 S/TAPPING CSK SCREW
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACSR012A	2 x (W-90) 2 x (H-90)	WOOLPILE

Type 8e

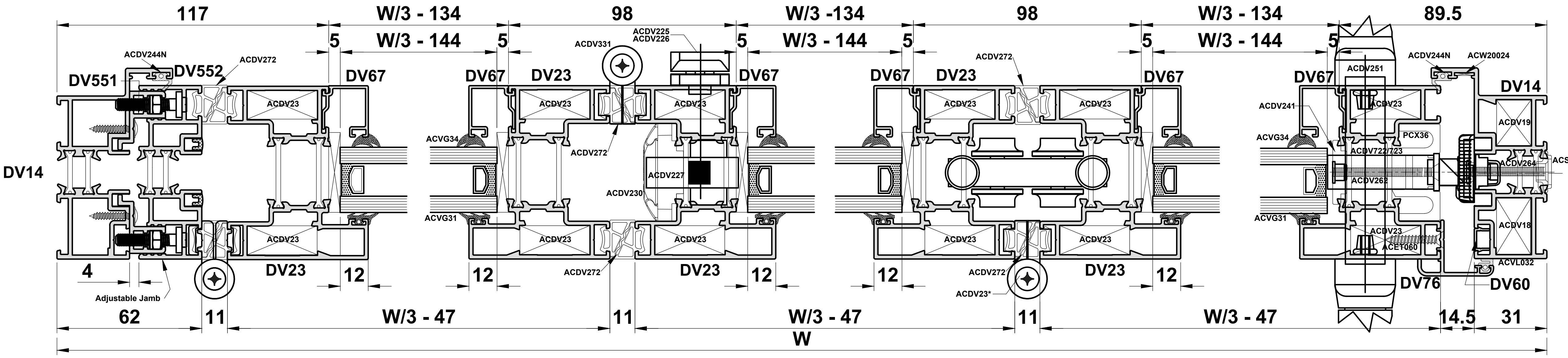


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

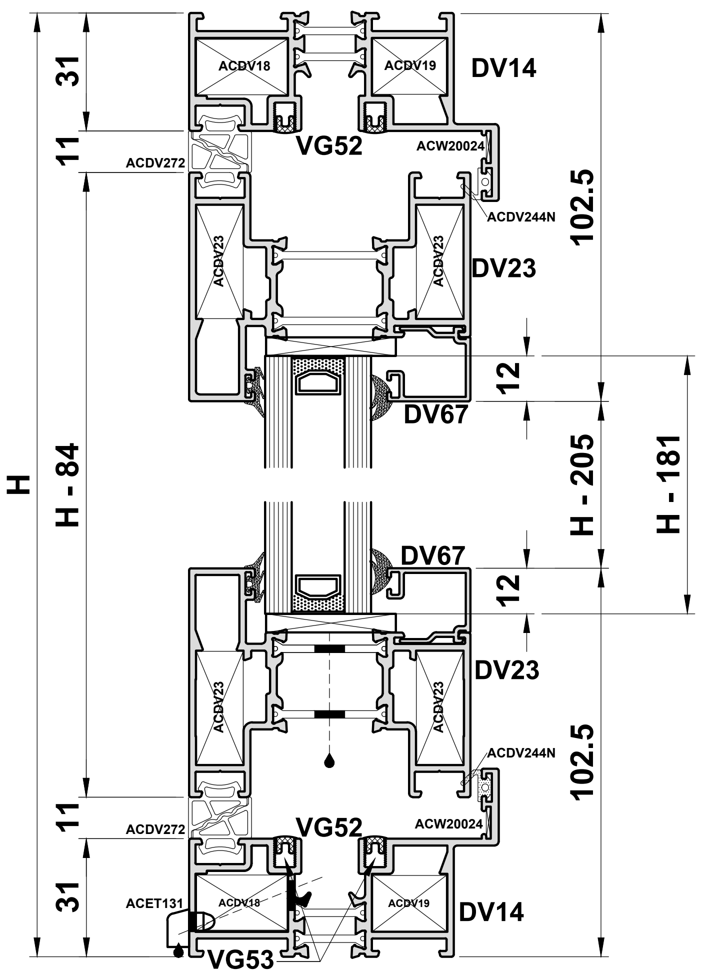
ACDV308	1	MAGNETIC CATCH

+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		2		W-87.5
DV23		2		H-84
Glazing Bead		2		W-175.5
Glazing Bead		2		H-205
DV60		3		H-62
DV76		1		H-84
VG52		4		W-62
VG52		4		H-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

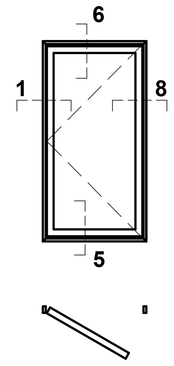
GLASS SIZES	
1 X	W - 184.5
	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

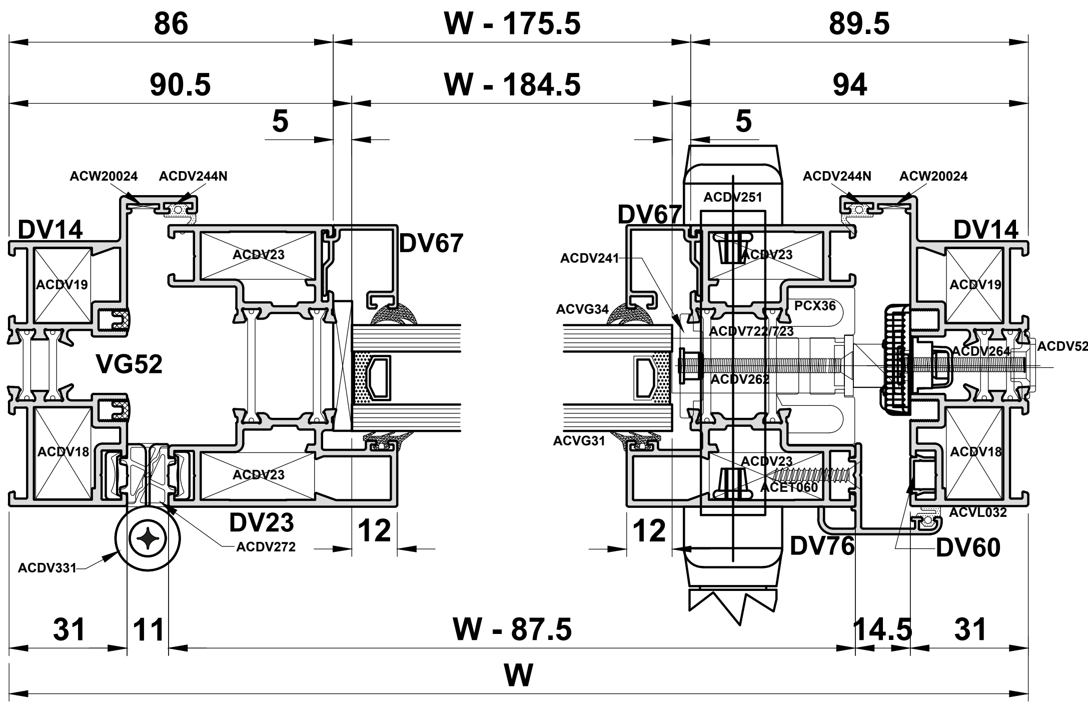
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV331	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-90) + 2 x (H-62)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET131	2	DRAIN HOLE COVER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACSR012A	2 x (W-90) 2 x (H-90)	WOOLPILE
+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high		

Single Door



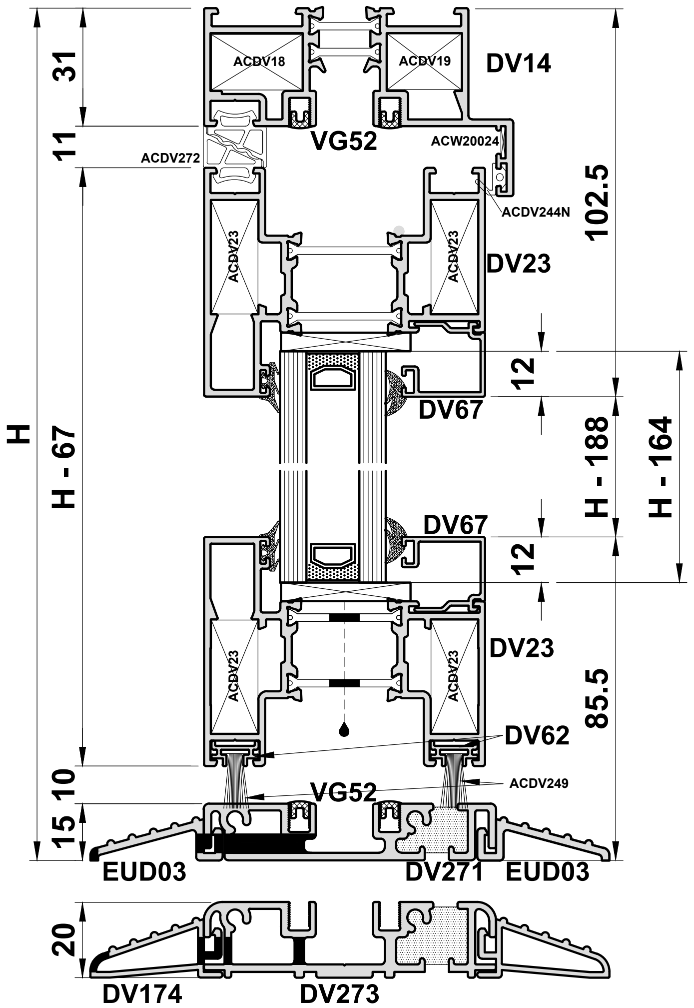
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

Do Not Scale From This Drawing

ISSUED: JUNE 2021



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		2		W-87.5
DV23		2		H-67
DV60		3		H-46
DV62		2		W-87
Glazing Bead		2		W-172
Glazing Bead		2		H-188
DV76		1		H-67
VG52		4		W-62
VG52		4		H-46
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV273)

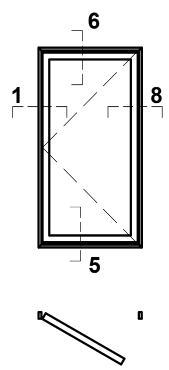
DV273		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		2		H-72
Glazing Bead		2		H-193
DV76		1		H-72
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV331	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	2 x (W-84)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	1 (PAIR)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-90) + 2 x (H-46)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV76
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACSR012A	1 x (W-90) 2 x (H-65)	WOOLPILE
+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high		

Single Door

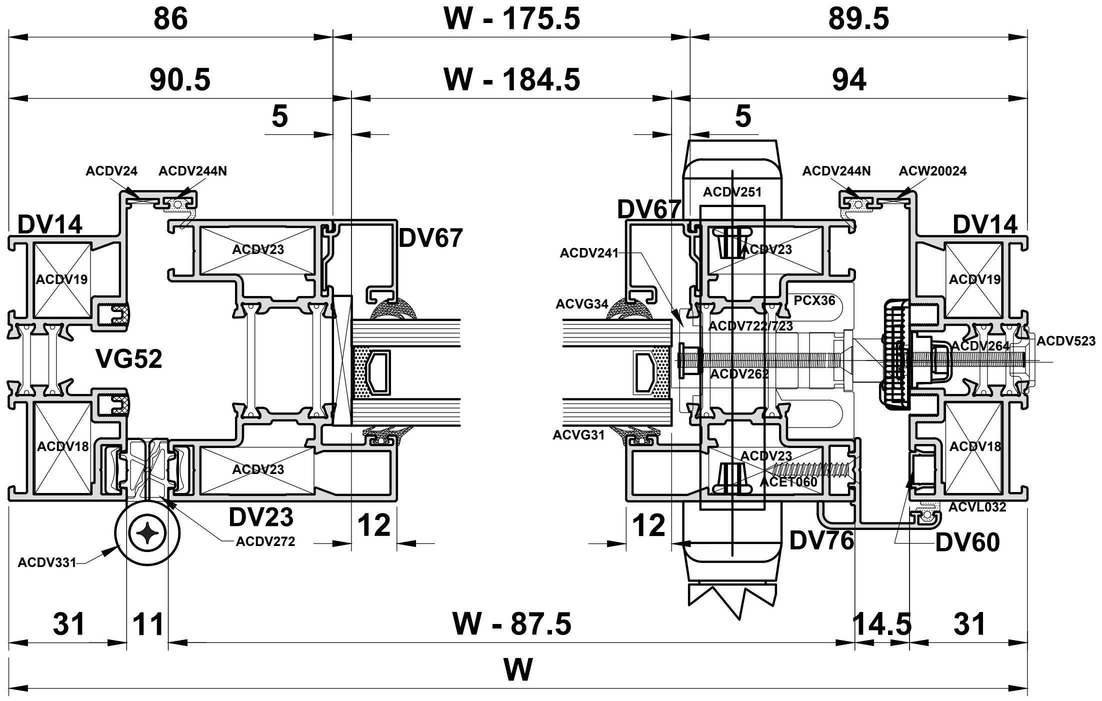


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV271	1 x	W - 184.5	H - 164
DV273	1 x	W - 184.5	H - 169

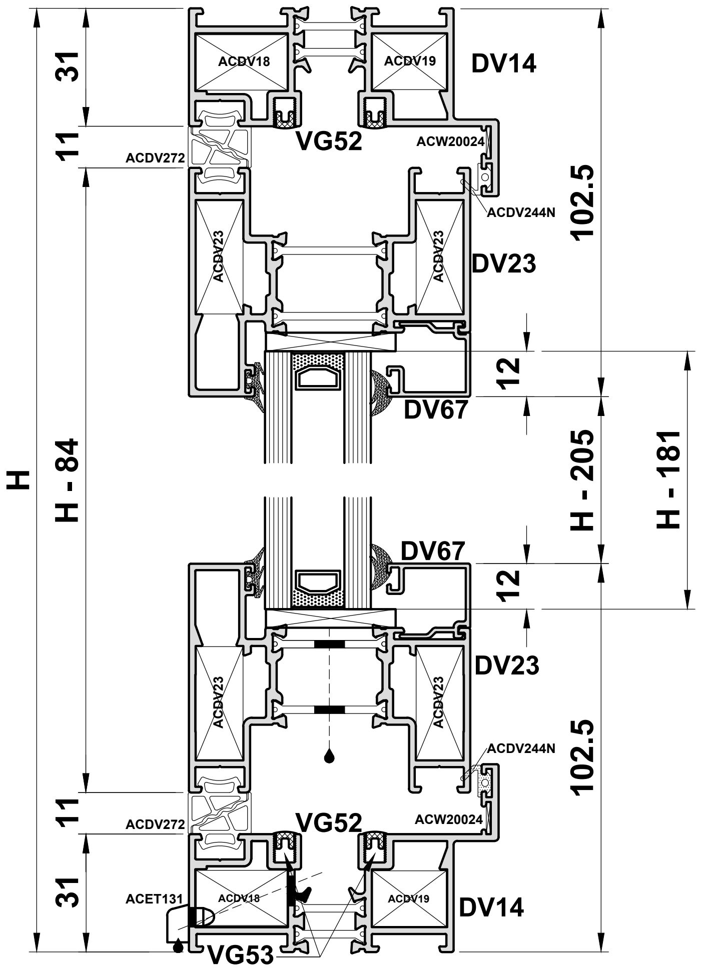
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		4		W/2 - 53.5
DV23		4		H-84
DV60		1		H-62
Glazing Bead		4		W/2-141
Glazing Bead		4		H-205
DV68		2		H-84
DV76		2		H-84
VG52		4		W-62
VG52		4		H-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

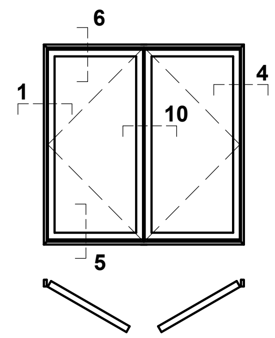
GLASS SIZES	2 X	W/2 - 151
		H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

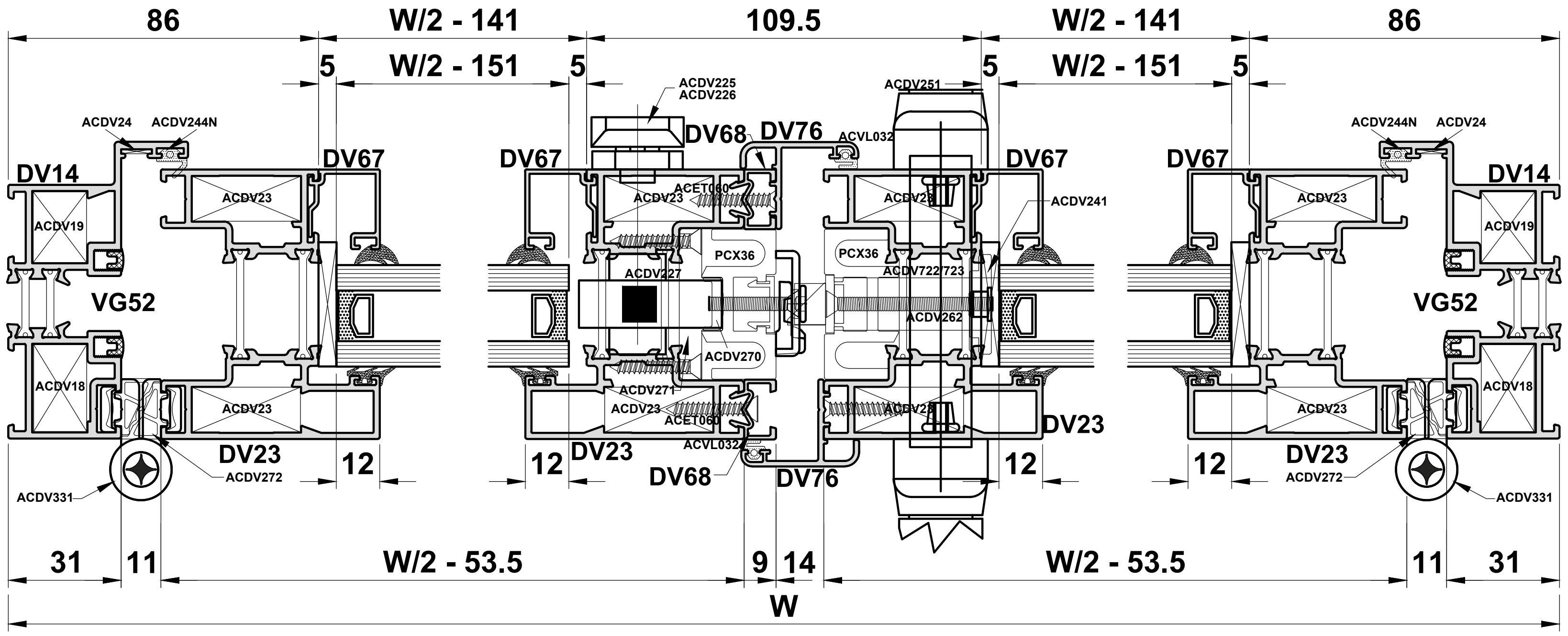
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV080	2	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV331	8	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	9	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	4 x (W-90) + 4 x (H-62)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	55	SCREW FOR DV68 & DV76
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	4 x (W/2-141) + 4 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	4 x (W/2-141) + 4 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV230	1	GEARBOX COVER
ACSR012A	2 x (W-90) 2 x (H-90)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Double Swing Door



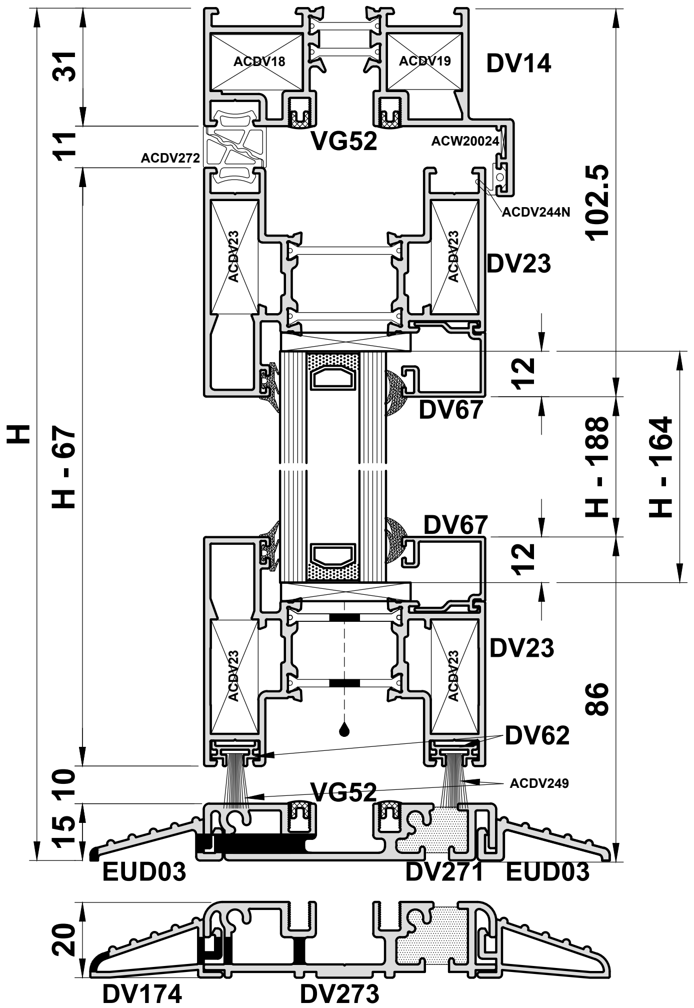
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

Profile		Qty		Length
DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		4		W/2-53
DV23		4		H-67
DV76		2		H-67
DV60		4		H-46
DV62		4		W/2-67
Glazing Bead		4		W/2-140.5
Glazing Bead		4		H-188
DV68		2		H-67
VG52		4		W-62
VG52		4		H-46
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV273)

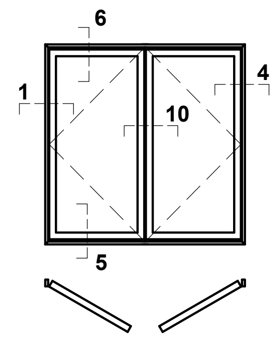
Profile		Qty		Length
DV273		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		4		H-72
DV76		2		H-72
DV68		2		H-72
Glazing Bead		4		H-193
PCX36		2		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

Code	Qty	Description
ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV331	8	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	3 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	9	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	2 x (W-90) + 4 x (H-46)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	91	SCREW FOR DV68 & DV76
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	4 x (W/2-141) + 4 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	4 x (W/2-141) + 4 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACDV230	1	GEARBOX COVER
ACSR012A	1 x (W-90) 2 x (H-65)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Double Swing Door



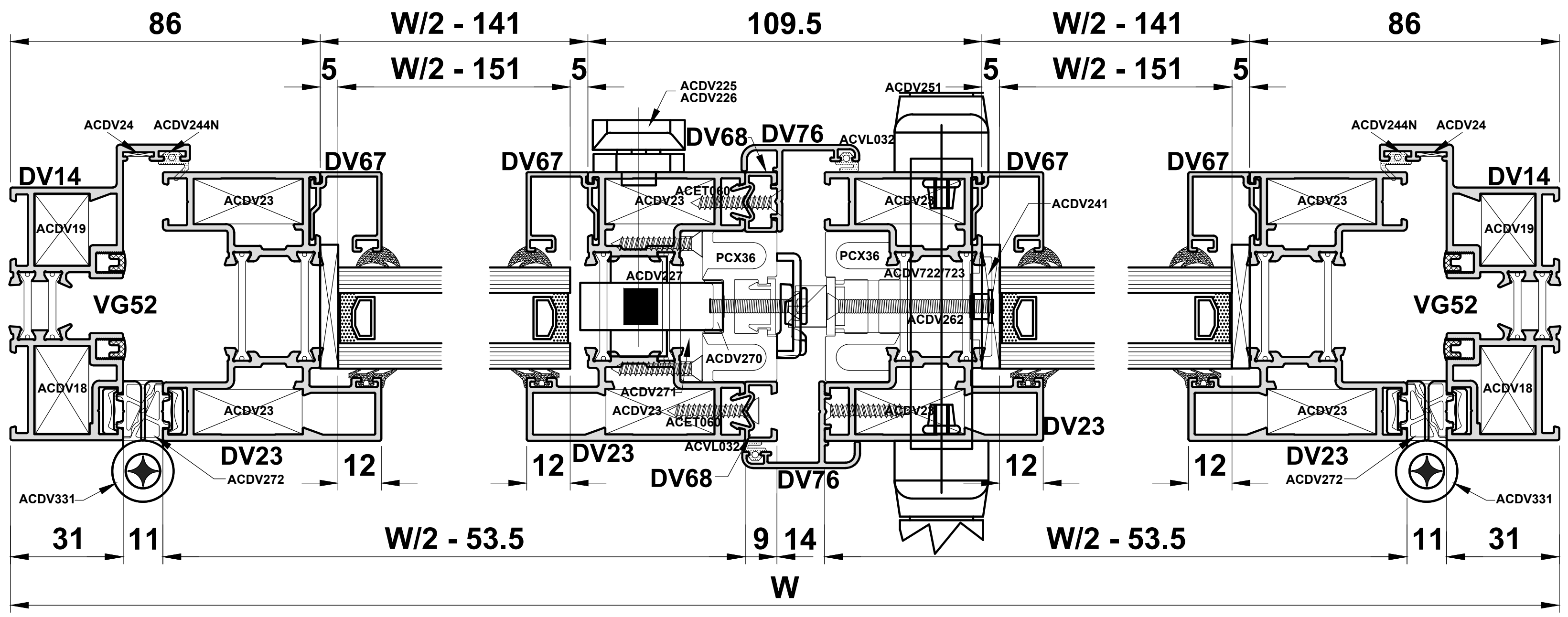
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV271	2 x	W/2 - 150.5	H - 164
DV273	2 x	W/2 - 150.5	H - 169

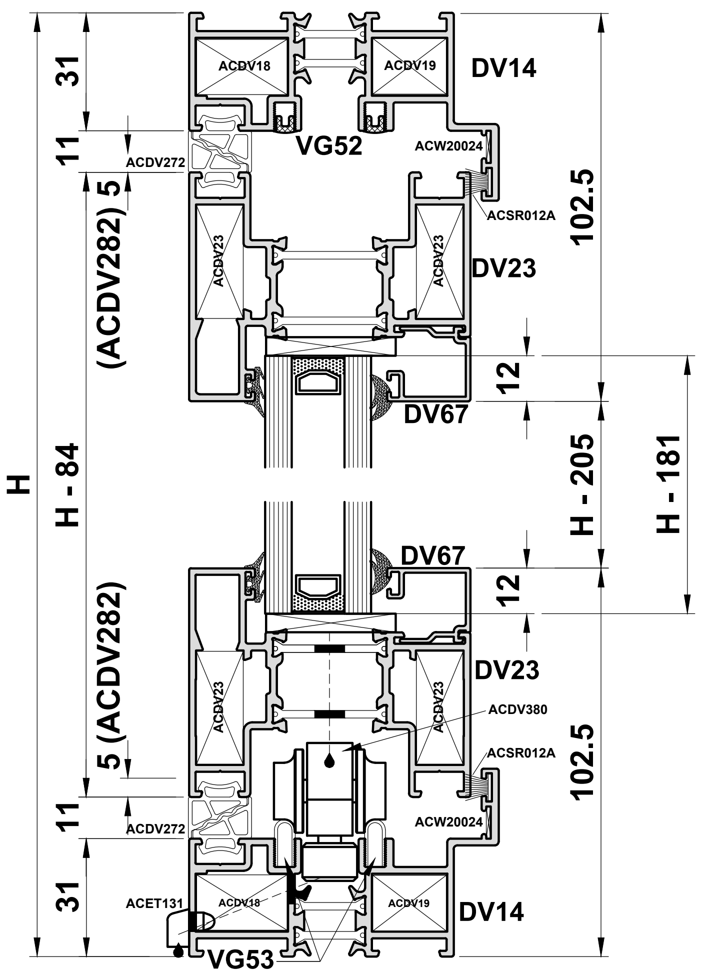
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

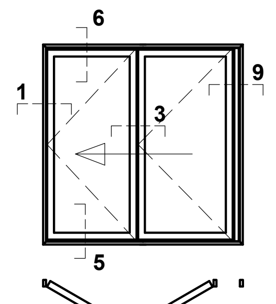
DV14		2	W
DV14		2	H
DV23		4	W/2 - 71
DV23		4	H-84
DV32		1	H-94
DV56		1	H-84
DV60		3	H-62
Glazing Bead		4	W/2-158.5
Glazing Bead		4	H-205
VG52		2	W-62
VG52		4	H-62
VG53		2	W-62

GLASS SIZES	W/2 - 168.5
2 X	H - 181

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV331	11	INTERMEDIATE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV272	4 x (W-90) + 10 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	2	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACET060	15	SCREW FOR DV56
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	4 x (W/2-168) + 4 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	4 x (W/2-168) + 4 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV230	1	GEARBOX COVER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

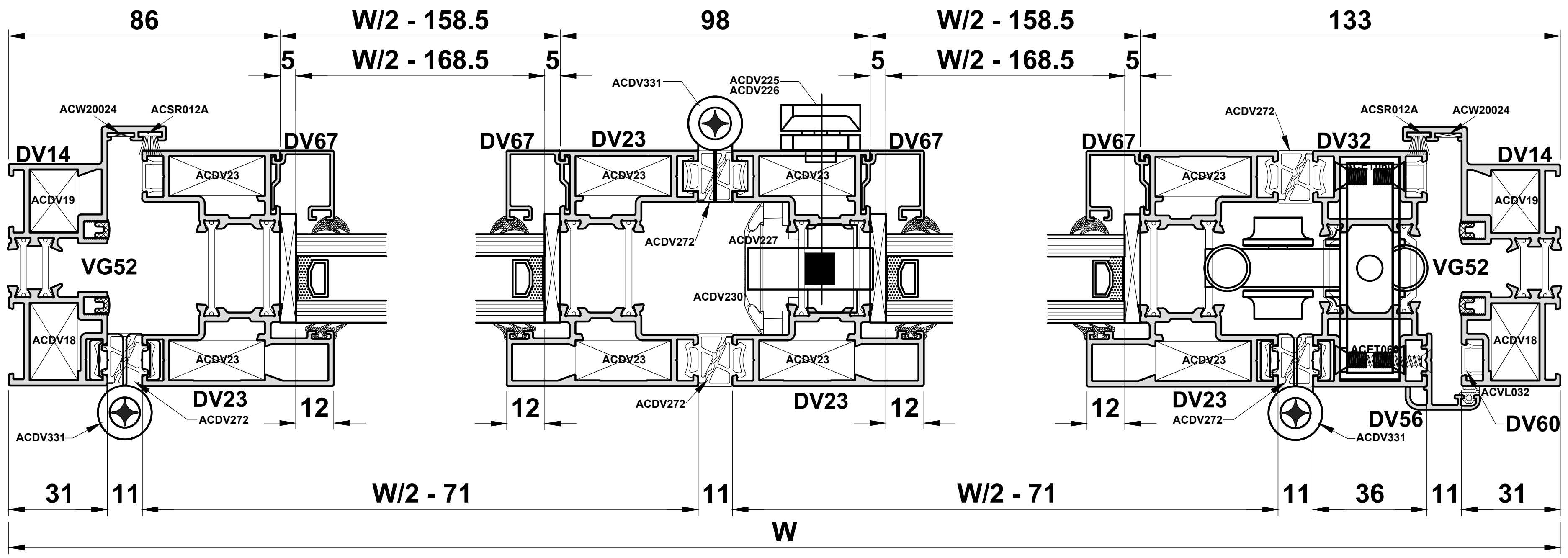
Double Slide Door



NOTE:
This design does not offer external access or an individual traffic door.

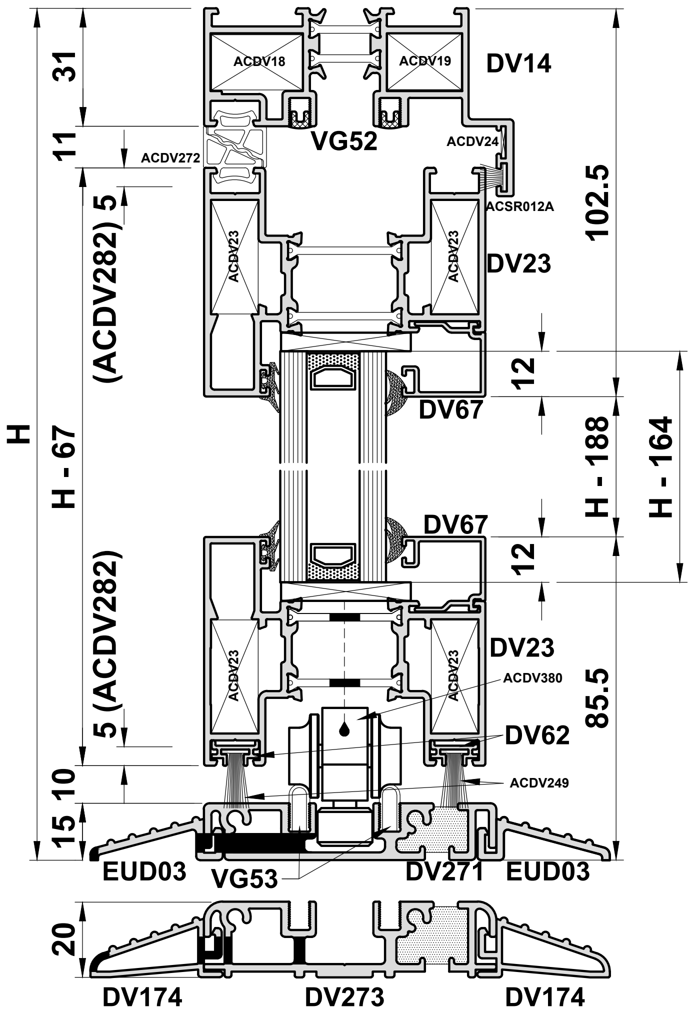
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W	
DV14		2		H	
DV271		1		W-66	
EUD03		1		W-66	
EUD03		1		W-103	
DV23		4		W/2-71	
DV23		4		H-67	
DV32		1		H-78	
DV56		1		H-67	
DV62		1		W/2-84	
DV62		3		W/2-77.5	
Glazing Bead		4		W/2-158.5	
Glazing Bead		4		H-154	H-188
DV60		3		H-46	
VG52		2		W-62	
VG52		4		H-46	
VG53		2		W-62	

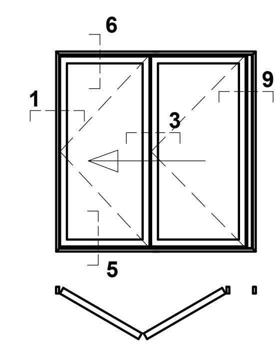
PROFILE CUTTING SCHEDULE (DV273)

DV273		1		W-66	
DV174		1		W-66	
DV174		1		W-103	
DV23		4		H-72	
DV32		1		H-83	
DV56		2		H-72	
Glazing Bead		4		H-159	H-193

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV331	11	INTERMEDIATE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE
ACDV254	5 (PAIRS)	INFILL BLOCK
ACDV272	4 x (W-90) + 10 x (H-46)	SEALING GASKET (cut to fit)
ACDV275	2	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV56
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-65)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	4 x (W/2-168) + 4 x (H-188)	EXTERNAL GLAZING GASKET
ACVG34	4 x (W/2-168) + 4 x (H-188)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV230	1	GEARBOX COVER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Double Slide Door

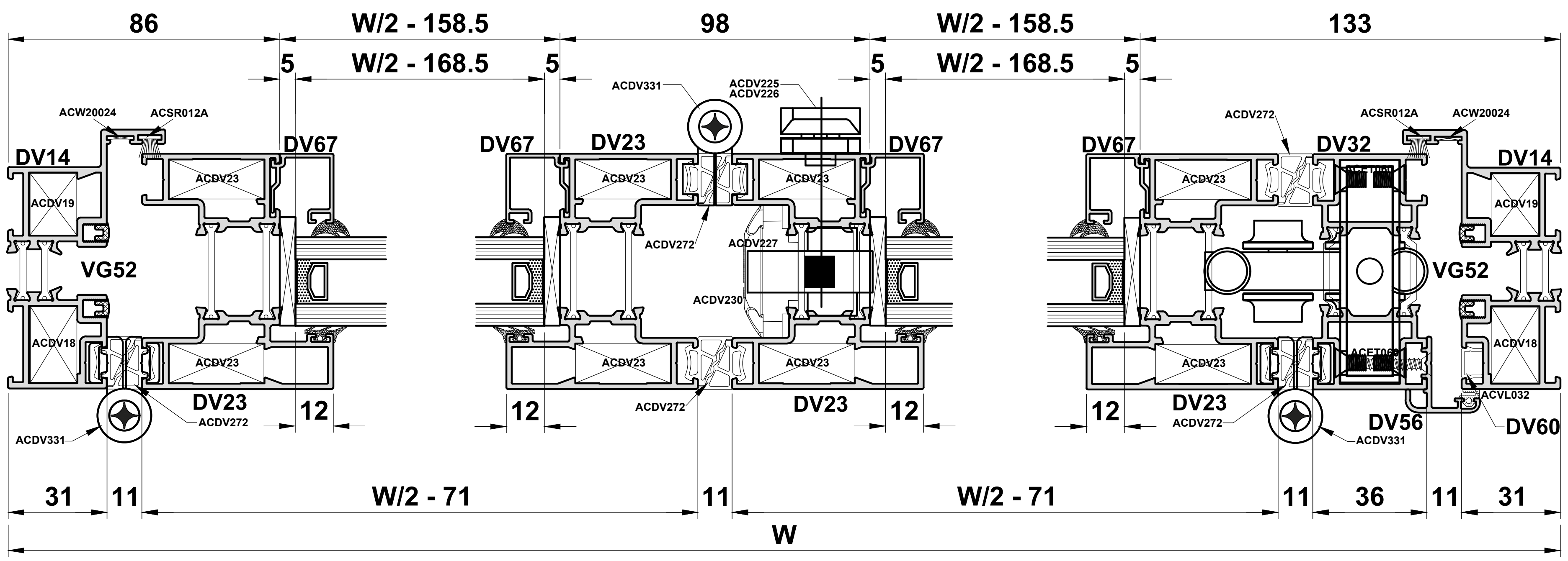


NOTE:
This design does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV271	2 x	W/2 - 168.5	H - 164
DV273	2 x	W/2 - 168.5	H - 169

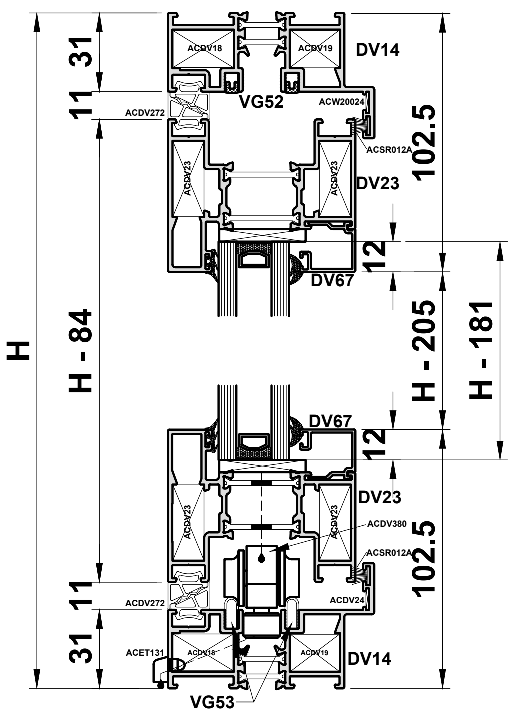


IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:

- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5 - 35.5
DV23		10		H-84
DV38		1		H-94
DV60		4		H-62
DV76		2		H-84
Glazing Bead		10		W/5-113
Glazing Bead		10		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84
PCX38		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

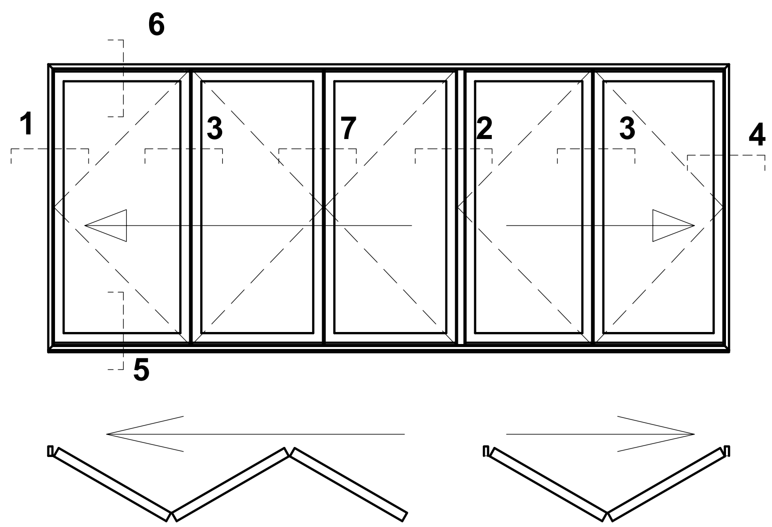
GLASS SIZES	5 X	W/5 - 132
		H - 181

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

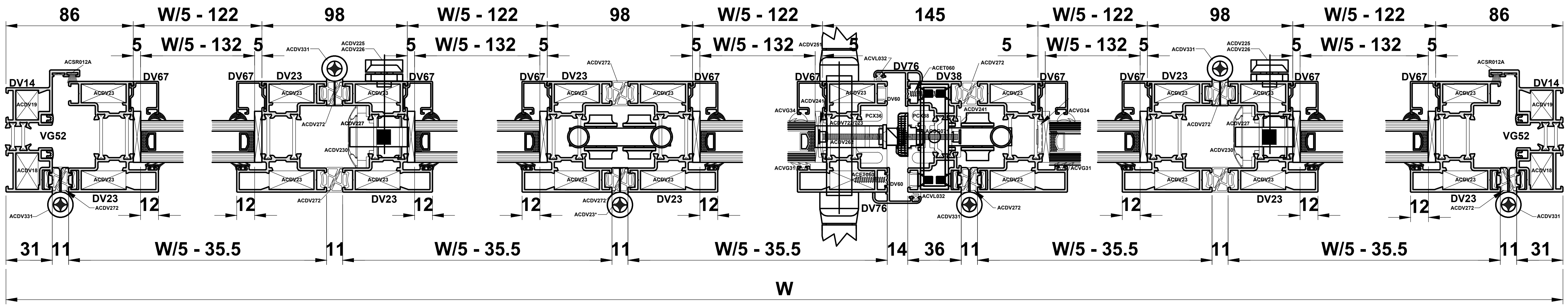
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV272	4 x (W-62) + 20 x (H-62)	SEALING GASKET
ACDV275	5	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV722/23	1	MULTI-POINT LOCK
ACET060	26	SCREW FOR DV76 & HINGES
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	1	MAGNETIC CATCH

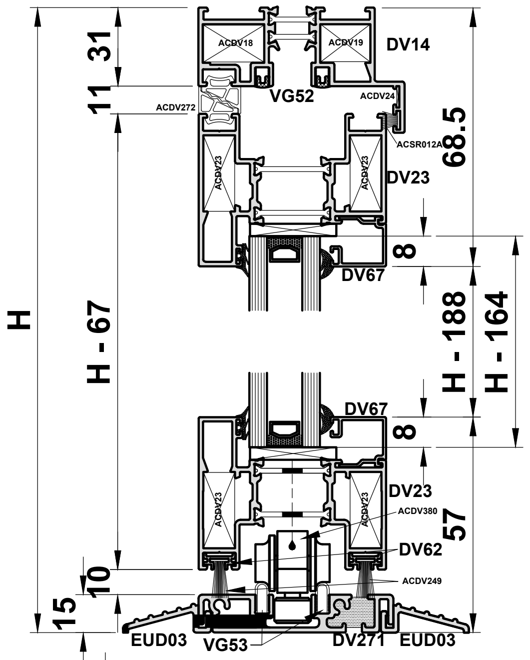
3/2 Door

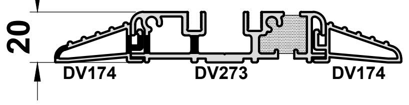


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Cutting Information





IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

PROFILE CUTTING SCHEDULE

DV14	1	W
DV14	2	H
DV271	1	W-66
EUD03	1	W-66
EUD03	1	W-103
DV23	10	W/5-35.5
DV23	10	H-67
DV38	1	H-77
DV60	4	H-46
DV76	2	H-67
DV62	2	W/5-40
DV62	8	W/5-54
Glazing Bead	10	W/5-123
Glazing Bead	10	H-188
VG52	2	W-62
VG52	4	H-46
VG53	2	W-62
PCX36	1	H-67
PCX38	1	H-84

PROFILE CUTTING SCHEDULE (DV273)

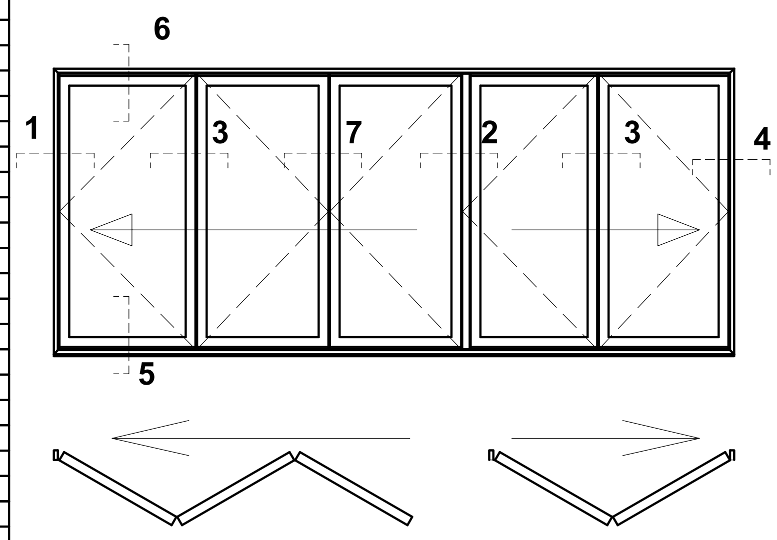
DV273	1	W-66
DV174	1	W-66
DV174	1	W-103
DV23	10	H-72
DV38	1	H-82
DV76	2	H-72
Glazing Bead	10	H-193
PCX36	1	H-72
PCX38	1	H-84

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV249	10 x (W/5-35)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV76	2 (PAIRS	END CAP FOR DV76
ACDV272	2 x (W-62) + 20 x (H-46)	SEALING GASKET
ACDV275	5	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	26	SCREW FOR DV76 & ACDV252
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-65)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-132) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-132) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-67)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	1	MAGNETIC CATCH

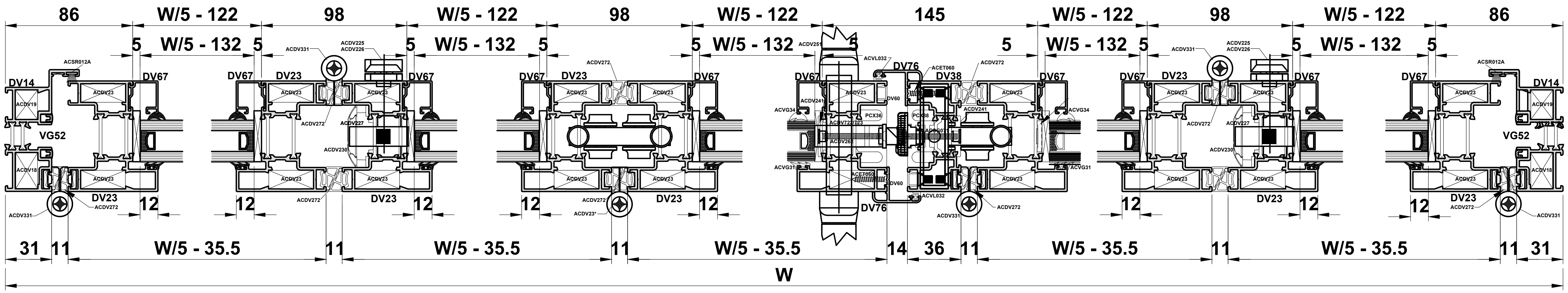
3/2 Door



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

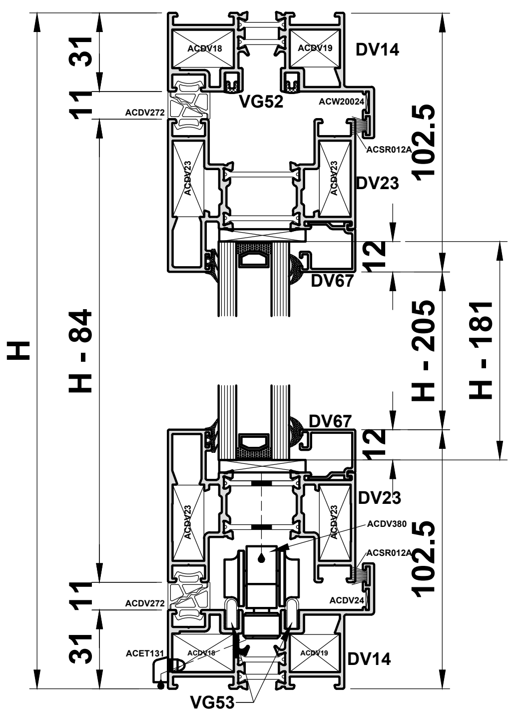
GLASS DEDUCTIONS

DV271	5 x	W/5 - 132	H - 164
DV273	5 x	W/5 - 132	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

Profile	Qty	Cut
DV14	2	W
DV14	2	H
DV23	10	W/5 - 35.5
DV23	10	H-84
DV38	1	H-94
Glazing Bead	10	W/5-123
Glazing Bead	10	H-205
DV60	4	H-62
DV76	2	H-84
VG52	2	W-62
VG52	4	H-62
VG53	2	W-62
PCX36	1	H-84
PCX38	1	H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES		
	5 X	W/5 - 133
		H - 181

IMPORTANT NOTE:

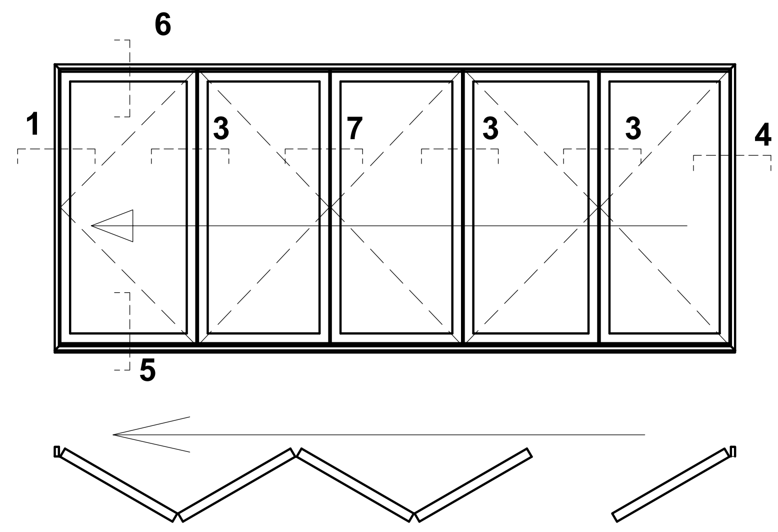
When using DV123 or DV126 Slim Sash please take the following into account:

- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

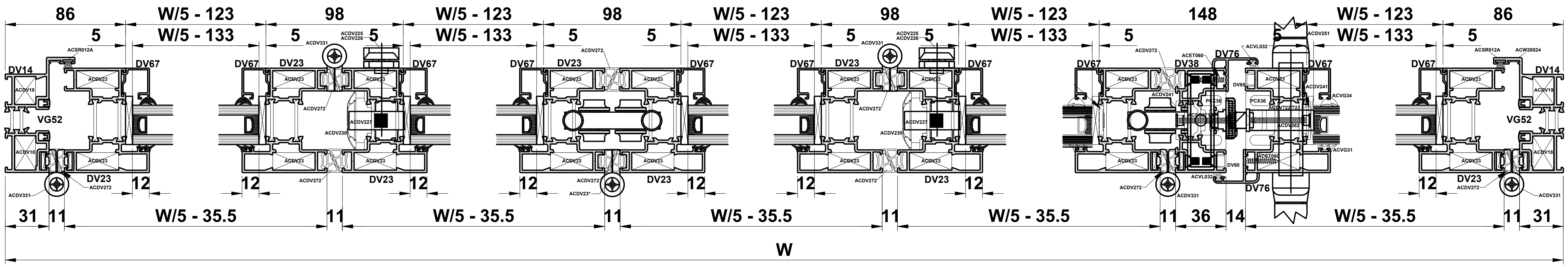
ACCESSORIES

Code	Qty	Description
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	22	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) + 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	2 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	62	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-132) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-132) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACET131	4	DRAIN HOLE COVERS
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

4/1 Door

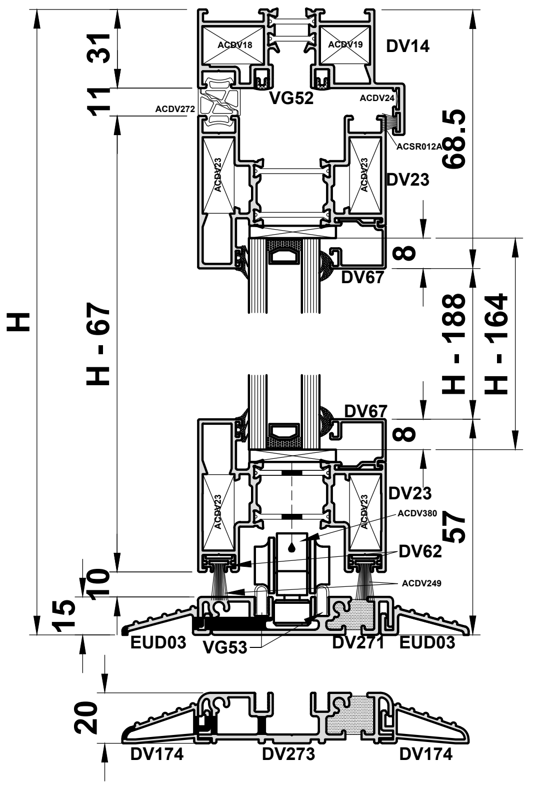


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		10		W/5-35
DV23		10		H-67
DV38		1		H-77
DV60		4		H-46
DV62		2		W/5-41.5
DV62		8		W/5-48.5
Glazing Bead		10		W/5-122
Glazing Bead		10		H-188
DV76		2		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67
PCX38		1		H-67

PROFILE CUTTING SCHEDULE (DV273)

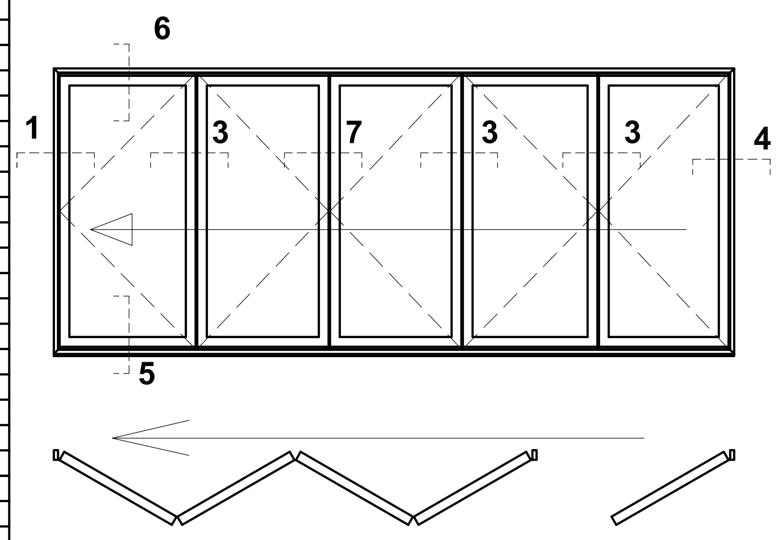
DV273		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		10		H-72
DV38		1		H-82
Glazing Bead		10		H-193
DV76		2		H-72
PCX36		1		H-72
PCX38		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	22	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV249	10 x (W/5-26)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) + 20 x (H-46)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	2 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	62	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACSR012A	1 x (W-90) + 2 x (H-65)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-123) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-67)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

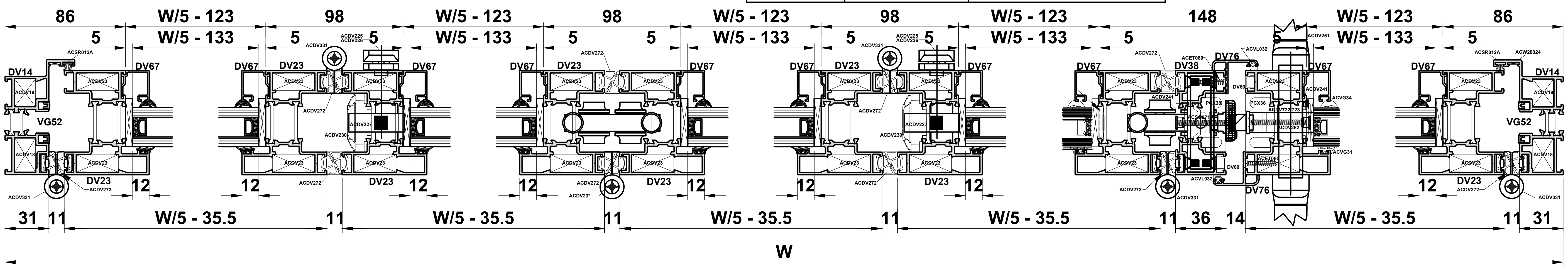
4/1 Door



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV271	5 x	W/5 - 133	H - 164
DV273	5 x	W/5 - 133	H - 169



Cutting Information

Do Not Scale From This Drawing

Cutting Information

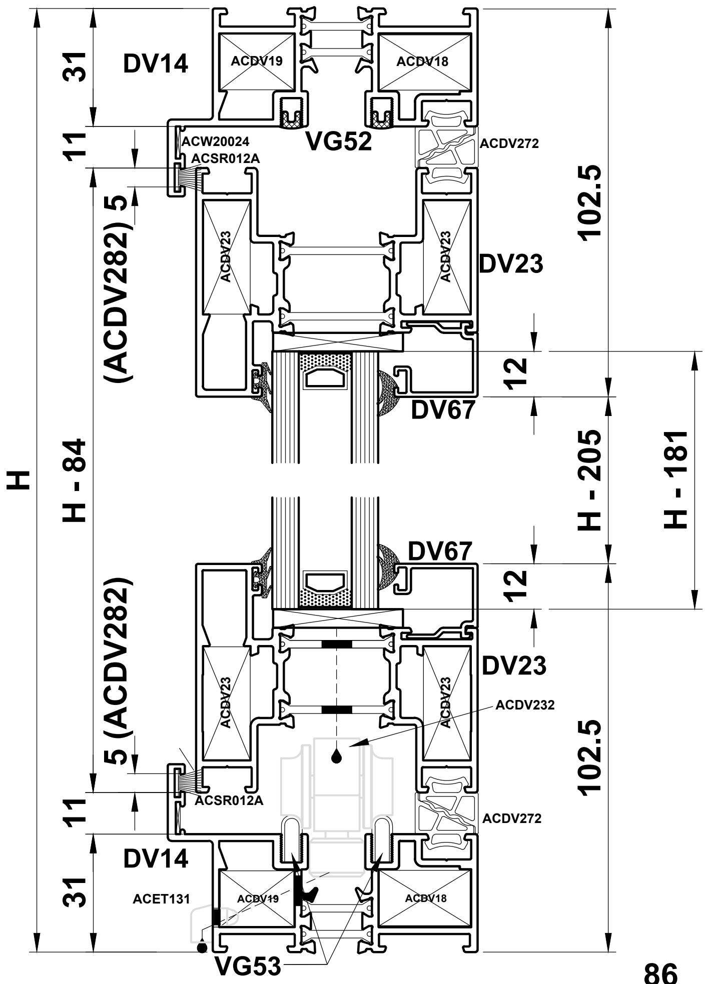
Sawing Tables

Open In

F30 - Type 1i With Rebated Threshold
F31 - Type 1i With Low Threshold
F32 - Type 2i With Standard Threshold
F33 - Type 2i With Low Threshold
F34 - Type 3i With Standard Threshold
F35 - Type 3i With Low Threshold
F36 - Type 4i With Standard Threshold
F37 - Type 4i With Low Threshold
F38 - Type 5i With Standard Threshold
F39 - Type 5i With Low Threshold
F40 - Type 6i With Standard Threshold
F41 - Type 6i With Low Threshold
F42 - Type 7i With Standard Threshold
F43 - Type 7i With Low Threshold
F44 - Single Door With Standard Threshold
F45 - Single Door With Low Threshold
F46 - Double Swing Door Standard Threshold
F47 - Double Swing Door Low Threshold
F48 - Double Slide Door With Standard Threshold
F49 - Double Slide Door With Low Threshold
F50 - 3/2 Door Standard Threshold
F51 - 3/2 Door Low Threshold
F52 - 4/1 Door Standard Threshold
F53 - 4/1 Door Low Threshold

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14	2		W
DV14	2		H
DV23	6		W/3-52
DV23	6		H-84
DV38	1		H-94
DV60	4		H-84
DV76	2		H-84
Glazing Bead	6		W/3-138.5
Glazing Bead	6		H-205
VG52	2		W-62
VG52	4		H-62
VG53	2		W-62
PCX36	1		H-84
PCX38	1		H-84

Note: PCX15 required for leaf heights over 2285mm.

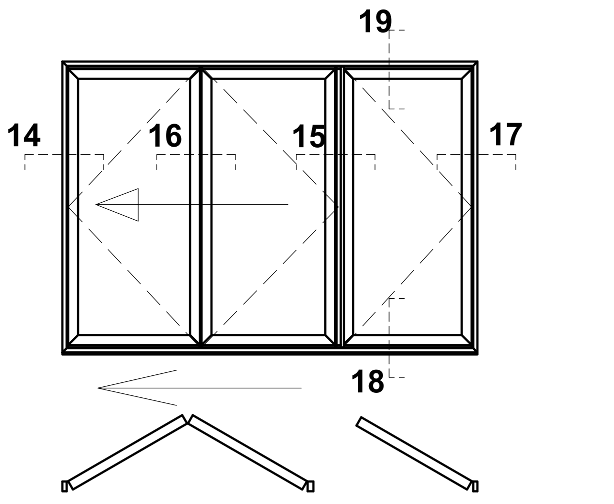
GLASS SIZES		
	3 X	W/3 - 149.5
		H - 181

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

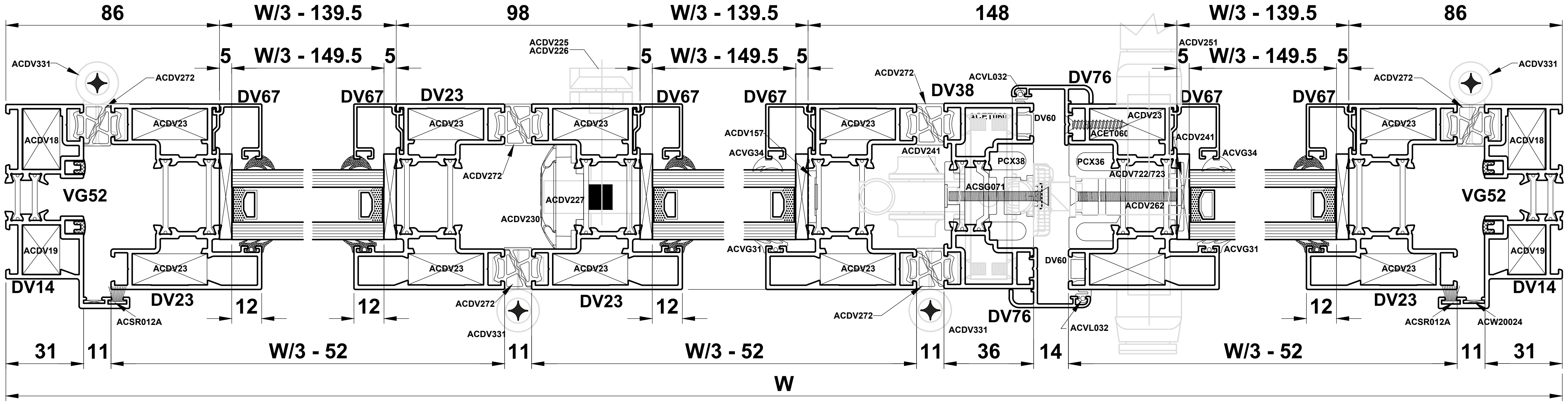
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	16	INTERMEDIATE HINGE
ACDV274	1	D-HANDLE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV272	4 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	24	SCREW FOR DV76 & ACDV282
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	6 x (W/3-149) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ENDCAPS
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

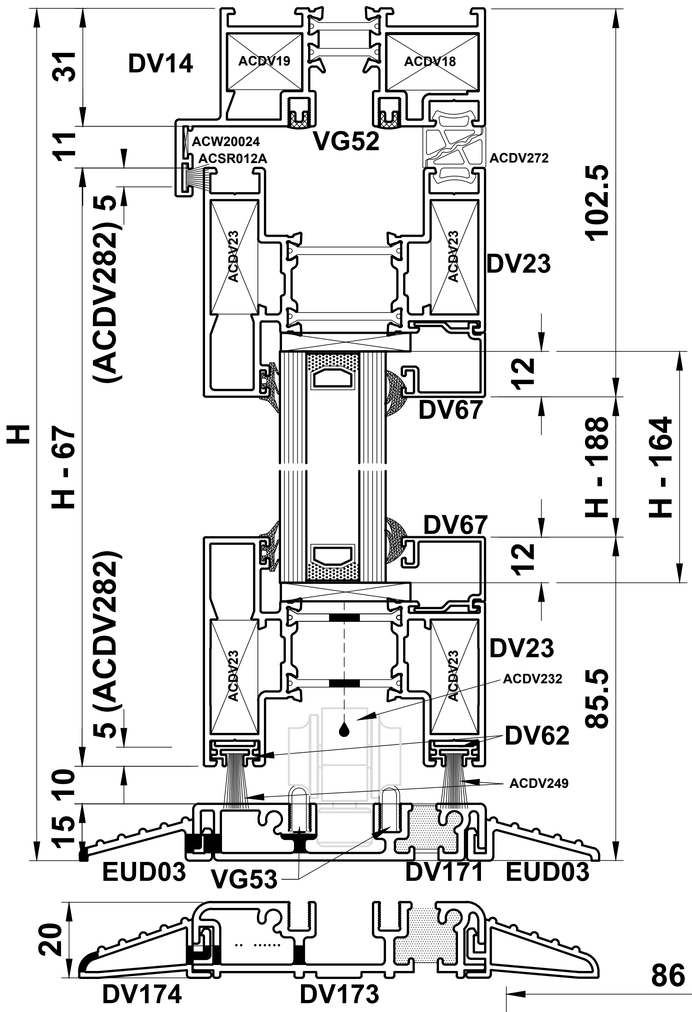
Type 1i



IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		6		W/3-52
DV23		6		H-67
DV38		1		H-77
DV60		4		H-67
DV76		2		H-67
DV62		2		W/3-79
DV62		4		W/3-65
Glazing Bead		6		W/3-139.5
Glazing Bead		6		H-188
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

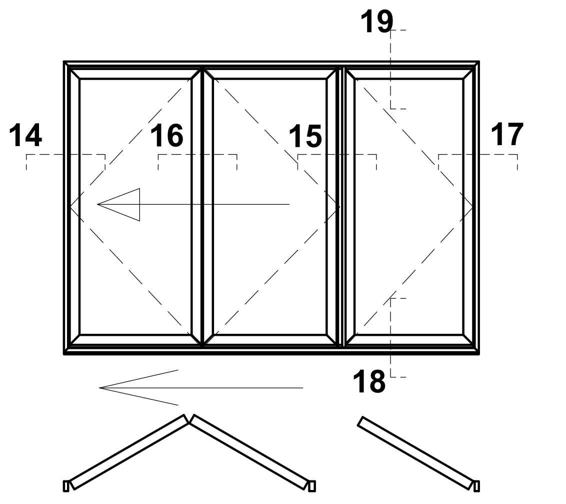
DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		6		H-72
DV38		1		H-82
DV76		2		H-72
Glazing Bead		6		H-193
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV171/173	2	THRESHOLD ENDCAP
ACDV23	24	CLEAT FOR DV23
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	16	INTERMEDIATE HINGE
ACDV274	1	D-HANDLE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV249	6 x (W/3-51) + 2 x (42)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV272	2 x (W-62) 12 x (H-57)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	24	SCREW FOR DV76 & ACDV282
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	6 x (W/3-149) + 6 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACSR012A	1 x (W-90) + 2 x (H-55)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ENDCAPS
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Type 1i

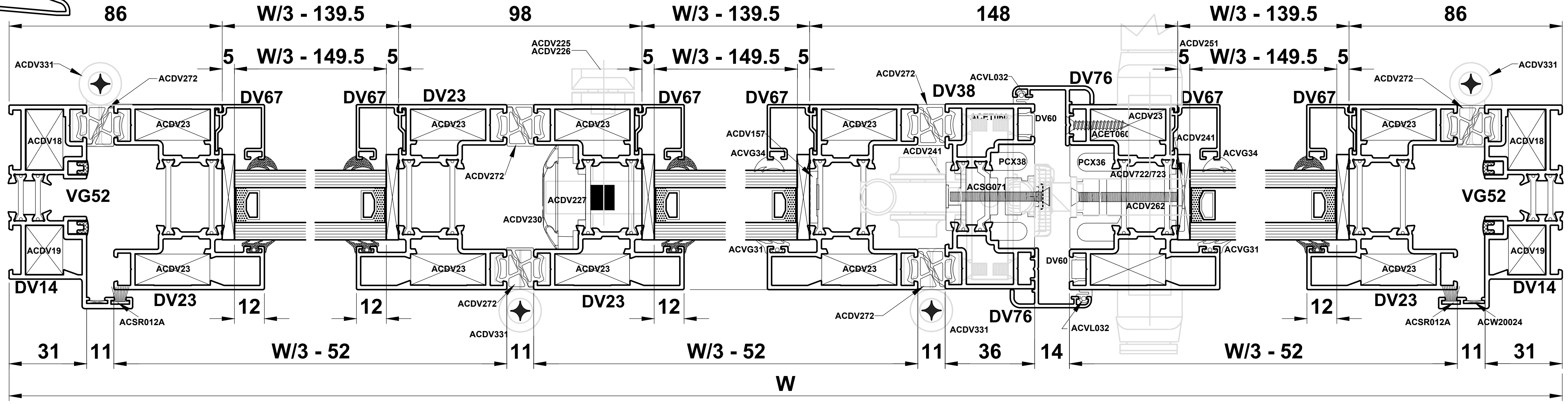


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

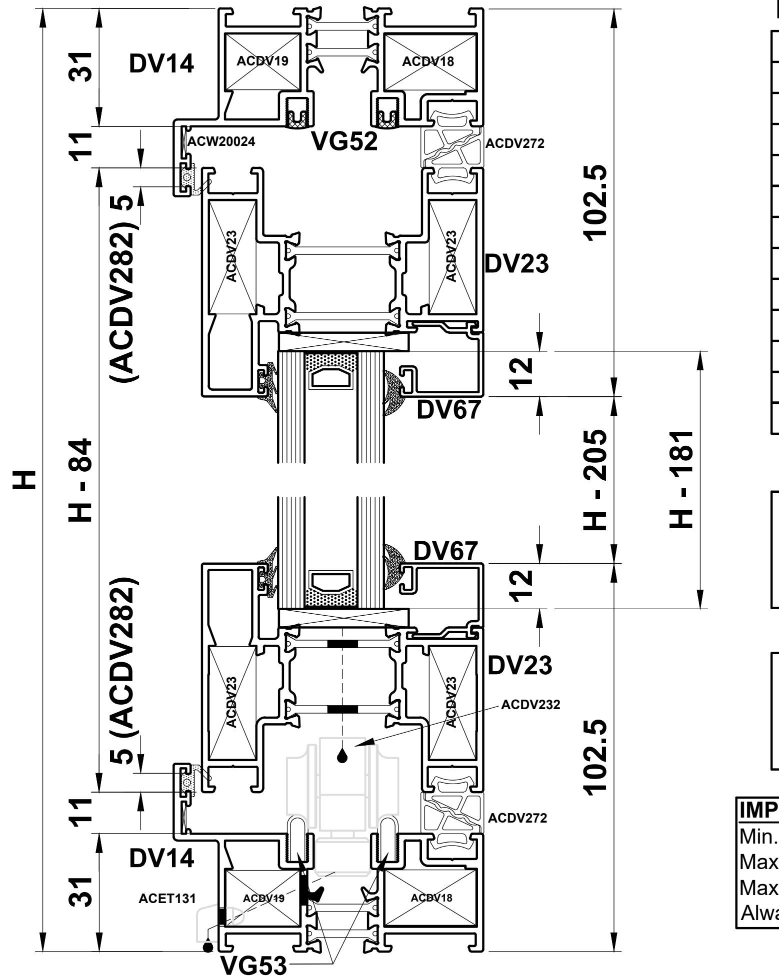
DV171	3 x	W/3 - 149.5	H - 164
DV173	3 x	W/3 - 149.5	H - 169

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		6		W/3-36.5
DV23		6		H-84
DV76		1		H-84
Glazing Bead		6		W/3-124
Glazing Bead		6		H-205
DV60		2		H-84
DV60		1		H-62
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	3 X	W/3 - 134
		H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

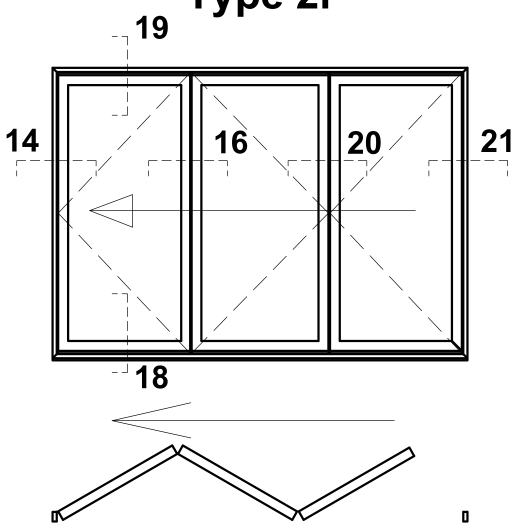
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

ACCESSORIES

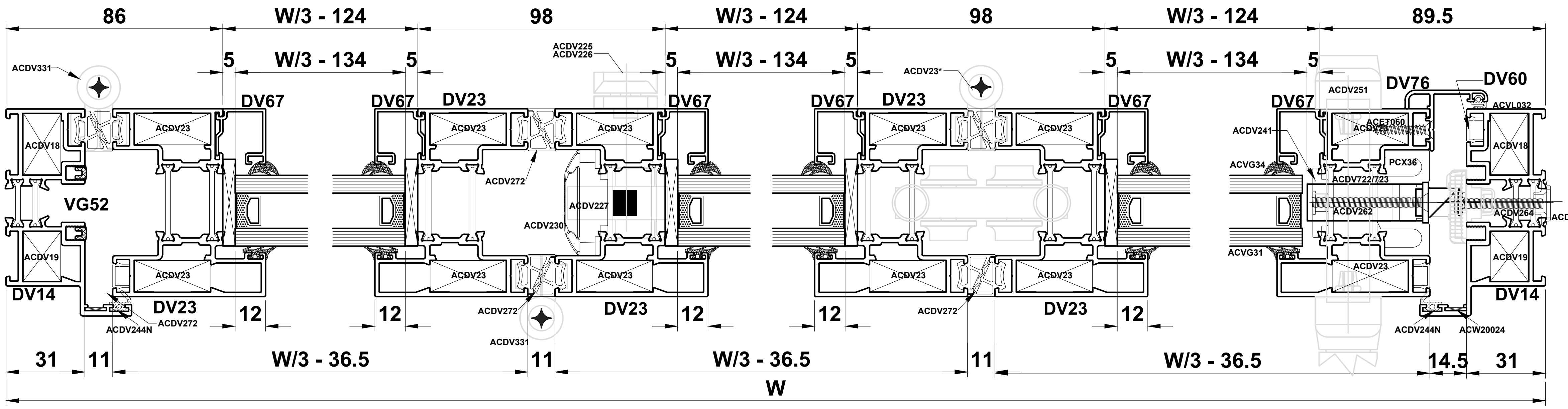
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	10	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) 10 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACSR012A	2 x (W-90) 2 x (H-90)	WOOLPILE
ACDV308	1	MAGNETIC CATCH

+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high

Type 2i

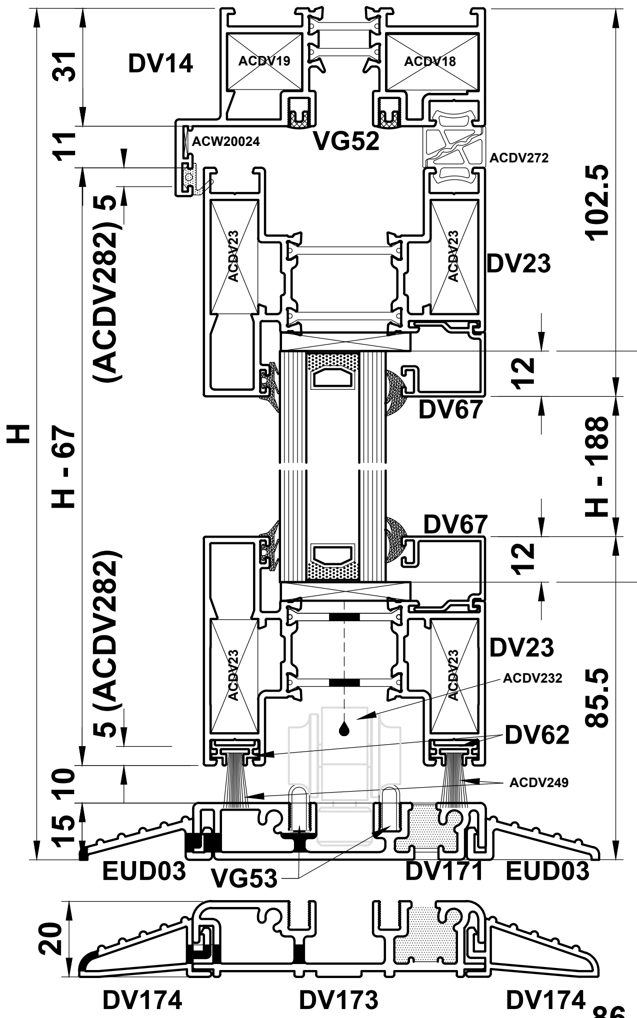


IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		6		W/3-36.5
DV23		6		H-67
DV60		2		H-67
DV60		1		H-51
DV62		3		W/3-43
DV62		3		W/3-49.5
Glazing Bead		6		W/3-124
Glazing Bead		6		H-188
DV76		1		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

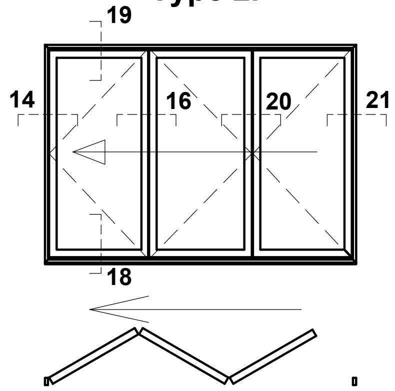
DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		6		H-72
DV60		3		H-51
DV76		1		H-72
Glazing Bead		6		H-193
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	10	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	6 x (W/3-63)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	6 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) 10 x (H-51)	SEALING GASKET
ACDV274	1	D-HANDLE/HINGE
ACDV275	3	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	41	SCREW FOR DV76 & ACDV252
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACSR012A	1 x (W-90) 2 x (H-55)	WOOLPILE

Type 2i



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

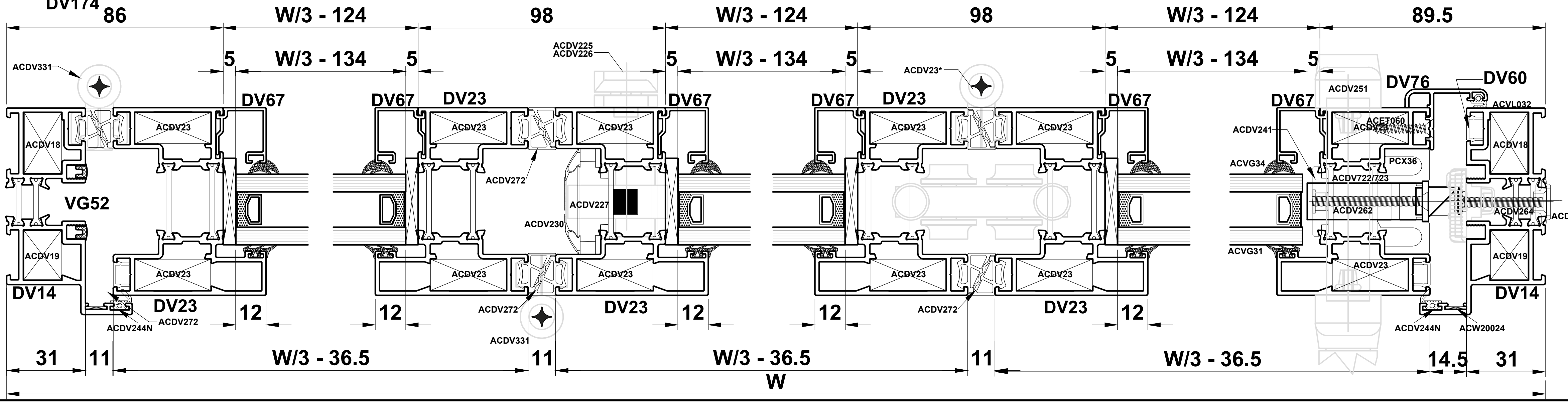
GLASS DEDUCTIONS

DV171	3 x	W/3 - 134	H - 164
DV173	3 x	W/3 - 134	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

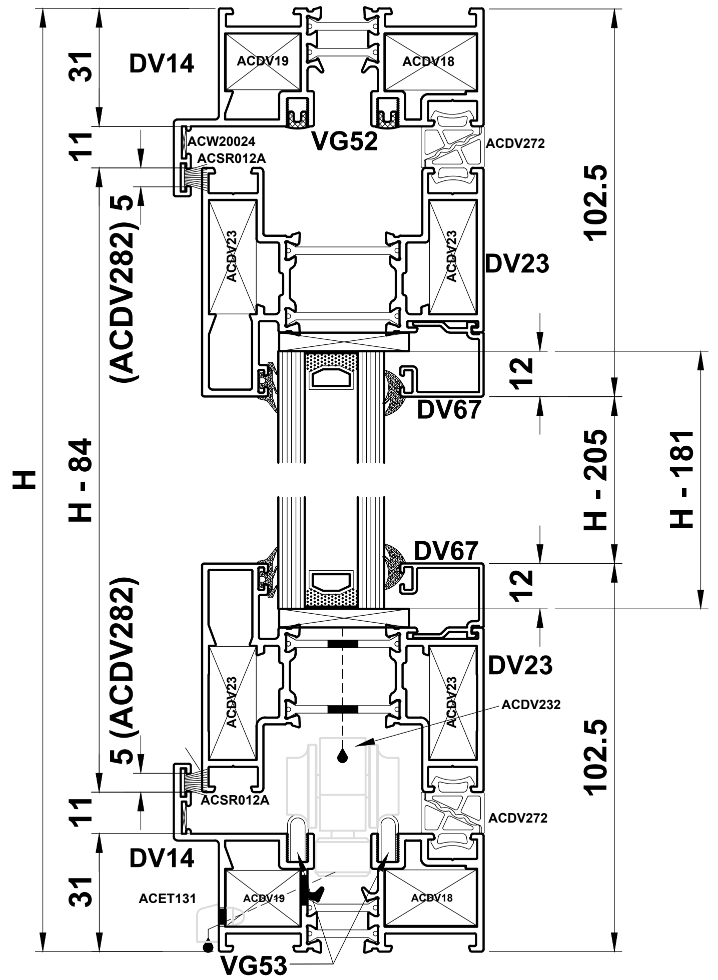
ACDV308	1	MAGNETIC CATCH
+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high		

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14	2		W
DV14	2		H
DV23	8		W/4 - 41
DV23	8		H-84
DV32	1		H-94
DV56	1		H-84
DV60	2		H-84
DV60	1		H-62
Glazing Bead	8		W/4 - 128.5
Glazing Bead	8		H-205
VG52	2		W-62
VG52	4		H-62
VG53	2		W-62

GLASS SIZES	
4 X	W/4 - 138.5
	H - 181

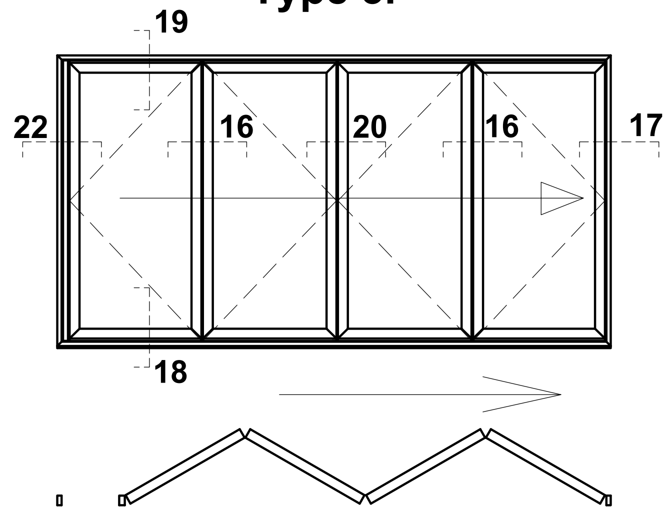
IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:

- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

ACCESSORIES

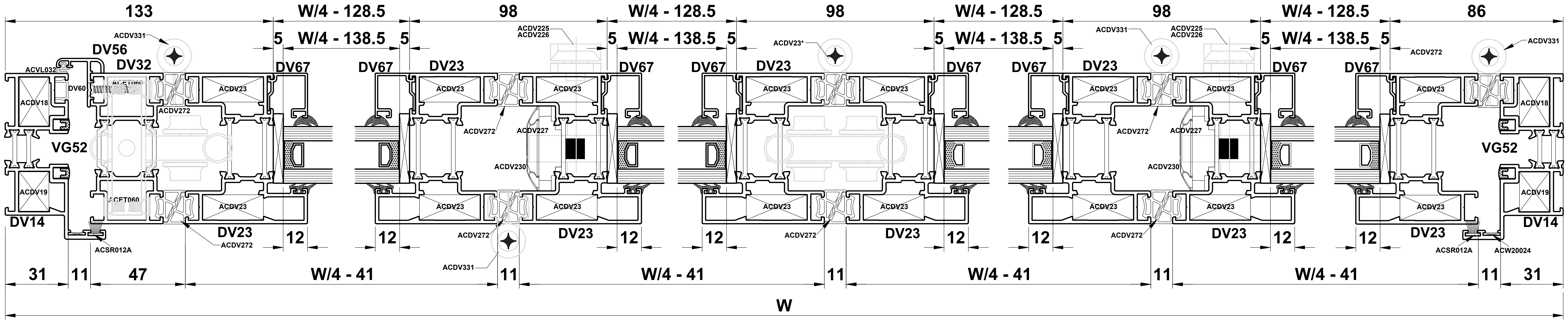
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	18	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	2	D-HANDLE
ACDV272	4 x (W-62) 18 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV56	1 (PAIR)	END CAP FOR DV56
ACET060	27	SCREW FOR DV56 & ACDV282
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-139) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-139) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Type 3i



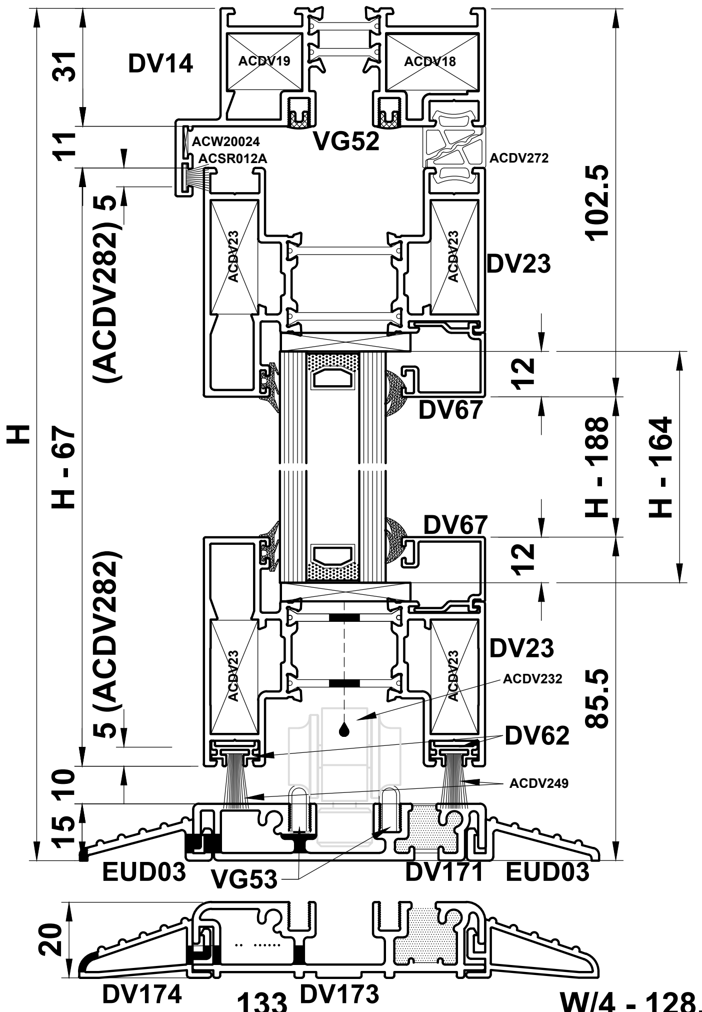
NOTE:
Design Type 3e does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		8		W/4-41
DV23		8		H-67
DV32		1		H-78
DV56		1		H-67
DV60		2		H-67
DV60		1		H-51
DV62		1		W/4-55
DV62		7		W/4-69
Glazing Bead		8		W/4-117
Glazing Bead		8		H-188
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

PROFILE CUTTING SCHEDULE (DV173)

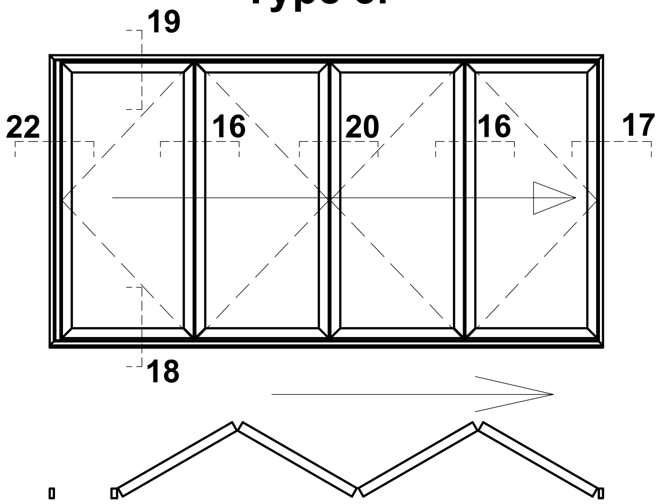
DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		8		H-72
DV32		1		H-83
DV56		1		H-72
DV60		3		H-51
Glazing Bead		8		H-193

Note:
- When using DV123 or DV126 please refer to note on previous page

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	18	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	2	D-HANDLE
ACDV249	8 x (W/4-41) + 2 x (42)	WOOLPILE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV272	2 x (W-62) 18 x (H-51)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	74	SCREW FOR DV56 & HINGE
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-55)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-139) + 8 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-139) + 8 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Type 3i

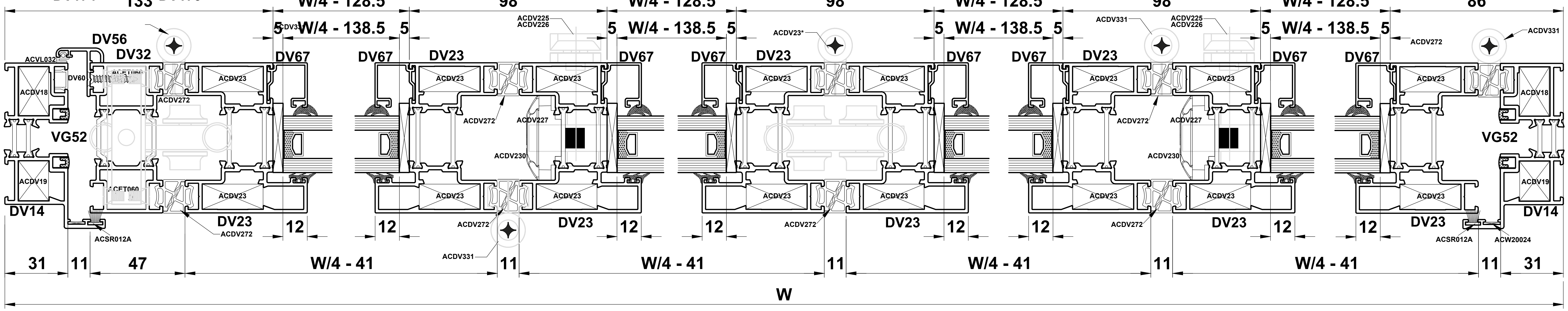


NOTE:
Design Type 3e does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

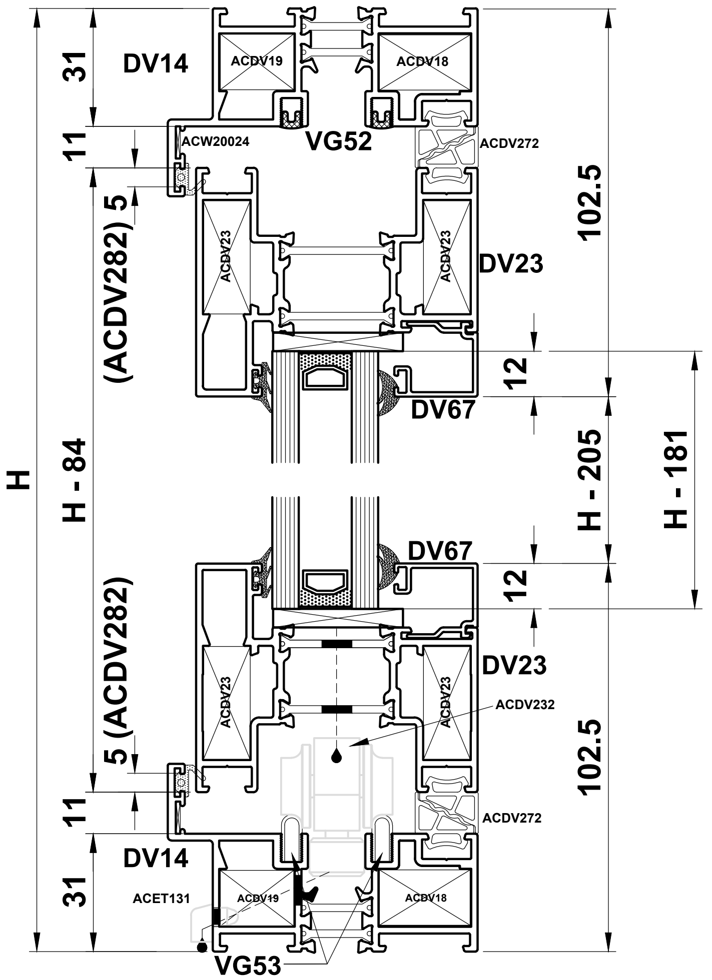
GLASS DEDUCTIONS

DV171	4 x	W/4 - 138.5	H - 164
DV173	4 x	W/4 - 138.5	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

Profile	Qty	Length
DV14	2	W
DV14	2	H
DV23	8	W/4 - 32
DV23	8	H-84
DV60	4	H-84
Glazing Bead	8	W/4-119.5
Glazing Bead	8	H-205
DV68	2	H-84
DV76	2	H-84
VG52	2	W-62
VG52	4	H-62
VG53	2	W-62
PCX36	2	H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	W/4 - 129.5
4 X	H - 181

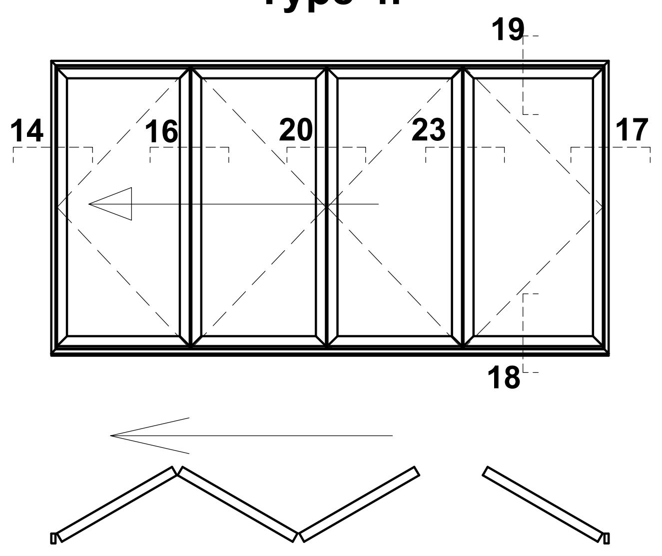
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

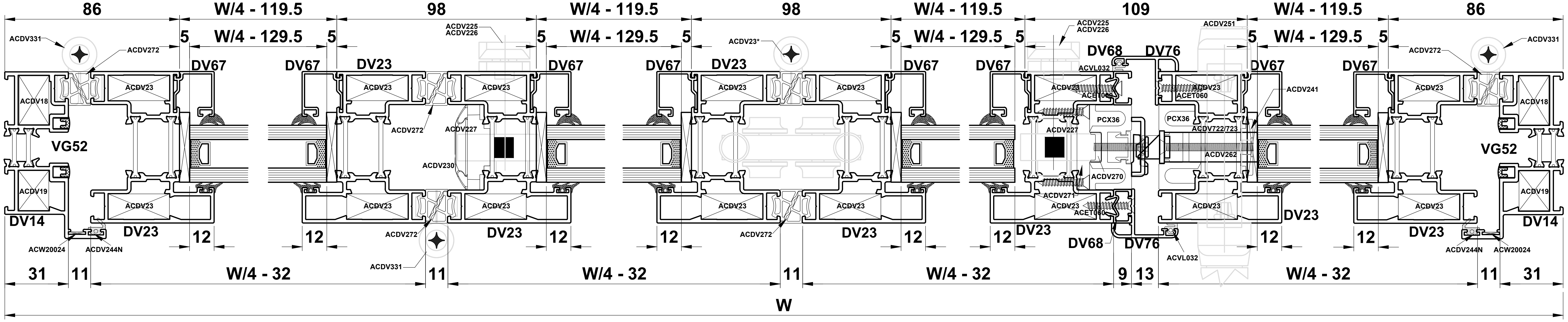
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV080	2	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	14	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	4 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	55	SCREW FOR DV68/DV76
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACVG31	8 x (W/4-130) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-130) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	1	MAGNETIC CATCH

Type 4i

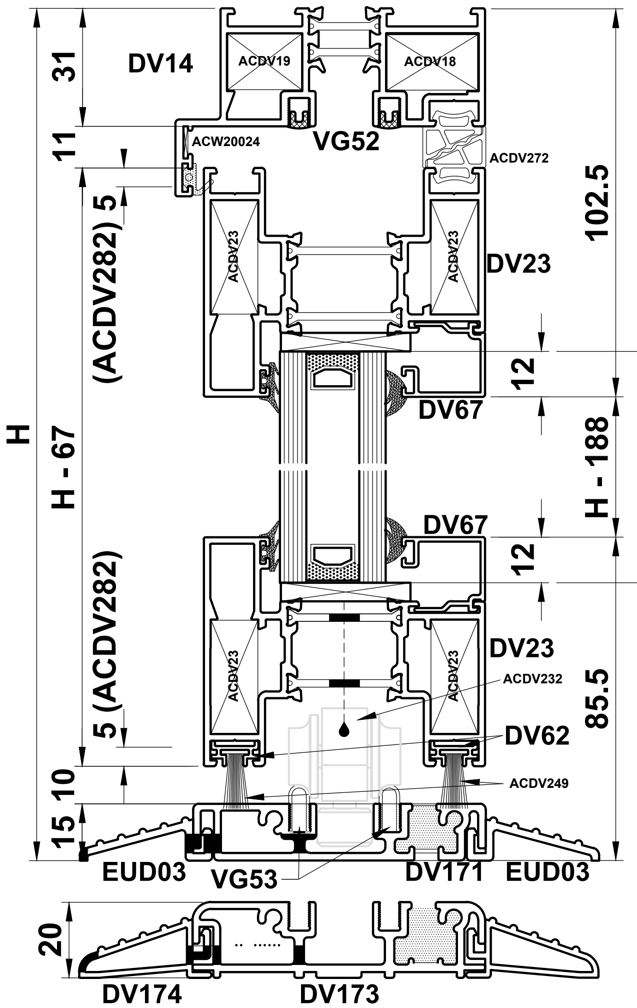


IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		8		W/4-32
DV23		8		H-67
DV60		4		H-67
DV62		2		W/4-36
DV62		3		W/4-46
DV62		3		W/4-60
Glazing Bead		8		W/4-119.5
Glazing Bead		8		H-188
DV68		2		H-67
DV76		2		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV173)

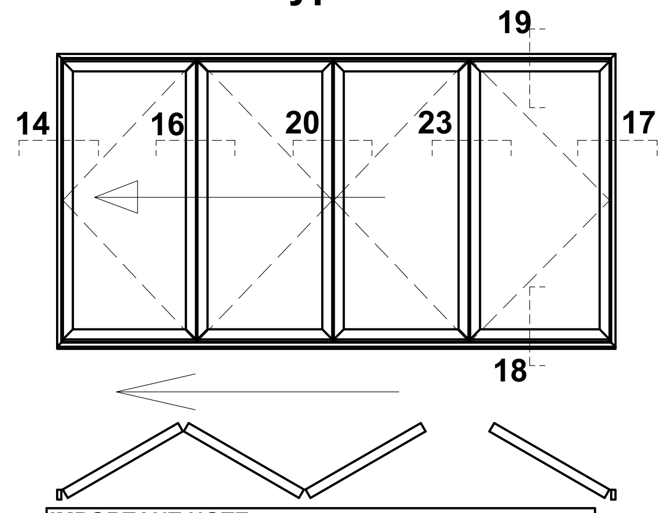
DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		8		H-72
Glazing Bead		8		H-193
DV68		2		H-72
DV76		2		H-72
PCX36		2		H-72

Note:
- PCX15 required for leaf heights over 2285mm.
- When using DV123 or DV126 please refer to note on previous page

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	14	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	4 x (W/4-32) + 2 x (H-62)	SEALING GASKET
ACDV249	8 x (W/4-32)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	2 x (W-62) 12 x (H-51)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	55	SCREW FOR DV68 & DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACVG31	8 x (W/4-130) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-130) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACSR012A	1 x (W-90) + 2 x (H-55)	WOOLPILE
ACDV308	1	MAGNETIC CATCH

Type 4i

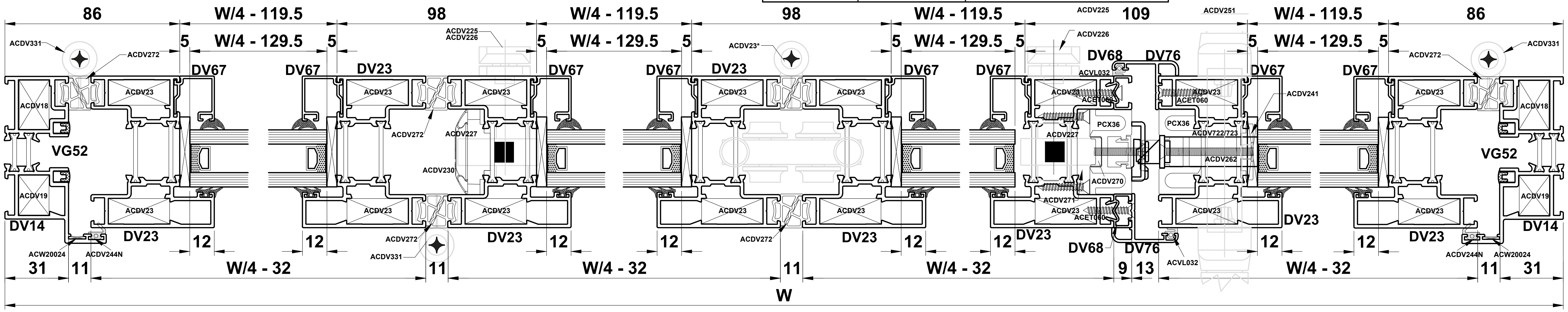


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

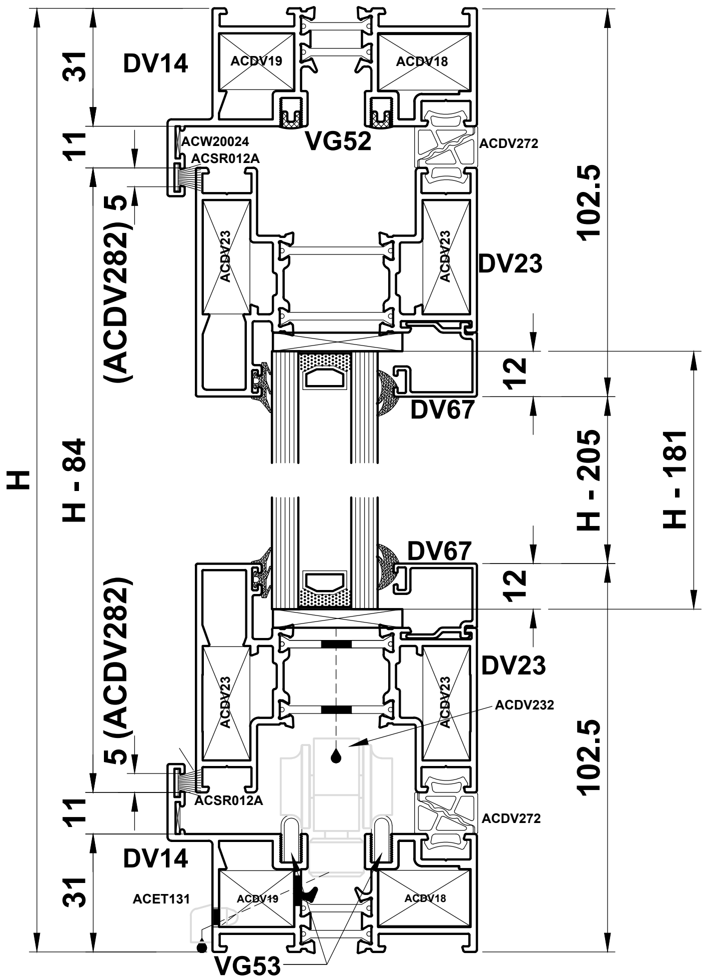
GLASS DEDUCTIONS

DV171	4 x	W/4 - 129.5	H - 164
DV173	4 x	W/4 - 129.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Cutting Information



PROFILE CUTTING SCHEDULE

DV14	2	W
DV14	2	H
DV23	8	W/4 - 53
DV23	8	H-84
DV32	2	H-94
DV60	4	H-84
DV56	2	H-84
Glazing Bead	8	W/4 - 140
Glazing Bead	8	H-205
VG52	2	W-62
VG52	4	H-62
VG53	2	W-62

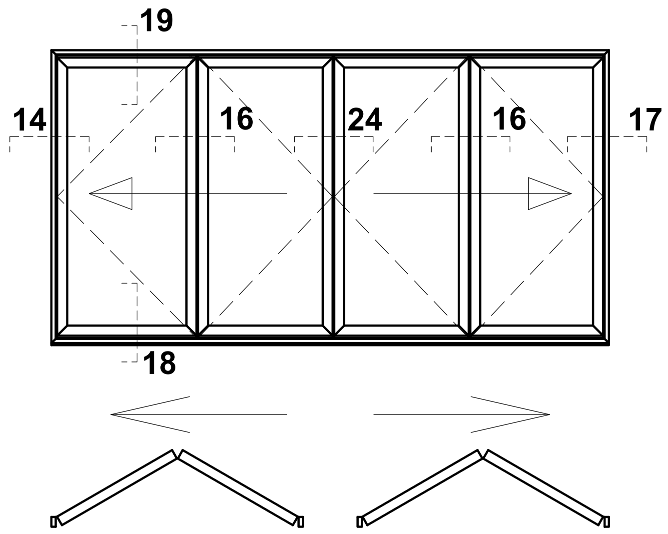
GLASS SIZES		W/4 - 150
	4 X	H - 181

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

ACCESSORIES

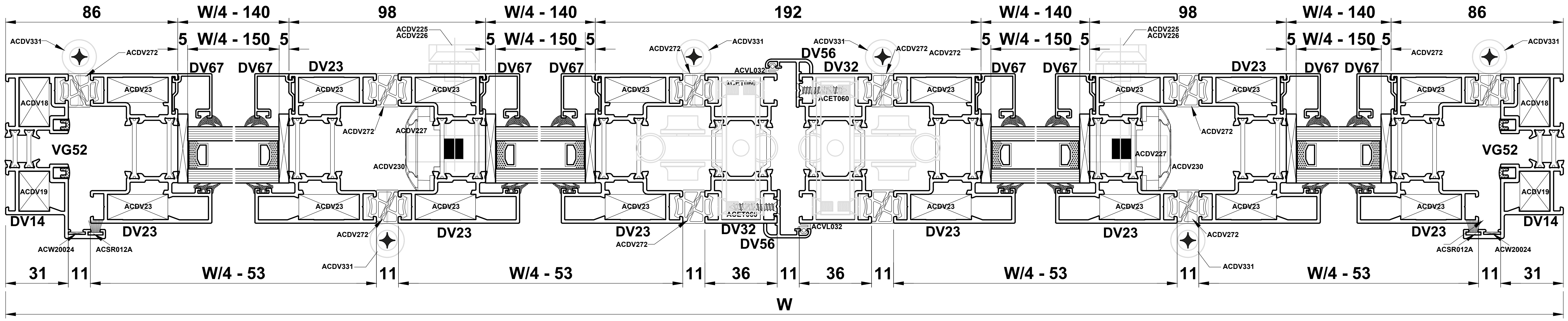
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	24	INTERMEDIATE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV272	4 x (W-62) 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV380	2	DV32 BOTTOM ROLLER
ACDV381	2	DV32 TOP GUIDE
ACDV282	8	WOOLPILE CARRIER
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACET060	26	SCREW FOR DV56 & HINGE
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-150) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Type 5i



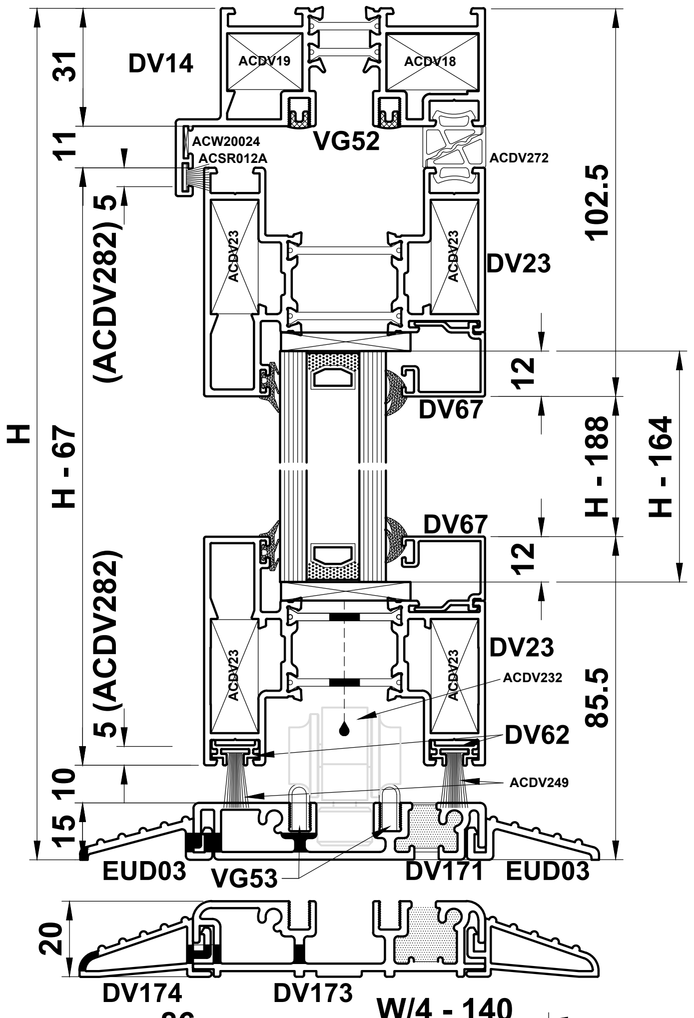
NOTE:
Design Type 5e does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

Profile	Qty	Length
DV14	1	W
DV14	2	H
DV171	1	W-66
EUD03	1	W-66
EUD03	1	W-103
DV23	8	W/4-53
DV23	8	H-67
DV32	2	H-77
DV56	2	H-67
DV60	4	H-67
DV62	2	W/4-67
DV62	6	W/4-81
Glazing Bead	8	W/4-140
Glazing Bead	8	H-188
VG52	2	W-62
VG52	4	H-46
VG53	2	W-62

PROFILE CUTTING SCHEDULE (DV173)

Profile	Qty	Length
DV173	1	W-66
DV174	1	W-66
DV174	1	W-103
DV23	8	H-72
DV32	2	H-82
DV56	2	H-72
Glazing Bead	8	H-193

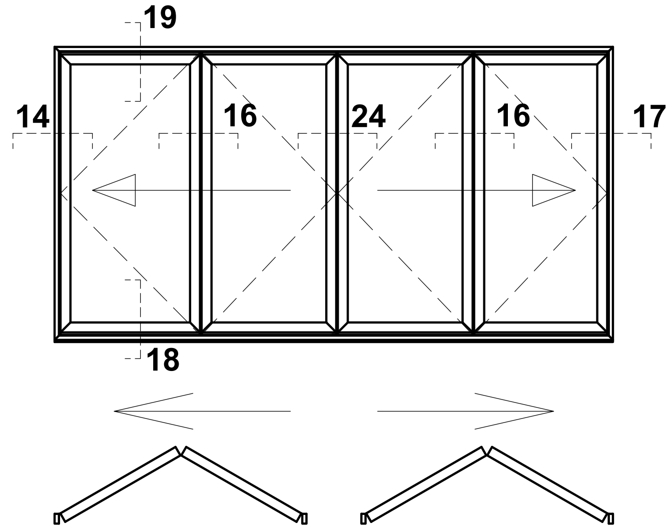
Note:

- When using DV123 or DV126 please refer to note on previous page

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	24	INTERMEDIATE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV242	2	END CAP FOR DV32
ACDV249	8 x (W/4-41) + 4 x (42)	WOOLPILE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV272	4 x (W-62) 20 x (H-51)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV380	2	DV32 BOTTOM ROLLER
ACDV381	2	DV32 TOP GUIDE
ACDV282	8	WOOLPILE CARRIER
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	26	SCREW FOR DV56 & HINGE
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-65)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-150) + 8 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Type 5i

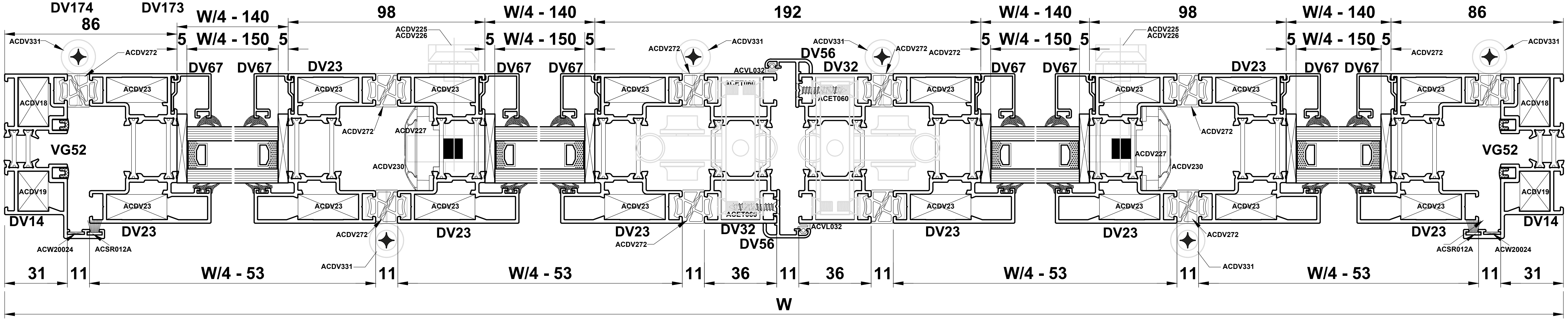


NOTE:
Design Type 5e does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

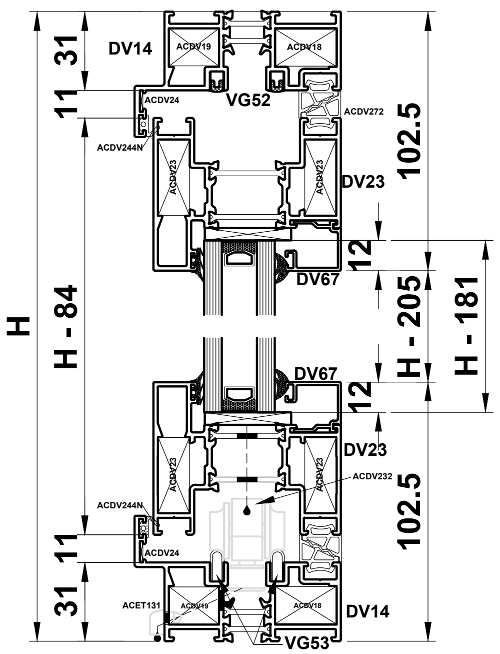
GLASS DEDUCTIONS

DV171	4 x	W/4 - 150	H - 164
DV173	4 x	W/4 - 150	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5 - 26.5
DV23		10		H-84
Glazing Bead		10		W/5-113
Glazing Bead		10		H-205
DV60		2		H-84
DV60		1		H-62
DV76		1		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

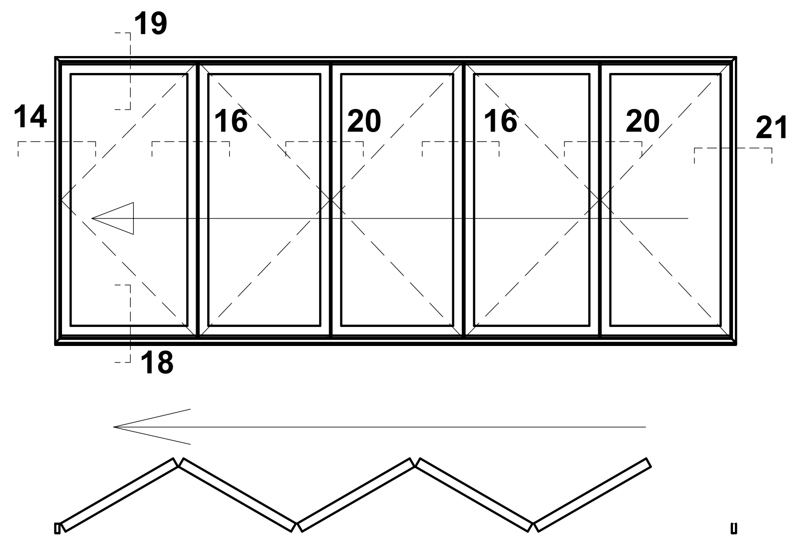
GLASS SIZES	5 X	W/5 - 123
		H - 181

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

ACCESSORIES

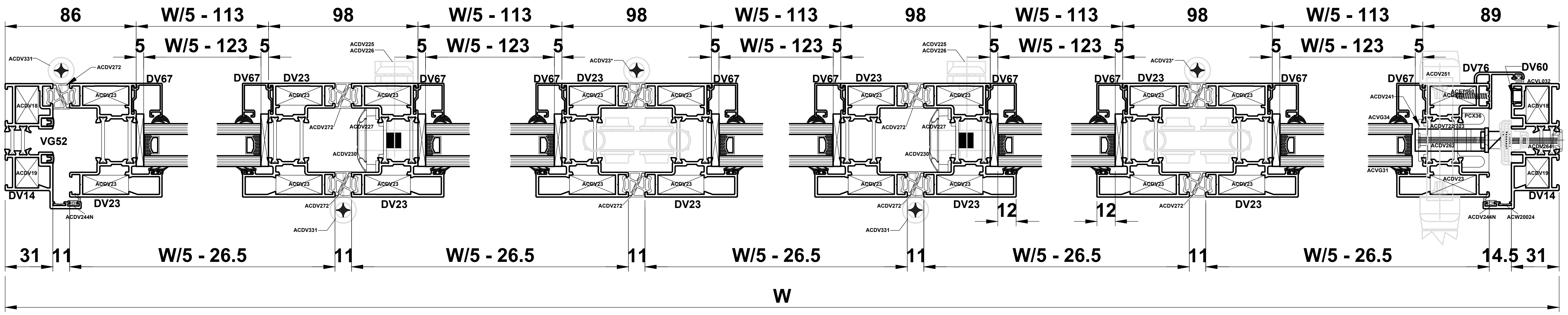
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	16	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) + 18 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	1	MAGNETIC CATCH
+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high		

Type 6i



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



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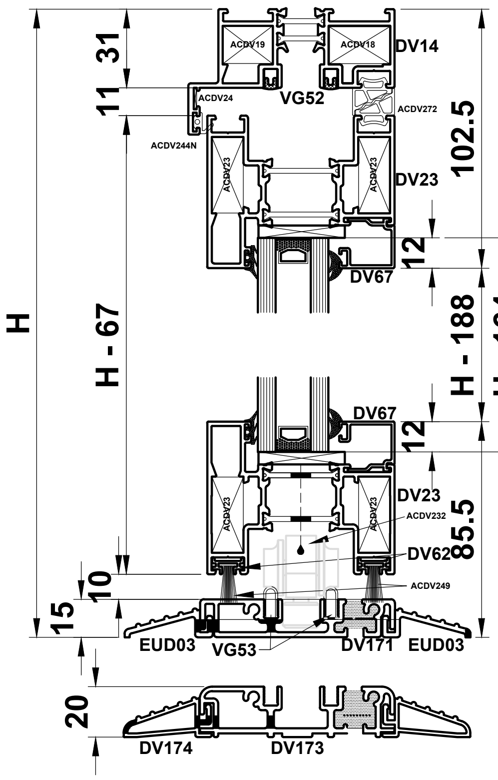


PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		10		W/5-26
DV23		10		H-67
DV60		2		H-67
DV60		1		H-51
DV62		2		W/5-40
DV62		8		W/5-54
Glazing Bead		10		W/5-123
Glazing Bead		10		H-188
DV76		1		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		10		H-72
Glazing Bead		10		H-193
DV76		1		H-72
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

GLASS DEDUCTIONS

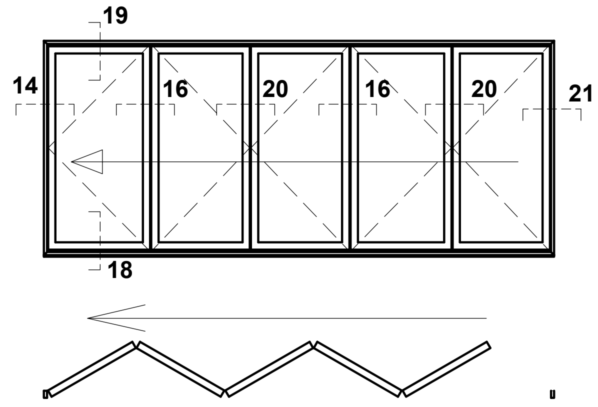
DV171	5 x	W/5 - 123	H - 164
DV173	5 x	W/5 - 123	H - 169

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	16	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV249	10 x (W/5-26)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) + 18 x (H-51)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	11	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-67)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACSR012A	1 x (W-90) + 2 x (H-55)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	1	MAGNETIC CATCH

+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high

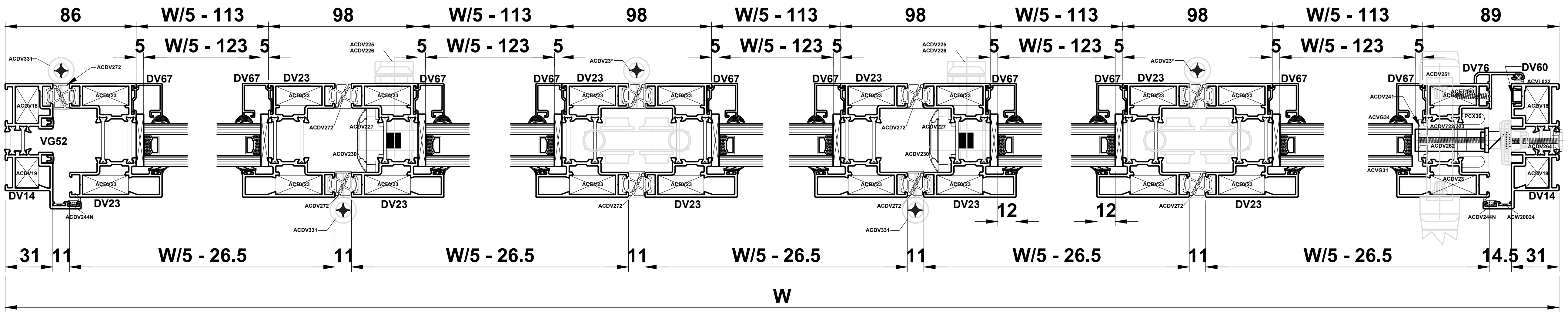
Type 6i



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

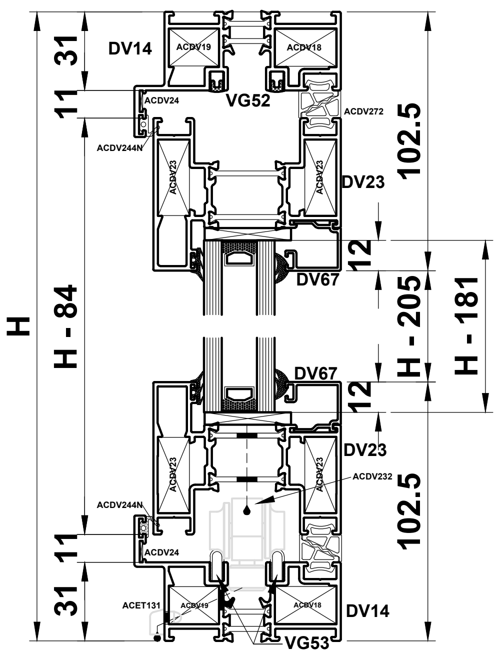
IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		12		W/6 - 25
DV23		12		H-84
DV60		4		H-84
DV68		2		H-84
Glazing Bead		12		W/6-112
Glazing Bead		12		H-205
DV76		2		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

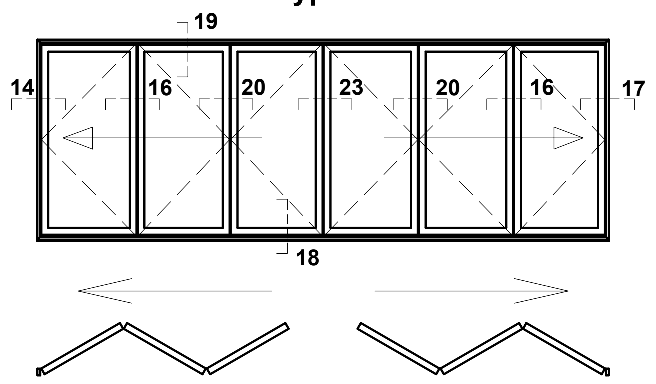
GLASS SIZES	
6 X	W/6 - 122
	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

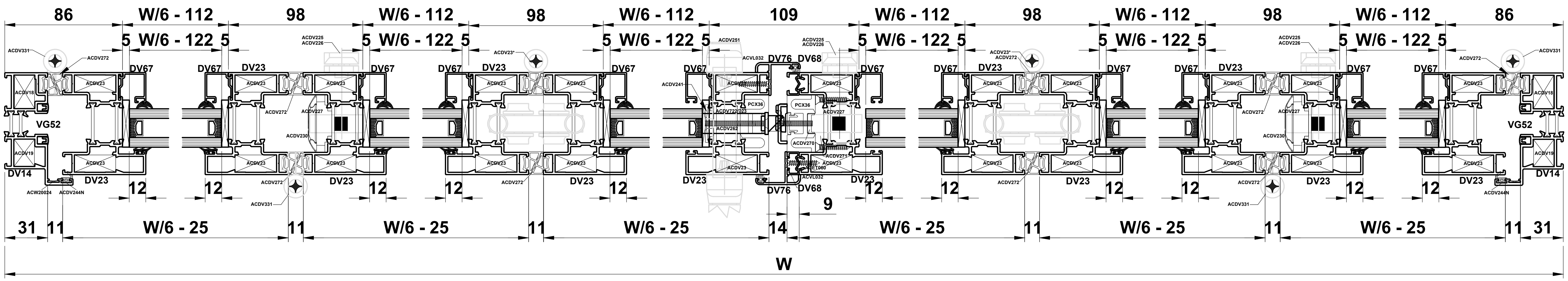
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV080	2	RUN UP BLOCK
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV328	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	3 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	4 x (W-62) + 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	6	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	44	SCREW FOR DV68 & DV76
ACET133	6	SCREW FOR ACDV225/6
ACET131	4	DRAIN HOLE COVER
ACMX01604 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 12 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 12 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	2	MAGNETIC CATCH

Type 7i



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

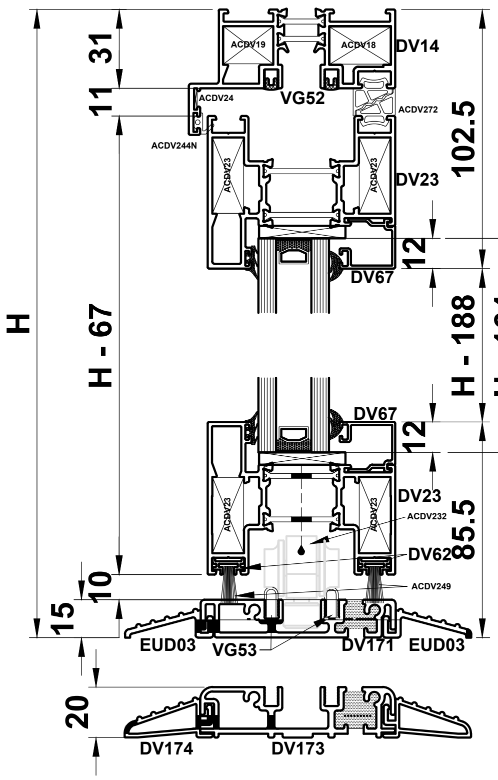
IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

ISSUED: JUNE 2021

Cutting Information



DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		12		W/6-25
DV23		12		H-67
DV60		4		H-67
DV62		2		W/6-39
DV62		10		W/6-53
Glazing Bead		12		W/6-112
Glazing Bead		12		H-188
DV68		2		H-67
DV76		2		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		12		H-72
DV68		2		H-72
DV76		2		H-72
Glazing Bead		12		H-193
PCX36		2		H-72

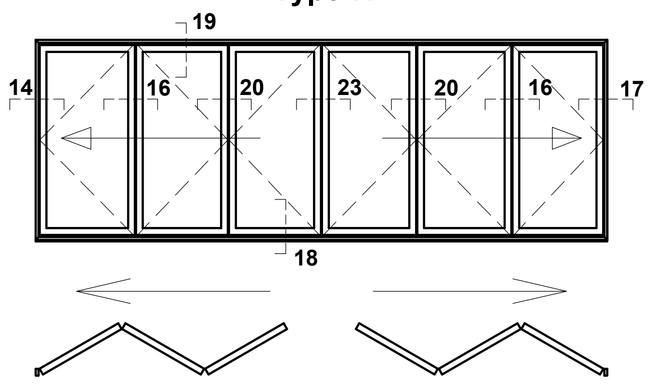
Note: PCX15 required for leaf heights over 2285mm.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV328	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	3 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	12 x (W/6-25)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	12 (PAIRS)	INFILL BLOCKS
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	2 x (W-62) + 20 x (H-57)	SEALING GASKET (cut to fit)
ACDV274	2	D-HANDLE/HINGE
ACDV275	6	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	44	SCREW FOR DV68 & DV76
ACET133	6	SCREW FOR ACDV225/6
ACMX01604 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 12 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 12 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACSR012A	1 x (W-90) + 2 x (H-55)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	2	MAGNETIC CATCH

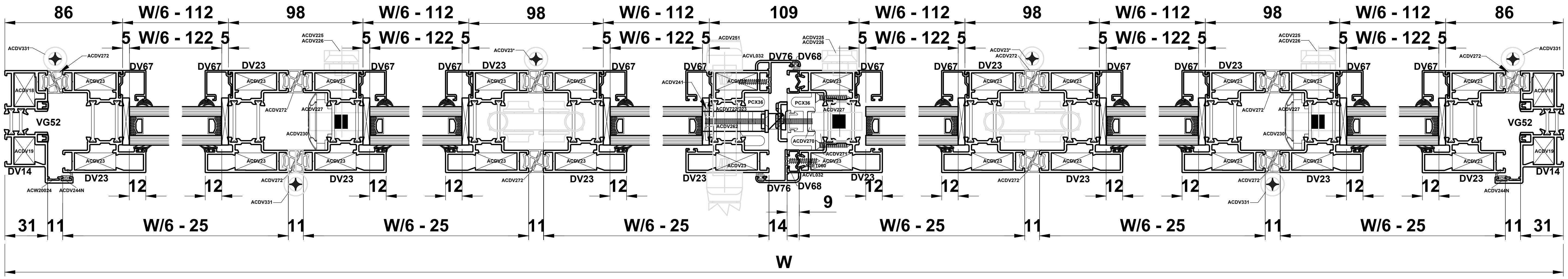
Type 7i



GLASS DEDUCTIONS

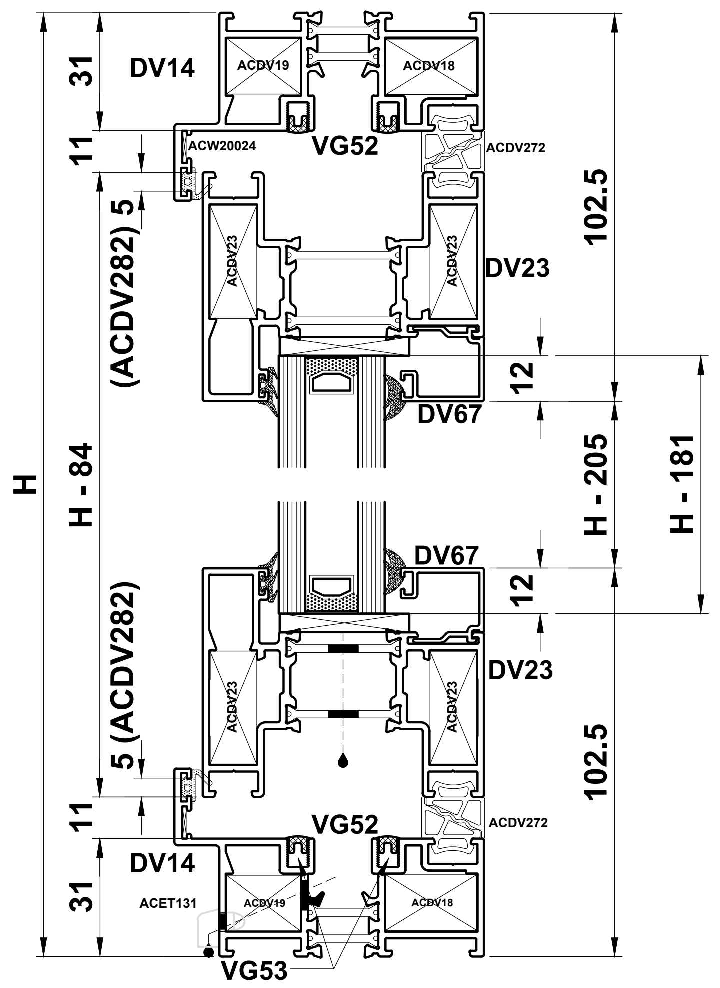
DV171	6 x	W/6 - 122	H - 164
DV173	6 x	W/6 - 122	H - 169

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		2		W-87.5
DV23		2		H-84
Glazing Bead		2		W-175.5
Glazing Bead		2		H-205
DV60		2		H-84
DV60		1		H-62
DV76		1		H-84
VG52		4		W-62
VG52		4		H-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

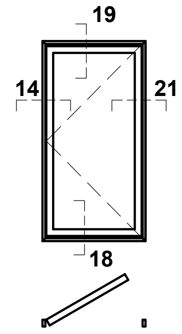
GLASS SIZES 1 X	W - 185.5
	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

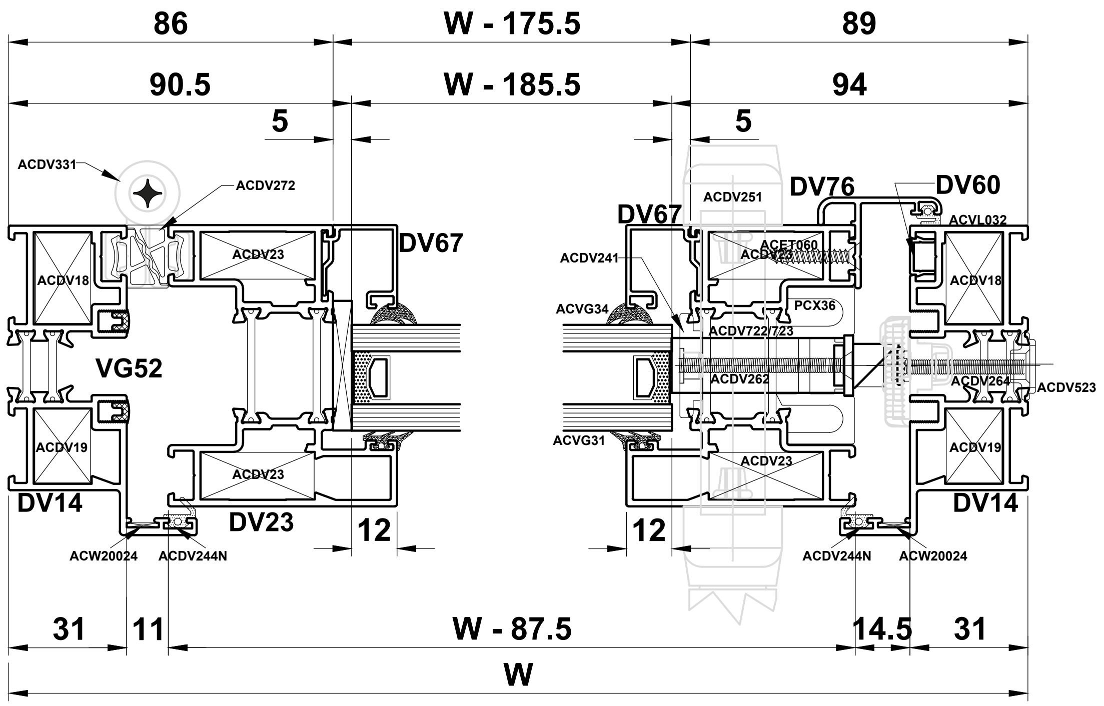
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV331	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-90) + 2 x (H-90)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET131	2	DRAIN HOLE COVER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high		

Single Door



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

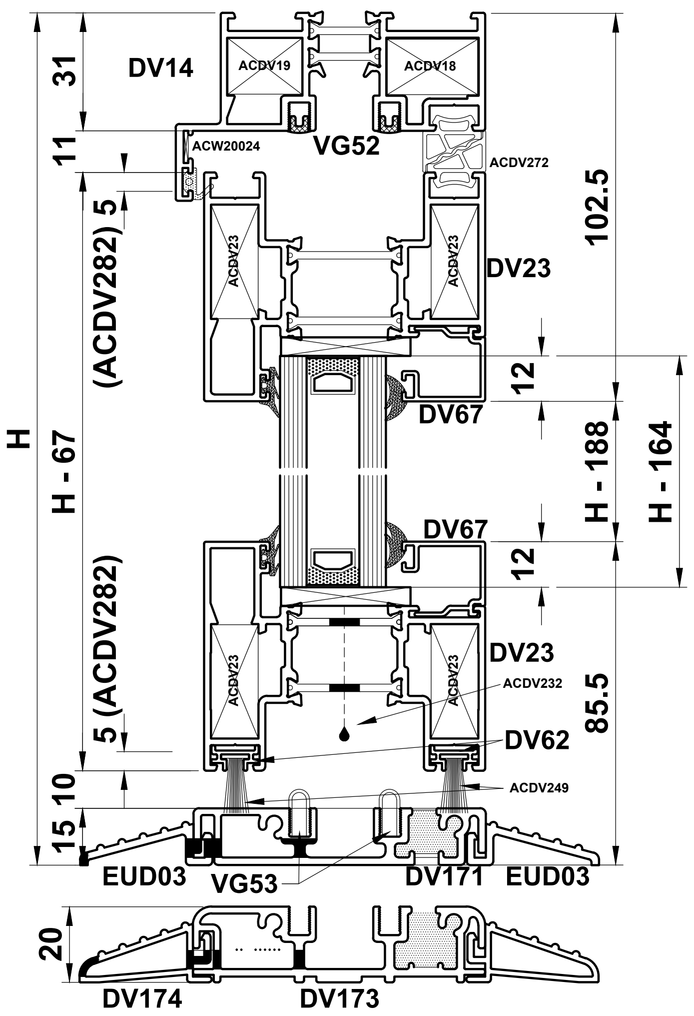


IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

Do Not Scale From This Drawing

ISSUED: JUNE 2021

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		2		W-87.5
DV23		2		H-67
DV60		2		H-67
DV60		1		H-62
DV62		2		W-87
Glazing Bead		2		W-172
Glazing Bead		2		H-188
DV76		1		H-67
VG52		4		W-62
VG52		4		H-46
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

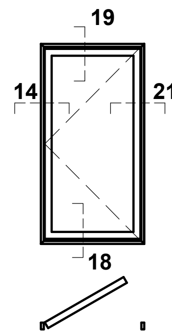
DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		2		H-72
Glazing Bead		2		H-193
DV76		1		H-72
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV331	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	2 x (W-84)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	1 (PAIR)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-90) + 2 x (H-51)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV76
ACDV523	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACSR012A	1 x (W-90) + 2 x (H-55)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
+ Optional: 1 x ACDV396 Shootbolt Keep if Sash is over 2300mm high		

Single Door

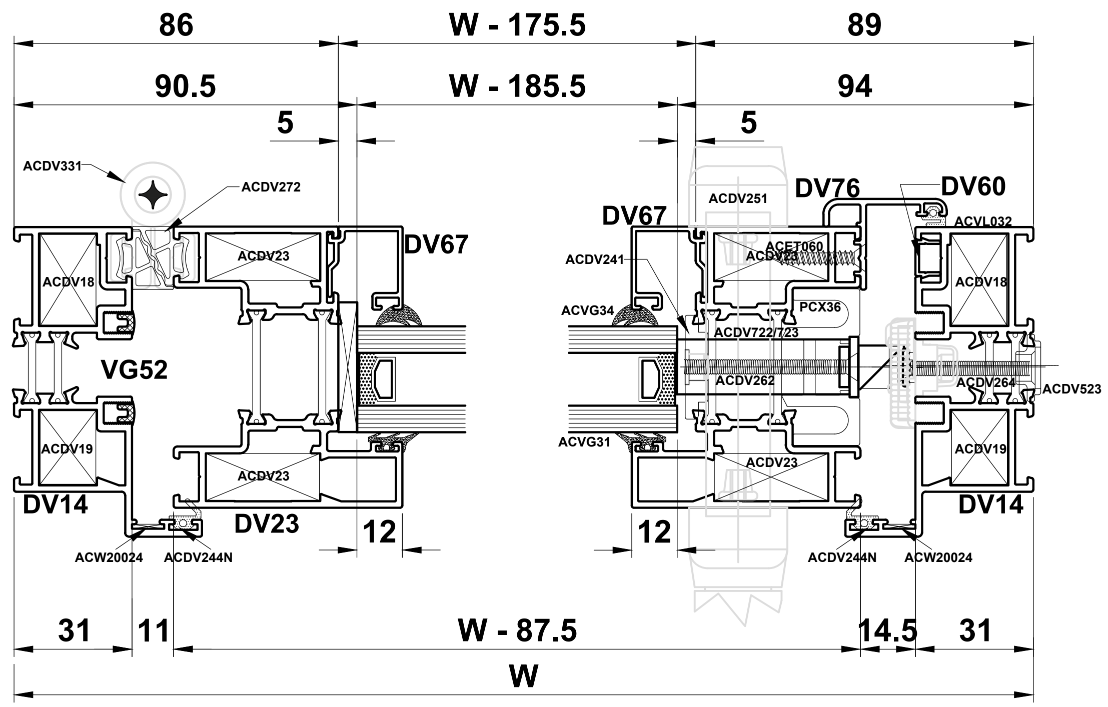


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV171	1 x	W - 185.5	H - 164
DV173	1 x	W - 185.5	H - 169

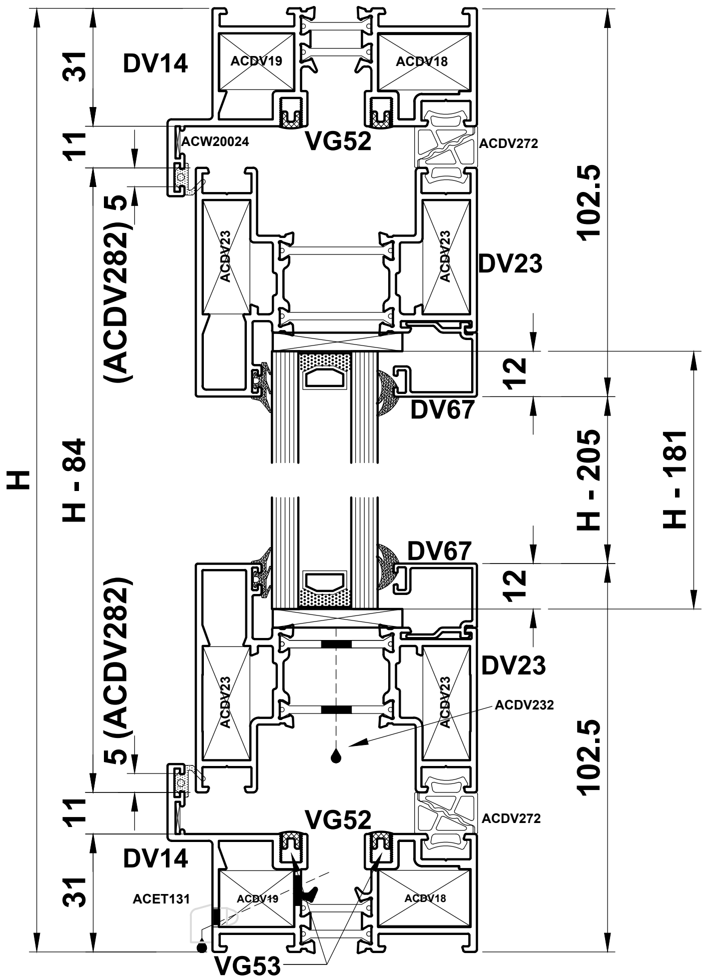
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		4		W/2 - 53.5
DV23		4		H-84
DV60		4		H-84
Glazing Bead		4		W/2-140.5
Glazing Bead		4		H-205
DV68		2		H-84
DV76		2		H-84
VG52		4		W-62
VG52		4		H-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

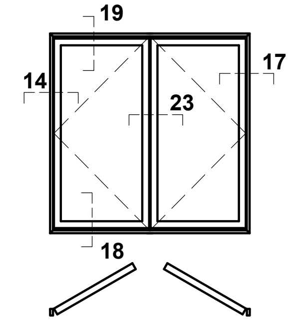
GLASS SIZES	
2 X	W/2 - 150.5
	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

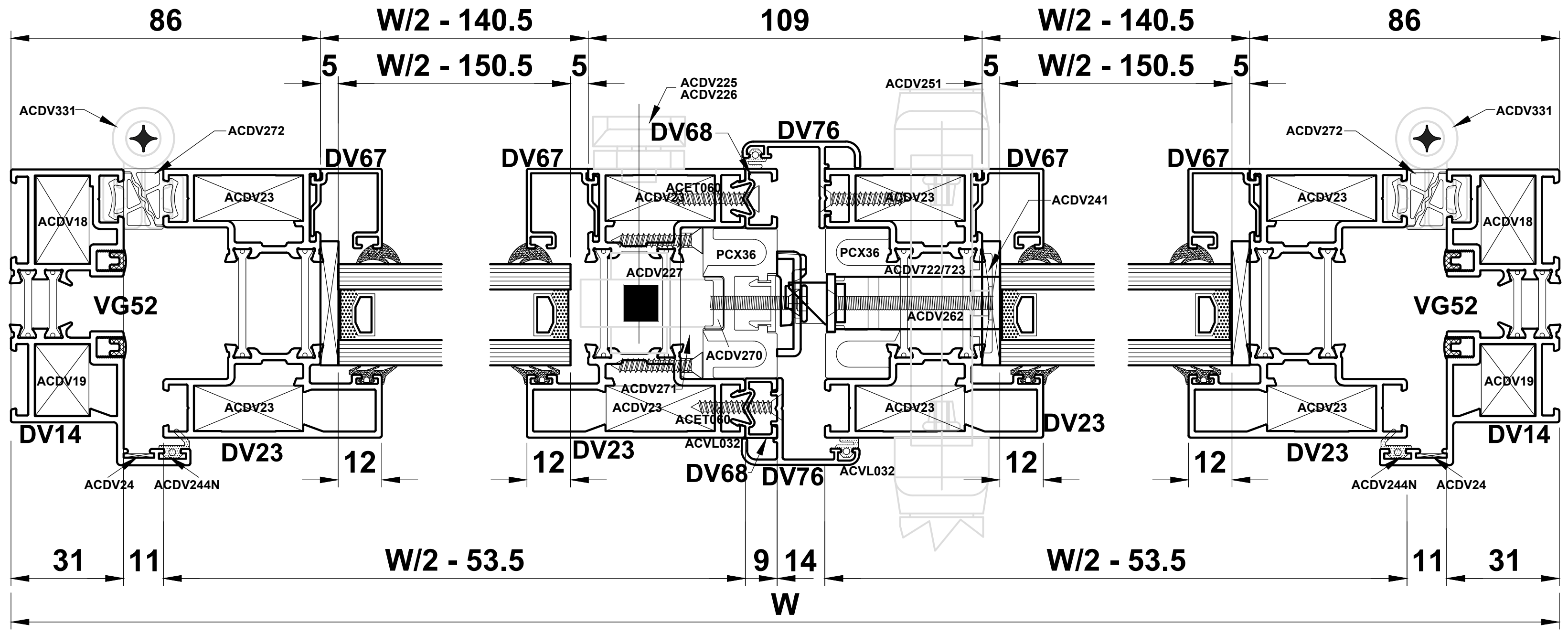
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV080	2	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV331	8	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	9	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	2 x (W-90) + 4 x (H-90)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	55	SCREW FOR DV68 & DV76
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	4 x (W/2-141) + 4 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	4 x (W/2-141) + 4 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Double Swing Door



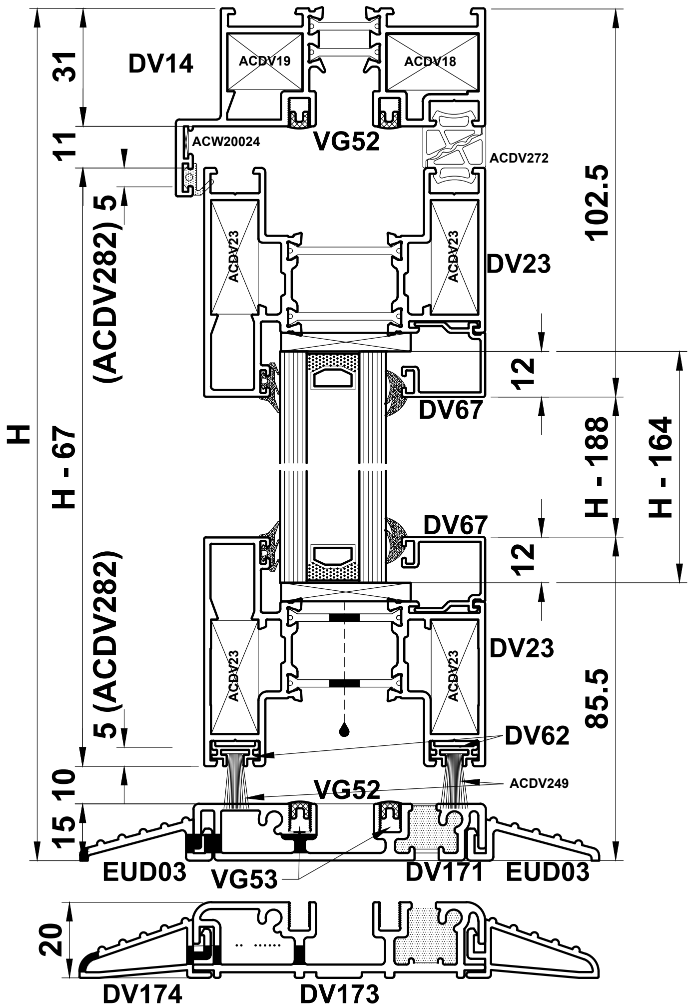
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		4		W/2-53.5
DV23		4		H-67
DV76		2		H-67
DV60		4		H-67
DV62		4		W/2-67
Glazing Bead		4		W/2-140.5
Glazing Bead		4		H-188
DV68		2		H-67
VG52		4		W-62
VG52		4		H-46
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV173)

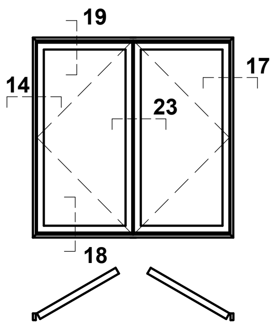
DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		4		H-72
DV76		2		H-72
DV68		2		H-72
Glazing Bead		8		H-193
PCX36		2		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV331	8	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244N	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	3 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	9	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	2 x (W-90) + 4 x (H-51)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	91	SCREW FOR DV68 & DV76
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	2 x W/2 + 4 x H	EXTERNAL GLAZING GASKET
ACVG34	2 x W/2 + 4 x H	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACSR012A	1 x (W-90) + 2 x (H-55)	WOOLPILE
ACDV230	1	GEARBOX COVER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Double Swing Door

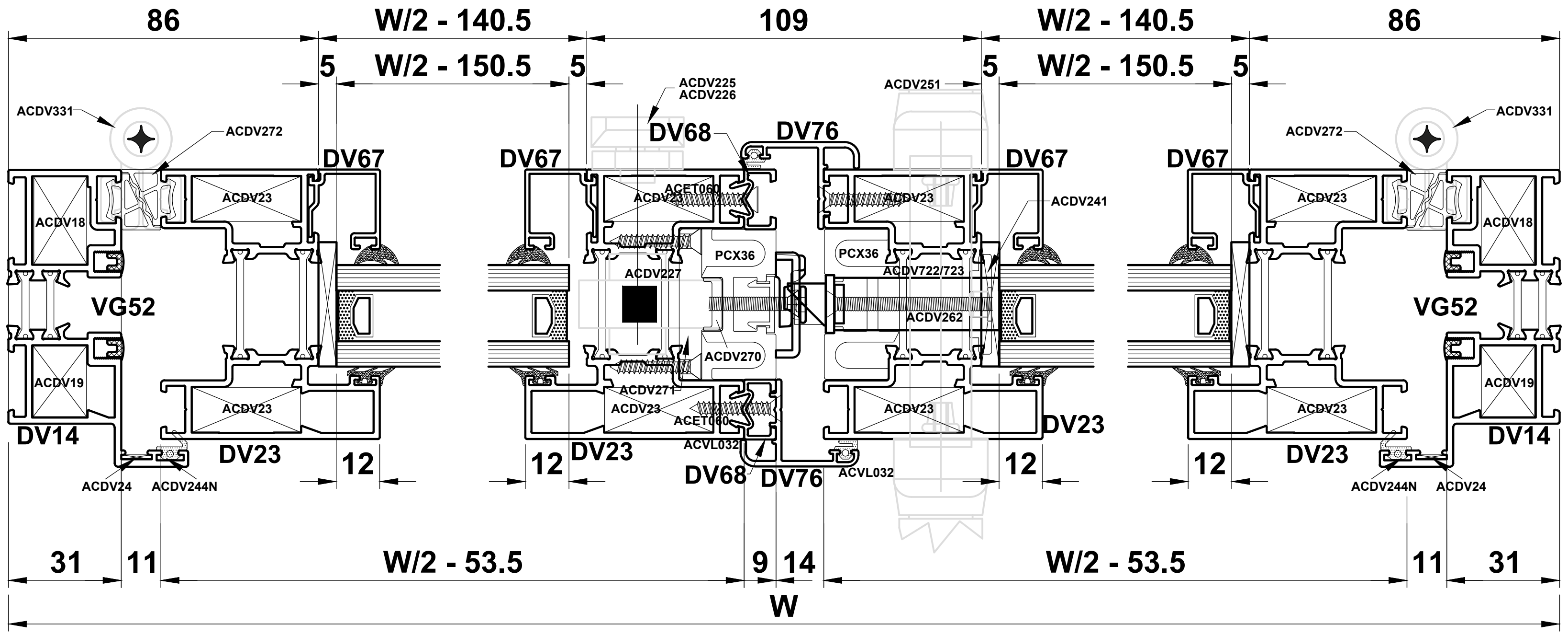


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV171	2 x	W/2 - 150.5	H - 164
DV173	2 x	W/2 - 150.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244N FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

Do Not Scale From This Drawing

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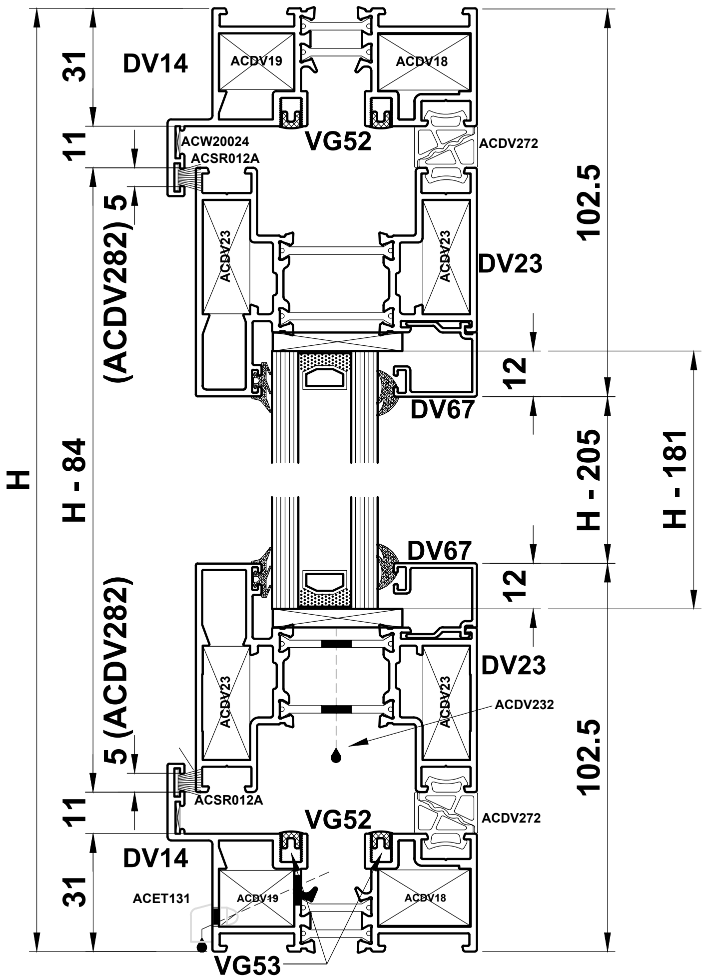
Cutting Information



PROFILE CUTTING SCHEDULE

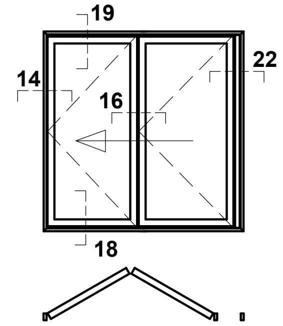
DV14		2		W
DV14		2		H
DV23		4		W/2 - 71
DV23		4		H-84
DV32		1		H-94
DV56		1		H-84
DV60		2		H-84
DV60		1		H-67
Glazing Bead		4		W/2-158.5
Glazing Bead		4		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62

GLASS SIZES	2 X	W/2 - 168.5
		H - 181

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV331	12	INTERMEDIATE HINGE
ACDV274	1	D-HANDLE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV272	4 x (W-90) + 10 x (H-90)	SEALING GASKET (cut to fit)
ACDV275	2	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACET060	15	SCREW FOR DV56
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	4 x (W/2-168) + 4 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	4 x (W/2-168) + 4 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV230	1	GEARBOX COVER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

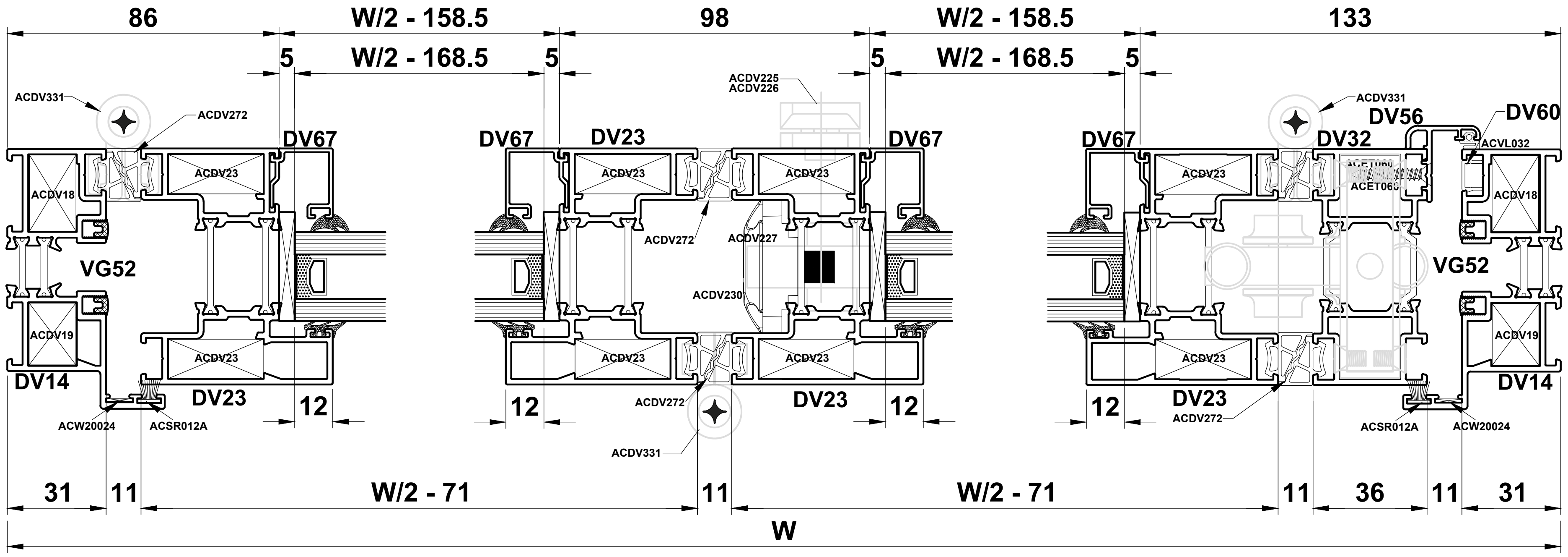
Double Slide Door



NOTE:
This design does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

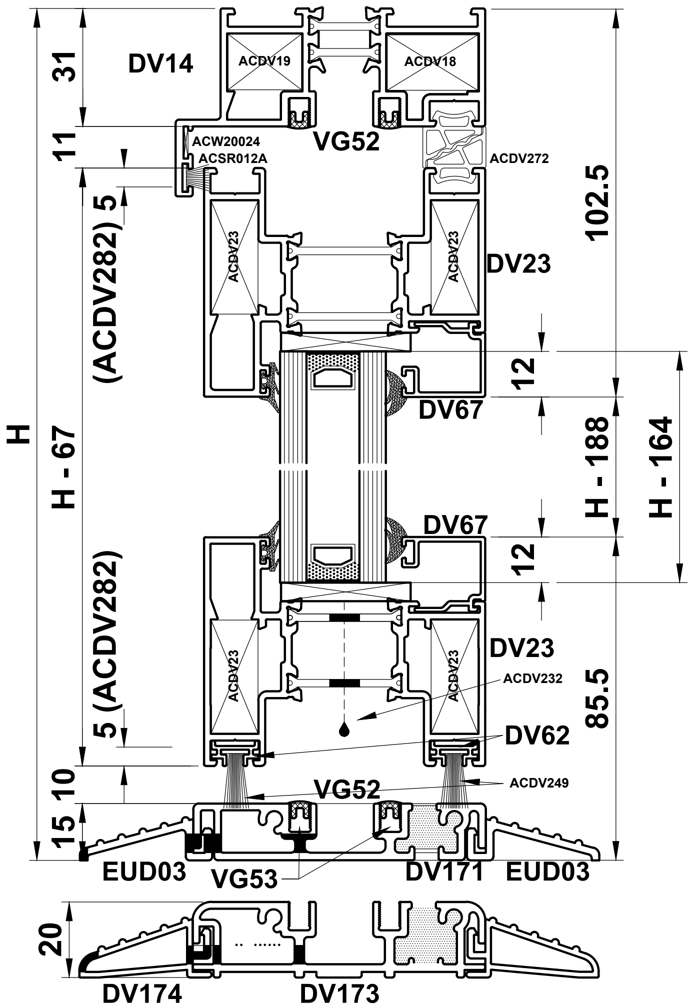
IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

ISSUED: JUNE 2021

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		4		W/2-71
DV23		4		H-67
DV32		1		H-77
DV56		1		H-67
DV62		1		W/2-85
DV62		3		W/2-99
Glazing Bead		4		W/2-158.5
Glazing Bead		4		H-188
DV60		3		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

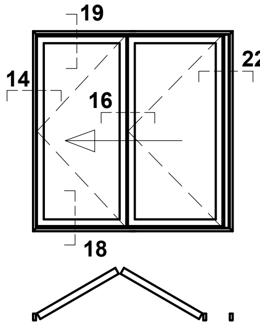
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		4		H-72
DV32		1		H-82
DV56		2		H-72
Glazing Bead		4		H-193

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV328	1 (PAIR)	SHOOTBOLT ROD
ACDV229	1 (PAIR)	SHOOTBOLT GUIDE
ACDV331	12	INTERMEDIATE HINGE
ACDV274	1	D-HANDLE
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE
ACDV254	5 (PAIRS)	INFILL BLOCK
ACDV272	2 x (W-90) + 10 x (H-51)	SEALING GASKET (cut to fit)
ACDV275	2	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV56
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-55)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	2 x (W/2-168) + 2 x (H-188)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-168) + 2 x (H-188)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV230	1	GEARBOX COVER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

Double Slide Door



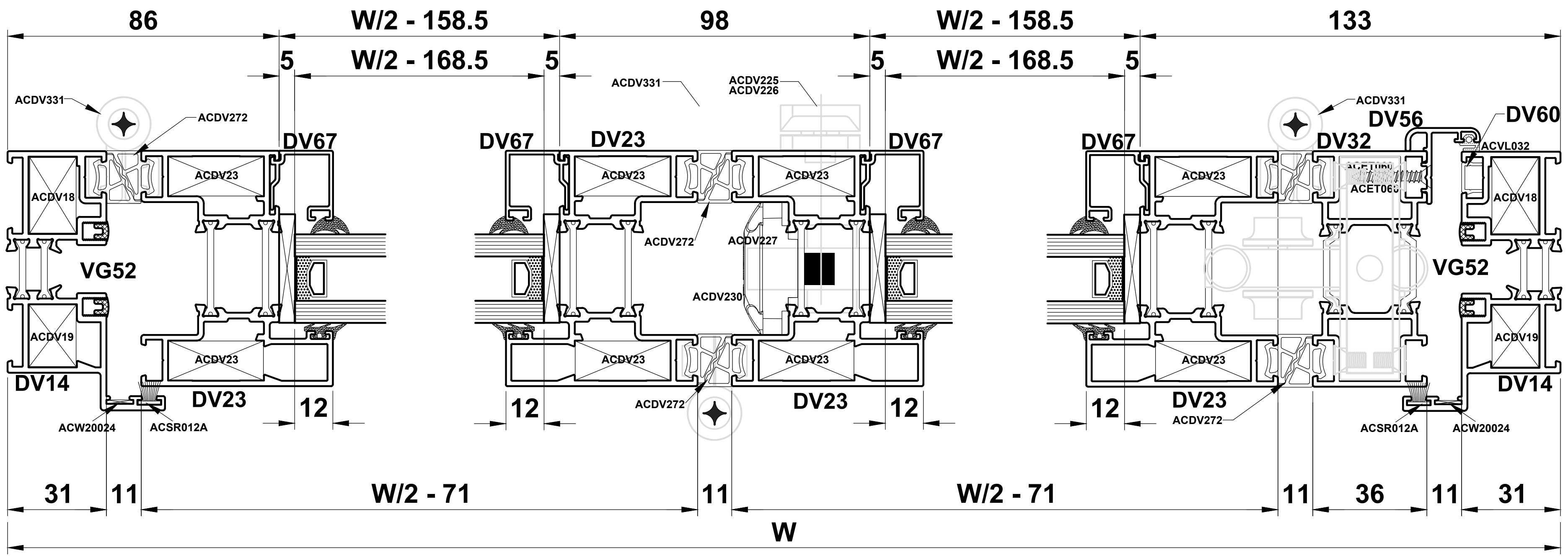
NOTE:
This design does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

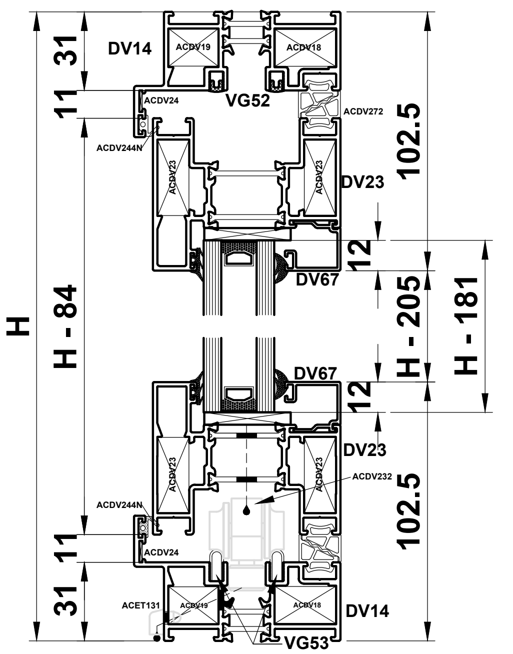
DV171	2 x	W/2 - 168.5	H - 164
DV173	2 x	W/2 - 168.5	H - 169

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14	2	W
DV14	2	H
DV23	10	W/5-35.5
DV23	10	H-84
DV38	1	H-94
DV60	4	H-84
DV76	2	H-84
Glazing Bead	10	W/5-123
Glazing Bead	10	H-205
VG52	2	W-62
VG52	4	H-62
VG53	2	W-62
PCX36	1	H-84
PCX38	1	H-84

Note: PCX15 required for leaf heights over 2285mm.

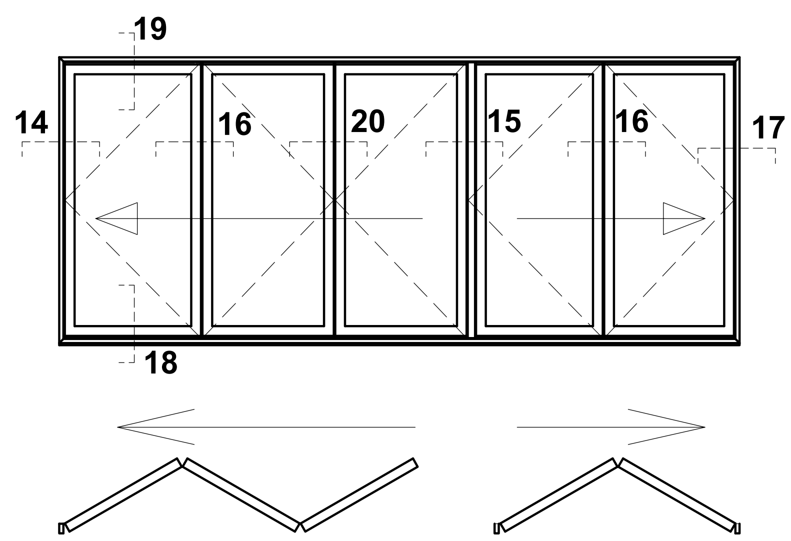
GLASS SIZES 5 X	W/5 - 133	H - 181

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

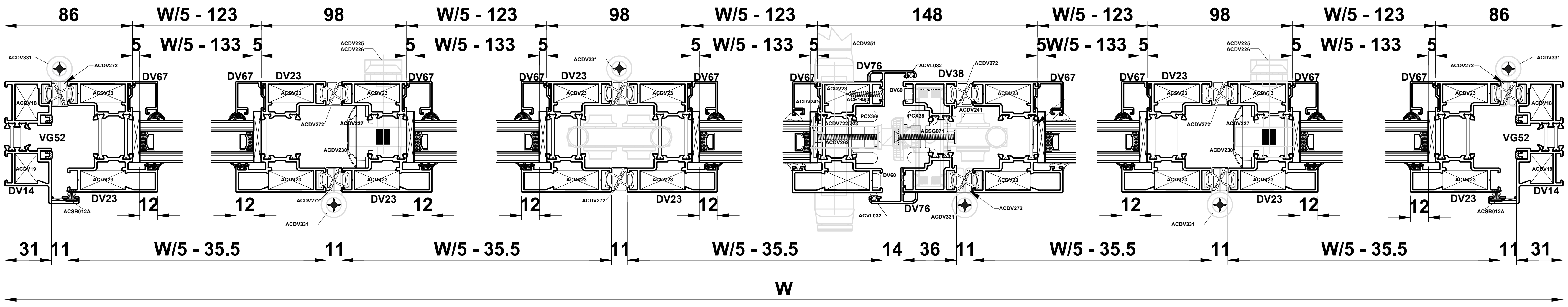
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV272	4 x (W-62) + 20 x (H-62)	SEALING GASKET
ACDV275	5	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV722/23	1	MULTI-POINT LOCK
ACET060	26	SCREW FOR DV76 & HINGES
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	1	MAGNETIC CATCH

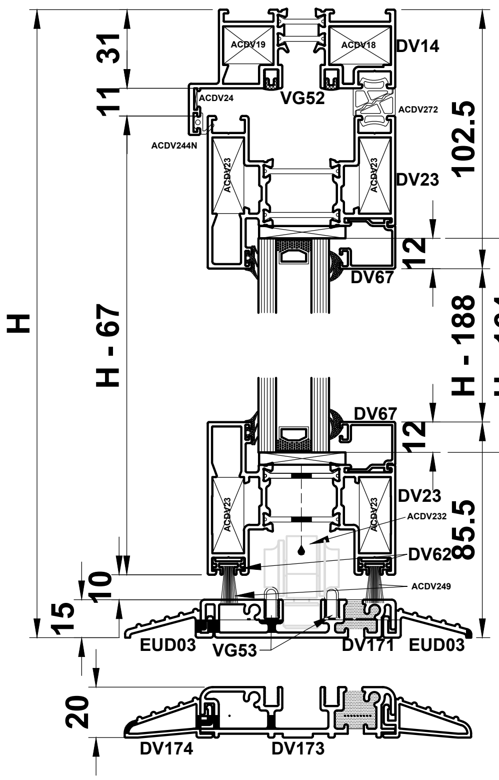
3/2 Door



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Cutting Information



GLASS DEDUCTIONS

DV171	5 x	W/5 - 133	H - 164
DV173	5 x	W/5 - 133	H - 169

PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		10		W/5-35
DV23		10		H-67
DV38		1		H-77
DV76		2		H-67
DV60		4		H-67
DV62		2		W/5-40
DV62		8		W/5-54
Glazing Bead		10		W/5-123
Glazing Bead		10		H-188
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67
PCX38		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

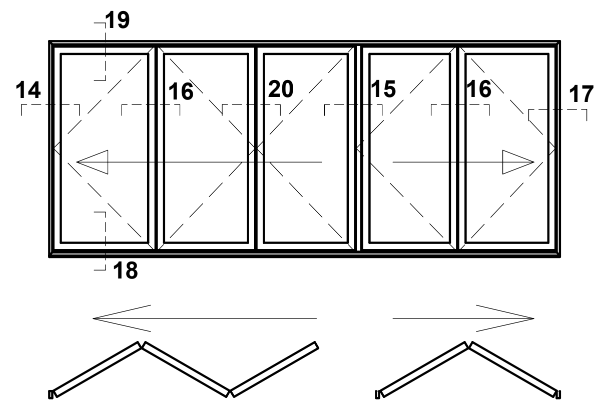
DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		10		H-72
DV38		1		H-82
DV76		2		H-72
Glazing Bead		10		H-193
PCX36		1		H-72
PCX38		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

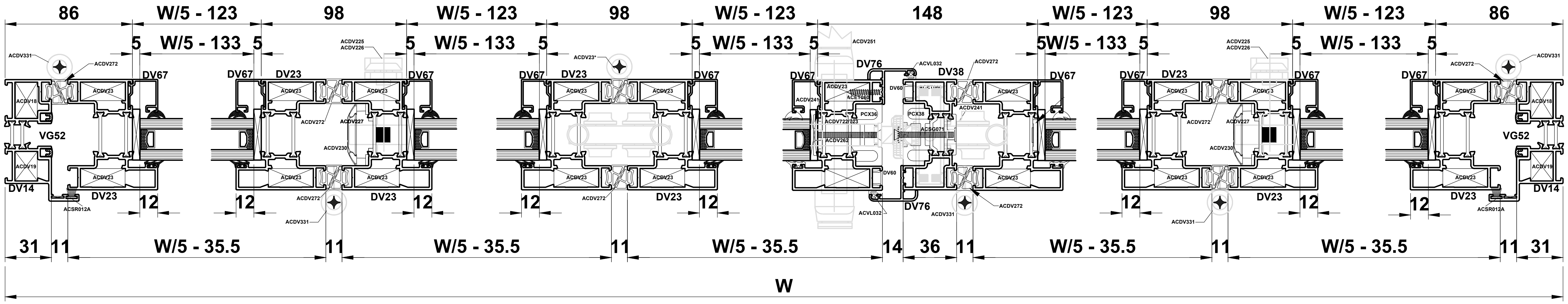
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	2 (PAIRS)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV249	10 x (W/5-35)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV76	2 (PAIRS	END CAP FOR DV76
ACDV272	2 x (W-62) + 20 x (H-51)	SEALING GASKET
ACDV275	5	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	26	SCREW FOR DV76 & ACDV252
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-55)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-132) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-132) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-67)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)
ACDV308	1	MAGNETIC CATCH

3/2 Door



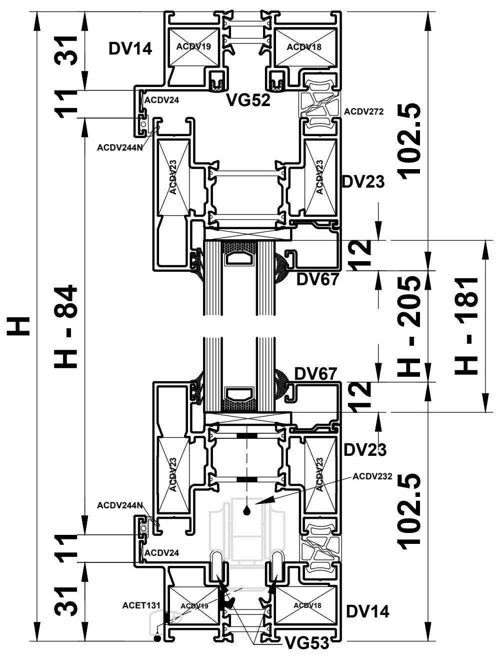
IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5-35.5
DV23		10		H-84
DV38		1		H-84
Glazing Bead		10		W/5-123
Glazing Bead		10		H-205
DV60		4		H-84
DV76		2		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84
PCX38		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

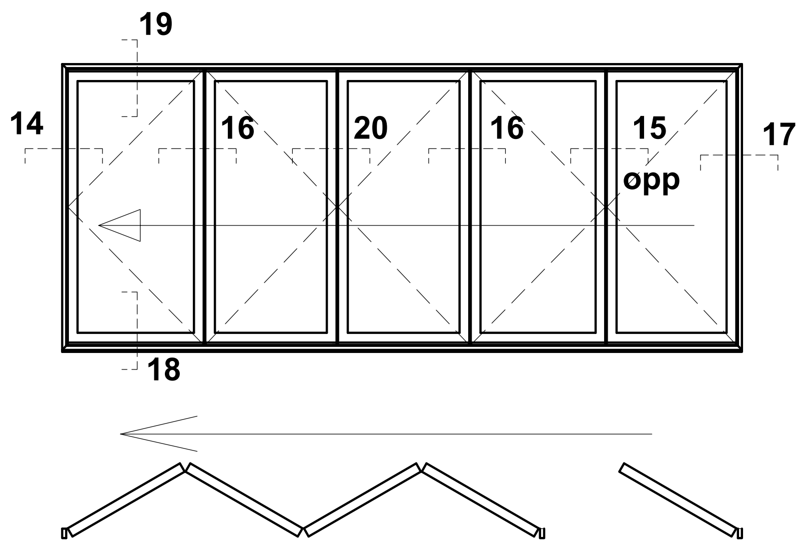
GLASS SIZES	
5 X	W/5 - 133
	H - 181

IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

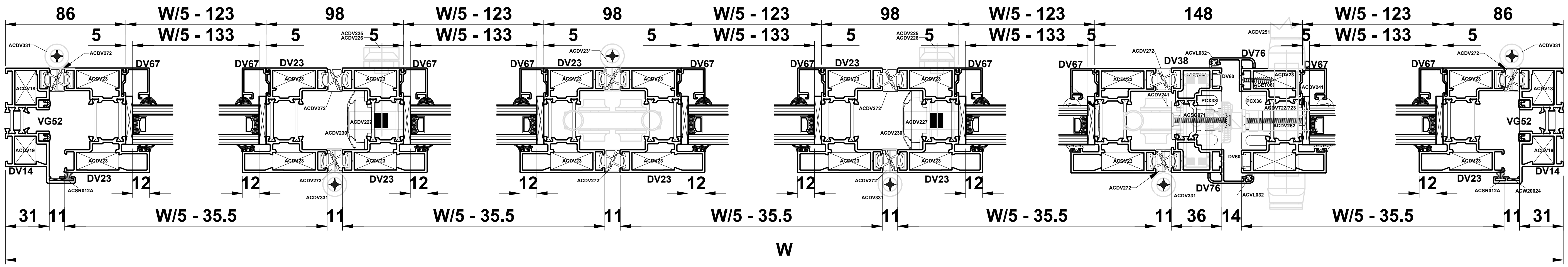
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	22	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) + 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	2 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	62	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-132) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-132) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACET131	6	DRAIN HOLE COVER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

4/1 Door



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



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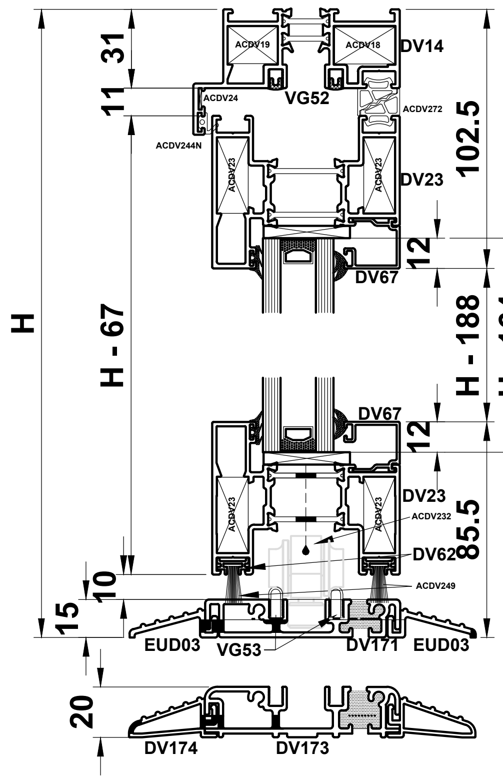
Cutting Information



IMPORTANT NOTE:
When using DV123 or DV126 Slim Sash please take the following into account:
- DV123 & DV126 width and height deductions remain the same as standard sashes.
- Beads, Glazing and Glazing Gaskets will need to increase by 10mm (Example: H-205 will change to H-195).
- ACDV123 or ACDV126 Cleats must be used.
- Use DV177 Rebate Adapter on exterior (Example: Interior = DV76 & Exterior = DV177)
- Use PCX38 in place of PCX36
- Use handles suitable for DV123 / DV126 refer to Section B for compatible options
- Please refer to Lock Table on page E07.

PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-103
DV23		10		W/5-35.5
DV23		10		H-67
DV38		1		H-77
DV60		4		H-67
DV62		2		W/5-63
DV62		8		W/5-78
Glazing Bead		10		W/5-123
Glazing Bead		10		H-188
DV76		2		H-77
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67
PCX38		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

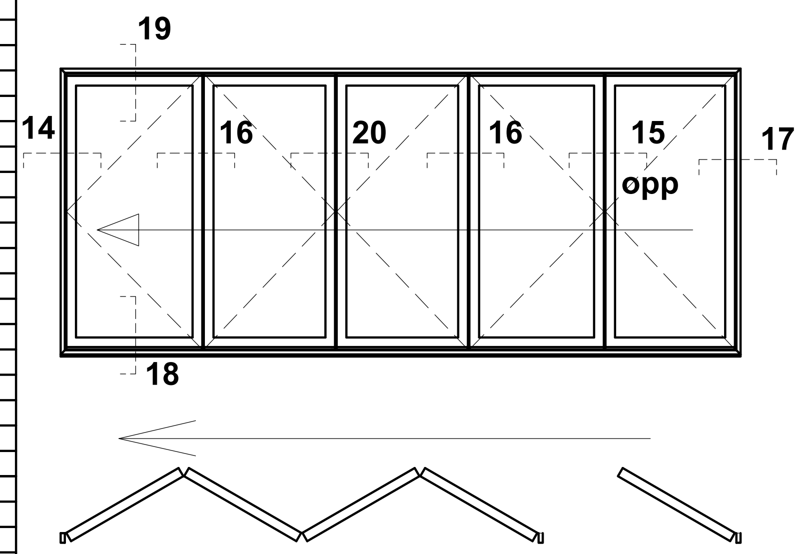
DV173		1		W-66
DV174		1		W-66
DV174		1		W-103
DV23		10		H-72
DV38		1		H-82
Glazing Bead		10		H-193
DV76		2		H-72
PCX36		1		H-72
PCX38		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV328	2 (PAIR)	SHOOTBOLT ROD
ACDV229	2 (PAIR)	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	22	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV249	10 x (W/5-26)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) + 20 x (H-51)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV380	1	DV32 BOTTOM ROLLER
ACDV381	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	2 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	62	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACDV523	11	FIXING BLOCK FOR KEEPS
ACSR012A	1 x (W-90) + 2 x (H-55)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-123) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-67)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER
ACDV295	1 PER SASH FRAME	GLASS ADJUSTER KIT (IF SASH IS OVER 900mm WIDE)

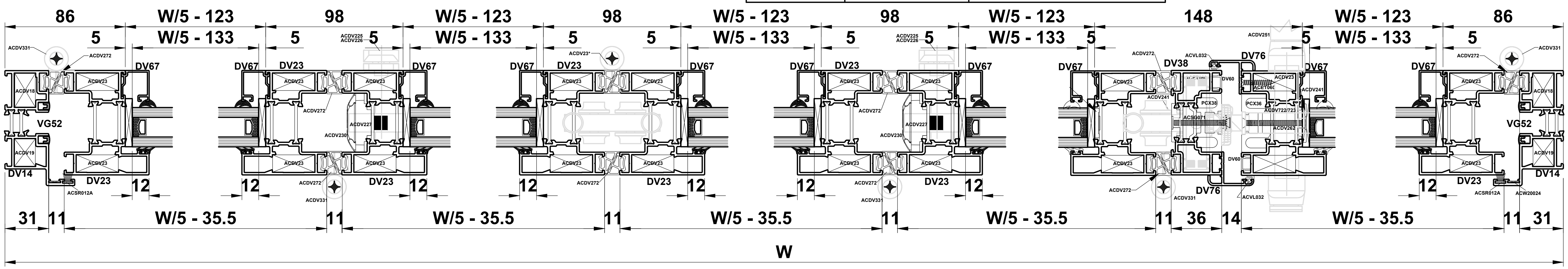
4/1 Door



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV171	5 x	W/5 - 133	H - 164
DV173	5 x	W/5 - 133	H - 169



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